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Understanding [Embedded - DSP \(Digital Signal Processors\)](#)

[Embedded - DSP \(Digital Signal Processors\)](#) are specialized microprocessors designed to perform complex mathematical computations on digital signals in real-time. Unlike general-purpose processors, DSPs are optimized for high-speed numeric processing tasks, making them ideal for applications that require efficient and precise manipulation of digital data. These processors are fundamental in converting and processing signals in various forms, including audio, video, and communication signals, ensuring that data is accurately interpreted and utilized in embedded systems.

Applications of [Embedded - DSP \(Digital Signal Processors\)](#)

Details

Product Status	Obsolete
Type	SC140 Core
Interface	DSI, Ethernet, RS-232
Clock Rate	300MHz
Non-Volatile Memory	External
On-Chip RAM	1.436MB
Voltage - I/O	3.30V
Voltage - Core	1.10V
Operating Temperature	-40°C ~ 105°C (TJ)
Mounting Type	Surface Mount
Package / Case	431-BFBGA, FCBGA
Supplier Device Package	431-FCPBGA (20x20)
Purchase URL	https://www.e-xfl.com/product-detail/nxp-semiconductors/kmsc8122tvt4800v

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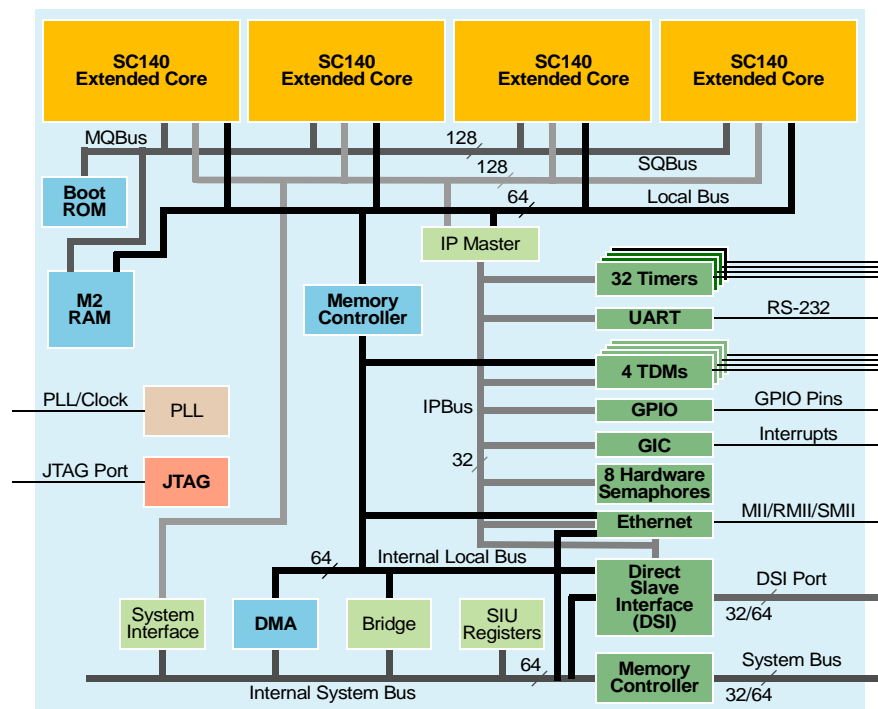
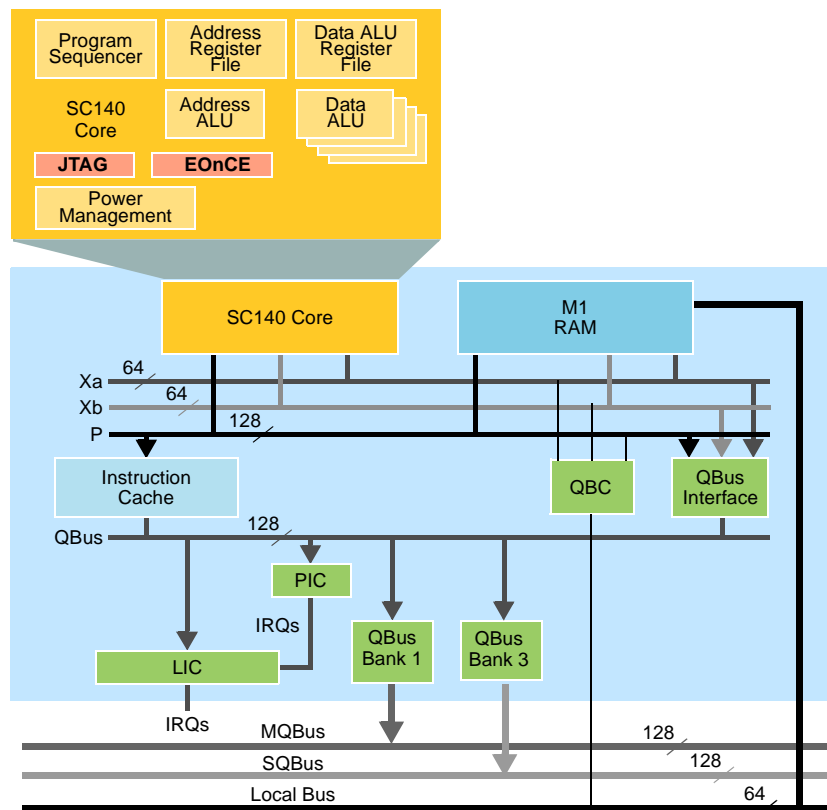


Figure 1. MSC8122 Block Diagram



Notes: 1. The arrows show the data transfer direction.
2. The QBus interface includes a bus switch, write buffer, fetch unit, and a control unit that defines four QBus banks. In addition, the QBC handles internal memory contentions.

Figure 2. StarCore SC140 DSP Extended Core Block Diagram

2 Electrical Characteristics

This document contains detailed information on power considerations, DC/AC electrical characteristics, and AC timing specifications. For additional information, see the *MSC8122 Reference Manual*.

2.1 Maximum Ratings

CAUTION

This device contains circuitry protecting against damage due to high static voltage or electrical fields; however, normal precautions should be taken to avoid exceeding maximum voltage ratings. Reliability is enhanced if unused inputs are tied to an appropriate logic voltage level (for example, either GND or V_{DD}).

In calculating timing requirements, adding a maximum value of one specification to a minimum value of another specification does not yield a reasonable sum. A maximum specification is calculated using a worst case variation of process parameter values in one direction. The minimum specification is calculated using the worst case for the same parameters in the opposite direction. Therefore, a “maximum” value for a specification never occurs in the same device with a “minimum” value for another specification; adding a maximum to a minimum represents a condition that can never exist.

Table 2 describes the maximum electrical ratings for the MSC8122.

Table 2. Absolute Maximum Ratings

Rating	Symbol	Value	Unit
Core and PLL supply voltage	V_{DD}	–0.2 to 1.6	V
I/O supply voltage	V_{DDH}	–0.2 to 4.0	V
Input voltage	V_{IN}	–0.2 to 4.0	V
Maximum operating temperature: • Standard range • Extended range	T_J	90 105	°C °C
Minimum operating temperature • Standard range • Extended range	T_J	0 –40	°C °C
Storage temperature range	T_{STG}	–55 to +150	°C
Notes: <ol style="list-style-type: none"> Functional operating conditions are given in Table 3. Absolute maximum ratings are stress ratings only, and functional operation at the maximum is not guaranteed. Stress beyond the listed limits may affect device reliability or cause permanent damage. Section 3.5, Thermal Considerations includes a formula for computing the chip junction temperature (T_J). 			

2.2 Recommended Operating Conditions

Table 3 lists recommended operating conditions. Proper device operation outside of these conditions is not guaranteed.

Table 3. Recommended Operating Conditions

Rating	Symbol	Value	Unit
Core and PLL supply voltage: • Standard — 400 MHz — 500 MHz • Reduced (300 and 400 MHz)	V_{DD} V_{CCSYN}	1.14 to 1.26 1.16 to 1.24 1.07 to 1.13	V V V
I/O supply voltage	V_{DDH}	3.135 to 3.465	V
Input voltage	V_{IN}	-0.2 to $V_{DDH}+0.2$	V
Operating temperature range: • Standard • Extended	T_J T_J	0 to 90 -40 to 105	°C °C

2.3 Thermal Characteristics

Table 4 describes thermal characteristics of the MSC8122 for the FC-PBGA packages.

Table 4. Thermal Characteristics for the MSC8122

Characteristic	Symbol	FC-PBGA 20 × 20 mm ⁵		Unit
		Natural Convection	200 ft/min (1 m/s) airflow	
Junction-to-ambient ^{1, 2}	$R_{\theta JA}$	26	21	°C/W
Junction-to-ambient, four-layer board ^{1, 3}	$R_{\theta JA}$	19	15	°C/W
Junction-to-board (bottom) ⁴	$R_{\theta JB}$	9		°C/W
Junction-to-case ⁵	$R_{\theta JC}$	0.9		°C/W
Junction-to-package-top ⁶	Ψ_{JT}	1		°C/W
Notes: <ol style="list-style-type: none"> 1. Junction temperature is a function of die size, on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance. 2. Per SEMI G38-87 and JEDEC JESD51-2 with the single layer board horizontal. 3. Per JEDEC JESD51-6 with the board horizontal. 4. Thermal resistance between the die and the printed circuit board per JEDEC JESD 51-8. Board temperature is measured on the top surface of the board near the package. 5. Thermal resistance between the die and the case top surface as measured by the cold plate method (MIL SPEC-883 Method 1012.1). 6. Thermal characterization parameter indicating the temperature difference between package top and the junction temperature per JEDEC JESD51-2. 				

Section 3.5, *Thermal Considerations* provides a detailed explanation of these characteristics.

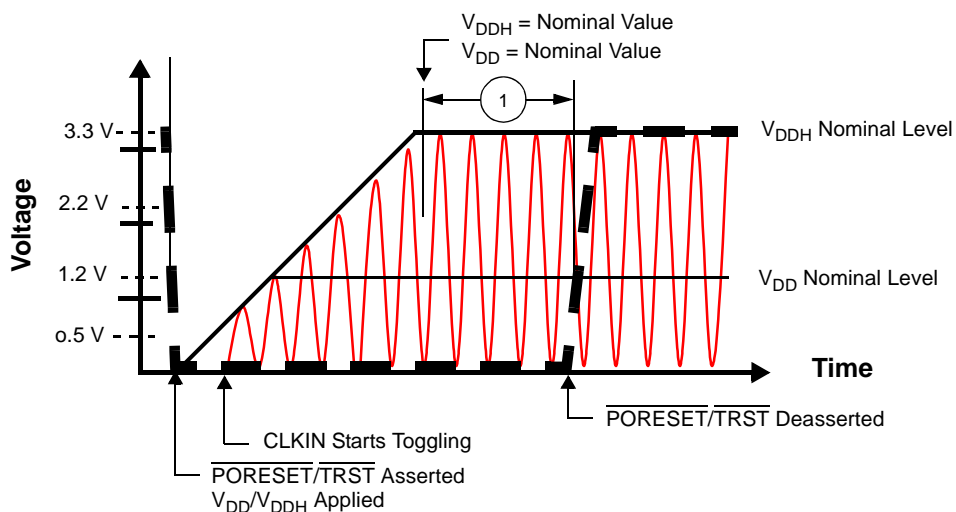


Figure 6. Start-Up Sequence: V_{DD} and V_{DDH} Raised Together

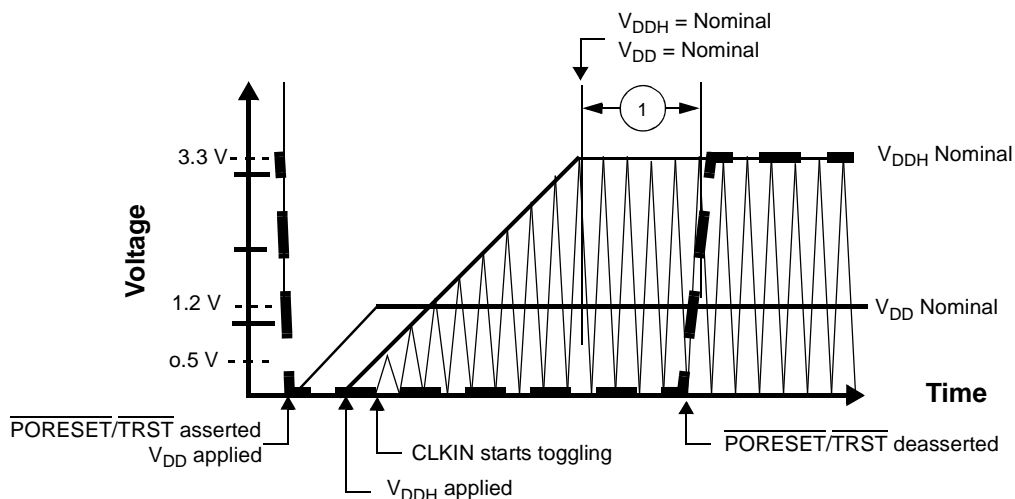


Figure 7. Start-Up Sequence: V_{DD} Raised Before V_{DDH} with CLKIN Started with V_{DDH}

In all cases, the power-up sequence must follow the guidelines shown in **Figure 8**.

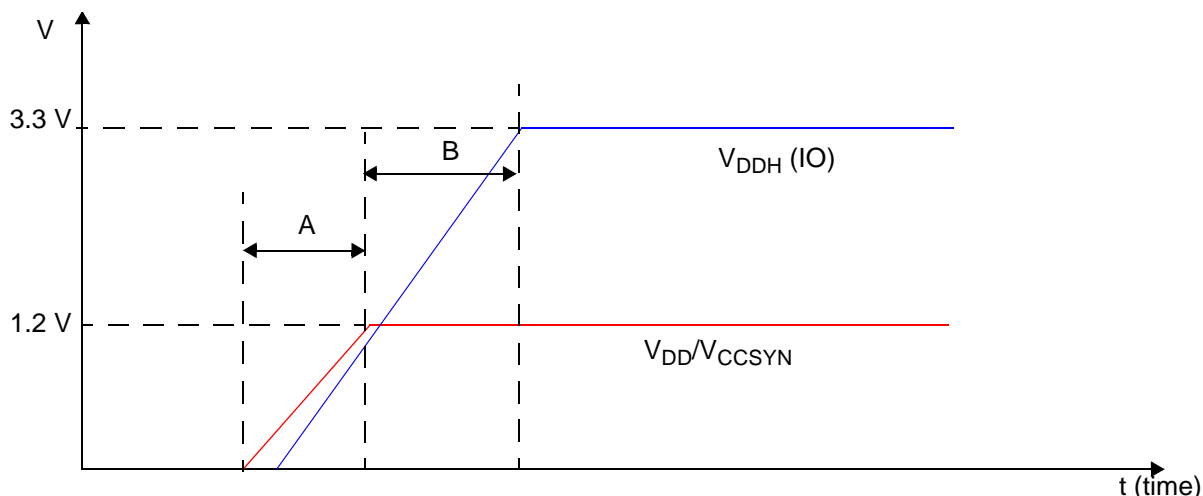


Figure 8. Power-Up Sequence for V_{DDH} and V_{DD}/V_{CCSYN}

The following rules apply:

1. During time interval A, V_{DDH} should always be equal to or less than the V_{DD}/V_{CCSYN} voltage level. The duration of interval A should be kept below 10 ms.
2. The duration of timing interval B should be kept as small as possible and less than 10 ms.

2.5.3 Clock and Timing Signals

The following sections include a description of clock signal characteristics. **Table 7** shows the maximum frequency values for internal (Core, Reference, Bus, and DSI) and external (CLKIN and CLKOUT) clocks. The user must ensure that maximum frequency values are not exceeded.

Table 7. Maximum Frequencies

Characteristic	Maximum in MHz
Core frequency	300/400/500
Reference frequency (REFCLK)	100/133/166
Internal bus frequency (BCLK)	100/133/166
DSI clock frequency (HCLKIN) <ul style="list-style-type: none"> Core frequency = 300 MHz Core frequency = 400/500 MHz 	$HCLKIN \leq (\min\{70 \text{ MHz, CLKOUT}\})$ $HCLKIN \leq (\min\{100 \text{ MHz, CLKOUT}\})$
External clock frequency (CLKIN or CLKOUT)	100/133/166

Table 8. Clock Frequencies

Characteristics	Symbol	300 MHz Device		400 MHz Device		500 MHz Device	
		Min	Max	Min	Max	Min	Max
CLKIN frequency	F_{CLKIN}	20	100	20	133.3	20	166.7
BCLK frequency	F_{BCLK}	40	100	40	133.3	40	166.7
Reference clock (REFCLK) frequency	F_{REFCLK}	40	100	40	133.3	40	166.7
Output clock (CLKOUT) frequency	F_{CLKOUT}	40	100	40	133.3	40	166.7
SC140 core clock frequency	F_{CORE}	200	300	200	400	200	500
Note: The rise and fall time of external clocks should be 3 ns maximum							

Table 15. AC Timing for SIU Outputs

No.	Characteristic	Value for Bus Speed in MHz ³				Units
		Ref = CLKIN			Ref = CLKOUT	
		1.1 V	1.2 V	1.2 V	1.2 V	
		100/133	133	166	100/133	
30 ²	Minimum delay from the 50% level of the REFCLK for all signals	0.9	0.8	0.8	1.0	ns
31	$\overline{\text{PSDVAL}}/\overline{\text{TEA}}/\overline{\text{TA}}$ max delay from the 50% level of the REFCLK rising edge	6.0	4.9	4.9	5.8	ns
32a	Address bus max delay from the 50% level of the REFCLK rising edge • Multi-master mode (SIUBCR[EBM] = 1) • Single-master mode (SIUBCR[EBM] = 0)	6.4	5.5	5.5	6.4	ns
		5.3	4.2	3.9	5.1	ns
32b	Address attributes: $\overline{\text{TT}}[0-1]/\overline{\text{TBST}}/\overline{\text{TSZ}}/\overline{\text{GBL}}$ max delay from the 50% level of the REFCLK rising edge	6.4	5.1	5.1	6.0	ns
32c	Address attributes: $\overline{\text{TT}}[2-4]/\overline{\text{TC}}$ max delay from the 50% level of the REFCLK rising edge	6.9	5.7	5.7	6.6	ns
32d	$\overline{\text{BADDR}}$ max delay from the 50% level of the REFCLK rising edge	5.2	4.2	4.2	5.1	ns
33a	Data bus max delay from the 50% level of the REFCLK rising edge • Data-pipeline mode • Non-pipeline mode	4.8	3.9	3.7	4.8	ns
		7.1	6.1	6.1	7.0	ns
33b	DP max delay from the 50% level of the REFCLK rising edge • Data-pipeline mode • Non-pipeline mode	6.0	5.3	5.3	6.2	ns
		7.5	6.5	6.5	7.4	ns
34	Memory controller signals/ $\overline{\text{ALE}}/\overline{\text{CS}}[0-4]$ max delay from the 50% level of the REFCLK rising edge	5.1	4.2	3.9	5.1	ns
35a	$\overline{\text{DBG}}/\overline{\text{BG}}/\overline{\text{BR}}/\overline{\text{DBB}}$ max delay from the 50% level of the REFCLK rising edge	6.0	4.7	4.7	5.6	ns
35b	$\overline{\text{AACK}}/\overline{\text{ABB}}/\overline{\text{TS}}/\overline{\text{CS}}[5-7]$ max delay from the 50% level of the REFCLK rising edge	5.5	4.5	4.5	5.4	ns
Notes: <ol style="list-style-type: none"> 1. Values are measured from the 50% level of the REFCLK rising edge to the 50% signal level and assume a 20 pF load except where otherwise specified. 2. Except for specification 30, which is specified for a 10 pF load, all timings in this table are specified for a 20 pF load. Decreasing the load results in a timing decrease at the rate of 0.3 ns per 5 pF decrease in load. Increasing the load results in a timing increase at the rate of 0.15 ns per 5 pF increase in load. 3. The maximum bus frequency depends on the mode: <ul style="list-style-type: none"> • In 60x-compatible mode connected to another MSC8122 device, the frequency is determined by adding the input and output longest timing values, which results in the total delay for 20 pF output capacitance. You must also account for other influences that can affect timing, such as on-board clock skews, on-board noise delays, and so on. • In single-master mode, the frequency depends on the timing of the devices connected to the MSC8122. • To achieve maximum performance on the bus in single-master mode, disable the $\overline{\text{DBB}}$ signal by writing a 1 to the SIUMCR[BDD] bit. See the SIU chapter in the <i>MSC8122 Reference Manual</i> for details. 						

2.5.5.2 CLKIN to CLKOUT Skew

Table 17 describes the CLKOUT-to-CLKIN skew timing.

Table 16. CLKOUT Skew

No.	Characteristic	Min ¹	Max ¹	Units
20	Rise-to-rise skew <ul style="list-style-type: none">V_{DD} = 1.1 VV_{DD} = 1.2 V	0.0	0.95	ns
		0.0	0.85	ns
21	Fall-to-fall skew <ul style="list-style-type: none">V_{DD} = 1.1 VV_{DD} = 1.2 V	−1.5	1.0	ns
		−0.8	1.0	ns
22	CLKOUT phase (1.2 V, 133 MHz) <ul style="list-style-type: none">Phase highPhase low	2.8	—	ns
		2.8	—	ns
23	CLKOUT phase (1.1 V, 133 MHz) <ul style="list-style-type: none">Phase highPhase low	2.2	—	ns
		2.2	—	ns
24	CLKOUT phase (1.1 V, 100 MHz) <ul style="list-style-type: none">Phase highPhase low	3.3	—	ns
		3.3	—	ns
Notes:	<div>1. A positive number indicates that CLKOUT precedes CLKIN, A negative number indicates that CLKOUT follows CLKIN.</div> <div>2. Skews are measured in clock mode 29, with a CLKIN:CLKOUT ratio of 1:1. The same skew is valid for all clock modes.</div> <div>3. CLKOUT skews are measured using a load of 10 pF.</div> <div>4. CLKOUT skews and phase are not measured for 500/166 Mhz parts because these parts only use CLKIN mode.</div>			

For designs that use the CLKOUT synchronization mode, use the skew values listed in Table 16 to adjust the rise-to-fall timing values specified for CLKIN synchronization. Figure 12 shows the relationship between the CLKOUT and CLKIN timings.

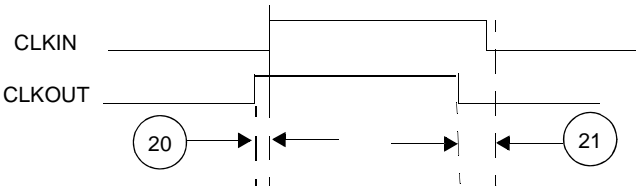


Figure 12. CLKOUT and CLKIN Signals.

2.5.6 DSI Timing

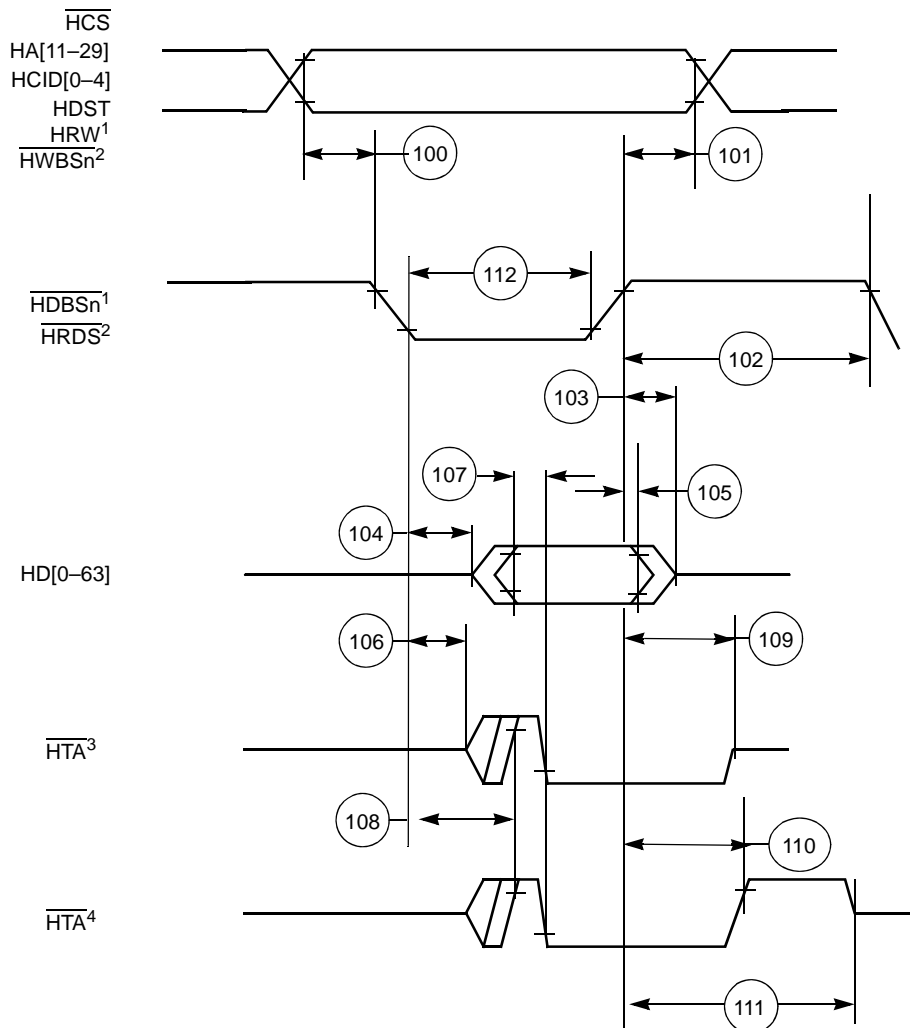
The timings in the following sections are based on a 20 pF capacitive load.

2.5.6.1 DSI Asynchronous Mode

Table 18. DSI Asynchronous Mode Timing

No.	Characteristics	Min	Max	Unit
100	Attributes ¹ set-up time before strobe (HWBS[n]) assertion	1.5	—	ns
101	Attributes ¹ hold time after data strobe deassertion	1.3	—	ns
102	Read/Write data strobe deassertion width: <ul style="list-style-type: none"> DCR[HTAAD] = 1 <ul style="list-style-type: none"> Consecutive access to the same DSI Different device with DCR[HTADT] = 01 Different device with DCR[HTADT] = 10 Different device with DCR[HTADT] = 11 DCR[HTAAD] = 0 	$1.8 + T_{REFCLK}$ $5 + T_{REFCLK}$ $5 + (1.5 \times T_{REFCLK})$ $5 + (2.5 \times T_{REFCLK})$ $1.8 + T_{REFCLK}$	—	ns ns ns ns ns
103	Read data strobe deassertion to output data high impedance	—	8.5	ns
104	Read data strobe assertion to output data active from high impedance	2.0	—	ns
105	Output data hold time after read data strobe deassertion	2.2	—	ns
106	Read/Write data strobe assertion to HTA active from high impedance	2.2	—	ns
107	Output data valid to HTA assertion	3.2	—	ns
108	Read/Write data strobe assertion to HTA valid ² <ul style="list-style-type: none"> 1.1 V core 1.2 V core 	— —	7.4 6.7	ns ns
109	Read/Write data strobe deassertion to output HTA high impedance. (DCR[HTAAD] = 0, HTA at end of access released at logic 0)	—	6.5	ns
110	Read/Write data strobe deassertion to output HTA deassertion. (DCR[HTAAD] = 1, HTA at end of access released at logic 1)	—	6.5	ns
111	Read/Write data strobe deassertion to output HTA high impedance. (DCR[HTAAD] = 1, HTA at end of access released at logic 1 <ul style="list-style-type: none"> DCR[HTADT] = 01 DCR[HTADT] = 10 DCR[HTADT] = 11 	—	$5 + T_{REFCLK}$ $5 + (1.5 \times T_{REFCLK})$ $5 + (2.5 \times T_{REFCLK})$	ns ns ns
112	Read/Write data strobe assertion width	$1.8 + T_{REFCLK}$	—	ns
201	Host data input set-up time before write data strobe deassertion	1.0	—	ns
202	Host data input hold time after write data strobe deassertion <ul style="list-style-type: none"> 1.1 V core 1.2 V core 	1.7 1.5	— —	ns ns
Notes: <ol style="list-style-type: none"> Attributes refers to the following signals: HCS, HA[11–29], HCID[0–4], HDST, HRW, HRDS, and HWBSn. This specification is tested in dual-strobe mode. Timing in single-strobe mode is guaranteed by design. All values listed in this table are tested or guaranteed by design. 				

Figure 14 shows DSI asynchronous read signals timing.



- Notes:**
1. Used for single-strobe mode access.
 2. Used for dual-strobe mode access.
 3. HTA released at logic 0 (DCR[HTAAD] = 0) at end of access; used with pull-down implementation.
 4. HTA released at logic 1 (DCR[HTAAD] = 1) at end of access; used with pull-up implementation.

Figure 14. Asynchronous Single- and Dual-Strobe Modes Read Timing Diagram

Figure 15 shows DSI asynchronous write signals timing.

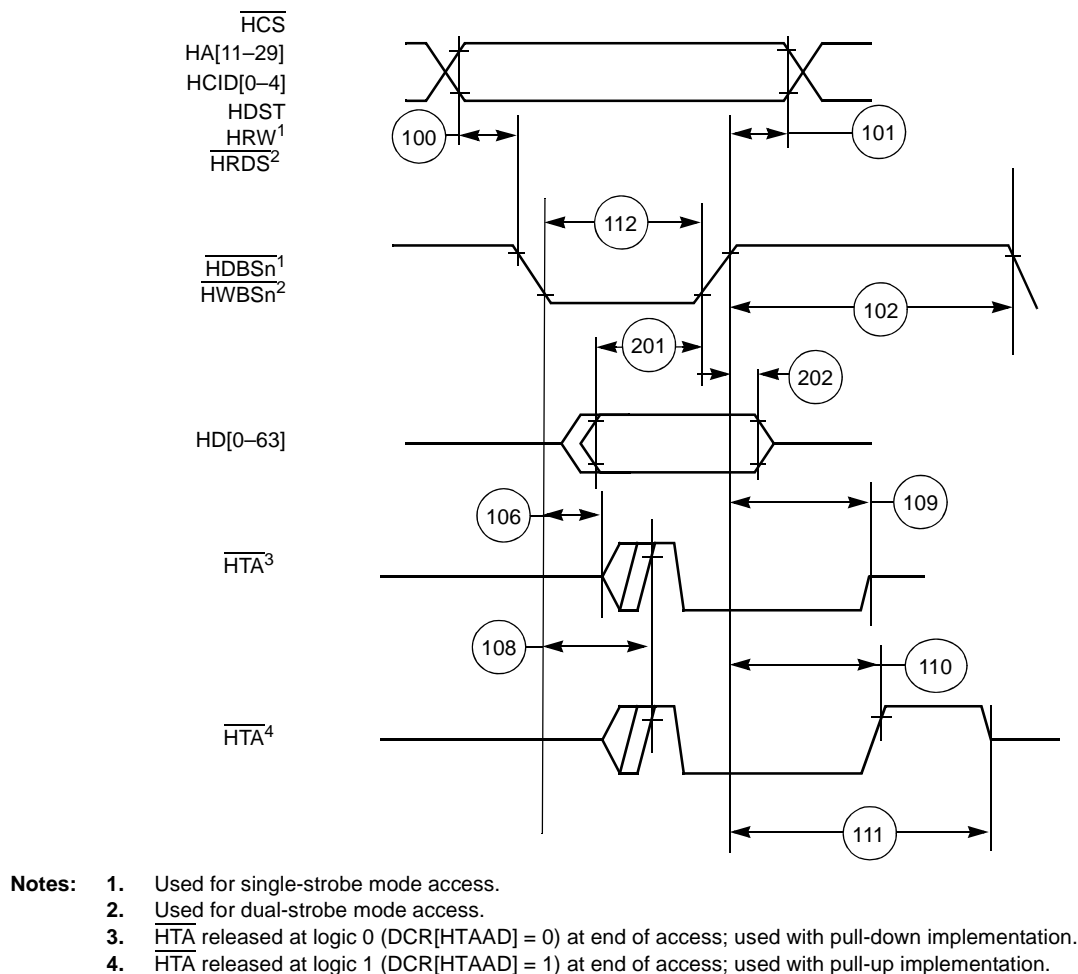


Figure 15. Asynchronous Single- and Dual-Strobe Modes Write Timing Diagram

Figure 16 shows DSI asynchronous broadcast write signals timing.

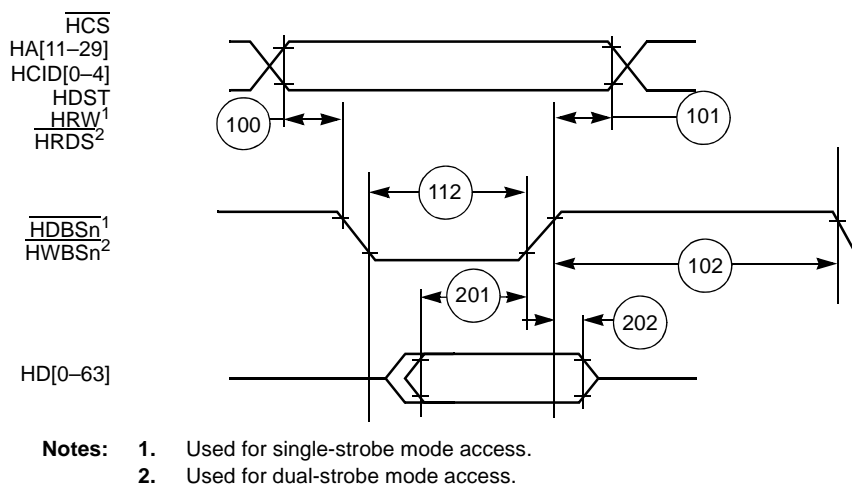


Figure 16. Asynchronous Broadcast Write Timing Diagram

2.5.6.2 DSI Synchronous Mode

Table 19. DSI Inputs in Synchronous Mode

No.	Characteristic	Expression	1.1 V Core		1.2 V Core		Units
			Min	Max	Min	Max	
120	HCLKIN cycle time ^{1,2}	HTC	10.0	55.6	10.0	55.6	ns
121	HCLKIN high pulse width	$(0.5 \pm 0.1) \times \text{HTC}$	4.0	33.3	4.0	33.3	ns
122	HCLKIN low pulse width	$(0.5 \pm 0.1) \times \text{HTC}$	4.0	33.3	4.0	33.3	ns
123	HA[11–29] inputs set-up time	—	1.2	—	1.2	—	ns
124	HD[0–63] inputs set-up time	—	0.6	—	0.4	—	ns
125	HCID[0–4] inputs set-up time	—	1.3	—	1.3	—	ns
126	All other inputs set-up time	—	1.2	—	1.2	—	ns
127	All inputs hold time	—	1.5	—	1.5	—	ns

Notes:

- Values are based on a frequency range of 18–100 MHz.
- Refer to **Table 7** for HCLKIN frequency limits.

Table 20. DSI Outputs in Synchronous Mode

No.	Characteristic	1.1 V Core		1.2 V Core		Units
		Min	Max	Min	Max	
128	HCLKIN high to HD[0–63] output active	2.0	—	2.0	—	ns
129	HCLKIN high to HD[0–63] output valid	—	7.6	—	6.3	ns
130	HD[0–63] output hold time	1.7	—	1.7	—	ns
131	HCLKIN high to HD[0–63] output high impedance	—	8.3	—	7.6	ns
132	HCLKIN high to HTA output active	2.2	—	2.0	—	ns
133	HCLKIN high to HTA output valid	—	7.4	—	5.9	ns
134	HTA output hold time	1.7	—	1.7	—	ns
135	HCLKIN high to HTA high impedance	—	7.5	—	6.3	ns

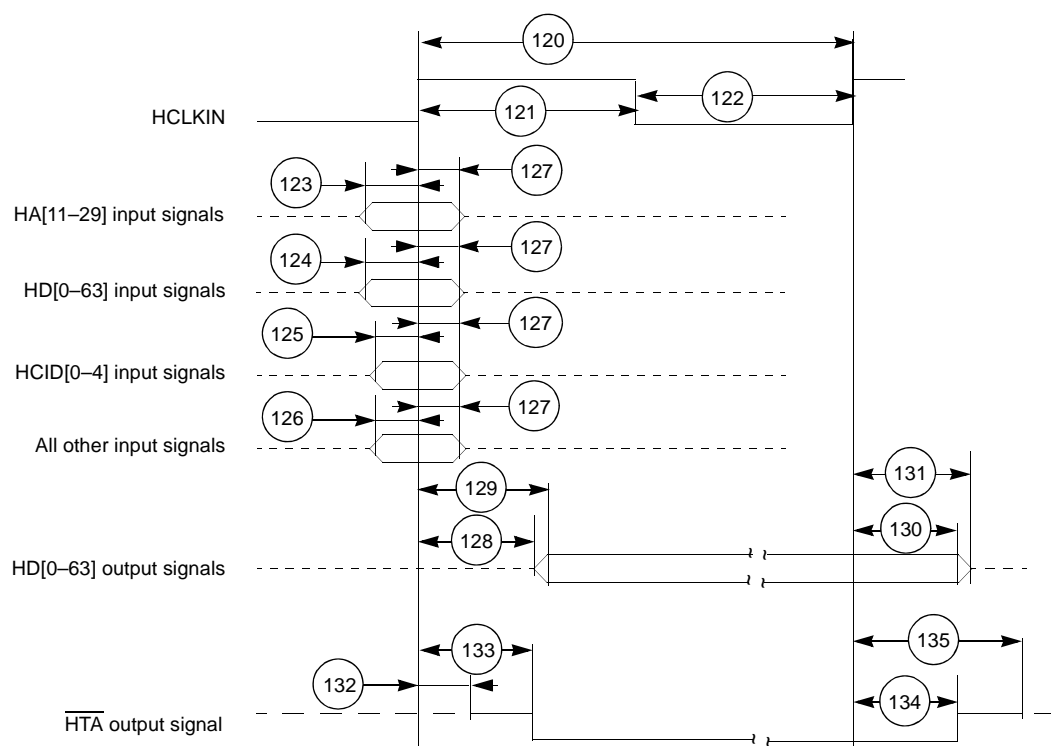


Figure 17. DSI Synchronous Mode Signals Timing Diagram

2.5.8 UART Timing

Table 22. UART Timing

No.	Characteristics	Expression	Min	Max	Unit
400	URXD and UTXD inputs high/low duration	$16 \times T_{REFCLK}$	160.0	—	ns
401	URXD and UTXD inputs rise/fall time			10	ns
402	UTXD output rise/fall time			10	ns

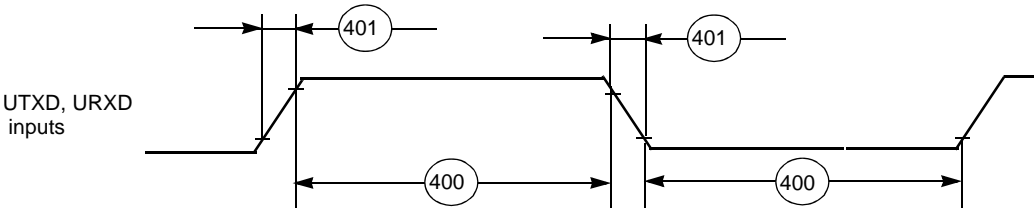


Figure 20. UART Input Timing

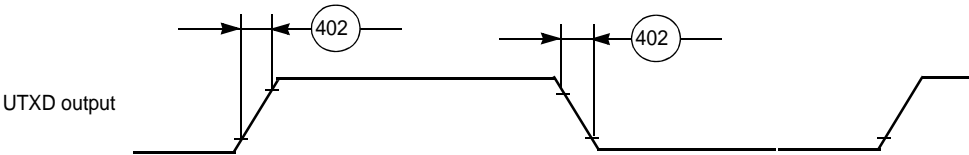


Figure 21. UART Output Timing

2.5.9 Timer Timing

Table 23. Timer Timing

No.	Characteristics	Ref = CLKIN		Unit
		Min	Max	
500	TIMERx frequency	10.0	—	ns
501	TIMERx Input high period	4.0	—	ns
502	TIMERx Output low period	4.0	—	ns
503	TIMERx Propagations delay from its clock input	3.1	9.5	ns
		2.8	8.1	ns

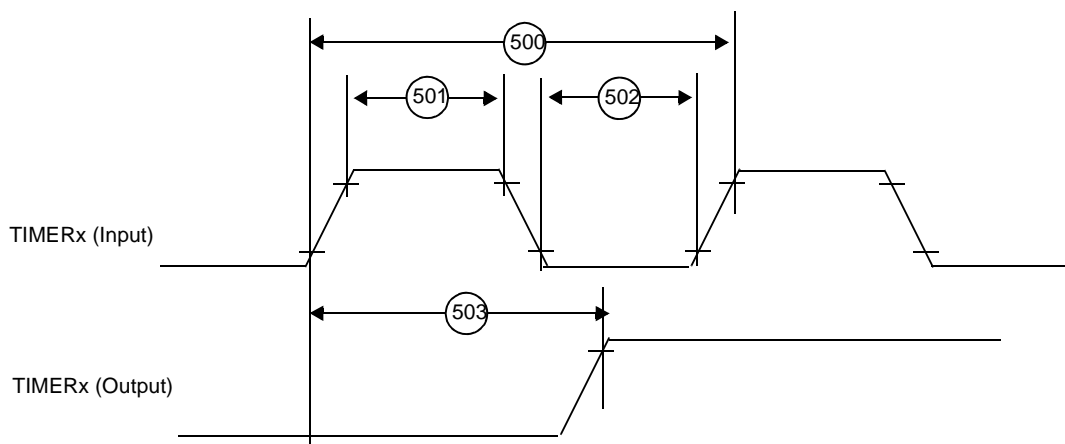


Figure 22. Timer Timing

2.5.10 Ethernet Timing

2.5.10.1 Management Interface Timing

Table 24. Ethernet Controller Management Interface Timing

No.	Characteristics	Min	Max	Unit
801	ETHMDIO to ETHMDC rising edge set-up time	10	—	ns
802	ETHMDC rising edge to ETHMDIO hold time	10	—	ns

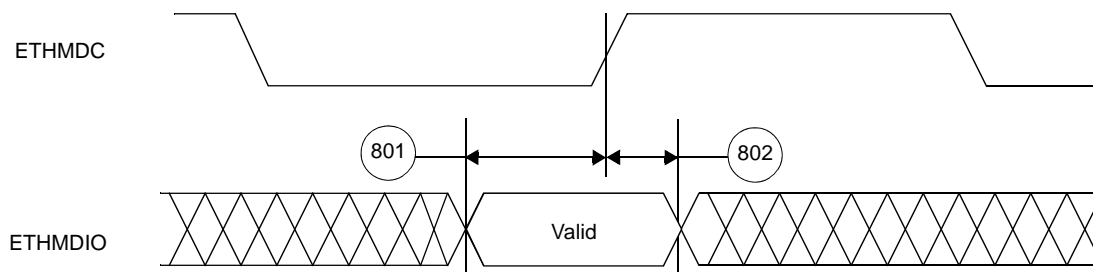


Figure 23. MDIO Timing Relationship to MDC

2.5.10.2 MII Mode Timing

Table 25. MII Mode Signal Timing

No.	Characteristics	Min	Max	Unit
803	ETHRX_DV, ETHRXD[0–3], ETHRX_ER to ETHRX_CLK rising edge set-up time	3.5	—	ns
804	ETHRX_CLK rising edge to ETHRX_DV, ETHRXD[0–3], ETHRX_ER hold time	3.5	—	ns
805	ETHTX_CLK to ETHTX_EN, ETHTXD[0–3], ETHTX_ER output delay	1	14.6	ns
		1	12.6	ns

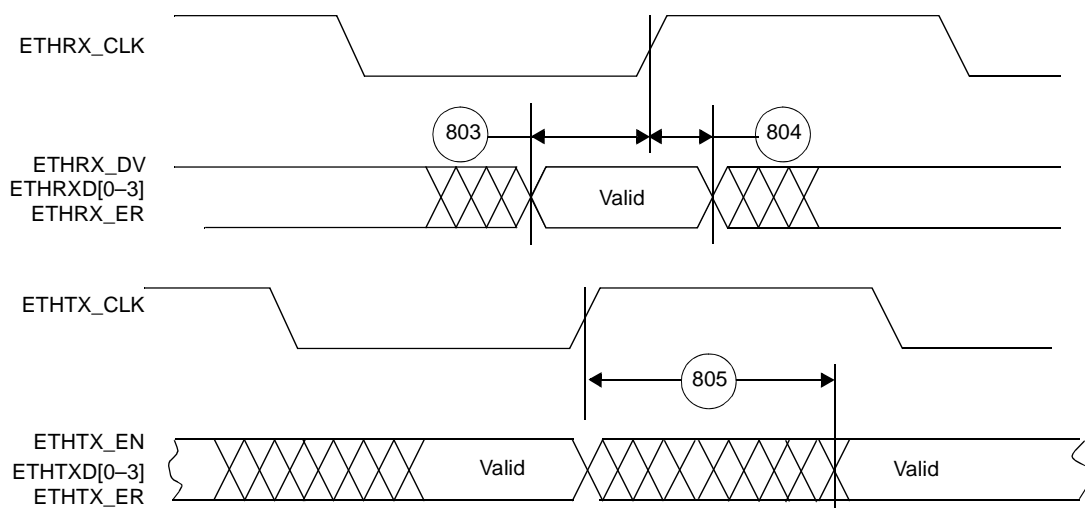


Figure 24. MII Mode Signal Timing

2.5.10.3 RMII Mode

Table 26. RMII Mode Signal Timing

No.	Characteristics	1.1 V Core		1.2 V Core		Unit
		Min	Max	Min	Max	
806	ETHTX_EN, ETHRXD[0–1], ETHCRS_DV, ETHRX_ER to ETHREF_CLK rising edge set-up time	1.6	—	2	—	ns
807	ETHREF_CLK rising edge to ETHRXD[0–1], ETHCRS_DV, ETHRX_ER hold time	1.6	—	1.6	—	ns
811	ETHREF_CLK rising edge to ETHTXD[0–1], ETHTX_EN output delay.	3	12.5	3	11	ns

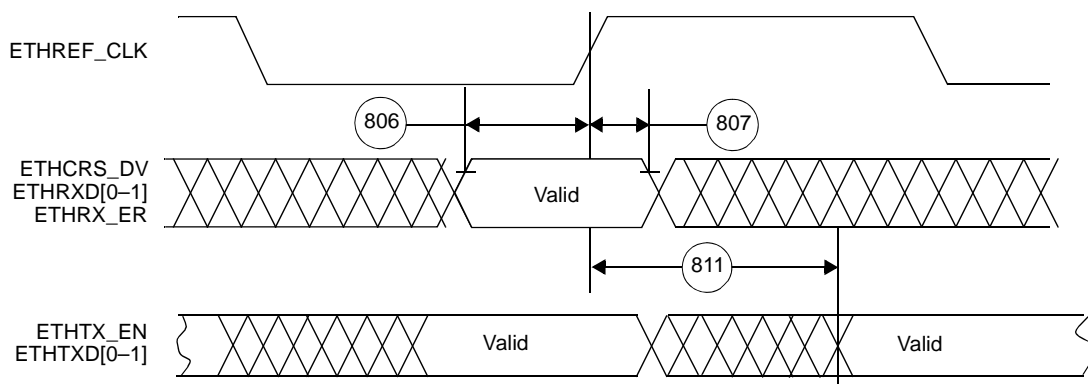


Figure 25. RMII Mode Signal Timing

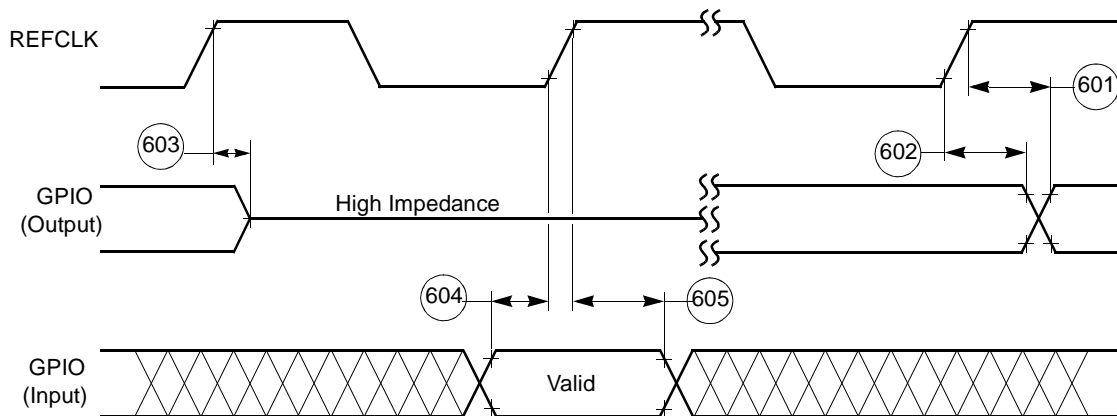


Figure 27. GPIO Timing

2.5.12 EE Signals

Table 29. EE Pin Timing

Number	Characteristics	Type	Min
65	EE0 (input)	Asynchronous	4 core clock periods
66	EE1 (output)	Synchronous to Core clock	1 core clock period

Notes: 1. The core clock is the SC140 core clock. The ratio between the core clock and CLKOUT is configured during power-on-reset.
2. Refer to **Table 1-4** on page 1-6 for details on EE pin functionality.

Figure 28 shows the signal behavior of the EE pins.

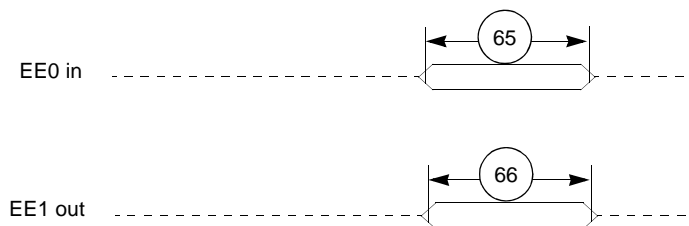


Figure 28. EE Pin Timing

2.5.13 JTAG Signals

Table 30. JTAG Timing

No.	Characteristics	All frequencies		Unit
		Min	Max	
700	TCK frequency of operation ($1/(T_C \times 4)$; maximum 25 MHz)	0.0	25	MHz
701	TCK cycle time	40.0	—	ns
702	TCK clock pulse width measured at $V_M = 1.6$ V			
	• High	20.0	—	ns
	• Low	16.0	—	ns
703	TCK rise and fall times	0.0	3.0	ns

- Never allow V_{DD} to exceed $V_{DDH} + 0.8V$.
- Design the V_{DDH} supply to prevent reverse current flow by adding a minimum $10\ \Omega$ resistor to GND to limit the current. Such a design yields an initial V_{DDH} level of $V_{DD} - 0.8\ V$ before it is enabled.

After power-up, V_{DDH} must not exceed V_{DD}/V_{CCSYN} by more than 2.6 V.

3.2 Power Supply Design Considerations

When used as a drop-in replacement in MSC8102 applications or when implementing a new design, use the guidelines described in *Migrating Designs from the MSC8102 to the MSC8122* (AN2716) and the *MSC8122 Design Checklist* (AN3374) for optimal system performance. *MSC8122 and MSC8126 Power Circuit Design Recommendations and Examples* (AN2937) provides detailed design information. See **Section 2.5.2** for start-up timing specifications.

Figure 33 shows the recommended power decoupling circuit for the core power supply. The voltage regulator and the decoupling capacitors should supply the required device current without any drop in voltage on the device pins. The voltage on the package pins should not drop below the minimum specified voltage level even for a very short spikes. This can be achieved by using the following guidelines:

- For the core supply, use a voltage regulator rated at 1.2 V with nominal rating of at least 3 A. This rating does not reflect actual average current draw, but is recommended because it resists changes imposed by transient spikes and has better voltage recovery time than supplies with lower current ratings.
- Decouple the supply using low-ESR capacitors mounted as close as possible to the socket. **Figure 33** shows three capacitors in parallel to reduce the resistance. Three capacitors is a recommended minimum number. If possible, mount at least one of the capacitors directly below the MSC8122 device.

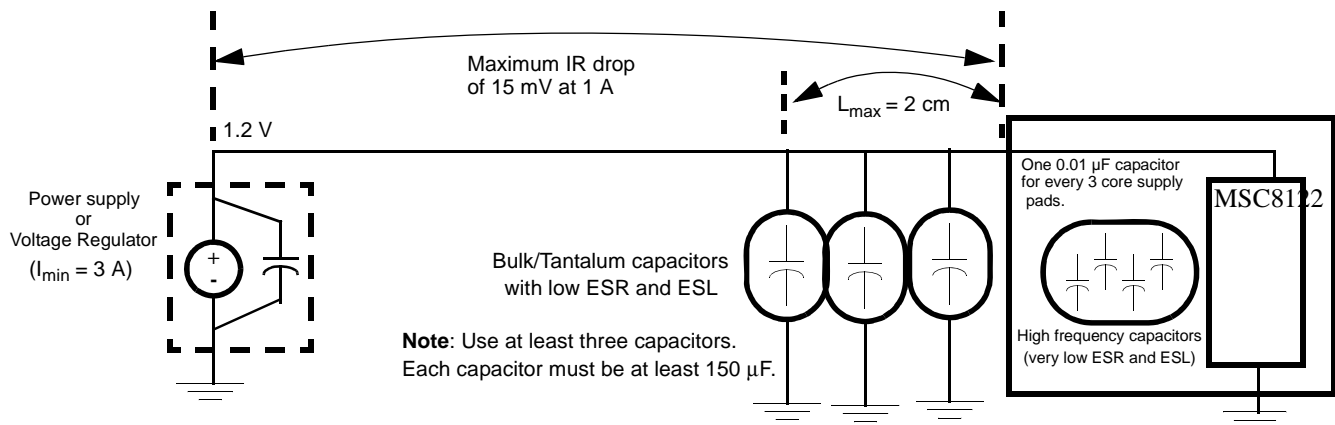


Figure 33. Core Power Supply Decoupling

Each V_{CC} and V_{DD} pin on the MSC8122 device should have a low-impedance path to the board power supply. Similarly, each GND pin should have a low-impedance path to the ground plane. The power supply pins drive distinct groups of logic on the chip. The V_{CC} power supply should have at least four $0.1\ \mu F$ by-pass capacitors to ground located as closely as possible to the four sides of the package. The capacitor leads and associated printed circuit traces connecting to chip V_{CC} , V_{DD} , and GND should be kept to less than half an inch per capacitor lead. A four-layer board is recommended, employing two inner layers as V_{CC} and GND planes.

All output pins on the MSC8122 have fast rise and fall times. PCB trace interconnection length should be minimized to minimize undershoot and reflections caused by these fast output switching times. This recommendation particularly applies to the address and data buses. Maximum PCB trace lengths of six inches are recommended. For the DSI control signals in synchronous mode, ensure that the layout supports the DSI AC timing requirements and minimizes any signal crosstalk. Capacitance calculations should consider all device loads as well as parasitic capacitances due to the PCB traces. Attention to proper PCB layout and bypassing becomes especially critical in systems with higher capacitive loads because these loads create higher transient currents in the V_{CC} , V_{DD} , and GND circuits. Pull up all unused inputs or signals that will be inputs during reset.

Special care should be taken to minimize the noise levels on the PLL supply pins. There is one pair of PLL supply pins: V_{CCSYN} -GND_{SYN}. To ensure internal clock stability, filter the power to the V_{CCSYN} input with a circuit similar to the one in

Note: The MSC8122 does not support DLL-enabled mode. For the following two clock schemes, ensure that the DLL is disabled (that is, the DLLDIS bit in the Hard Reset Configuration Word is set).

- If no system synchronization is required (for example, the design does not use SDRAM), you can use any of the available clock modes.
- In the CLKIN synchronization mode, use the following connections:
 - Connect the oscillator output through a buffer to CLKIN.
 - Connect the CLKIN buffer output to the slave device (for example, SDRAM) making sure that the delay path between the clock buffer to the MSC8122 and the SDRAM is equal (that is, has a skew less than 100 ps).
 - Valid clock modes in this scheme are: 0, 7, 15, 19, 21, 23, 28, 29, 30, and 31.
- In CLKOUT synchronization mode (for 1.2 V devices), CLKOUT is the main clock to SDRAM. Use the following connections:
 - Connect the oscillator output through a buffer to CLKIN.
 - Connect CLKOUT through a zero-delay buffer to the slave device (for example, SDRAM) using the following guidelines:
 - The maximum delay between the slave and CLKOUT must not exceed 0.7 ns.
 - The maximum load on CLKOUT must not exceed 10 pF.
 - Use a zero-delay buffer with a jitter less than 0.3 ns.
 - All clock modes are valid in this clock scheme.

Note: See the Clock chapter in the *MSC8122 Reference Manual* for details.

- If the 60x-compatible system bus is not used and SIUMCR[PBSE] is set, $\overline{\text{PPBS}}$ can be disconnected. Otherwise, it should be pulled up.
- The following signals: SWTE, DSISYNC, DSI64, MODCK[1–2], CNFGS, CHIPID[0–3], RSTCONF and BM[0–2] are used to configure the MSC8122 and are sampled on the deassertion of the $\overline{\text{PORESET}}$ signal. Therefore, they should be tied to GND or V_{DDH} or through a pull-down or a pull-up resistor until the deassertion of the $\overline{\text{PORESET}}$ signal.
- When they are used, $\overline{\text{INT_OUT}}$ (if SIUMCR[INTODC] is cleared), $\overline{\text{NMI_OUT}}$, and $\overline{\text{IRQxx}}$ (if not full drive) signals must be pulled up.
- When the Ethernet controller is enabled and the SMII mode is selected, GPIO10 and GPIO14 must not be connected externally to any signal line.

Note: For details on configuration, see the *MSC8122 User's Guide* and *MSC8122 Reference Manual*. For additional information, refer to the *MSC8122 Design Checklist* (AN2787).

3.4 External SDRAM Selection

The external bus speed implemented in a system determines the speed of the SDRAM used on that bus. However, because of differences in timing characteristics among various SDRAM manufacturers, you may have use a faster speed rated SDRAM to assure efficient data transfer across the bus. For example, for 166 MHz operation, you may have to use 183 or 200 MHz SDRAM. Always perform a detailed timing analysis using the MSC8122 bus timing values and the manufacturer specifications for the SDRAM to ensure correct operation within your system design. The output delay listed in SDRAM specifications is usually given for a load of 30 pF. Scale the number to your specific board load using the typical scaling number provided by the SDRAM manufacturer.

5 Package Information

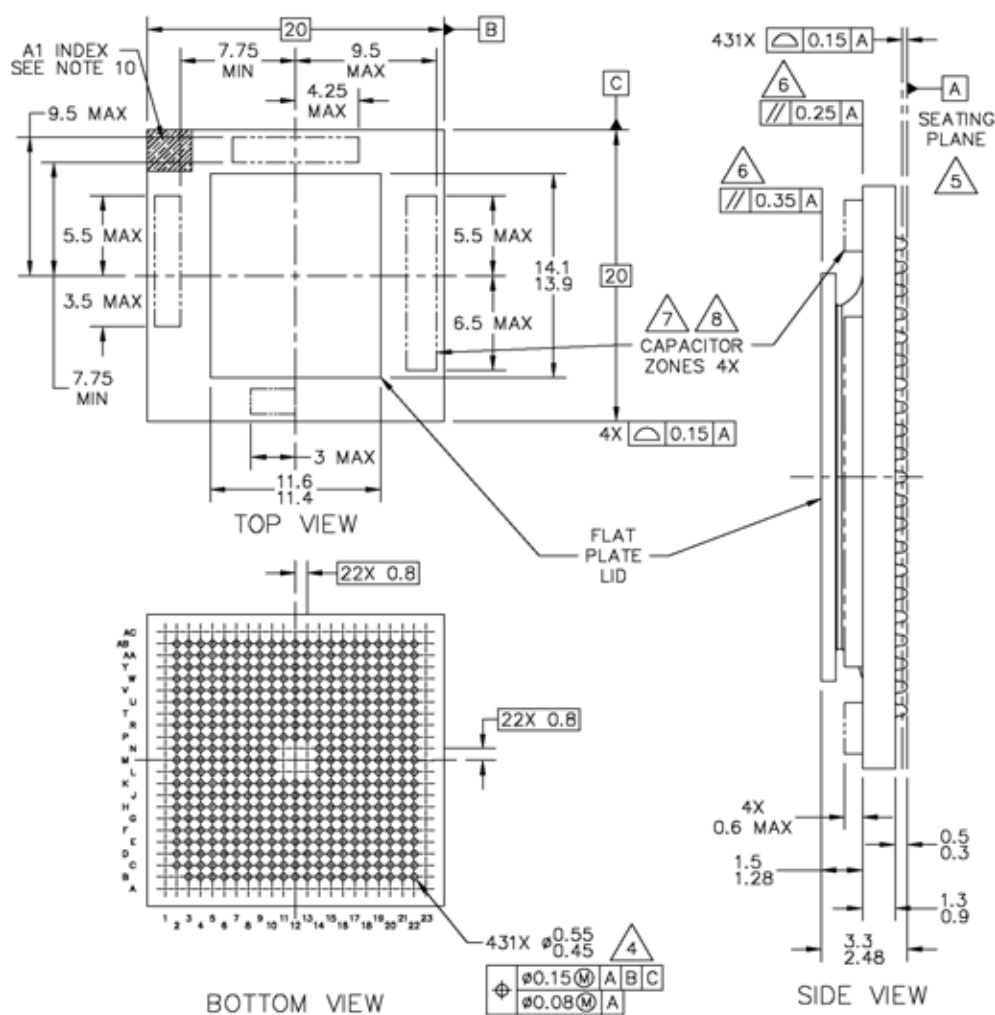









Figure 35. MSC8122 Mechanical Information, 431-pin FC-PBGA Package

- Notes:**
1. All dimensions in millimeters.
 2. Dimensioning and tolerancing per ASME Y14.5M–1994.
 3. Features are symmetrical about the package center lines unless dimensioned otherwise.
-  Maximum solder ball diameter measured parallel to Datum A.
-  Datum A, the seating plane, is determined by the spherical crowns of the solder balls.
-  Parallelism measurement shall exclude any effect of mark on top surface of package.
-  Capacitors may not be present on all devices.
-  Caution must be taken not to short capacitors or exposed metal capacitor pads on package top.
-  FC CBGA (Ceramic) package code: 5238.
-  FC PBGA (Plastic) package code: 5263.
10. Pin 1 indicator can be in the form of number 1 marking or an “L” shape marking.

6 Product Documentation

- *MSC8122 Technical Data Sheet* (MSC8122). Details the signals, AC/DC characteristics, clock signal characteristics, package and pinout, and electrical design considerations of the MSC8122 device.
- *MSC8122 Reference Manual* (MSC8122RM). Includes functional descriptions of the extended cores and all the internal subsystems including configuration and programming information.
- *Application Notes*. Cover various programming topics related to the StarCore DSP core and the MSC8122 device.
- *SC140 DSP Core Reference Manual*. Covers the SC140 core architecture, control registers, clock registers, program control, and instruction set.

7 Revision History

Table 31 provides a revision history for this data sheet.

Table 31. Document Revision History

Revision	Date	Description
0	May 2004	<ul style="list-style-type: none"> Initial release.
1	Jun. 2004	<ul style="list-style-type: none"> Updated timing number 32b. Updated DSI timing specifications.
2	Sep 2004	<ul style="list-style-type: none"> New orderable parts added with other core voltage and temperature options. Updated thermal characteristics. In Table 2-14, removed references to 30 pF. Design guidelines and layout recommendations updated.
3	Nov. 2004	<ul style="list-style-type: none"> Added 500 MHz core and 166 MHz bus speed options. Definitions of GPIO[27–28] updated. Bus, TDM, and GPIO timing updated. I²C timing changed to GPIO timing. GPIO[27–28] connections updated. MWBEn replaced with correct name HWBEn. Design guidelines update.
4	Jan. 2005	<ul style="list-style-type: none"> Package type changed to FC-PBGA for all frequencies. Low-voltage 300 MHz power changed to 1.1 V. $\overline{\text{HRESET}}$ and $\overline{\text{SRESET}}$ definitions updated. Undershoot and overshoot values added for V_{DDH}. RMI timing updated. Design guidelines updated and reorganized.
5	Apr. 2005	<ul style="list-style-type: none"> Added 400 MHz, 1.1 V core part. Temperature range descriptions changed to standard and extended. CLKOUT timing specifications added. Device start-up guidelines added to design considerations and updated power supply guidelines. Ordering information updated.
6	May 2005	<ul style="list-style-type: none"> Multiple AC timing specifications updated.
7	May 2005	<ul style="list-style-type: none"> Multiple AC timing specifications updated.
8	Jul. 2005	<ul style="list-style-type: none"> Multiple AC timing specifications updated.
9	Jul. 2005	<ul style="list-style-type: none"> AC specification table layout modified.
10	Sep. 2005	<ul style="list-style-type: none"> ETHTX_EN type and TRST description updated. Package drawing updated. Clock specifications updated. Start-up sequence updated.
11	Oct 2005	<ul style="list-style-type: none"> V_{DDH} + 10% changed to V_{DDH} + 8% in Figure 2-1. V_{DDH} + 20% changed to V_{DDH} + 17% in Figure 2-1.
12	Apr 2006	<ul style="list-style-type: none"> Reset timing updated to reflect actual values in Table 2-11.
13	Oct. 2006	<ul style="list-style-type: none"> Added new timings 17 and 18 for IRQ set time and pulse width in Table 2-13
14	Dec. 2007	<ul style="list-style-type: none"> Converted to new data sheet format. Added PLL supply current to Table 5 in Section 2.4. Modified Figure 5 in Section 2.4 to make it clear that the time limits for undershoot referred to values below –0.3 V and not GND. Added cross-references between Sections 2.5.2 and Section 3.1 and 3.2. Added power-sequence guidelines to Sections 2.5.2. Added CLKIN jitter characteristic specifications to Table 9. Added additional guidelines to prevent reverse current to Section 3.1. Added connectivity guidelines for DSI in sliding windows mode to Section 3.3.
15	May 2008	<ul style="list-style-type: none"> Changed V_{IL} maximum and reference value to 0.8 V in Table 5.
16	Dec. 2008	<ul style="list-style-type: none"> Clarified the wording of note 2 in Table 15 on p. 24.