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### What is "[Embedded - Microcontrollers](#)"?

"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

### Applications of "[Embedded - Microcontrollers](#)"

#### Details

Product Status	Obsolete
Core Processor	Coldfire V1
Core Size	32-Bit Single-Core
Speed	50MHz
Connectivity	I <sup>2</sup> C, SCI, SPI
Peripherals	DMA, LVD, PWM, WDT
Number of I/O	69
Program Memory Size	96KB (96K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	16K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 24x12b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	80-LQFP
Supplier Device Package	80-LQFP (14x14)
Purchase URL	<a href="https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mcf51ag96clk">https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mcf51ag96clk</a>

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## 1.3 Features

Table 2 describes the functional units of the MCF51AG128 series.

**Table 2. MCF51AG128 Series Functional Units**

Functional Unit	Function
CF1Core (V1 ColdFire core)	Executes programs and interrupt handlers
BDM (background debug module)	Provides single pin debugging interface (part of the V1 ColdFire core)
DBG (debug)	Provides debugging and emulation capabilities (part of the V1 ColdFire core)
VBUS (debug visibility bus)	Allows for real-time program traces (part of the V1 ColdFire core)
SIM (system integration module)	Controls resets and chip level interfaces between modules
Flash (flash memory)	Provides storage for program code, constants, and variables
RAM (random-access memory)	Provides storage for program variables
RGPIO (rapid general-purpose input/output)	Allows for I/O port access at CPU clock speeds
VREG (voltage regulator)	Controls power management across the device
LVD (low-voltage detect)	Monitors internal and external supply voltage levels, and generates a reset or interrupt when the voltages are too low
CF1_INTC (interrupt controller)	Controls and prioritizes all device interrupts
ADC (analog-to-digital converter)	Measures analog voltages at up to 12 bits of resolution
FTM1, FTM2 (flexible timer/pulse-width modulators)	Provide a variety of timing-based features
TPM3 (timer/pulse-width modulator)	Provides a variety of timing-based features
CRC (cyclic redundancy check)	Accelerates computation of CRC values for ranges of memory
HSCMP1, HSCMP2 (analog comparators)	Compare two analog inputs
DAC1, DAC2 (digital-to-analog converter)	Provide programmable voltage reference for HSCMPx
IIC (inter-integrated circuit)	Supports standard IIC communications protocol
ICS (internal clock source)	Provides clocking options for the device, including a frequency-locked loop (FLL) for multiplying slower reference clock sources
OSC (crystal oscillator)	Allows a crystal or ceramic resonator to be used as the system clock source or reference clock for the FLL
SCI1, SCI2 (serial communications interfaces)	Serial communications UARTs capable of supporting RS-232 and LIN protocols
SPI1, SPI2 (8/16-bit serial peripheral interfaces)	Provide 8/16-bit 4-pin synchronous serial interface
DMA	Provides the means to directly transfer data between system memory and I/O peripherals
iEvent	Highly programmable module for creating combinational boolean outputs for use as interrupt requests, DMA transfer requests, or hardware triggers
EWM (External Watchdog Monitor)	Additional watchdog system to help reset external circuits



Figure 4 shows the pinout of the 48-pin LQFP.

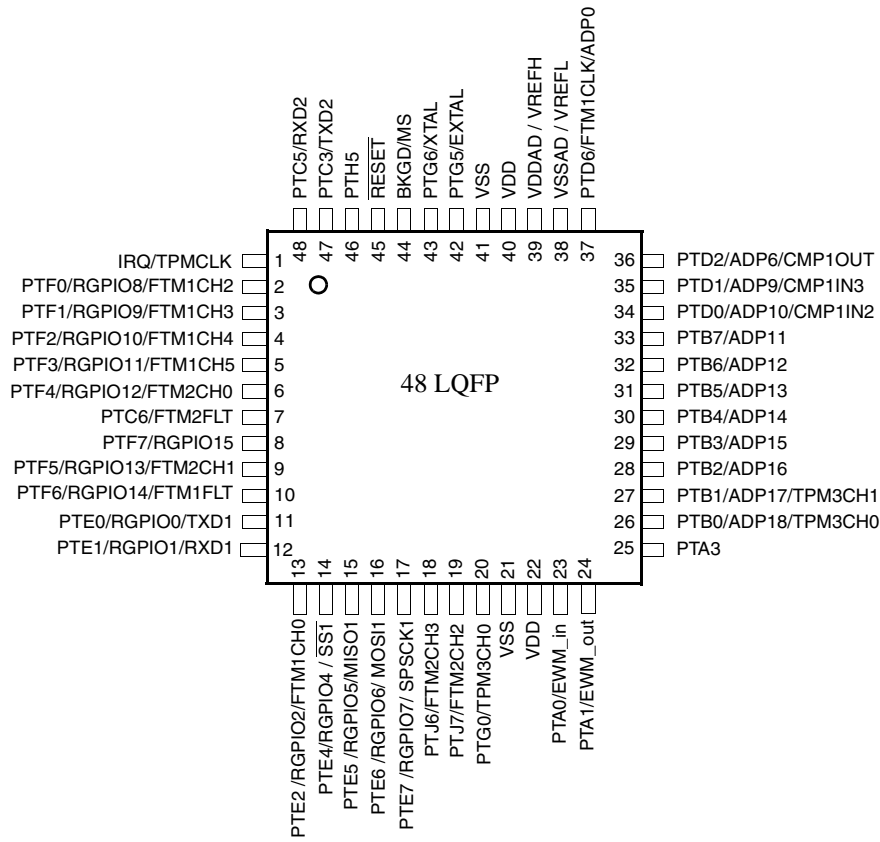


Figure 4. 48-Pin LQFP

**Table 5. Absolute Maximum Ratings**

Rating	Symbol	Value	Unit
Supply voltage	$V_{DD}$	-0.3 to 5.8	V
Input voltage	$V_{In}$	-0.3 to $V_{DD} + 0.3$	V
Instantaneous maximum current Single pin limit (applies to all port pins) <sup>1, 2, 3</sup>	$I_D$	±25	mA
Maximum current into $V_{DD}$	$I_{DD}$	120	mA
Storage temperature	$T_{stg}$	-55 to 150	°C

<sup>1</sup> Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive ( $V_{DD}$ ) and negative ( $V_{SS}$ ) clamp voltages, then use the larger of the two resistance values.

<sup>2</sup> All functional non-supply pins are internally clamped to  $V_{SS}$  and  $V_{DD}$ .

<sup>3</sup> Power supply must maintain regulation within operating  $V_{DD}$  range during instantaneous and operating maximum current conditions. If positive injection current ( $V_{In} > V_{DD}$ ) is greater than  $I_{DD}$ , the injection current may flow out of  $V_{DD}$  and could result in external power supply going out of regulation. Ensure external  $V_{DD}$  load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low which would reduce overall power consumption.

## 2.3 Thermal Characteristics

This section provides information about operating temperature range, power dissipation, and package thermal resistance. Power dissipation on I/O pins is usually small compared to the power dissipation in on-chip logic and it is user-determined rather than being controlled by the MCU design. To take  $P_{I/O}$  into account in power calculations, determine the difference between actual pin voltage and  $V_{SS}$  or  $V_{DD}$  and multiply by the pin current for each I/O pin. Except in cases of unusually high pin current (heavy loads), the difference between pin voltage and  $V_{SS}$  or  $V_{DD}$  is very small.

**Table 6. Thermal Characteristics**

Rating	Symbol	Value	Unit
Operating temperature range (packaged)	$T_A$	-40 to 105	°C
Maximum junction temperature	$T_J$	150	°C
Thermal resistance <sup>1,2,3,4</sup>			
80-pin LQFP			
	1s	56	
	2s2p	45	
64-pin QFP			
	1s	54	
	2s2p	41	
64-pin LQFP			
	1s	67	
	2s2p	49	
48-pin LQFP			
	1s	69	
	2s2p	51	

## Preliminary Electrical Characteristics

- <sup>1</sup> Junction temperature is a function of die size, on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance.
- <sup>2</sup> Junction to Ambient Natural Convection
- <sup>3</sup> 1s — Single layer board, one signal layer
- <sup>4</sup> 2s2p — Four layer board, 2 signal and 2 power layers

The average chip-junction temperature ( $T_J$ ) in °C can be obtained from:

$$T_J = T_A + (P_D \times \theta_{JA}) \quad \text{Eqn. 1}$$

where:

$T_A$  = Ambient temperature, °C

$\theta_{JA}$  = Package thermal resistance, junction-to-ambient, °C/W

$P_D = P_{int} + P_{I/O}$

$P_{int} = I_{DD} \times V_{DD}$ , Watts — chip internal power

$P_{I/O}$  = Power dissipation on input and output pins — user determined

For most applications,  $P_{I/O} \ll P_{int}$  and can be neglected. An approximate relationship between  $P_D$  and  $T_J$  (if  $P_{I/O}$  is neglected) is:

$$P_D = K \div (T_J + 273 \text{ °C}) \quad \text{Eqn. 2}$$

Solving [Equation 1](#) and [Equation 2](#) for K gives:

$$K = P_D \times (T_A + 273 \text{ °C}) + \theta_{JA} \times (P_D)^2 \quad \text{Eqn. 3}$$

where K is a constant pertaining to the particular part. K can be determined from [Equation 3](#) by measuring  $P_D$  (at equilibrium) for a known  $T_A$ . Using this value of K, the values of  $P_D$  and  $T_J$  can be obtained by solving [Equation 1](#) and [Equation 2](#) iteratively for any value of  $T_A$ .

## 2.4 Electrostatic Discharge (ESD) Protection Characteristics

Although damage from static discharge is much less common on these devices than on early CMOS circuits, normal handling precautions should be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

All ESD testing is in conformity with CDF-AEC-Q00 Stress Test Qualification for Automotive Grade Integrated Circuits. (<http://www.aecouncil.com/>) This device was qualified to AEC-Q100 Rev E.

A device is considered to have failed if, after exposure to ESD pulses, the device no longer meets the device specification requirements. Complete dc parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

**Table 7. ESD and Latch-up Test Conditions**

Model	Description	Symbol	Value	Unit
Human Body	Series Resistance	R1	1500	Ω
	Storage Capacitance	C	100	pF
	Number of Pulse per pin	—	3	—

Table 7. ESD and Latch-up Test Conditions (continued)

Model	Description	Symbol	Value	Unit
Latch-up	Minimum input voltage limit	—	-2.5	V
	Maximum input voltage limit	—	7.5	V

Table 8. ESD and Latch-Up Protection Characteristics

Num	Rating	Symbol	Min	Max	Unit
1	Human Body Model (HBM)	$V_{HBM}$	±2000	—	V
2	Charge Device Model (CDM)	$V_{CDM}$	±500	—	V
3	Latch-up Current at $T_A = 85^\circ\text{C}$	$I_{LAT}$	±100	—	mA

## 2.5 DC Characteristics

This section includes information about power supply requirements, I/O pin characteristics, and power supply current in various operating modes.

Table 9. DC Characteristics

Num	C	Parameter	Symbol	Min	Typical <sup>1</sup>	Max	Unit
1	—	Operating voltage		2.7	—	5.5	V
2	P	Output high voltage — Low Drive (PTxDSn = 0) 5 V, $I_{Load} = -5$ mA 3 V, $I_{Load} = -1.5$ mA 5V, $I_{Load} = -3$ mA, PTC0 and PTC1 3V, $I_{Load} = -1.5$ mA, PTC0 and PTC1	$V_{OH}$	$V_{DD} - 1.5$	—	—	V
		$V_{DD} - 0.8$		—	—		
		Output high voltage — High Drive (PTxDSn = 1) 5 V, $I_{Load} = -20$ mA 3 V, $I_{Load} = -8$ mA 5V, $I_{Load} = -12$ mA, PTC0 and PTC1 3V, $I_{Load} = -8$ mA, PTC0 and PTC1		$V_{DD} - 1.5$	—	—	
				$V_{DD} - 0.8$	—	—	
				$V_{DD} - 0.4$	—	—	
				$V_{DD} - 0.4$	—	—	
3	P	Output low voltage — Low Drive (PTxDSn = 0) 5 V, $I_{Load} = 5$ mA 3 V, $I_{Load} = 1.5$ mA 5V, $I_{Load} = 3$ mA, PTC0 and PTC1 3V, $I_{Load} = 1.5$ mA, PTC0 and PTC1	$V_{OL}$	—	—	1.5	V
		—		—	0.8		
		Output low voltage — High Drive (PTxDSn = 1) 5 V, $I_{Load} = 20$ mA 3 V, $I_{Load} = 8$ mA 5V, $I_{Load} = 12$ mA, PTC0 and PTC1 3V, $I_{Load} = 8$ mA, PTC0 and PTC1		—	—	1.5	
				—	—	0.8	
				—	—	0.4	
				—	—	0.4	
4	C	Output high current — Max total $I_{OH}$ for all ports 5V 3V	$I_{OHT}$	— —	— —	100 60	mA
5	C	Output low current — Max total $I_{OL}$ for all ports 5 V 3 V	$I_{OLT}$	— —	— —	100 60	mA



- <sup>1</sup> Typical values are based on characterization data at 25°C unless otherwise stated.
- <sup>2</sup> Measured with  $V_{In} = V_{DD}$  or  $V_{SS}$ .
- <sup>3</sup> Measured with  $V_{In} = V_{SS}$ .
- <sup>4</sup> Measured with  $V_{In} = V_{DD}$ .
- <sup>5</sup> Power supply must maintain regulation within operating  $V_{DD}$  range during instantaneous and operating maximum current conditions. If positive injection current ( $V_{In} > V_{DD}$ ) is greater than  $I_{DD}$ , the injection current may flow out of  $V_{DD}$  and could result in external power supply going out of regulation. Ensure external  $V_{DD}$  load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if clock rate is very low (which would reduce overall power consumption).
- <sup>6</sup> All functional non-supply pins are internally clamped to  $V_{SS}$  and  $V_{DD}$ .
- <sup>7</sup> Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive and negative clamp voltages, then use the larger of the two values.
- <sup>8</sup> The  $\overline{\text{RESET}}$  pin does not have a clamp diode to  $V_{DD}$ . Do not drive this pin above  $V_{DD}$ .

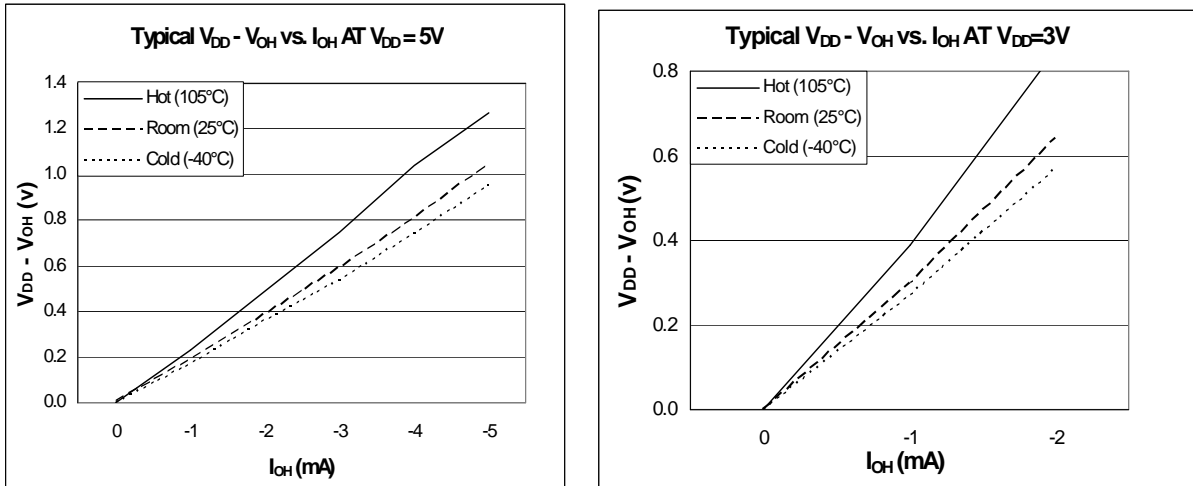


Figure 5. Typical  $I_{OH}$  vs.  $V_{DD} - V_{OH}$  (Low Drive,  $PTxDSn = 0$ )

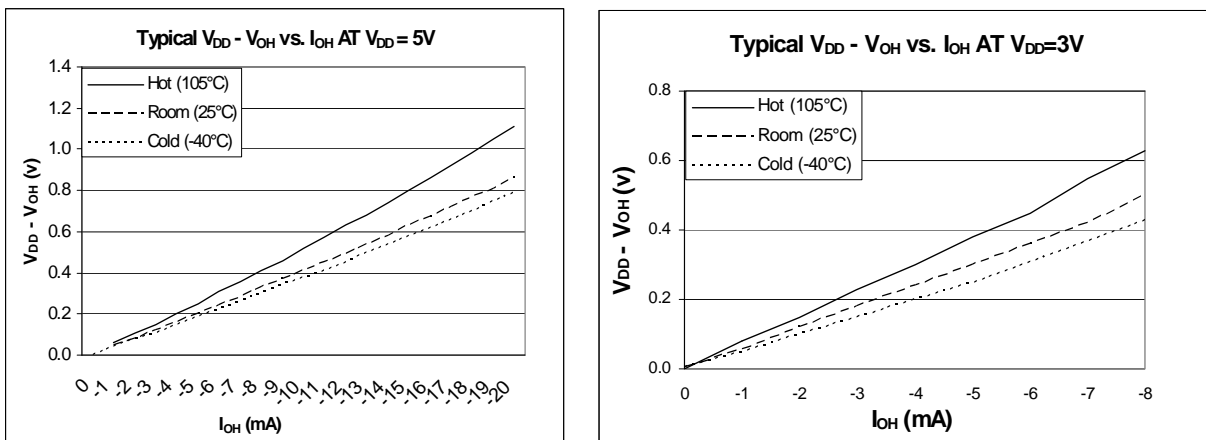


Figure 6. Typical  $I_{OH}$  vs.  $V_{DD} - V_{OH}$  (High Drive,  $PTxDSn = 1$ )

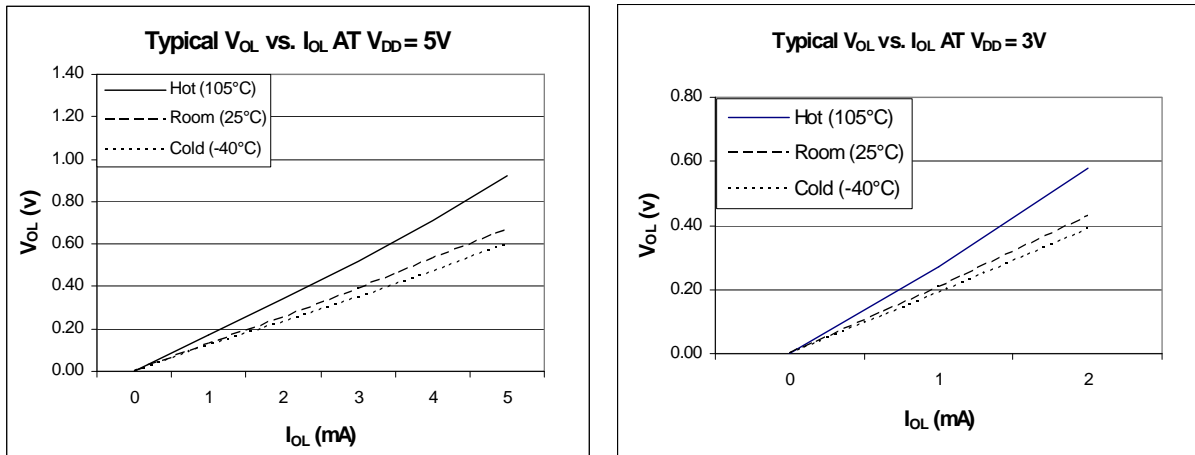


Figure 7. Typical I<sub>OL</sub> vs. V<sub>OL</sub> (Low Drive, PTxDSn = 0)

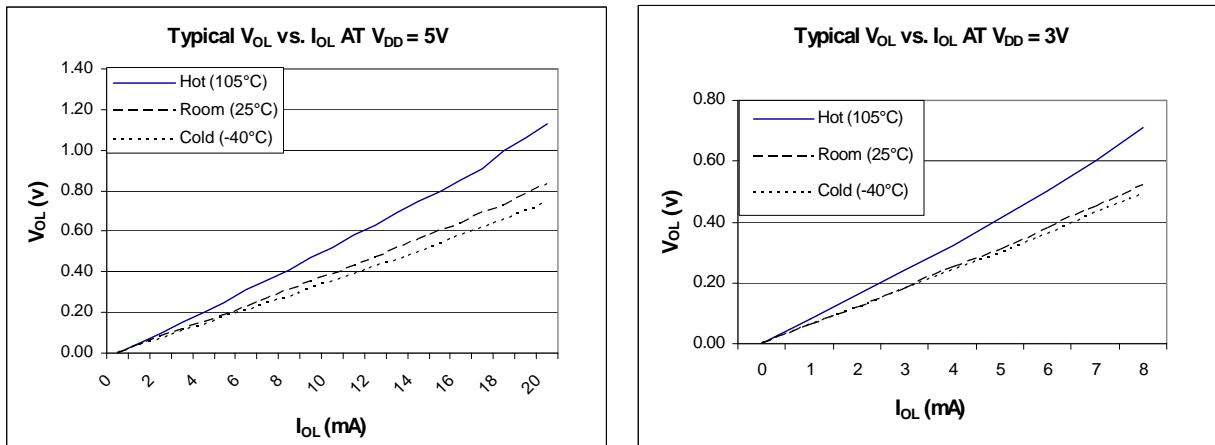


Figure 8. Typical I<sub>OL</sub> vs. V<sub>OL</sub> (High Drive, PTxDSn = 1)

Table 13. 5 V 12-bit ADC Characteristics ( $V_{REFH} = V_{DDA}$ ,  $V_{REFL} = V_{SSA}$ ) (continued)

Num	C	Characteristic	Conditions	Symb	Min	Typical <sup>1</sup>	Max	Unit	Comment
6	P	ADC Asynchronous Clock Source	High Speed (ADLPC = 0)	$f_{ADACK}$	2	3.3	5	MHz	$t_{ADACK} = 1/f_{ADACK}$
			Low Power (ADLPC = 1)		1.25	2	3.3		
7	P	Conversion Time (Including sample time)	Short Sample (ADLSMP = 0)	$t_{ADC}$	—	20	—	ADCK cycles	See Table 10 for conversion time variances
			Long Sample (ADLSMP = 1)		—	40	—		
8	T	Sample Time	Short Sample (ADLSMP = 0)	$t_{ADS}$	—	3.5	—	ADCK cycles	
			Long Sample (ADLSMP = 1)		—	23.5	—		
9	T	Total Unadjusted Error	12 bit mode	$E_{TUE}$	—	$\pm 3.0$	—	LSB <sup>2</sup>	Includes quantization
	P		10 bit mode		—	$\pm 1$	$\pm 2.5$		
	T		8 bit mode		—	$\pm 0.5$	$\pm 1.0$		
10	T	Differential Non-Linearity	12 bit mode	DNL	—	$\pm 1.75$	—	LSB <sup>2</sup>	—
	P		10 bit mode <sup>3</sup>		—	$\pm 0.5$	$\pm 1.0$		
	T		8 bit mode <sup>5</sup>		—	$\pm 0.3$	$\pm 0.5$		
11	T	Integral Non-Linearity	12 bit mode	INL	—	$\pm 1.5$	—	LSB <sup>2</sup>	—
	P		10 bit mode		—	$\pm 0.5$	$\pm 1.0$		
	T		8 bit mode		—	$\pm 0.3$	$\pm 0.5$		
12	T	Zero-Scale Error	12 bit mode	$E_{ZS}$	—	$\pm 1.5$	—	LSB <sup>2</sup>	$V_{ADIN} = V_{SSAD}$
	P		10 bit mode		—	$\pm 0.5$	$\pm 1.5$		
	T		8 bit mode		—	$\pm 0.5$	$\pm 0.5$		
13	T	Full-Scale Error	12 bit mode	$E_{FS}$	—	$\pm 1$	—	LSB <sup>2</sup>	$V_{ADIN} = V_{DDAD}$
	P		10 bit mode		—	$\pm 0.5$	$\pm 1$		
	T		8 bit mode		—	$\pm 0.5$	$\pm 0.5$		
14	D	Quantization Error	12 bit mode	$E_Q$	—	-1 to 0	—	LSB <sup>2</sup>	—
			10 bit mode		—	—	$\pm 0.5$		
			8 bit mode		—	—	$\pm 0.5$		
15	D	Input Leakage Error	12 bit mode	$E_{IL}$	—	$\pm 1$	—	LSB <sup>2</sup>	Pad leakage <sup>4</sup> * $R_{AS}$
			10 bit mode		—	$\pm 0.2$	$\pm 2.5$		
			8 bit mode		—	$\pm 0.1$	$\pm 1$		

Table 13. 5 V 12-bit ADC Characteristics ( $V_{REFH} = V_{DDA}$ ,  $V_{REFL} = V_{SSA}$ ) (continued)

Num	C	Characteristic	Conditions	Symb	Min	Typical <sup>1</sup>	Max	Unit	Comment
16	D	Temp Sensor Voltage	25 °C	$V_{TEMP25}$	—	1.396	—	mV	—
17	D	Temp Sensor Slope	–40 °C — 25 °C	m	—	3.266	—	mV/°C	—
			25 °C — 85 °C		—	3.638	—		

<sup>1</sup> Typical values assume  $V_{DDA} = 5.0$  V, Temp = 25 °C,  $f_{ADCK} = 1.0$  MHz unless otherwise stated. Typical values are for reference only and are not tested in production.

<sup>2</sup> 1 LSB =  $(V_{REFH} - V_{REFL})/2^N$

<sup>3</sup> Monotonicity and No-Missing-Codes guaranteed in 10 bit and 8 bit modes

<sup>4</sup> Based on input pad leakage current. Refer to pad electricals.

## 2.10 External Oscillator (XOSC) Characteristics

Table 14. Oscillator Electrical Specifications (Temperature Range = –40 to 105 °C Ambient)

Num	C	Rating	Symbol	Min	Typical <sup>1</sup>	Max	Unit
1	C	Oscillator crystal or resonator (EREFS = 1, ERCLKEN = 1)	$f_{lo}$ $f_{hi}$ $f_{hi-hgo}$ $f_{hi-lp}$	32 1 1 1	— — — —	38.4 16 16 8	kHz MHz MHz MHz
		Low range (RANGE = 0)					
		High range (RANGE = 1) FEE or FBE mode <sup>2</sup>					
		High range (RANGE = 1, HGO = 1) FBELP mode					
2	—	Load capacitors	$C_1$ $C_2$	See crystal or resonator manufacturer's recommendation.			
3	—	Feedback resistor	$R_F$		10 1	—	MΩ
4	—	Series resistor	$R_S$	— — — — — —	0 100 0 0 0 0	— — — — 0 10 20	kΩ
		Low range, low gain (RANGE = 0, HGO = 0)					
		Low range, high gain (RANGE = 0, HGO = 1)					
		High range, low gain (RANGE = 1, HGO = 0)					
		High range, high gain (RANGE = 1, HGO = 1)					
≥ 8 MHz							
4 MHz							
1 MHz							
5	T	Crystal start-up time <sup>3</sup>	$t_{CSTL-LP}$ $t_{CSTL-HGO}$ $t_{CSTH-LP}$ $t_{CSTH-HGO}$	— — — —	1500 2000 3 7	— — — —	ms
		Low range, low gain (RANGE = 0, HGO = 0)					
		Low range, high gain (RANGE = 0, HGO = 1)					
		High range, low gain (RANGE = 1, HGO = 0) <sup>4</sup>					
		High range, high gain (RANGE = 1, HGO = 1) <sup>3</sup>					
6	T	Square wave input clock frequency (EREFS = 0, ERCLKEN = 1)	$f_{extal}$	0.03125 0 0	— — —	50.33 50.33 50.33	MHz
		FEE mode <sup>2</sup>					
		FBE mode <sup>2</sup>					
		FBELP mode					

<sup>1</sup> Data in Typical column was characterized at 5.0 V, 25 °C or is typical recommended value.

## 2.12 AC Characteristics

This section describes ac timing characteristics for each peripheral system.

### 2.12.1 Control Timing

Table 16. Control Timing

Num	C	Parameter	Symbol	Min	Typ <sup>1</sup>	Max	Unit
1	D	Bus frequency ( $t_{cyc} = 1/f_{Bus}$ )	$f_{Bus}$	dc	—	24	MHz
2	D	Internal low-power oscillator period	$t_{LPO}$	800	—	1500	$\mu s$
3	D	External reset pulse width <sup>2</sup> ( $t_{cyc} = 1/f_{Self\_reset}$ )	$t_{extrst}$	100	—	—	ns
4	D	Reset low drive	$t_{rstdrv}$	$66 \times t_{cyc}$	—	—	ns
5	D	Active background debug mode latch setup time	$t_{MSSU}$	500	—	—	ns
6	D	Active background debug mode latch hold time	$t_{MSH}$	100	—	—	ns
7	D	IRQ pulse width  Asynchronous path <sup>2</sup> Synchronous path <sup>3</sup>	$t_{ILIH}, t_{IHIL}$	100 $1.5 \times t_{cyc}$	—	—	ns
8		Port rise and fall time (load = 30 pF for SPI, rest 50 pF) <sup>4</sup> Slew rate control disabled (PTxSE = 0) High drive Slew rate control enabled (PTxSE = 1) High drive Slew rate control disabled (PTxSE = 0) Low drive Slew rate control enabled (PTxSE = 1) Low drive	$t_{Rise}, t_{Fall}$	— —	11 35 40 75		ns

<sup>1</sup> Typical values are based on characterization data at  $V_{DD} = 5.0 V$ ,  $25^\circ C$  unless otherwise stated.

<sup>2</sup> This is the shortest pulse that is guaranteed to be recognized as a  $\overline{RESET}$  pin request. Shorter pulses are not guaranteed to override reset requests from internal sources.

<sup>3</sup> This is the minimum pulse width that is guaranteed to pass through the pin synchronization circuitry. Shorter pulses may or may not be recognized. In stop mode, the synchronizer is bypassed so shorter pulses can be recognized in that case.

<sup>4</sup> Timing is shown with respect to 20%  $V_{DD}$  and 80%  $V_{DD}$  levels. Temperature range  $-40^\circ C$  to  $105^\circ C$ .

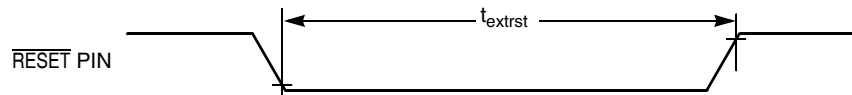


Figure 11. Reset Timing

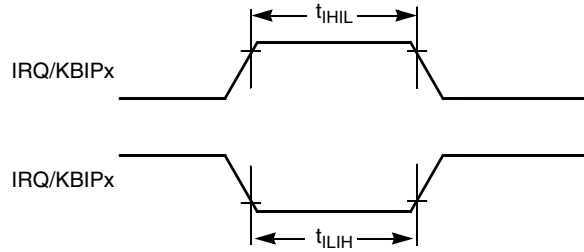


Figure 12. IRQ/KBIPx Timing

### 2.12.2 Timer (TPM/FTM) Module Timing

Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

Table 17. TPM/FTM Input Timing

NUM	C	Function	Symbol	Min	Max	Unit
1	—	External clock frequency	$f_{TPMext}$	DC	$f_{Bus}/4$	MHz
2	—	External clock period	$t_{TPMext}$	4	—	$t_{cyc}$
3	D	External clock high time	$t_{clkh}$	1.5	—	$t_{cyc}$
4	D	External clock low time	$t_{clkl}$	1.5	—	$t_{cyc}$
5	D	Input capture pulse width	$t_{ICPW}$	1.5	—	$t_{cyc}$

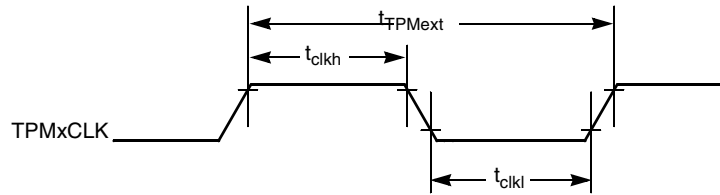


Figure 13. Timer External Clock

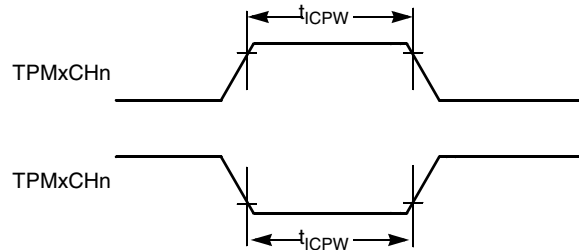
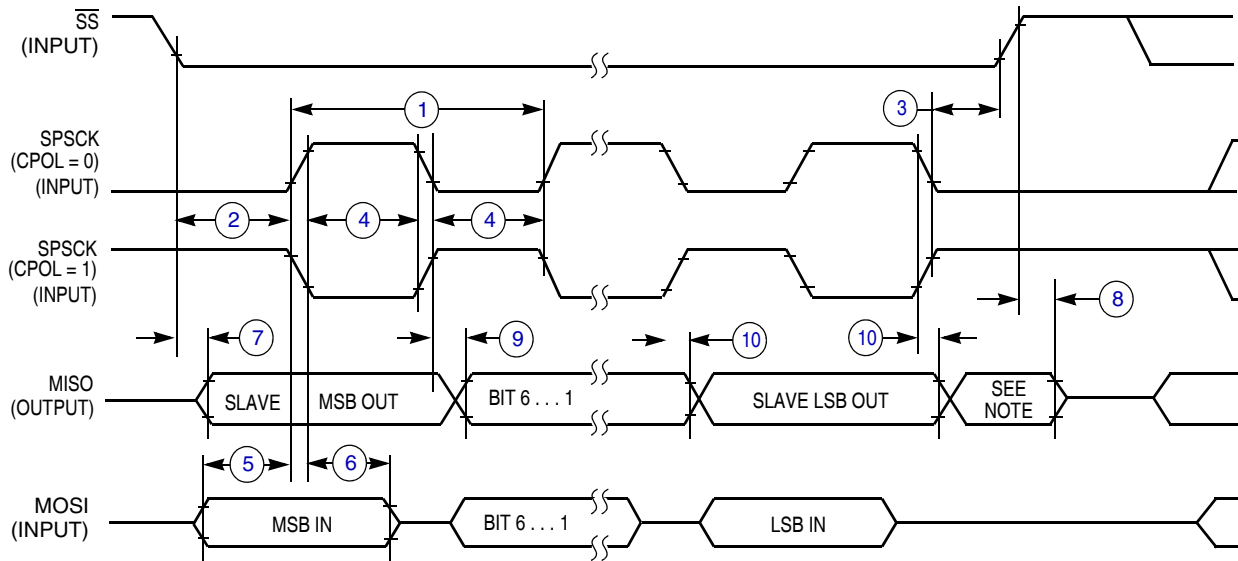


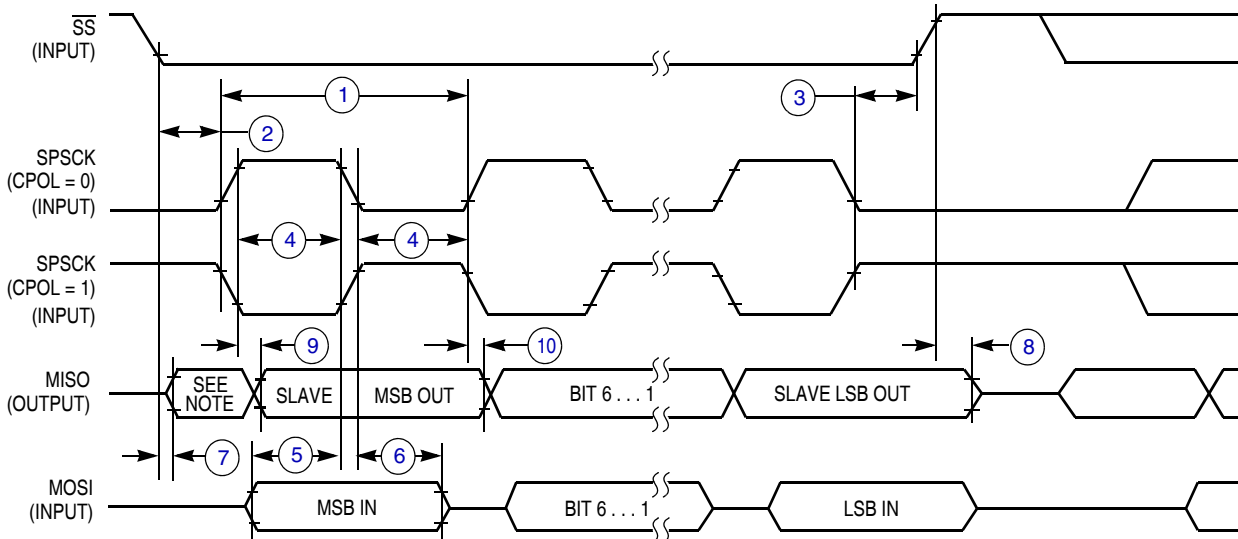
Figure 14. Timer Input Capture Pulse



NOTE:

1. Not defined but normally MSB of character just received

**Figure 17. SPI Slave Timing (CPHA = 0)**



NOTE:

1. Not defined but normally LSB of character just received

**Figure 18. SPI Slave Timing (CPHA = 1)**

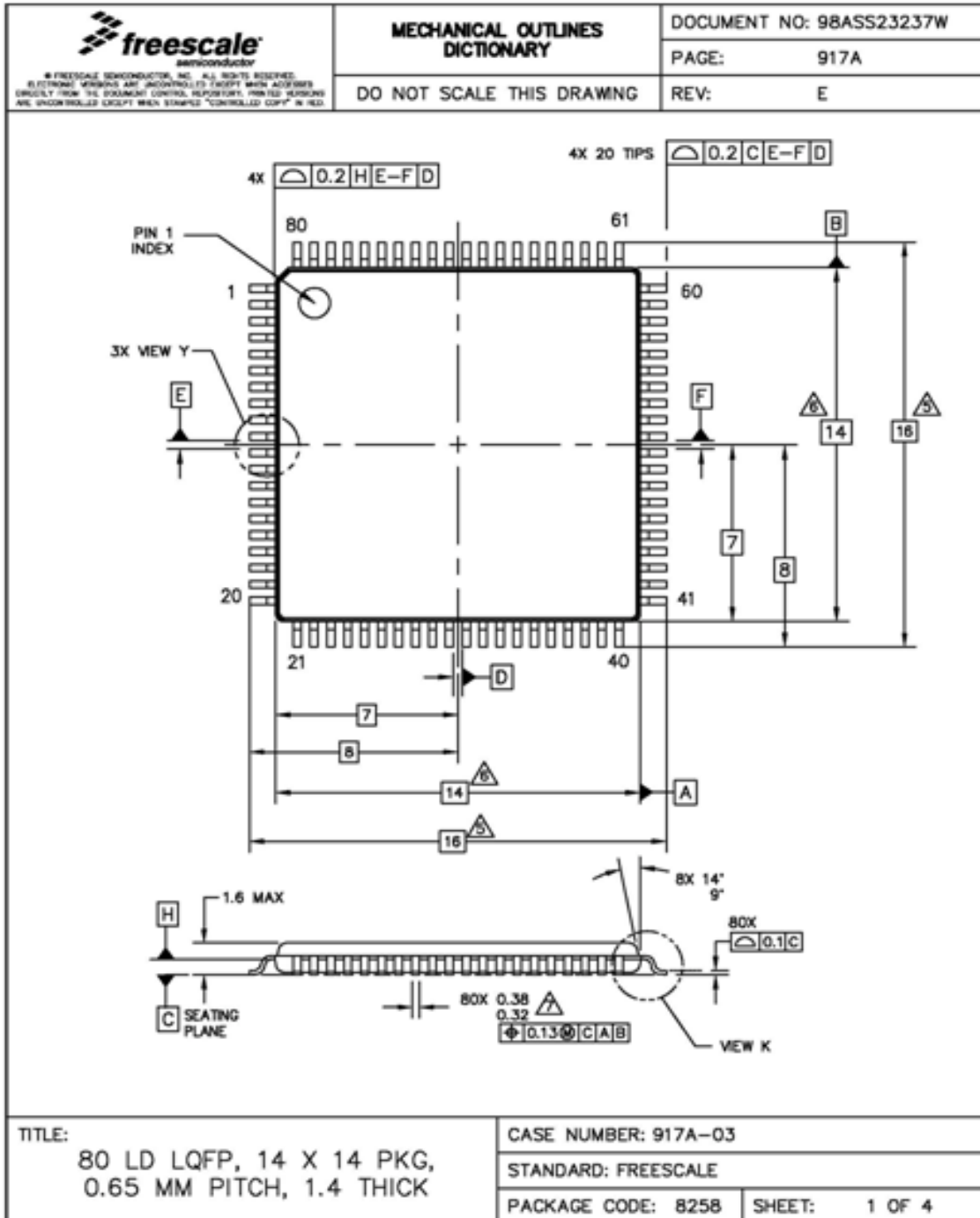
## 2.13 Flash Specifications

This section provides details about program/erase times and program-erase endurance for the Flash memory.

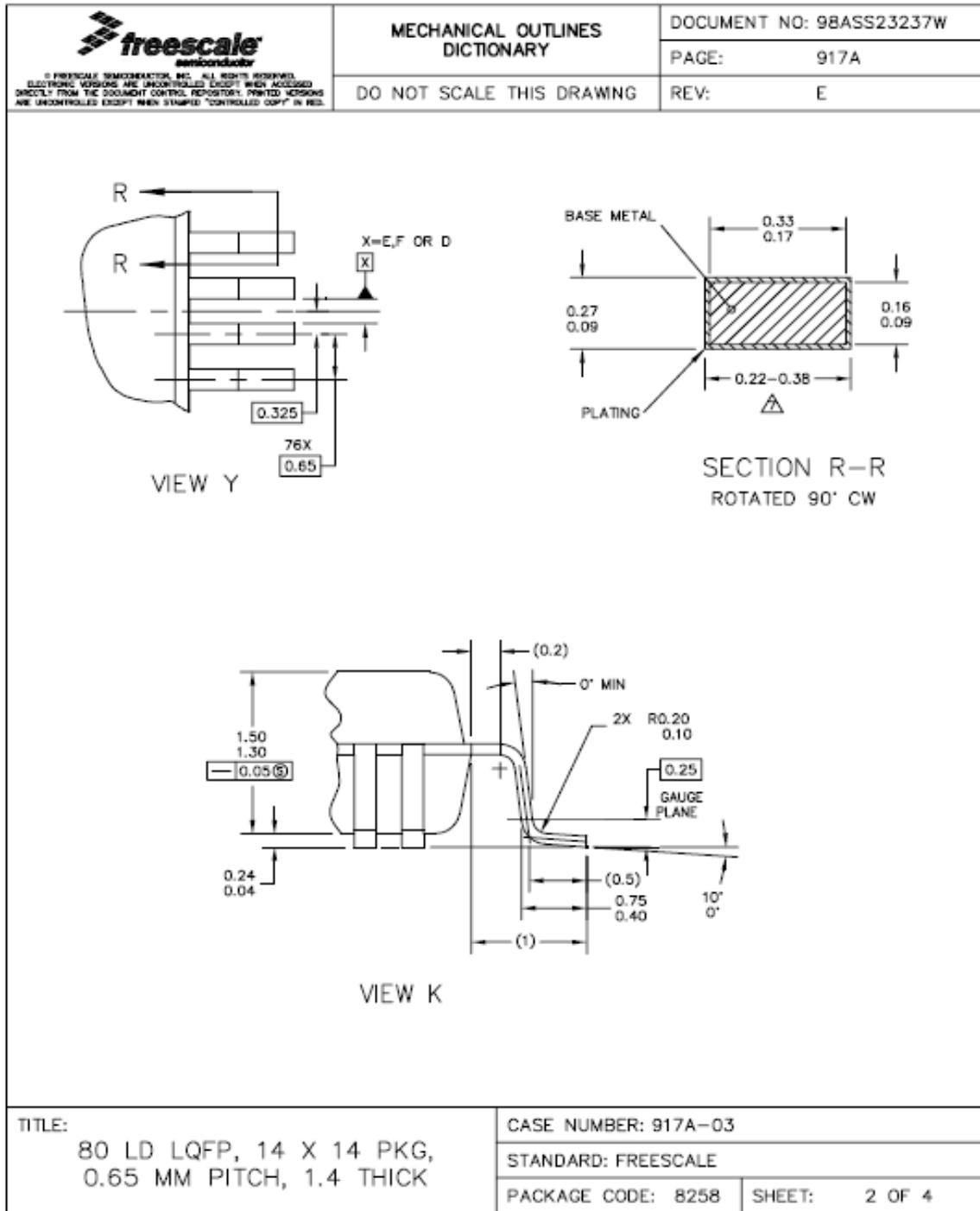
Program and erase operations do not require any special power sources other than the normal  $V_{DD}$  supply. For more detailed information about program/erase operations, see *MCF51AG128 Reference Manual*.


# 5 Mechanical Outline Drawings

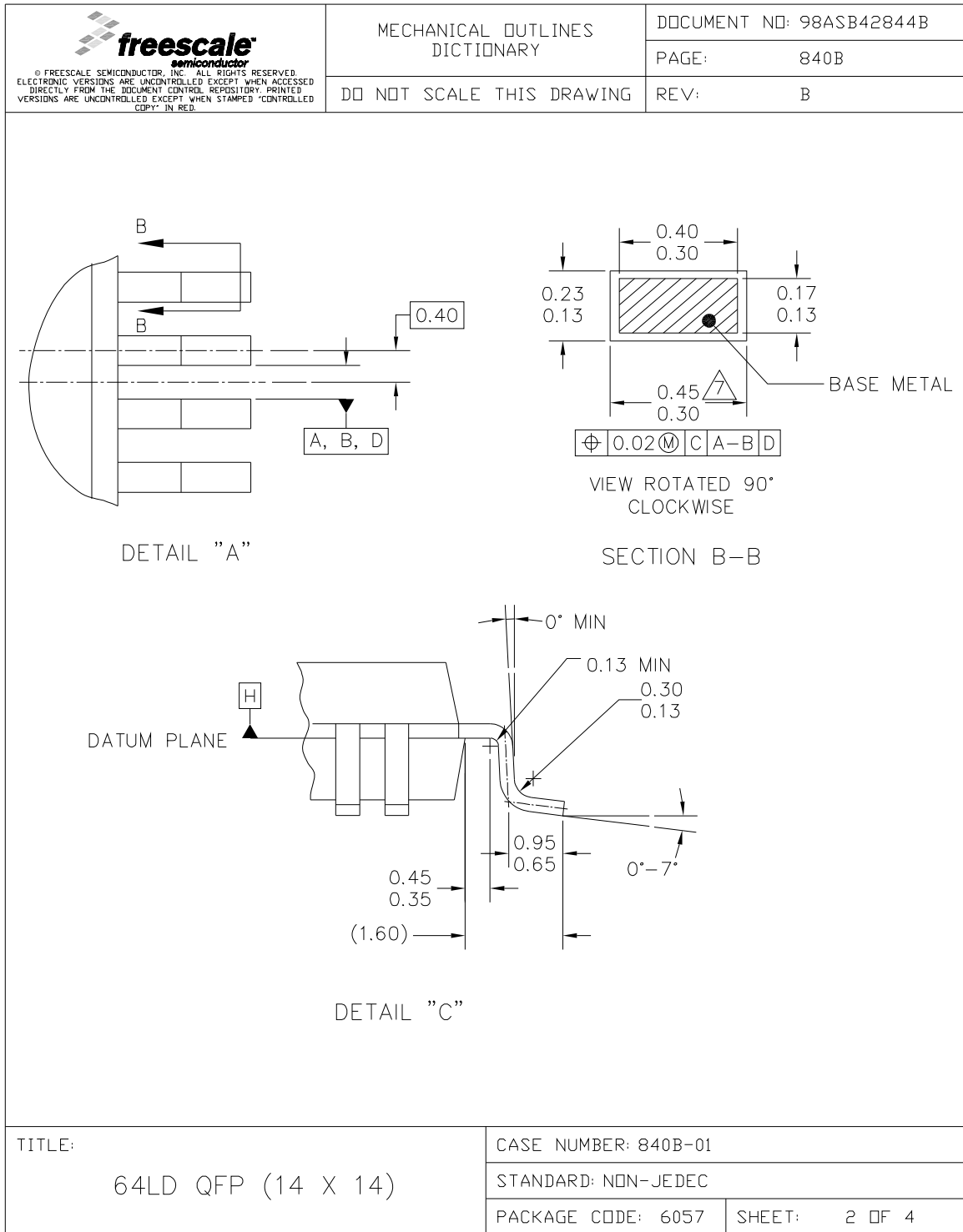
## 5.1 80-pin LQFP Package







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	DO NOT SCALE THIS DRAWING		PAGE:	917A
			REV:	E
<p>NOTES:</p> <ol style="list-style-type: none"> <li>1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.</li> <li>2. CONTROLLING DIMENSION : MILIMETER.</li> <li>3. DATUM PLANE H IS LOCATED AT THE BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.</li> <li>4. DATUM E, F AND D TO BE DETERMINED AT DATUM PLANE H.</li> </ol> <p>5. DIMENSIONS TO BE DETERMINED AT SEATING PLANE C.</p> <p>6. DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 PER SIDE. DIMENSIONS DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE H.</p> <p>7. DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED 0.46. MINIMUM SPACE BETWEEN PROTRUSION AND ADJACENT LEAD OR PROTRUSION 0.07.</p>				
TITLE:		CASE NUMBER: 917A-03		
80 LD LQFP, 14 X 14 PKG, 0.65 MM PITCH, 1.4 THICK		STANDARD: FREESCALE		
		PACKAGE CODE: 8258	SHEET:	3 OF 4



## 6 Revision History

Table 22. Revision History

Rev. No.	Date	Description
1	11/2008	Initial Draft Release.
2	4/2009	Internal Release.
3	5/2009	Alpha Customer Release.
4	12/2009	<ul style="list-style-type: none"> <li>Added 48-pin LQFP information;</li> <li>Updated Section 2.5/17 and 2.6/21.</li> <li>Provided the supply current in Section 2.7/23, and setup delay in Section 2.8/23.</li> </ul>
5	6/2010	<ul style="list-style-type: none"> <li>Updated Table 10.</li> <li>Added Figure 9.</li> <li>Corrected pin names of PTG6 and PTG5 in 48-pin LQFP.</li> <li>Standardized Generation 2008 Watchdog to Watchdog.</li> <li>In Table 9, updated Output high/low voltage — Low Drive (PTxDSn = 0) 3 V, I<sub>Load</sub> value.</li> </ul>



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