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Details

Product Status	Obsolete
Core Processor	C166
Core Size	16-Bit
Speed	25MHz
Connectivity	CANbus, EBI/EMI, SPI, UART/USART
Peripherals	POR, PWM, WDT
Number of I/O	111
Program Memory Size	-
Program Memory Type	ROMless
EEPROM Size	-
RAM Size	4K x 8
Voltage - Supply (Vcc/Vdd)	4.5V ~ 5.5V
Data Converters	A/D 16x10b
Oscillator Type	External
Operating Temperature	-40°C ~ 125°C (TA)
Mounting Type	Surface Mount
Package / Case	144-BQFP
Supplier Device Package	P-MQFP-144-8
Purchase URL	https://www.e-xfl.com/product-detail/infineon-technologies/c167srlmhakxuma2

C167CR C167SR

16-Bit Single-Chip Microcontroller

Microcontrollers



Never stop thinking.

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Summary of Features
Table 1 C167CR Derivative Synopsis

Derivative¹⁾	Program ROM Size	XRAM Size	Operating Frequency	Package
SAK-C167SR-LM SAB-C167SR-LM	–	2 Kbytes	25 MHz	P-MQFP-144-8
SAK-C167SR-L33M SAB-C167SR-L33M	–	2 Kbytes	33 MHz	P-MQFP-144-8
SAK-C167CR-LM SAF-C167CR-LM SAB-C167CR-LM	–	2 Kbytes	25 MHz	P-MQFP-144-8
SAK-C167CR-L33M SAB-C167CR-L33M	–	2 Kbytes	33 MHz	P-MQFP-144-8
SAK-C167CR-4RM SAB-C167CR-4RM	32 Kbytes	2 Kbytes	25 MHz	P-MQFP-144-8
SAK-C167CR-4R33M SAB-C167CR-4R33M	32 Kbytes	2 Kbytes	33 MHz	P-MQFP-144-8
SAK-C167CR-16RM	128 Kbytes	2 Kbytes	25 MHz	P-MQFP-144-8
SAK-C167CR-16R33M	128 Kbytes	2 Kbytes	33 MHz	P-MQFP-144-8
SAK-C167CR-LE	–	2 Kbytes	25 MHz	P-BGA-176-2

1) This Data Sheet is valid for devices manufactured in 0.5 µm technology, i.e. devices starting with and including design step GA(-T)6.

2 General Device Information

2.1 Introduction

The C167CR derivatives are high performance derivatives of the Infineon C166 Family of full featured single-chip CMOS microcontrollers. They combine high CPU performance (up to 16.5 million instructions per second) with high peripheral functionality and enhanced IO-capabilities. They also provide clock generation via PLL and various on-chip memory modules such as program ROM, internal RAM, and extension RAM.

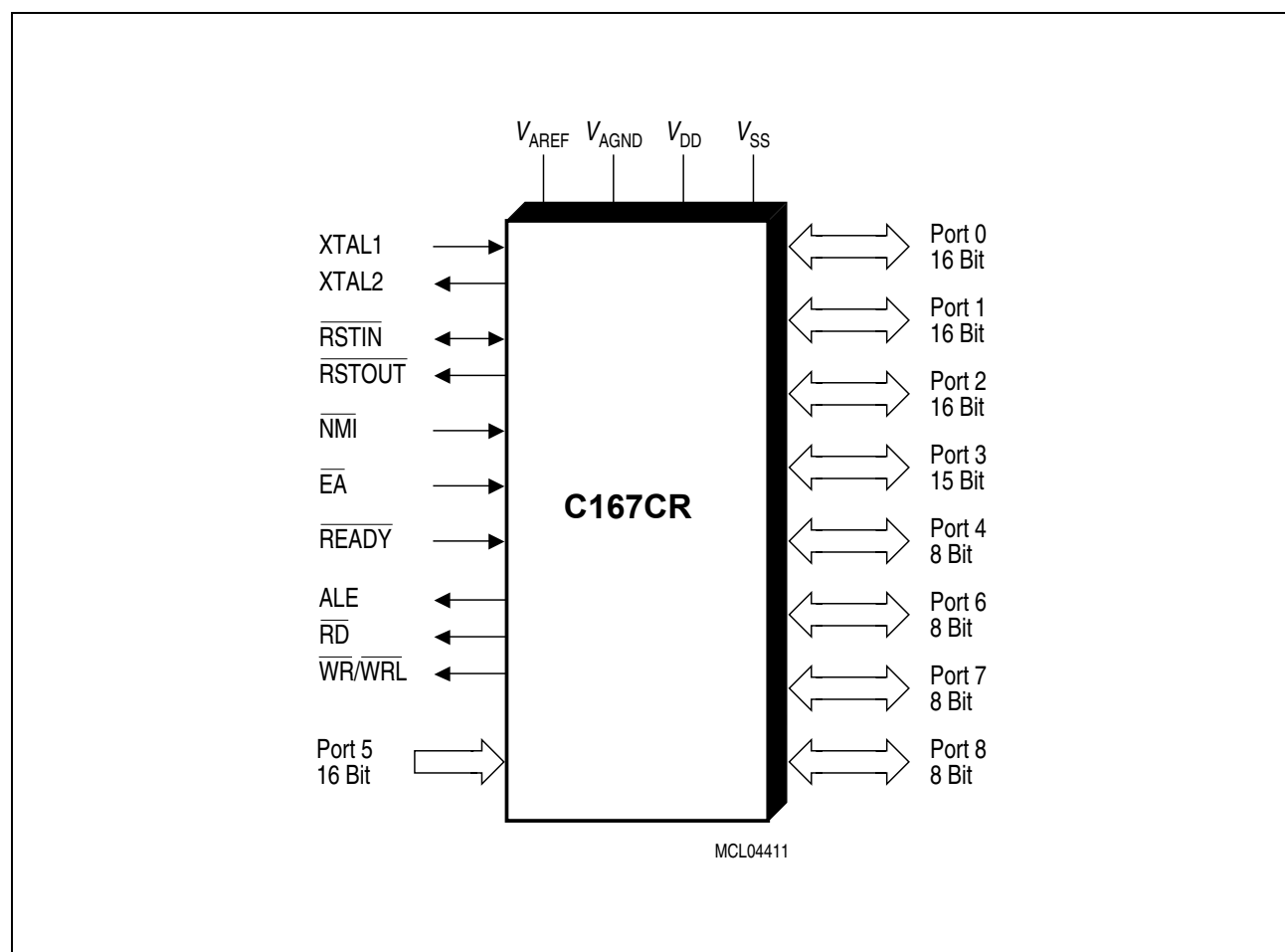


Figure 1 **Logic Symbol**

General Device Information
Table 2 Pin Definitions and Functions P-MQFP-144-8 (cont'd)

Symbol	Pin No.	Input Outp.	Function
$\overline{\text{RSTIN}}$	140	I/O	<p>Reset Input with Schmitt-Trigger characteristics. A low level at this pin while the oscillator is running resets the C167CR. An internal pull-up resistor permits power-on reset using only a capacitor connected to V_{SS}.</p> <p>A spike filter suppresses input pulses < 10 ns. Input pulses > 100 ns safely pass the filter. The minimum duration for a safe recognition should be 100 ns + 2 CPU clock cycles.</p> <p>In bidirectional reset mode (enabled by setting bit BDRSTEN in register SYSCON) the $\overline{\text{RSTIN}}$ line is internally pulled low for the duration of the internal reset sequence upon any reset (HW, SW, WDT). See note below this table.</p> <p><i>Note: To let the reset configuration of PORT0 settle and to let the PLL lock a reset duration of ca. 1 ms is recommended.</i></p>
$\overline{\text{RSTOUT}}$	141	O	<p>Internal Reset Indication Output. This pin is set to a low level when the part is executing either a hardware-, a software- or a watchdog timer reset. $\overline{\text{RSTOUT}}$ remains low until the EINIT (end of initialization) instruction is executed.</p>
$\overline{\text{NMI}}$	142	I	<p>Non-Maskable Interrupt Input. A high to low transition at this pin causes the CPU to vector to the NMI trap routine. When the PWRDN (power down) instruction is executed, the $\overline{\text{NMI}}$ pin must be low in order to force the C167CR to go into power down mode. If $\overline{\text{NMI}}$ is high, when PWRDN is executed, the part will continue to run in normal mode.</p> <p>If not used, pin $\overline{\text{NMI}}$ should be pulled high externally.</p>
V_{AREF}	37	—	Reference voltage for the A/D converter.
V_{AGND}	38	—	Reference ground for the A/D converter.

2.3 Pin Configuration and Definition for P-BGA-176-2

The pins¹⁾ of the C167CR are described in detail in [Table 3](#), including all their alternate functions. [Figure 3](#) summarizes all pins in a condensed way, showing their location on the bottom of the package.

Note: The P-MQFP-144-8 is described in [Table 2](#) and [Figure 2](#).

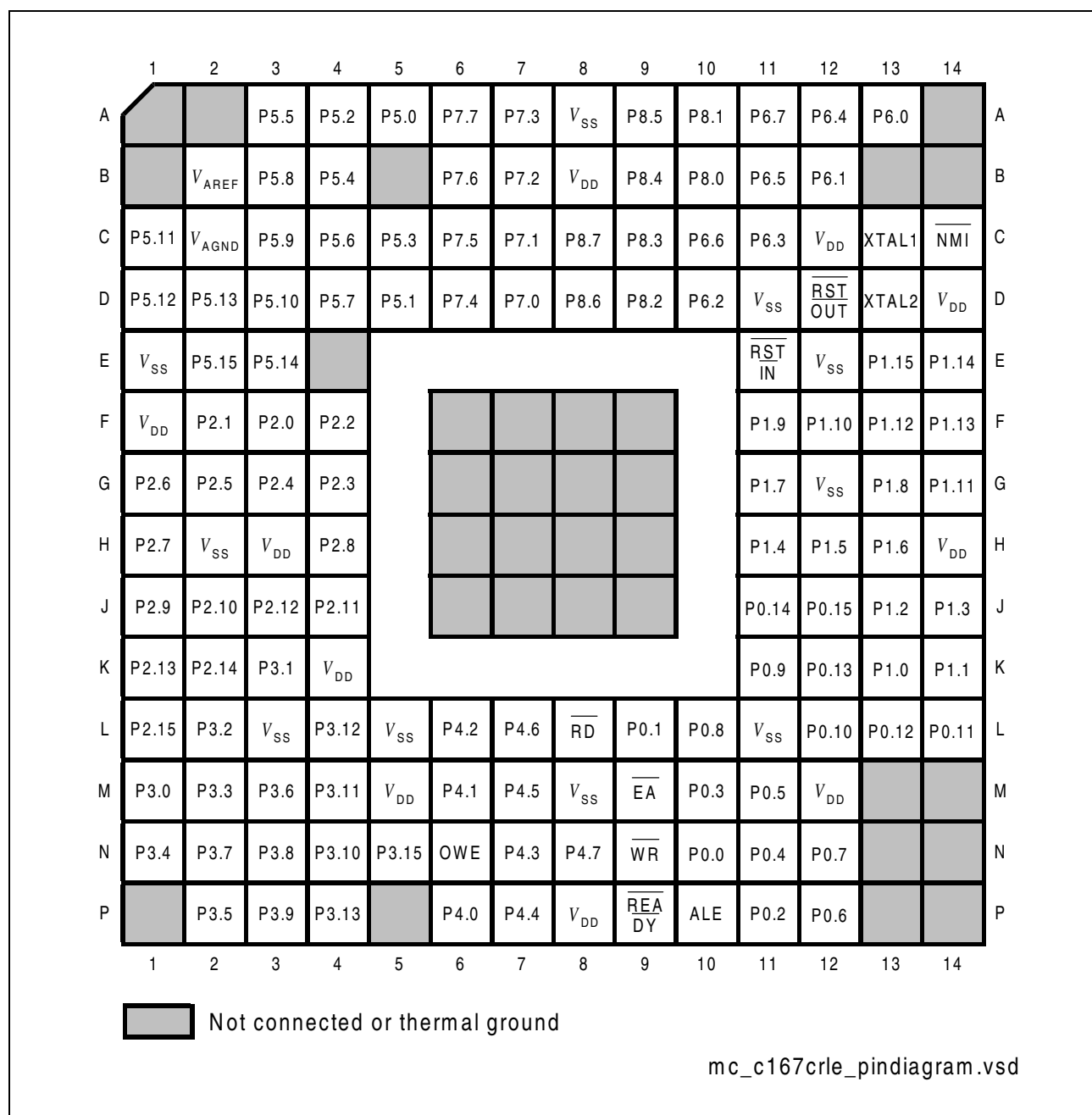


Figure 3 Pin Configuration P-BGA-176-2 (top view)

1) The external connections of the C167CR in P-BGA-176-2 are referred to as pins throughout this document, although they are mechanically realized as solder balls.

General Device Information
Table 3 Pin Definitions and Functions P-BGA-176-2 (cont'd)

Symbol	Pin Num.	Input Outp.	Function
XTAL2 XTAL1	D13 C13	O I	<p>XTAL2: Output of the oscillator amplifier circuit.</p> <p>XTAL1: Input to the oscillator amplifier and input to the internal clock generator.</p> <p>To clock the device from an external source, drive XTAL1, while leaving XTAL2 unconnected. Minimum and maximum high/low and rise/fall times specified in the AC Characteristics must be observed.</p>
$\overline{\text{RST}}$ OUT	D12	O	<p>Internal Reset Indication Output. This pin is set to a low level when the part is executing either a hardware-, a software- or a watchdog timer reset. $\overline{\text{RSTOUT}}$ remains low until the EINIT (end of initialization) instruction is executed.</p>
$\overline{\text{RSTIN}}$	E11	I/O	<p>Reset Input with Schmitt-Trigger characteristics. A low level at this pin while the oscillator is running resets the C167CR. An internal pull-up resistor permits power-on reset using only a capacitor connected to V_{SS}.</p> <p>A spike filter suppresses input pulses < 10 ns. Input pulses > 100 ns safely pass the filter. The minimum duration for a safe recognition should be 100 ns + 2 CPU clock cycles.</p> <p>In bidirectional reset mode (enabled by setting bit BDRSTEN in register SYSCON) the $\overline{\text{RSTIN}}$ line is internally pulled low for the duration of the internal reset sequence upon any reset (HW, SW, WDT). See note below this table.</p> <p><i>Note: To let the reset configuration of PORT0 settle and to let the PLL lock a reset duration of ca. 1 ms is recommended.</i></p>

General Device Information
Table 3 Pin Definitions and Functions P-BGA-176-2 (cont'd)

Symbol	Pin Num.	Input Outp.	Function
\overline{EA}	M9	I	External Access Enable pin. A low level at this pin during and after Reset forces the C167CR to begin instruction execution out of external memory. A high level forces execution out of the internal program memory. "ROMless" versions must have this pin tied to '0'.
$\overline{WR}/\overline{WRL}$	N9	O	External Memory Write Strobe. In \overline{WR} -mode this pin is activated for every external data write access. In \overline{WRL} -mode this pin is activated for low byte data write accesses on a 16-bit bus, and for every data write access on an 8-bit bus. See WRCFG in register SYSCON for mode selection.
\overline{READY}	P9	I	Ready Input. When the Ready function is enabled, a high level at this pin during an external memory access will force the insertion of memory cycle time waitstates until the pin returns to a low level. An internal pull-up device will hold this pin high when nothing is driving it.
ALE	P10	O	Address Latch Enable Output. Can be used for latching the address into external memory or an address latch in the multiplexed bus modes.
P4		IO	Port 4 is an 8-bit bidirectional I/O port. It is bit-wise programmable for input or output via direction bits. For a pin configured as input, the output driver is put into high-impedance state. Port 4 can be used to output the segment address lines and for serial bus interfaces:
P4.0	P6	O	A16 Least Significant Segment Address Line
P4.1	M6	O	A17 Segment Address Line
P4.2	L6	O	A18 Segment Address Line
P4.3	N7	O	A19 Segment Address Line
P4.4	P7	O	A20 Segment Address Line
P4.5	M7	O	A21 Segment Address Line,
		I	CAN1_RxD CAN 1 Receive Data Input
P4.6	L7	O	A22 Segment Address Line,
		O	CAN1_TxD CAN 1 Transmit Data Output
P4.7	N8	O	A23 Most Significant Segment Address Line

Functional Description
Table 6 Compare Modes (CAPCOM)

Compare Modes	Function
Mode 0	Interrupt-only compare mode; several compare interrupts per timer period are possible
Mode 1	Pin toggles on each compare match; several compare events per timer period are possible
Mode 2	Interrupt-only compare mode; only one compare interrupt per timer period is generated
Mode 3	Pin set '1' on match; pin reset '0' on compare time overflow; only one compare event per timer period is generated
Double Register Mode	Two registers operate on one pin; pin toggles on each compare match; several compare events per timer period are possible.

3.7 General Purpose Timer (GPT) Unit

The GPT unit represents a very flexible multifunctional timer/counter structure which may be used for many different time related tasks such as event timing and counting, pulse width and duty cycle measurements, pulse generation, or pulse multiplication.

The GPT unit incorporates five 16-bit timers which are organized in two separate modules, GPT1 and GPT2. Each timer in each module may operate independently in a number of different modes, or may be concatenated with another timer of the same module.

Each of the three timers T2, T3, T4 of **module GPT1** can be configured individually for one of four basic modes of operation, which are Timer, Gated Timer, Counter, and Incremental Interface Mode. In Timer Mode, the input clock for a timer is derived from the CPU clock, divided by a programmable prescaler, while Counter Mode allows a timer to be clocked in reference to external events.

Pulse width or duty cycle measurement is supported in Gated Timer Mode, where the operation of a timer is controlled by the 'gate' level on an external input pin. For these purposes, each timer has one associated port pin (TxIN) which serves as gate or clock input. The maximum resolution of the timers in module GPT1 is 16 TCL.

The count direction (up/down) for each timer is programmable by software or may additionally be altered dynamically by an external signal on a port pin (TxEUD) to facilitate e.g. position tracking.

In Incremental Interface Mode the GPT1 timers (T2, T3, T4) can be directly connected to the incremental position sensor signals A and B via their respective inputs TxIN and TxEUD. Direction and count signals are internally derived from these two input signals, so the contents of the respective timer Tx corresponds to the sensor position. The third position sensor signal TOP0 can be connected to an interrupt input.

Timer T3 has an output toggle latch (T3OTL) which changes its state on each timer overflow/underflow. The state of this latch may be output on pin T3OUT e.g. for time out monitoring of external hardware components, or may be used internally to clock timers T2 and T4 for measuring long time periods with high resolution.

In addition to their basic operating modes, timers T2 and T4 may be configured as reload or capture registers for timer T3. When used as capture or reload registers, timers T2 and T4 are stopped. The contents of timer T3 is captured into T2 or T4 in response to a signal at their associated input pins (TxIN). Timer T3 is reloaded with the contents of T2 or T4 triggered either by an external signal or by a selectable state transition of its toggle latch T3OTL. When both T2 and T4 are configured to alternately reload T3 on opposite state transitions of T3OTL with the low and high times of a PWM signal, this signal can be constantly generated without software intervention.

3.8 A/D Converter

For analog signal measurement, a 10-bit A/D converter with 16 multiplexed input channels and a sample and hold circuit has been integrated on-chip. It uses the method of successive approximation. The sample time (for loading the capacitors) and the conversion time is programmable and can so be adjusted to the external circuitry.

Overrun error detection/protection is provided for the conversion result register (ADDAT): either an interrupt request will be generated when the result of a previous conversion has not been read from the result register at the time the next conversion is complete, or the next conversion is suspended in such a case until the previous result has been read.

For applications which require less than 16 analog input channels, the remaining channel inputs can be used as digital input port pins.

The A/D converter of the C167CR supports four different conversion modes. In the standard Single Channel conversion mode, the analog level on a specified channel is sampled once and converted to a digital result. In the Single Channel Continuous mode, the analog level on a specified channel is repeatedly sampled and converted without software intervention. In the Auto Scan mode, the analog levels on a prespecified number of channels are sequentially sampled and converted. In the Auto Scan Continuous mode, the number of prespecified channels is repeatedly sampled and converted. In addition, the conversion of a specific channel can be inserted (injected) into a running sequence without disturbing this sequence. This is called Channel Injection Mode.

The Peripheral Event Controller (PEC) may be used to automatically store the conversion results into a table in memory for later evaluation, without requiring the overhead of entering and exiting interrupt routines for each data transfer.

After each reset and also during normal operation the ADC automatically performs calibration cycles. This automatic self-calibration constantly adjusts the converter to changing operating conditions (e.g. temperature) and compensates process variations.

These calibration cycles are part of the conversion cycle, so they do not affect the normal operation of the A/D converter.

In order to decouple analog inputs from digital noise and to avoid input trigger noise those pins used for analog input can be disconnected from the digital IO or input stages under software control. This can be selected for each pin separately via register P5DIDIS (Port 5 Digital Input Disable).

3.13 Oscillator Watchdog

The Oscillator Watchdog (OWD) monitors the clock signal generated by the on-chip oscillator (either with a crystal or via external clock drive). For this operation the PLL provides a clock signal which is used to supervise transitions on the oscillator clock. This PLL clock is independent from the XTAL1 clock. When the expected oscillator clock transitions are missing the OWD activates the PLL Unlock / OWD interrupt node and supplies the CPU with the PLL clock signal. Under these circumstances the PLL will oscillate with its basic frequency.

In direct drive mode the PLL base frequency is used directly ($f_{\text{CPU}} = 2 \dots 5 \text{ MHz}$).

In prescaler mode the PLL base frequency is divided by 2 ($f_{\text{CPU}} = 1 \dots 2.5 \text{ MHz}$).

Note: The CPU clock source is only switched back to the oscillator clock after a hardware reset.

The oscillator watchdog can be disabled via hardware by (externally) pulling low pin OWE (internal pull-up provides high level if not connected). In this case (OWE = '0') the PLL remains idle and provides no clock signal, while the CPU clock signal is derived directly from the oscillator clock or via prescaler. Also no interrupt request will be generated in case of a missing oscillator clock.

Functional Description
Table 8 C167CR Registers, Ordered by Name (cont'd)

Name		Physical Address	8-Bit Addr.	Description	Reset Value
S0EIC	b	FF70 _H	B8 _H	Serial Chan. 0 Error Interrupt Ctrl. Reg.	0000 _H
S0RBUF		FEB2 _H	59 _H	Serial Channel 0 Receive Buffer Reg. (read only)	XX _H
S0RIC	b	FF6E _H	B7 _H	Serial Channel 0 Receive Interrupt Control Register	0000 _H
S0TBIC	b	F19C _H	E CE _H	Serial Channel 0 Transmit Buffer Interrupt Control Register	0000 _H
S0TBUF		FEB0 _H	58 _H	Serial Channel 0 Transmit Buffer Reg. (write only)	00 _H
S0TIC	b	FF6C _H	B6 _H	Serial Channel 0 Transmit Interrupt Control Register	0000 _H
SP		FE12 _H	09 _H	CPU System Stack Pointer Register	FC00 _H
SSCBR		F0B4 _H	E 5A _H	SSC Baudrate Register	0000 _H
SSCCON	b	FFB2 _H	D9 _H	SSC Control Register	0000 _H
SSCEIC	b	FF76 _H	BB _H	SSC Error Interrupt Control Register	0000 _H
SSCRB		F0B2 _H	E 59 _H	SSC Receive Buffer	XXXX _H
SSCRIC	b	FF74 _H	BA _H	SSC Receive Interrupt Control Register	0000 _H
SSCTB		F0B0 _H	E 58 _H	SSC Transmit Buffer	0000 _H
SSCTIC	b	FF72 _H	B9 _H	SSC Transmit Interrupt Control Register	0000 _H
STKOV		FE14 _H	0A _H	CPU Stack Overflow Pointer Register	FA00 _H
STKUN		FE16 _H	0B _H	CPU Stack Underflow Pointer Register	FC00 _H
SYSCON	b	FF12 _H	89 _H	CPU System Configuration Register	¹⁾ 0xx0 _H
T0		FE50 _H	28 _H	CAPCOM Timer 0 Register	0000 _H
T01CON	b	FF50 _H	A8 _H	CAPCOM Timer 0 and Timer 1 Ctrl. Reg.	0000 _H
T0IC	b	FF9C _H	CE _H	CAPCOM Timer 0 Interrupt Ctrl. Reg.	0000 _H
T0REL		FE54 _H	2A _H	CAPCOM Timer 0 Reload Register	0000 _H
T1		FE52 _H	29 _H	CAPCOM Timer 1 Register	0000 _H
T1IC	b	FF9E _H	CF _H	CAPCOM Timer 1 Interrupt Ctrl. Reg.	0000 _H
T1REL		FE56 _H	2B _H	CAPCOM Timer 1 Reload Register	0000 _H
T2		FE40 _H	20 _H	GPT1 Timer 2 Register	0000 _H
T2CON	b	FF40 _H	A0 _H	GPT1 Timer 2 Control Register	0000 _H

Functional Description
Table 8 C167CR Registers, Ordered by Name (cont'd)

Name		Physical Address	8-Bit Addr.	Description	Reset Value
T2IC	b	FF60 _H	B0 _H	GPT1 Timer 2 Interrupt Control Register	0000 _H
T3		FE42 _H	21 _H	GPT1 Timer 3 Register	0000 _H
T3CON	b	FF42 _H	A1 _H	GPT1 Timer 3 Control Register	0000 _H
T3IC	b	FF62 _H	B1 _H	GPT1 Timer 3 Interrupt Control Register	0000 _H
T4		FE44 _H	22 _H	GPT1 Timer 4 Register	0000 _H
T4CON	b	FF44 _H	A2 _H	GPT1 Timer 4 Control Register	0000 _H
T4IC	b	FF64 _H	B2 _H	GPT1 Timer 4 Interrupt Control Register	0000 _H
T5		FE46 _H	23 _H	GPT2 Timer 5 Register	0000 _H
T5CON	b	FF46 _H	A3 _H	GPT2 Timer 5 Control Register	0000 _H
T5IC	b	FF66 _H	B3 _H	GPT2 Timer 5 Interrupt Control Register	0000 _H
T6		FE48 _H	24 _H	GPT2 Timer 6 Register	0000 _H
T6CON	b	FF48 _H	A4 _H	GPT2 Timer 6 Control Register	0000 _H
T6IC	b	FF68 _H	B4 _H	GPT2 Timer 6 Interrupt Control Register	0000 _H
T7		F050 _H	E 28 _H	CAPCOM Timer 7 Register	0000 _H
T78CON	b	FF20 _H	90 _H	CAPCOM Timer 7 and 8 Ctrl. Reg.	0000 _H
T7IC	b	F17A _H	E BE _H	CAPCOM Timer 7 Interrupt Ctrl. Reg.	0000 _H
T7REL		F054 _H	E 2A _H	CAPCOM Timer 7 Reload Register	0000 _H
T8		F052 _H	E 29 _H	CAPCOM Timer 8 Register	0000 _H
T8IC	b	F17C _H	E BF _H	CAPCOM Timer 8 Interrupt Ctrl. Reg.	0000 _H
T8REL		F056 _H	E 2B _H	CAPCOM Timer 8 Reload Register	0000 _H
TFR	b	FFAC _H	D6 _H	Trap Flag Register	0000 _H
WDT		FEAE _H	57 _H	Watchdog Timer Register (read only)	0000 _H
WDTCON		FFAE _H	D7 _H	Watchdog Timer Control Register	²⁾ 00XX _H
XP0IC	b	F186 _H	E C3 _H	CAN1 Module Interrupt Control Register	0000 _H
XP1IC	b	F18E _H	E C7 _H	Unassigned Interrupt Control Register	0000 _H
XP2IC	b	F196 _H	E CB _H	Unassigned Interrupt Control Register	0000 _H
XP3IC	b	F19E _H	E CF _H	PLL/OWD Interrupt Control Register	0000 _H
ZEROS	b	FF1C _H	8E _H	Constant Value 0's Register (read only)	0000 _H

1) The system configuration is selected during reset.

2) The reset value depends on the indicated reset source.

Electrical Parameters

Operating Conditions

The following operating conditions must not be exceeded in order to ensure correct operation of the C167CR. All parameters specified in the following sections refer to these operating conditions, unless otherwise noticed.

Table 10 Operating Condition Parameters

Parameter	Symbol	Limit Values		Unit	Notes
		Min.	Max.		
Digital supply voltage	V_{DD}	4.5	5.5	V	Active mode, $f_{CPUmax} = 33 \text{ MHz}$
		2.5 ¹⁾	5.5	V	Power Down mode
Digital ground voltage	V_{SS}	0		V	Reference voltage
Overload current	I_{OV}	–	±5	mA	Per pin ²⁾³⁾
Absolute sum of overload currents	$\Sigma I_{OV} $	–	50	mA	³⁾
External Load Capacitance	C_L	–	50	pF	Pin drivers in fast edge mode (PDCR.BIPEC = '0')
		–	30	pF	Pin drivers in reduced edge mode (PDCR.BIPEC = '1') ³⁾
		–	100	pF	Pin drivers in fast edge mode, $f_{CPUmax} = 25 \text{ MHz}$ ⁴⁾
Ambient temperature	T_A	0	70	°C	SAB-C167CR ...
		-40	85	°C	SAF-C167CR ...
		-40	125	°C	SAK-C167CR ...

1) Output voltages and output currents will be reduced when V_{DD} leaves the range defined for active mode.

2) Overload conditions occur if the standard operating conditions are exceeded, i.e. the voltage on any pin exceeds the specified range (i.e. $V_{OV} > V_{DD} + 0.5 \text{ V}$ or $V_{OV} < V_{SS} - 0.5 \text{ V}$). The absolute sum of input overload currents on all pins may not exceed **50 mA**. The supply voltage must remain within the specified limits. Proper operation is not guaranteed if overload conditions occur on functional pins like XTAL1, \overline{RD} , \overline{WR} , etc.

3) Not subject to production test - verified by design/characterization.

4) The increased capacitive load is valid for the 25 MHz-derivatives up to a CPU clock frequency of 25 MHz. Under these circumstances the timing parameters as specified in the "C167CR Data Sheet 1999-06" are valid.

Electrical Parameters
4.3 Analog/Digital Converter Parameters
Table 13 A/D Converter Characteristics (Operating Conditions apply)

Parameter	Symbol	Limit Values		Unit	Test Condition
		Min.	Max.		
Analog reference supply	V_{AREF} SR	4.0	$V_{DD} + 0.1$	V	1)
Analog reference ground	V_{AGND} SR	$V_{SS} - 0.1$	$V_{SS} + 0.2$	V	—
Analog input voltage range	V_{AIN} SR	V_{AGND}	V_{AREF}	V	2)
Basic clock frequency	f_{BC}	0.5	6.25	MHz	3)
Conversion time	t_C CC	—	$40 t_{BC} + t_S + 2 t_{CPU}$	—	4) $t_{CPU} = 1/f_{CPU}$
Calibration time after reset	t_{CAL} CC	—	$3328 t_{BC}$	—	5)
Total unadjusted error	TUE CC	—	± 2	LSB	1)
Internal resistance of reference voltage source	R_{AREF} SR	—	$t_{BC} / 60 - 0.25$	k Ω	t_{BC} in [ns] ⁶⁾⁷⁾
Internal resistance of analog source	R_{ASRC} SR	—	$t_S / 450 - 0.25$	k Ω	t_S in [ns] ⁷⁾⁸⁾
ADC input capacitance	C_{AIN} CC	—	33	pF	7)

- 1) TUE is tested at $V_{AREF} = 5.0$ V, $V_{AGND} = 0$ V, $V_{DD} = 4.9$ V. It is guaranteed by design for all other voltages within the defined voltage range.
If the analog reference supply voltage exceeds the power supply voltage by up to 0.2 V (i.e. $V_{AREF} = V_{DD} + 0.2$ V) the maximum TUE is increased to ± 3 LSB. This range is not 100% tested.
The specified TUE is guaranteed only if the absolute sum of input overload currents on Port 5 pins (see I_{OV} specification) does not exceed 10 mA.
During the reset calibration sequence the maximum TUE may be ± 4 LSB.
- 2) V_{AIN} may exceed V_{AGND} or V_{AREF} up to the absolute maximum ratings. However, the conversion result in these cases will be X000_H or X3FF_H, respectively.
- 3) The limit values for f_{BC} must not be exceeded when selecting the CPU frequency and the ADCTC setting.
- 4) This parameter includes the sample time t_S , the time for determining the digital result and the time to load the result register with the conversion result.
Values for the basic clock t_{BC} depend on programming and can be taken from [Table 14](#).
This parameter depends on the ADC control logic. It is not a real maximum value, but rather a fixum.
- 5) During the reset calibration conversions can be executed (with the current accuracy). The time required for these conversions is added to the total reset calibration time.
- 6) During the conversion the ADC's capacitance must be repeatedly charged or discharged. The internal resistance of the reference voltage source must allow the capacitance to reach its respective voltage level within each conversion step. The maximum internal resistance results from the programmed conversion timing.
- 7) Not subject to production test - verified by design/characterization.

Electrical Parameters

upper half of PORT0 (P0H), i.e. bitfield CLKCFG represents the logic levels on pins P0.15-13 (P0H.7-5).

Table 15 associates the combinations of these three bits with the respective clock generation mode.

Table 15 C167CR Clock Generation Modes

CLKCFG (P0H.7-5)	CPU Frequency $f_{\text{CPU}} = f_{\text{OSC}} \times F$	External Clock Input Range ¹⁾	Notes
1 1 1	$f_{\text{OSC}} \times 4$	2.5 to 8.25 MHz	Default configuration
1 1 0	$f_{\text{OSC}} \times 3$	3.33 to 11 MHz	–
1 0 1	$f_{\text{OSC}} \times 2$	5 to 16.5 MHz	–
1 0 0	$f_{\text{OSC}} \times 5$	2 to 6.6 MHz	–
0 1 1	$f_{\text{OSC}} \times 1$	1 to 33 MHz	Direct drive ²⁾
0 1 0	$f_{\text{OSC}} \times 1.5$	6.66 to 22 MHz	–
0 0 1	$f_{\text{OSC}} / 2$	2 to 66 MHz	CPU clock via prescaler
0 0 0	$f_{\text{OSC}} \times 2.5$	4 to 13.2 MHz	–

1) The external clock input range refers to a CPU clock range of 10 ... 33 MHz (PLL operation).

2) The maximum frequency depends on the duty cycle of the external clock signal.

Prescaler Operation

When prescaler operation is configured (CLKCFG = 001_B) the CPU clock is derived from the internal oscillator (input clock signal) by a 2:1 prescaler.

The frequency of f_{CPU} is half the frequency of f_{OSC} and the high and low time of f_{CPU} (i.e. the duration of an individual TCL) is defined by the period of the input clock f_{OSC} .

The timings listed in the AC Characteristics that refer to TCLs therefore can be calculated using the period of f_{OSC} for any TCL.

Phase Locked Loop

When PLL operation is configured (via CLKCFG) the on-chip phase locked loop is enabled and provides the CPU clock (see table above). The PLL multiplies the input frequency by the factor **F** which is selected via the combination of pins P0.15-13 (i.e. $f_{\text{CPU}} = f_{\text{OSC}} \times F$). With every **F**'th transition of f_{OSC} the PLL circuit synchronizes the CPU clock to the input clock. This synchronization is done smoothly, i.e. the CPU clock frequency does not change abruptly.

Due to this adaptation to the input clock the frequency of f_{CPU} is constantly adjusted so it is locked to f_{OSC} . The slight variation causes a jitter of f_{CPU} which also effects the duration of individual TCLs.

4.4.3 Testing Waveforms

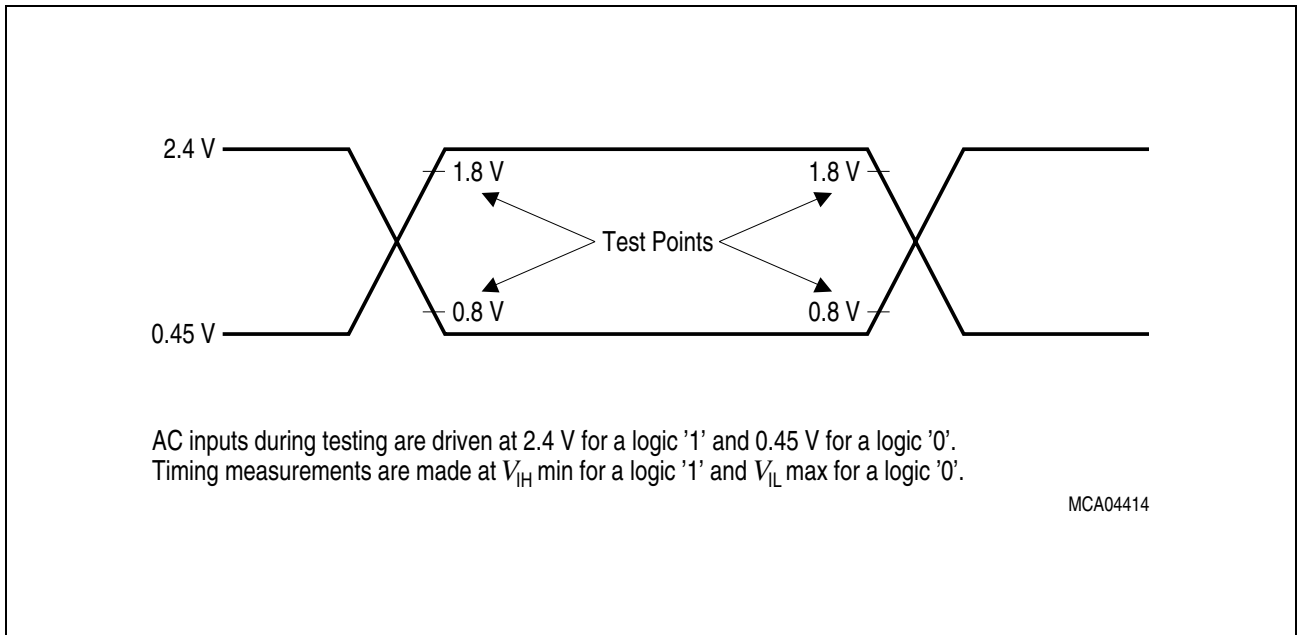


Figure 13 Input Output Waveforms

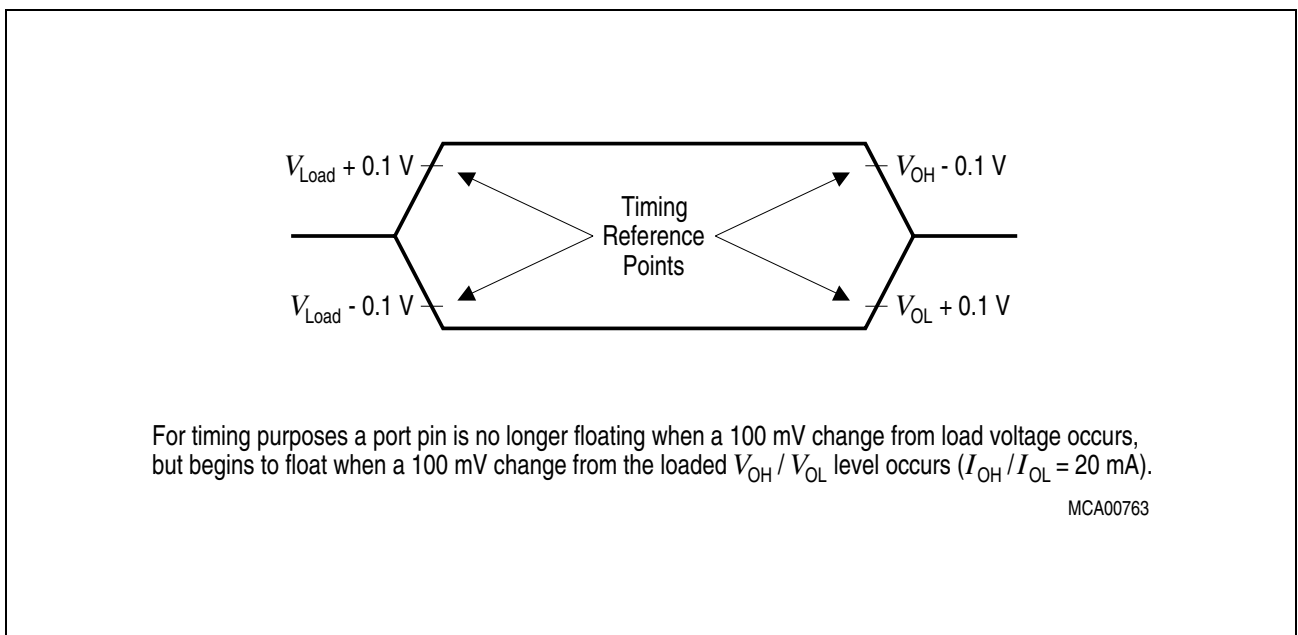


Figure 14 Float Waveforms

General Notes for the Following Timing Figures

These standard notes apply to all subsequent timing figures. Additional individual notes are placed at the respective figure.

1. *The falling edge of signals \overline{RD} and $\overline{WR/WRH/WRL/WrCS}$ is controlled by the Read/Write delay feature (bit $BUSCON.RWDCx$).*
2. *A bus cycle is extended here, if MCTC waitstates are selected or if the \overline{READY} input is sampled inactive.*
3. *A bus cycle is extended here, if an MTTC waitstate is selected.*

Electrical Parameters

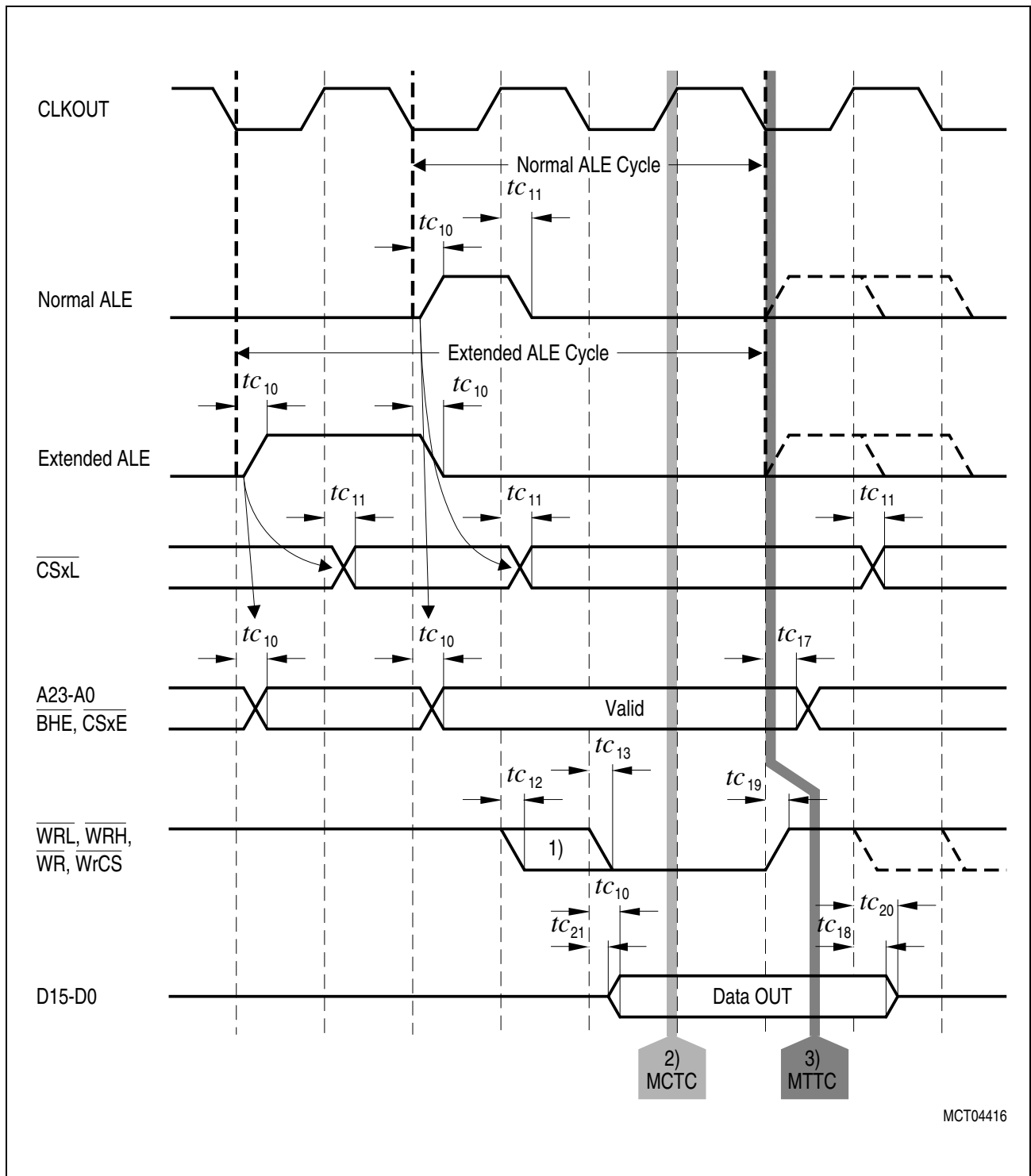


Figure 16 Demultiplexed Bus, Write Access