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upplier Device Package	-
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ounting Type	-
perating Temperature	-40°C ~ 85°C (TA)
scillator Type	Internal
ata Converters	A/D 16x8/10b
oltage - Supply (Vcc/Vdd)	2.35V ~ 2.7V
AM Size	8K x 8
EPROM Size	-
ogram Memory Type	FLASH
rogram Memory Size	128KB (128K x 8)
imber of I/O	103
ripherals	PWM, WDT
nnectivity	CANbus, EBI/EMI, I <sup>2</sup> C, SPI, UART/USART
eed	40MHz
re Size	16-Bit
ore Processor	C166SV2
roduct Status	Last Time Buy
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## **Summary of Features**

Table 1 XC167 Derivative Synopsis

Derivative <sup>1)</sup>	Temp. Range	Program Memory	On-Chip RAM	Interfaces
SAK-XC167CI-16F40F, SAK-XC167CI-16F20F	-40 °C to 125 °C	128 Kbytes Flash	2 Kbytes DPRAM, 4 Kbytes DSRAM, 2 Kbytes PSRAM	ASC0, ASC1, SSC0, SSC1, CAN0, CAN1, IIC
SAF-XC167CI-16F40F, SAF-XC167CI-16F20F	-40 °C to 85 °C	128 Kbytes Flash	2 Kbytes DPRAM, 4 Kbytes DSRAM, 2 Kbytes PSRAM	ASC0, ASC1, SSC0, SSC1, CAN0, CAN1, IIC

<sup>1)</sup> This Data Sheet is valid for devices starting with and including design step BB.



#### **General Device Information**

## 2 General Device Information

#### 2.1 Introduction

The XC167 derivatives are high-performance members of the Infineon XC166 Family of full featured single-chip CMOS microcontrollers. These devices extend the functionality and performance of the C166 Family in terms of instructions (MAC unit), peripherals, and speed. They combine high CPU performance (up to 40 million instructions per second) with high peripheral functionality and enhanced IO-capabilities. They also provide clock generation via PLL and various on-chip memory modules such as program Flash, program RAM, and data RAM.

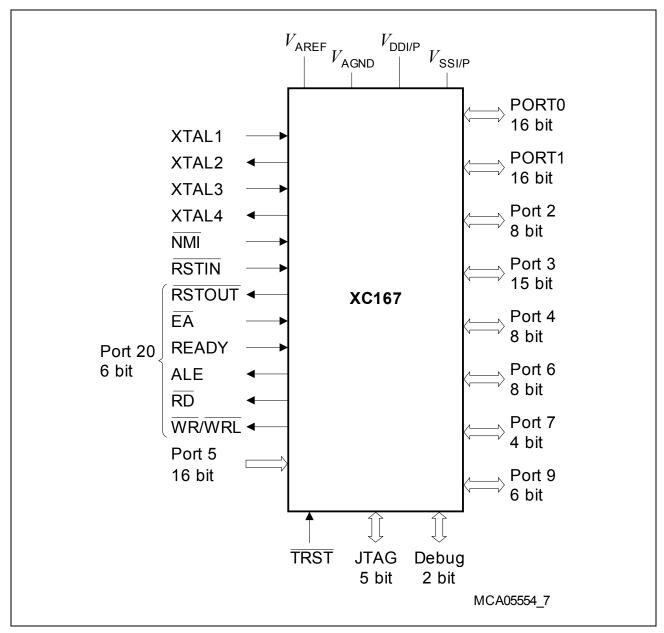


Figure 1 Logic Symbol

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#### **General Device Information**

## 2.2 Pin Configuration and Definition

The pins of the XC167 are described in detail in **Table 2**, including all their alternate functions. **Figure 2** summarizes all pins in a condensed way, showing their location on the 4 sides of the package. E\*) and C\*) mark pins to be used as alternate external interrupt inputs, C\*) marks pins that can have CAN interface lines assigned to them.

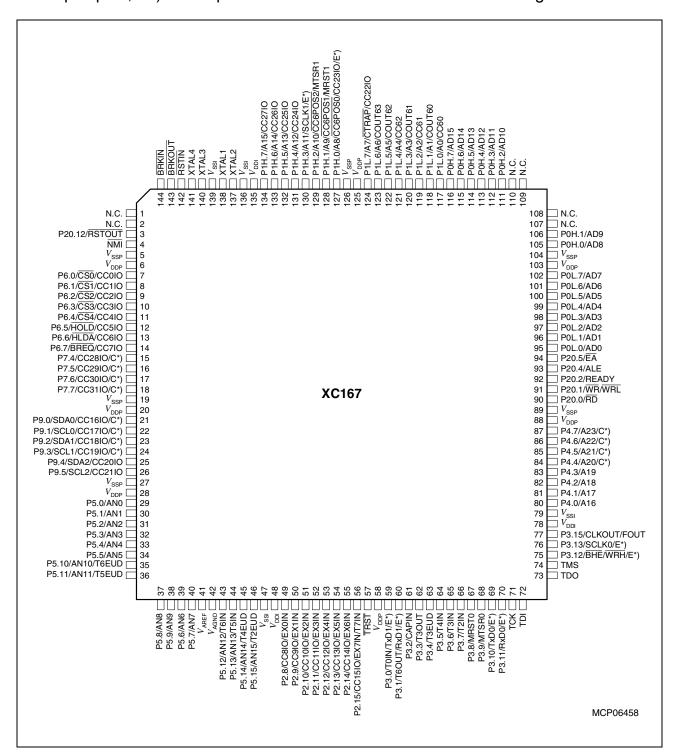


Figure 2 Pin Configuration (top view)



## 3.3 Central Processing Unit (CPU)

The main core of the CPU consists of a 5-stage execution pipeline with a 2-stage instruction-fetch pipeline, a 16-bit arithmetic and logic unit (ALU), a 32-bit/40-bit multiply and accumulate unit (MAC), a register-file providing three register banks, and dedicated SFRs. The ALU features a multiply and divide unit, a bit-mask generator, and a barrel shifter.

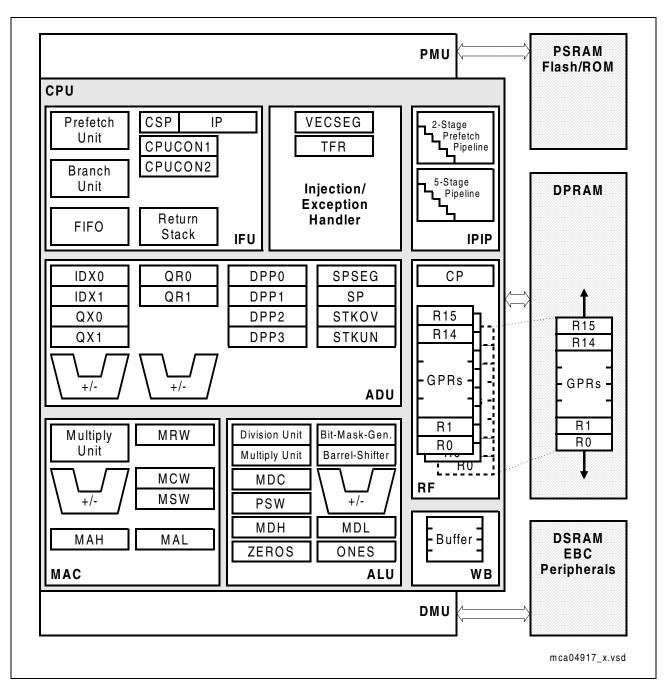


Figure 4 CPU Block Diagram

Based on these hardware provisions, most of the XC167's instructions can be executed in just one machine cycle which requires 25 ns at 40 MHz CPU clock. For example, shift



Table 7 Summary of the XC167's Parallel Ports

I able I	7 Summary of the ACTO'S Faramer Forts				
Port	Control	Alternate Functions			
PORT0	Pad drivers	Address/Data lines or data lines <sup>1)</sup>			
PORT1	Pad drivers	Address lines <sup>2)</sup>			
		Capture inputs or compare outputs, Serial interface lines			
Port 2	Pad drivers, Open drain, Input threshold	Capture inputs or compare outputs, Timer control signal, Fast external interrupt inputs			
Port 3	Pad drivers, Open drain, Input threshold	Timer control signals, serial interface lines, Optional bus control signal BHE/WRH, System clock output CLKOUT (or FOUT)			
Port 4	Pad drivers,	Segment address lines <sup>3)</sup>			
	Open drain, Input threshold	CAN interface lines <sup>4)</sup>			
Port 5	_	Analog input channels to the A/D converter, Timer control signals			
Port 6	Open drain, Input threshold	Capture inputs or compare outputs, Bus arbitration signals BREQ, HLDA, HOLD, Optional chip select signals			
Port 7	Open drain, Input threshold	Capture inputs or compare outputs, CAN interface lines <sup>4)</sup>			
Port 9	Pad drivers,	Capture inputs or compare outputs			
	Open drain, Input threshold	CAN interface lines <sup>4)</sup> , IIC bus interface lines <sup>4)</sup>			
Port 20	Pad drivers, Open drain	Bus control signals RD, WR/WRL, READY, ALE, External access enable pin EA, Reset indication output RSTOUT			

<sup>1)</sup> For multiplexed bus cycles.

<sup>2)</sup> For demultiplexed bus cycles.

<sup>3)</sup> For more than 64 Kbytes of external resources.

<sup>4)</sup> Can be assigned by software.



# 3.19 Instruction Set Summary

Table 8 lists the instructions of the XC167 in a condensed way.

The various addressing modes that can be used with a specific instruction, the operation of the instructions, parameters for conditional execution of instructions, and the opcodes for each instruction can be found in the "Instruction Set Manual".

This document also provides a detailed description of each instruction.

 Table 8
 Instruction Set Summary

Mnemonic	Description	Bytes	
ADD(B)	Add word (byte) operands	2/4	
ADDC(B)	Add word (byte) operands with Carry	2/4	
SUB(B)	Subtract word (byte) operands		
SUBC(B)	Subtract word (byte) operands with Carry	2/4	
MUL(U)	(Un)Signed multiply direct GPR by direct GPR (16- × 16-bit)	2	
DIV(U)	(Un)Signed divide register MDL by direct GPR (16-/16-bit)	2	
DIVL(U)	(Un)Signed long divide reg. MD by direct GPR (32-/16-bit)	2	
CPL(B)	Complement direct word (byte) GPR	2	
NEG(B)	Negate direct word (byte) GPR	2	
AND(B)	Bitwise AND, (word/byte operands)	2/4	
OR(B)	Bitwise OR, (word/byte operands)	2/4	
XOR(B)	Bitwise exclusive OR, (word/byte operands)	2/4	
BCLR/BSET	Clear/Set direct bit	2	
BMOV(N)	Move (negated) direct bit to direct bit	4	
BAND/BOR/BXOR	AND/OR/XOR direct bit with direct bit	4	
BCMP	Compare direct bit to direct bit	4	
BFLDH/BFLDL	Bitwise modify masked high/low byte of bit-addressable direct word memory with immediate data	4	
CMP(B)	Compare word (byte) operands	2/4	
CMPD1/2	Compare word data to GPR and decrement GPR by 1/2	2/4	
CMPI1/2	Compare word data to GPR and increment GPR by 1/2	2/4	
PRIOR	Determine number of shift cycles to normalize direct word GPR and store result in direct word GPR	2	
SHL/SHR	Shift left/right direct word GPR	2	



Table 8 Instruction Set Summary (cont'd)

Mnemonic	Description	Bytes
ROL/ROR	Rotate left/right direct word GPR	2
ASHR	Arithmetic (sign bit) shift right direct word GPR	2
MOV(B)	Move word (byte) data	2/4
MOVBS/Z	Move byte operand to word op. with sign/zero extension	2/4
JMPA/I/R	Jump absolute/indirect/relative if condition is met	4
JMPS	Jump absolute to a code segment	4
JB(C)	Jump relative if direct bit is set (and clear bit)	4
JNB(S)	Jump relative if direct bit is not set (and set bit)	4
CALLA/I/R	Call absolute/indirect/relative subroutine if condition is met	4
CALLS	Call absolute subroutine in any code segment	4
PCALL	Push direct word register onto system stack and call absolute subroutine	4
TRAP	Call interrupt service routine via immediate trap number	2
PUSH/POP	Push/pop direct word register onto/from system stack	2
SCXT	Push direct word register onto system stack and update register with word operand	4
RET(P)	Return from intra-segment subroutine (and pop direct word register from system stack)	2
RETS	Return from inter-segment subroutine	2
RETI	Return from interrupt service subroutine	2
SBRK	Software Break	2
SRST	Software Reset	4
IDLE	Enter Idle Mode	4
PWRDN	Enter Power Down Mode (supposes NMI-pin being low)	4
SRVWDT	Service Watchdog Timer	4
DISWDT/ENWDT	Disable/Enable Watchdog Timer	4
EINIT	End-of-Initialization Register Lock	4
ATOMIC	Begin ATOMIC sequence	2
EXTR	Begin EXTended Register sequence	2
EXTP(R)	Begin EXTended Page (and Register) sequence	2/4
EXTS(R)	Begin EXTended Segment (and Register) sequence	2/4



### **Operating Conditions**

The following operating conditions must not be exceeded to ensure correct operation of the XC167. All parameters specified in the following sections refer to these operating conditions, unless otherwise noticed.

Table 10 Operating Condition Parameters

Parameter	Symbol Limit Values		Unit	Notes	
		Min.	Max.		
Digital supply voltage for the core	$V_{DDI}$	2.35	2.7	V	Active mode, $f_{CPU} = f_{CPUmax}^{(1)2)}$
Digital supply voltage for IO pads	$V_{DDP}$	4.4	5.5	V	Active mode <sup>2)</sup>
Supply Voltage Difference	$\Delta V_{DD}$	-0.5	_	V	$V_{\rm DDP}$ - $V_{\rm DDI}^{3)}$
Digital ground voltage	$V_{SS}$	0		V	Reference voltage
Overload current	$I_{OV}$	-5	5	mA	Per IO pin <sup>4)5)</sup>
		-2	5	mA	Per analog input pin <sup>4)5)</sup>
Overload current coupling	$K_{OVA}$	_	$1.0 \times 10^{-4}$	_	<i>I</i> <sub>OV</sub> > 0
factor for analog inputs <sup>6)</sup>		_	$1.5 \times 10^{-3}$	_	<i>I</i> <sub>OV</sub> < 0
Overload current coupling	$K_{OVD}$	_	5.0 × 10 <sup>-3</sup>	_	<i>I</i> <sub>OV</sub> > 0
factor for digital I/O pins <sup>6)</sup>		_	1.0 × 10 <sup>-2</sup>	_	<i>I</i> <sub>OV</sub> < 0
Absolute sum of overload currents	$\Sigma  I_{OV} $	-	50	mA	5)
External Load Capacitance	$C_{L}$	_	50	pF	Pin drivers in default mode <sup>7)</sup>
Ambient temperature	$T_{A}$	_	_	°C	see Table 1

<sup>1)</sup>  $f_{\text{CPUmax}}$  = 40 MHz for devices marked ... 40F,  $f_{\text{CPUmax}}$  = 20 MHz for devices marked ... 20F.

<sup>2)</sup> External circuitry must guarantee low level at the RSTIN pin at least until both power supply voltages have reached their operating range.

<sup>3)</sup> This limitation must be fulfilled under all operating conditions including power-ramp-up, power-ramp-down, and power-save modes.

<sup>4)</sup> Overload conditions occur if the standard operating conditions are exceeded, i.e. the voltage on any pin exceeds the specified range:  $V_{\rm OV} > V_{\rm DDP} + 0.5 \ {\rm V} \ (I_{\rm OV} > 0)$  or  $V_{\rm OV} < V_{\rm SS}$  - 0.5 V ( $I_{\rm OV} < 0$ ). The absolute sum of input overload currents on all pins may not exceed **50 mA**. The supply voltages must remain within the specified limits.

Proper operation is not guaranteed if overload conditions occur on functional pins such as XTAL1, RD, WR, etc.

<sup>5)</sup> Not subject to production test - verified by design/characterization.



Table 12 Current Limits for Port Output Drivers

Port Output Driver Mode		Nominal Output Current $(I_{OLnom}, -I_{OHnom})$
Strong driver	10 mA	2.5 mA
Medium driver	4.0 mA	1.0 mA
Weak driver	0.5 mA	0.1 mA

<sup>1)</sup> An output current above  $|I_{\rm OXnom}|$  may be drawn from up to three pins at the same time. For any group of 16 neighboring port output pins the total output current in each direction ( $\Sigma I_{\rm OL}$  and  $\Sigma I_{\rm OH}$ ) must remain below 50 mA.

 Table 13
 Power Consumption XC167 (Operating Conditions apply)

Parameter	Sym-	Limit Values		Unit	<b>Test Condition</b>	
	bol	Min.	Max.			
Power supply current (active) with all peripherals active	$I_{DDI}$	_	15 + $2.6 \times f_{\text{CPU}}$	mA	$f_{\mathrm{CPU}}$ in [MHz] <sup>1)2)</sup>	
Pad supply current	$I_{DDP}$	_	5	mA	3)	
Idle mode supply current with all peripherals active	$I_{IDX}$	_	15 + 1.2 × $f_{\text{CPU}}$	mA	$f_{\rm CPU}$ in [MHz] <sup>2)</sup>	
Sleep and Power down mode supply current caused by leakage <sup>4)</sup>	$I_{PDL}^{5)}$	_	128,000 × e <sup>-α</sup>	mA	$V_{\rm DDI} = V_{\rm DDImax}^{6)}$ $T_{\rm J}$ in [°C] $\alpha =$ 4670 / (273 + $T_{\rm J}$ )	
Sleep and Power down mode supply current caused by leakage and the RTC running, clocked by the main oscillator <sup>4)</sup>	$I_{PDM}^{7)}$	-	$0.6 + 0.02 \times f_{\rm OSC} + I_{\rm PDL}$	mA	$V_{\rm DDI}$ = $V_{\rm DDImax}$ $f_{\rm OSC}$ in [MHz]	
Sleep and Power down mode supply current caused by leakage and the RTC running, clocked by the auxiliary oscillator at 32 kHz <sup>4)</sup>	$I_{PDA}$	_	0.1 + I <sub>PDL</sub>	mA	$V_{\rm DDI} = V_{\rm DDImax}$	

<sup>1)</sup> During Flash programming or erase operations the supply current is increased by max. 5 mA.

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<sup>2)</sup> The supply current is a function of the operating frequency. This dependency is illustrated in **Figure 11**. These parameters are tested at  $V_{\rm DDImax}$  and maximum CPU clock frequency with all outputs disconnected and all inputs at  $V_{\rm IL}$  or  $V_{\rm IH}$ .

<sup>3)</sup> The pad supply voltage pins ( $V_{\rm DDP}$ ) mainly provides the current consumed by the pin output drivers. A small amount of current is consumed even though no outputs are driven, because the drivers' input stages are switched and also the Flash module draws some power from the  $V_{\rm DDP}$  supply.



- 4) The total supply current in Sleep and Power down mode is the sum of the temperature dependent leakage current and the frequency dependent current for RTC and main oscillator or auxiliary oscillator (if active).
- 5) This parameter is determined mainly by the transistor leakage currents. This current heavily depends on the junction temperature (see **Figure 13**). The junction temperature  $T_J$  is the same as the ambient temperature  $T_A$  if no current flows through the port output drivers. Otherwise, the resulting temperature difference must be taken into account.
- 6) All inputs (including pins configured as inputs) at 0 V to 0.1 V or at  $V_{\text{DDP}}$  0.1 V to  $V_{\text{DDP}}$ , all outputs (including pins configured as outputs) disconnected. This parameter is tested at 25 °C and is valid for  $T_{\text{J}} \ge$  25 °C.
- 7) This parameter is determined mainly by the current consumed by the oscillator switched to low gain mode (see Figure 12). This current, however, is influenced by the external oscillator circuitry (crystal, capacitors). The given values refer to a typical circuitry and may change in case of a not optimized external oscillator circuitry.

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#### 4.4 AC Parameters

## 4.4.1 Definition of Internal Timing

The internal operation of the XC167 is controlled by the internal master clock  $f_{\rm MC}$ .

The master clock signal  $f_{\rm MC}$  can be generated from the oscillator clock signal  $f_{\rm OSC}$  via different mechanisms. The duration of master clock periods (TCMs) and their variation (and also the derived external timing) depend on the used mechanism to generate  $f_{\rm MC}$ . This influence must be regarded when calculating the timings for the XC167.

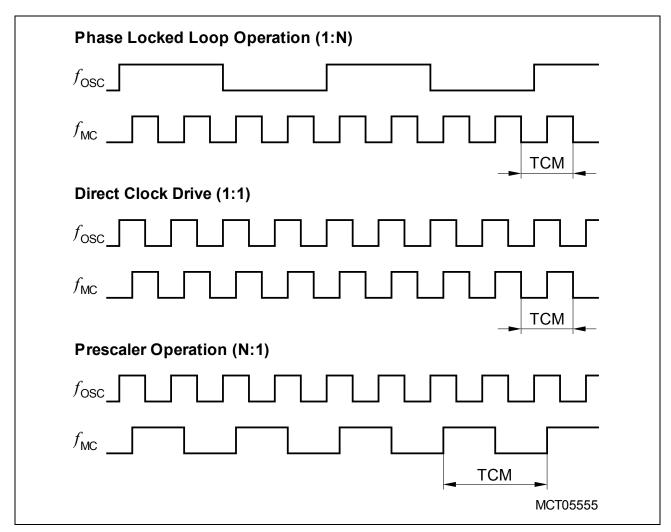


Figure 15 Generation Mechanisms for the Master Clock

Note: The example for PLL operation shown in **Figure 15** refers to a PLL factor of 1:4, the example for prescaler operation refers to a divider factor of 2:1.

The used mechanism to generate the master clock is selected by register PLLCON.

CPU and EBC are clocked with the CPU clock signal  $f_{\rm CPU}$ . The CPU clock can have the same frequency as the master clock ( $f_{\rm CPU}$  =  $f_{\rm MC}$ ) or can be the master clock divided by two:  $f_{\rm CPU}$  =  $f_{\rm MC}$  / 2. This factor is selected by bit CPSYS in register SYSCON1.



Table 16 VCO Bands for PLL Operation<sup>1)</sup>

PLLCON.PLLVB	VCO Frequency Range	Base Frequency Range
00	100 150 MHz	20 80 MHz
01	150 200 MHz	40 130 MHz
10	200 250 MHz	60 180 MHz
11	Reserved	

<sup>1)</sup> Not subject to production test - verified by design/characterization.



### 4.4.2 On-chip Flash Operation

The XC167's Flash module delivers data within a fixed access time (see Table 17).

Accesses to the Flash module are controlled by the PMI and take 1+WS clock cycles, where WS is the number of Flash access waitstates selected via bitfield WSFLASH in register IMBCTRL. The resulting duration of the access phase must cover the access time  $t_{\rm ACC}$  of the Flash array. Therefore, the required Flash waitstates depend on the actual system frequency.

Note: The Flash access waitstates only affect non-sequential accesses. Due to prefetching mechanisms, the performance for sequential accesses (depending on the software structure) is only partially influenced by waitstates.

In typical applications, eliminating one waitstate increases the average performance by 5% ... 15%.

**Table 17** Flash Characteristics (Operating Conditions apply)

Parameter	Symbol		Limit Values			Unit
			Min.	Тур.	Max.	
Flash module access time	$t_{ACC}$	CC	_	_	50	ns
Programming time per 128-byte block	$t_{PR}$	CC	_	2 <sup>1)</sup>	5	ms
Erase time per sector	$t_{ER}$	CC	_	2001)	500	ms

<sup>1)</sup> Programming and erase time depends on the system frequency. Typical values are valid for 40 MHz.

Example: For an operating frequency of 40 MHz (clock cycle = 25 ns), devices can be operated with 1 waitstate:  $((1+1) \times 25 \text{ ns}) \ge 50 \text{ ns}$ .

**Table 18** indicates the interrelation of waitstates and system frequency.

**Table 18** Flash Access Waitstates

Required Waitstates	Frequency Range for
0 WS (WSFLASH = 00 <sub>B</sub> )	$f_{CPU} \leq 20 \; MHz$
1 WS (WSFLASH = 01 <sub>B</sub> )	$f_{\sf CPU} \le 40 \; \sf MHz$

Note: The maximum achievable system frequency is limited by the properties of the respective derivative, i.e. 40 MHz (or 20 MHz for xxx-16F20F devices).

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#### 4.4.3 External Clock Drive XTAL1

Table 19 External Clock Drive Characteristics (Operating Conditions apply)

Parameter	Symbol		Limit Values		Unit
			Min.	Max.	
Oscillator period	$t_{OSC}$	SR	25	250 <sup>1)</sup>	ns
High time <sup>2)</sup>	$t_1$	SR	6	_	ns
Low time <sup>2)</sup>	$t_2$	SR	6	_	ns
Rise time <sup>2)</sup>	$t_3$	SR	_	8	ns
Fall time <sup>2)</sup>	$t_4$	SR	_	8	ns

<sup>1)</sup> The maximum limit is only relevant for PLL operation to ensure the minimum input frequency for the PLL.

<sup>2)</sup> The clock input signal must reach the defined levels  $V_{\rm ILC}$  and  $V_{\rm IHC}$ .

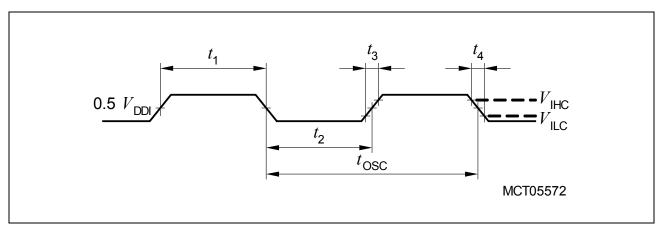


Figure 17 External Clock Drive XTAL1

Note: If the on-chip oscillator is used together with a crystal or a ceramic resonator, the oscillator frequency is limited to a range of 4 MHz to 16 MHz.

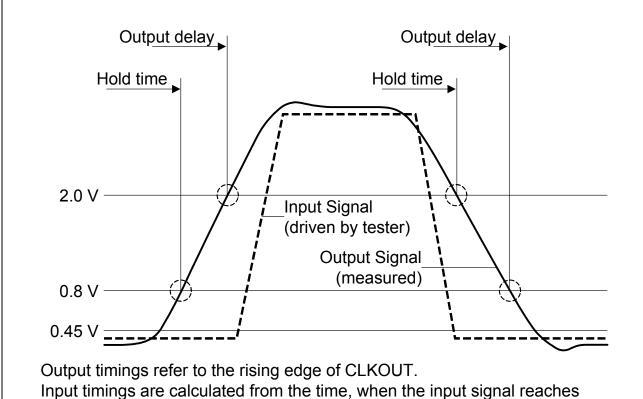
It is strongly recommended to measure the oscillation allowance (negative resistance) in the final target system (layout) to determine the optimum parameters for the oscillator operation. Please refer to the limits specified by the crystal supplier.

When driven by an external clock signal it will accept the specified frequency range. Operation at lower input frequencies is possible but is verified by design only (not subject to production test).

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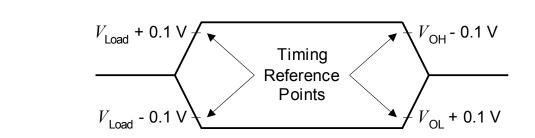
#### **Testing Waveforms** 4.4.4



 $V_{\rm IH}$  or  $V_{\rm II}$ , respectively.

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Figure 18 **Input Output Waveforms** 



For timing purposes a port pin is no longer floating when a 100 mV change from load voltage occurs, but begins to float when a 100 mV change from the loaded  $V_{\rm OH}/V_{\rm OI}$  level occurs ( $I_{\rm OH}/I_{\rm OI}$  = 20 mA).

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**Float Waveforms** Figure 19



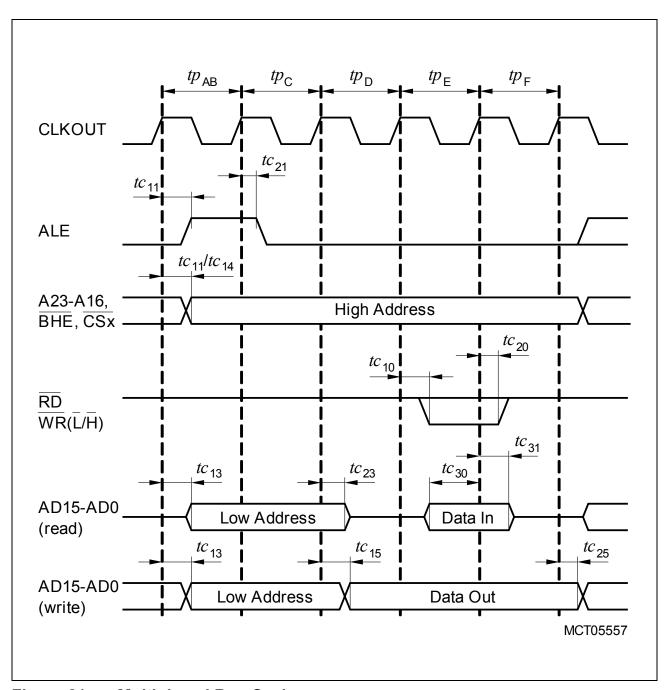


Figure 21 Multiplexed Bus Cycle



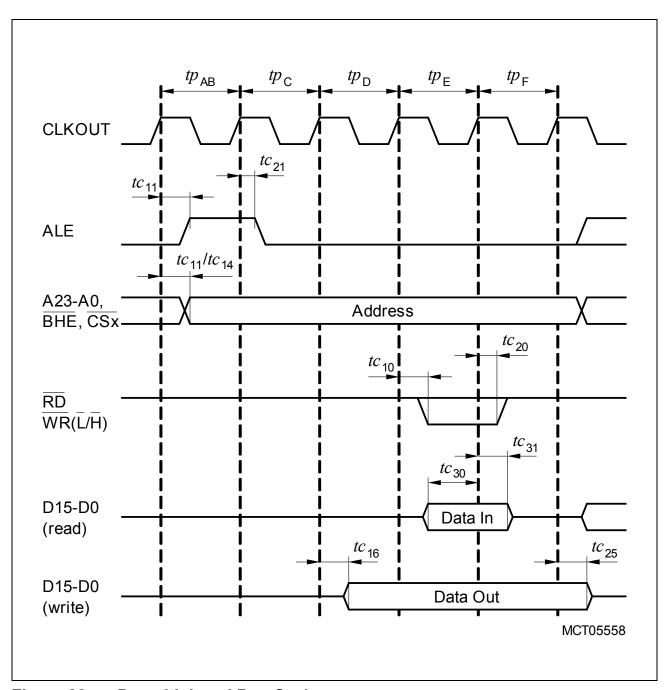


Figure 22 Demultiplexed Bus Cycle



## Package and Reliability

## **5.2** Flash Memory Parameters

The data retention time of the XC167's Flash memory (i.e. the time after which stored data can still be retrieved) depends on the number of times the Flash memory has been erased and programmed.

**Table 25** Flash Parameters (XC167, 128 Kbytes)

Parameter	Symbol	Limit Values		Unit	Notes	
		Min.	Max.			
Data retention time	$t_{RET}$	15	_	years	10 <sup>3</sup> erase/program cycles	
Flash Erase Endurance	$N_{ER}$	20 × 10 <sup>3</sup>	_	cycles	Data retention time 5 years	

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