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### What is "[Embedded - Microcontrollers](#)"?

"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

### Applications of "[Embedded - Microcontrollers](#)"

#### Details

Product Status	Active
Core Processor	Coldfire V1
Core Size	32-Bit Single-Core
Speed	50MHz
Connectivity	CANbus, I <sup>2</sup> C, SCI, SPI, USB OTG
Peripherals	LVD, PWM, WDT
Number of I/O	66
Program Memory Size	32KB (32K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	16K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 12x12b
Oscillator Type	External
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Surface Mount
Package / Case	80-LQFP
Supplier Device Package	80-LQFP (14x14)
Purchase URL	<a href="https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mcf51jm32v1k">https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mcf51jm32v1k</a>

<sup>2</sup> Up to 16 pins on Ports A, H, and J are shared with the ColdFire Rapid GPIO module.

## 1.2 Block Diagram

Figure 1 shows the connections between the MCF51JM128 series pins and modules.

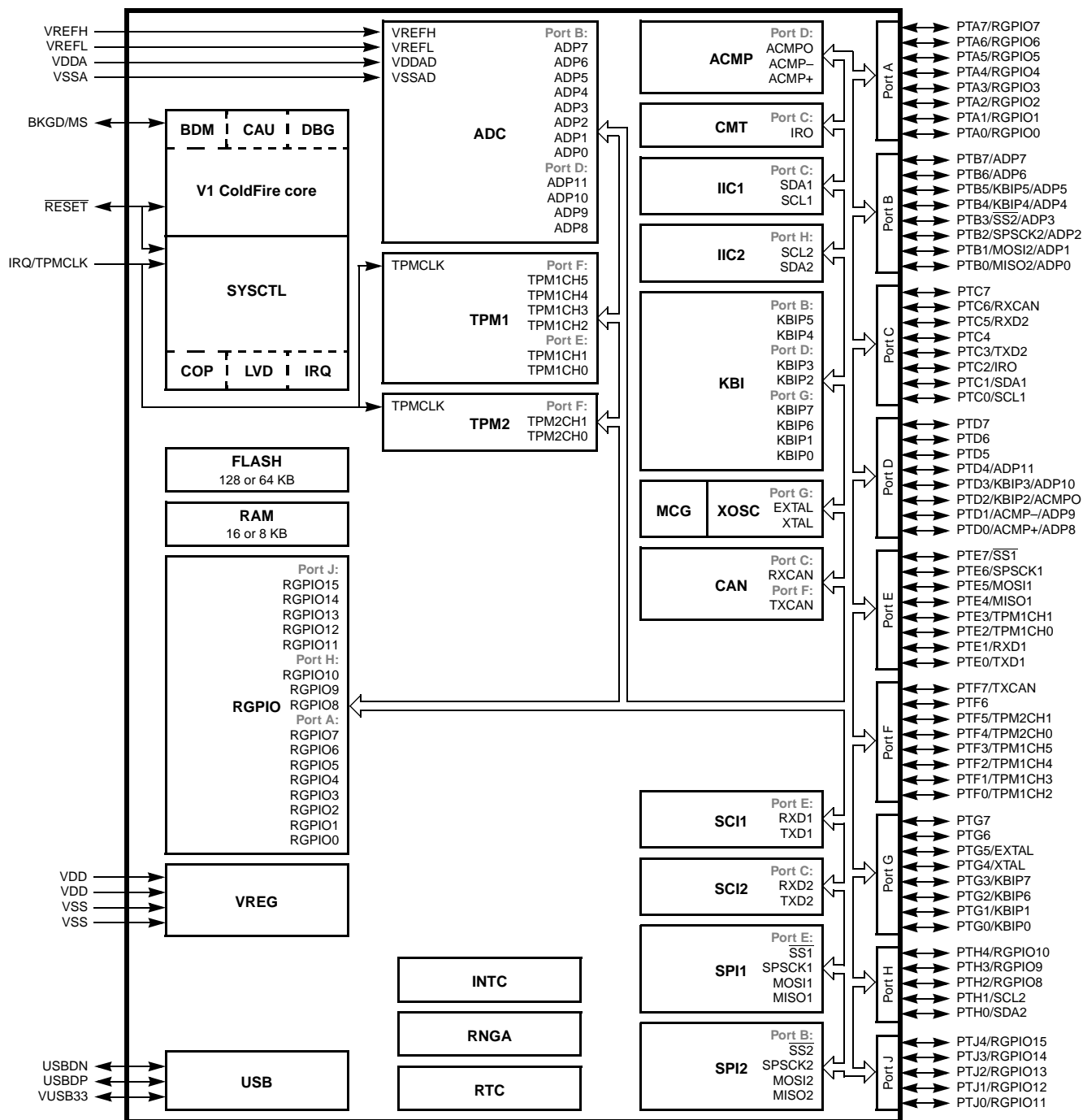


Figure 1. MCF51JM128 Block Diagram

## 1.3.1 Feature List

- 32-bit Version 1 ColdFire Central Processor Unit (CPU)
  - Up to 50.33 MHz at 2.7 V – 5.5 V
  - Performance (Dhrystone 2.1):
    - 0.94 Dhrystone 2.1 MIPS per MHz when running from internal RAM
    - 0.76 Dhrystone 2.1 MIPS per MHz when running from flash
  - Implements Instruction Set Revision C (ISA\_C)
  - Supports up to 30 peripheral interrupt requests and seven software interrupts
- On-chip memory
  - Up to 128 KB Flash memory with read/program/erase over full operating voltage and temperature range
  - Up to 16 KB static random access memory (RAM)
  - Security circuitry to prevent unauthorized access to RAM and flash contents
- Power-saving modes
  - Two low-power stop plus wait modes
  - Peripheral clock enable register can disable clocks to unused modules, thereby reducing currents; this behavior allows clocks to remain enabled to specific peripherals in Stop3 mode
  - Very lower power real-time counter for use in run, wait, and stop modes with internal and external clock sources
- Four Clock Source Options
  - Oscillator (XOSC) — Loop-control Pierce oscillator; crystal or ceramic resonator range of 31.25 kHz to 38.4 kHz or 1 MHz to 16 MHz
  - FLL/PLL controlled by internal or external reference
  - Trimmable internal reference allows 0.2% resolution and 2% deviation
- System protection features
  - Watchdog computer operating properly (COP) reset with option to run from dedicated 1 kHz internal clock source or bus clock
  - Low-voltage detection with reset or interrupt; selectable trip points
  - Illegal opcode and illegal address detection with programmable reset or exception response
  - Flash block protection
- Debug support
  - Single-wire Background debug interface
  - 4 Program Counters plus two address (optional data) breakpoint registers with programmable 1- or 2-level trigger response
  - 64-entry processor status and debug data trace buffer with programmable start/stop conditions
- Universal Serial Bus (USB) On-The-Go dual-role controller
  - Full-speed USB device controller
    - Fully compliant with USB specification 1.1 and 2.0
    - 16 bidirectional endpoints, with double buffering to provide the maximum throughput
    - Supports control, bulk, interrupt, and isochronous endpoints
    - Supports bus-powered capability with low-power consumption
  - Full-speed / low-speed host controller
    - Host mode allows control, bulk, interrupt, and isochronous transfers
  - OTG protocol logic
  - On-chip USB transceiver
  - On-chip 3.3 V USB regulator and pull-up resistors save system cost

Figure 3 shows the pinout of the 64-pin LQFP and QFP.

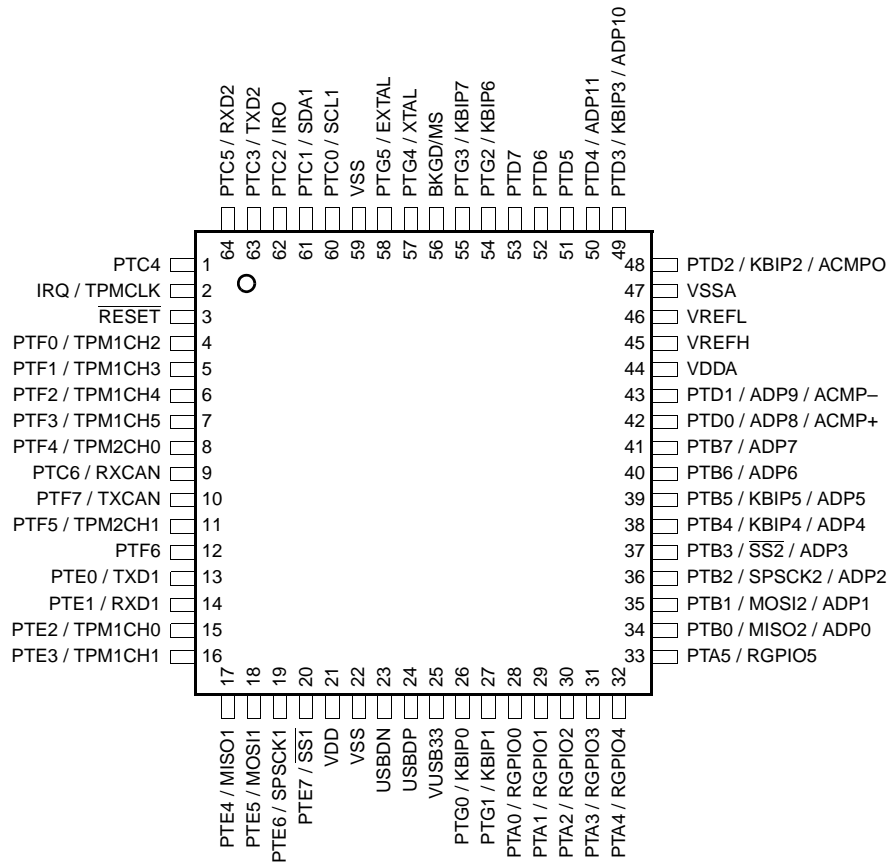


Figure 3. 64-pin QFP and LQFP

## 2 Preliminary Electrical Characteristics

This section contains electrical specification tables and reference timing diagrams for the MCF51JM128 microcontroller, including detailed information on power considerations, DC/AC electrical characteristics, and AC timing specifications.

The electrical specifications are preliminary and are from previous designs or design simulations. These specifications may not be fully tested or guaranteed at this early stage of the product life cycle. These specifications will, however, be met for production silicon. Finalized specifications will be published after complete characterization and device qualifications have been completed.

### NOTE

The parameters specified in this data sheet supersede any values found in the module specifications.

### 2.1 Parameter Classification

The electrical parameters shown in this supplement are guaranteed by various methods. To give the customer a better understanding the following classification is used and the parameters are tagged accordingly in the tables where appropriate:

**Table 5. Parameter Classifications**

<b>P</b>	Those parameters are guaranteed during production testing on each individual device.
<b>C</b>	Those parameters are achieved by the design characterization by measuring a statistically relevant sample size across process variations.
<b>T</b>	Those parameters are achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted. All values shown in the typical column are within this category.
<b>D</b>	Those parameters are derived mainly from simulations.

### NOTE

The classification is shown in the column labeled C in the parameter tables where appropriate.

### 2.2 Absolute Maximum Ratings

Absolute maximum ratings are stress ratings only, and functional operation at the maxima is not guaranteed. Stress beyond the limits specified in Table 6 may affect device reliability or cause permanent damage to the device. For functional operating conditions, refer to the remaining tables in this section.

This device contains circuitry protecting against damage due to high static voltage or electrical fields; however, it is advised that normal precautions be taken to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate logic voltage level (for instance,  $V_{SS}$  or  $V_{DD}$ ).

- <sup>3</sup> 1s - Single Layer Board, one signal layer  
<sup>4</sup> 2s2p - Four Layer Board, 2 signal and 2 power layers

The average chip-junction temperature ( $T_J$ ) in °C can be obtained from:

$$T_J = T_A + (P_D \times \theta_{JA}) \quad \text{Eqn. 1}$$

where:

$T_A$  = Ambient temperature, °C  
 $\theta_{JA}$  = Package thermal resistance, junction-to-ambient, °C/W  
 $P_D = P_{int} + P_{I/O}$   
 $P_{int} = I_{DD} \times V_{DD}$ , Watts — chip internal power  
 $P_{I/O}$  = Power dissipation on input and output pins — user determined

For most applications,  $P_{I/O} \ll P_{int}$  and can be neglected. An approximate relationship between  $P_D$  and  $T_J$  (if  $P_{I/O}$  is neglected) is:

$$P_D = K \div (T_J + 273^\circ\text{C}) \quad \text{Eqn. 2}$$

Solving equations 1 and 2 for K gives:

$$K = P_D \times (T_A + 273^\circ\text{C}) + \theta_{JA} \times (P_D)^2 \quad \text{Eqn. 3}$$

where K is a constant pertaining to the particular part. K can be determined from equation 3 by measuring  $P_D$  (at equilibrium) for a known  $T_A$ . Using this value of K, the values of  $P_D$  and  $T_J$  can be obtained by solving equations 1 and 2 iteratively for any value of  $T_A$ .

## 2.4 Electrostatic Discharge (ESD) Protection Characteristics

Although damage from static discharge is much less common on these devices than on early CMOS circuits, normal handling precautions should be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

All ESD testing is in conformity with CDF-AEC-Q00 Stress Test Qualification for Automotive Grade Integrated Circuits. (<http://www.aecouncil.com/>) This device was qualified to AEC-Q100 Rev E.

A device is considered to have failed if, after exposure to ESD pulses, the device no longer meets the device specification requirements. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

**Table 8. ESD and Latch-up Test Conditions**

Model	Description	Symbol	Value	Unit
Human Body	Series Resistance	R1	1500	Ω
	Storage Capacitance	C	100	pF
	Number of Pulse per pin	—	3	
Latch-up	Minimum input voltage limit		–2.5	V
	Maximum input voltage limit		7.5	V

Table 9. ESD and Latch-Up Protection Characteristics

Num	Rating	Symbol	Min	Max	Unit
1	Human Body Model (HBM)	$V_{HBM}$	+/- 2000	—	V
2	Charge Device Model (CDM)	$V_{CDM}$	+/- 500	—	V
3	Latch-up Current at $T_A = 105^{\circ}\text{C}$	$I_{LAT}$	+/- 100	—	mA

## 2.5 DC Characteristics

This section includes information about power supply requirements, I/O pin characteristics, and power supply current in various operating modes.

Table 10. DC Characteristics

Num	C	Parameter	Symbol	Min	Typ <sup>1</sup>	Max	Unit
1		Operating voltage <sup>2</sup>		2.7	—	5.5	V
2	P	Output high voltage — Low Drive (PTxDSn = 0) 5 V, $I_{Load} = -4$ mA 3 V, $I_{Load} = -2$ mA 5 V, $I_{Load} = -2$ mA 3 V, $I_{Load} = -1$ mA	$V_{OH}$	$V_{DD} - 1.5$ $V_{DD} - 1.5$ $V_{DD} - 0.8$ $V_{DD} - 0.8$	— — — —	— — — —	V
		Output high voltage — High Drive (PTxDSn = 1) 5 V, $I_{Load} = -15$ mA 3 V, $I_{Load} = -8$ mA 5 V, $I_{Load} = -8$ mA 3 V, $I_{Load} = -4$ mA		$V_{DD} - 1.5$ $V_{DD} - 1.5$ $V_{DD} - 0.8$ $V_{DD} - 0.8$	— — — —	— — — —	
3	P	Output low voltage — Low Drive (PTxDSn = 0) 5 V, $I_{Load} = 4$ mA 3 V, $I_{Load} = 2$ mA 5 V, $I_{Load} = 2$ mA 3 V, $I_{Load} = 1$ mA	$V_{OL}$		— — — —	1.5 1.5 0.8 0.8	V
		Output low voltage — High Drive (PTxDSn = 1) 5 V, $I_{Load} = 15$ mA 3 V, $I_{Load} = 8$ mA 5 V, $I_{Load} = 8$ mA 3 V, $I_{Load} = 4$ mA			— — — —	1.5 1.5 0.8 0.8	
4	P	Output high current — Max total $I_{OH}$ for all ports 5V 3V	$I_{OHT}$	— —	— —	100 60	mA
5	P	Output low current — Max total $I_{OL}$ for all ports 5V 3V	$I_{OLT}$	— —	— —	100 60	mA
6	P	Input high voltage; all digital inputs	$V_{IH}$				V
		$V_{DD} = 5\text{V}$ $V_{DD} = 3\text{V}$		3.25 2.10	— —	— —	

Table 10. DC Characteristics (continued)

Num	C	Parameter	Symbol	Min	Typ <sup>1</sup>	Max	Unit
7	P	Input low voltage; all digital inputs	$V_{IL}$	—	—	1.75 1.05	V
		$V_{DD} = 5V$ $V_{DD} = 3V$					
8	P	Input hysteresis; all digital inputs	$V_{hys}$	$0.06 \times V_{DD}$			mV
9	P	Input leakage current; input only pins <sup>3</sup>	$ I_{In} $	—	0.1	1	$\mu A$
10	P	High Impedance (off-state) leakage current <sup>3</sup>	$ I_{OZ} $	—	0.1	1	$\mu A$
11	P	Internal pullup resistors <sup>4</sup>	$R_{PU}$	20	45	65	k $\Omega$
12	P	Internal pulldown resistors <sup>5</sup>	$R_{PD}$	20	45	65	k $\Omega$
13		Internal pullup resistor to USBDP (to $V_{USB33}$ ) Idle Transmit	$R_{PUPD}$	900 1425	1300 2400	1575 3090	k $\Omega$
14	C	Input Capacitance; all non-supply pins	$C_{In}$	—	—	8	pF
15	D	RAM retention voltage <sup>6</sup>	$V_{RAM}$	—	0.6	1.0	V
16	P	POR rearm voltage	$V_{POR}$	0.9	1.4	2.0	V
17	D	POR rearm time	$t_{POR}$	10	—	—	$\mu s$
18	P	Low-voltage detection threshold — high range	$V_{LVD1}$	3.9 4.0	4.0 4.1	4.1 4.2	V
		$V_{DD}$ falling $V_{DD}$ rising					
19	P	Low-voltage detection threshold — low range	$V_{LVD0}$	2.48 2.54	2.56 2.62	2.64 2.70	V
		$V_{DD}$ falling $V_{DD}$ rising					
20	C	Low-voltage warning threshold — high range 1	$V_{LVW3}$	4.5 4.6	4.6 4.7	4.7 4.8	V
		$V_{DD}$ falling $V_{DD}$ rising					
21	P	Low-voltage warning threshold — high range 0	$V_{LVW2}$	4.2 4.3	4.3 4.4	4.4 4.5	V
		$V_{DD}$ falling $V_{DD}$ rising					
22	P	Low-voltage warning threshold low range 1	$V_{LVW1}$	2.84 2.90	2.92 2.98	3.00 3.06	V
		$V_{DD}$ falling $V_{DD}$ rising					
23	C	Low-voltage warning threshold — low range 0	$V_{LVW0}$	2.66 2.72	2.74 2.80	2.82 2.88	V
		$V_{DD}$ falling $V_{DD}$ rising					
24	T	Low-voltage inhibit reset/recover hysteresis	$V_{hys}$	— —	100 60	— —	mV
		5 V 3 V					



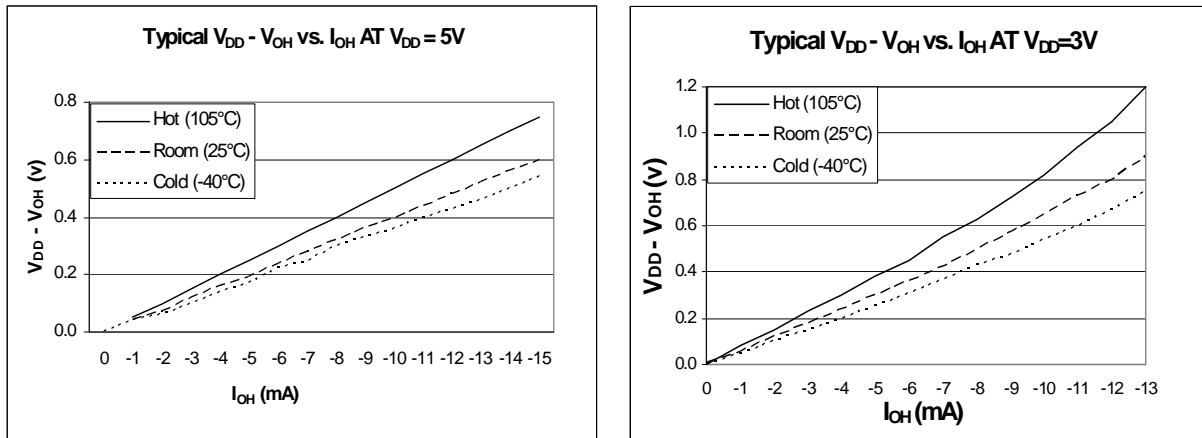


Figure 7. Typical High-side Drive (source) characteristics – High Drive (PTxDSn = 1)

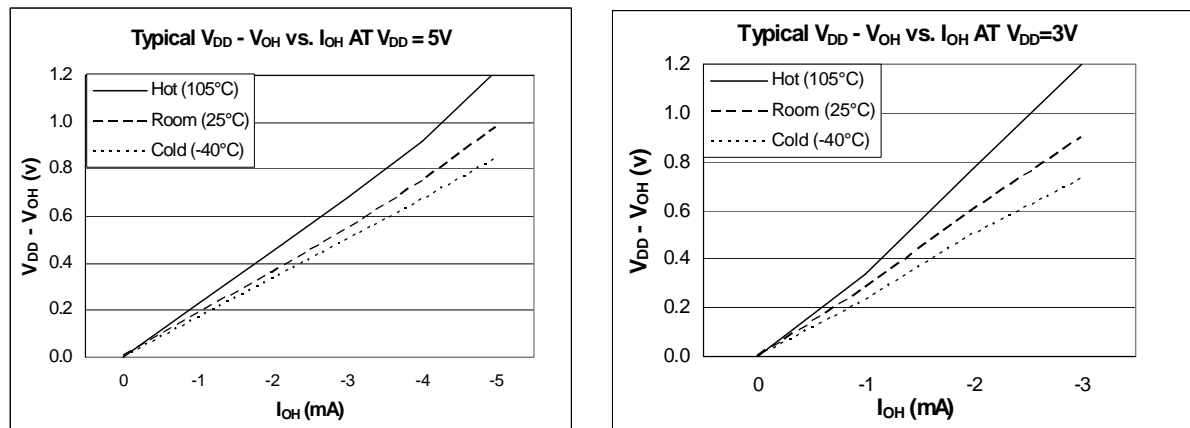


Figure 8. Typical High-side Drive (source) characteristics – Low Drive (PTxDSn = 0)

## 2.6 Supply Current Characteristics

Table 11. Supply Current Characteristics

Num	C	Parameter	Symbol	$V_{DD}$ (V)	Typical <sup>1</sup>	Max <sup>2</sup>	Unit
1	C	Run supply current <sup>3</sup> measured at (CPU clock = 2 MHz, $f_{Bus} = 1$ MHz)	$R_{IDD}$	5	4.0	7	mA
				3	4.0	7	
2	P	Run supply current <sup>3</sup> measured at (CPU clock = 16 MHz, $f_{Bus} = 8$ MHz)		5	19	30	mA
				3	18.7	30	
3	C	Run supply current <sup>3</sup> measured at (CPU clock = 48 MHz, $f_{Bus} = 24$ MHz)		5	45	70	mA
				3	44	70	

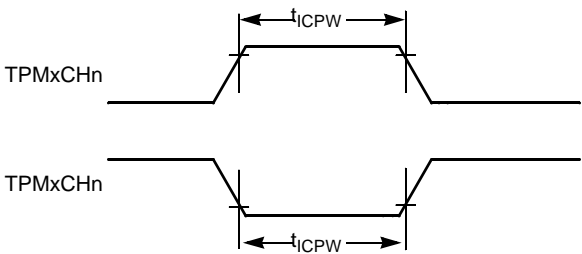


Figure 13. Timer Input Capture Pulse

### 2.11.3 MSCAN

Table 19. MSCAN Wake-up Pulse Characteristics

Num	C	Parameter	Symbol	Min	Typ <sup>1</sup>	Max	Unit
1	D	MSCAN Wake-up dominant pulse filtered	$t_{WUP}$			2	$\mu\text{s}$
2	D	MSCAN Wake-up dominant pulse pass	$t_{WUP}$	5		5	$\mu\text{s}$

<sup>1</sup> Typical values are based on characterization data at  $V_{DD} = 5.0\text{V}$ ,  $25^{\circ}\text{C}$  unless otherwise stated.

## 2.12 SPI Characteristics

Table 20 and Figure 14 through Figure 17 describe the timing requirements for the SPI system.

**Table 20. SPI Timing**

No.	C	Function	Symbol	Min	Max	Unit
—	D	Operating frequency Master Slave	$f_{op}$	$f_{Bus}/2048$ 0	$f_{Bus}/2$ $f_{Bus}/4$	Hz
1	D	SPSCK period Master Slave	$t_{SPSCK}$	2 4	2048 —	$t_{cyc}$ $t_{cyc}$
2	D	Enable lead time Master Slave	$t_{Lead}$	1/2 1	— —	$t_{SPSCK}$ $t_{cyc}$
3	D	Enable lag time Master Slave	$t_{Lag}$	1/2 1	— —	$t_{SPSCK}$ $t_{cyc}$
4	D	Clock (SPSCK) high or low time Master Slave	$t_{WSPSCK}$	$t_{cyc} - 30$ $t_{cyc} - 30$	$1024 t_{cyc}$ —	ns ns
5	D	Data setup time (inputs) Master Slave	$t_{SU}$	15 15	— —	ns ns
6	D	Data hold time (inputs) Master Slave	$t_{HI}$	0 25	— —	ns ns
7	D	Slave access time	$t_a$	—	1	$t_{cyc}$
8	D	Slave MISO disable time	$t_{dis}$	—	1	$t_{cyc}$
9	D	Data valid (after SPSCK edge) Master Slave	$t_v$	— —	25 25	ns ns
10	D	Data hold time (outputs) Master Slave	$t_{HO}$	0 0	— —	ns ns
11	D	Rise time Input Output	$t_{RI}$ $t_{RO}$	— —	$t_{cyc} - 25$ 25	ns ns
12	D	Fall time Input Output	$t_{FI}$ $t_{FO}$	— —	$t_{cyc} - 25$ 25	ns ns

## 2.13 Flash Specifications

This section provides details about program/erase times and program-erase endurance for the Flash memory.

Program and erase operations do not require any special power sources other than the normal  $V_{DD}$  supply.

**Table 21. Flash Characteristics**

Num	C	Characteristic	Symbol	Min	Typ <sup>1</sup>	Max	Unit
1		Supply voltage for program/erase	$V_{\text{prog/erase}}$	2.7		5.5	V
2		Supply voltage for read operation	$V_{\text{Read}}$	2.7		5.5	V
3		Internal FCLK frequency <sup>2</sup>	$f_{\text{FCLK}}$	150		200	kHz
4		Internal FCLK period (1/FCLK)	$t_{\text{Fcyc}}$	5		6.67	$\mu\text{s}$
5		Byte program time (random location) <sup>(2)</sup>	$t_{\text{prog}}$	9			$t_{\text{Fcyc}}$
6		Byte program time (burst mode) <sup>(2)</sup>	$t_{\text{Burst}}$	4			$t_{\text{Fcyc}}$
7		Page erase time <sup>3</sup>	$t_{\text{Page}}$	4000			$t_{\text{Fcyc}}$
8		Mass erase time <sup>(2)</sup>	$t_{\text{Mass}}$	20,000			$t_{\text{Fcyc}}$
9	C	Program/erase endurance <sup>4</sup> $T_L$ to $T_H = -40^\circ\text{C}$ to $+105^\circ\text{C}$ $T = 25^\circ\text{C}$		10,000 —	— 100,000	— —	cycles
10		Data retention <sup>5</sup>	$t_{\text{D\_ret}}$	15	100	—	years

<sup>1</sup> Typical values are based on characterization data at  $V_{DD} = 5.0\text{ V}$ ,  $25^\circ\text{C}$  unless otherwise stated.

<sup>2</sup> The frequency of this clock is controlled by a software setting.

<sup>3</sup> These values are hardware state machine controlled. User code does not need to count cycles. This information supplied for calculating approximate time to program and erase.

<sup>4</sup> Typical endurance for Flash was evaluated for this product family on the 9S12Dx64. For additional information on how Freescale Semiconductor defines typical endurance, please refer to Engineering Bulletin EB619/D, *Typical Endurance for Nonvolatile Memory*.

<sup>5</sup> Typical data retention values are based on intrinsic capability of the technology measured at high temperature and de-rated to  $25^\circ\text{C}$  using the Arrhenius equation. For additional information on how Freescale Semiconductor defines typical data retention, please refer to Engineering Bulletin EB618/D, *Typical Data Retention for Nonvolatile Memory*.

## 2.14 USB Electricals

The USB electricals for the USBOTG module conform to the standards documented by the Universal Serial Bus Implementers Forum. For the most up-to-date standards, visit <http://www.usb.org>.

If the Freescale USBOTG implementation requires additional or deviant electrical characteristics, this space would be used to communicate that information.

# 3 Mechanical Outline Drawings

## 3.1 80-pin LQFP

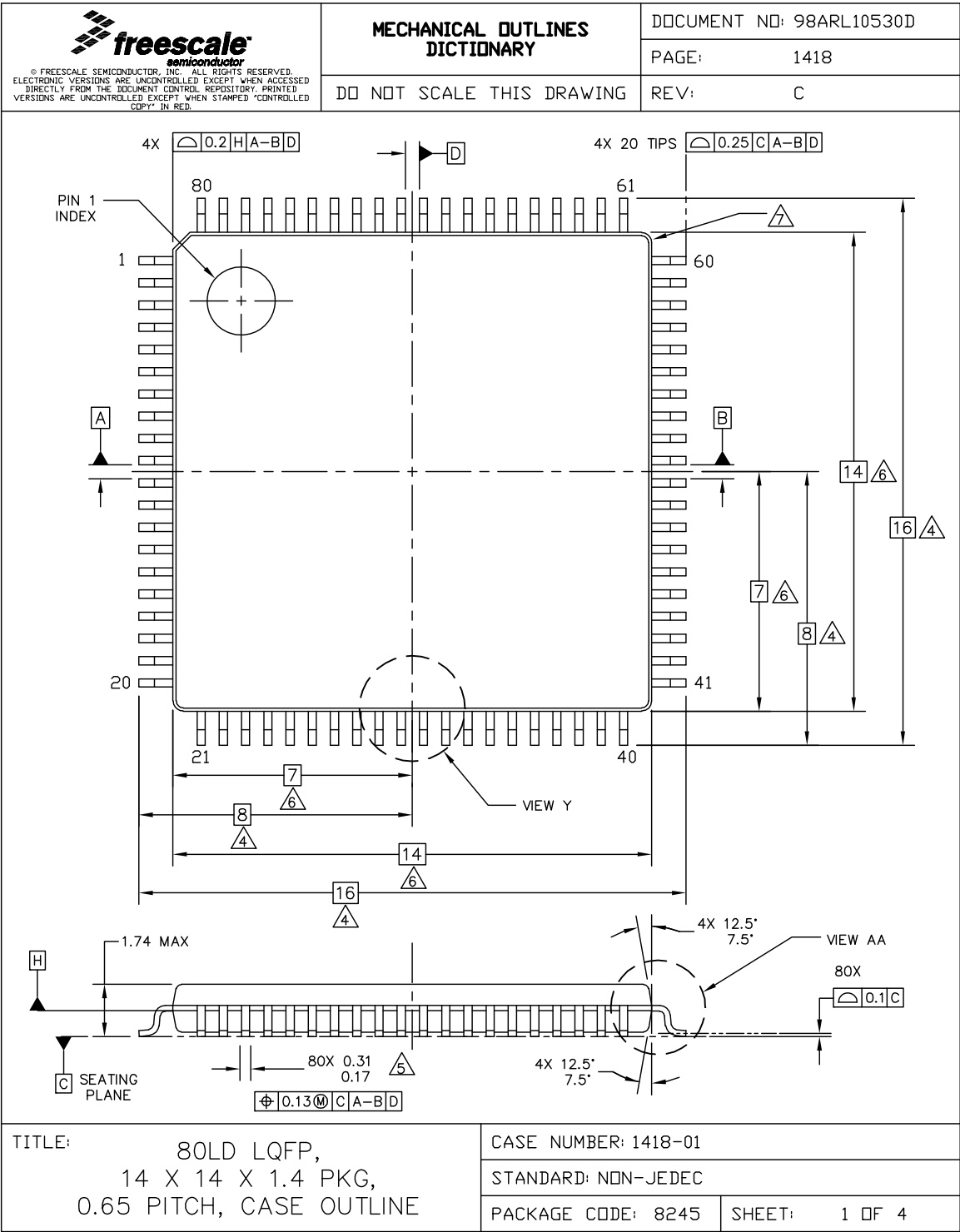


Figure 18. 80-pin LQFP Diagram - I

### 3.2 64-pin LQFP

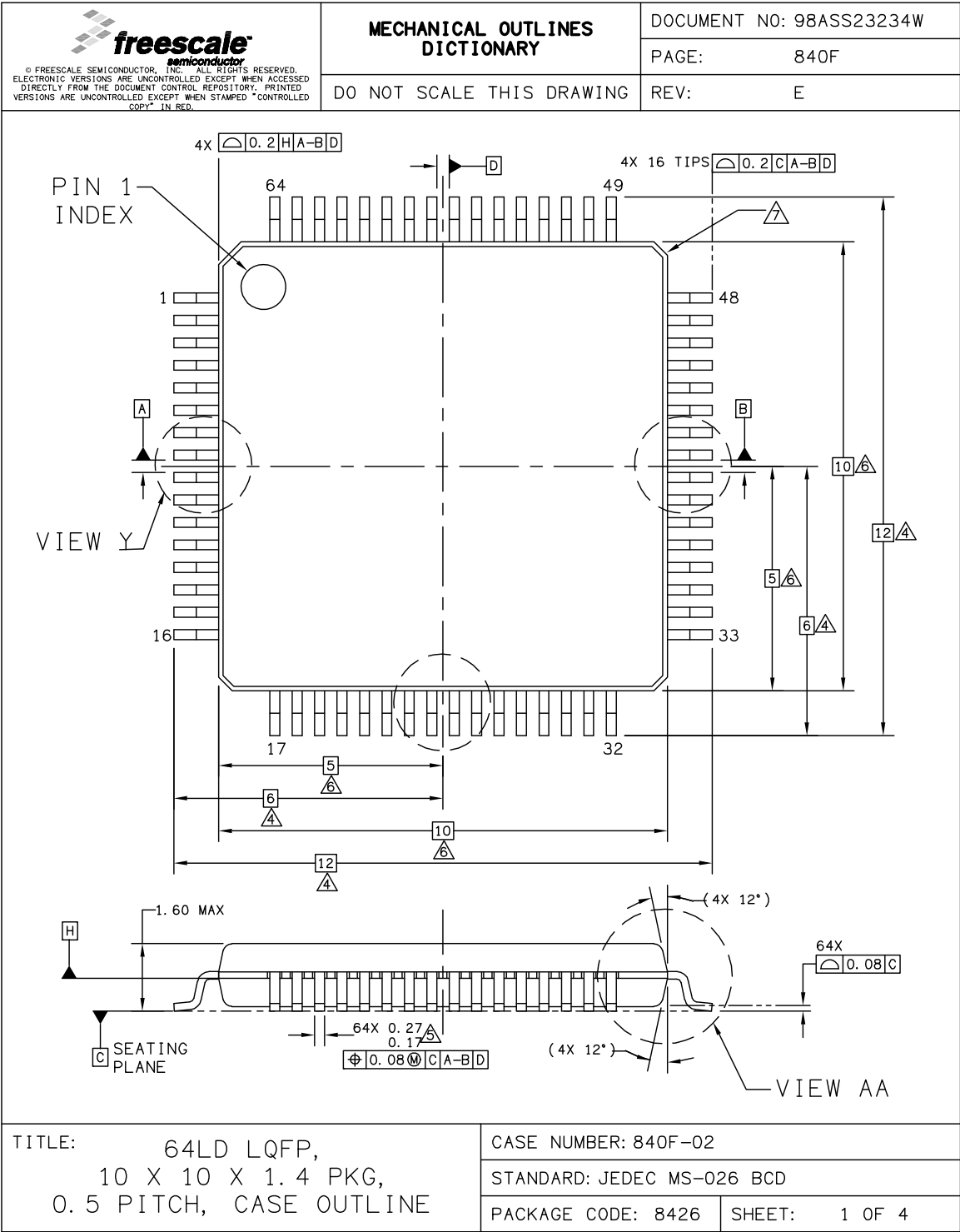


Figure 21. 64-pin LQFP Diagram - I


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			PAGE:	840F
	DO NOT SCALE THIS DRAWING		REV:	E
<p>NOTES:</p> <p>1. DIMENSIONS ARE IN MILLIMETERS.</p> <p>2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.</p> <p>3. DATUMS A, B AND D TO BE DETERMINED AT DATUM PLANE H.</p> <p>4. DIMENSIONS TO BE DETERMINED AT SEATING PLANE C.</p> <p>5. THIS DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED THE UPPER LIMIT BY MORE THAN 0.08 mm AT MAXIMUM MATERIAL CONDITION. DAMBAR CANNOT BE LOCATED ON THE LOWER RADIUS OR THE FOOT. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD SHALL NOT BE LESS THAN 0.07 mm.</p> <p>6. THIS DIMENSION DOES NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 mm PER SIDE. THIS DIMENSION IS MAXIMUM PLASTIC BODY SIZE DIMENSION INCLUDING MOLD MISMATCH.</p> <p>7. EXACT SHAPE OF EACH CORNER IS OPTIONAL.</p> <p>8. THESE DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN 0.1 mm AND 0.25 mm FROM THE LEAD TIP.</p>				
TITLE: 64LD LQFP, 10 X 10 X 1.4 PKG, 0.5 PITCH, CASE OUTLINE			CASE NUMBER: 840F-02	
			STANDARD: JEDEC MS-026 BCD	
			PACKAGE CODE: 8426	SHEET: 3

Figure 23. 64-pin LQFP Diagram - III

# 3.3 64-pin QFP

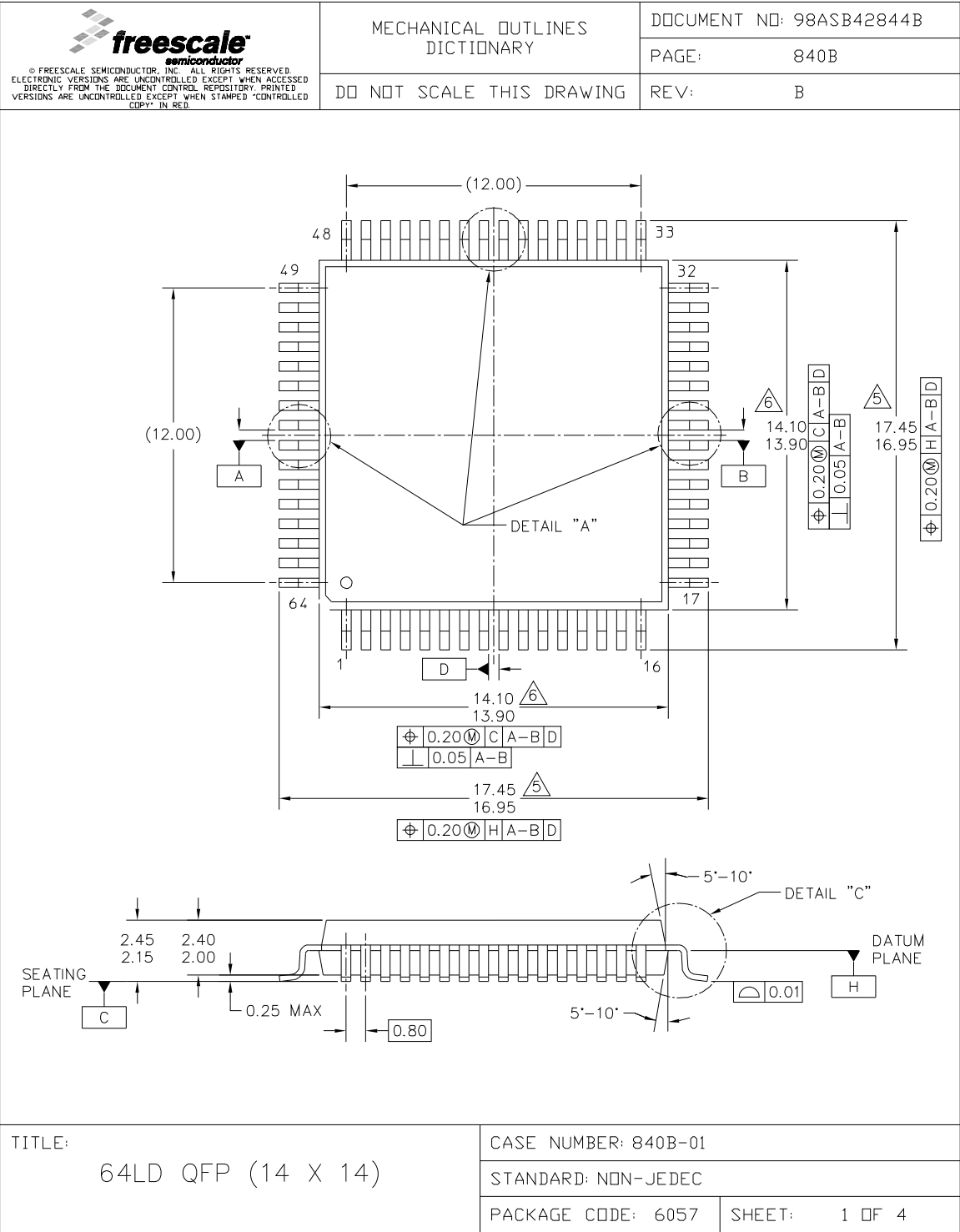



Figure 24. 64-pin QFP Diagram - I



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	DO NOT SCALE THIS DRAWING	PAGE: 840B
		REV: B

NOTES:

1.

DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.

2.

CONTROLLING DIMENSION: MILLIMETER.

3.

DATUM PLANE -H- IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.

4.

DATUMS A-B AND -D- TO BE DETERMINED AT DATUM PLANE -H-.

5.

DIMENSIONS TO BE DETERMINED AT SEATING PLANE -C-.

6.

DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25mm PER SIDE. DIMENSIONS DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE -H-.

7.

DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08mm TOTAL IN EXCESS OF THE DIMENSION AT MAXIMUM MATERIAL CONDICTION. DAMBAR CANNOT BE LOCATED ON THE LOWER RADIUS OR THE FOOT.

TITLE:  64LD QFP (14 X 14)	CASE NUMBER: 840B-01
	STANDARD: NON-JEDEC
	PACKAGE CODE: 6057
	SHEET: 3 OF 4

**Figure 26. 64-pin QFP Diagram - III**

### 3.4 44-pin LQFP

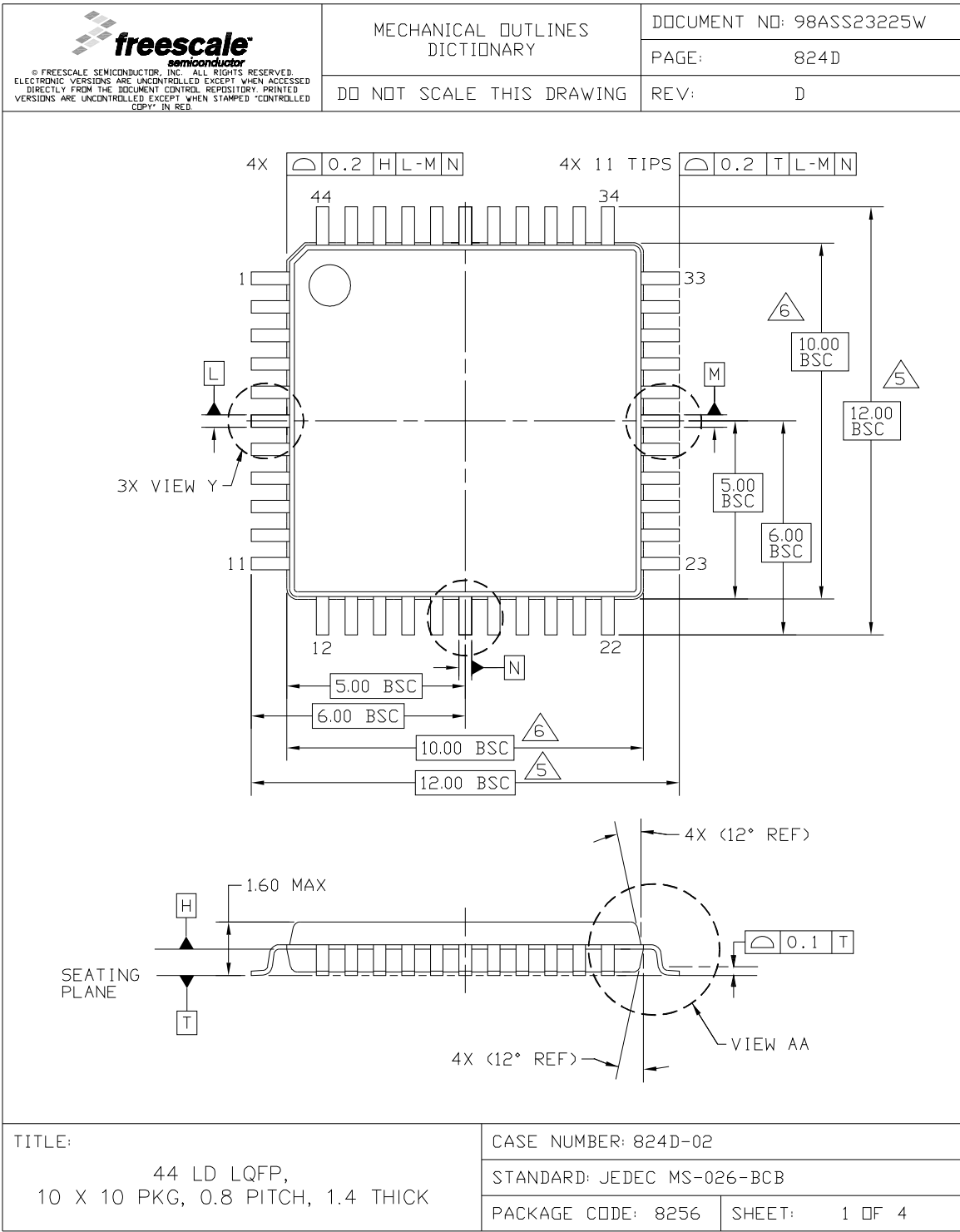


Figure 27. 44-pin LQFP Diagram - I

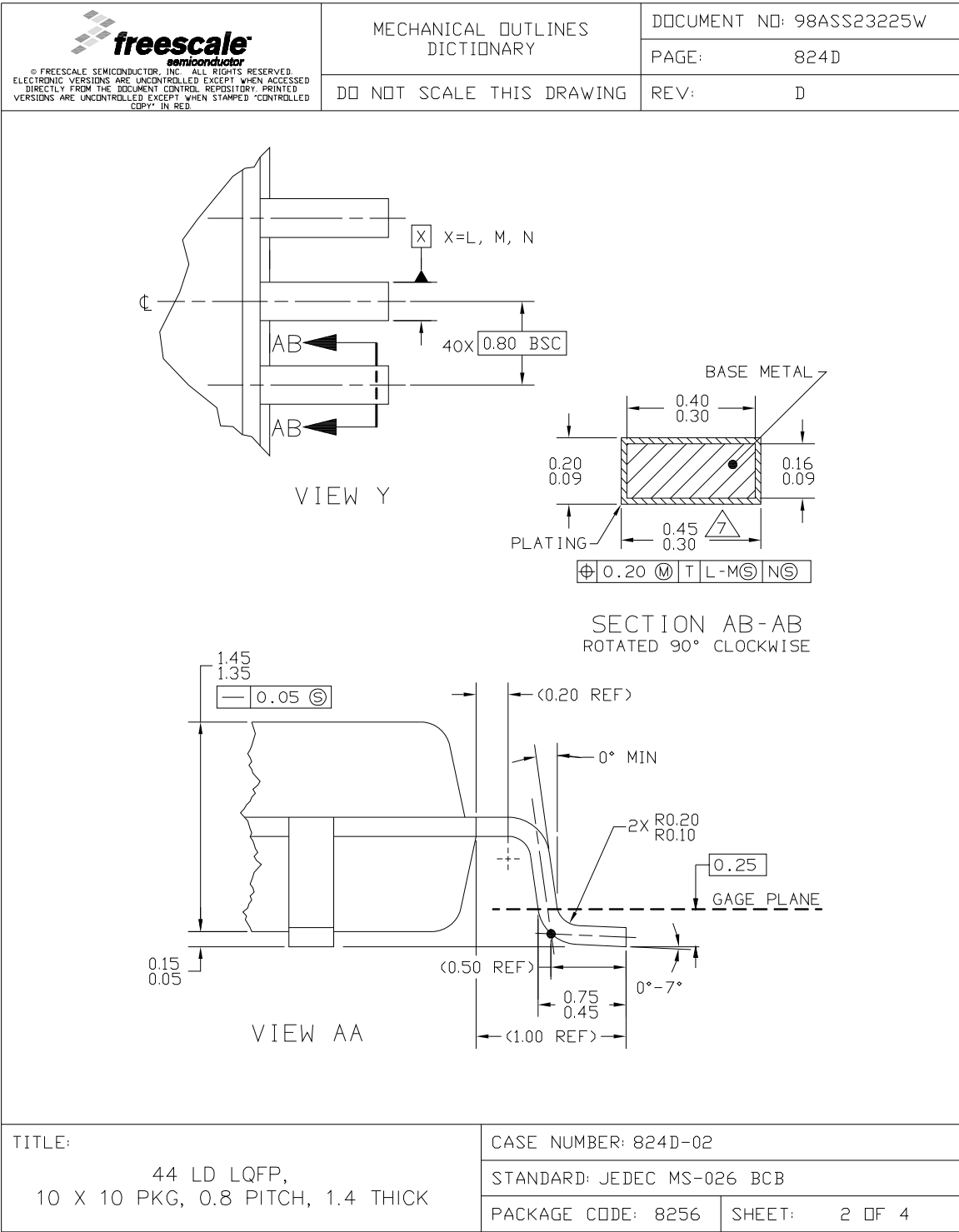


Figure 28. 44-pin LQFP Diagram - II

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		PAGE:	824D
	DO NOT SCALE THIS DRAWING	REV:	D
<p>NOTES:</p> <ol style="list-style-type: none"> <li>1. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994.</li> <li>2. CONTROLLING DIMENSION: MILLIMETER</li> <li>3. DATUM PLANE H IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.</li> <li>4. DATUMS L, M AND N TO BE DETERMINED AT DATUM PLANE H.</li> <li>5. DIMENSIONS TO BE DETERMINED AT SEATING PLANE T.</li> <li>6. DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 PER SIDE. DIMENSIONS DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE H.</li> <li>7. DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. DAMBAR PROTRUSION SHALL NOT CAUSE THE DIMENSION TO EXCEED 0.53. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD OR PROTRUSION 0.07.</li> </ol>			
TITLE:		CASE NUMBER: 824D-02	
44 LD LQFP, 10 X 10 PKG, 0.8 PITCH, 1.4 THICK		STANDARD: JEDEC MS-026 BCB	
		PACKAGE CODE: 8256	SHEET: 3 OF 4

Figure 29. 44-pin LQFP Diagram - III

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