Welcome to E-XFL.COM

What is "**Embedded - Microcontrollers**"?

"**Embedded - Microcontrollers**" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.
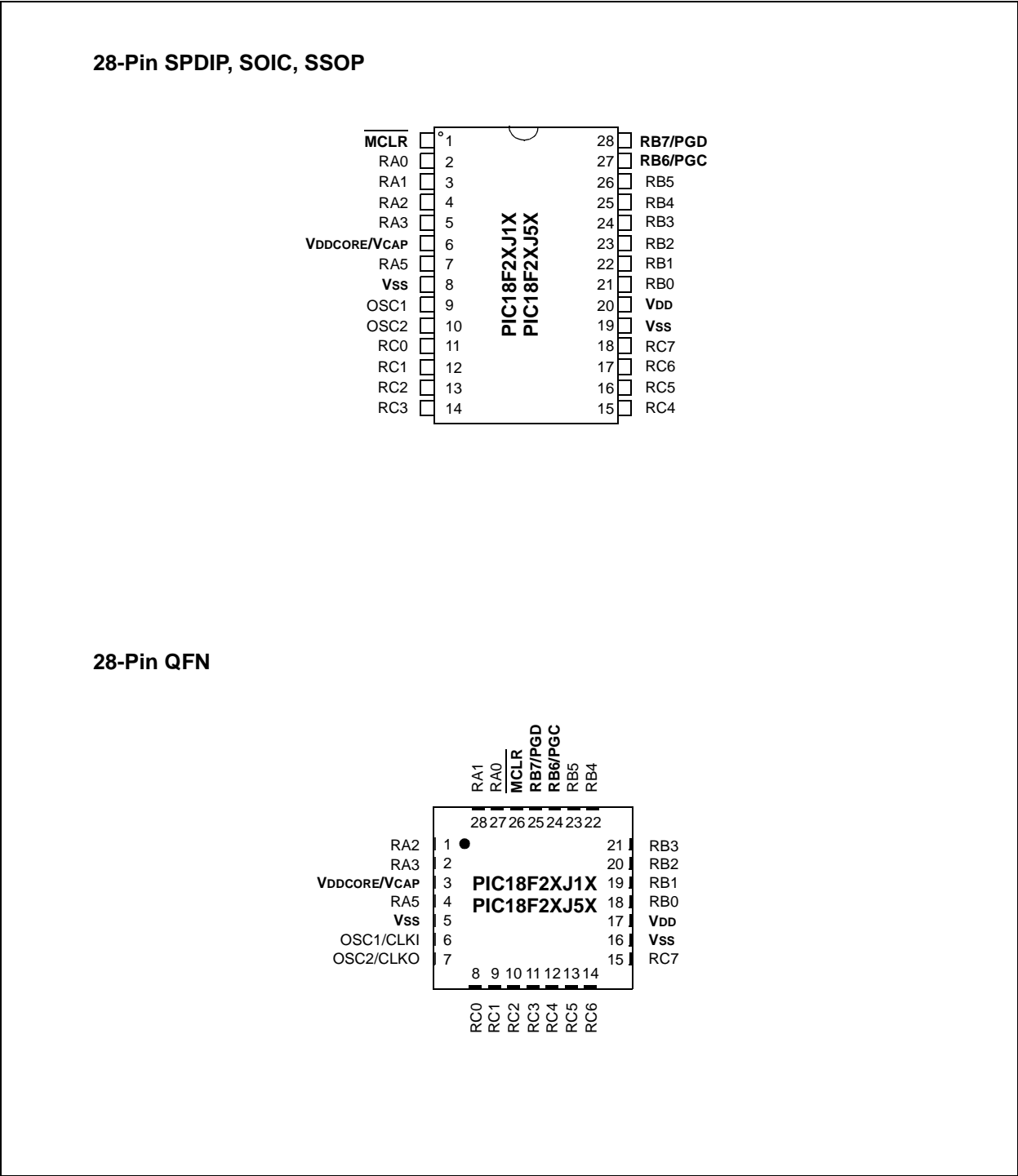
Applications of "**Embedded - Microcontrollers**"

Details	
Product Status	Active
Core Processor	PIC
Core Size	8-Bit
Speed	48MHz
Connectivity	I²C, SPI, UART/USART, USB
Peripherals	Brown-out Detect/Reset, DMA, POR, PWM, WDT
Number of I/O	34
Program Memory Size	32KB (16K x 16)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	3.8K x 8
Voltage - Supply (Vcc/Vdd)	2V ~ 3.6V
Data Converters	A/D 13x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	44-VQFN Exposed Pad
Supplier Device Package	44-QFN (8x8)
Purchase URL	https://www.e-xfl.com/product-detail/microchip-technology/pic18lf45j50-i-ml

PIC18F2XJXX/4XJXX FAMILY

FIGURE 2-1: **PIC18F2XJXX/4XJXX FAMILY PIN DIAGRAMS**

28-Pin SPDIP, SOIC, SSOP

			PIC18F2XJ1X PIC18F2XJ5X		
$\overline{\text{MCLR}}$	1			28	**RB7/PGD**
RA0	2			27	**RB6/PGC**
RA1	3			26	RB5
RA2	4			25	RB4
RA3	5			24	RB3
V_DDCORE/V_CAP	6			23	RB2
RA5	7			22	RB1
V_SS	8			21	RB0
OSC1	9			20	V_DD
OSC2	10			19	V_SS
RC0	11			18	RC7
RC1	12			17	RC6
RC2	13			16	RC5
RC3	14			15	RC4

28-Pin QFN

PIC18F2XJ1X
PIC18F2XJ5X

Top pins (28 27 26 25 24 23 22): RA1, RA0, $\overline{\text{MCLR}}$, RB7/PGD, RB6/PGC, RB5, RB4

RA2	1	21	RB3
RA3	2	20	RB2
V_DDCORE/V_CAP	3	19	RB1
RA5	4	18	RB0
V_SS	5	17	V_DD
OSC1/CLKI	6	16	V_SS
OSC2/CLKO	7	15	RC7

Bottom pins (8 9 10 11 12 13 14): RC0, RC1, RC2, RC3, RC4, RC5, RC6

The Configuration Words for these devices are located at addresses 300000h through 300007h. These are implemented as three pairs of volatile memory registers. Each register is automatically loaded from a copy stored at the end of program memory. For this reason, the last four words (or eight bytes) of the code space (also called the Flash Configuration Words) should be written with Configuration data and not executable code. The addresses of the Flash Configuration Words are listed in Table 2-2. Refer to section **Section 5.0 "Configuration Word"** for more information.

Locations 3FFFFEh and 3FFFFFh are reserved for the Device ID bits. These bits, which may be used by the programmer to identify what device type is being programmed, are described in **Section 5.1 "Device ID Word"**. These Device ID bits read out normally, even after code protection.

2.2.1   MEMORY ADDRESS POINTER

Memory in the device address space (000000h to 3FFFFFh) is addressed via the Table Pointer register, which in turn is comprised of three registers:

- TBLPTRU at RAM address 0FF8h
- TBLPTRH at RAM address 0FF7h
- TBLPTRL at RAM address 0FF6h

| TBLPTRU	TBLPTRH	TBLPTRL
Addr[21:16]	Addr[15:8]	Addr[7:0]

The 4-bit command, '0000' (core instruction), is used to load the Table Pointer prior to using many read or write operations.

2.3 Overview of the Programming Process

Figure 2-5 shows the high-level overview of the programming process in which a Bulk Erase is performed first, then the code memory is programmed. Since only nonvolatile Configuration Words are within the code memory space, the Configuration Words are also programmed as code. Code memory (including the Configuration Words) is then verified to ensure that programming was successful.

FIGURE 2-5: HIGH-LEVEL PROGRAMMING FLOW
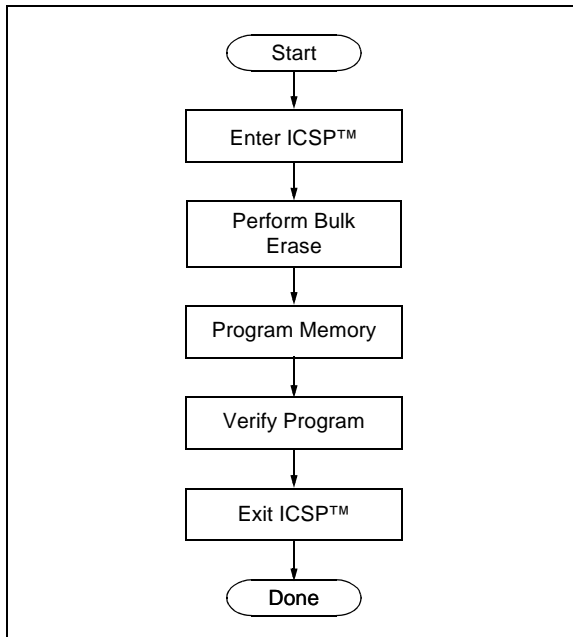
2.4 Entering and Exiting ICSP™ Program/Verify Mode

Entry into ICSP modes for PIC18F2XJXX/4XJXX Family devices is somewhat different than previous PIC18 devices. As shown in Figure 2-6, entering ICSP Program/Verify mode requires three steps:

1. Voltage is briefly applied to the $\overline{\text{MCLR}}$ pin.
2. A 32-bit key sequence is presented on PGD.
3. Voltage is reapplied to $\overline{\text{MCLR}}$ and held.

The programming voltage applied to $\overline{\text{MCLR}}$ is V_{IH}, or essentially, V_{DD}. There is no minimum time requirement for holding at V_{IH}. After V_{IH} is removed, an interval of at least P19 must elapse before presenting the key sequence on PGD.

The key sequence is a specific 32-bit pattern, '0100 1101 0100 0011 0100 1000 0101 0000', which is more easily remembered as 4D434850h in hexadecimal. The device will enter Program/Verify mode only if the sequence is valid. The Most Significant bit of the Most Significant nibble must be shifted in first.

Once the key sequence is complete, V_{IH} must be applied to $\overline{\text{MCLR}}$ and held at that level for as long as Program/Verify mode is to be maintained. An interval of at least time, P20 and P12, must elapse before presenting data on PGD. Signals appearing on PGD before P12 has elapsed may not be interpreted as valid.

On successful entry, the program memory can be accessed and programmed in serial fashion. While in the Program/Verify mode, all unused I/Os are placed in the high-impedance state.

Exiting Program/Verify mode is done by removing V_{IH} from $\overline{\text{MCLR}}$, as shown in Figure 2-7. The only requirement for exit is that an interval, P16, should elapse between the last clock and program signals on PGC and PGD before removing V_{IH}.
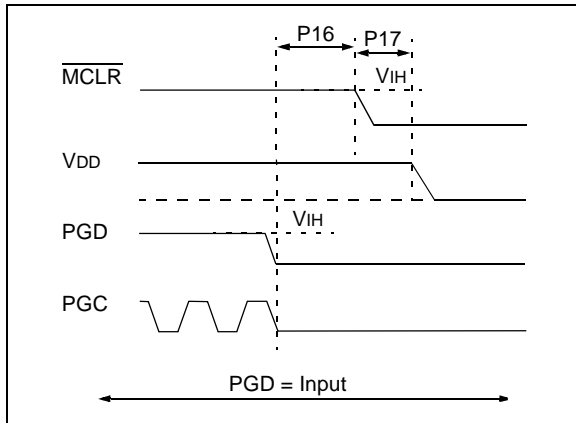
When V_{IH} is reapplied to $\overline{\text{MCLR}}$, the device will enter the ordinary operational mode and begin executing the application instructions.

FIGURE 2-6: ENTERING PROGRAM/VERIFY MODE
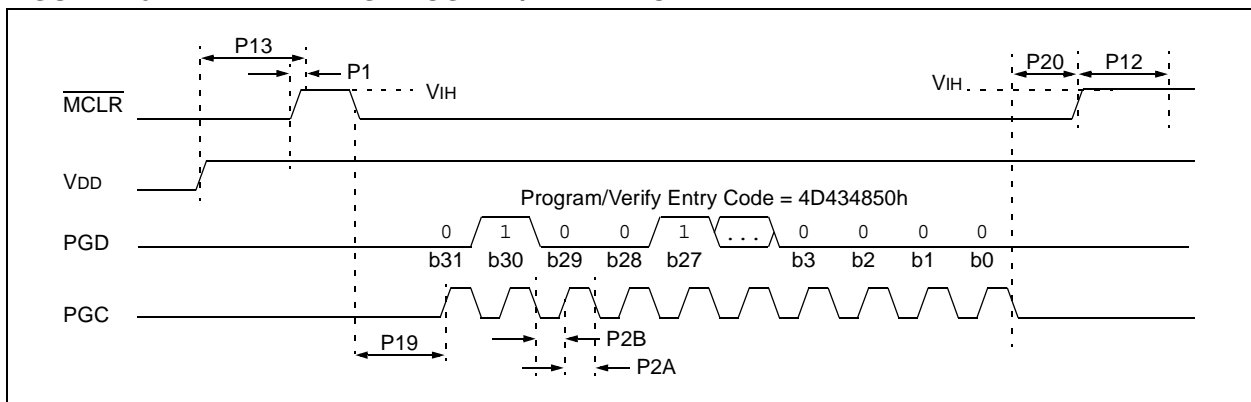
PIC18F2XJXX/4XJXX FAMILY

FIGURE 2-7: **EXITING PROGRAM/ VERIFY MODE**

2.5   Serial Program/Verify Operation

The PGC pin is used as a clock input pin and the PGD pin is used for entering command bits and data input/ output during serial operation. Commands and data are transmitted on the rising edge of PGC, latched on the falling edge of PGC, and are Least Significant bit (LSb) first.

2.5.1   FOUR-BIT COMMANDS

All instructions are 20 bits, consisting of a leading 4-bit command followed by a 16-bit operand, which depends on the type of command being executed. To input a command, PGC is cycled four times. The commands needed for programming and verification are shown in Table 2-3.

Depending on the 4-bit command, the 16-bit operand represents 16 bits of input data or eight bits of input data and eight bits of output data.

Throughout this specification, commands and data are presented as illustrated in Table 2-4. The 4-bit command is shown Most Significant bit (MSb) first. The command operand or "Data Payload" is shown <MSB><LSB>. Figure 2-8 demonstrates how to serially present a 20-bit command/operand to the device.

2.5.2   CORE INSTRUCTION

The core instruction passes a 16-bit instruction to the CPU core for execution. This is needed to set up registers as appropriate for use with other commands.

TABLE 2-3: **COMMANDS FOR PROGRAMMING**

Description	4-Bit Command
Core Instruction (Shift in 16-bit instruction)	0000
Shift out TABLAT register	0010
Table Read	1000
Table Read, Post-Increment	1001
Table Read, Post-Decrement	1010
Table Read, Pre-Increment	1011
Table Write	1100
Table Write, Post-Increment by 2	1101
Table Write, Start Programming, Post-Increment by 2	1110
Table Write, Start Programming	1111

TABLE 2-4: **SAMPLE COMMAND SEQUENCE**

4-Bit Command	Data Payload	Core Instruction
1101	3C 40	Table Write, post-increment by 2

FIGURE 2-8: **TABLE WRITE, POST-INCREMENT TIMING (**1101**)**
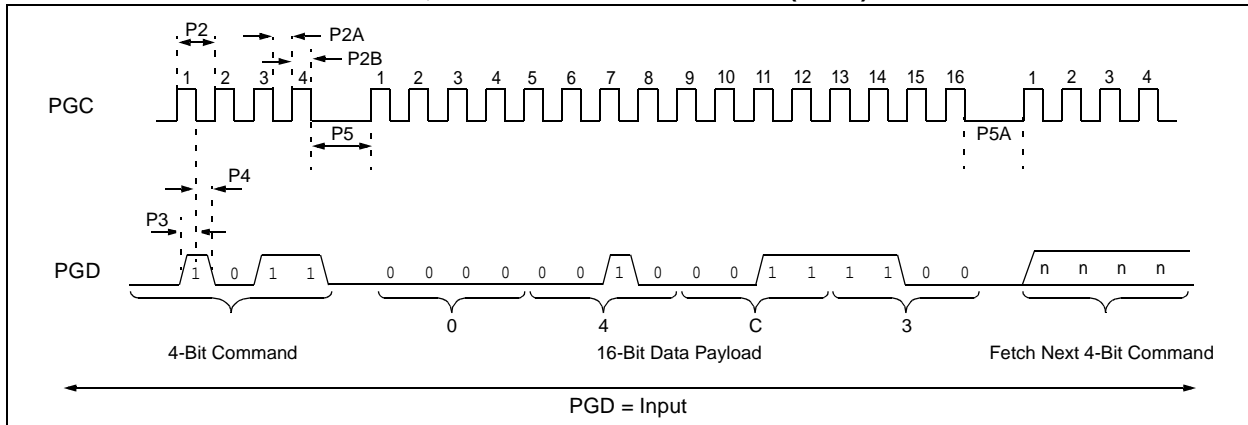
3.1.2 ICSP™ ROW ERASE

It is possible to erase one row (1024 bytes of data), provided the block is not code-protected or erase/write-protected. Rows are located at static boundaries beginning at program memory address 000000h, extending to the internal program memory limit. Refer to **Section 2.2 "Memory Maps"**).

The Row Erase duration is internally timed. After the WR bit in EECON1 is set, a NOP instruction is issued, where the 4th PGC is held high for the duration of the Row Erase time, P10.

The code sequence to Row Erase a PIC18F2XJXX/4XJXX Family device is shown in Table 3-2. The flowchart shown in Figure 3-4 depicts the logic necessary to completely erase a PIC18F2XJXX/4XJXX

Family device. The timing diagram that details the Row Erase command and parameter P10 is shown in Figure 3-3.

Note 1: If the last row of program memory is erased, bit 3 of CONFIG1H must also be programmed as '0'.

2: The TBLPTR register can point at any byte within the row intended for erase.

3: If code protection has been enabled, ICSP Bulk Erase (all program memory erased) operations can be used to disable code protection. ICSP Row Erase operations cannot be used to disable code protection.

**TABLE 3-2: ERASE CODE MEMORY CODE SEQUENCE**

4-Bit Command	Data Payload	Core Instruction
Step 1: Enable memory writes.		
0000	84 A6	BSF EECON1, WREN
Step 2: Point to first row in code memory.		
0000	6A F8	CLRF TBLPTRU
0000	6A F7	CLRF TBLPTRH
0000	6A F6	CLRF TBLPTRL
Step 3: Enable erase and erase single row.		
0000	88 A6	BSF EECON1, FREE
0000	82 A6	BSF EECON1, WR
0000	00 00	NOP – hold PGC high for time P10.
Step 4: Repeat Step 3, with Address Pointer incremented by 1024, until all rows are erased.		

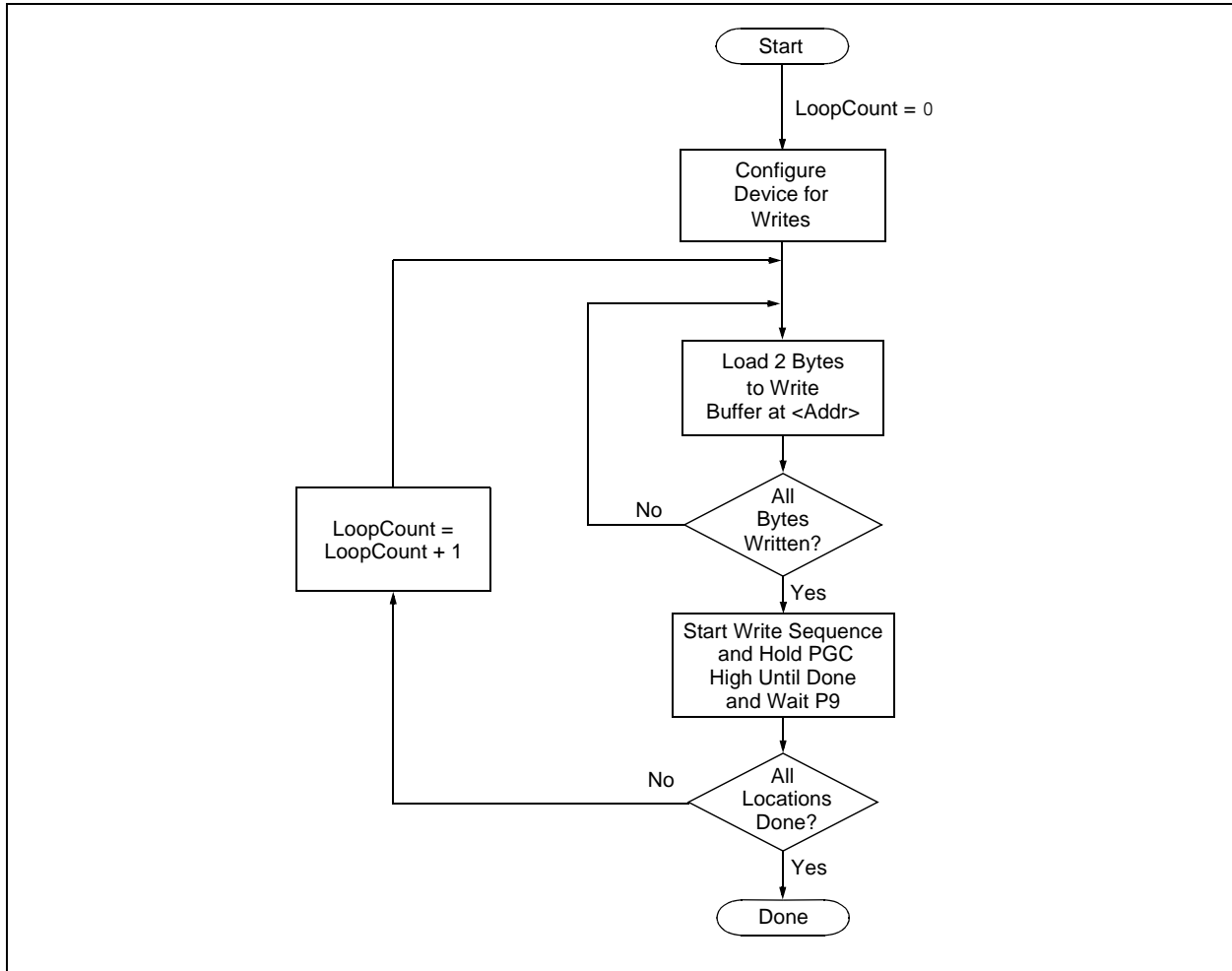**FIGURE 3-3: SET WR AND START ROW ERASE TIMING**
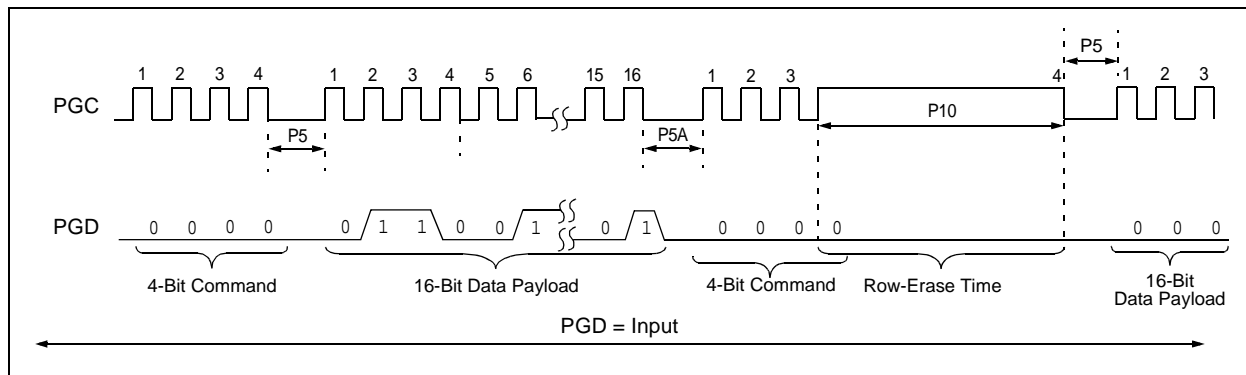
FIGURE 3-4: SINGLE ROW ERASE CODE MEMORY FLOW
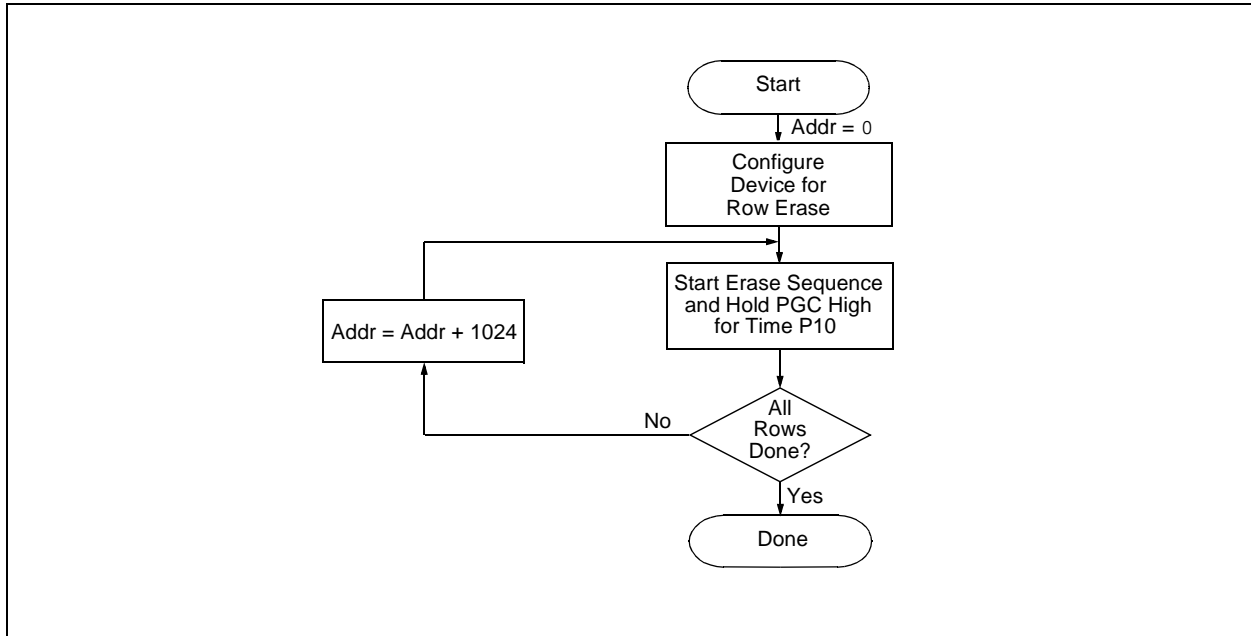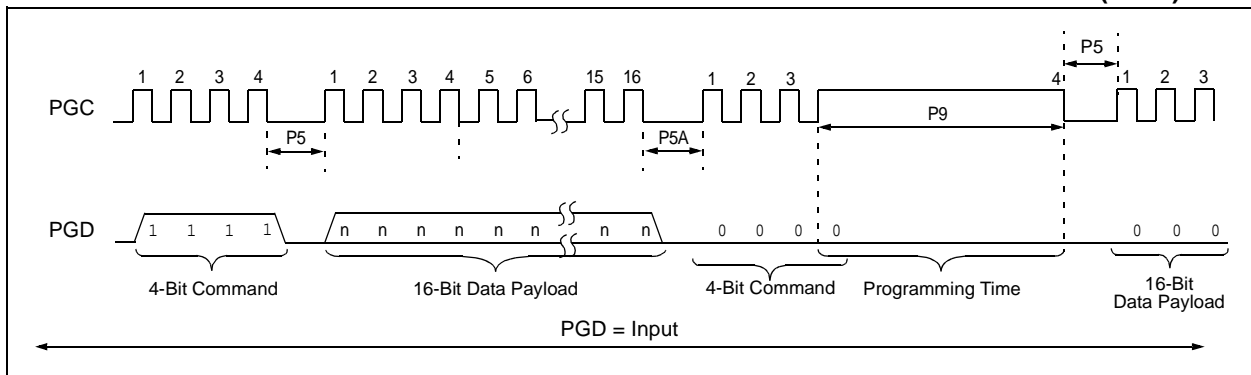
FIGURE 3-5: **PROGRAM CODE MEMORY FLOW**

FIGURE 3-6: **TABLE WRITE AND START PROGRAMMING INSTRUCTION TIMING (1111)**

PIC18F2XJXX/4XJXX FAMILY

3.2.1 MODIFYING CODE MEMORY

The previous programming example assumed that the device had been Bulk Erased prior to programming. It may be the case, however, that the user wishes to modify only a section of an already programmed device.

As described in **Section 4.2 "Verify Code Memory and Configuration Word"**, the appropriate number of bytes required for the erase buffer must be read out of code memory and buffered. Modifications can be made on this buffer. Then, the block of code memory that was read out must be erased and rewritten with the modified data. The code sequence is shown in Table 3-4.

The WREN bit must be set if the WR bit in EECON1 is used to initiate a write sequence.

3.2.2 CONFIGURATION WORD PROGRAMMING

Since the Flash Configuration Words are stored in program memory, they are programmed as if they were program data. Refer to **Section 3.2 "Code Memory Programming"** and **Section 3.2.1 "Modifying Code Memory"** for methods and examples on programming or modifying program memory. See also **Section 5.0 "Configuration Word"** for additional information on the Configuration Words.

TABLE 3-4: MODIFYING CODE MEMORY

4-Bit Command	Data Payload	Core Instruction
Step 1: Set the Table Pointer for the block to be erased.		
0000	0E <Addr[21:16]>	MOVLW <Addr[21:16]>
0000	6E F8	MOVWF TBLPTRU
0000	0E <Addr[8:15]>	MOVLW <Addr[8:15]>
0000	6E F7	MOVWF TBLPTRH
0000	0E <Addr[7:0]>	MOVLW <Addr[7:0]>
0000	6E F6	MOVWF TBLPTRL
Step 2: Read and modify code memory (see **Section 4.1 "Read Code Memory"**).		
Step 3: Enable memory writes and set up an erase.		
0000	84 A6	BSF EECON1, WREN
0000	88 A6	BSF EECON1, FREE
Step 4: Initiate erase.		
0000	82 A6	BSF EECON1, WR
0000	00 00	NOP - hold PGC high for time P10.
Step 5: Load write buffer. The correct bytes will be selected based on the Table Pointer.		
0000	0E <Addr[21:16]>	MOVLW <Addr[21:16]>
0000	6E F8	MOVWF TBLPTRU
0000	0E <Addr[8:15]>	MOVLW <Addr[8:15]>
0000	6E F7	MOVWF TBLPTRH
0000	0E <Addr[7:0]>	MOVLW <Addr[7:0]>
0000	6E F6	MOVWF TBLPTRL
1101	<MSB><LSB>	Write 2 bytes and post-increment address by 2.
.	.	
.	.	Repeat write operation 30 more times to fill the write buffer
.	.	
1111	<MSB><LSB>	Write 2 bytes and start programming.
0000	00 00	NOP - hold PGC high for time P9.
Step 6: Repeat Step 5 for a total of 16 times (if rewriting the entire 1024 bytes of the erase page size).		
Step 7: To continue modifying data, repeat Steps 1 through 5, where the Address Pointer is incremented by 1024 bytes at each iteration of the loop.		
Step 8: Disable writes.		
0000	94 A6	BCF EECON1, WREN

PIC18F2XJXX/4XJXX FAMILY

4.0   READING THE DEVICE

4.1   Read Code Memory
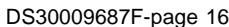
Code memory is accessed one byte at a time via the 4-bit command, '1001' (table read, post-increment). The contents of memory pointed to by the Table Pointer (TBLPTRU:TBLPTRH:TBLPTRL) are serially output on PGD.

The 4-bit command is shifted in LSb first. The read is executed during the next eight clocks, then shifted out on PGD during the last eight clocks, LSb to MSb. A delay of P6 must be introduced after the falling edge of the 8th PGC of the operand to allow PGD to transition from an input to an output. During this time, PGC must be held low (see Figure 4-1). This operation also increments the Table Pointer by one, pointing to the next byte in code memory for the next read.

This technique will work to read any memory in the 000000h to 3FFFFFh address space, so it also applies to reading the Configuration registers.

TABLE 4-1:   READ CODE MEMORY SEQUENCE

4-Bit Command	Data Payload	Core Instruction
Step 1: Set Table Pointer.		
0000	0E <Addr[21:16]>	MOVLW Addr[21:16]
0000	6E F8	MOVWF TBLPTRU
0000	0E <Addr[15:8]>	MOVLW <Addr[15:8]>
0000	6E F7	MOVWF TBLPTRH
0000	0E <Addr[7:0]>	MOVLW <Addr[7:0]>
0000	6E F6	MOVWF TBLPTRL
Step 2: Read memory and then shift out on PGD, LSb to MSb.		
1001	00 00	TBLRD *+

FIGURE 4-1:   TABLE READ, POST-INCREMENT INSTRUCTION TIMING (1001)

PIC18F2XJXX/4XJXX FAMILY

5.0 CONFIGURATION WORD

The Configuration Words of the PIC18F2XJXX/4XJXX Family devices are implemented as volatile memory registers. All of the Configuration registers (CONFIG1L, CONFIG1H, CONFIG2L, CONFIG2H, CONFIG3L, CONFIG3H, CONFIG4L, and CONFIG4H) are automatically loaded following each device Reset.

The data for these registers is taken from the four Flash Configuration Words located at the end of program memory. Configuration data is stored in order, starting with CONFIG1L in the lowest Flash address and ending with CONFIG4H in the highest. The mapping to specific Configuration Words is shown in Table 5-1. Users should always reserve these locations for Configuration Word data and write their application code accordingly.

The upper four bits of each Flash Configuration Word should always be stored in program memory as '1111'. This is done so these program memory addresses will always be '1111 xxxx xxxx xxxx' and interpreted as a NOP instruction if they were ever to be executed. Because the corresponding bits in the Configuration registers are unimplemented, they will not change the device's configuration.

The Configuration and Device ID registers are summarized in Table 5-2. A listing of the individual Configuration bits and their options is provided in Table 5-3.

TABLE 5-1: MAPPING OF THE FLASH CONFIGURATION WORDS TO THE CONFIGURATION REGISTERS

Configuration Register	Flash Configuration Byte[1]	Configuration Register Address
CONFIG1L	XFF8h	300000h
CONFIG1H	XFF9h	300001h
CONFIG2L	XFFAh	300002h
CONFIG2H	XFFBh	300003h
CONFIG3L	XFFCh	300004h
CONFIG3H	XFFDh	300005h
CONFIG4L[2]	XFFEh	300006h
CONFIG4H[2]	XFFFh	300007h

Note 1: See Table 2-2 for the complete addresses within code space for specific devices and memory sizes.

2: Unimplemented in PIC18F45J10 family devices.

TABLE 5-2: PIC18F45J10 FAMILY DEVICES: CONFIGURATION BITS AND DEVICE IDs

	File Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Default/ Unprogrammed Value
300000h	CONFIG1L	DEBUG	XINST	STVREN	—	—	—	—	WDTEN	111- ---1
300001h	CONFIG1H	—[1]	—[1]	—[1]	—[1]	—[2]	CP0	—	—	---- 01--
300002h	CONFIG2L	IESO	FCMEN	—	—	—	FOSC2	FOSC1	FOSC0	11-- -111
300003h	CONFIG2H	—[1]	—[1]	—[1]	—[1]	WDTPS3	WDTPS2	WDTPS1	WDTPS0	---- 1111
300005h	CONFIG3H	—[1]	—[1]	—[1]	—[1]	—	—	—	CCP2MX	---- ---1
3FFFFEh	DEVID1[3]	DEV2	DEV1	DEV0	REV4	REV3	REV2	REV1	REV0	See Table
3FFFFFh	DEVID2[3]	DEV10	DEV9	DEV8	DEV7	DEV6	DEV5	DEV4	DEV3	See Table

Legend: — = unimplemented. Shaded cells are unimplemented, read as '0'.

Note 1: The value of these bits in program memory should always be '1'. This ensures that the location is executed as a NOP if it is accidentally executed.

2: This bit should always be maintained at '0'.

3: DEVID registers are read-only and cannot be programmed by the user.

TABLE 5-5:   PIC18F46J11 AND PIC18F46J50 FAMILY DEVICES: BIT DESCRIPTIONS (CONTINUED)

Bit Name	Configuration Words	Description
CP0[4]	CONFIG1H	Code Protection bit `1` = Program memory is not code-protected `0` = Program memory is code-protected
CPDIV<1:0>[3]	CONFIG1H	CPU System Clock Selection bits `11` = No CPU system clock divide `10` = CPU system clock divided by 2 `01` = CPU system clock divided by 3 `00` = CPU system clock divided by 6
IESO	CONFIG2L[1,2]	Two-Speed Start-up (Internal/External Oscillator Switchover) Control bit `1` = Oscillator Switchover mode enabled `0` = Oscillator Switchover mode disabled
FCMEN	CONFIG2L[1,2]	Fail-Safe Clock Monitor Enable bit `1` = Fail-Safe Clock Monitor enabled `0` = Fail-Safe Clock Monitor disabled
LPT1OSC	CONFIG2L[1,2]	Low-Power Timer1 Oscillator Enable bit `1` = Timer1 oscillator configured for low-power operation `0` = Timer1 oscillator configured for higher-power operation
T1DIG	CONFIG2L[1,2]	Secondary Clock Source T1OSCEN Enforcement bit[1] `1` = Secondary oscillator clock source may be selected (OSCCON <1:0> = `01`) regardless of T1OSCEN state `0` = Secondary oscillator clock source may not be selected unless T1CON <3> = `1`
FOSC<2:0>	CONFIG2L[1,2]	Oscillator Selection bits `111` =EC+PLL (S/W controlled by PLLEN bit), CLKO on RA6 `110` =EC oscillator (PLL always disabled) with CLKO on RA6 `101` =HS+PLL (S/W controlled by PLLEN bit) `100` =HS oscillator (PLL always disabled) `011` =INTOSCPLLO, internal oscillator with PLL (S/W controlled by PLLEN bit), CLKO on RA6, port function on RA7 `010` =INTOSCPLL, internal oscillator with PLL (S/W controlled by PLLEN bit), port function on RA6 and RA7 `001` =INTOSCO, internal oscillator, INTOSC or INTRC (PLL always disabled), CLKO on RA6, port function on RA7 `000` =INTOSC, internal oscillator INTOSC or INTRC (PLL always disabled), port function on RA6 and RA7
WDTPS<3:0>	CONFIG2H[1,2]	Watchdog Timer Postscale Select bits `1111` = 1:32,768 `1110` = 1:16,384 `1101` = 1:8,192 `1100` = 1:4,096 `1011` = 1:2,048 `1010` = 1:1,024 `1001` = 1:512 `1000` = 1:256 `0111` = 1:128 `0110` = 1:64 `0101` = 1:32 `0100` = 1:16 `0011` = 1:8 `0010` = 1:4 `0001` = 1:2 `0000` = 1:1

Note 1: The Configuration bits can only be programmed indirectly by programming the Flash Configuration Word.
   2: The Configuration bits are reset to '`1`' only on V$_{DD}$ Reset; it is reloaded with the programmed value at any device Reset.
   3: These bits are not implemented in PIC18F46J11 family devices.
   4: Once this bit is cleared, all the Configuration registers which reside in the last page are also protected. To disable code protection, perform an ICSP™ Bulk Erase operation.

TABLE 5-5:   PIC18F46J11 AND PIC18F46J50 FAMILY DEVICES: BIT DESCRIPTIONS (CONTINUED)

Bit Name	Configuration Words	Description
DSWTPS<3:0>	CONFIG3L	Deep Sleep Watchdog Timer Postscale Select bits The DSWDT prescaler is 32; this creates an approximate base time unit of 1 ms. 1111 = 1:2,147,483,648 (25.7 days) 1110 = 1:536,870,912 (6.4 days) 1101 = 1:134,217,728 (38.5 hours) 1100 = 1:33,554,432 (9.6 hours) 1011 = 1:8,388,608 (2.4 hours) 1010 = 1:2,097,152 (36 minutes) 1001 = 1:524,288 (9 minutes) 1000 = 1:131,072 (135 seconds) 0111 = 1:32,768 (34 seconds) 0110 = 1:8,192 (8.5 seconds) 0101 = 1:2,048 (2.1 seconds) 0100 = 1:512 (528 ms) 0011 = 1:128 (132 ms) 0010 = 1:32 (33 ms) 0001 = 1:8 (8.3 ms) 0000 = 1:2 (2.1 ms)
DSWDTEN	CONFIG3L	Deep Sleep Watchdog Timer Enable bit 1 = DSWDT enabled 0 = DSWDT disabled
DSBOREN	CONFIG3L	Deep Sleep BOR Enable bit 1 = BOR enabled in Deep Sleep 0 = BOR disabled in Deep Sleep (does not affect operation in non Deep Sleep modes)
RTCOSC	CONFIG3L	RTCC Reference Clock Select bit 1 = RTCC uses T1OSC/T1CKI as reference clock 0 = RTCC uses INTRC as reference clock
DSWDTOSC	CONFIG3L	DSWDT Reference Clock Select bit 1 = DSWDT uses INTRC as reference clock 0 = DSWDT uses T1OSC/T1CKI as reference clock
MSSPMSK[1,2]	CONFIG3H	MSSP 7-Bit Address Masking Mode Enable bit 1 = 7-Bit Address Masking mode enable 0 = 5-Bit Address Masking mode enable
IOL1WAY	CONFIG3H	IOLOCK Bit One-Way Set Enable bit 1 = The IOLOCK bit (PPSCON<0>) can be set once, provided the unlock sequence has been completed. Once set, the Peripheral Pin Select registers cannot be written to a second time. 0 = The IOLOCK bit (PPSCON<0>) can be set and cleared as needed, provided the unlock sequence has been completed.
WPCFG[4]	CONFIG4L	Write/Erase Protect Configuration Words Page bit (valid when WPDIS = 0) 1 = Configuration Words page is not erase/write-protected unless WPEND and WPFP<5:0> settings include the Configuration Words page 0 = Configuration Words page is erase/write-protected, regardless of WPEND and WPFP<5:0> settings
WPEND	CONFIG4L	Write/Erase Protect Region Select bit (valid when WPDIS = 0) 1 = Flash pages, WPFP<5:0> to Configuration Words page, are write/erase-protected 0 = Flash pages, 0 to WPFP<5:0> are write/erase-protected

Note 1: The Configuration bits can only be programmed indirectly by programming the Flash Configuration Word.
2: The Configuration bits are reset to '1' only on VDD Reset; it is reloaded with the programmed value at any device Reset.
3: These bits are not implemented in PIC18F46J11 family devices.
4: Once this bit is cleared, all the Configuration registers which reside in the last page are also protected. To disable code protection, perform an ICSP™ Bulk Erase operation.

TABLE 5-7: PIC18F47J13 AND PIC18F47J53 FAMILY DEVICES: BIT DESCRIPTIONS

Bit Name	Configuration Words	Description
DEBUG	CONFIG1L	Background Debugger Enable bit 1 = Background debugger disabled, RB6 and RB7 configured as general purpose I/O pins 0 = Background debugger enabled, RB6 and RB7 are dedicated to in-circuit debug
XINST	CONFIG1L	Enhanced Instruction Set Enable bit 1 = Instruction set extension and Indexed Addressing mode enabled 0 = Instruction set extension and Indexed Addressing mode disabled (Legacy mode)
STVREN	CONFIG1L	Stack Overflow/Underflow Reset Enable bit 1 = Reset on stack overflow/underflow enabled 0 = Reset on stack overflow/underflow disabled
CFGPLLEN	CONFIG1L	Enable PLL on Start-up bit 1 = PLL enabled on start-up. Not recommended for low-voltage designs. 0 = PLL disabled on start-up. Firmware may later enable PLL through OSCTUNE<6>.
PLLDIV<2:0>	CONFIG1L	96 MHz PLL Input Divider bits Divider must be selected to provide a 4 MHz input into the 96 MHz PLL. 111 = No divide – oscillator used directly (4 MHz input) 110 = Oscillator divided by 2 (8 MHz input) 101 = Oscillator divided by 3 (12 MHz input) 100 = Oscillator divided by 4 (16 MHz input) 011 = Oscillator divided by 5 (20 MHz input) 010 = Oscillator divided by 6 (24 MHz input) 001 = Oscillator divided by 10 (40 MHz input) 000 = Oscillator divided by 12 (48 MHz input)
WDTEN	CONFIG1L	Watchdog Timer Enable bit 1 = WDT enabled 0 = WDT disabled (control is placed on the SWDTEN bit)
CP0[4]	CONFIG1H	Code Protection bit 1 = Program memory is not code-protected 0 = Program memory is code-protected
CPDIV<1:0>[3]	CONFIG1H	CPU System Clock Selection bits 11 = No CPU system clock divide 10 = CPU system clock divided by 2 01 = CPU system clock divided by 3 00 = CPU system clock divided by 6
IESO	CONFIG2L[1,2]	Two-Speed Start-up (Internal/External Oscillator Switchover) Control bit 1 = Oscillator Switchover mode enabled 0 = Oscillator Switchover mode disabled
FCMEN	CONFIG2L[1,2]	Fail-Safe Clock Monitor Enable bit 1 = Fail-Safe Clock Monitor enabled 0 = Fail-Safe Clock Monitor disabled
CLKOEC	CONFIG2L	EC Mode Clock Output Enable bit 1 = CLKO output signal active on the RA6 pin (EC mode only) 0 = CLKO output disabled
SOSCSEL<1:0>	CONFIG2L	Secondary Oscillator Circuit Selection bits 11 = High-power SOSC circuit selected 10 = Digital Input mode (SCLKI) 01 = Low-power SOSC circuit selected 00 = Reserved

Note 1: The Configuration bits can only be programmed indirectly by programming the Flash Configuration Word.
2: The Configuration bits are reset to '1' only on VDD Reset; it is reloaded with the programmed value at any device Reset.
3: These bits are not implemented in PIC18F47J13 family devices.
4: Once this bit is cleared, all the Configuration registers which reside in the last page are also protected. To disable code protection, perform an ICSP™ Bulk Erase operation.
5: Not implemented on PIC18F47J53 family devices.

TABLE 5-7: **PIC18F47J13 AND PIC18F47J53 FAMILY DEVICES: BIT DESCRIPTIONS (CONTINUED)**

Bit Name	Configuration Words	Description
RTCOSC	CONFIG3L	RTCC Reference Clock Select bit `1` = RTCC uses T1OSC/T1CKI as reference clock `0` = RTCC uses INTRC as reference clock
DSWDTOSC	CONFIG3L	DSWDT Reference Clock Select bit `1` = DSWDT uses INTRC as reference clock `0` = DSWDT uses T1OSC/T1CKI as reference clock
MSSPMSK[1,2]	CONFIG3H	MSSP 7-Bit Address Masking Mode Enable bit `1` = 7-Bit Address Masking mode enable `0` = 5-Bit Address Masking mode enable
PLLSEL[5]	CONFIG3H	PLL Selection bit `1` = 4x PLL selected `0` = 96 MHz PLL selected
ADCSEL	CONFIG3H	ADC Mode Selection bit `1` = 10-Bit ADC mode selected `0` = 12-Bit ADC mode selected
IOL1WAY	CONFIG3H	IOLOCK Bit One-Way Set Enable bit `1` = The IOLOCK bit (PPSCON<0>) can be set once, provided the unlock sequence has been completed. Once set, the Peripheral Pin Select registers cannot be written to a second time. `0` = The IOLOCK bit (PPSCON<0>) can be set and cleared as needed, provided the unlock sequence has been completed
WPCFG	CONFIG4L	Write/Erase Protect Configuration Words Page bit (valid when WPDIS = `0`) `1` = Configuration Words page is not erase/write-protected unless WPEND and WPFP<6:0> settings include the Configuration Words page `0` = Configuration Words page is erase/write-protected, regardless of WPEND and WPFP<6:0>
WPFP<6:0>	CONFIG4L	Write/Erase Protect Page Start/End Location bits Used with WPEND bit to define which pages in Flash will be write/erase-protected.
WPEND	CONFIG4H	Write/Erase Protect Region Select bit (valid when WPDIS = `0`) `1` = Flash pages, WPFP<6:0> to Configuration Words page, are write/erase-protected `0` = Flash pages, 0 to WPFP<6:0> are write/erase-protected
WPDIS	CONFIG4H	Write Protect Disable bit `1` = WPFP<6:0>, WPEND and WPCFG bits ignored; all Flash memory may be erased or written `0` = WPFP<6:0>, WPEND and WPCFG bits enabled; write/erase-protect active for the selected region(s)
LS48MHZ[3]	CONFIG4H	System Clock Selection bit `1` = System clock is expected at 48 MHz, FS/LS USB CLKEN's divide-by is set to 8 `0` = System clock is expected at 24 MHz, FS/LS USB CLKEN's divide-by is set to 4
DEV<2:0>	DEVID1	Device ID bits Used with the DEV<10:3> bits in the Device ID Register 2 to identify the part number.
REV<4:0>	DEVID1	Revision ID bits Indicate the device revision.
DEV<10:3>	DEVID2	Device ID bits Used with the DEV<2:0> bits in the Device ID Register 1 to identify the part number.

Note 1: The Configuration bits can only be programmed indirectly by programming the Flash Configuration Word.
  2: The Configuration bits are reset to '`1`' only on VDD Reset; it is reloaded with the programmed value at any device Reset.
  3: These bits are not implemented in PIC18F47J13 family devices.
  4: Once this bit is cleared, all the Configuration registers which reside in the last page are also protected. To disable code protection, perform an ICSP™ Bulk Erase operation.
 **5:** Not implemented on PIC18F47J53 family devices.

5.1 Device ID Word

The Device ID Word for the PIC18F2XJXX/4XJXX Family devices is located at 3FFFFEh:3FFFFFh. These read-only bits may be used by the programmer to identify what device type is being programmed and read out normally, even after code protection has been enabled. The process for reading the Device IDs is shown in Figure 5-1. A complete list of Device ID values for the PIC18F2XJXX/4XJXX Family is presented in Table 5-8.

FIGURE 5-1: READ DEVICE ID WORD FLOW
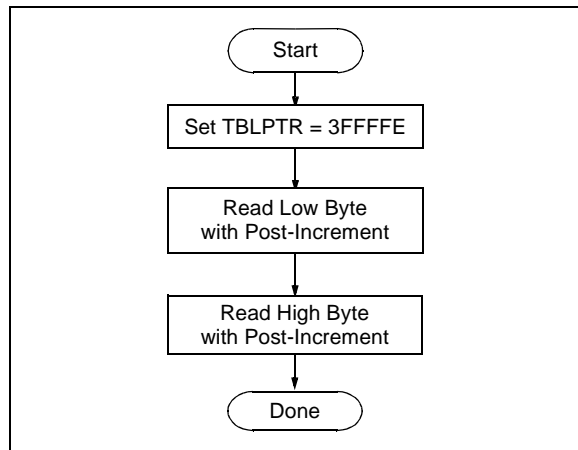
TABLE 5-8: DEVICE ID VALUE

Device	Device ID Value	
	DEVID2	DEVID1
PIC18F24J10	1Dh	000x xxxx
PIC18F25J10	1Ch	000x xxxx
PIC18F44J10	1Dh	001x xxxx
PIC18F45J10	1Ch	001x xxxx
PIC18LF24J10	1Dh	010x xxxx
PIC18LF25J10	1Ch	010x xxxx
PIC18LF44J10	1Dh	011x xxxx
PIC18LF45J10	1Ch	011x xxxx
PIC18F25J11	4Dh	101x xxxx
PIC18F24J11	4Dh	100x xxxx
PIC18F26J11	4Dh	110x xxxx
PIC18F45J11	4Eh	000x xxxx
PIC18F44J11	4Dh	111x xxxx
PIC18F46J11	4Eh	001x xxxx
PIC18F24J50	4Ch	000x xxxx
PIC18F25J50	4Ch	001x xxxx
PIC18F26J50	4Ch	010x xxxx
PIC18F44J50	4Ch	011x xxxx
PIC18F45J50	4Ch	100x xxxx

TABLE 5-8: DEVICE ID VALUE (CONTINUED)

Device	Device ID Value	
	DEVID2	DEVID1
PIC18F46J50	4Ch	101x xxxx
PIC18LF2450	4Ch	110x xxxx
PIC18LF25J50	4Ch	111x xxxx
PIC18LF26J50	4Dh	000x xxxx
PIC18LF44J50	4Dh	001x xxxx
PIC18LF45J50	4Dh	010x xxxx
PIC18LF46J50	4Dh	011x xxxx
PIC18LF24J11	4Eh	010x xxxx
PIC18LF25J11	4Eh	011x xxxx
PIC18LF26J11	4Eh	100x xxxx
PIC18LF44J11	4Eh	101x xxxx
PIC18LF45J11	4Eh	110x xxxx
PIC18LF46J11	4Eh	111x xxxx
PIC18F26J13	59h	001x xxxx
PIC18F27J13	59h	011x xxxx
PIC18F46J13	59h	101x xxxx
PIC18F47J13	59h	111x xxxx
PIC18LF26J13	5Bh	001x xxxx
PIC18LF27J13	5Bh	011x xxxx
PIC18LF46J13	5Bh	101x xxxx
PIC18LF47J13	5Bh	111x xxxx
PIC18F26J53	58h	001x xxxx
PIC18F27J53	58h	011x xxxx
PIC18F46J53	58h	101x xxxx
PIC18F47J53	58h	111x xxxx
PIC18LF26J53	5Ah	001x xxxx
PIC18LF27J53	5Ah	011x xxxx
PIC18LF46J53	5Ah	101x xxxx
PIC18LF47J53	5Ah	111x xxxx

5.2 Checksum Computation

The checksum is calculated by summing the contents of all code memory locations and the device Configuration Words, appropriately masked. The Least Significant 16 bits of this sum are the checksum.

The checksum calculation differs depending on whether or not code protection is enabled. Since the code memory locations read out differently depending on the code-protect setting, the table describes how to manipulate the actual code memory values to simulate the values that would be read from a protected device. When calculating a checksum by reading a device, the entire code memory can simply be read and summed. The Configuration Words can always be read.

PIC18F2XJXX/4XJXX FAMILY

Table 5-9 describes how to calculate the checksum for each device.

TABLE 5-9:   CHECKSUM COMPUTATION

Device	Code Protection	Checksum
PIC18F24J10 PIC18F44J10	Off	SUM[000000:003FF7] + ([003FF8] & E1h) + ([003FF9] & 04h) + ([003FFA] & C7h) + ([003FFB] & 0Fh) + ([003FFD] & 01h)
	On	0000h
PIC18F24J11 PIC18F44J11	Off	SUM[000000:003FF7] + ([003FF8] & E1h) + ([003FF9] & FCh) + ([003FFA] & DFh) + ([003FFB] & FFh) + ([003FFC] & FFh) + ([003FFD] & F9h) + ([003FFE] & FFh) + ([003FFF] & F1h)
	On	0000h
PIC18F24J50 PIC18F44J50	Off	SUM[000000:003FF7] + ([003FF8] & EFh) + ([003FF9] & FFh) + ([003FFA] & DFh) + ([003FFB] & FFh) + ([003FFC] & FFh) + ([003FFD] & F9h) + ([003FFE] & FFh) + ([003FFF] & F1h)
	On	0000h
PIC18F25J10 PIC18F45J10	Off	SUM[000000:007FF7] + ([007FF8] & E1h) + ([007FF9] & 04h) + ([007FFA] & C7h) + ([007FFB] & 0Fh) + ([007FFD] & 01h)
	On	0000h
PIC18F25J11 PIC18F45J11	Off	SUM[000000:007FF7] + ([007FF8] & E1h) + ([007FF9] & FCh) + ([007FFA] & DFh) + ([007FFB] & FFh) + ([007FFC] & FFh) + ([007FFD] & F9h) + ([007FFE] & FFh) + ([007FFF] & F1h)
	On	0000h
PIC18F25J50 PIC18F45J50	Off	SUM[000000:007FF7] + ([007FF8] & EFh) + ([007FF9] & FFh) + ([007FFA] & DFh) + ([007FFB] & FFh) + ([007FFC] & FFh) + ([007FFD] & F9h) + ([007FFE] & FFh) + ([007FFF] & F1h)
	On	0000h
PIC18F26J11 PIC18F46J11	Off	SUM[000000:00FFF7] + ([00FFF8] & E1h) + ([00FFF9] & FCh) + ([00FFFA] & DFh) + ([00FFFB] & FFh) + ([00FFFC] & FFh) + ([00FFFD] & F9h) + ([00FFFE] & FFh) + ([00FFFF] & F1h)
	On	0000h
PIC18F26J50 PIC18F46J50	Off	SUM[000000:00FFF7] + ([00FFF8] & EFh) + ([00FFF9] & FFh) + ([00FFFA] & DFh) + ([00FFFB] & FFh) + ([00FFFC] & FFh) + ([00FFFD] & F9h) + ([00FFFE] & FFh) + ([00FFFF] & F1h)
	On	0000h
PIC18F26J13 PIC18F46J13	Off	SUM[000000:00FFF7] + ([00FFF8] & FFh) + ([00FFF9] & FCh) +([00FFFA] & FFh) + ([00FFFB] & FFh) + ([00FFFC] & FFh) + ([00FFFD] & FFh) + ([00FFFE] & BFh) + ([00FFFF] & F3h)
	On	0000h
PIC18F26J53 PIC18F46J53	Off	SUM[000000:00FFF7] + ([00FFF8] & FFh) + ([00FFF9] & FFh) +([00FFFA] & FFh) + ([00FFFB] & FFh) + ([00FFFC] & FFh) + ([00FFFD] & FBh) + ([00FFFE] & BFh) + ([00FFFF] & FBh)
	On	0000h
PIC18F27J13 PIC18F47J13	Off	SUM[000000:01FFF7] + ([01FFF8] & FFh) + ([01FFF9] & FCh) + ([01FFFA] & FFh) + ([01FFFB] & FFh) + ([01FFFC] & FFh) + ([01FFFD] & FFh) + ([01FFFE] & FFh) + ([01FFFF] & F3h)
	On	0000h
PIC18F27J53 PIC18F47J53	Off	SUM[000000:01FFF7] + ([01FFF8] & FFh) + ([01FFF9] & FFh) + ([01FFFA] & FFh) + ([01FFFB] & FFh) + ([01FFFC] & FFh) + ([01FFFD] & FBh) + ([01FFFE] & FFh) + ([01FFFF] & FBh)
	On	0000h

Legend: [a] = Value at address a; SUM[a:b] = Sum of locations a to b inclusive; + = Addition; & = Bitwise AND. All addresses are hexadecimal.

6.0 AC/DC CHARACTERISTICS TIMING REQUIREMENTS FOR PROGRAM/VERIFY TEST MODE

Standard Operating Conditions
Operating Temperature: 25°C is recommended

Param No.	Symbol	Characteristic		Min.	Max.	Units	Conditions
	V_{DDCORE}	External Supply Voltage for Microcontroller Core During Programming Operations (PIC18**LF** devices)		2.25	2.75	V	**(Note 1)**
D111	V_{DD}	Supply Voltage During Programming	PIC18**LF**XXJXX	V_{DDCORE}	3.60	V	Normal programming **(Note 2)**
			PIC18**F**XXJ10	2.70	3.60	V	
			PIC18**F**XXJ50 PIC18**F**XXJ11 PIC18**F**XXJ53 PIC18**F**XXJ13	2.35	3.60	V	
D112	I_{PP}	Programming Current on $\overline{MCLR}$		—	5	µA	
D113	I_{DDP}	Supply Current During Programming		—	10	mA	
D031	V_{IL}	Input Low Voltage		V_{SS}	0.2 V_{DD}	V	
D041	V_{IH}	Input High Voltage		0.8 V_{DD}	V_{DD}	V	
D080	V_{OL}	Output Low Voltage		—	0.4	V	I_{OL} = 3.4 mA @ 3.3V
D090	V_{OH}	Output High Voltage		2.4	—	V	I_{OH} = -2.0 mA @ 3.3V
D012	C_{IO}	Capacitive Loading on I/O pin (PGD)		—	50	pF	To meet AC specifications
	C_F	Filter Capacitor Value on V_{CAP}	PIC18**LF**XXJXX	0.1	—	µF	**(Note 1)**
			PIC18**F**XXJ10	4.7	18	µF	
			PIC18FXXJ13 PIC18FXXJ11 PIC18FXXJ5X	5.4	18	µF	

Note 1: External power must be supplied to the V_{DDCORE}/V_{CAP} pin if the on-chip voltage regulator is disabled. See **Section 2.1.1 "PIC18F2XJXX/4XJXX/ LF2XJXX/LF4XJXX Devices and the On-Chip Voltage Regulator"** for more information.

2: V_{DD} must also be supplied to the AV_{DD} pins during programming. AV_{DD} and AV_{SS} should always be within ±0.3V of V_{DD} and V_{SS}, respectively.

6.0   AC/DC CHARACTERISTICS TIMING REQUIREMENTS FOR PROGRAM/VERIFY TEST MODE (CONTINUED)

Standard Operating Conditions
Operating Temperature: 25°C is recommended

Param No.	Symbol	Characteristic	Min.	Max.	Units	Conditions
P1	T_R	$\overline{\text{MCLR}}$ Rise Time to Enter Program/Verify mode	—	1.0	μs	
P2	T_{PGC}	Serial Clock (PGC) Period	100	—	ns	
P2A	T_{PGCL}	Serial Clock (PGC) Low Time	50	—	ns	
P2B	T_{PGCH}	Serial Clock (PGC) High Time	50	—	ns	
P3	T_{SET1}	Input Data Setup Time to Serial Clock ↓	20	—	ns	
P4	T_{HLD1}	Input Data Hold Time from PGC ↓	20	—	ns	
P5	T_{DLY1}	Delay Between 4-Bit Command and Command Operand	50	—	ns	
P5A	T_{DLY1A}	Delay Between 4-Bit Command Operand and Next 4-Bit Command	50	—	ns	
P6	T_{DLY2}	Delay Between Last PGC ↓ of Command Byte to First PGC ↑ of Read of Data Word	20	—	ns	
P9	T_{DLY5}	Delay to allow Block Programming to occur	3.4	—	ms	PIC18F2XJ10/PIC18F4XJ10
			1.2	—	ms	PIC18F2XJ11/PIC18F4XJ11/ PIC18F2XJ13/PIC18F4XJ13/ PIC18F2XJ5X/PIC18F4XJ5X
P10	T_{DLY6}	Delay to allow Row Erase to occur	49	—	ms	PIC18F2XJ10/PIC18F4XJ10/ PIC18F2XJ13/PIC18F4XJ13/ PIC18F2XJ53/PIC18F4XJ53
			54	—	ms	PIC18F2XJ11/PIC18F4XJ11/ PIC18F2XJ50/PIC18F4XJ50
P11	T_{DLY7}	Delay to allow Bulk Erase to occur	475	—	ms	PIC18F2XJ10/PIC18F4XJ10/ PIC18F2XJ13/PIC18F4XJ13/ PIC18F2XJ53/PIC18F4XJ53
			524	—	ms	PIC18F2XJ11/PIC18F4XJ11/ PIC18F2XJ50/PIC18F4XJ50
P12	T_{HLD2}	Input Data Hold Time from $\overline{\text{MCLR}}$ ↑	400	—	μs	
P13	T_{SET2}	V_{DD} ↑ Setup Time to $\overline{\text{MCLR}}$ ↑	100	—	ns	
P14	T_{VALID}	Data Out Valid from PGC ↑	25	—	ns	
P16	T_{DLY8}	Delay between Last PGC ↓ and $\overline{\text{MCLR}}$ ↓	20	—	ns	
P17	T_{HLD3}	$\overline{\text{MCLR}}$ ↓ to V_{DD} ↓	3	—	μs	
P19	T_{KEY1}	Delay from First $\overline{\text{MCLR}}$ ↓ to First PGC ↑ for Key Sequence on PGD	4	—	ms	
P20	T_{KEY2}	Delay from Last PGC ↓ for Key Sequence on PGD to Second $\overline{\text{MCLR}}$ ↑	50	—	ns	

Note 1: External power must be supplied to the V_{DDCORE}/V_{CAP} pin if the on-chip voltage regulator is disabled. See **Section 2.1.1 "PIC18F2XJXX/4XJXX/ LF2XJXX/LF4XJXX Devices and the On-Chip Voltage Regulator"** for more information.

2: V_{DD} must also be supplied to the AV_{DD} pins during programming. AV_{DD} and AV_{SS} should always be within ±0.3V of V_{DD} and V_{SS}, respectively.

Note the following details of the code protection feature on Microchip devices:

• Microchip products meet the specification contained in their particular Microchip Data Sheet.

• Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.

• There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.

• Microchip is willing to work with the customer who is concerned about the integrity of their code.

• Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Trademarks

QUALITY MANAGEMENT SYSTEM

CERTIFIED BY DNV

═ ISO/TS 16949 ═

Worldwide Sales and Service

AMERICAS

Corporate Office
2355 West Chandler Blvd.
Chandler, AZ 85224-6199
Tel: 480-792-7200
Fax: 480-792-7277
Technical Support:
http://www.microchip.com/
support
Web Address:
www.microchip.com

Atlanta
Duluth, GA
Tel: 678-957-9614
Fax: 678-957-1455

Austin, TX
Tel: 512-257-3370

Boston
Westborough, MA
Tel: 774-760-0087
Fax: 774-760-0088

Chicago
Itasca, IL
Tel: 630-285-0071
Fax: 630-285-0075

Cleveland
Independence, OH
Tel: 216-447-0464
Fax: 216-447-0643

Dallas
Addison, TX
Tel: 972-818-7423
Fax: 972-818-2924

Detroit
Novi, MI
Tel: 248-848-4000

Houston, TX
Tel: 281-894-5983

Indianapolis
Noblesville, IN
Tel: 317-773-8323
Fax: 317-773-5453

Los Angeles
Mission Viejo, CA
Tel: 949-462-9523
Fax: 949-462-9608

New York, NY
Tel: 631-435-6000

San Jose, CA
Tel: 408-735-9110

Canada - Toronto
Tel: 905-673-0699
Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office
Suites 3707-14, 37th Floor
Tower 6, The Gateway
Harbour City, Kowloon

Hong Kong
Tel: 852-2943-5100
Fax: 852-2401-3431

Australia - Sydney
Tel: 61-2-9868-6733
Fax: 61-2-9868-6755

China - Beijing
Tel: 86-10-8569-7000
Fax: 86-10-8528-2104

China - Chengdu
Tel: 86-28-8665-5511
Fax: 86-28-8665-7889

China - Chongqing
Tel: 86-23-8980-9588
Fax: 86-23-8980-9500

China - Dongguan
Tel: 86-769-8702-9880

China - Hangzhou
Tel: 86-571-8792-8115
Fax: 86-571-8792-8116

China - Hong Kong SAR
Tel: 852-2943-5100
Fax: 852-2401-3431

China - Nanjing
Tel: 86-25-8473-2460
Fax: 86-25-8473-2470

China - Qingdao
Tel: 86-532-8502-7355
Fax: 86-532-8502-7205

China - Shanghai
Tel: 86-21-5407-5533
Fax: 86-21-5407-5066

China - Shenyang
Tel: 86-24-2334-2829
Fax: 86-24-2334-2393

China - Shenzhen
Tel: 86-755-8864-2200
Fax: 86-755-8203-1760

China - Wuhan
Tel: 86-27-5980-5300
Fax: 86-27-5980-5118

China - Xian
Tel: 86-29-8833-7252
Fax: 86-29-8833-7256

ASIA/PACIFIC

China - Xiamen
Tel: 86-592-2388138
Fax: 86-592-2388130

China - Zhuhai
Tel: 86-756-3210040
Fax: 86-756-3210049

India - Bangalore
Tel: 91-80-3090-4444
Fax: 91-80-3090-4123

India - New Delhi
Tel: 91-11-4160-8631
Fax: 91-11-4160-8632

India - Pune
Tel: 91-20-3019-1500

Japan - Osaka
Tel: 81-6-6152-7160
Fax: 81-6-6152-9310

Japan - Tokyo
Tel: 81-3-6880- 3770
Fax: 81-3-6880-3771

Korea - Daegu
Tel: 82-53-744-4301
Fax: 82-53-744-4302

Korea - Seoul
Tel: 82-2-554-7200
Fax: 82-2-558-5932 or
82-2-558-5934

Malaysia - Kuala Lumpur
Tel: 60-3-6201-9857
Fax: 60-3-6201-9859

Malaysia - Penang
Tel: 60-4-227-8870
Fax: 60-4-227-4068

Philippines - Manila
Tel: 63-2-634-9065
Fax: 63-2-634-9069

Singapore
Tel: 65-6334-8870
Fax: 65-6334-8850

Taiwan - Hsin Chu
Tel: 886-3-5778-366
Fax: 886-3-5770-955

Taiwan - Kaohsiung
Tel: 886-7-213-7828

Taiwan - Taipei
Tel: 886-2-2508-8600
Fax: 886-2-2508-0102

Thailand - Bangkok
Tel: 66-2-694-1351
Fax: 66-2-694-1350

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4450-2828
Fax: 45-4485-2829

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Dusseldorf
Tel: 49-2129-3766400

Germany - Karlsruhe
Tel: 49-721-625370

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Italy - Venice
Tel: 39-049-7625286

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Poland - Warsaw
Tel: 48-22-3325737

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

Sweden - Stockholm
Tel: 46-8-5090-4654

UK - Wokingham
Tel: 44-118-921-5800
Fax: 44-118-921-5820

07/14/15