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Embedded - Microcontrollers - Application Specific: Tailored Solutions for Precision and Performance

#### Embedded - Microcontrollers - Application Specific

represents a category of microcontrollers designed with unique features and capabilities tailored to specific application needs. Unlike general-purpose microcontrollers, application-specific microcontrollers are optimized for particular tasks, offering enhanced performance, efficiency, and functionality to meet the demands of specialized applications.

#### What Are <u>Embedded - Microcontrollers -</u> <u>Application Specific</u>?

Application charific microcontrollars are analyzered to

#### Details

Product Status	Active
Applications	LIN Controller
Core Processor	16-Bit RISC
Program Memory Type	FLASH (32kB), EEPROM (380 B)
Controller Series	-
RAM Size	2K x 8
Interface	PWM, SPI
Number of I/O	8
Voltage - Supply	5.5V ~ 18V
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Surface Mount
Package / Case	32-VFQFN Exposed Pad
Supplier Device Package	32-QFN (5x5)
Purchase URL	https://www.e-xfl.com/product-detail/melexis/mlx81150llw-daa-000-re

Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



### **Ordering Information**

Order Code <sup>[1]</sup>	Temp. Range	Package	Delivery	Remark
MLX81150 LLQ-xAA-000-TU	-40 - 150 °C	QFN32 5x5	Tube	
MLX81150 LLQ-xAA-000-RE	-40 - 150 °C	QFN32 5x5	Reel	
MLX81150 LPF-xAA-000-TR	-40 - 150 °C	TQFP EP 48 7x7	Tray	
MLX81150 LPF-xAA-000-RE	-40 - 150 °C	TQFP EP 48 7x7	Reel	

 Table 1 – Ordering Information

<sup>[1]</sup>.See Marking/Order Code.



LIN-Slave for relay and DC motor control

## Contents

1.	FUN	ICTIONAL DIAGRAM	4
2.	PIN	DESCRIPTION	5
3.	ELE	CTRICAL CHARACTERISTICS	7
	3.1 3.2	OPERATING CONDITIONS	
4.	APF	PLICATION EXAMPLES	10
	4.1 4.2 4.3 4.4 4.5 4.6 4.7 4.8	SINGLE DC MOTOR DRIVE SINGLE DC MOTOR DRIVE WITH SOFT START / STOP SINGLE DC MOTOR DRIVE IN FET CONTROLLED FULL BRIDGE APPLICATIONS LED-LAMP DRIVER, SWITCH MODE POWER SUPPLY MLX81150 IN 1- AND 2- PHASE BLDC (BRUSH LESS DC) MOTOR CONTROL APPLICATIONS HIGHER VDDA LOADS OR HIGHER AMBIENT TEMPERATURES USE OF EXTERNAL RESONATOR KEY INPUTS WITH DIFFERENT WETTING CURRENTS IN ACTIVE AND SLEEP CONFIGURATION	11 12 13 14 15 15 16
5.	ME	CHANICAL SPECIFICATION	19
	5.1 5.2	Package data QFN32 (5x5, 32 leads) Package data TQFPeP 48L (7x7, 48 leads)	
6.	MA	RKING/ORDER CODE	21
	6.1 6.2	Marking MLX81150 Order Code MLX81150	
7.	ASS	SEMBLY INFORMATION	22
8.	DIS	CLAIMER	23



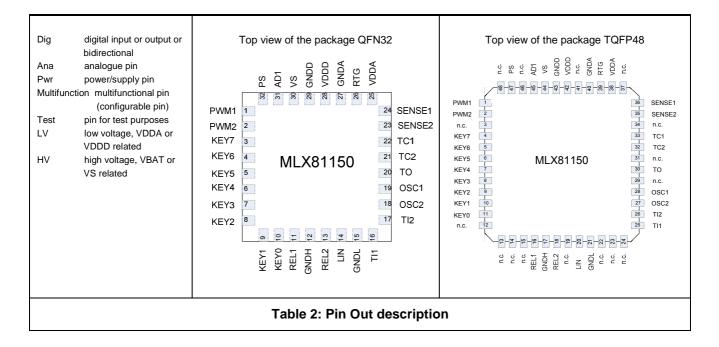
# **MLX81150** LIN-Slave for relay and DC motor control

# 2. Pin description

Pin No. QFN32	Pin No. TQFP48	Pad count	Pin name	voltage range	remarks and description
30	44	1	VS	Pwr HV	Battery supply voltage; external protection against reverse polarity needed, external blocking capacitors
29	43	2	GNDD	Pwr	Ground pin for Digital part
27	40	2	GNDA	Pwr	Ground pin for Analogue part
12	17	2	GNDH	Pwr	Ground pin for Relay Driver
15	21	1	GNDL	Pwr	Ground pin for LIN
25	38	2	VDDA	Pwr LV	Regulator output (~3.3 V), external blocking capacitors
28	42	2	VDDD	Pwr LV	Regulator output (~1.8 V), external blocking capacitors
26	39	1	RTG	Ana LV	Output for external bipolar transistor in case of HT applications
32	47	1	PS	Ana HV	High-side switch with Ron < 40 Ohm at 20mA, Switch-able supply (<15 V) for external components
[3:10]	[4:11]	8	KEY[7:0]	Multi- function HV	High voltage I/O port with wake-up function, Input for high or low active switches, ADC input, Low-side driver output 4mA (15mA), Weak current sources for pin diagnosis and WAKE UP in SLEEP MODE SPI Interface Pins (valid for KEY[3:0], DI, DO, CLK, CS)
31	45	1	AD1	Ana HV	High voltage ADC input (for VBAT measurement), Low side driver 30 uA (only for test purposes)
13, 11	18, 16	2, 2	REL[2:1]	Ana HV	Low-side switch with Ron < 7 Ohm at 150 mA @150°C, Relay driver with free wheel function, PWM controlled output
23, 24	35, 36	2	SENSE[2:1]	Ana HV	High voltage input for read out the status of relay contacts, Current sense function for shunt current
2, 1	2, 1	2	PWM[2:1]	Ana HV	Push pull output with Ron < 50 Ohm at 20mA, high output level is supply related but max approx. 14V, PWM controlled output
21, 22	32, 33	2	TC[2:1]	Ana LV	Input for timer capture unit, Low voltage input
18, 19	27, 28	2	OSC[2:1]	Ana LV	Crystal oscillator pin, Low voltage input, load capacitors external, ADC input
14	20	1	LIN	Ana HV	LIN 2.x transceiver BUS pin, slave only, High voltage I/O
17, 16	26, 25	1	TI[2:1]	Dig input	Test inputs for Melexis, debug interface - connect via resistor to GND in application mode, so that Flashing via these test pins is possible
20	30	1	то	Dig output	Test output for Melexis, debug interface, unconnected in application mode
-	3, 12, 13, 14, 15, 19, 22, 23, 24, 29, 31, 34, 37, 41, 46, 48	-	not connected	-	not connected pins



LIN-Slave for relay and DC motor control





## 3.2 Absolute maximum ratings

Parameter	Symbol	Condition	Limit Min	Limit Max	Unit
Supply voltage	VS	t < 5 min	-0.3	28	V
		t < 500 ms	-0.3	45	
	VS.tr1	ISO 7637-2 pulse 1 <sup>[1]</sup>	-100		
		VS=13.5V, TA=(23 ± 5)°C			
	VS.tr2	ISO 7637-2 pulse 2 <sup>[1]</sup>		+50	
		VS=13.5V, TA=(23 ± 5)°C			
	VS.tr3	ISO 7637-2 pulses 3A, 3B <sup>[1]</sup> VS=13.5V, TA=(23 ± 5)°C	-150	+100	
	VS.tr5	ISO 7637-2 pulses 5b <sup>[1]</sup> VS=13.5V, TA=(23 ± 5)°C	+65	+87	
Output voltage	VDDA		-0.3	3.6	
Output voltage	VDDD		-0.3	1.95	
LIN Bus	VLIN	T < 500ms	-22	40	
	VLIN.tr1	ISO 7637-2 pulse 1 <sup>[2]</sup> VS=13.5V, TA=(23 ± 5)°C	100		
	VLIN.tr2	ISO 7637-2 pulse 2 <sup>[2]</sup> VS=13.5V, TA=(23 ± 5)°C		+75	-
	VLIN.tr3	ISO 7637-2 pulses 3A, 3B <sup>[2]</sup> VS=13.5V, TA=(23 ± 5)°C	-150	+100	_
Voltage on Analogue	VANA_HV	Without external resistor;	-0.3		
HV	_	Pins KEY[7:0], AD1		VS+0.3	
		Pin PWM[2:1]		V(PS) +0.3	
		With external resistor of		VBAT	
		47 kΩ Pins KEY[7:0], AD1			
	VmaxPS	Pin PS		15	
	VmaxSENSE [2:1]	Pins SENSE[2:1]		VS+0.3	
	VmaxREL[2:1]	Pins REL[2:1]		39	
Voltage on Analogue LV	VANA_LV	Pins RTG, TC[2:1], OSC[2:1]	-0.3	VDDA +0.3	
		RTG (in case of external bipolar transistor)		5	
Digital Output Voltage	VOUT_DIG	Pin TO	-0.3	VDDA +0.3	
Digital Input Voltage	VIN_DIG	Pins TI[2:1]	-0.3	VDDA +0.3	
Digital Input Current	IIN_DIG	Pins TI[2:1]	-10	10	mA
Maximum latch-up free current at any pin	ILATCH	according to JEDEC JESD78, AEC-Q100-004	-250	250	
ESD capability of pin LIN	ESDHBM_LIN	Human body model <sup>[7]</sup>	-6	+6	kV
ESD capability of pin LIN	ESDIEC_LIN	Acc. To IEC 61000-4-2 <sup>[6]</sup>	-6	+6	kV
ESD capability of any other pin, except LIN	ESDHBM	Human body model <sup>[7]</sup>	-2	+2	kV
ESD capability at any pin	ESDCDM	Charge Device Model	-500	+500	V
Storage temperature	Tstg		-55	150	°C



### LIN-Slave for relay and DC motor control

Junction Temperature	TJ		-40	150 (155) <sup>[4][5]</sup>	°C
Thermal resistance QFN32 <sup>[3]</sup>	Rth	in free air, air flow 0m/s	~	32	K/W

#### Table 4: Absolute maximum ratings

- ISO 7637 test pulses are applied to VS via a reverse polarity diode and >1µF blocking capacitor;
- ISO 7637 test pulses are applied to LIN via a coupling capacitance of 1nF;
- Simulated value for low conductance board (JEDEC).
- [1] [2] [3] [4] 150°C ambient temperature is a target value. For temperatures >105°C an external bipolar regulator transistor in the regulator path should be used. Ambient temperatures of 150°C are only allowed for limited periods of time to be agreed in a mission profile with the customer.
- 155°C is a development target value. [5]
- Equivalent to discharging a 150pF capacitor through a 330Ω resistor;
- [6] [7] The specified values are a target to be verified on first prototypes. Based on the evaluation results, additional external protection components might be recommended to reach the specified system ESD levels. Equivalent to discharging a 100pF capacitor through a  $1.5k\Omega$  resistor conform to MIL STD 883 method 3015.7.
- [8]



## 4. Application Examples

The following sections show typical application examples <sup>[1]</sup>.

[1] The application examples are principal application schematics only. The details need to be worked out for each application schematic separately, depending on the application requirements.

### 4.1 Single DC motor drive

In this sample application the IC can realize the driving of a DC motor via an external relay bridge. Speed, position sensing and anti trap or block detection are done by means of external Hall latches connected to a timer capture unit. The Hall sensors are switched off during standby mode via a switchable battery voltage output. Additionally relay contact monitoring can done by checking the voltages over it.

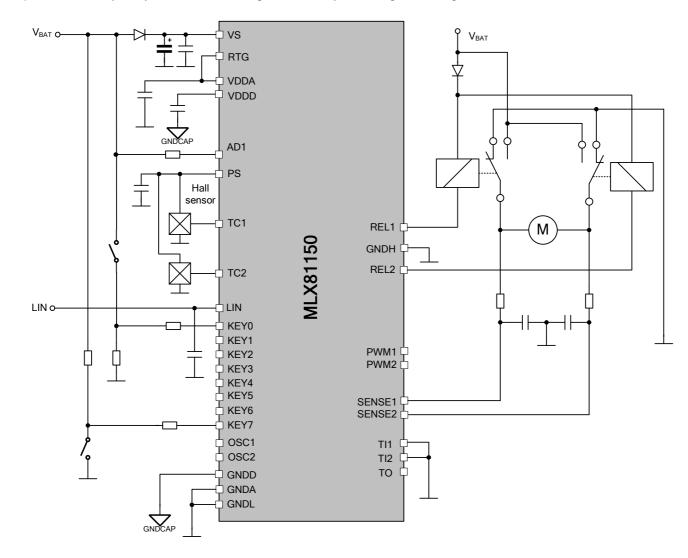


Figure 2 – Principle application diagram showing a common relay driver controlled by external switches and LIN bus



### 4.2 Single DC motor drive with soft start / stop

For some applications it might be necessary:

- To control the motor speed especially during start / stop,
- To have an independent switching channel in case the relay "hangs",
- To switch the power via the power transistor and to increase with this the life time of the relay contacts
- To monitor the motor current (current sensing and over current shut off).

This application requires then also a reverse polarity protection in the power path.

Following application diagram shows the practical realization in principle:

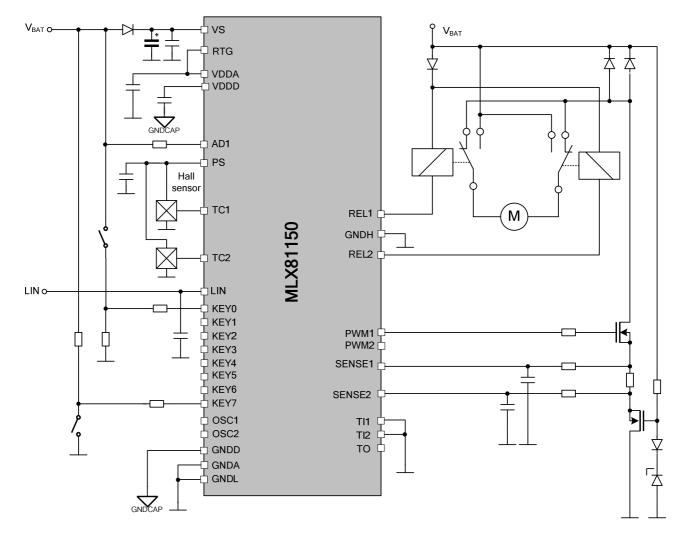


Figure 3 – Principle application diagram showing a common relay driver controlled by external switches and LIN bus, with soft start / stop and motor current sense



#### 4.3 Single DC motor drive in FET controlled full bridge applications

By adding some external additional circuitry, the IC will also allow to drive DC motors in full bridge applications. Position, speed and direction sensing is done via external Hall latches.

By having one PWM on the low side path of the half bridge and the inverse PWM (with programmable interlock delay in the high side path) the p channel can be actively switched on in case the current wheels out.

Same is for the n-channel Transistor.

The other side of the full bridge is then statically switched on or off.

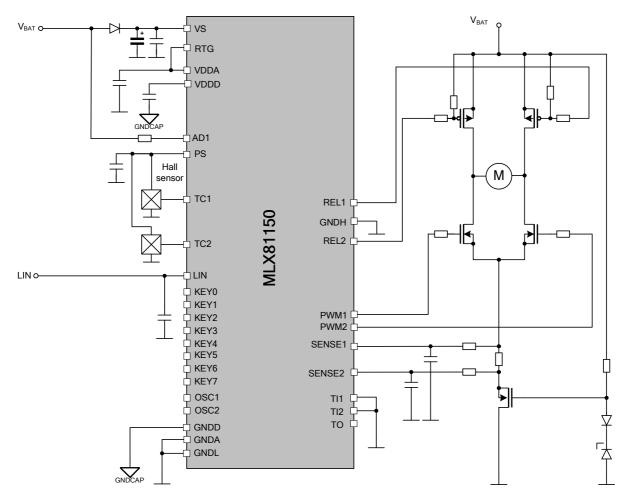


Figure 4 – Principle application diagram showing a DC motor in a full bridge application



#### 4.4 LED-Lamp driver, switch mode power supply

In this application the MLX81150 drives a LED lamp with several high power LEDs in a DC-DC converter configuration. The module itself is controlled via the LIN bus. The current in the LED is regulated to a given value. Adjusting PWM frequency and PWM ratio allow to control the transformator in a very efficient way from EMC perspective as well as from energy point of view.

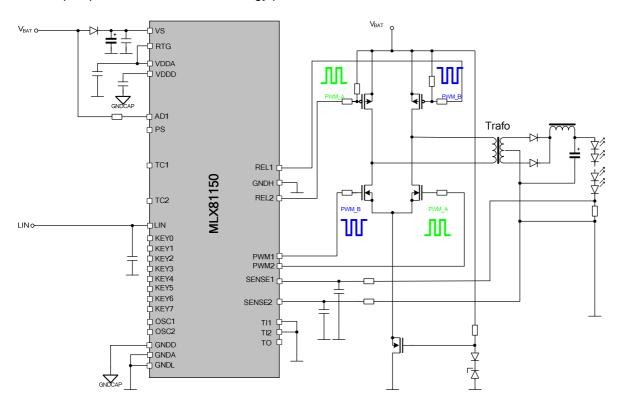


Figure 5 – Principle application diagram showing a DC/DC converter for high power LED lamp driving controlled by a LIN bus



#### 4.5 MLX81150 in 1- and 2- phase BLDC (brush less DC) Motor control applications

BLDC motors are used today in several permanent running automotive applications. 1- and 2-phase BLDC motors are applied in several auxiliary applications as small pumps and blowers. In case these pumps request a LIN or PWM interface connection, the MLX81150 is a perfect solution for that. The commutation information for the brush less DC motors is provided by a hall switch/latch reacting on positive and negative magnet field of the permanent magnet rotor.

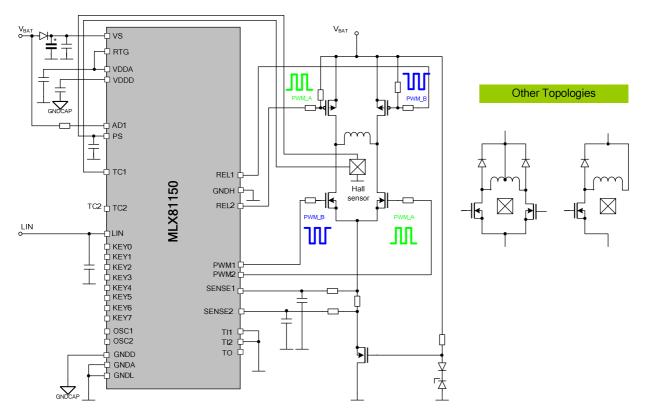


Figure 6 – Principle application diagram showing a 1 / 2 phase BLDC motor drive



#### 4.6 Higher VDDA loads or higher ambient temperatures

If it is necessary to supply higher currents to external 3.3V loads or if high ambient temperatures >105°C are requested, it is possible to connect to the RTG pin an external load transistor. This external load transistor provides a higher current for possible external devices and also decreases the internal power dissipation.

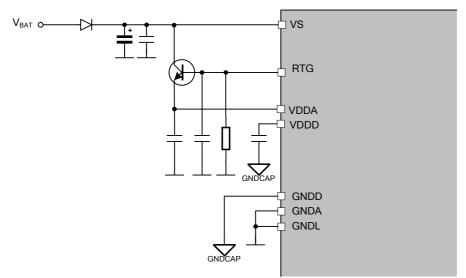


Figure 7 – Principle application diagram in case of higher VDDA loads or if high ambient temperatures are applied

#### 4.7 Use of external resonator

It is possible to use an external resonator in case a higher precision of the frequency is requested.

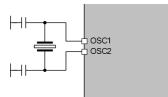


Figure 8 – Principle application diagram using an external resonator



#### 4.8 Key inputs with different wetting currents in active and sleep configuration

Depending on different application requests for the key inputs it might be necessary to use in active mode relatively high wetting currents for the external switches. These currents will be provided by external pull up / pull down resistors. The IC will read the switches then with suitable threshold levels. In SLEEP MODE relatively low wetting currents might be necessary. These currents will also be provided by external pull up / pull down resistors. Wake up will be then just with a rising or falling edge of the incoming signal. An external bipolar transistor will just select the suitable series resistor for active mode or sleep mode.

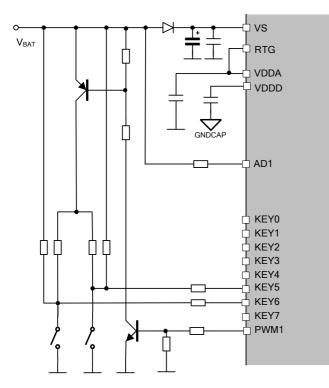


Figure 9 – Principle application diagram using different wetting currents in active and sleep mode configuration, switches are related to GND; PWM1 pin provides steady state voltage level, pull up currents



LIN-Slave for relay and DC motor control

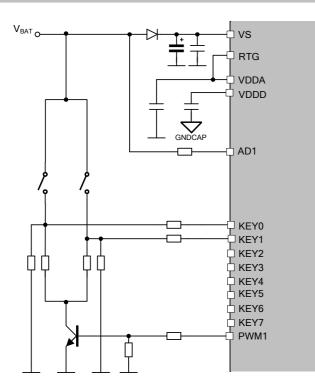


Figure 10 – Principle application diagram using different wetting currents in active and sleep mode configuration, switches are related to supply; PWM1 pin provides steady state voltage level, pull down currents



Via a 2-stage measurement, first at pin AD1 to check the  $V_{BAT}$  and second at pin KEY7, it is possible to check also the status of so called 'Matrix Switches'

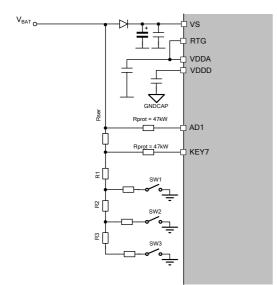


Figure 11 – Principle application diagram with matrix switch detection via KEY7 and AD1



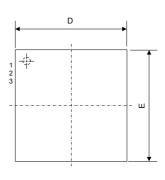
# 5. Mechanical Specification

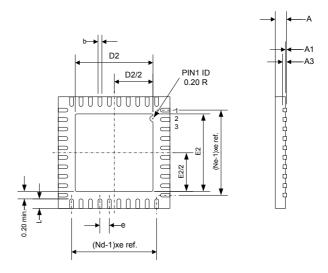
### 5.1 Package data QFN32 (5x5, 32 leads)

[1][2]	A	A1	A3	b	D	D2	E	E2	е	L	N[3]	ND [4]	NE[4]
min	0.80	0.00	0.20	0.18	5.00	3.50	5.00	3.50	0.50	0.3	32	8	8
nom	0.85	0.02		0.25		3.60		3.60		0.4			
max	1.00	0.05		0.30		3.70		3.70		0.5			

#### Table 5: Mechanical Dimensions QFN32 5x5

- [1] Dimensions and tolerances conform to ASME Y14.5M-1994
- [2] All dimensions are in Millimeters. All angels are in degrees
- [3] N is the total number of terminals
- [4] ND and NE refer to the number of terminals on each D and E side respectively





**Bottom View** 

Top View

Figure 12: Package data QFN32

Side View



## 5.2 Package data TQFPeP 48L (7x7, 48 leads)

	А	A1	A2	b	b1	D	D1	D2	E	E1	E2	е	1	Ν	CCC	ddd
Min	-	0.05	0.95	0.17	0.17	9.00	7.00	4.00	9.00	7.00	4.00	0.50	0.45	48	-	-
Nom	-	-	1.00	0.22	0.20								0.60		-	-
Max	1.20	0.15	1.05	0.27	0.23								0.75		0.08	0.08
Notes:           1. All Dim           Δ2. Datum           Δ3. Datum           Δ4. To be           Δ5. Dimen           Δ7. These           8. Packag;           Δ9. Dimen           10. Contro           11. maxim           12. This out           Δ13. A1 is	<ul> <li>Table 6: Mechanical Dimensions TQFPeP(48) 7x7</li> <li>Notes: <ol> <li>All Dimensioning and Tolerances conform to ASME Y14.5M-1994,</li> <li>Datum Plane [- -] located at Mould Parting Line and coincident with Lead, where Lead exists, plastic body at bottom of parting line.</li> <li>Datum Plane [-]-] located at Mould Parting Line and coincident with Lead, where Lead exists, plastic body at bottom of parting line.</li> <li>Datum Plane [-]-] located at Mould Parting Line and coincident with Lead, where Lead exists, plastic body at bottom of parting line.</li> <li>Datum Plane [-]-] located at centreline between leads where leads exist, plastic body at datum plane [-]-]</li> <li>To be determined at centreline between leads where leads exist, plastic body at datum plane [-]-]</li> <li>Dimensions D1 and E1 do not include Mould protrusion. Dimensions D1 and E1 do not include mould protrusion. Allowable mould protrusion is 0.254 mm on D1 and E1 dimensions.</li> <li>N' is the total number of terminals</li> <li>These dimensions to be determined at datum plane [-]-]</li> <li>Package top dimensions are smaller than bottom dimensions and top of package will not overhang bottom of package.</li> <li>Dimension b does not include dam bar protrusion shall be 0.08mm total in excess of the "b" dimension at maximum material condition, dam bar can not be located on the lower radius of the foot.</li> <li>Controlling dimension millimeter.</li> <li>maximum allowable die thickness to be assembled in this package family is 0.38mm</li> <li>This outline conforms to JEDEC publication 95 Registration MS-026, Variation ABA, ABC &amp; ABD.</li> <li>A13. At is defined as the distance from the seating plane to the lowest point of the package body.</li> </ol> </li> </ul>															
		be coplana		of the exposen of package			ensions are		JM VIEV		and are inde	pendent fro	m die size.			
e	A −A− 1 1 1 1 1 1 1 1 1 1 1 1 1			-D/2	E/2	possible c extectrical	ead need best ontact to ground and thermal reas E17 E17 E17 E17 E17 E17 E17 E17 E17 E17					e ejector KS ARE L for epad d dad option INAL)			DES	Æ
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	- 40- D	·														

Figure 13: Package data TQFPeP48



# 6. Marking/Order Code

### 6.1 Marking MLX81150

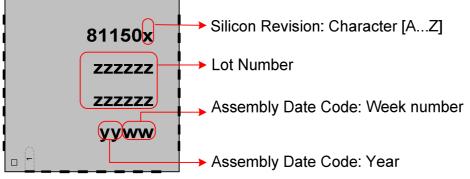


Figure 14: Marking example on IC package QFN32 5x5 package

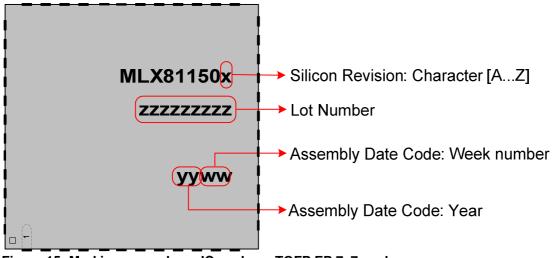
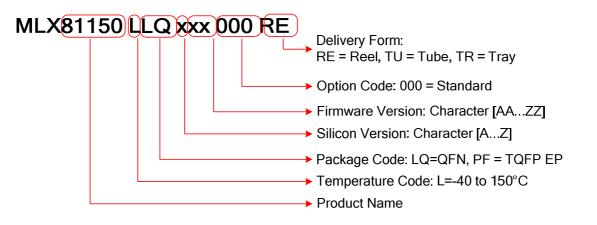


Figure 15: Marking example on IC package TQFP EP 7x7 package

## 6.2 Order Code MLX81150





# 7. Assembly Information

Our products are classified and qualified regarding soldering technology, solderability and moisture sensitivity level according to following test methods:

#### Reflow Soldering SMD's (Surface Mount Devices)

- IPC/JEDEC J-STD-020 Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices (classification reflow profiles according to table 5-2)
- EIA/JEDEC JESD22-A113
   Preconditioning of Nonhermetic Surface Mount Devices Prior to Reliability Testing
   (reflow profiles according to table 2)

#### Wave Soldering SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

- EN60749-20
- Resistance of plastic- encapsulated SMD's to combined effect of moisture and soldering heat
  EIA/JEDEC JESD22-B106 and EN60749-15
- Resistance to soldering temperature for through-hole mounted devices

#### Iron Soldering THD's (<u>Through Hole Devices</u>)

 EN60749-15 Resistance to soldering temperature for through-hole mounted devices

#### Solderability SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

• EIA/JEDEC JESD22-B102 and EN60749-21 Solderability

For all soldering technologies deviating from above mentioned standard conditions (regarding peak temperature, temperature gradient, temperature profile etc) additional classification and qualification tests have to be agreed upon with Melexis.

The application of Wave Soldering for SMD's is allowed only after consulting Melexis regarding assurance of adhesive strength between device and board.

Melexis recommends reviewing on our web site the General Guidelines soldering recommendation (<u>http://www.melexis.com/Quality\_soldering.aspx</u>) as well as trim&form recommendations (<u>http://www.melexis.com/Assets/Trim-and-form-recommendations-5565.aspx</u>).

Melexis is contributing to global environmental conservation by promoting **lead free** solutions. For more information on qualifications of **RoHS** compliant products (RoHS = European directive on the Restriction Of the use of certain Hazardous Substances) please visit the quality page on our website: <u>http://www.melexis.com/quality.aspx</u>



## 8. Disclaimer

The product abstract just provides an overview of the described devices. Please consult the complete product specification/datasheet in its latest revision for any detailed information.

Devices sold by Melexis are covered by the warranty and patent indemnification provisions appearing in its Term of Sale. Melexis makes no warranty, express, statutory, implied, or by description regarding the information set forth herein or regarding the freedom of the described devices from patent infringement. Melexis reserves the right to change specifications and prices at any time and without notice. Therefore, prior to designing this product into a system, it is necessary to check with Melexis for current information. This product is intended for use in normal commercial applications. Applications requiring extended temperature range, unusual environmental requirements, or high reliability applications, such as military, medical life-support or life-sustaining equipment are specifically not recommended without additional processing by Melexis for each application.

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ISO/TS16949 and ISO14001 Certified