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### Understanding [Embedded - Microprocessors](#)

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

### Applications of [Embedded - Microprocessors](#)

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

#### Details

Product Status	Obsolete
Core Processor	Z8S180
Number of Cores/Bus Width	1 Core, 8-Bit
Speed	10MHz
Co-Processors/DSP	-
RAM Controllers	DRAM
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	-
SATA	-
USB	-
Voltage - I/O	5.0V
Operating Temperature	0°C ~ 70°C (TA)
Security Features	-
Package / Case	64-DIP (0.750", 19.05mm)
Supplier Device Package	64-DIP
Purchase URL	<a href="https://www.e-xfl.com/product-detail/zilog/z8s18010psg">https://www.e-xfl.com/product-detail/zilog/z8s18010psg</a>

GENERAL DESCRIPTION (Continued)

Power connections follow the conventional descriptions below:

Connection	Circuit	Device
Power	V <sub>CC</sub>	V <sub>DD</sub>
Ground	GND	V <sub>SS</sub>

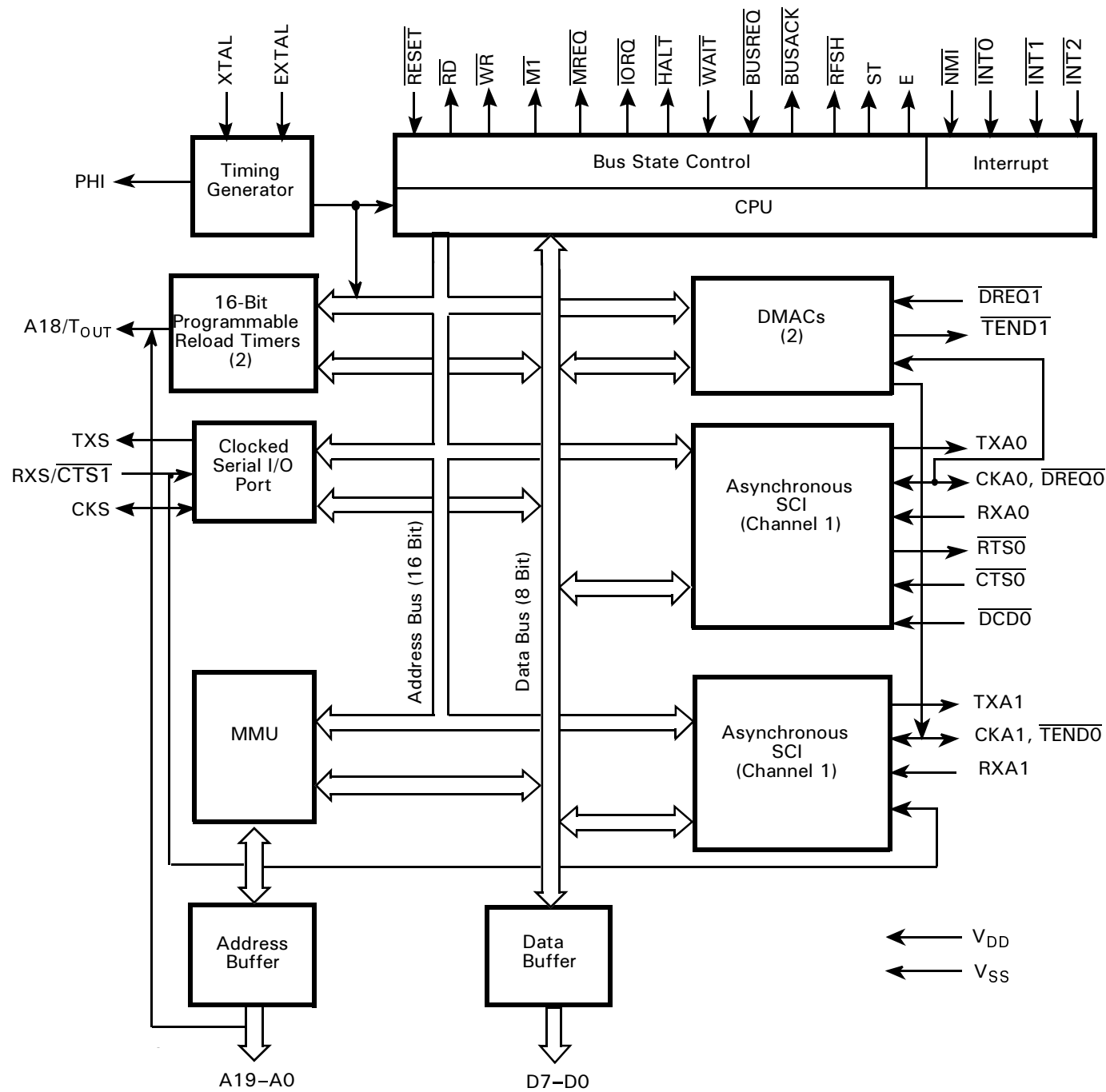


Figure 1. Z8S180/Z8L180 Functional Block Diagram

PIN IDENTIFICATION (Continued)

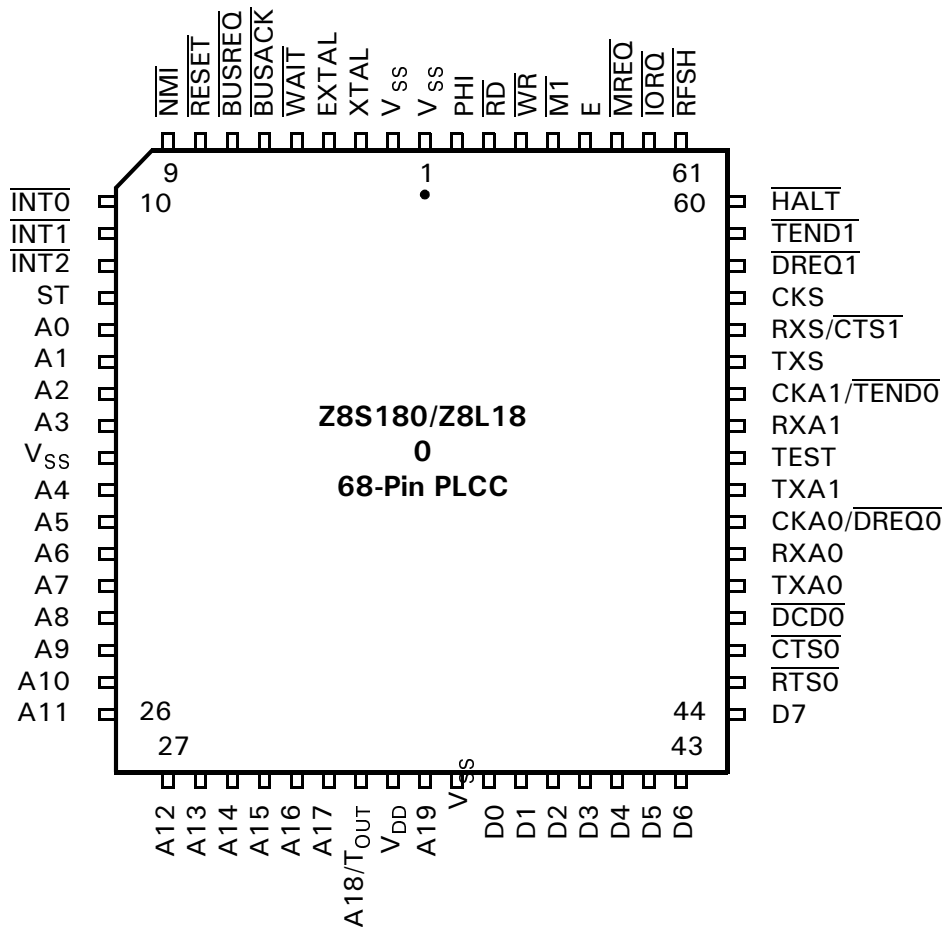


Figure 3. Z8S180/Z8L180 68-Pin PLCC Pin Configuration

## PIN IDENTIFICATION (Continued)

Table 1. Z8S180/Z8L180 Pin Identification (Continued)

Pin Number and Package Type			Default Function	Secondary Function	Control
QFP	PLCC	DIP			
13	19	17	A4		
14			NC		
15	20	18	A5		
16	21	19	A6		
17	22	20	A7		
18	23	21	A8		
19	24	22	A9		
20	25	23	A10		
21	26	24	A11		
22			NC		
23			NC		
24	27	25	A12		
25	28	26	A13		
26	29	27	A14		
27	30	28	A15		
28	31	29	A16		
29	32	30	A17		
30			NC		
31	33	31	A18	T <sub>OUT</sub>	Bit 2 or Bit 3 of TCR
32	34	32	V <sub>DD</sub>		
33	35		A19		
34	36	33	V <sub>SS</sub>		
35	37	34	D0		
36	38	35	D1		
37	39	36	D2		
38	40	37	D3		
39	41	38	D4		
40	42	39	D5		
41	43	40	D6		
42			NC		
43			NC		
44	44	41	D7		
45	45	42	$\overline{\text{RTS0}}$		
46	46	43	$\overline{\text{CTS0}}$		
47	47	44	$\overline{\text{DCD0}}$		
48	48	45	TXA0		
49	49	46	RXA0		
50	50	47	CKA0	$\overline{\text{DREQ0}}$	Bit 3 or Bit 5 of DMODE
51			NC		
52	51	48	TXA1		

## PIN IDENTIFICATION (Continued)

Table 2. Pin Status During RESET, BUSACK, and SLEEP Modes

Pin Number and Package Type					Pin Status		
QFP	PLCC	DIP	Default Function	Secondary Function	RESET	BUSACK	SLEEP
1	9	8	$\overline{\text{NMI}}$		IN	IN	IN
2			NC				
3			NC				
4	10	9	$\overline{\text{INT0}}$		IN	IN	IN
5	11	10	$\overline{\text{INT1}}$		IN	IN	IN
6	12	11	$\overline{\text{INT2}}$		IN	IN	IN
7	13	12	ST		High	High	High
8	14	13	A0		3T	3T	High
9	15	14	A1		3T	3T	High
10	16	15	A2		3T	3T	High
11	17	16	A3		3T	3T	High
12	18		V <sub>SS</sub>		V <sub>SS</sub>	V <sub>SS</sub>	V <sub>SS</sub>
13	19	17	A4		3T	3T	High
14			NC				
15	20	18	A5		3T	3T	High
16	21	19	A6		3T	3T	High
17	22	20	A7		3T	3T	High
18	23	21	A8		3T	3T	High
19	24	22	A9		3T	3T	High
20	25	23	A10		3T	3T	High
21	26	24	A11		3T	3T	High
22			NC				
23			NC				
24	27	25	A12		3T	3T	High
25	28	26	A13		3T	3T	High
26	29	27	A14		3T	3T	High
27	30	28	A15		3T	3T	High
28	31	29	A16		3T	3T	High
29	32	30	A17		3T	3T	High
30			NC				
31	33	31	A18		3T	3T	High
			T <sub>OUT</sub>		N/A	OUT	OUT
32	34	32	V <sub>DD</sub>		V <sub>DD</sub>	V <sub>DD</sub>	V <sub>DD</sub>
33	35		A19		3T	3T	High
34	36	33	V <sub>SS</sub>		V <sub>SS</sub>	V <sub>SS</sub>	V <sub>SS</sub>
35	37	34	D0		3T	3T	3T
36	38	35	D1		3T	3T	3T
37	39	36	D2		3T	3T	3T
38	40	37	D3		3T	3T	3T

## PIN IDENTIFICATION (Continued)

Table 2. Pin Status During RESET, BUSACK, and SLEEP Modes (Continued)

Pin Number and Package Type					Pin Status		
QFP	PLCC	DIP	Default Function	Secondary Function	RESET	BUSACK	SLEEP
76	4	3	EXTAL		IN	IN	IN
77	5	4	$\overline{\text{WAIT}}$		IN	IN	IN
78	6	5	$\overline{\text{BUSACK}}$		High	OUT	OUT
79	7	6	$\overline{\text{BUSREQ}}$		IN	IN	IN
80	8	7	$\overline{\text{RESET}}$		IN	IN	IN

## ARCHITECTURE

The Z180 combines a high-performance CPU core with a variety of system and I/O resources useful in a broad range of applications. The CPU core consists of five functional blocks: clock generator, bus state controller, Interrupt controller, memory management unit (MMU), and the central processing unit (CPU). The integrated I/O resources make up the remaining four functional blocks: direct memory access (DMA) control (2 channels), asynchronous serial communication interface (ASCI, 2 channels) programmable reload timers (PRT, 2 channels), and a clock serial I/O (CSI/O) channel.

**Clock Generator.** This logic generates a system clock from an external crystal or clock input. The external clock is divided by 2 or 1 and provides the timing for both internal and external devices.

**Bus State Controller.** This logic performs all of the status and bus-control activity associated with the CPU and some on-chip peripherals. Also includes wait-state timing, reset cycles, DRAM refresh, and DMA bus exchanges.

**Interrupt Controller.** This logic monitors and prioritizes the variety of internal and external interrupts and traps to provide the correct responses from the CPU. To maintain compatibility with the Z80 CPU, three different interrupts modes are supported.

**Memory Management Unit.** The MMU allows the user to map the memory used by the CPU (logically only 64KB) into the 1-MB addressing range supported by the Z8S180/Z8L180. The organization of the MMU object

code maintains compatibility with the Z80 CPU, while offering access to an extended memory space. Accomplished by using an effective common-area/banked-area scheme.

**Central Processing Unit.** The CPU is microcoded to provide a core that is object-code compatible with the Z80 CPU. It also provides a superset of the Z80 instruction set, including 8-bit multiplication. The core is modified to allow many of the instructions to execute in fewer clock cycles.

**DMA Controller.** The DMA controller provides high-speed transfers between memory and I/O devices. Transfer operations supported are memory-to-memory, memory to/from I/O, and I/O-to-I/O. Transfer modes supported are request, burst, and cycle steal. DMA transfers can access the full 1-MB address range with a block length up to 64 KB, and can cross over 64K boundaries.

### Asynchronous Serial Communication Interface (ASCI).

The ASCI logic provides two individual full-duplex UARTs. Each channel includes a programmable baud rate generator and modem control signals. The ASCI channels can also support a multiprocessor communication format as well as break detection and generation

**Programmable Reload Timers (PRT).** This logic consists of two separate channels, each containing a 16-bit counter (timer) and count reload register. The time base for the counters is derived from the system clock (divided by 20) before reaching the counter. PRT channel 1 provides an optional output to allow for waveform generation.

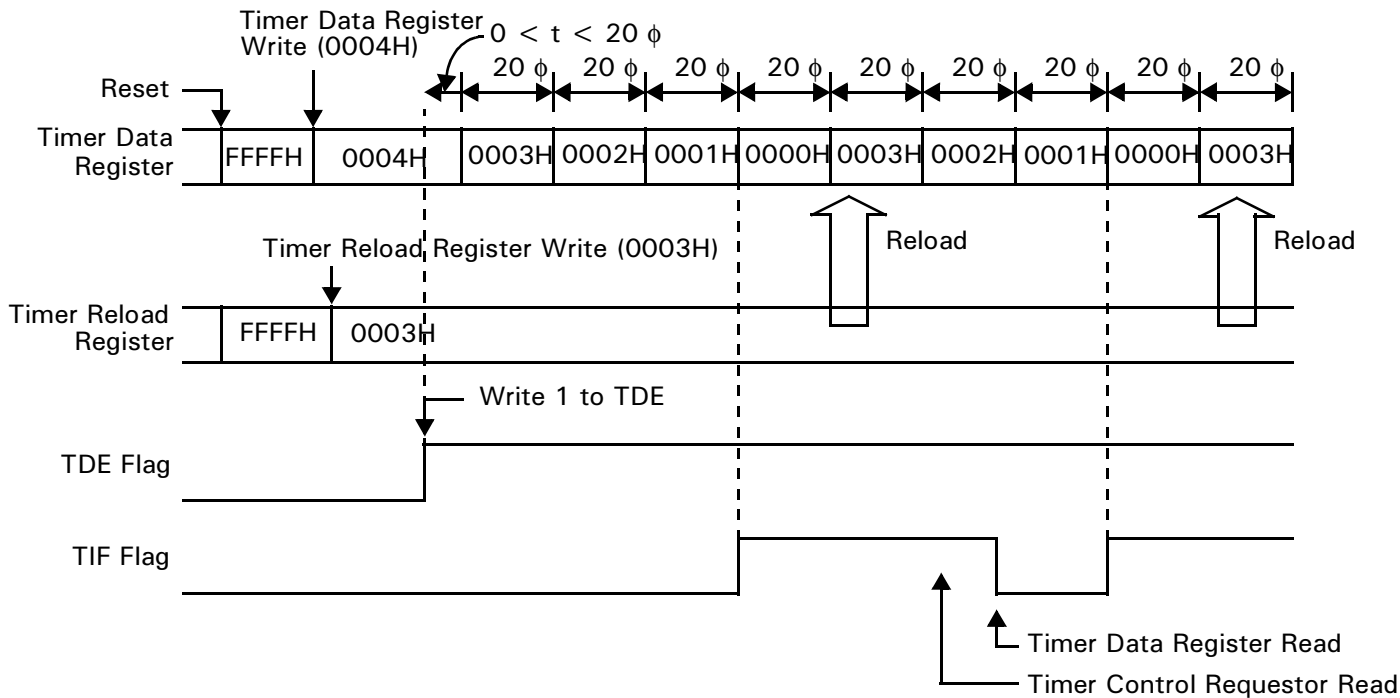


Figure 5. Timer Initialization, Count Down, and Reload Timing

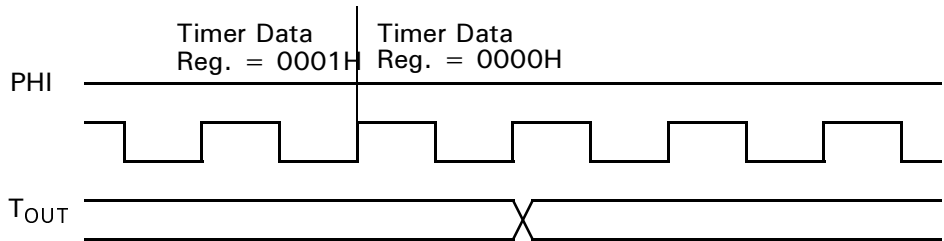


Figure 6. Timer Output Timing

**Clocked Serial I/O (CSI/O).** The CSI/O channel provides a half-duplex serial transmitter and receiver. This channel can be used for simple high-speed data connection to another microprocessor or microcomputer. TRDR is used for both CSI/O transmission and reception. Thus, the system design must ensure that the constraints of half-duplex operation are met (Transmit and Receive operation cannot occur simultaneously). For example, if a CSI/O transmission is attempted while the CSI/O is receiving data, a CSI/O does not work.

**Note:** TRDR is not buffered. Performing a CSI/O transmit while the previous transmission is still in progress causes the data to be immediately updated and corrupts the transmit operation. Similarly, reading TRDR while a transmit or receive is in progress should be avoided.



This condition provides a technique for synchronization with high-speed external events without incurring the latency imposed by an interrupt-response sequence. Figure 14 depicts the timing for exiting SLEEP mode due to an interrupt request.

**Note:** The Z8S180/Z8L180 takes about 1.5 clock ticks to re-start.

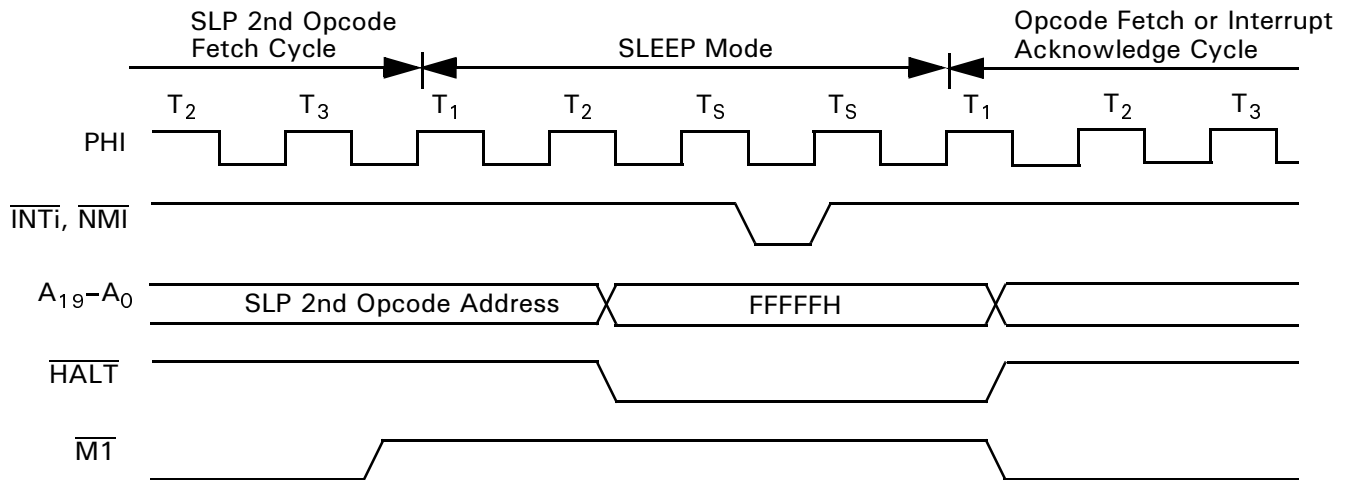


Figure 14. SLEEP Timing

**IOSTOP Mode.** IOSTOP mode is entered by setting the IOSTOP bit of the I/O Control Register (ICR) to 1. In this case, on-chip I/O (ASCI, CSI/O, PRT) stops operating. However, the CPU continues to operate. Recovery from IOSTOP mode is performed by resetting the IOSTOP bit in ICR to 0.

**SYSTEM STOP Mode.** SYSTEM STOP mode is the combination of SLEEP and IOSTOP modes. SYSTEM STOP mode is entered by setting the IOSTOP bit in ICR to 1 followed by execution of the SLP instruction. In this mode, on-chip I/O and CPU stop operating, reducing power consumption, but the PHI output continues to operate. Recovery from SYSTEM STOP mode is the same as recovery from SLEEP mode except that internal I/O sources (disabled by IOSTOP) cannot generate a recovery interrupt.

**IDLE Mode.** Software puts the Z8S180/Z8L180 into this mode by performing the following actions:

- Set the IOSTOP bit (ICR5) to 1
- Set CCR6 to 0
- Set CCR3 to 1
- Execute the SLP instruction

The oscillator keeps operating but its output is blocked to all circuitry including the PHI pin. DRAM refresh and all

internal devices stop, but external interrupts can occur. Bus granting to external Masters can occur if the BREST bit in the CPU control Register (CCR5) was set to 1 before IDLE mode was entered.

The Z8S180/Z8L180 leaves IDLE mode in response to a Low on  $\overline{\text{RESET}}$ , an external interrupt request on  $\overline{\text{NMI}}$ , or an external interrupt request on  $\overline{\text{INT0}}$ ,  $\overline{\text{INT1}}$  or  $\overline{\text{INT2}}$  that is enabled in the INT/TRAP Control Register. As previously described for SLEEP mode, when the Z8S180/Z8L180 leaves IDLE mode due to an  $\overline{\text{NMI}}$ , or due to an enabled external interrupt request when the  $\overline{\text{IEF}}$  flag is 1 due to an EI instruction, the device starts by performing the interrupt with the return address of the instruction after the SLP instruction.

If an external interrupt enables the INT/TRAP control register while the IEF1 bit is 0, Z8S180/Z8L180 leaves IDLE mode; specifically, the processor restarts by executing the instructions following the SLP instruction.

Figure 15 indicates the timing for exiting IDLE mode due to an interrupt request.

**Note:** The Z8S180/Z8L180 takes about 9.5 clocks to restart.

ing the bus to an external Master during STANDBY mode, when the BREXT bit in the CPU Control Register (CCR5) is 1.

As described previously for SLEEP and IDLE modes, when the MPU leaves STANDBY mode due to  $\overline{\text{NMI}}$  Low or an enabled  $\overline{\text{INT0}}\text{--}\overline{\text{INT2}}$  Low when the IEF, flag is 1 due to an IE instruction, it starts by performing the interrupt with the return address being that of the instruction following the SLP instruction. If the Z8S180/Z8L180 leaves STANDBY mode due to an external interrupt request that's enabled in the INT/TRAP Control Register, but the IEF, bit is 0 due to

a DI instruction, the processor restarts by executing the instruction(s) following the SLP instruction. If  $\overline{\text{INT0}}$ , or  $\overline{\text{INT1}}$  or  $\overline{\text{INT2}}$  goes inactive before the end of the clock stabilization delay, the Z8S180/Z8L180 stays in STANDBY mode.

Figure 17 indicates the timing for leaving STANDBY mode due to an interrupt request.

**Note:** The Z8S180/Z8L180 takes either 64 or  $2^{17}$  (131,072) clocks to restart, depending on the CCR3 bit.

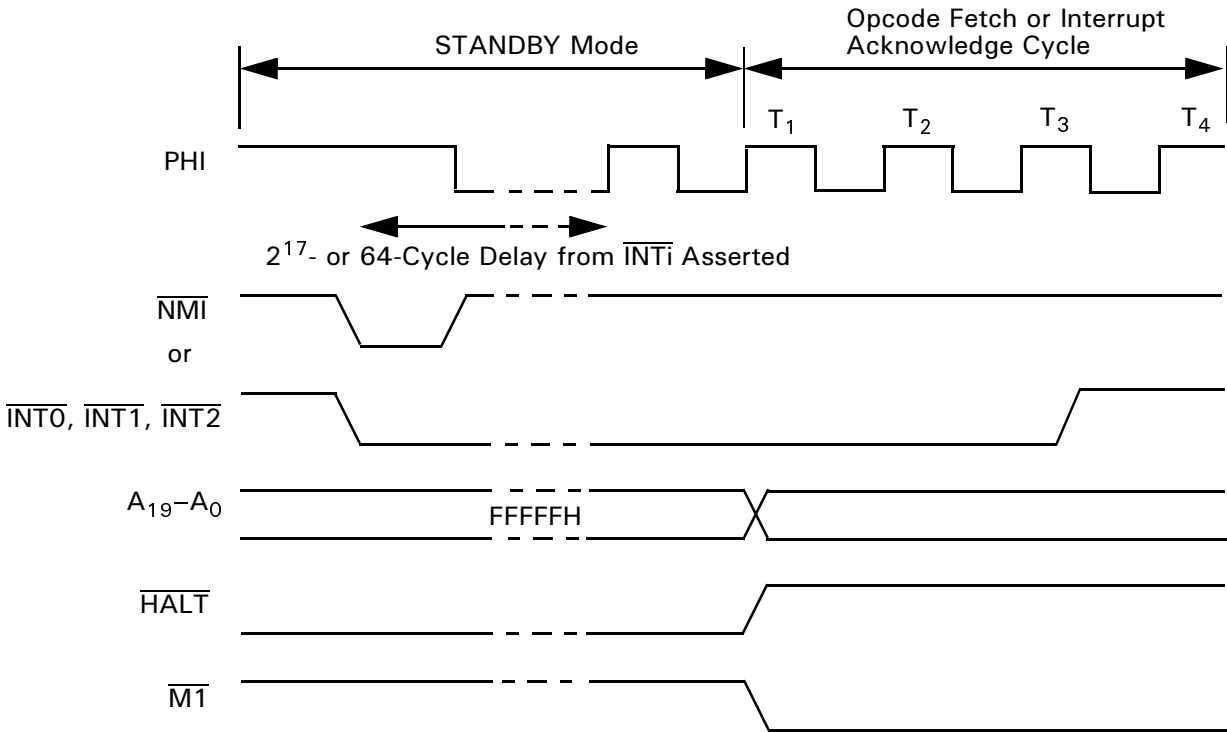


Figure 17. Z8S180/Z8L180 STANDBY Mode Exit Due to External Interrupt

While the Z8S180/Z8L180 is in STANDBY mode, it grants the bus to an external Master if the BREXT bit (CCR5) is 1. Figure 18 indicates the timing of this sequence. The device takes 64 or  $2^{17}$  (131,072) clock cycles to grant the bus de-

pending on the CCR3 bit. The latter (not the QUICK RECOVERY) case may be prohibitive for many demand-driven external Masters. If so, QUICK RECOVERY or IDLE mode can be used.

TIMING DIAGRAMS (Continued)

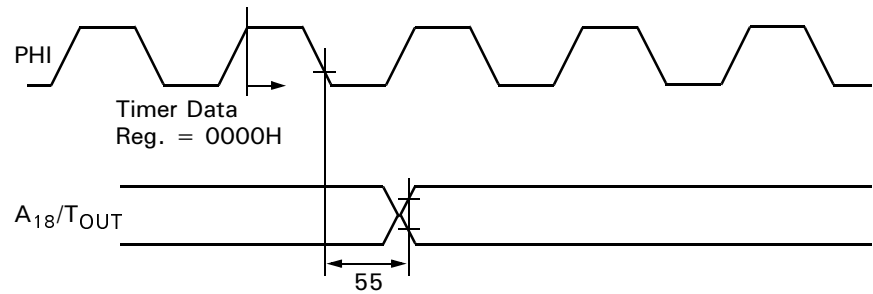


Figure 27. Timer Output Timing

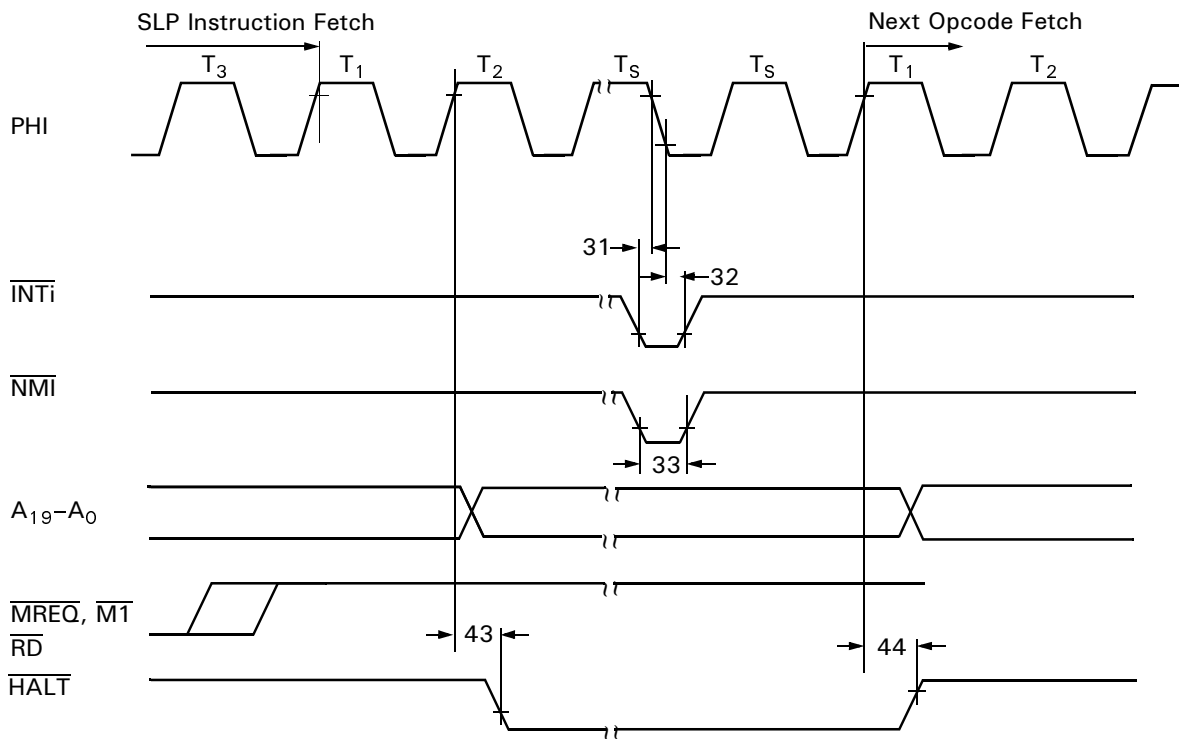


Figure 28. SLP Execution Cycle

**Bit 2 LNIO.** This bit controls the drive capability of certain external I/O pins of the Z8S180/Z8L180. When this bit is set to 1, the output drive capability of the following pins is reduced to 33 percent of the original drive capability:

$\overline{\text{RTS0}}$	$\text{T}\times\text{S}$
$\text{CKA1}/\overline{\text{TEND0}}$	$\text{CKA0}/\overline{\text{DREQ0}}$
$\text{TXA0}$	$\text{TXA1}$
$\overline{\text{TENDi}}$	$\text{CKS}$

**Bit 1 LNCPUCTL.** This bit controls the drive capability of the CPU Control pins. When this bit is set to 1, the output drive capability of the following pins is reduced to 33 percent of the original drive capability:

$\overline{\text{BUSACK}}$	$\overline{\text{RD}}$
$\overline{\text{WR}}$	$\overline{\text{M1}}$
$\overline{\text{MREQ}}$	$\overline{\text{IORQ}}$
$\overline{\text{RFSH}}$	$\overline{\text{HALT}}$
$\text{E}$	$\text{TEST}$
$\text{ST}$	

**Bit 0 LNAD/DATA.** This bit controls the drive capability of the Address/Data bus output drivers. If this bit is set to 1, the output drive capability of the Address and Data bus outputs is reduced to 33 percent of its original drive capability.

ASCI REGISTER DESCRIPTION

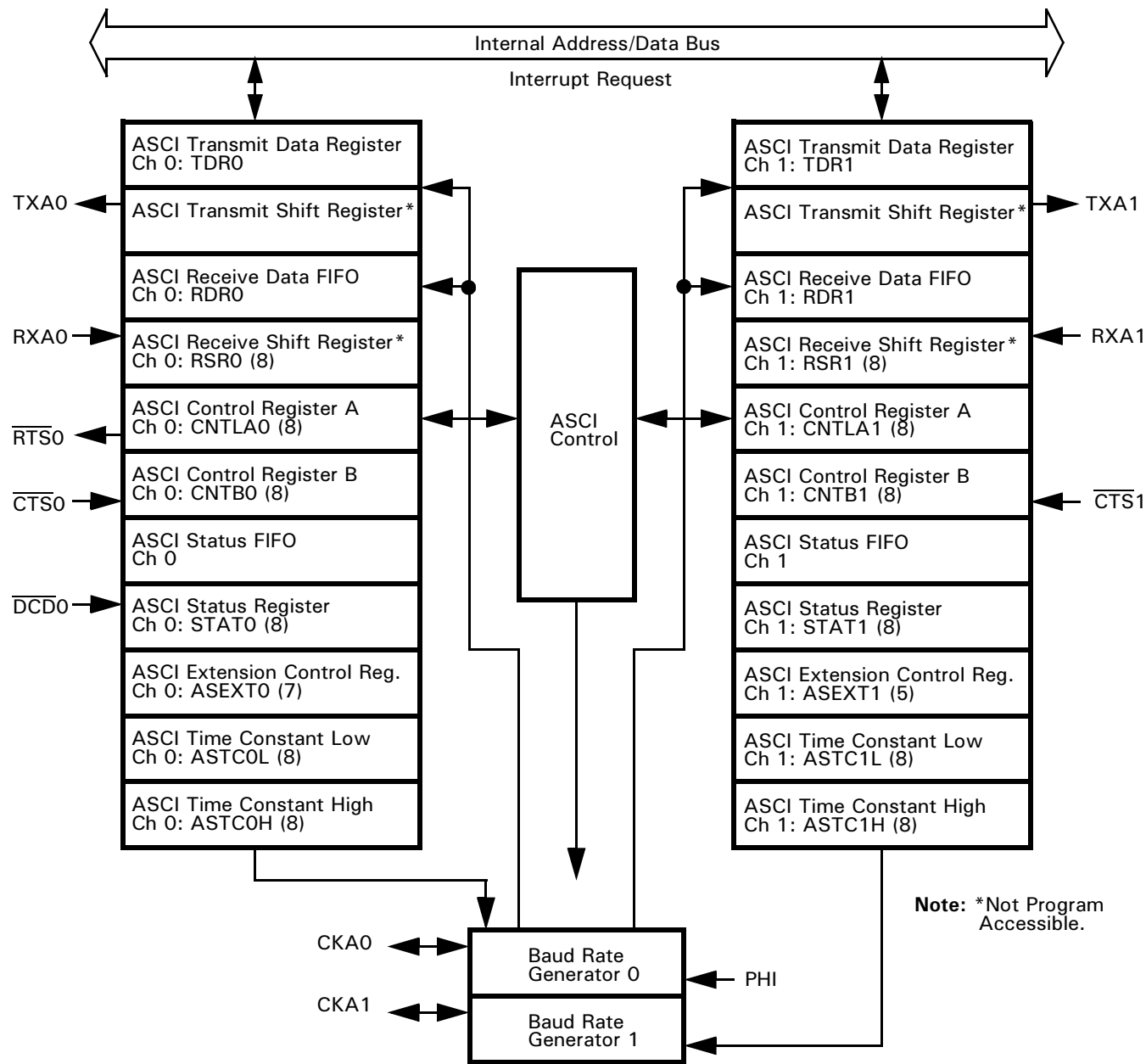


Figure 32. ASCI Block Diagram

**ASCI Transmit Shift Register 0,1.** When the ASCI Transmit Shift Register (TSR) receives data from the ASCI Transmit Data Register (TDR), the data is shifted out to the TXA pin. When transmission is completed, the next byte (if available) is automatically loaded from TDR into TSR and the next transmission starts. If no data is available for trans-

mission, TSR idles by outputting a continuous High level. This register is not program-accessible

**ASCI Transmit Data Register 0,1 (TDR0, 1: I/O address = 06H, 07H).** Data written to the ASCI Transmit Data Register is transferred to the TSR as soon as TSR is empty. Data can be written while TSR is shifting out the previous byte of data. Thus, the ASCI transmitter is double buffered.

## ASCII CHANNEL CONTROL REGISTER A (Continued)

vious contents of TDRE are held. TE is cleared to 0 in IOSTOP mode during RESET.

**RTS0: Request to Send Channel 0 (Bit 4 in CNTLA0 Only).** If bit 4 of the System Configuration Register is 0, the  $\overline{\text{RTS0}}$ /TXS pin exhibits the  $\overline{\text{RTS0}}$  function.  $\overline{\text{RTS0}}$  allows the ASCII to control (start/stop) another communication device's transmission (for example, by connecting to that device's  $\overline{\text{CTS}}$  input).  $\overline{\text{RTS0}}$  is essentially a 1-bit output port, having no side effects on other ASCII registers or flags.

Bit 4 in CNTLA1 is used.

CKA1D = 1, CKA1/ $\overline{\text{TEND0}}$  pin =  $\overline{\text{TEND0}}$

CKA1D = 0, CKA1/ $\overline{\text{TEND0}}$  pin = CKA1

These bits are cleared to 0 on reset.

**MPBR/EFR: Multiprocessor Bit Receive/Error Flag Reset (Bit 3).** When multiprocessor mode is enabled (MP in CNTLB = 1), MPBR, when read, contains the value of the MPB bit for the most recent receive operation. When written to 0, the EFR function is selected to reset all error flags (OVRN, FE, PE and BRK in the ASEXT Register) to 0. MPBR/EFR is undefined during RESET.

**MOD2, 1, 0: ASCII Data Format Mode 2,1,0 (bits 2–0).**

These bits program the ASCII data format as follows.

### MOD2

= 0→7 bit data

= 1→8 bit data

### MOD1

= 0→No parity

= 1→Parity enabled

### MOD0

= 0→1 stop bit

= 1→2 stop bits

The data formats available based on all combinations of MOD2, MOD1, and MOD0 are indicated in Table 9.

**Table 9. Data Formats**

MOD2	MOD1	MOD0	Data Format
0	0	0	Start + 7 bit data + 1 stop
0	0	1	Start + 7 bit data + 2 stop
0	1	0	Start + 7 bit data + parity + 1 stop
0	1	1	Start + 7 bit data + parity + 2 stop
1	0	0	Start + 8 bit data + 1 stop
1	0	1	Start + 8 bit data + 2 stop
1	1	0	Start + 8 bit data + parity + 1 stop
1	1	1	Start + 8 bit data + parity + 2 stop

never both set to 1 at the same time. TE is cleared to 0 during RESET and IOSTOP mode.

**SS2, 1, 0: Speed Select 2, 1, 0 (Bits 2–0).** SS2, SS1 and SS0 select the CSI/O transmit/receive clock source and speed. SS2, SS1 and SS0 are all set to 1 during RESET. Table 11 indicates CSI/O Baud Rate Selection.

Table 11. CSI/O Baud Rate Selection

SS2	SS1	SS0	Divide Ratio
0	0	0	÷20
0	0	1	÷40
0	1	0	÷80
0	1	1	÷160
1	0	0	÷320
1	0	1	÷640
1	1	0	÷1280
1	1	1	External Clock Input (Less Than ÷20)

After RESET, the CKS pin is configured as an external clock input (SS2, SS1, SS0 = 1). Changing these values causes CKS to become an output pin and the selected clock is output when transmit or receive operations are enabled.

CSI/O Transmit/Receive Data Register

Mnemonic TRDR  
Address 0BH

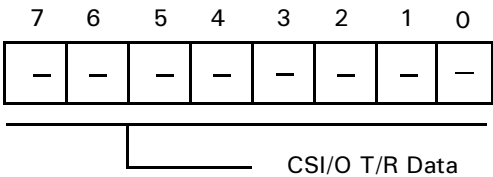


Figure 41. CSI/O Transmit/Receive Data Register

Timer Data Register Channel 0 Low

Mnemonic TMDR0L  
Address 0CH

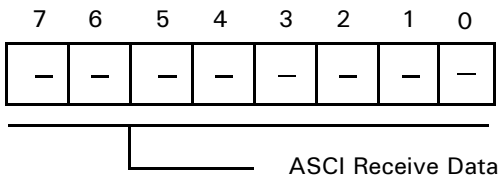


Figure 42. Timer Register Channel 0 Low

Timer Data Register Channel 0H

Mnemonic TMDR0H  
Address 0DH

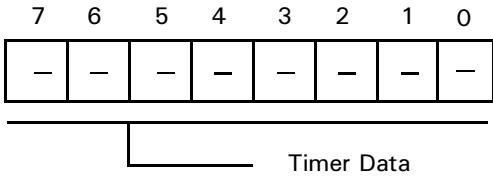


Figure 43. Timer Data Register Channel 0 High

Timer Reload Register Channel 0 Low

Mnemonic RLDR0L  
Address 0EH

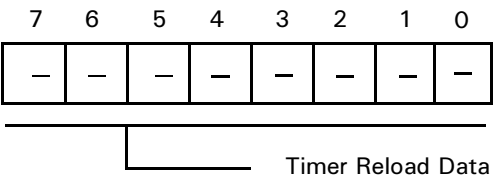


Figure 44. Timer Reload Register Low

Timer Reload Register Channel 0 High

Mnemonic RLDR0H  
Address 0FH

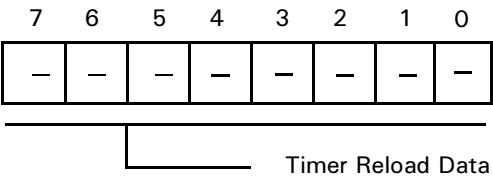


Figure 45. Timer Reload Register Channel 0 High

ASCI EXTENSION CONTROL REGISTER CHANNEL 0 AND CHANNEL 1 (Continued)

Timer Data Register Channel 1 Low

Mnemonic TMDR1L  
Address 14H

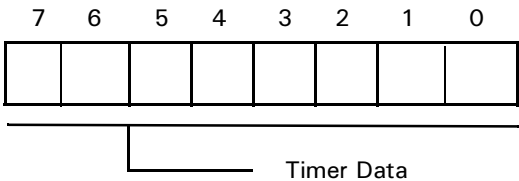


Figure 48. Timer Data Register 1 Low

Timer Reload Register Channel 1 High

Mnemonic RLDR1H  
Address 17H

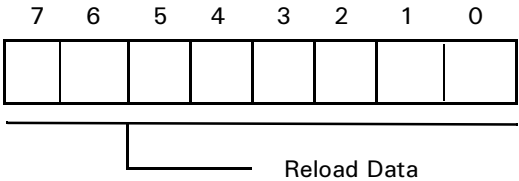


Figure 51. Timer Reload Register Channel 1 High

Timer Data Register Channel 1 High

Mnemonic TMDR1H  
Address 15H

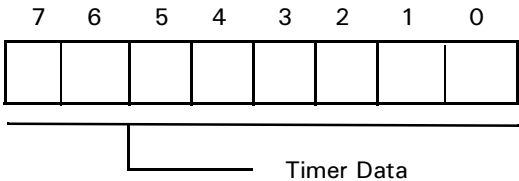


Figure 49. Timer Data Register 1 High

Free Running Counter (Read Only)

Mnemonic FRC  
Address 18H

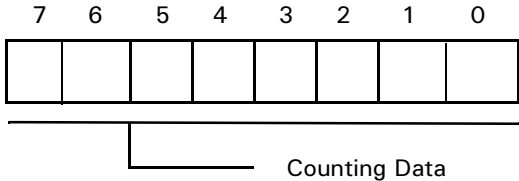


Figure 52. Free Running Counter

Timer Reload Register Channel 1 Low

Mnemonic RLDR1L  
Address 16

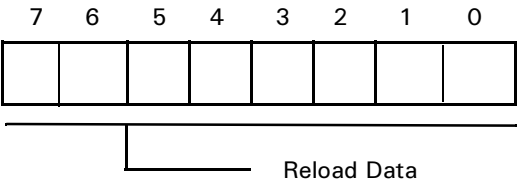


Figure 50. Timer Reload Channel 1 Low



ASCI TIME CONSTANT REGISTERS

If the SS2–0 bits of the CNTLB register are not 111, and the BRG mode bit in the ASEX register is 1, the ASCI divides the PHI clock by two times the registers’ 16-bit value, plus two. As a result, the clock is presented to the transmitter and receiver for division by 1, 16, or 64, and is output on the CKA pin.

If the SS2–0 bits in an ASCI CNTLB register are not 111, and the BRG mode bit in its Extension Control Register is 1, its *new* baud rate generator divides PHI for serial clocking, as follows:

$$\text{bits/second} = f_{\text{PHI}} / (2 * (\text{TC} + 2) \times \text{sampling rate})$$

where TC is the 16-bit value programmed into the ASCI Time Constant High and Low registers. If the ASCI multiplexed CKA pin is selected for the CKA function, it outputs the clock before the final division by the sampling rate, as follows:

$$f_{\text{CKAout}} = f_{\text{PHI}} / (2 * (\text{TC} + 2))$$

Find the TC value for a particular serial bit rate as follows:

$$\text{TC} = (f_{\text{PHI}} / (2 \times \text{bits/second} \times \text{sampling rate})) - 2$$

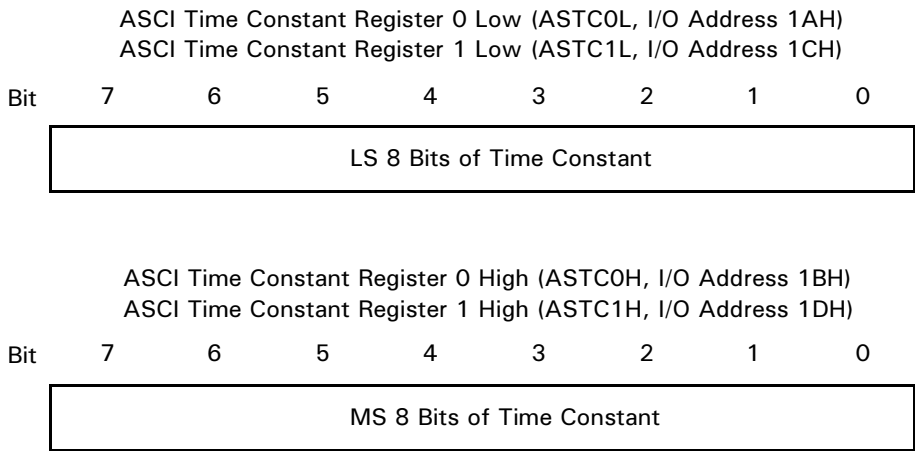


Figure 53. ASCI Time Constant Registers

DMA BYTE COUNT REGISTER CHANNEL 0

The DMA Byte Count Register Channel 0 specifies the number of bytes to be transferred. This register contains 16 bits and may specify up to 64-KB transfers. When one byte is transferred, the register is decremented by one. If n bytes should be transferred, n must be stored before the DMA operation.

**Note:** All DMA Count Register channels are undefined during RESET.

DMA Byte Count Register Channel 0 Low

Mnemonic BCR0L  
Address 26H



Figure 61. DMA Byte Count Register 0 Low

DMA Byte Count Register Channel 0 High

Mnemonic BCR0H  
Address 27H



Figure 62. DMA Byte Count Register 0 High

DMA Byte Count Register Channel 1 Low

Mnemonic BCR1L  
Address 2EH

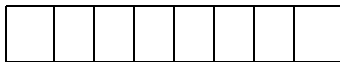


Figure 63. DMA Byte Count Register 1 Low

DMA Byte Count Register Channel 1 High

Mnemonic BCR1H  
Address 2FH



Figure 64. DMA Byte Count Register 1 High

All TRAPs occur after fetching an undefined second opcode byte following one of the prefix opcodes (CBH, DDH, EDH, or FDH) or after fetching an undefined third opcode byte following one of the double-prefix opcodes (DDCBH or FDCBH).

The state of the Undefined Fetch Object (UFO) bit in ITC allows TRAP software to correctly *adjust* the stacked PC, depending on whether the second or third byte of the opcode generated the TRAP. If UFO = 0, the starting address of the invalid instruction is the stacked PC-1. If UFO = 1, the starting address of the invalid instruction is equal to the stacked PC-2.

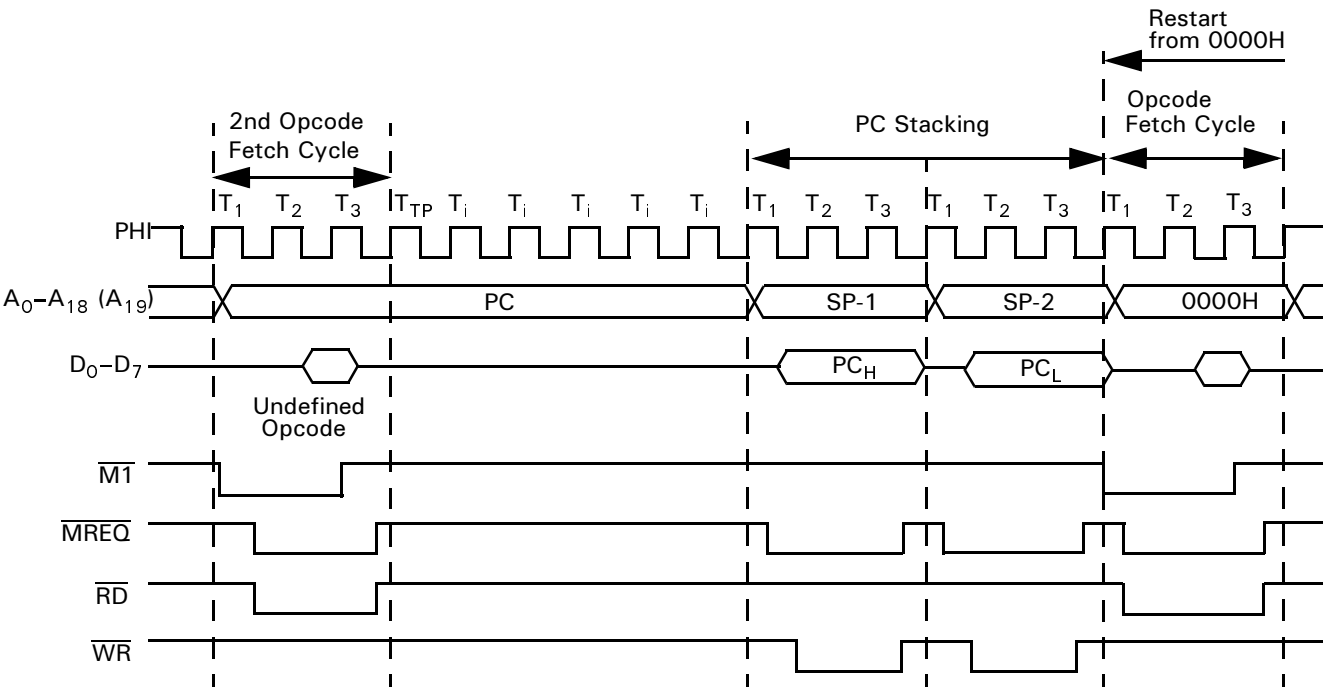


Figure 75. TRAP Timing—2<sup>nd</sup> Opcode Undefined

REFRESH CONTROL REGISTER

Mnemonic RCR  
Address 36H

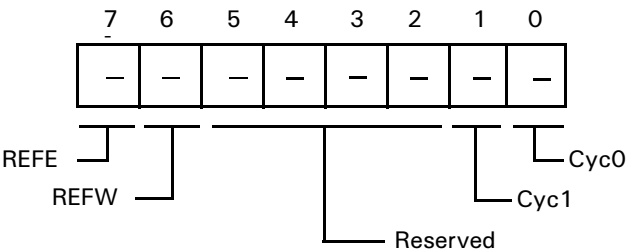


Figure 77. Refresh Control Register  
(RCR: I/O Address = 36H)

The Refresh Control Register (RCR) specifies the interval and length of refresh cycles, while enabling or disabling the refresh function.

**REFE: Refresh Enable (Bit 7).** REFE = 0 disables the re-  
fresh controller, while REFE = 1 enables refresh cycle in-  
sertion. REFE is set to 1 during RESET.

**REFW: Refresh Wait (Bit 6).** REFW = 0 causes the re-  
fresh cycle to be two clocks in duration. REFW = 1 causes  
the refresh cycle to be three clocks in duration by adding a  
refresh wait cycle (TRW). REFW is set to 1 during RESET.

**CYC1, 0: Cycle Interval (Bit 1,0).** CYC1 and CYC0  
specify the interval (in clock cycles) between refresh cycles.  
When dynamic RAM requires 128 refresh cycles every 2  
ms (or 256 cycles in every 4 ms), the required refresh in-  
terval is less than or equal to 15.625  $\mu$ s. Thus, the underlined  
values indicate the best refresh interval depending on CPU  
clock frequency. CYC0 and CYC1 are cleared to 0 during  
RESET (see Table 18).

Table 18. DRAM Refresh Intervals

CYC1	CYC0	Insertion Interval	PHI: 10 MHz	Time Interval			
				8 MHz	6 MHz	4 MHz	2.5 MHz
0	0	10 states	(1.0 $\mu$ s) *	(1.25 $\mu$ s) *	1.66 $\mu$ s	2.5 $\mu$ s	4.0 $\mu$ s
0	1	20 states	(2.0 $\mu$ s) *	(2.5 $\mu$ s) *	3.3 $\mu$ s	5.0 $\mu$ s	8.0 $\mu$ s
1	0	40 states	(4.0 $\mu$ s) *	(5.0 $\mu$ s) *	6.6 $\mu$ s	10.0 $\mu$ s	16.0 $\mu$ s
1	1	80 states	(8.0 $\mu$ s) *	(10.0 $\mu$ s) *	13.3 $\mu$ s	20.0 $\mu$ s	32.0 $\mu$ s

Note: \*calculated interval.

**Refresh Control and Reset.** After RESET, based on the  
initialized value of RCR, refresh cycles occur with an inter-  
val of 10 clock cycles and be 3 clock cycles in duration.

Dynamic RAM Refresh Operation

- Refresh Cycle insertion is stopped when the CPU is in  
the following states:
  - During RESET
  - When the bus is released in response to  $\overline{\text{BUSREQ}}$
  - During SLEEP mode
  - During  $\overline{\text{WAIT}}$  states
- Refresh cycles are suppressed when the bus is released  
in response to  $\overline{\text{BUSREQ}}$ . However, the refresh timer  
continues to operate. The time at which the first  
refresh cycle occurs after the Z8S180/Z8L180  
reacquires the bus depends on the refresh timer. This  
cycle offers no timing relationship with the bus  
exchange.

- Refresh cycles are suppressed during SLEEP mode. If  
a refresh cycle is requested during SLEEP mode, the  
refresh cycle request is internally latched (until  
replaced with the next refresh request). The latched  
refresh cycle is inserted at the end of the first machine  
cycle after SLEEP mode is exited. After this initial  
cycle, the time at which the next refresh cycle occurs  
depends on the refresh time and offers no relationship  
with the exit from SLEEP mode.
- The refresh address is incremented by one for each  
successful refresh cycle, not for each refresh. Thus,  
independent of the number of missed refresh requests,  
each refresh bus cycle uses a refresh address  
incremented by one from that of the previous refresh  
bus cycles.

PACKAGE INFORMATION

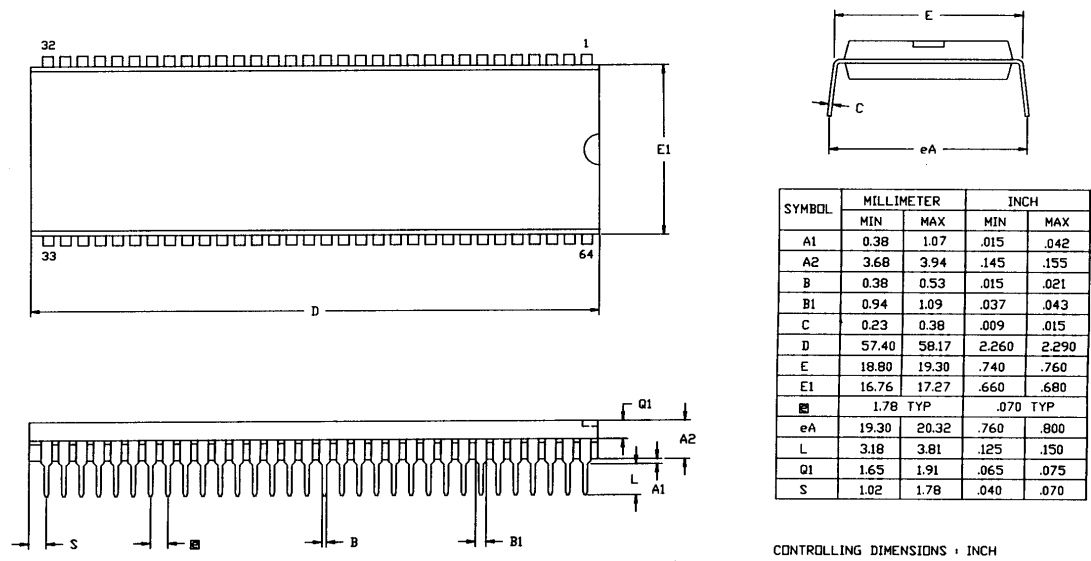


Figure 85. 64-Pin DIP Package Diagram

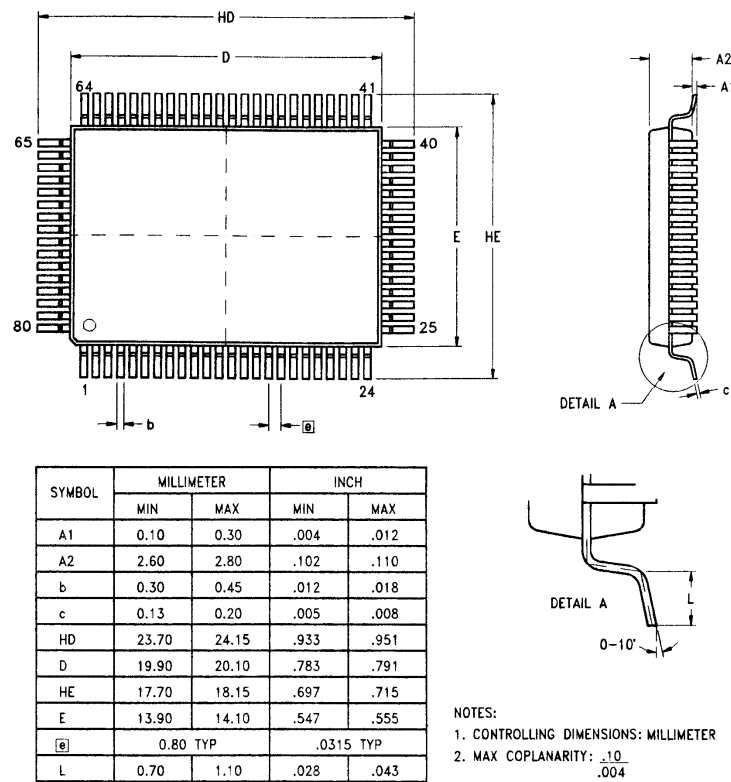


Figure 86. 80-Pin QFP Package Diagram