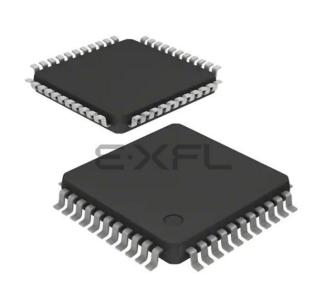
Zilog - Z8F4821AN020EC Datasheet





Welcome to E-XFL.COM

What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

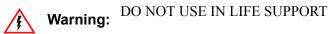
Applications of "<u>Embedded -</u> <u>Microcontrollers</u>"

Details

Product Status	Obsolete
Core Processor	eZ8
Core Size	8-Bit
Speed	20MHz
Connectivity	I ² C, IrDA, SPI, UART/USART
Peripherals	Brown-out Detect/Reset, DMA, POR, PWM, WDT
Number of I/O	31
Program Memory Size	48KB (48K x 8)
Program Memory Type	FLASH
EEPROM Size	
RAM Size	4K x 8
Voltage - Supply (Vcc/Vdd)	3V ~ 3.6V
Data Converters	A/D 8x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Surface Mount
Package / Case	44-LQFP
Supplier Device Package	44-LQFP (10x10)
Purchase URL	https://www.e-xfl.com/product-detail/zilog/z8f4821an020ec

Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



LIFE SUPPORT POLICY

ZILOG'S PRODUCTS ARE NOT AUTHORIZED FOR USE AS CRITICAL COMPONENTS IN LIFE SUPPORT DEVICES OR SYSTEMS WITHOUT THE EXPRESS PRIOR WRITTEN APPROVAL OF THE PRESIDENT AND GENERAL COUNSEL OF ZILOG CORPORATION.

As used herein

Life support devices or systems are devices which (a) are intended for surgical implant into the body, or (b) support or sustain life and whose failure to perform when properly used in accordance with instructions for use provided in the labeling can be reasonably expected to result in a significant injury to the user. A critical component is any component in a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system or to affect its safety or effectiveness.

Document Disclaimer

©2007 by Zilog, Inc. All rights reserved. Information in this publication concerning the devices, applications, or technology described is intended to suggest possible uses and may be superseded. ZILOG, INC. DOES NOT ASSUME LIABILITY FOR OR PROVIDE A REPRESENTATION OF ACCURACY OF THE INFORMATION, DEVICES, OR TECHNOLOGY DESCRIBED IN THIS DOCUMENT. ZILOG ALSO DOES NOT ASSUME LIABILITY FOR INTELLECTUAL PROPERTY INFRINGEMENT RELATED IN ANY MANNER TO USE OF INFORMATION, DEVICES, OR TECHNOLOGY DESCRIBED HEREIN OR OTHERWISE. The information contained within this document has been verified according to the general principles of electrical and mechanical engineering.

Z8, Z8 Encore!, Z8 Encore! XP, Z8 Encore! MC, Crimzon, eZ80, and ZNEO are trademarks or registered trademarks of Zilog, Inc. All other product or service names are the property of their respective owners.



Zilog products are designed and manufactured under an ISO registered 9001:2000 Quality Management System. For more details, please visit www.zilog.com/quality.



Master Interrupt Enable 69
Interrupt Vectors and Priority 70
Interrupt Assertion
Software Interrupt Assertion
Interrupt Control Register Definitions
Interrupt Request 0 Register 71
Interrupt Request 1 Register 72
Interrupt Request 2 Register 73
IRQ0 Enable High and Low Bit Registers
IRQ1 Enable High and Low Bit Registers
IRQ2 Enable High and Low Bit Registers
Interrupt Edge Select Register
Interrupt Port Select Register
Interrupt Control Register
Timers
Overview
Architecture
Operation
Timer Operating Modes
Reading the Timer Count Values
Timer Output Signal Operation
Timer Control Register Definitions
Timer 0-3 High and Low Byte Registers
Timer Reload High and Low Byte Registers
Timer 0-3 PWM High and Low Byte Registers
Timer 0-3 Control 0 Registers
Timer 0-3 Control 1 Registers
v
Watchdog Timer
Overview
Operation
Watchdog Timer Refresh 98
Watchdog Timer Time-Out Response 98
Watchdog Timer Reload Unlock Sequence
Watchdog Timer Control Register Definitions
Watchdog Timer Control Register 100
Watchdog Timer Reload Upper, High and Low Byte Registers 101

Manual Objectives

This Product Specification provides detailed operating information for the Flash devices within Zilog's Z8 Encore! XP[®] 64K Series Flash Microcontrollers Microcontroller (MCU) products. Within this document, the Z8F642x, Z8F482x, Z8F322x, Z8F242x, and Z8F162x devices are referred to collectively as the Z8 Encore! XP[®] 64K Series Flash Microcontrollers unless specifically stated otherwise.

About This Manual

Zilog[®] recommends that you read and understand everything in this manual before setting up and using the product. However, we recognize that there are different styles of learning. Therefore, we have designed this Product Specification to be used either as a *how to* procedural manual or a reference guide to important data.

Intended Audience

This document is written for Zilog customers who are experienced at working with microcontrollers, integrated circuits, or printed circuit assemblies.

Manual Conventions

The following assumptions and conventions are adopted to provide clarity and ease of use:

Courier Typeface

Commands, code lines and fragments, bits, equations, hexadecimal addresses, and various executable items are distinguished from general text by the use of the Courier typeface. Where the use of the font is not indicated, as in the Index, the name of the entity is presented in upper case.

• Example: FLAGS[1] is smrf.

Hexadecimal Values

Hexadecimal values are designated by uppercase *H* suffix and appear in the Courier typeface.

• Example: R1 is set to F8H.

Brackets

The square brackets, [], indicate a register or bus.

• Example: For the register R1[7:0], R1 is an 8-bit register, R1[7] is the most significant bit, and R1[0] is the least significant bit.





Signal Descriptions

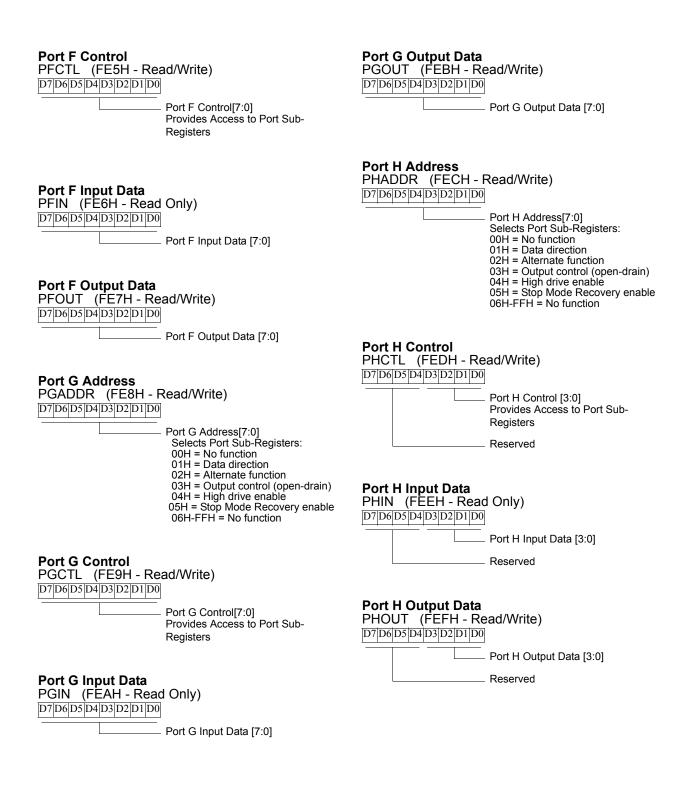
Table 3 describes the Z8 Encore! XP signals. To determine the signals available for the specific package styles, see Pin Configurations on page 8.

Table 3. Signal Descriptions

Signal Mnemonic	I/O	Description
General-Purp	ose I/O Po	rts A-H
PA[7:0]	I/O	Port A[7:0]. These pins are used for general-purpose I/O and support 5 V-tolerant inputs.
PB[7:0]	I/O	Port B[7:0]. These pins are used for general-purpose I/O.
PC[7:0]	I/O	Port C[7:0]. These pins are used for general-purpose I/O. These pins are used for general-purpose I/O and support 5 V-tolerant inputs
PD[7:0]	I/O	Port D[7:0]. These pins are used for general-purpose I/O. These pins are used for general-purpose I/O and support 5 V-tolerant inputs
PE[7:0]	I/O	Port E[7:0]. These pins are used for general-purpose I/O. These pins are used for general-purpose I/O and support 5 V-tolerant inputs.
PF[7:0]	I/O	Port F[7:0]. These pins are used for general-purpose I/O. These pins are used for general-purpose I/O and support 5 V-tolerant inputs.
PG[7:0]	I/O	Port G[7:0]. These pins are used for general-purpose I/O. These pins are used for general-purpose I/O and support 5 V-tolerant inputs.
PH[3:0]	I/O	Port H[3:0]. These pins are used for general-purpose I/O.
I ² C Controller		
SCL	0	Serial Clock. This is the output clock for the I ² C. This pin is multiplexed with a general-purpose I/O pin. When the general-purpose I/O pin is configured for alternate function to enable the SCL function, this pin is open-drain.
SDA	I/O	Serial Data. This open-drain pin transfers data between the I ² C and a slave. This pin is multiplexed with a general-purpose I/O pin. When the general-purpose I/O pin is configured for alternate function to enable the SDA function, this pin is open-drain.
SPI Controller	r	
SS	I/O	Slave Select. This signal can be an output or an input. If the Z8 Encore! XP 64K Series Flash Microcontrollers is the SPI master, this pin may be configured as the Slave Select output. If the Z8 Encore! XP 64K Series Flash Microcontrollers is the SPI slave, this pin is the input slave select. It is multiplexed with a general-purpose I/O pin.







On-Chip Debugger Initiated Reset

A Power-On Reset can be initiated using the On-Chip Debugger by setting the RST bit in the OCD Control register. The On-Chip Debugger block is not reset but the rest of the chip goes through a normal system reset. The RST bit automatically clears during the system reset. Following the system reset the POR bit in the WDT Control register is set.

Stop Mode Recovery

STOP mode is entered by the eZ8 executing a STOP instruction. For detailed STOP mode information, see Low-Power Modes on page 47. During Stop Mode Recovery, the devices are held in reset for 66 cycles of the Watchdog Timer oscillator followed by 16 cycles of the system clock. Stop Mode Recovery only affects the contents of the Watchdog Timer Control register. Stop Mode Recovery does not affect any other values in the Register File, including the Stack Pointer, Register Pointer, Flags, peripheral control registers, and general-purpose RAM.

The eZ8[™] CPU fetches the Reset vector at Program Memory addresses 0002H and 0003H and loads that value into the Program Counter. Program execution begins at the Reset vector address. Following Stop Mode Recovery, the STOP bit in the Watchdog Timer Control Register is set to 1. Table 10 lists the Stop Mode Recovery sources and resulting actions.

Operating Mode	Stop Mode Recovery Source	Action	
STOP mode	Watchdog Timer time-out when configured for Reset	Stop Mode Recovery	
	Watchdog Timer time-out when configured for interrupt	Stop Mode Recovery followed by interrup (if interrupts are enabled)	
	Data transition on any GPIO Port pin enabled as a Stop Mode Recovery source	Stop Mode Recovery	

Stop Mode Recovery Using Watchdog Timer Time-Out

If the Watchdog Timer times out during STOP mode, the device undergoes a Stop Mode Recovery sequence. In the Watchdog Timer Control register, the WDT and STOP bits are set to 1. If the Watchdog Timer is configured to generate an interrupt upon time-out and the 64K Series devices are configured to respond to interrupts, the eZ8 CPU services the Watchdog Timer interrupt request following the normal Stop Mode Recovery sequence.



Interrupt Controller

Overview

The interrupt controller on the 64K Series products prioritizes the interrupt requests from the on-chip peripherals and the GPIO port pins. The features of the interrupt controller include the following:

- 24 unique interrupt vectors:
 - 12 GPIO port pin interrupt sources
 - 12 on-chip peripheral interrupt sources
- Flexible GPIO interrupts
 - Eight selectable rising and falling edge GPIO interrupts
 - Four dual-edge interrupts
- Three levels of individually programmable interrupt priority
- Watchdog Timer can be configured to generate an interrupt

Interrupt requests (IRQs) allow peripheral devices to suspend CPU operation in an orderly manner and force the CPU to start an interrupt service routine (ISR). Usually this interrupt service routine is involved with the exchange of data, status information, or control information between the CPU and the interrupting peripheral. When the service routine is completed, the CPU returns to the operation from which it was interrupted.

The eZ8 CPU supports both vectored and polled interrupt handling. For polled interrupts, the interrupt control has no effect on operation. For more information on interrupt servicing by the eZ8 CPU, refer to $eZ8^{\text{TM}}$ CPU Core User Manual (UM0128) available for download at www.zilog.com.

Interrupt Vector Listing

Table 23 lists all of the interrupts available in order of priority. The interrupt vector is stored with the most-significant byte (MSB) at the even Program Memory address and the least-significant byte (LSB) at the following odd Program Memory address.



The timer continues counting up to the 16-bit Reload value stored in the Timer Reload High and Low Byte registers. Upon reaching the Reload value, the timer generates an interrupt and continues counting.

Follow the steps below for configuring a timer for CAPTURE mode and initiating the count:

- 1. Write to the Timer Control 1 register to:
 - Disable the timer
 - Configure the timer for CAPTURE mode.
 - Set the prescale value.
 - Set the Capture edge (rising or falling) for the Timer Input.
- 2. Write to the Timer High and Low Byte registers to set the starting count value (typically 0001H).
- 3. Write to the Timer Reload High and Low Byte registers to set the Reload value.
- 4. Clear the Timer PWM High and Low Byte registers to 0000H. This allows the software to determine if interrupts were generated by either a capture event or a reload. If the PWM High and Low Byte registers still contain 0000H after the interrupt, then the interrupt was generated by a Reload.
- 5. If desired, enable the timer interrupt and set the timer interrupt priority by writing to the relevant interrupt registers.
- 6. Configure the associated GPIO port pin for the Timer Input alternate function.
- 7. Write to the Timer Control 1 register to enable the timer and initiate counting.

In CAPTURE mode, the elapsed time from timer start to Capture event can be calculated using the following equation:

Capture Elapsed Time (s) = $\frac{(Capture Value - Start Value) \times Prescale}{System Clock Frequency (Hz)}$

COMPARE Mode

In COMPARE mode, the timer counts up to the 16-bit maximum Compare value stored in the Timer Reload High and Low Byte registers. The timer input is the system clock. Upon reaching the Compare value, the timer generates an interrupt and counting continues (the timer value is not reset to 0001H). Also, if the Timer Output alternate function is enabled, the Timer Output pin changes state (from Low to High or from High to Low) upon Compare.

If the Timer reaches FFFFH, the timer rolls over to 0000H and continue counting.



Timer 0-3 Control 1 Registers

The Timer 0-3 Control 1 (TxCTL1) registers enable/disable the timers, set the prescaler value, and determine the timer operating mode.

Table 46. Timer 0-3 Control 1 Register (TxCTL1)

BITS	7	6	5	4	3	2	1	0	
FIELD	TEN	TPOL		PRES TMODE					
RESET		0							
R/W		R/W							
ADDR			F	F07H, F0FH,	F17H, F1FI	4			

TEN—Timer Enable

0 = Timer is disabled.

1 = Timer enabled to count.

TPOL—Timer Input/Output Polarity Operation of this bit is a function of the current operating mode of the timer.

ONE-SHOT mode

When the timer is disabled, the Timer Output signal is set to the value of this bit. When the timer is enabled, the Timer Output signal is complemented upon timer Reload.

CONTINUOUS mode

When the timer is disabled, the Timer Output signal is set to the value of this bit. When the timer is enabled, the Timer Output signal is complemented upon timer Reload.

COUNTER mode

When the timer is disabled, the Timer Output signal is set to the value of this bit. When the timer is enabled, the Timer Output signal is complemented upon timer Reload.

- 0 = Count occurs on the rising edge of the Timer Input signal.
- 1 = Count occurs on the falling edge of the Timer Input signal.

PWM mode

0 = Timer Output is forced Low (0) when the timer is disabled. When enabled, the Timer Output is forced High (1) upon PWM count match and forced Low (0) upon Reload.

5. Write the Watchdog Timer Reload Low Byte register (WDTL).

All steps of the Watchdog Timer Reload Unlock sequence must be written in the order just listed. There must be no other register writes between each of these operations. If a register write occurs, the lock state machine resets and no further writes can occur, unless the sequence is restarted. The value in the Watchdog Timer Reload registers is loaded into the counter when the Watchdog Timer is first enabled and every time a WDT instruction is executed.

Watchdog Timer Control Register Definitions

Watchdog Timer Control Register

The Watchdog Timer Control (WDTCTL) register (Table 48) is a Read-Only register that indicates the source of the most recent Reset event, indicates a Stop Mode Recovery event, and indicates a Watchdog Timer time-out. Reading this register resets the upper four bits to 0.

Writing the 55H, AAH unlock sequence to the Watchdog Timer Control (WDTCTL) register address unlocks the three Watchdog Timer Reload Byte registers (WDTU, WDTH, and WDTL) to allow changes to the time-out period. These write operations to the WDTCTL register address produce no effect on the bits in the WDTCTL register. The locking mechanism prevents spurious writes to the Reload registers.

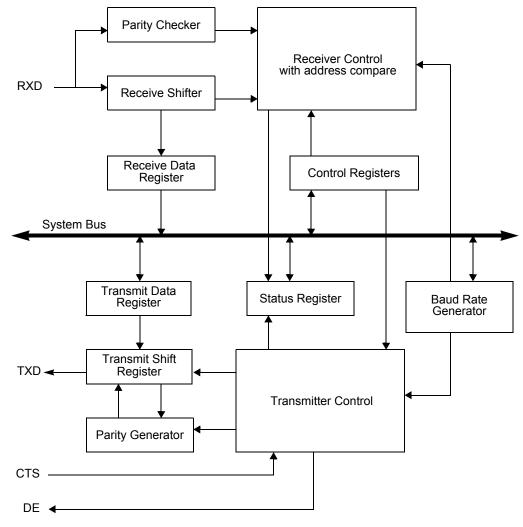
BITS	7	6	5	4	3	2	1	0		
FIELD	POR	STOP	WDT	EXT		SM				
RESET	See d	See descriptions below			0					
R/W		R								
ADDR				FF	0H					

Table 48. V	Natchdog '	Timer Control	Register	(WDTCTL)
-------------	------------	---------------	----------	----------

Reset or Stop Mode Recovery Event	POR	STOP	WDT	EXT
Power-On Reset	1	0	0	0
Reset using RESET pin assertion	0	0	0	1
Reset using Watchdog Timer time-out	0	0	1	0
Reset using the On-Chip Debugger (OCDCTL[1] set to 1)	1	0	0	0
Reset from STOP Mode using DBG Pin driven Low	1	0	0	0
Stop Mode Recovery using GPIO pin transition	0	1	0	0
Stop Mode Recovery using Watchdog Timer time-out	0	1	1	0

100







Operation

Data Format

The UART always transmits and receives data in an 8-bit data format, least-significant bit first. An even or odd parity bit can be optionally added to the data stream. Each character begins with an active Low Start bit and ends with either 1 or 2 active High Stop bits. Figure 14 and Figure 15 on page 105 displays the asynchronous data format employed by the UART without parity and with parity, respectively.



9.60	23	9.73	1.32	9.60	12	9.60	0.00
4.80	47	4.76	-0.83	4.80	24	4.80	0.00
2.40	93	2.41	0.23	2.40	48	2.40	0.00
1.20	186	1.20	0.23	1.20	96	1.20	0.00
0.60	373	0.60	-0.04	0.60	192	0.60	0.00
0.30	746	0.30	-0.04	0.30	384	0.30	0.00

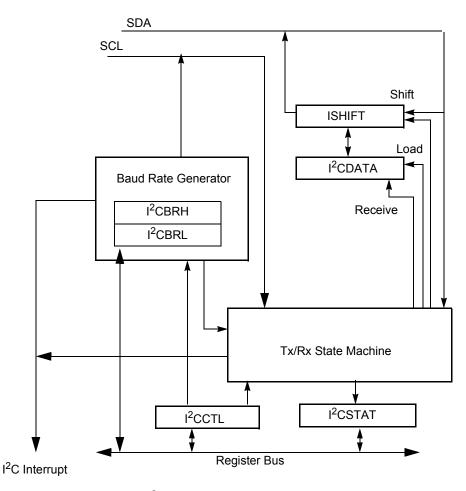
Table 61. UART Baud Rates (Continued)

124



Architecture

Figure 27 displays the architecture of the I²C Controller.





Operation

The I²C Controller operates in MASTER mode to transmit and receive data. Only a single master is supported. Arbitration between two masters must be accomplished in software. I²C supports the following operations:

- Master transmits to a 7-bit slave •
- Master transmits to a 10-bit slave •

reading the I²C Data register. Once the I²C data register has been read, the I²C reads the next data byte.

Address Only Transaction with a 7-bit Address

In the situation where software determines if a slave with a 7-bit address is responding without sending or receiving data, a transaction can be done which only consists of an address phase. Figure 28 displays this 'address only' transaction to determine if a slave with a 7-bit address will acknowledge. As an example, this transaction can be used after a 'write' has been done to a EEPROM to determine when the EEPROM completes its internal write operation and is once again responding to I^2C transactions. If the slave does not Acknowledge, the transaction can be repeated until the slave does Acknowledge.



Figure 28. 7-Bit Address Only Transaction Format

Follow the steps below for an address only transaction to a 7-bit addressed slave:

- 1. Software asserts the IEN bit in the I^2C Control register.
- 2. Software asserts the TXI bit of the I^2C Control register to enable Transmit interrupts.
- 3. The I²C interrupt asserts, because the I²C Data register is empty (TDRE = 1)
- 4. Software responds to the TDRE bit by writing a 7-bit slave address plus write bit (=0) to the I²C Data register. As an alternative this could be a read operation instead of a write operation.
- 5. Software sets the START and STOP bits of the I²C Control register and clears the TXI bit.
- 6. The I^2C Controller sends the START condition to the I^2C slave.
- 7. The I²C Controller loads the I²C Shift register with the contents of the I²C Data register.
- 8. Software polls the STOP bit of the I²C Control register. Hardware deasserts the STOP bit when the address only transaction is completed.
- 9. Software checks the ACK bit of the I²C Status register. If the slave acknowledged, the ACK bit is = 1. If the slave does not acknowledge, the ACK bit is = 0. The NCKI interrupt does not occur in the not acknowledge case because the STOP bit was set.



If the current ADC Analog Input is not the highest numbered input to be converted, DMA ADC initiates data conversion in the next higher numbered ADC Analog Input.

Configuring DMA_ADC for Data Transfer

Follow the steps below to configure and enable DMA_ADC:

- 1. Write the DMA_ADC Address register with the 7 most-significant bits of the Register File address for data transfers.
- 2. Write to the DMA_ADC Control register to complete the following:
 - Enable the DMA ADC interrupt request, if desired
 - Select the number of ADC Analog Inputs to convert
 - Enable the DMA_ADC channel

Caution: When using the DMA_ADC to perform conversions on multiple ADC inputs, the Analog-to-Digital Converter must be configured for SINGLE-SHOT mode. If the ADC_IN field in the DMA_ADC Control Register is greater than 000b, the ADC must be in SINGLE-SHOT mode.

CONTINUOUS mode operation of the ADC can only be used in conjunction with DMA_ADC if the ADC_IN field in the DMA_ADC Control Register is reset to 000b to enable conversion on ADC Analog Input 0 only.

DMA Control Register Definitions

DMAx Control Register

The DMAx Control register (see Table 77 on page 167) enables and selects the mode of operation for DMAx.

Table 77	. DMAx Control	Register	(DMAxCTL)
----------	----------------	----------	-----------

BITS	7	6	5	4	3	2	1	0	
FIELD	DEN	DLE	DDIR	IRQEN	WSEL	RSS			
RESET		0							
R/W		R/W							
ADDR				FB0H,	FB8H				

DEN—DMAx Enable

0 = DMAx is disabled and data transfer requests are disregarded.

Follow the steps below for setting up the ADC and initiating continuous conversion:

- 1. Enable the desired analog input by configuring the general-purpose I/O pins for alternate function. This disables the digital input and output driver.
- 2. Write to the ADC Control register to configure the ADC for continuous conversion. The bit fields in the ADC Control register may be written simultaneously:
 - Write to the ANAIN[3:0] field to select one of the 12 analog input sources.
 - Set CONT to 1 to select continuous conversion.
 - Write to the VREF bit to enable or disable the internal voltage reference generator.
 - Set CEN to 1 to start the conversions.
- 3. When the first conversion in continuous operation is complete (after 5129 system clock cycles, plus the 40 cycles for power-up, if necessary), the ADC control logic performs the following operations:
 - CEN resets to 0 to indicate the first conversion is complete. CEN remains 0 for all subsequent conversions in continuous operation.
 - An interrupt request is sent to the Interrupt Controller to indicate the conversion is complete.
- Thereafter, the ADC writes a new 10-bit data result to {ADCD_H[7:0], ADCD_L[7:6]} every 256 system clock cycles. An interrupt request is sent to the Interrupt Controller when each conversion is complete.
- 5. To disable continuous conversion, clear the CONT bit in the ADC Control register to 0.

DMA Control of the ADC

The Direct Memory Access (DMA) Controller can control operation of the ADC including analog input selection and conversion enable. For more information on the DMA and configuring for ADC operations, see Direct Memory Access Controller on page 165.

PS019919-1207

220

Figure 43 displays the typical active mode current consumption while operating at 25 °C versus the system clock frequency. All GPIO pins are configured as outputs and driven High.

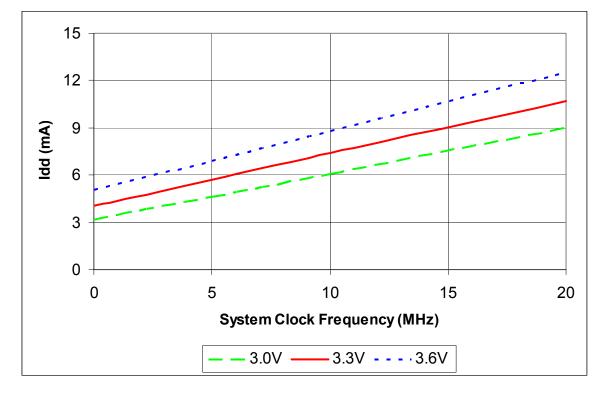


Figure 43. Typical Active Mode Idd Versus System Clock Frequency



AC Characteristics

The section provides information on the AC characteristics and timing. All AC timing information assumes a standard load of 50 pF on all outputs. Table 113 lists the 64K Series AC characteristics and timing.

Table 113. AC Characteristics

		V _{DD} = 3.0–3.6V T _A = –40 °C to 125 °C				
Symbol	Parameter	Minimum	Maximum	Units	Conditions	
F _{sysclk}	System Clock Frequency	_	20.0	MHz	Read-only from Flash memory.	
		0.032768	20.0	MHz	Program or erasure of the Flash memory.	
F _{XTAL}	Crystal Oscillator Frequency	0.032768	20.0	MHz	System clock frequencies below the crystal oscillator minimum require an external clock driver.	
T _{XIN}	Crystal Oscillator Clock Period	50	-	ns	T _{CLK} = 1/F _{sysclk}	
T _{XINH}	System Clock High Time	20		ns		
T _{XINL}	System Clock Low Time	20		ns		
T _{XINR}	System Clock Rise Time	-	3	ns	T _{CLK} = 50 ns. Slower rise times can be tolerated with longer clock periods.	
T _{XINF}	System Clock Fall Time	-	3	ns	T _{CLK} = 50 ns. Slower fall times can be tolerated with longer clock periods.	

zilog

239

Figure 57 and Table 121 provide timing information for UART pins for the case where the Clear To Send input signal ($\overline{\text{CTS}}$) is not used for flow control. In this example, it is assumed that the Driver Enable polarity has been configured to be Active Low and is represented here by $\overline{\text{DE}}$. $\overline{\text{DE}}$ asserts after the UART Transmit Data Register has been written. $\overline{\text{DE}}$ remains asserted for multiple characters as long as the Transmit Data register is written with the next character before the current character has completed.

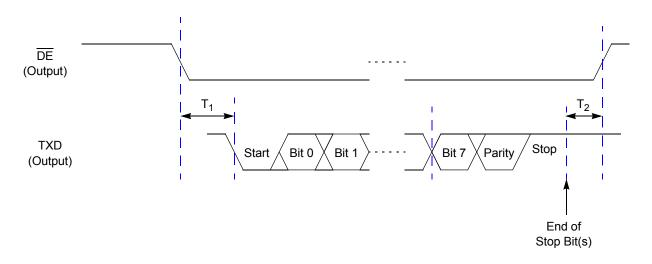




Table 121	. UART	Timing	without	CTS
-----------	--------	--------	---------	-----

		Delay (ns)		
Parameter	Abbreviation	Minimum	Maximum	
T ₁	DE Assertion to TXD Falling Edge (Start) Delay	1 Bit period	1 Bit period + 1 * XIN period	
T ₂	End of Stop Bit(s) to $\overline{\text{DE}}$ Deassertion Delay	1 * XIN period	2 * XIN period	