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### What is "[Embedded - Microcontrollers](#)"?

"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

### Applications of "[Embedded - Microcontrollers](#)"

#### Details

Product Status	Obsolete
Core Processor	C166SV2
Core Size	16-Bit
Speed	66MHz
Connectivity	CANbus, EBI/EMI, I <sup>2</sup> C, LINbus, SPI, SSC, UART/USART, USI
Peripherals	I <sup>2</sup> S, POR, PWM, WDT
Number of I/O	118
Program Memory Size	384KB (384K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	34K x 8
Voltage - Supply (Vcc/Vdd)	3V ~ 5.5V
Data Converters	A/D 16x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	144-LQFP Exposed Pad
Supplier Device Package	PG-LQFP-144-4
Purchase URL	<a href="https://www.e-xfl.com/product-detail/infineon-technologies/xe167g48f66lacfxqma1">https://www.e-xfl.com/product-detail/infineon-technologies/xe167g48f66lacfxqma1</a>

**Summary of Features**

- Up to 6 serial interface channels to be used as UART, LIN, high-speed synchronous channel (SPI/QSPI), IIC bus interface (10-bit addressing, 400 kbit/s), IIS interface
- On-chip MultiCAN interface (Rev. 2.0B active) with up to 128 message objects (Full CAN/Basic CAN) on up to 5 CAN nodes and gateway functionality
- On-chip real time clock
- Up to 12 Mbytes external address space for code and data
  - Programmable external bus characteristics for different address ranges
  - Multiplexed or demultiplexed external address/data buses
  - Selectable address bus width
  - 16-bit or 8-bit data bus width
  - Five programmable chip-select signals
  - Hold- and hold-acknowledge bus arbitration support
- Single power supply from 3.0 V to 5.5 V
- Programmable watchdog timer and oscillator watchdog
- Up to 118 general purpose I/O lines
- On-chip bootstrap loaders
- Supported by a full range of development tools including C compilers, macro-assembler packages, emulators, evaluation boards, HLL debuggers, simulators, logic analyzer disassemblers, programming boards
- On-chip debug support via JTAG interface
- 144-pin Green LQFP package, 0.5 mm (19.7 mil) pitch

**Ordering Information**

The ordering code for an Infineon microcontroller provides an exact reference to a specific product. This ordering code identifies:

- the derivative itself, i.e. its function set, the temperature range, and the supply voltage
- the package and the type of delivery.

For ordering codes for the XE167 please contact your sales representative or local distributor.

This document describes several derivatives of the XE167 group. **Table 1** lists these derivatives and summarizes the differences. As this document refers to all of these derivatives, some descriptions may not apply to a specific product.

For simplicity the term **XE167** is used for all derivatives throughout this document.

**Table 4 Pin Definitions and Functions (cont'd)**

Pin	Symbol	Ctrl.	Type	Function
60	P4.0	O0 / I	St/B	<b>Bit 0 of Port 4, General Purpose Input/Output</b>
	CC2_24	O3 / I	St/B	<b>CAPCOM2 CC24IO Capture Inp./ Compare Out.</b>
	CS0	OH	St/B	<b>External Bus Interface Chip Select 0 Output</b>
61	P2.3	O0 / I	St/B	<b>Bit 3 of Port 2, General Purpose Input/Output</b>
	U0C0_DOUT	O1	St/B	<b>USIC0 Channel 0 Shift Data Output</b>
	CCU63_COUT63	O2	St/B	<b>CCU63 Channel 3 Output</b>
	CC2_16	O3 / I	St/B	<b>CAPCOM2 CC16IO Capture Inp./ Compare Out.</b>
	A16	OH	St/B	<b>External Bus Interface Address Line 16</b>
	ESR2_0	I	St/B	<b>ESR2 Trigger Input 0</b>
	U0C0_DX0E	I	St/B	<b>USIC0 Channel 0 Shift Data Input</b>
	U0C1_DX0D	I	St/B	<b>USIC0 Channel 1 Shift Data Input</b>
	RxDC0A	I	St/B	<b>CAN Node 0 Receive Data Input</b>
62	P11.2	O0 / I	St/B	<b>Bit 2 of Port 11, General Purpose Input/Output</b>
	CCU63_CCPOS2A	I	St/B	<b>CCU63 Position Input 2</b>
63	P4.1	O0 / I	St/B	<b>Bit 1 of Port 4, General Purpose Input/Output</b>
	TxDC2	O2	St/B	<b>CAN Node 2 Transmit Data Output</b>
	CC2_25	O3 / I	St/B	<b>CAPCOM2 CC25IO Capture Inp./ Compare Out.</b>
	CS1	OH	St/B	<b>External Bus Interface Chip Select 1 Output</b>
64	P2.4	O0 / I	St/B	<b>Bit 4 of Port 2, General Purpose Input/Output</b>
	U0C1_DOUT	O1	St/B	<b>USIC0 Channel 1 Shift Data Output</b>
	TxDC0	O2	St/B	<b>CAN Node 0 Transmit Data Output</b>
	CC2_17	O3 / I	St/B	<b>CAPCOM2 CC17IO Capture Inp./ Compare Out.</b>
	A17	OH	St/B	<b>External Bus Interface Address Line 17</b>
	ESR1_0	I	St/B	<b>ESR1 Trigger Input 0</b>
	U0C0_DX0F	I	St/B	<b>USIC0 Channel 0 Shift Data Input</b>
	RxDC1A	I	St/B	<b>CAN Node 1 Receive Data Input</b>
65	P11.1	O0 / I	St/B	<b>Bit 1 of Port 11, General Purpose Input/Output</b>
	CCU63_CCPOS1A	I	St/B	<b>CCU63 Position Input 1</b>

**Table 4 Pin Definitions and Functions (cont'd)**

<b>Pin</b>	<b>Symbol</b>	<b>Ctrl.</b>	<b>Type</b>	<b>Function</b>
87	P0.3	O0 / I	St/B	<b>Bit 3 of Port 0, General Purpose Input/Output</b>
	U1C0_SELO0	O1	St/B	<b>USIC1 Channel 0 Select/Control 0 Output</b>
	U1C1_SELO1	O2	St/B	<b>USIC1 Channel 1 Select/Control 1 Output</b>
	CCU61_COUT60	O3	St/B	<b>CCU61 Channel 0 Output</b>
	A3	OH	St/B	<b>External Bus Interface Address Line 3</b>
	U1C0_DX2A	I	St/B	<b>USIC1 Channel 0 Shift Control Input</b>
	RxDC0B	I	St/B	<b>CAN Node 0 Receive Data Input</b>
88	P3.1	O0 / I	St/B	<b>Bit 1 of Port 3, General Purpose Input/Output</b>
	U2C0_DOUT	O1	St/B	<b>USIC2 Channel 0 Shift Data Output</b>
	TxDC3	O2	St/B	<b>CAN Node 3 Transmit Data Output</b>
	HLDA	OH / I	St/B	<b>External Bus Hold Acknowledge Output/Input</b> Output in master mode, input in slave mode.
	U2C0_DX0B	I	St/B	<b>USIC2 Channel 0 Shift Data Input</b>
89	P10.2	O0 / I	St/B	<b>Bit 2 of Port 10, General Purpose Input/Output</b>
	U0C0_SCLKOUT	O1	St/B	<b>USIC0 Channel 0 Shift Clock Output</b>
	CCU60_CC62	O2 / I	St/B	<b>CCU60 Channel 2 Input/Output</b>
	AD2	OH / I	St/B	<b>External Bus Interface Address/Data Line 2</b>
	U0C0_DX1B	I	St/B	<b>USIC0 Channel 0 Shift Clock Input</b>
90	P0.4	O0 / I	St/B	<b>Bit 4 of Port 0, General Purpose Input/Output</b>
	U1C1_SELO0	O1	St/B	<b>USIC1 Channel 1 Select/Control 0 Output</b>
	U1C0_SELO1	O2	St/B	<b>USIC1 Channel 0 Select/Control 1 Output</b>
	CCU61_COUT61	O3	St/B	<b>CCU61 Channel 1 Output</b>
	A4	OH	St/B	<b>External Bus Interface Address Line 4</b>
	U1C1_DX2A	I	St/B	<b>USIC1 Channel 1 Shift Control Input</b>
	RxDC1B	I	St/B	<b>CAN Node 1 Receive Data Input</b>

**Table 4 Pin Definitions and Functions (cont'd)**

Pin	Symbol	Ctrl.	Type	Function
122	P9.3	O0 / I	St/B	<b>Bit 3 of Port 9, General Purpose Input/Output</b>
	CCU63_COUT60	O1	St/B	<b>CCU63 Channel 0 Output</b>
	$\overline{\text{BRKOUT}}$	O2	St/B	<b>OCDS Break Signal Output</b>
123	P10.13	O0 / I	St/B	<b>Bit 13 of Port 10, General Purpose Input/Output</b>
	U1C0_DOUT	O1	St/B	<b>USIC1 Channel 0 Shift Data Output</b>
	TxDC3	O2	St/B	<b>CAN Node 3 Transmit Data Output</b>
	U1C0_SELO3	O3	St/B	<b>USIC1 Channel 0 Select/Control 3 Output</b>
	$\overline{\text{WR/WRL}}$	OH	St/B	<b>External Bus Interface Write Strobe Output</b> Active for each external write access, when $\overline{\text{WR}}$ , active for ext. writes to the low byte, when $\overline{\text{WRL}}$ .
	U1C0_DX0D	I	St/B	<b>USIC1 Channel 0 Shift Data Input</b>
124	P1.3	O0 / I	St/B	<b>Bit 3 of Port 1, General Purpose Input/Output</b>
	CCU62_COUT63	O1	St/B	<b>CCU62 Channel 3 Output</b>
	U1C0_SELO7	O2	St/B	<b>USIC1 Channel 0 Select/Control 7 Output</b>
	U2C0_SELO4	O3	St/B	<b>USIC2 Channel 0 Select/Control 4 Output</b>
	A11	OH	St/B	<b>External Bus Interface Address Line 11</b>
	ESR2_4	I	St/B	<b>ESR2 Trigger Input 4</b>
	CCU62_T12HRB	I	St/B	<b>External Run Control Input for T12 of CCU62</b>
	EX3AINA	I	St/B	<b>External Interrupt Trigger Input</b>
125	P9.4	O0 / I	St/B	<b>Bit 4 of Port 9, General Purpose Input/Output</b>
	CCU63_COUT61	O1	St/B	<b>CCU63 Channel 1 Output</b>
	U2C0_DOUT	O2	St/B	<b>USIC2 Channel 0 Shift Data Output</b>

**Table 4 Pin Definitions and Functions (cont'd)**

<b>Pin</b>	<b>Symbol</b>	<b>Ctrl.</b>	<b>Type</b>	<b>Function</b>
131	P1.5	O0 / I	St/B	<b>Bit 5 of Port 1, General Purpose Input/Output</b>
	CCU62_ COUT60	O1	St/B	<b>CCU62 Channel 0 Output</b>
	U1C1_ SELO3	O2	St/B	<b>USIC1 Channel 1 Select/Control 3 Output</b>
	BRKOUT	O3	St/B	<b>OCDS Break Signal Output</b>
	A13	OH	St/B	<b>External Bus Interface Address Line 13</b>
	U2C0_DX0C	I	St/B	<b>USIC2 Channel 0 Shift Data Input</b>
132	P9.6	O0 / I	St/B	<b>Bit 6 of Port 9, General Purpose Input/Output</b>
	CCU63_ COUT63	O1	St/B	<b>CCU63 Channel 3 Output</b>
	CCU63_ COUT62	O2	St/B	<b>CCU63 Channel 2 Output</b>
	CCU63_ CTRAPA	I	St/B	<b>CCU63 Emergency Trap Input</b>
	CCU60_ CCPOS1B	I	St/B	<b>CCU60 Position Input 1</b>
133	P1.6	O0 / I	St/B	<b>Bit 6 of Port 1, General Purpose Input/Output</b>
	CCU62_ CC61	O1 / I	St/B	<b>CCU62 Channel 1 Input/Output</b>
	U1C1_ SELO2	O2	St/B	<b>USIC1 Channel 1 Select/Control 2 Output</b>
	U2C0_DOUT	O3	St/B	<b>USIC2 Channel 0 Shift Data Output</b>
	A14	OH	St/B	<b>External Bus Interface Address Line 14</b>
	U2C0_DX0D	I	St/B	<b>USIC2 Channel 0 Shift Data Input</b>
134	P9.7	O0 / I	St/B	<b>Bit 7 of Port 9, General Purpose Input/Output</b>
	CCU63_ CTRAPB	I	St/B	<b>CCU63 Emergency Trap Input</b>
	U2C0_DX1D	I	St/B	<b>USIC2 Channel 0 Shift Clock Input</b>
	CCU60_ CCPOS0B	I	St/B	<b>CCU60 Position Input 0</b>

**Functional Description**

This common memory space consists of 16 Mbytes organized as 256 segments of 64 Kbytes; each segment contains four data pages of 16 Kbytes. The entire memory space can be accessed byte-wise or word-wise. Portions of the on-chip DPRAM and the register spaces (ESFR/SFR) additionally are directly bit addressable.

The internal data memory areas and the Special Function Register areas (SFR and ESFR) are mapped into segment 0, the system segment.

The Program Management Unit (PMU) handles all code fetches and, therefore, controls access to the program memories such as Flash memory and PSRAM.

The Data Management Unit (DMU) handles all data transfers and, therefore, controls access to the DSRAM and the on-chip peripherals.

Both units (PMU and DMU) are connected to the high-speed system bus so that they can exchange data. This is required if operands are read from program memory, code or data is written to the PSRAM, code is fetched from external memory, or data is read from or written to external resources. These include peripherals on the LXBus such as USIC or MultiCAN. The system bus allows concurrent two-way communication for maximum transfer performance.

**Up to 64 Kbytes of on-chip Program SRAM (PSRAM)** are provided to store user code or data. The PSRAM is accessed via the PMU and is optimized for code fetches. A section of the PSRAM with programmable size can be write-protected.

*Note: The actual size of the PSRAM depends on the chosen derivative (see [Table 1](#)).*

**16 Kbytes of on-chip Data SRAM (DSRAM)** are used for storage of general user data. The DSRAM is accessed via a separate interface and is optimized for data access.

**2 Kbytes of on-chip Dual-Port RAM (DPRAM)** provide storage for user-defined variables, for the system stack, and for general purpose register banks. A register bank can consist of up to 16 word-wide (R0 to R15) and/or byte-wide (RL0, RH0, ..., RL7, RH7) General Purpose Registers (GPRs).

The upper 256 bytes of the DPRAM are directly bit addressable. When used by a GPR, any location in the DPRAM is bit addressable.

**1 Kbyte of on-chip Stand-By SRAM (SBRAM)** provides storage for system-relevant user data that must be preserved while the major part of the device is powered down. The SBRAM is accessed via a specific interface and is powered in domain M.

## Functional Description

The XE167 includes an excellent mechanism to identify and process exceptions or error conditions that arise during run-time, the so-called 'Hardware Traps'. A hardware trap causes an immediate non-maskable system reaction similar to a standard interrupt service (branching to a dedicated vector table location). The occurrence of a hardware trap is also indicated by a single bit in the trap flag register (TFR). Unless another higher-priority trap service is in progress, a hardware trap will interrupt any ongoing program execution. In turn, hardware trap services can normally not be interrupted by standard or PEC interrupts.

**Table 7** shows all possible exceptions or error conditions that can arise during runtime:

**Table 7      Trap Summary**

Exception Condition	Trap Flag	Trap Vector	Vector Location <sup>1)</sup>	Trap Number	Trap Priority
Reset Functions	—	RESET	xx'0000 <sub>H</sub>	00 <sub>H</sub>	III
Class A Hardware Traps:					
• System Request 0	SR0	SR0TRAP	xx'0008 <sub>H</sub>	02 <sub>H</sub>	II
• Stack Overflow	STKOF	STOTRAP	xx'0010 <sub>H</sub>	04 <sub>H</sub>	II
• Stack Underflow	STKUF	STUTRAP	xx'0018 <sub>H</sub>	06 <sub>H</sub>	II
• Software Break	SOFTBRK	SBRKTRAP	xx'0020 <sub>H</sub>	08 <sub>H</sub>	II
Class B Hardware Traps:					
• System Request 1	SR1	BTRAP	xx'0028 <sub>H</sub>	0A <sub>H</sub>	I
• Undefined Opcode	UNDOPC	BTRAP	xx'0028 <sub>H</sub>	0A <sub>H</sub>	I
• Memory Access Error	ACER	BTRAP	xx'0028 <sub>H</sub>	0A <sub>H</sub>	I
• Protected Instruction Fault	PRTFLT	BTRAP	xx'0028 <sub>H</sub>	0A <sub>H</sub>	I
• Illegal Word Operand Access	ILLOPA	BTRAP	xx'0028 <sub>H</sub>	0A <sub>H</sub>	I
Reserved	—	—	[2C <sub>H</sub> - 3C <sub>H</sub> ]	[0B <sub>H</sub> - 0F <sub>H</sub> ]	—
Software Traps:	—	—	Any	Any	Current
• TRAP Instruction			[xx'0000 <sub>H</sub> - xx'01FC <sub>H</sub> ] in steps of 4 <sub>H</sub>	[00 <sub>H</sub> - 7F <sub>H</sub> ]	CPU Priority

1) Register VECSEG defines the segment where the vector table is located to.

Bitfield VECSC in register CPUCON1 defines the distance between two adjacent vectors. This table represents the default setting, with a distance of 4 (two words) between two vectors.

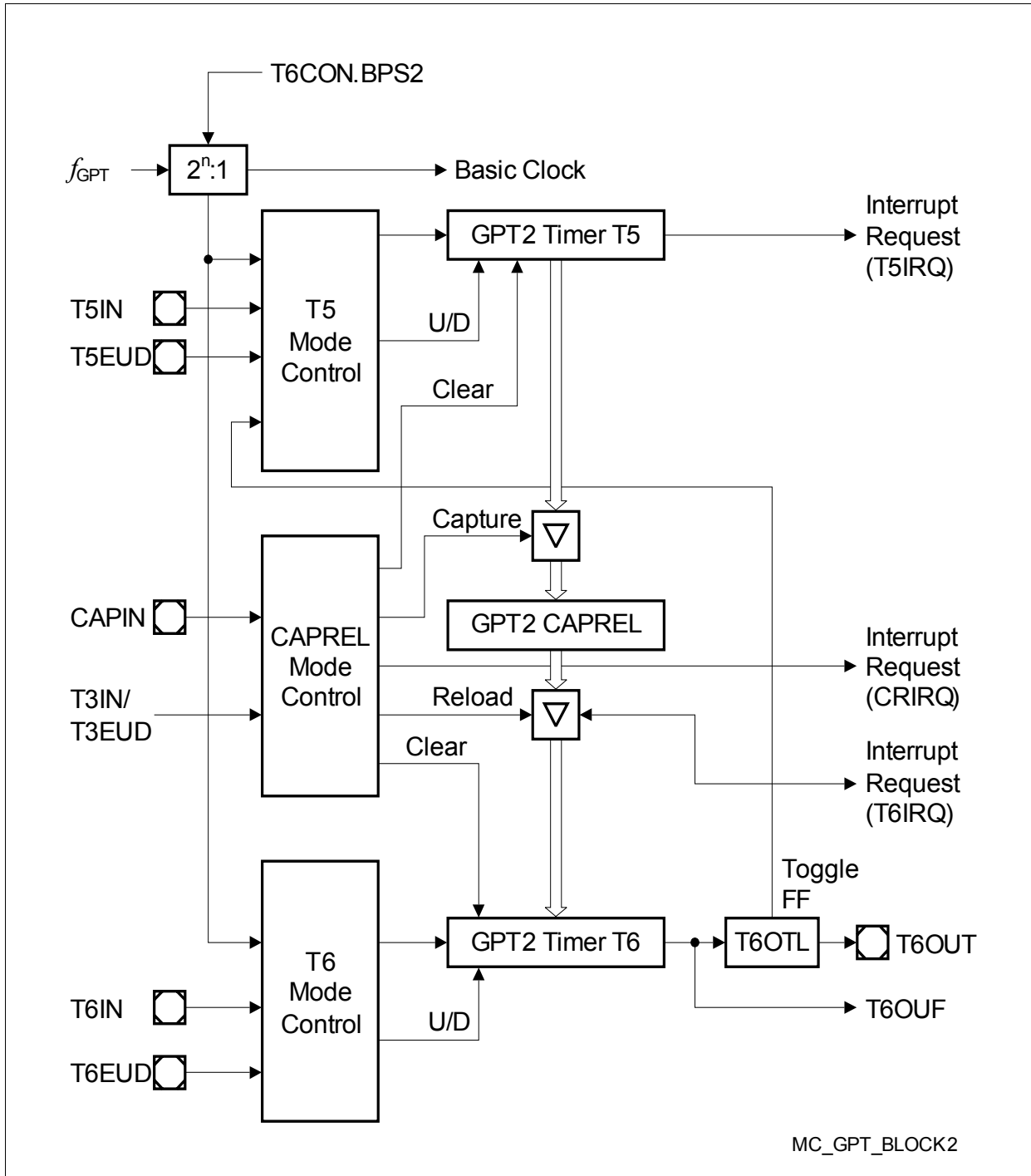
**Functional Description**

With its maximum resolution of 2 system clock cycles, the **GPT2 module** provides precise event control and time measurement. It includes two timers (T5, T6) and a capture/reload register (CAPREL). Both timers can be clocked with an input clock which is derived from the CPU clock via a programmable prescaler or with external signals. The counting direction (up/down) for each timer can be programmed by software or altered dynamically with an external signal on a port pin (TxEUD). Concatenation of the timers is supported with the output toggle latch (T6OTL) of timer T6, which changes its state on each timer overflow/underflow.

The state of this latch may be used to clock timer T5, and/or it may be output on pin T6OUT. The overflows/underflows of timer T6 can also be used to clock the CAPCOM2 timers and to initiate a reload from the CAPREL register.

The CAPREL register can capture the contents of timer T5 based on an external signal transition on the corresponding port pin (CAPIN); timer T5 may optionally be cleared after the capture procedure. This allows the XE167 to measure absolute time differences or to perform pulse multiplication without software overhead.

The capture trigger (timer T5 to CAPREL) can also be generated upon transitions of GPT1 timer T3 inputs T3IN and/or T3EUD. This is especially advantageous when T3 operates in Incremental Interface Mode.



**Figure 8 Block Diagram of GPT2**

**Functional Description**

The RTC module can be used for different purposes:

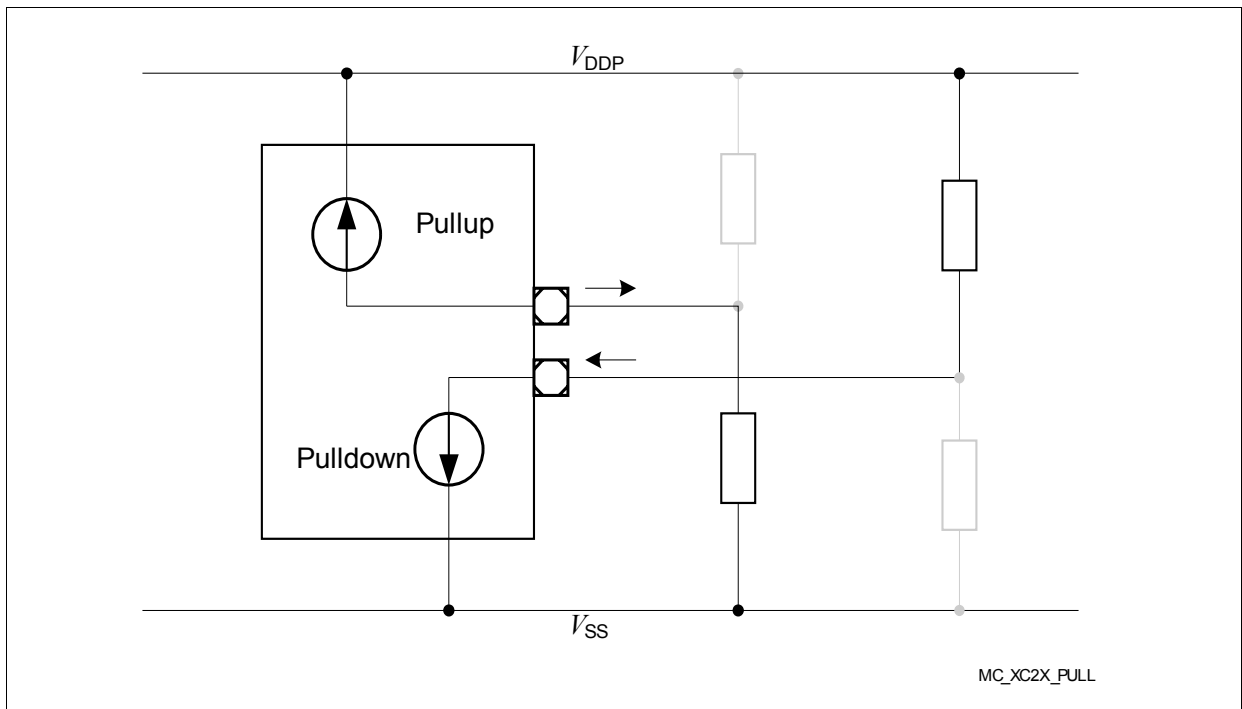
- System clock to determine the current time and date
- Cyclic time-based interrupt, to provide a system time tick independent of CPU frequency and other resources
- 48-bit timer for long-term measurements
- Alarm interrupt at a defined time

### Pullup/Pulldown Device Behavior

Most pins of the XE167 feature pullup or pulldown devices. For some special pins these are fixed; for the port pins they can be selected by the application.

The specified current values indicate how to load the respective pin depending on the intended signal level. **Figure 12** shows the current paths.

The shaded resistors shown in the figure may be required to compensate system pull currents that do not match the given limit values.



**Figure 12 Pullup/Pulldown Current Definition**

## 4.2.2 DC Parameters for Lower Voltage Area

These parameters apply to the lower IO voltage range,  $3.0\text{ V} \leq V_{DDP} \leq 4.5\text{ V}$ .

**Table 15 DC Characteristics for Lower Voltage Range**  
(Operating Conditions apply)<sup>1)</sup>

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Input low voltage (all except XTAL1)	$V_{IL}$ SR	-0.3	–	$0.3 \times V_{DDP}$	V	–
Input high voltage (all except XTAL1)	$V_{IH}$ SR	$0.7 \times V_{DDP}$	–	$V_{DDP} + 0.3$	V	–
Input Hysteresis <sup>2)</sup>	HYS CC	$0.07 \times V_{DDP}$	–	–	V	$V_{DDP}$ in [V], Series resistance = $0\ \Omega$
Output low voltage	$V_{OL}$ CC	–	–	1.0	V	$I_{OL} \leq I_{OLmax}^{3)}$
Output low voltage	$V_{OL}$ CC	–	–	0.4	V	$I_{OL} \leq I_{OLnom}^{3)4)}$
Output high voltage <sup>5)</sup>	$V_{OH}$ CC	$V_{DDP} - 1.0$	–	–	V	$I_{OH} \geq I_{OHmax}^{3)}$
Output high voltage <sup>5)</sup>	$V_{OH}$ CC	$V_{DDP} - 0.4$	–	–	V	$I_{OH} \geq I_{OHnom}^{3)4)}$
Input leakage current (Port 5, Port 15) <sup>6)</sup>	$I_{OZ1}$ CC	–	$\pm 10$	$\pm 200$	nA	$0\text{ V} < V_{IN} < V_{DDP}$
Input leakage current (all other) <sup>6)7)</sup>	$I_{OZ2}$ CC	–	$\pm 0.2$	$\pm 2.5$	$\mu\text{A}$	$T_J \leq 110^\circ\text{C}$ , $0.45\text{ V} < V_{IN}$ $< V_{DDP}$
Pull level keep current	$I_{PLK}$	–	–	$\pm 10$	$\mu\text{A}$	$V_{PIN} \geq V_{IH}$ (up) <sup>8)</sup> $V_{PIN} \leq V_{IL}$ (dn)
Pull level force current	$I_{PLF}$	$\pm 150$	–	–	$\mu\text{A}$	$V_{PIN} \leq V_{IL}$ (up) <sup>8)</sup> $V_{PIN} \geq V_{IH}$ (dn)
Pin capacitance <sup>9)</sup> (digital inputs/outputs)	$C_{IO}$ CC	–	–	10	pF	

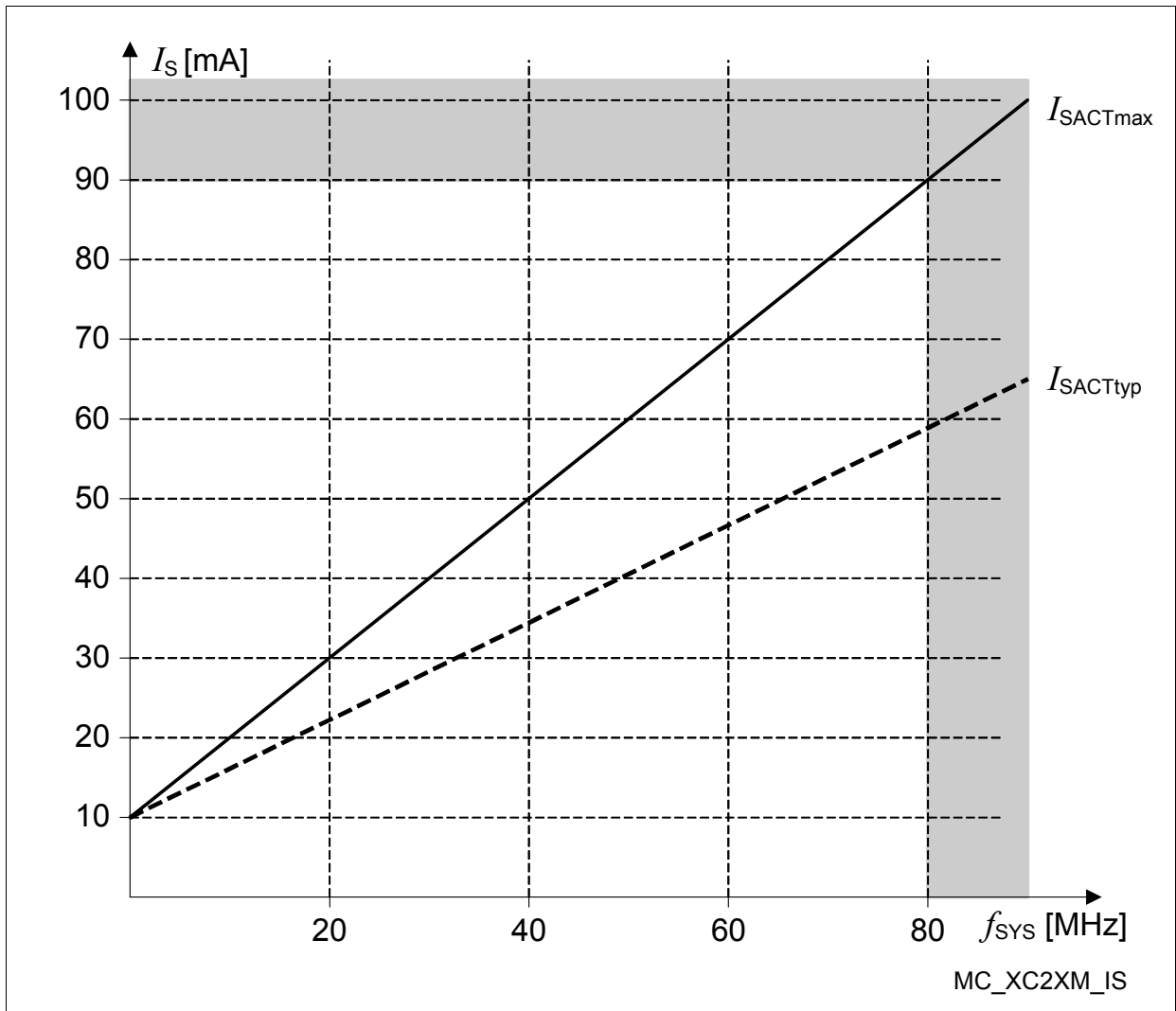
1) Keeping signal levels within the limits specified in this table ensures operation without overload conditions. For signal levels outside these specifications, also refer to the specification of the overload current  $I_{OV}$ .

2) Not subject to production test - verified by design/characterization. Hysteresis is implemented to avoid metastable states and switching due to internal ground bounce. It cannot suppress switching due to external system noise under all conditions.

3) The maximum deliverable output current of a port driver depends on the selected output driver mode, see [Table 13, Current Limits for Port Output Drivers](#). The limit for pin groups must be respected.

## Electrical Parameters

- 4) As a rule, with decreasing output current the output levels approach the respective supply level ( $V_{OL} \rightarrow V_{SS}$ ,  $V_{OH} \rightarrow V_{DDP}$ ). However, only the levels for nominal output currents are verified.
- 5) This specification is not valid for outputs which are switched to open drain mode. In this case the respective output will float and the voltage is determined by the external circuit.
- 6) An additional error current ( $I_{INJ}$ ) will flow if an overload current flows through an adjacent pin. Please refer to the definition of the overload coupling factor  $K_{OV}$ .  
The leakage current value is not tested in the lower voltage range but only in the upper voltage range. This parameter is ensured by correlation.
- 7) The given values are worst-case values. In production test, this leakage current is only tested at 125°C; other values are ensured by correlation. For derating, please refer to the following descriptions:  
Leakage derating depending on temperature ( $T_J$  = junction temperature [°C]):  
 $I_{OZ} = 0.03 \times e^{(1.35 + 0.028 \times T_J)} [\mu A]$ . For example, at a temperature of 95°C the resulting leakage current is 1.65  $\mu A$ .  
Leakage derating depending on voltage level ( $DV = V_{DDP} - V_{PIN}$  [V]):  
 $I_{OZ} = I_{OZtempmax} - (1.3 \times DV) [\mu A]$   
This voltage derating formula is an approximation which applies for maximum temperature.  
Because pin P2.8 is connected to two pads (standard pad and high-speed clock pad), it has twice the normal leakage.
- 8) Keep current: Limit the current through this pin to the indicated value so that the enabled pull device can keep the default pin level:  $V_{PIN} \geq V_{IH}$  for a pullup;  $V_{PIN} \leq V_{IL}$  for a pulldown.  
Force current: Drive the indicated minimum current through this pin to change the default pin level driven by the enabled pull device:  $V_{PIN} \leq V_{IL}$  for a pullup;  $V_{PIN} \geq V_{IH}$  for a pulldown.  
These values apply to the fixed pull-devices in dedicated pins and to the user-selectable pull-devices in general purpose IO pins.
- 9) Not subject to production test - verified by design/characterization.  
Because pin P2.8 is connected to two pads (standard pad and high-speed clock pad), it has twice the normal capacitance.

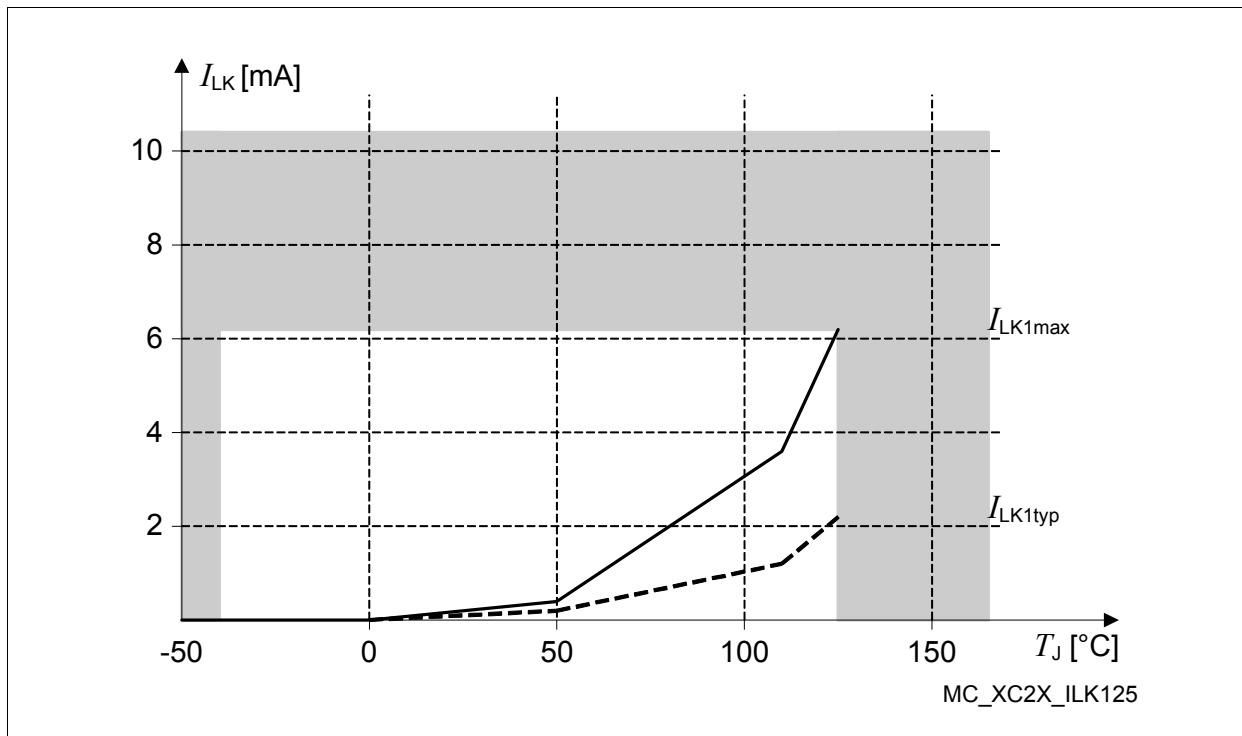


**Figure 13** Supply Current in Active Mode as a Function of Frequency

**Table 17      Leakage Power Consumption XE167**  
**(Operating Conditions apply)**

Parameter	Sym- bol	Values			Unit	Note / Test Condition <sup>1)</sup>
		Min.	Typ.	Max.		
Leakage supply current <sup>2)</sup> Formula <sup>3)</sup> : $600,000 \times e^{-\alpha}$ ; $\alpha = 5000 / (273 + B \times T_J)$ ; Typ.: $B = 1.0$ , Max.: $B = 1.3$	$I_{LK1}$	–	0.03	0.05	mA	$T_J = 25^\circ\text{C}$
		–	0.5	1.3	mA	$T_J = 85^\circ\text{C}$
		–	2.1	6.2	mA	$T_J = 125^\circ\text{C}$

- 1) All inputs (including pins configured as inputs) are set at 0 V to 0.1 V or at  $V_{DDP} - 0.1$  V to  $V_{DDP}$  and all outputs (including pins configured as outputs) are disconnected.
- 2) The supply current caused by leakage depends mainly on the junction temperature (see [Figure 14](#)) and the supply voltage. The temperature difference between the junction temperature  $T_J$  and the ambient temperature  $T_A$  must be taken into account. As this fraction of the supply current does not depend on device activity, it must be added to other power consumption values.
- 3) This formula is valid for temperatures above  $0^\circ\text{C}$ . For temperatures below  $0^\circ\text{C}$  a value of below 10  $\mu\text{A}$  can be assumed.

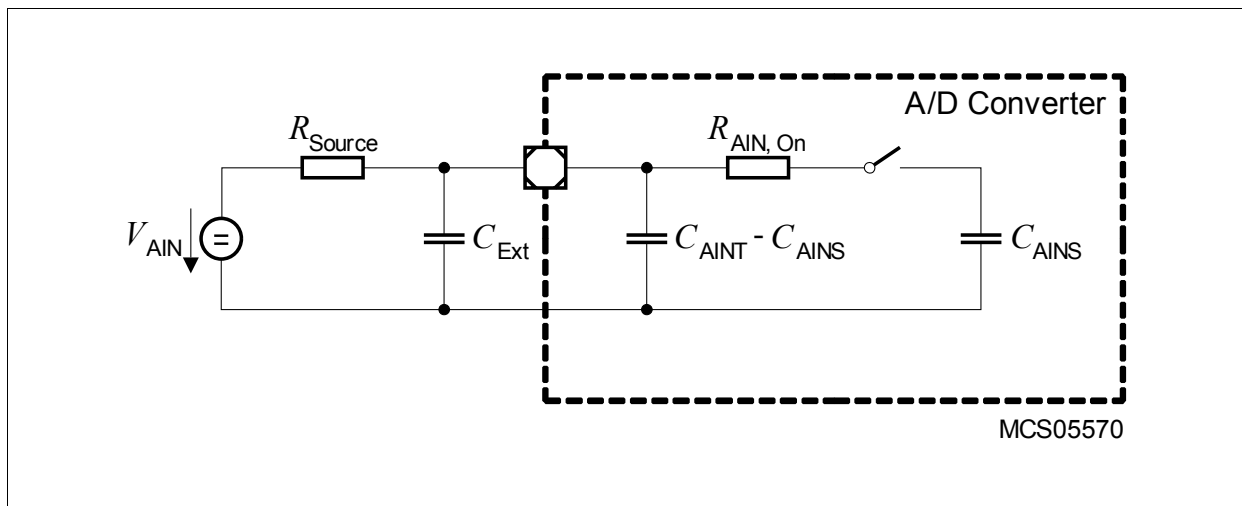


**Figure 14      Leakage Supply Current as a Function of Temperature**

**Table 18      A/D Converter Characteristics (cont'd)**  
**(Operating Conditions apply)**

Parameter	Symbol		Limit Values		Unit	Test Condition
			Min.	Max.		
Switched capacitance of the reference input	$C_{AREFS}$	CC	–	7	pF	6)7)
Resistance of the reference input path	$R_{AREF}$	CC	–	2	kΩ	6)7)

- 1) TUE is tested at  $V_{AREFX} = V_{DDPA}$ ,  $V_{AGND} = 0$  V. It is verified by design for all other voltages within the defined voltage range.  
The specified TUE is valid only if the absolute sum of input overload currents on Port 5 or Port 15 pins (see  $I_{OV}$  specification) does not exceed 10 mA, and if  $V_{AREF}$  and  $V_{AGND}$  remain stable during the measurement time.
- 2)  $V_{AIN}$  may exceed  $V_{AGND}$  or  $V_{AREFX}$  up to the absolute maximum ratings. However, the conversion result in these cases will be X000<sub>H</sub> or X3FF<sub>H</sub>, respectively.
- 3) The limit values for  $f_{ADCI}$  must not be exceeded when selecting the peripheral frequency and the prescaler setting.
- 4) This parameter includes the sample time (also the additional sample time specified by STC), the time to determine the digital result and the time to load the result register with the conversion result.  
Values for the basic clock  $t_{ADCI}$  depend on programming and are found in [Table 19](#).
- 5) The total unadjusted error TUE is the maximum deviation from the ideal ADC transfer curve, not the sum of individual errors.  
All error specifications are based on measurement methods standardized by IEEE 1241.2000.
- 6) Not subject to production test - verified by design/characterization.
- 7) These parameter values cover the complete operating range. Under relaxed operating conditions (temperature, supply voltage) typical values can be used for calculation. At room temperature and nominal supply voltage the following typical values can be used:  
 $C_{AINTtyp} = 12$  pF,  $C_{AINStyp} = 5$  pF,  $R_{AINTtyp} = 1.0$  kΩ,  $C_{AREFTtyp} = 15$  pF,  $C_{AREFStyp} = 10$  pF,  $R_{AREFTyp} = 1.0$  kΩ.



**Figure 15      Equivalent Circuitry for Analog Inputs**

**Table 24      Flash Access Waitstates**

<b>Required Waitstates</b>	<b>System Frequency Range</b>
4 WS (WSFLASH = 100 <sub>B</sub> )	$f_{\text{SYS}} \leq f_{\text{SYSmax}}$
3 WS (WSFLASH = 011 <sub>B</sub> )	$f_{\text{SYS}} \leq 17 \text{ MHz}$
2 WS (WSFLASH = 010 <sub>B</sub> )	$f_{\text{SYS}} \leq 13 \text{ MHz}$
1 WS (WSFLASH = 001 <sub>B</sub> )	$f_{\text{SYS}} \leq 8 \text{ MHz}$
0 WS (WSFLASH = 000 <sub>B</sub> )	Forbidden! Must not be selected!

*Note: The maximum achievable system frequency is limited by the properties of the respective derivative.*

### External Bus Arbitration

If the arbitration signals are enabled, the XE167 makes its external resources available in response to an arbitration request.

**Table 31      Bus Arbitration Timing for Upper Voltage Range**  
**(Operating Conditions apply)**

Parameter	Symbol	Limits			Unit	Note
		Min.	Typ.	Max.		
Input setup time for: HOLD input	$t_{40}$ SR	18		–	ns	
Output delay rising edge for: HLDA, BREQ	$t_{41}$ CC	0		13	ns	
Output delay falling edge for: HLDA	$t_{42}$ CC	1		14	ns	

**Table 32      Bus Arbitration Timing for Lower Voltage Range**  
**(Operating Conditions apply)**

Parameter	Symbol	Limits			Unit	Note
		Min.	Typ.	Max.		
Input setup time for: HOLD input	$t_{40}$ SR	28		–	ns	
Output delay rising edge for: HLDA, BREQ	$t_{41}$ CC	0		19	ns	
Output delay falling edge for: HLDA	$t_{42}$ CC	1		21	ns	

## 4.6.5 Synchronous Serial Interface Timing

The following parameters are applicable for a USIC channel operated in SSC mode.

*Note: These parameters are not subject to production test but verified by design and/or characterization.*

**Table 33 SSC Master/Slave Mode Timing for Upper Voltage Range**  
(Operating Conditions apply),  $C_L = 50 \text{ pF}$

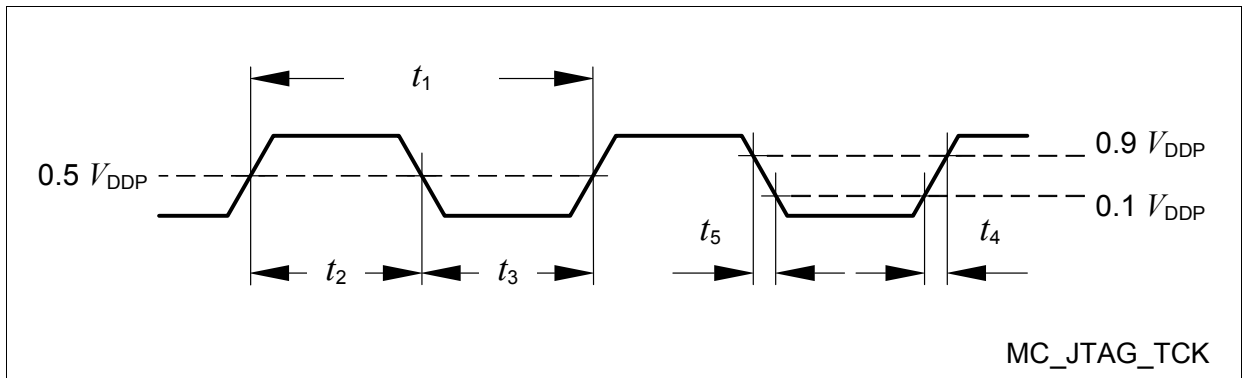
Parameter	Symbol	Values			Unit	Note / Test Co ndition
		Min.	Typ.	Max.		
Master Mode Timing						
Slave select output SELO active to first SCLKOUT transmit edge	$t_1$ CC	0	—	1)	ns	2)
Slave select output SELO inactive after last SCLKOUT receive edge	$t_2$ CC	$0.5 \times t_{\text{BIT}}$	—	3)	ns	
Transmit data output valid time	$t_3$ CC	-6	—	13	ns	
Receive data input setup time to SCLKOUT receive edge	$t_4$ SR	31	—	—	ns	
Data input DX0 hold time from SCLKOUT receive edge	$t_5$ SR	-7	—	—	ns	
Slave Mode Timing						
Select input DX2 setup to first clock input DX1 transmit edge	$t_{10}$ SR	7	—	—	ns	4)
Select input DX2 hold after last clock input DX1 receive edge	$t_{11}$ SR	5	—	—	ns	7)
Data input DX0 setup time to clock input DX1 receive edge	$t_{12}$ SR	7	—	—	ns	7)
Data input DX0 hold time from clock input DX1 receive edge	$t_{13}$ SR	5	—	—	ns	7)
Data output DOUT valid time	$t_{14}$ CC	8	—	29	ns	7)

1) The maximum value further depends on the settings for the slave select output leading delay.

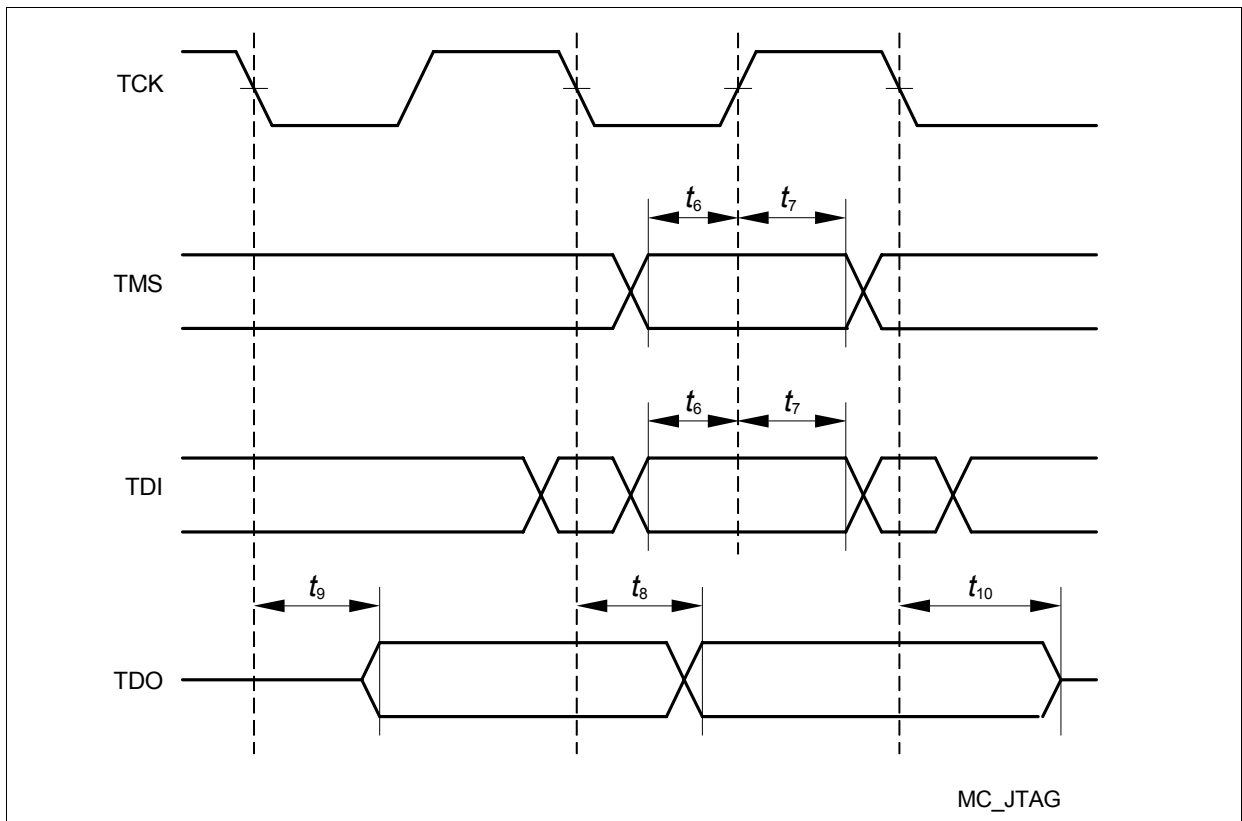
2)  $t_{\text{SYS}} = 1/f_{\text{SYS}}$  (= 12.5 ns @ 80 MHz)

3) The maximum value depends on the settings for the slave select output trailing delay and for the shift clock output delay.

4) These input timings are valid for asynchronous input signal handling of slave select input, shift clock input, and receive data input (bits DXnCR.DSEN = 0).



**Figure 28 Test Clock Timing (TCK)**



**Figure 29 JTAG Timing**