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### Understanding [Embedded - Microprocessors](#)

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

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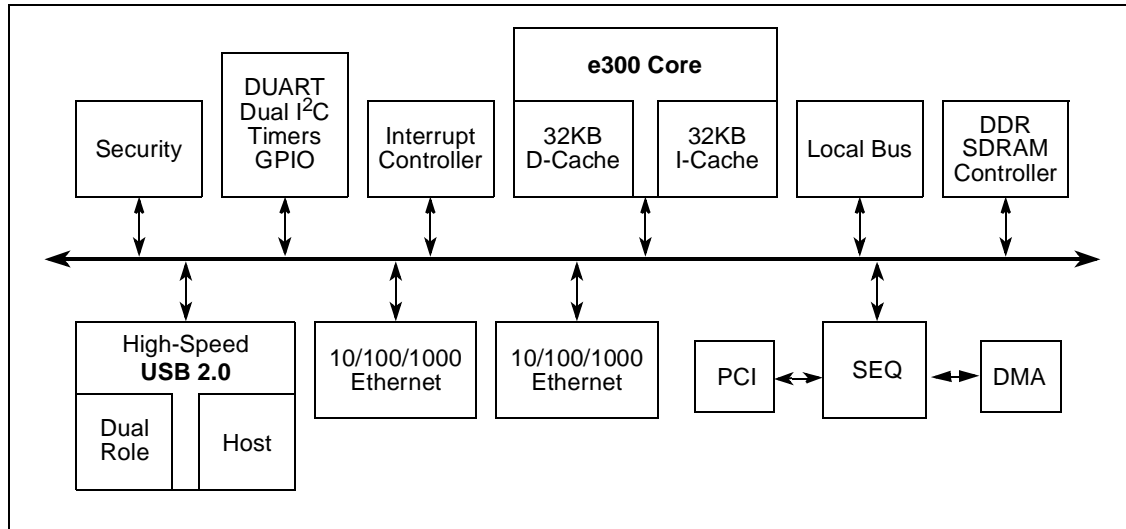
Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

#### Details

Product Status	Obsolete
Core Processor	PowerPC e300
Number of Cores/Bus Width	1 Core, 32-Bit
Speed	400MHz
Co-Processors/DSP	Security; SEC
RAM Controllers	DDR
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	10/100/1000Mbps (2)
SATA	-
USB	USB 2.0 + PHY (2)
Voltage - I/O	2.5V, 3.3V
Operating Temperature	0°C ~ 105°C (TA)
Security Features	Cryptography, Random Number Generator
Package / Case	672-LBGA
Supplier Device Package	672-LBGA (35x35)
Purchase URL	<a href="https://www.e-xfl.com/product-detail/nxp-semiconductors/mpc8347evvagd">https://www.e-xfl.com/product-detail/nxp-semiconductors/mpc8347evvagd</a>

# 1 Overview

This section provides a high-level overview of the MPC8347E features. [Figure 1](#) shows the major functional units within the MPC8347E.



**Figure 1. MPC8347E Block Diagram**

Major features of the MPC8347E are as follows:

- Embedded PowerPC e300 processor core; operates at up to 667 MHz
  - High-performance, superscalar processor core
  - Floating-point, integer, load/store, system register, and branch processing units
  - 32-Kbyte instruction cache, 32-Kbyte data cache
  - Lockable portion of L1 cache
  - Dynamic power management
  - Software-compatible with the other Freescale processor families that implement Power Architecture technology
- Double data rate, DDR SDRAM memory controller
  - Programmable timing for DDR-1 SDRAM
  - 32- or 64-bit data interface, up to 333-MHz data rate for TBGA, 266 MHz for PBGA
  - Four banks of memory, each up to 1 Gbyte
  - DRAM chip configurations from 64 Mbit to 1 Gbit with x8/x16 data ports
  - Full error checking and correction (ECC) support
  - Page mode support (up to 16 simultaneous open pages)
  - Contiguous or discontiguous memory mapping
  - Read-modify-write support
  - Sleep mode for self-refresh SDRAM
  - Auto refresh

- On-the-fly power management using CKE
- Registered DIMM support
- 2.5-V SSTL2 compatible I/O
- Dual three-speed (10/100/1000) Ethernet controllers (TSECs)
  - Dual controllers designed to comply with IEEE 802.3®, 802.3u®, 802.3x®, 802.3z®, 802.3ac® standards
  - Ethernet physical interfaces:
    - 1000 Mbps IEEE Std. 802.3 GMII/RGMII, IEEE Std. 802.3z TBI/RTBI, full-duplex
    - 10/100 Mbps IEEE Std. 802.3 MII full- and half-duplex
  - Buffer descriptors are backward-compatible with MPC8260 and MPC860T 10/100 programming models
  - 9.6-Kbyte jumbo frame support
  - RMON statistics support
  - Internal 2-Kbyte transmit and 2-Kbyte receive FIFOs per TSEC module
  - MII management interface for control and status
  - Programmable CRC generation and checking
- PCI interface
  - Designed to comply with *PCI Specification Revision 2.2*
  - Data bus width:
    - 32-bit data PCI interface operating at up to 66 MHz
  - PCI 3.3-V compatible
  - PCI host bridge capabilities
  - PCI agent mode on PCI interface
  - PCI-to-memory and memory-to-PCI streaming
  - Memory prefetching of PCI read accesses and support for delayed read transactions
  - Posting of processor-to-PCI and PCI-to-memory writes
  - On-chip arbitration supporting five masters on PCI
  - Accesses to all PCI address spaces
  - Parity supported
  - Selectable hardware-enforced coherency
  - Address translation units for address mapping between host and peripheral
  - Dual address cycle for target
  - Internal configuration registers accessible from PCI
- Security engine is optimized to handle all the algorithms associated with IPSec, SSL/TLS, SRTP, IEEE Std. 802.11i®, iSCSI, and IKE processing. The security engine contains four crypto-channels, a controller, and a set of crypto execution units (EUs):
  - Public key execution unit (PKEU) :
    - RSA and Diffie-Hellman algorithms

- Programmable field size up to 2048 bits
  - Elliptic curve cryptography
  - F2m and F(p) modes
  - Programmable field size up to 511 bits
- Data encryption standard (DES) execution unit (DEU)
  - DES and 3DES algorithms
  - Two key (K1, K2) or three key (K1, K2, K3) for 3DES
  - ECB and CBC modes for both DES and 3DES
- Advanced encryption standard unit (AESU)
  - Implements the Rijndael symmetric-key cipher
  - Key lengths of 128, 192, and 256 bits
  - ECB, CBC, CCM, and counter (CTR) modes
- ARC four execution unit (AFEU)
  - Stream cipher compatible with the RC4 algorithm
  - 40- to 128-bit programmable key
- Message digest execution unit (MDEU)
  - SHA with 160- or 256-bit message digest
  - MD5 with 128-bit message digest
  - HMAC with either algorithm
- Random number generator (RNG)
- Four crypto-channels, each supporting multi-command descriptor chains
  - Static and/or dynamic assignment of crypto-execution units through an integrated controller
  - Buffer size of 256 bytes for each execution unit, with flow control for large data sizes
- Universal serial bus (USB) dual role controller
  - USB on-the-go mode with both device and host functionality
  - Complies with USB specification Rev. 2.0
  - Can operate as a stand-alone USB device
    - One upstream facing port
    - Six programmable USB endpoints
  - Can operate as a stand-alone USB host controller
    - USB root hub with one downstream-facing port
    - Enhanced host controller interface (EHCI) compatible
    - High-speed (480 Mbps), full-speed (12 Mbps), and low-speed (1.5 Mbps) operations
  - External PHY with UTMI, serial and UTMI+ low-pin interface (ULPI)
- Universal serial bus (USB) multi-port host controller
  - Can operate as a stand-alone USB host controller
    - USB root hub with one or two downstream-facing ports

Figure 3 shows the undershoot and overshoot voltage of the PCI interface of the MPC8347E for the 3.3-V signals, respectively.

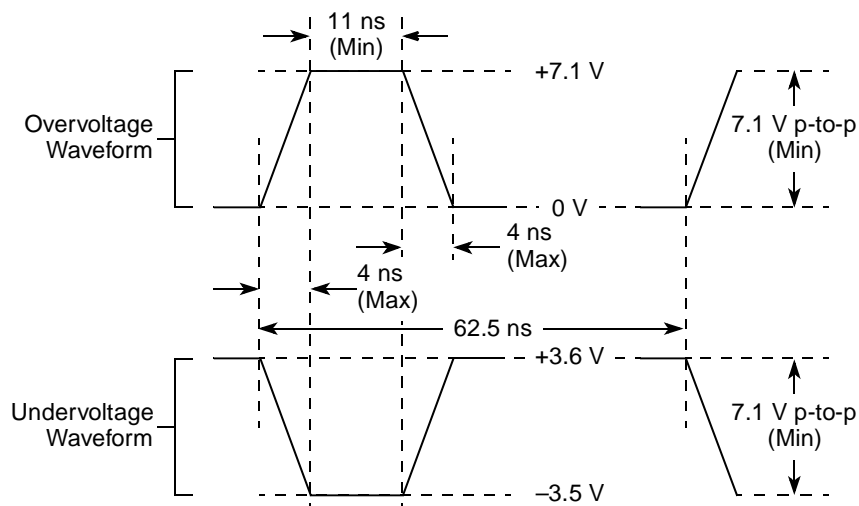


Figure 3. Maximum AC Waveforms on PCI Interface for 3.3-V Signaling

### 2.1.3 Output Driver Characteristics

Table 3 provides information on the characteristics of the output driver strengths. The values are preliminary estimates.

Table 3. Output Drive Capability

Driver Type	Output Impedance ( $\Omega$ )	Supply Voltage
Local bus interface utilities signals	40	$OV_{DD} = 3.3\text{ V}$
PCI signals (not including PCI output clocks)	25	
PCI output clocks (including PCI_SYNC_OUT)	40	
DDR signal	18	$GV_{DD} = 2.5\text{ V}$
TSEC/10/100 signals	40	$LV_{DD} = 2.5/3.3\text{ V}$
DUART, system control, I <sup>2</sup> C, JTAG, USB	40	$OV_{DD} = 3.3\text{ V}$
GPIO signals	40	$OV_{DD} = 3.3\text{ V}$ , $LV_{DD} = 2.5/3.3\text{ V}$

## 2.2 Power Sequencing

MPC8347E does not require the core supply voltage and I/O supply voltages to be applied in any particular order. Note that during the power ramp up, before the power supplies are stable, there may be a period of time that I/O pins are actively driven. After the power is stable, as long as  $\overline{\text{PORESET}}$  is asserted, most I/O pins are three-stated. To minimize the time that I/O pins are actively driven, it is recommended to apply core voltage before I/O voltage and assert  $\overline{\text{PORESET}}$  before the power supplies fully ramp up.

## 9 USB

This section provides the AC and DC electrical specifications for the USB interface of the MPC8347E.

### 9.1 USB DC Electrical Characteristics

Table 31 provides the DC electrical characteristics for the USB interface.

**Table 31. USB DC Electrical Characteristics**

Parameter	Symbol	Min	Max	Unit
High-level input voltage	$V_{IH}$	2	$OV_{DD} + 0.3$	V
Low-level input voltage	$V_{IL}$	-0.3	0.8	V
Input current	$I_{IN}$	—	$\pm 5$	$\mu A$
High-level output voltage, $I_{OH} = -100 \mu A$	$V_{OH}$	$OV_{DD} - 0.2$	—	V
Low-level output voltage, $I_{OL} = 100 \mu A$	$V_{OL}$	—	0.2	V

### 9.2 USB AC Electrical Specifications

Table 32 describes the general timing parameters of the USB interface of the MPC8347E.

**Table 32. USB General Timing Parameters (ULPI Mode Only)**

Parameter	Symbol <sup>1</sup>	Min	Max	Unit	Notes
USB clock cycle time	$t_{USCK}$	15	—	ns	2–5
Input setup to USB clock—all inputs	$t_{USIVKH}$	4	—	ns	2–5
Input hold to USB clock—all inputs	$t_{USIXKH}$	1	—	ns	2–5
USB clock to output valid—all outputs	$t_{USKHOV}$	—	7	ns	2–5
Output hold from USB clock—all outputs	$t_{USKHOX}$	2	—	ns	2–5

**Notes:**

1. The symbols for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{USIXKH}$  symbolizes USB timing (US) for the input (I) to go invalid (X) with respect to the time the USB clock reference (K) goes high (H). Also,  $t_{USKHOX}$  symbolizes USB timing (US) for the USB clock reference (K) to go high (H), with respect to the output (O) going invalid (X) or output hold time.
2. All timings are in reference to USB clock.
3. All signals are measured from  $OV_{DD}/2$  of the rising edge of the USB clock to  $0.4 \times OV_{DD}$  of the signal in question for 3.3 V signaling levels.
4. Input timings are measured at the pin.
5. For active/float timing measurements, the Hi-Z or off-state is defined to be when the total current delivered through the component pin is less than or equal to that of the leakage current specification.

**Table 37. JTAG AC Timing Specifications (Independent of CLKIN)<sup>1</sup> (continued)**

At recommended operating conditions (see Table 2).

Parameter	Symbol <sup>2</sup>	Min	Max	Unit	Notes
Output hold times:				ns	
Boundary-scan data	$t_{\text{JTKLDX}}$	2	—		5
TDO	$t_{\text{JTKLOX}}$	2	—		
JTAG external clock to output high impedance:				ns	
Boundary-scan data	$t_{\text{JTKLDZ}}$	2	19		5, 6
TDO	$t_{\text{JTKLOZ}}$	2	9		

**Notes:**

1. All outputs are measured from the midpoint voltage of the falling/rising edge of  $t_{\text{TCLK}}$  to the midpoint of the signal in question. The output timings are measured at the pins. All output timings assume a purely resistive 50  $\Omega$  load (see Figure 26). Time-of-flight delays must be added for trace lengths, vias, and connectors in the system.
2. The symbols for timing specifications follow the pattern of  $t_{\text{(first two letters of functional block)(signal)(state)(reference)(state)}}$  for inputs and  $t_{\text{(first two letters of functional block)(reference)(state)(signal)(state)}}$  for outputs. For example,  $t_{\text{JTDVVKH}}$  symbolizes JTAG device timing (JT) with respect to the time data input signals (D) reaching the valid state (V) relative to the  $t_{\text{JTG}}$  clock reference (K) going to the high (H) state or setup time. Also,  $t_{\text{JTDXKH}}$  symbolizes JTAG timing (JT) with respect to the time data input signals (D) went invalid (X) relative to the  $t_{\text{JTG}}$  clock reference (K) going to the high (H) state. In general, the clock reference symbol is based on three letters representing the clock of a particular function. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).
3.  $\overline{\text{TRST}}$  is an asynchronous level sensitive signal. The setup time is for test purposes only.
4. Non-JTAG signal input timing with respect to  $t_{\text{TCLK}}$ .
5. Non-JTAG signal output timing with respect to  $t_{\text{TCLK}}$ .
6. Guaranteed by design and characterization.

Figure 26 provides the AC test load for TDO and the boundary-scan outputs of the MPC8347E.

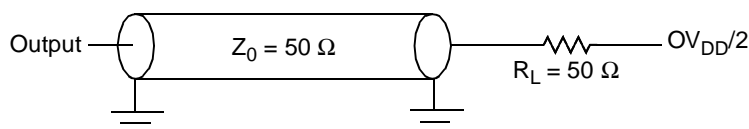
**Figure 26. AC Test Load for the JTAG Interface**

Figure 27 provides the JTAG clock input timing diagram.

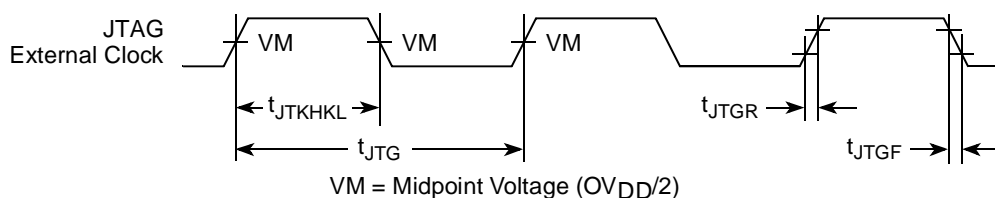
**Figure 27. JTAG Clock Input Timing Diagram**

Table 39. I<sup>2</sup>C AC Electrical Specifications (continued)

Parameter	Symbol <sup>1</sup>	Min	Max	Unit
Fall time of both SDA and SCL signals <sup>5</sup>	$t_{I2CF}$	—	300	ns
Setup time for STOP condition	$t_{I2PVKH}$	0.6	—	$\mu$ s
Bus free time between a STOP and START condition	$t_{I2KHDX}$	1.3	—	$\mu$ s
Noise margin at the LOW level for each connected device (including hysteresis)	$V_{NL}$	$0.1 \times OV_{DD}$	—	V
Noise margin at the HIGH level for each connected device (including hysteresis)	$V_{NH}$	$0.2 \times OV_{DD}$	—	V

**Notes:**

1. The symbols for timing specifications follow the pattern of  $t_{(first\ two\ letters\ of\ functional\ block)(signal)(state)(reference)(state)}$  for inputs and  $t_{(first\ two\ letters\ of\ functional\ block)(reference)(state)(signal)(state)}$  for outputs. For example,  $t_{I2DVKH}$  symbolizes I<sup>2</sup>C timing (I2) with respect to the time data input signals (D) reach the valid state (V) relative to the  $t_{I2C}$  clock reference (K) going to the high (H) state or setup time. Also,  $t_{I2SXKL}$  symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the start condition (S) goes invalid (X) relative to the  $t_{I2C}$  clock reference (K) going to the low (L) state or hold time. Also,  $t_{I2PVKH}$  symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the stop condition (P) reaches the valid state (V) relative to the  $t_{I2C}$  clock reference (K) going to the high (H) state or setup time. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).
2. MPC8347E provides a hold time of at least 300 ns for the SDA signal (referred to the  $V_{IH(min)}$  of the SCL signal) to bridge the undefined region of the falling edge of SCL.
3. The maximum  $t_{I2DVKH}$  must be met only if the device does not stretch the LOW period ( $t_{I2CL}$ ) of the SCL signal.
4.  $C_B$  = capacitance of one bus line in pF.
- 5.)The MPC8347E does not follow the "I2C-BUS Specifications" version 2.1 regarding the  $t_{I2CF}$  AC parameter.

Figure 31 provides the AC test load for the I<sup>2</sup>C.

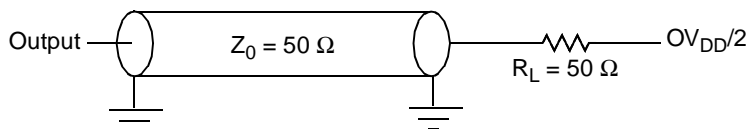
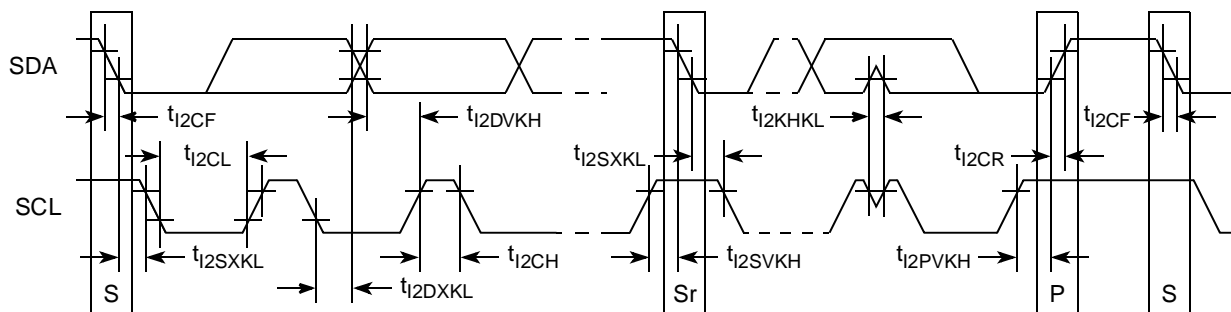
Figure 31. I<sup>2</sup>C AC Test Load

Figure 32 shows the AC timing diagram for the I<sup>2</sup>C bus.

Figure 32. I<sup>2</sup>C Bus AC Timing Diagram



## 14 Timers

This section describes the DC and AC electrical specifications for the timers.

### 14.1 Timer DC Electrical Characteristics

Table 43 provides the DC electrical characteristics for the MPC8347E timer pins, including  $\overline{\text{TIN}}$ ,  $\overline{\text{TOUT}}$ ,  $\overline{\text{TGATE}}$ , and  $\text{RTC\_CLK}$ .

**Table 43. Timer DC Electrical Characteristics**

Characteristic	Symbol	Condition	Min	Max	Unit
Input high voltage	$V_{IH}$		2.0	$OV_{DD} + 0.3$	V
Input low voltage	$V_{IL}$		−0.3	0.8	V
Input current	$I_{IN}$			±5	μA
Output high voltage	$V_{OH}$	$I_{OH} = -8.0 \text{ mA}$	2.4	—	V
Output low voltage	$V_{OL}$	$I_{OL} = 8.0 \text{ mA}$	—	0.5	V
Output low voltage	$V_{OL}$	$I_{OL} = 3.2 \text{ mA}$	—	0.4	V

### 14.2 Timer AC Timing Specifications

Table 44 provides the timer input and output AC timing specifications.

**Table 44. Timers Input AC Timing Specifications<sup>1</sup>**

Characteristic	Symbol <sup>2</sup>	Min	Unit
Timers inputs—minimum pulse width	$t_{TWID}$	20	ns

**Notes:**

1. Input specifications are measured from the 50 percent level of the signal to the 50 percent level of the rising edge of CLKIN. Timings are measured at the pin.
2. Timer inputs and outputs are asynchronous to any visible clock. Timer outputs should be synchronized before use by external synchronous logic. Timer inputs are required to be valid for at least  $t_{TWID}$  ns to ensure proper operation.

**Table 51. MPC8347E (TBGA) Pinout Listing (continued)**

Signal	Package Pin Number	Pin Type	Power Supply	Notes
MPH1_NXT/DR_SESS_VLD_NXT	D27	I	OV <sub>DD</sub>	
MPH1_DIR_DPPULLUP/ DR_XCVR_SEL_DPPULLUP	A28	I/O	OV <sub>DD</sub>	
MPH1_STP_SUSPEND/ DR_STP_SUSPEND	F26	O	OV <sub>DD</sub>	
MPH1_PWRFAULT/ DR_RX_ERROR_PWRFAULT	E27	I	OV <sub>DD</sub>	
MPH1_PCTL0/DR_TX_VALID_PCTL0	A29	O	OV <sub>DD</sub>	
MPH1_PCTL1/DR_TX_VALIDH_PCTL1	D28	O	OV <sub>DD</sub>	
MPH1_CLK/DR_CLK	B29	I	OV <sub>DD</sub>	
<b>USB Port 0</b>				
MPH0_D0_ENABLEN/DR_D8_CHGVBUS	C29	I/O	OV <sub>DD</sub>	
MPH0_D1_SER_TXD/DR_D9_DCHGVBUS	A30	I/O	OV <sub>DD</sub>	
MPH0_D2_VMO_SE0/DR_D10_DPPD	E28	I/O	OV <sub>DD</sub>	
MPH0_D3_SPEED/DR_D11_DMMD	B30	I/O	OV <sub>DD</sub>	
MPH0_D4_DP/DR_D12_VBUS_VLD	C30	I/O	OV <sub>DD</sub>	
MPH0_D5_DM/DR_D13_SESS_END	A31	I/O	OV <sub>DD</sub>	
MPH0_D6_SER_RCV/DR_D14	B31	I/O	OV <sub>DD</sub>	
MPH0_D7_DRVVBUS/DR_D15_IDPULLUP	C31	I/O	OV <sub>DD</sub>	
MPH0_NXT/DR_RX_ACTIVE_ID	B32	I	OV <sub>DD</sub>	
MPH0_DIR_DPPULLUP/DR_RESET	A32	I/O	OV <sub>DD</sub>	
MPH0_STP_SUSPEND/DR_TX_READY	A33	I/O	OV <sub>DD</sub>	
MPH0_PWRFAULT/DR_RX_VALIDH	C32	I	OV <sub>DD</sub>	
MPH0_PCTL0/DR_LINE_STATE0	D31	I/O	OV <sub>DD</sub>	
MPH0_PCTL1/DR_LINE_STATE1	E30	I/O	OV <sub>DD</sub>	
MPH0_CLK/DR_RX_VALID	B33	I	OV <sub>DD</sub>	
<b>Programmable Interrupt Controller</b>				
MCP_OUT	AN33	O	OV <sub>DD</sub>	2
IRQ0/MCP_IN/GPIO2[12]	C19	I/O	OV <sub>DD</sub>	
IRQ[1:5]/GPIO2[13:17]	C22, A22, D21, C21, B21	I/O	OV <sub>DD</sub>	
IRQ[6]/GPIO2[18]/CKSTOP_OUT	A21	I/O	OV <sub>DD</sub>	
IRQ[7]/GPIO2[19]/CKSTOP_IN	C20	I/O	OV <sub>DD</sub>	
<b>Ethernet Management Interface</b>				
EC_MDC	A7	O	LV <sub>DD1</sub>	
EC_MDIO	E9	I/O	LV <sub>DD1</sub>	2

**Table 52. MPC8347E (PBGA) Pinout Listing (continued)**

Signal	Package Pin Number	Pin Type	Power Supply	Notes
MPH0_D2_VMO_SE0/DR_D10_DPPD	B24	I/O	OV <sub>DD</sub>	
MPH0_D3_SPEED/DR_D11_DMMD	A24	I/O	OV <sub>DD</sub>	
MPH0_D4_DP/DR_D12_VBUS_VLD	D23	I/O	OV <sub>DD</sub>	
MPH0_D5_DM/DR_D13_SESS_END	C23	I/O	OV <sub>DD</sub>	
MPH0_D6_SER_RCV/DR_D14	B23	I/O	OV <sub>DD</sub>	
MPH0_D7_DRVVBUS/DR_D15_IDPULLUP	A23	I/O	OV <sub>DD</sub>	
MPH0_NXT/DR_RX_ACTIVE_ID	D22	I	OV <sub>DD</sub>	
MPH0_DIR_DPPULLUP/DR_RESET	C22	I/O	OV <sub>DD</sub>	
MPH0_STP_SUSPEND/DR_TX_READY	B22	I/O	OV <sub>DD</sub>	
MPH0_PWRFAULT/DR_RX_VALIDH	A22	I	OV <sub>DD</sub>	
MPH0_PCTL0/DR_LINE_STATE0	E21	I/O	OV <sub>DD</sub>	
MPH0_PCTL1/DR_LINE_STATE1	D21	I/O	OV <sub>DD</sub>	
MPH0_CLK/DR_RX_VALID	C21	I	OV <sub>DD</sub>	
<b>Programmable Interrupt Controller</b>				
MCP_OUT	E8	O	OV <sub>DD</sub>	2
IRQ0/MCP_IN/GPIO2[12]	J28	I/O	OV <sub>DD</sub>	
IRQ[1:5]/GPIO2[13:17]	K25, J25, H26, L24, G27	I/O	OV <sub>DD</sub>	
IRQ[6]/GPIO2[18]/CKSTOP_OUT	G28	I/O	OV <sub>DD</sub>	
IRQ[7]/GPIO2[19]/CKSTOP_IN	J26	I/O	OV <sub>DD</sub>	
<b>Ethernet Management Interface</b>				
EC_MDC	Y24	O	LV <sub>DD1</sub>	
EC_MDIO	Y25	I/O	LV <sub>DD1</sub>	2
<b>Gigabit Reference Clock</b>				
EC_GTX_CLK125	Y26	I	LV <sub>DD1</sub>	
<b>Three-Speed Ethernet Controller (Gigabit Ethernet 1)</b>				
TSEC1_COL/GPIO2[20]	M26	I/O	OV <sub>DD</sub>	
TSEC1_CRS/GPIO2[21]	U25	I/O	LV <sub>DD1</sub>	
TSEC1_GTX_CLK	V24	O	LV <sub>DD1</sub>	3
TSEC1_RX_CLK	U26	I	LV <sub>DD1</sub>	
TSEC1_RX_DV	U24	I	LV <sub>DD1</sub>	
TSEC1_RX_ER/GPIO2[26]	L28	I/O	OV <sub>DD</sub>	
TSEC1_RXD[7:4]/GPIO2[22:25]	M27, M28, N26, N27	I/O	OV <sub>DD</sub>	
TSEC1_RXD[3:0]	W26, W24, Y28, Y27	I	LV <sub>DD1</sub>	
TSEC1_TX_CLK	N25	I	OV <sub>DD</sub>	

**Table 52. MPC8347E (PBGA) Pinout Listing (continued)**

Signal	Package Pin Number	Pin Type	Power Supply	Notes
MVREF1	AF19	I	DDR reference voltage	
MVREF2	AE10	I	DDR reference voltage	
<b>No Connection</b>				
NC	V1, V2, V5			

**Notes:**

1. This pin is an open-drain signal. A weak pull-up resistor (1 k $\Omega$ ) should be placed on this pin to OV<sub>DD</sub>.
2. This pin is an open-drain signal. A weak pull-up resistor (2–10 k $\Omega$ ) should be placed on this pin to OV<sub>DD</sub>.
3. During reset, this output is actively driven rather than three-stated.
4. These JTAG pins have weak internal pull-up P-FETs that are always enabled.
5. This pin should have a weak pull-up if the chip is in PCI host mode. Follow the PCI specifications.
6. This pin must always be tied to GND.
7. This pin must always be left not connected.
8. Thermal sensitive resistor.
9. It is recommended that MDIC0 be tied to GRD using an 18  $\Omega$  resistor and MDIC1 be tied to DDR power using an 18  $\Omega$  resistor.
10. TSEC1\_TXD[3] is required an external pull-up resistor. For proper functionality of the device, this pin must be pulled up or actively driven high during a hard reset. No external pull-down resistors are allowed to be attached to this net.

Table 58. CSB Frequency Options for Agent Mode

CFG_CLKIN_DIV at Reset <sup>1</sup>	SPMF	csb_clk : Input Clock Ratio <sup>2</sup>	Input Clock Frequency (MHz) <sup>2</sup>					
			16.67	25	33.33	66.67		
			csb_clk Frequency (MHz)					
Low	0010	2 : 1				133		
Low	0011	3 : 1				100	200	
Low	0100	4 : 1				100	133	266
Low	0101	5 : 1				125	166	333
Low	0110	6 : 1	100	150	200			
Low	0111	7 : 1	116	175	233			
Low	1000	8 : 1	133	200	266			
Low	1001	9 : 1	150	225	300			
Low	1010	10 : 1	166	250	333			
Low	1011	11 : 1	183	275				
Low	1100	12 : 1	200	300				
Low	1101	13 : 1	216	325				
Low	1110	14 : 1	233					
Low	1111	15 : 1	250					
Low	0000	16 : 1	266					
High	0010	4 : 1		100	133	266		
High	0011	6 : 1	100	150	200			
High	0100	8 : 1	133	200	266			
High	0101	10 : 1	166	250	333			
High	0110	12 : 1	200	300				
High	0111	14 : 1	233					
High	1000	16 : 1	266					

<sup>1</sup> CFG\_CLKIN\_DIV doubles csb\_clk if set high.

<sup>2</sup> CLKIN is the input clock in host mode; PCI\_CLK is the input clock in agent mode.

DDR2 memory may be used at 133 MHz provided that the memory components are specified for operation at this frequency.

## 19.2 Core PLL Configuration

RCWL[COREPLL] selects the ratio between the internal coherent system bus clock (*csb\_clk*) and the e300 core clock (*core\_clk*). Table 59 shows the encodings for RCWL[COREPLL]. COREPLL values that are not listed in Table 59 should be considered as reserved.

Tyco Electronics Chip Coolers™ P.O. Box 3668 Harrisburg, PA 17105-3668 Internet: <a href="http://www.chipcoolers.com">www.chipcoolers.com</a>	800-522-2800
Wakefield Engineering 33 Bridge St. Pelham, NH 03076 Internet: <a href="http://www.wakefield.com">www.wakefield.com</a>	603-635-5102

Interface material vendors include the following:

Chomerics, Inc. 77 Dragon Ct. Woburn, MA 01801 Internet: <a href="http://www.chomerics.com">www.chomerics.com</a>	781-935-4850
Dow-Corning Corporation Dow-Corning Electronic Materials P.O. Box 994 Midland, MI 48686-0997 Internet: <a href="http://www.dowcorning.com">www.dowcorning.com</a>	800-248-2481
Shin-Etsu MicroSi, Inc. 10028 S. 51st St. Phoenix, AZ 85044 Internet: <a href="http://www.microsi.com">www.microsi.com</a>	888-642-7674
The Bergquist Company 18930 West 78th St. Chanhassen, MN 55317 Internet: <a href="http://www.bergquistcompany.com">www.bergquistcompany.com</a>	800-347-4572

## 20.3 Heat Sink Attachment

When heat sinks are attached, an interface material is required, preferably thermal grease and a spring clip. The spring clip should connect to the printed-circuit board, either to the board itself, to hooks soldered to the board, or to a plastic stiffener. Avoid attachment forces that can lift the edge of the package or peel the package from the board. Such peeling forces reduce the solder joint lifetime of the package. The recommended maximum force on the top of the package is 10 lb force (4.5 kg force). Any adhesive attachment should attach to painted or plastic surfaces, and its performance should be verified under the application requirements.

### 20.3.1 Experimental Determination of the Junction Temperature with a Heat Sink

When a heat sink is used, the junction temperature is determined from a thermocouple inserted at the interface between the case of the package and the interface material. A clearance slot or hole is normally

required in the heat sink. Minimize the size of the clearance to minimize the change in thermal performance caused by removing part of the thermal interface to the heat sink. Because of the experimental difficulties with this technique, many engineers measure the heat sink temperature and then back calculate the case temperature using a separate measurement of the thermal resistance of the interface. From this case temperature, the junction temperature is determined from the junction-to-case thermal resistance.

$$T_J = T_C + (R_{\theta JC} \times P_D)$$

where:

$T_J$  = junction temperature (°C)

$T_C$  = case temperature of the package (°C)

$R_{\theta JC}$  = junction-to-case thermal resistance (°C/W)

$P_D$  = power dissipation (W)

## 21.3 Decoupling Recommendations

Due to large address and data buses and high operating frequencies, the MPC8347E can generate transient power surges and high frequency noise in its power supply, especially while driving large capacitive loads. This noise must be prevented from reaching other components in the MPC8347E system, and the MPC8347E itself requires a clean, tightly regulated source of power. Therefore, the system designer should place at least one decoupling capacitor at each  $V_{DD}$ ,  $OV_{DD}$ ,  $GV_{DD}$ , and  $LV_{DD}$  pin of the MPC8347E. These capacitors should receive their power from separate  $V_{DD}$ ,  $OV_{DD}$ ,  $GV_{DD}$ ,  $LV_{DD}$ , and GND power planes in the PCB, with short traces to minimize inductance. Capacitors can be placed directly under the device using a standard escape pattern. Others can surround the part.

These capacitors should have a value of 0.01 or 0.1  $\mu\text{F}$ . Only ceramic SMT (surface mount technology) capacitors should be used to minimize lead inductance, preferably 0402 or 0603 sizes.

In addition, distribute several bulk storage capacitors around the PCB, feeding the  $V_{DD}$ ,  $OV_{DD}$ ,  $GV_{DD}$ , and  $LV_{DD}$  planes, to enable quick recharging of the smaller chip capacitors. These bulk capacitors should have a low ESR (equivalent series resistance) rating to ensure the quick response time. They should also be connected to the power and ground planes through two vias to minimize inductance. Suggested bulk capacitors are 100–330  $\mu\text{F}$  (AVX TPS tantalum or Sanyo OSCON).

## 21.4 Connection Recommendations

To ensure reliable operation, connect unused inputs to an appropriate signal level. Unused active low inputs should be tied to  $OV_{DD}$ ,  $GV_{DD}$ , or  $LV_{DD}$  as required. Unused active high inputs should be connected to GND. All NC (no-connect) signals must remain unconnected.

Power and ground connections must be made to all external  $V_{DD}$ ,  $GV_{DD}$ ,  $LV_{DD}$ ,  $OV_{DD}$ , and GND pins of the MPC8347E.

## 21.5 Output Buffer DC Impedance

The MPC8347E drivers are characterized over process, voltage, and temperature. For all buses, the driver is a push-pull single-ended driver type (open drain for  $I^2C$ ).

To measure  $Z_0$  for the single-ended drivers, an external resistor is connected from the chip pad to  $OV_{DD}$  or GND. Then the value of each resistor is varied until the pad voltage is  $OV_{DD}/2$  (see [Figure 43](#)). The output impedance is the average of two components, the resistances of the pull-up and pull-down devices. When data is held high, SW1 is closed (SW2 is open) and  $R_P$  is trimmed until the voltage at the pad equals  $OV_{DD}/2$ .  $R_P$  then becomes the resistance of the pull-up devices.  $R_P$  and  $R_N$  are designed to be close to each other in value. Then,  $Z_0 = (R_P + R_N)/2$ .



the large value of the pull-up/pull-down resistor should minimize the disruption of signal quality or speed for the output pins.

## 21.7 Pull-Up Resistor Requirements

The MPC8347E requires high resistance pull-up resistors (10 k $\Omega$  is recommended) on open-drain pins, including I<sup>2</sup>C pins, the Ethernet Management MDIO pin, and IPIC interrupt pins.

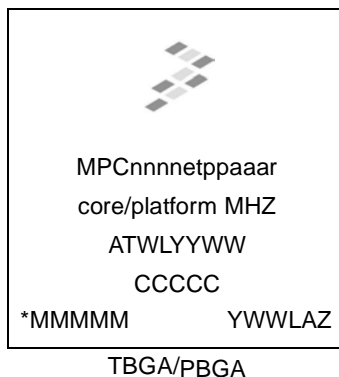
For more information on required pull-up resistors and the connections required for the JTAG interface, refer to application note AN2931, *PowerQUICC™ Design Checklist*.

**Table 68. SVR Settings (continued)**

MPC8347E	PBGA	8054_0010
MPC8347	PBGA	8055_0010

## 23.2 Part Marking

Parts are marked as in the example shown in [Figure 44](#).



**Notes:**

ATWLYYWW is the traceability code.

CCCCC is the country code.

MMMMM is the mask number.

YWWLAZ is the assembly traceability code.

**Figure 44. Freescale Part Marking for TBGA or PBGA Devices**

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