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### Understanding [Embedded - Microprocessors](#)

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

### Applications of [Embedded - Microprocessors](#)

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

#### Details

Product Status	Obsolete
Core Processor	PowerPC e300c2
Number of Cores/Bus Width	1 Core, 32-Bit
Speed	333MHz
Co-Processors/DSP	Communications; QUICC Engine
RAM Controllers	DDR, DDR2
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	10/100Mbps (3)
SATA	-
USB	USB 2.0 (1)
Voltage - I/O	1.8V, 2.5V, 3.3V
Operating Temperature	0°C ~ 105°C (TA)
Security Features	-
Package / Case	516-BBGA
Supplier Device Package	516-PBGA (27x27)
Purchase URL	<a href="https://www.e-xfl.com/product-detail/nxp-semiconductors/kmpc8323zqafdc">https://www.e-xfl.com/product-detail/nxp-semiconductors/kmpc8323zqafdc</a>

## 1.1.2 Serial Interfaces

The MPC8323E serial interfaces are as follows:

- Support for one UL2 interface with 31 multi-PHY addresses (MPC8323E and MPC8323 only)
- Support for up to three 10/100 Mbps Ethernet interfaces using MII or RMII
- Support for up to four T1/E1/J1/E3 or DS-3 serial interfaces (TDM)
- Support for dual UART and SPI interfaces and a single I<sup>2</sup>C interface

## 1.2 QUICC Engine Block

The QUICC Engine block is a versatile communications complex that integrates several communications peripheral controllers. It provides on-chip system design for a variety of applications, particularly in communications and networking systems. The QUICC Engine block has the following features:

- One 32-bit RISC controller for flexible support of the communications peripherals
- Serial DMA channel for receive and transmit on all serial channels
- Five universal communication controllers (UCCs) supporting the following protocols and interfaces (not all of them simultaneously):
  - 10/100 Mbps Ethernet/IEEE 802.3® standard
  - IP support for IPv4 and IPv6 packets including TOS, TTL, and header checksum processing
  - ATM protocol through UTOPIA interface (note that the MPC8321 and MPC8321E do not support the UTOPIA interface)
  - HDLC /transparent up to 70-Mbps full-duplex
  - HDLC bus up to 10 Mbps
  - Asynchronous HDLC
  - UART
  - BISYNC up to 2 Mbps
  - QUICC multi-channel controller (QMC) for 64 TDM channels
- One UTOPIA interface (UPC1) supporting 31 multi-PHYs (MPC8323E- and MPC8323-specific)
- Two serial peripheral interfaces (SPI). SPI2 is dedicated to Ethernet PHY management.
- Four TDM interfaces
- Thirteen independent baud rate generators and 19 input clock pins for supplying clocks to UCC serial channels
- Four independent 16-bit timers that can be interconnected as two 32-bit timers

The UCCs are similar to the PowerQUICC II peripherals: SCC (BISYNC, UART, and HDLC bus) and FCC (fast Ethernet, HDLC, transparent, and ATM).

### 2.1.3 Output Driver Characteristics

Table 3 provides information on the characteristics of the output driver strengths. The values are preliminary estimates.

**Table 3. Output Drive Capability**

Driver Type	Output Impedance ( $\Omega$ )	Supply Voltage
Local bus interface utilities signals	42	$OV_{DD} = 3.3\text{ V}$
PCI signals	25	
DDR1 signal	18	$GV_{DD} = 2.5\text{ V}$
DDR2 signal	18	$GV_{DD} = 1.8\text{ V}$
DUART, system control, I2C, SPI, JTAG	42	$OV_{DD} = 3.3\text{ V}$
GPIO signals	42	$OV_{DD} = 3.3\text{ V}$

### 2.1.4 Input Capacitance Specification

Table 4 describes the input capacitance for the CLKIN pin in the MPC8323E.

**Table 4. Input Capacitance Specification**

Parameter/Condition	Symbol	Min	Max	Unit	Notes
Input capacitance for all pins except CLKIN	$C_I$	6	8	pF	—
Input capacitance for CLKIN	$C_{I\text{CLKIN}}$	10	—	pF	1

**Note:**

1. The external clock generator should be able to drive 10 pF.

## 2.2 Power Sequencing

The device does not require the core supply voltage ( $V_{DD}$ ) and IO supply voltages ( $GV_{DD}$  and  $OV_{DD}$ ) to be applied in any particular order. Note that during power ramp-up, before the power supplies are stable and if the I/O voltages are supplied before the core voltage, there might be a period of time that all input and output pins are actively driven and cause contention and excessive current. In order to avoid actively driving the I/O pins and to eliminate excessive current draw, apply the core voltage ( $V_{DD}$ ) before the I/O voltage ( $GV_{DD}$  and  $OV_{DD}$ ) and assert PORESET before the power supplies fully ramp up. In the case where the core voltage is applied first, the core voltage supply must rise to 90% of its nominal value before the I/O supplies reach 0.7 V; see Figure 3. Once both the power supplies (I/O voltage and core voltage) are stable, wait for a minimum of 32 clock cycles before negating PORESET.

Note that there is no specific power down sequence requirement for the device. I/O voltage supplies ( $GV_{DD}$  and  $OV_{DD}$ ) do not have any ordering requirements with respect to one another.

## 6.2 DDR1 and DDR2 SDRAM AC Electrical Characteristics

This section provides the AC electrical characteristics for the DDR1 and DDR2 SDRAM interface.

### 6.2.1 DDR1 and DDR2 SDRAM Input AC Timing Specifications

Table 16 provides the input AC timing specifications for the DDR2 SDRAM ( $Dn\_GV_{DD}(typ) = 1.8\text{ V}$ ).

**Table 16. DDR2 SDRAM Input AC Timing Specifications for 1.8-V Interface**

At recommended operating conditions with  $Dn\_GV_{DD}$  of  $1.8 \pm 5\%$ .

Parameter	Symbol	Min	Max	Unit	Notes
AC input low voltage	$V_{IL}$	—	$MVREFn_{REF} - 0.25$	V	—
AC input high voltage	$V_{IH}$	$MVREFn_{REF} + 0.25$	—	V	—

Table 17 provides the input AC timing specifications for the DDR1 SDRAM ( $Dn\_GV_{DD}(typ) = 2.5\text{ V}$ ).

**Table 17. DDR1 SDRAM Input AC Timing Specifications for 2.5 V Interface**

At recommended operating conditions with  $Dn\_GV_{DD}$  of  $2.5 \pm 5\%$ .

Parameter	Symbol	Min	Max	Unit	Notes
AC input low voltage	$V_{IL}$	—	$MVREFn_{REF} - 0.31$	V	—
AC input high voltage	$V_{IH}$	$MVREFn_{REF} + 0.31$	—	V	—

Table 18 provides the input AC timing specifications for the DDR1 and DDR2 SDRAM interface.

**Table 18. DDR1 and DDR2 SDRAM Input AC Timing Specifications**

At recommended operating conditions with  $Dn\_GV_{DD}$  of  $(1.8\text{ or }2.5\text{ V}) \pm 5\%$ .

Parameter	Symbol	Min	Max	Unit	Notes
Controller skew for MDQS—MDQ/MDM	$t_{CISKEW}$			ps	1, 2
	266 MHz	–750	750		
	200 MHz	–1250	1250		

**Notes:**

- $t_{CISKEW}$  represents the total amount of skew consumed by the controller between MDQS[n] and any corresponding bit that is captured with MDQS[n]. This should be subtracted from the total timing budget.
- The amount of skew that can be tolerated from MDQS to a corresponding MDQ signal is called  $t_{DISKEW}$ . This can be determined by the following equation:  $t_{DISKEW} = \pm(T/4 - \text{abs}(t_{CISKEW}))$  where T is the clock period and  $\text{abs}(t_{CISKEW})$  is the absolute value of  $t_{CISKEW}$ .

**Table 24. MII Receive AC Timing Specifications (continued)**

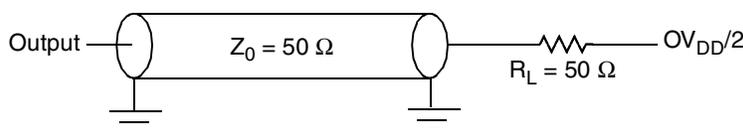
At recommended operating conditions with  $OV_{DD}$  of  $3.3\text{ V} \pm 10\%$ .

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
RX_CLK clock fall time	$t_{MRXF}$	1.0	—	4.0	ns

**Note:**

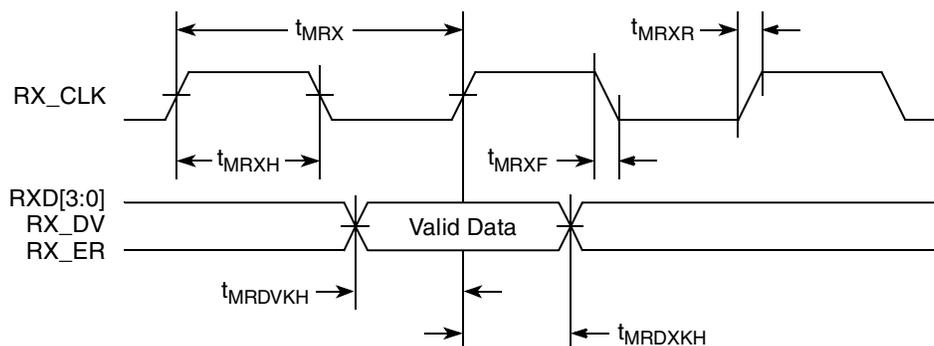
1. The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{MRDVKH}$  symbolizes MII receive timing (MR) with respect to the time data input signals (D) reach the valid state (V) relative to the  $t_{MRX}$  clock reference (K) going to the high (H) state or setup time. Also,  $t_{MRDXKL}$  symbolizes MII receive timing (GR) with respect to the time data input signals (D) went invalid (X) relative to the  $t_{MRX}$  clock reference (K) going to the low (L) state or hold time. Note that, in general, the clock reference symbol representation is based on three letters representing the clock of a particular functional. For example, the subscript of  $t_{MRX}$  represents the MII (M) receive (RX) clock. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).

Figure 8 provides the AC test load.



**Figure 8. AC Test Load**

Figure 9 shows the MII receive AC timing diagram.



**Figure 9. MII Receive AC Timing Diagram**

### 8.2.2 RMII AC Timing Specifications

This section describes the RMII transmit and receive AC timing specifications.

## 8.2.2.1 RMI Transmit AC Timing Specifications

Table 23 provides the RMI transmit AC timing specifications.

**Table 25. RMI Transmit AC Timing Specifications**

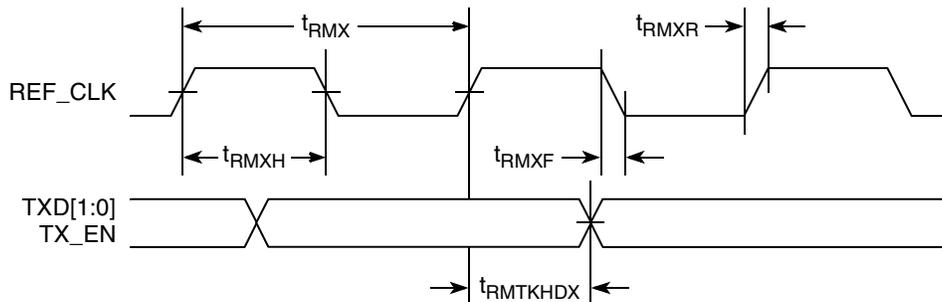
At recommended operating conditions with  $OV_{DD}$  of  $3.3\text{ V} \pm 10\%$ .

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
REF_CLK clock	$t_{RMX}$	—	20	—	ns
REF_CLK duty cycle	$t_{RMXH}/t_{RMX}$	35	—	65	%
REF_CLK to RMI data TXD[1:0], TX_EN delay	$t_{RMTKHDX}$	2	—	10	ns
REF_CLK data clock rise $V_{IL}(\text{min})$ to $V_{IH}(\text{max})$	$t_{RMXR}$	1.0	—	4.0	ns
REF_CLK data clock fall $V_{IH}(\text{max})$ to $V_{IL}(\text{min})$	$t_{RMXF}$	1.0	—	4.0	ns

**Note:**

- The symbols used for timing specifications follow the pattern of  $t_{(\text{first three letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{RMTKHDX}$  symbolizes RMI transmit timing (RMT) for the time  $t_{RMX}$  clock reference (K) going high (H) until data outputs (D) are invalid (X). Note that, in general, the clock reference symbol representation is based on two to three letters representing the clock of a particular functional. For example, the subscript of  $t_{RMX}$  represents the RMI(RM) reference (X) clock. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).

Figure 10 shows the RMI transmit AC timing diagram.



**Figure 10. RMI Transmit AC Timing Diagram**

## 8.2.2.2 RMI Receive AC Timing Specifications

Table 24 provides the RMI receive AC timing specifications.

**Table 26. RMI Receive AC Timing Specifications**

At recommended operating conditions with  $OV_{DD}$  of  $3.3\text{ V} \pm 10\%$ .

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
REF_CLK clock period	$t_{RMX}$	—	20	—	ns
REF_CLK duty cycle	$t_{RMXH}/t_{RMX}$	35	—	65	%
RXD[1:0], CRS_DV, RX_ER setup time to REF_CLK	$t_{RMRDVKH}$	4.0	—	—	ns
RXD[1:0], CRS_DV, RX_ER hold time to REF_CLK	$t_{RMRDXKH}$	2.0	—	—	ns
REF_CLK clock rise $V_{IL}(\text{min})$ to $V_{IH}(\text{max})$	$t_{RMXR}$	1.0	—	4.0	ns

Figure 13 shows the MII management AC timing diagram.

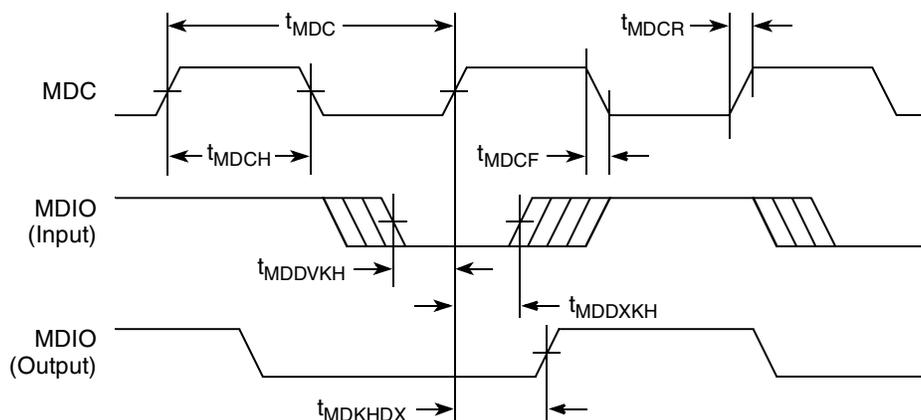


Figure 13. MII Management Interface Timing Diagram

## 9 Local Bus

This section describes the DC and AC electrical specifications for the local bus interface of the MPC8323E.

### 9.1 Local Bus DC Electrical Characteristics

Table 29 provides the DC electrical characteristics for the local bus interface.

Table 29. Local Bus DC Electrical Characteristics

Parameter	Symbol	Min	Max	Unit
High-level input voltage	$V_{IH}$	2	$OV_{DD} + 0.3$	V
Low-level input voltage	$V_{IL}$	-0.3	0.8	V
High-level output voltage, $I_{OH} = -100 \mu A$	$V_{OH}$	$OV_{DD} - 0.2$	—	V
Low-level output voltage, $I_{OL} = 100 \mu A$	$V_{OL}$	—	0.2	V
Input current	$I_{IN}$	—	$\pm 5$	$\mu A$

### 9.2 Local Bus AC Electrical Specifications

Table 30 describes the general timing parameters of the local bus interface of the MPC8323E.

Table 30. Local Bus General Timing Parameters

Parameter	Symbol <sup>1</sup>	Min	Max	Unit	Notes
Local bus cycle time	$t_{LBK}$	15	—	ns	2
Input setup to local bus clock (LCLK $n$ )	$t_{LBIVKH}$	7	—	ns	3, 4
Input hold from local bus clock (LCLK $n$ )	$t_{LBIXKH}$	1.0	—	ns	3, 4
LALE output fall to LAD output transition (LATCH hold time)	$t_{LBOTOT1}$	1.5	—	ns	5

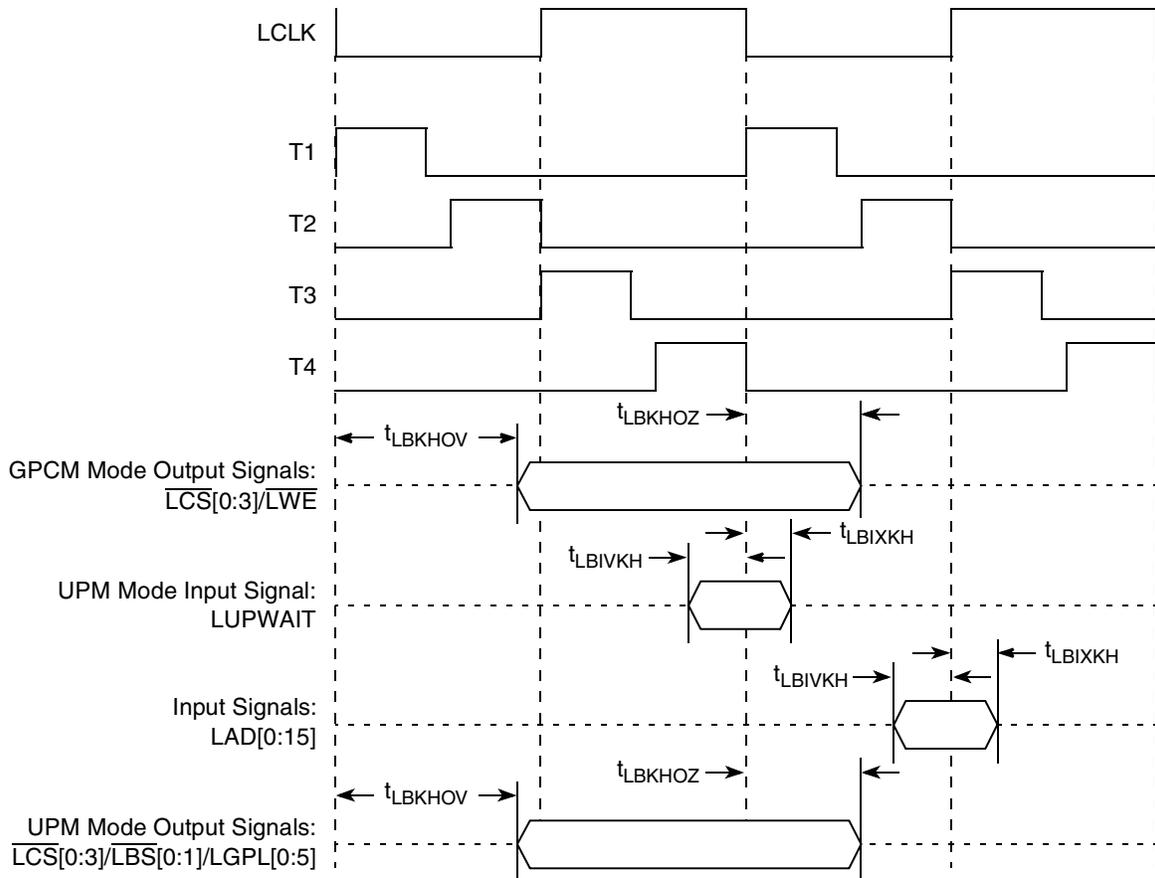


Figure 17. Local Bus Signals, GPCM/UPM Signals for LCRR[CLKDIV] = 4

## 10 JTAG

This section describes the DC and AC electrical specifications for the IEEE Std. 1149.1™ (JTAG) interface of the MPC8323E.

### 10.1 JTAG DC Electrical Characteristics

Table 31 provides the DC electrical characteristics for the IEEE Std. 1149.1 (JTAG) interface of the MPC8323E.

Table 31. JTAG Interface DC Electrical Characteristics

Characteristic	Symbol	Condition	Min	Max	Unit
Output high voltage	$V_{OH}$	$I_{OH} = -6.0 \text{ mA}$	2.4	—	V
Output low voltage	$V_{OL}$	$I_{OL} = 6.0 \text{ mA}$	—	0.5	V
Output low voltage	$V_{OL}$	$I_{OL} = 3.2 \text{ mA}$	—	0.4	V
Input high voltage	$V_{IH}$	—	2.5	$OV_{DD} + 0.3$	V

Table 37 shows the PCI AC timing specifications at 33 MHz.

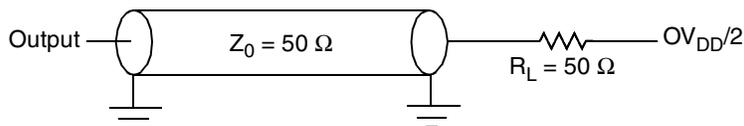
**Table 37. PCI AC Timing Specifications at 33 MHz**

Parameter	Symbol <sup>1</sup>	Min	Max	Unit	Notes
Clock to output valid	$t_{PCKHOV}$	—	11	ns	2
Output hold from clock	$t_{PCKHOX}$	2	—	ns	2
Clock to output high impedance	$t_{PCKHOZ}$	—	14	ns	2, 3
Input setup to clock	$t_{PCIVKH}$	3.0	—	ns	2, 4
Input hold from clock	$t_{PCIXKH}$	0	—	ns	2, 4

**Notes:**

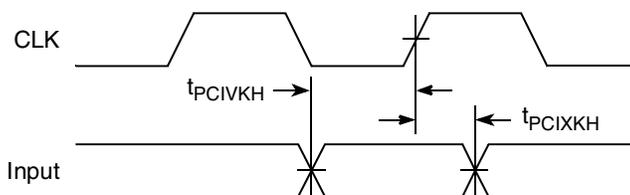
1. The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{PCIVKH}$  symbolizes PCI timing (PC) with respect to the time the input signals (I) reach the valid state (V) relative to the PCI\_SYNC\_IN clock,  $t_{SYS}$ , reference (K) going to the high (H) state or setup time. Also,  $t_{PCRHFV}$  symbolizes PCI timing (PC) with respect to the time hard reset (R) went high (H) relative to the frame signal (F) going to the valid (V) state.
2. See the timing measurement conditions in the *PCI 2.3 Local Bus Specifications*.
3. For purposes of active/float timing measurements, the Hi-Z or off state is defined to be when the total current delivered through the component pin is less than or equal to the leakage current specification.
4. Input timings are measured at the pin.

Figure 25 provides the AC test load for PCI.



**Figure 25. PCI AC Test Load**

Figure 26 shows the PCI input AC timing conditions.



**Figure 26. PCI Input AC Timing Measurement Conditions**

Figure 28 provides the AC test load for the timers.

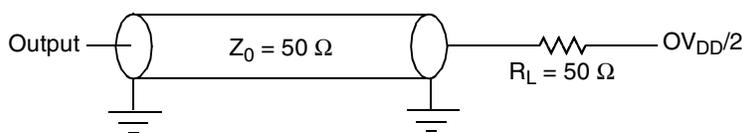


Figure 28. Timers AC Test Load

## 14 GPIO

This section describes the DC and AC electrical specifications for the GPIO of the MPC8323E.

### 14.1 GPIO DC Electrical Characteristics

Table 11 provides the DC electrical characteristics for the MPC8323E GPIO.

Table 40. GPIO DC Electrical Characteristics

Characteristic	Symbol	Condition	Min	Max	Unit	Notes
Output high voltage	$V_{OH}$	$I_{OH} = -6.0 \text{ mA}$	2.4	—	V	1
Output low voltage	$V_{OL}$	$I_{OL} = 6.0 \text{ mA}$	—	0.5	V	1
Output low voltage	$V_{OL}$	$I_{OL} = 3.2 \text{ mA}$	—	0.4	V	1
Input high voltage	$V_{IH}$	—	2.0	$OV_{DD} + 0.3$	V	1
Input low voltage	$V_{IL}$	—	-0.3	0.8	V	—
Input current	$I_{IN}$	$0 \text{ V} \leq V_{IN} \leq OV_{DD}$	—	$\pm 5$	$\mu\text{A}$	—

**Note:**

1. This specification applies when operating from 3.3-V supply.

### 14.2 GPIO AC Timing Specifications

Table 41 provides the GPIO input and output AC timing specifications.

Table 41. GPIO Input AC Timing Specifications<sup>1</sup>

Characteristic	Symbol <sup>2</sup>	Min	Unit
GPIO inputs—minimum pulse width	$t_{PIWID}$	20	ns

**Notes:**

1. Input specifications are measured from the 50% level of the signal to the 50% level of the rising edge of CLKIN. Timings are measured at the pin.
2. GPIO inputs and outputs are asynchronous to any visible clock. GPIO outputs should be synchronized before use by any external synchronous logic. GPIO inputs are required to be valid for at least  $t_{PIWID}$  ns to ensure proper operation.

Figure 29 provides the AC test load for the GPIO.

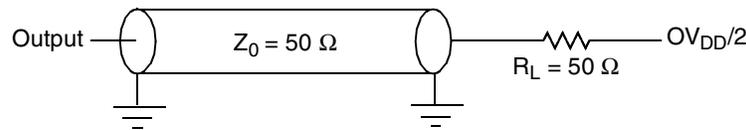


Figure 29. GPIO AC Test Load

## 15 IPIC

This section describes the DC and AC electrical specifications for the external interrupt pins of the MPC8323E.

### 15.1 IPIC DC Electrical Characteristics

Table 42 provides the DC electrical characteristics for the external interrupt pins of the MPC8323E.

Table 42. IPIC DC Electrical Characteristics<sup>1,2</sup>

Characteristic	Symbol	Condition	Min	Max	Unit
Input high voltage	$V_{IH}$	—	2.0	$OV_{DD} + 0.3$	V
Input low voltage	$V_{IL}$	—	-0.3	0.8	V
Input current	$I_{IN}$	—	—	$\pm 5$	$\mu A$
Output low voltage	$V_{OL}$	$I_{OL} = 6.0 \text{ mA}$	—	0.5	V
Output low voltage	$V_{OL}$	$I_{OL} = 3.2 \text{ mA}$	—	0.4	V

**Notes:**

1. This table applies for pins  $\overline{IRQ}[0:7]$ ,  $\overline{IRQ\_OUT}$ ,  $\overline{MCP\_OUT}$ , and CE ports Interrupts.
2.  $\overline{IRQ\_OUT}$  and  $\overline{MCP\_OUT}$  are open drain pins, thus  $V_{OH}$  is not relevant for those pins.

### 15.2 IPIC AC Timing Specifications

Table 43 provides the IPIC input and output AC timing specifications.

Table 43. IPIC Input AC Timing Specifications<sup>1</sup>

Characteristic	Symbol <sup>2</sup>	Min	Unit
IPIC inputs—minimum pulse width	$t_{PIWID}$	20	ns

**Notes:**

1. Input specifications are measured from the 50% level of the signal to the 50% level of the rising edge of CLKIN. Timings are measured at the pin.
2. IPIC inputs and outputs are asynchronous to any visible clock. IPIC outputs should be synchronized before use by any external synchronous logic. IPIC inputs are required to be valid for at least  $t_{PIWID}$  ns to ensure proper operation when working in edge triggered mode.

**Table 46. TDM/SI DC Electrical Characteristics (continued)**

Characteristic	Symbol	Condition	Min	Max	Unit
Input low voltage	$V_{IL}$	—	-0.3	0.8	V
Input current	$I_{IN}$	$0\text{ V} \leq V_{IN} \leq OV_{DD}$	—	$\pm 5$	$\mu\text{A}$

## 17.2 TDM/SI AC Timing Specifications

Table 47 provides the TDM/SI input and output AC timing specifications.

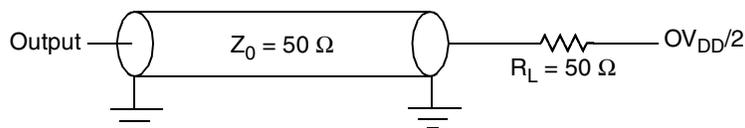
**Table 47. TDM/SI AC Timing Specifications<sup>1</sup>**

Characteristic	Symbol <sup>2</sup>	Min	Max	Unit
TDM/SI outputs—External clock delay	$t_{SEKHOV}$	2	12	ns
TDM/SI outputs—External clock High Impedance	$t_{SEKHOX}$	2	10	ns
TDM/SI inputs—External clock input setup time	$t_{SEIVKH}$	5	—	ns
TDM/SI inputs—External clock input hold time	$t_{SEIXKH}$	2	—	ns

**Notes:**

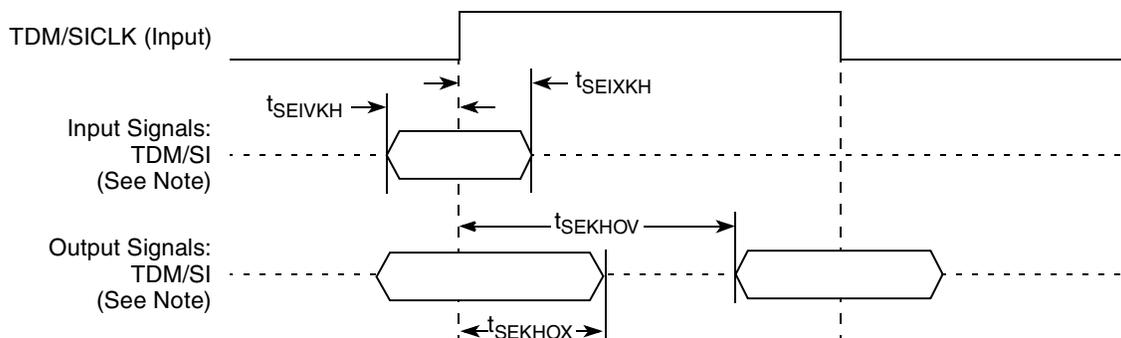
- Output specifications are measured from the 50% level of the rising edge of CLKIN to the 50% level of the signal. Timings are measured at the pin.
- The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{SEKHOX}$  symbolizes the TDM/SI outputs external timing (SE) for the time  $t_{TDM/SI}$  memory clock reference (K) goes from the high state (H) until outputs (O) are invalid (X).

Figure 33 provides the AC test load for the TDM/SI.



**Figure 33. TDM/SI AC Test Load**

Figure 34 represents the AC timing from Table 47. Note that although the specifications generally reference the rising edge of the clock, these AC timing diagrams also apply when the falling edge is the active edge.



**Note:** The clock edge is selectable on TDM/SI.

**Figure 34. TDM/SI AC Timing (External Clock) Diagram**

## 18 UTOPIA

This section describes the UTOPIA DC and AC electrical specifications of the MPC8323E.

### NOTE

The MPC8321E and MPC8321 do not support UTOPIA.

### 18.1 UTOPIA DC Electrical Characteristics

Table 48 provides the DC electrical characteristics for the MPC8323E UTOPIA.

Table 48. UTOPIA DC Electrical Characteristics

Characteristic	Symbol	Condition	Min	Max	Unit
Output high voltage	$V_{OH}$	$I_{OH} = -8.0 \text{ mA}$	2.4	—	V
Output low voltage	$V_{OL}$	$I_{OL} = 8.0 \text{ mA}$	—	0.5	V
Input high voltage	$V_{IH}$	—	2.0	$OV_{DD} + 0.3$	V
Input low voltage	$V_{IL}$	—	-0.3	0.8	V
Input current	$I_{IN}$	$0 \text{ V} \leq V_{IN} \leq OV_{DD}$	—	$\pm 5$	$\mu\text{A}$

### 18.2 UTOPIA AC Timing Specifications

Table 49 provides the UTOPIA input and output AC timing specifications.

Table 49. UTOPIA AC Timing Specifications<sup>1</sup>

Characteristic	Symbol <sup>2</sup>	Min	Max	Unit
UTOPIA outputs—Internal clock delay	$t_{UIKHOV}$	0	5.5	ns
UTOPIA outputs—External clock delay	$t_{UEKHOV}$	1	8	ns
UTOPIA outputs—Internal clock high impedance	$t_{UIKHOX}$	0	5.5	ns
UTOPIA outputs—External clock high impedance	$t_{UEKHOX}$	1	8	ns
UTOPIA inputs—Internal clock input setup time	$t_{UIIVKH}$	8	—	ns
UTOPIA inputs—External clock input setup time	$t_{UEIVKH}$	4	—	ns
UTOPIA inputs—Internal clock input hold time	$t_{UIIXKH}$	0	—	ns
UTOPIA inputs—External clock input hold time	$t_{UEIXKH}$	1	—	ns

#### Notes:

- Output specifications are measured from the 50% level of the rising edge of CLKIN to the 50% level of the signal. Timings are measured at the pin.
- The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{UIKHOX}$  symbolizes the UTOPIA outputs internal timing (UI) for the time  $t_{UTOPIA}$  memory clock reference (K) goes from the high state (H) until outputs (O) are invalid (X).

Figure 35 provides the AC test load for the UTOPIA.

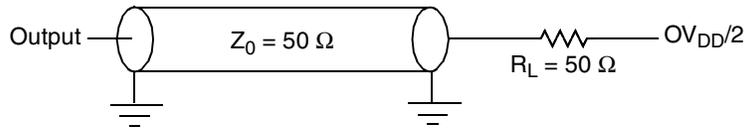


Figure 35. UTOPIA AC Test Load

Figure 36 and Figure 37 represent the AC timing from Table 49. Note that although the specifications generally reference the rising edge of the clock, these AC timing diagrams also apply when the falling edge is the active edge.

Figure 36 shows the UTOPIA timing with external clock.

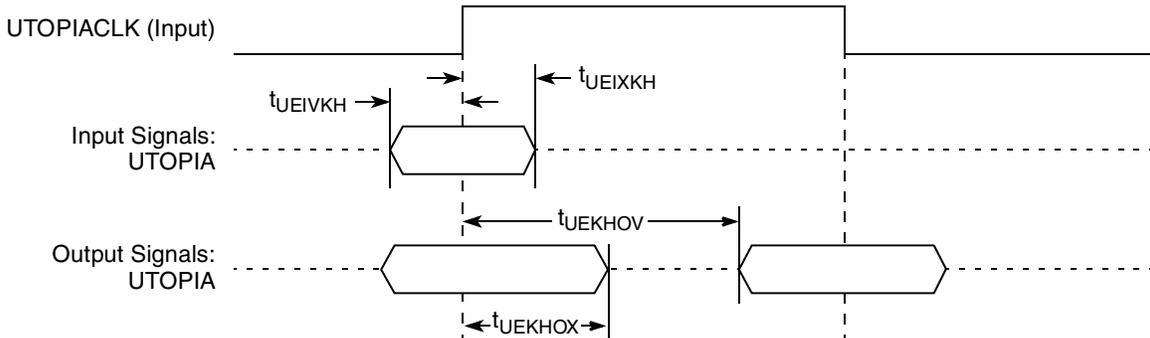


Figure 36. UTOPIA AC Timing (External Clock) Diagram

Figure 37 shows the UTOPIA timing with internal clock.

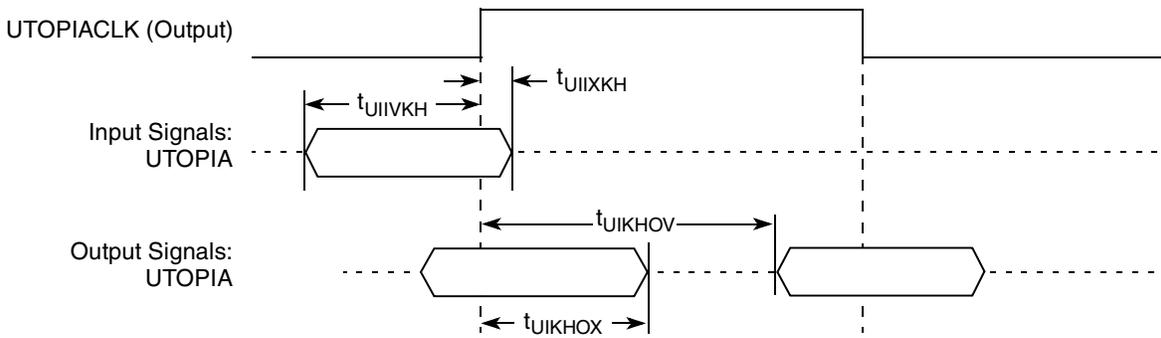
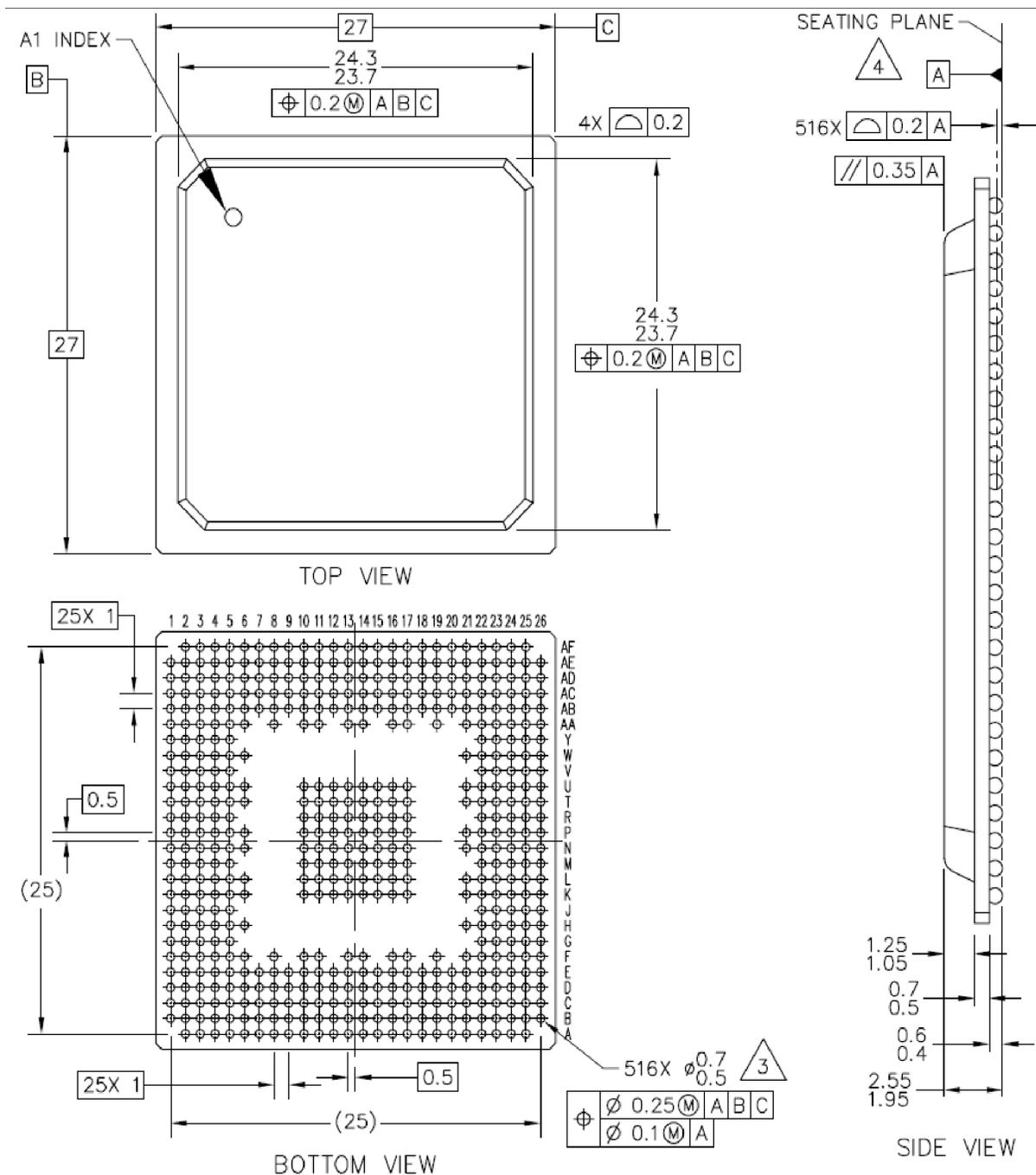


Figure 37. UTOPIA AC Timing (Internal Clock) Diagram



**Notes:**

1. All dimensions are in millimeters.
2. Dimensions and tolerances per ASME Y14.5M-1994.
3. Maximum solder ball diameter measured parallel to datum A.
4. Datum A, the seating plane, is determined by the spherical crowns of the solder balls.

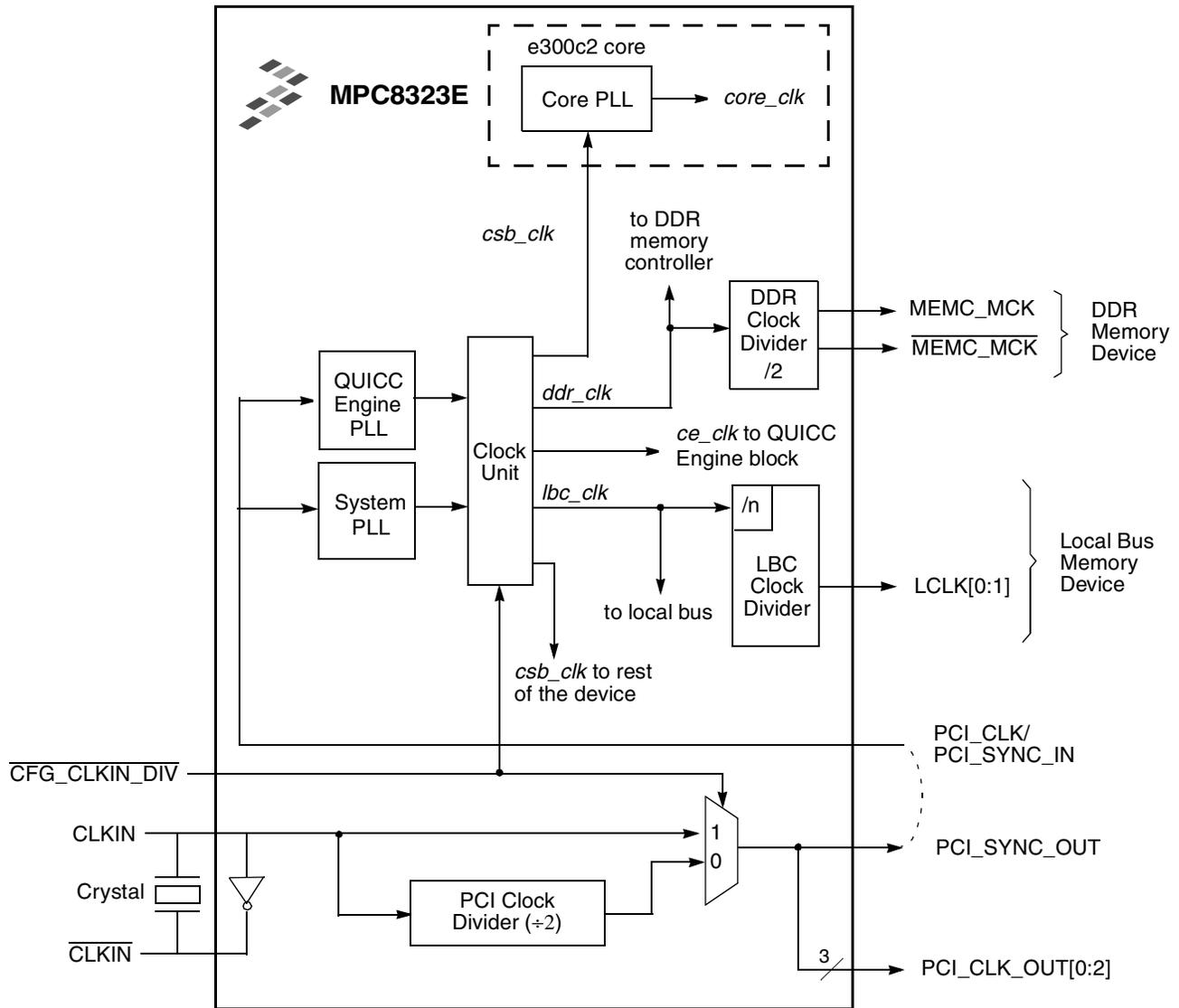
**Figure 42. Mechanical Dimensions and Bottom Surface Nomenclature of the MPC8323E PBGA**

Table 55. MPC8323E PBGA Pinout Listing (continued)

Signal	Package Pin Number	Pin Type	Power Supply	Notes
$\overline{\text{IRQ3}}$	J2	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{IRQ4}}$	J1	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{IRQ5}}$	AE26	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{IRQ6/CKSTOP\_OUT}}$	AE25	IO	$\text{OV}_{\text{DD}}$	—
$\overline{\text{IRQ7/CKSTOP\_IN}}$	AF25	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{CFG\_CLKIN\_DIV}}$	F1	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{CFG\_LBIU\_MUX\_EN}}$	M23	I	$\text{OV}_{\text{DD}}$	—
<b>JTAG</b>				
TCK	W26	I	$\text{OV}_{\text{DD}}$	—
TDI	Y26	I	$\text{OV}_{\text{DD}}$	4
TDO	AA26	O	$\text{OV}_{\text{DD}}$	3
TMS	AB26	I	$\text{OV}_{\text{DD}}$	4
$\overline{\text{TRST}}$	AC26	I	$\text{OV}_{\text{DD}}$	4
<b>TEST</b>				
TEST_MODE	N23	I	$\text{OV}_{\text{DD}}$	6
<b>PMC</b>				
$\overline{\text{QUIESCE}}$	T23	O	$\text{OV}_{\text{DD}}$	—
<b>System Control</b>				
$\overline{\text{HRESET}}$	AC23	IO	$\text{OV}_{\text{DD}}$	1
$\overline{\text{PORESET}}$	AD23	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{SRESET}}$	AD24	IO	$\text{OV}_{\text{DD}}$	2
<b>Clocks</b>				
CLKIN	R3	I	$\text{OV}_{\text{DD}}$	—
$\overline{\text{CLKIN}}$	P4	O	$\text{OV}_{\text{DD}}$	—
PCI_SYNC_OUT	V1	O	$\text{OV}_{\text{DD}}$	3
RTC_PIT_CLOCK	U23	I	$\text{OV}_{\text{DD}}$	—
PCI_SYNC_IN/PCI_CLK	V2	I	$\text{OV}_{\text{DD}}$	—
PCI_CLK0/clkpd_cerisc1_ipg_clkout/DPTC_OSC	T3	O	$\text{OV}_{\text{DD}}$	—
PCI_CLK1/clkpd_half_cemb4ucc1_ipg_clkout/ CLOCK_XLB_CLOCK_OUT	U2	O	$\text{OV}_{\text{DD}}$	—
PCI_CLK2/clkpd_third_cesog_ipg_clkout/ cecl_ipg_ce_clock	R4	O	$\text{OV}_{\text{DD}}$	—

## 22 Clocking

Figure 43 shows the internal distribution of clocks within the MPC8323E.



**Figure 43. MPC8323E Clock Subsystem**

The primary clock source for the MPC8323E can be one of two inputs, CLKIN or PCI\_CLK, depending on whether the device is configured in PCI host or PCI agent mode, respectively.

## 22.1 Clocking in PCI Host Mode

When the MPC8323E is configured as a PCI host device ( $RCWH[PCIHOST] = 1$ ), CLKIN is its primary input clock. CLKIN feeds the PCI clock divider ( $\div 2$ ) and the PCI\_SYNC\_OUT and PCI\_CLK\_OUT multiplexors. The CFG\_CLKIN\_DIV configuration input selects whether CLKIN or CLKIN/2 is driven out on the PCI\_SYNC\_OUT signal.

PCI\_SYNC\_OUT is connected externally to PCI\_SYNC\_IN to allow the internal clock subsystem to synchronize to the system PCI clocks. PCI\_SYNC\_OUT must be connected properly to PCI\_SYNC\_IN, with equal delay to all PCI agent devices in the system.

### 22.1.1 PCI Clock Outputs (PCI\_CLK\_OUT[0:2])

When the MPC8323E is configured as a PCI host, it provides three separate clock output signals, PCI\_CLK\_OUT[0:2], for external PCI agents.

When the device comes out of reset, the PCI clock outputs are disabled and are actively driven to a steady low state. Each of the individual clock outputs can be enabled (enable toggling of the clock) by setting its corresponding OCCR[PCICOEn] bit. All output clocks are phase-aligned to each other.

## 22.2 Clocking in PCI Agent Mode

When the MPC8323E is configured as a PCI agent device, PCI\_CLK is the primary input clock. In agent mode, the CLKIN signal should be tied to GND, and the clock output signals, PCI\_CLK\_OUT $_n$  and PCI\_SYNC\_OUT, are not used.

## 22.3 System Clock Domains

As shown in [Figure 43](#), the primary clock input (frequency) is multiplied up by the system phase-locked loop (PLL) and the clock unit to create three major clock domains:

- The coherent system bus clock (*csb\_clk*)
- The QUICC Engine clock (*ce\_clk*)
- The internal clock for the DDR controller (*ddr\_clk*)
- The internal clock for the local bus controller (*lb\_clk*)

The *csb\_clk* frequency is derived from a complex set of factors that can be simplified into the following equation:

$$csb\_clk = [PCI\_SYNC\_IN \times (1 + \sim\overline{CFG\_CLKIN\_DIV})] \times SPMF$$

In PCI host mode,  $PCI\_SYNC\_IN \times (1 + \sim\overline{CFG\_CLKIN\_DIV})$  is the CLKIN frequency.

The *csb\_clk* serves as the clock input to the e300c2 core. A second PLL inside the core multiplies up the *csb\_clk* frequency to create the internal clock for the core (*core\_clk*). The system and core PLL multipliers are selected by the SPMF and COREPLL fields in the reset configuration word low (RCWL) which is loaded at power-on reset or by one of the hard-coded reset options. See the “Reset Configuration” section in the *MPC8323E PowerQUICC II Pro Communications Processor Reference Manual* for more information.

**Table 57. Operating Frequencies for PBGA (continued)**

Characteristic <sup>1</sup>	Max Operating Frequency	Unit
DDR1/DDR2 memory bus frequency (MCLK) <sup>2</sup>	133	MHz
Local bus frequency (LCLK <sub>n</sub> ) <sup>3</sup>	66	MHz
PCI input frequency (CLKIN or PCI_CLK)	66	MHz

<sup>1</sup> The CLKIN frequency, RCWL[SPMF], and RCWL[COREPLL] settings must be chosen such that the resulting *csb\_clk*, MCLK, LCLK[0:2], and *core\_clk* frequencies do not exceed their respective maximum or minimum operating frequencies.

<sup>2</sup> The DDR1/DDR2 data rate is 2x the DDR1/DDR2 memory bus frequency.

<sup>3</sup> The local bus frequency is 1/2, 1/4, or 1/8 of the *lb\_clk* frequency (depending on LCRR[CLKDIV]) which is in turn 1x or 2x the *csb\_clk* frequency (depending on RCWL[LBCM]).

## 22.4 System PLL Configuration

The system PLL is controlled by the RCWL[SPMF] parameter. [Table 58](#) shows the multiplication factor encodings for the system PLL.

### NOTE

System PLL VCO frequency = 2 × (CSB frequency) × (System PLL VCO divider).

The VCO divider needs to be set properly so that the System PLL VCO frequency is in the range of 300–600 MHz.

**Table 58. System PLL Multiplication Factors**

RCWL[SPMF]	System PLL Multiplication Factor
0000	Reserved
0001	Reserved
0010	× 2
0011	× 3
0100	× 4
0101	× 5
0110	× 6
0111–1111	Reserved

As described in [Section 22, “Clocking,”](#) the LBCM, DDRCM, and SPMF parameters in the reset configuration word low and the CFG\_CLKIN\_DIV configuration input signal select the ratio between the primary clock input (CLKIN or PCI\_CLK) and the internal coherent system bus clock (*csb\_clk*). [Table 59](#)

## Thermal

where:

$R_{\theta JA}$  = junction-to-ambient thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$R_{\theta JC}$  = junction-to-case thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$R_{\theta CA}$  = case-to-ambient thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$R_{\theta JC}$  is device related and cannot be influenced by the user. The user controls the thermal environment to change the case-to-ambient thermal resistance,  $R_{\theta CA}$ . For instance, the user can change the size of the heat sink, the air flow around the device, the interface material, the mounting arrangement on printed-circuit board, or change the thermal dissipation on the printed-circuit board surrounding the device.

To illustrate the thermal performance of the devices with heat sinks, the thermal performance has been simulated with a few commercially available heat sinks. The heat sink choice is determined by the application environment (temperature, air flow, adjacent component power dissipation) and the physical space available. Because there is not a standard application environment, a standard heat sink is not required.

Accurate thermal design requires thermal modeling of the application environment using computational fluid dynamics software which can model both the conduction cooling and the convection cooling of the air moving through the application. Simplified thermal models of the packages can be assembled using the junction-to-case and junction-to-board thermal resistances listed in the thermal resistance table. More detailed thermal models can be made available on request.

Heat sink vendors include the following list:

Aavid Thermalloy 603-224-9988  
 80 Commercial St.  
 Concord, NH 03301  
 Internet: [www.aavidthermalloy.com](http://www.aavidthermalloy.com)

Alpha Novatech 408-567-8082  
 473 Sapena Ct. #12  
 Santa Clara, CA 95054  
 Internet: [www.alphanovatech.com](http://www.alphanovatech.com)

International Electronic Research Corporation (IERC) 818-842-7277  
 413 North Moss St.  
 Burbank, CA 91502  
 Internet: [www.ctscorp.com](http://www.ctscorp.com)

Millennium Electronics (MEI) 408-436-8770  
 Loroco Sites  
 671 East Brokaw Road  
 San Jose, CA 95112  
 Internet: [www.mei-thermal.com](http://www.mei-thermal.com)

Tyco Electronics 800-522-2800  
 Chip Coolers™  
 P.O. Box 3668  
 Harrisburg, PA 17105-3668  
 Internet: [www.chipcoolers.com](http://www.chipcoolers.com)

Each circuit should be placed as close as possible to the specific  $AV_{DD}$  pin being supplied to minimize noise coupled from nearby circuits. It should be possible to route directly from the capacitors to the  $AV_{DD}$  pin, which is on the periphery of package, without the inductance of vias.

Figure 44 shows the PLL power supply filter circuit.

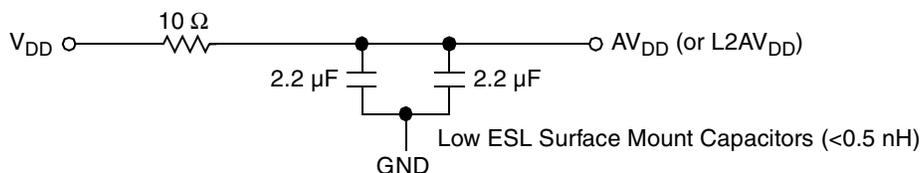


Figure 44. PLL Power Supply Filter Circuit

## 24.3 Decoupling Recommendations

Due to large address and data buses, and high operating frequencies, the MPC8323E can generate transient power surges and high frequency noise in its power supply, especially while driving large capacitive loads. This noise must be prevented from reaching other components in the MPC8323E system, and the MPC8323E itself requires a clean, tightly regulated source of power. Therefore, it is recommended that the system designer place at least one decoupling capacitor at each  $V_{DD}$ ,  $OV_{DD}$ , and  $GV_{DD}$  pins of the MPC8323E. These decoupling capacitors should receive their power from separate  $V_{DD}$ ,  $OV_{DD}$ ,  $GV_{DD}$ , and GND power planes in the PCB, utilizing short traces to minimize inductance. Capacitors may be placed directly under the device using a standard escape pattern. Others may surround the part.

These capacitors should have a value of 0.01 or 0.1  $\mu\text{F}$ . Only ceramic SMT (surface mount technology) capacitors should be used to minimize lead inductance, preferably 0402 or 0603 sizes.

In addition, it is recommended that there be several bulk storage capacitors distributed around the PCB, feeding the  $V_{DD}$ ,  $OV_{DD}$ , and  $GV_{DD}$  planes, to enable quick recharging of the smaller chip capacitors. These bulk capacitors should have a low ESR (equivalent series resistance) rating to ensure the quick response time necessary. They should also be connected to the power and ground planes through two vias to minimize inductance. Suggested bulk capacitors—100–330  $\mu\text{F}$  (AVX TPS tantalum or Sanyo OSCON).

## 24.4 Connection Recommendations

To ensure reliable operation, it is highly recommended to connect unused inputs to an appropriate signal level. Unused active low inputs should be tied to  $OV_{DD}$ , or  $GV_{DD}$  as required. Unused active high inputs should be connected to GND. All NC (no-connect) signals must remain unconnected.

Power and ground connections must be made to all external  $V_{DD}$ ,  $GV_{DD}$ ,  $OV_{DD}$ , and GND pins of the MPC8323E.

## 24.5 Output Buffer DC Impedance

The MPC8323E drivers are characterized over process, voltage, and temperature. For all buses, the driver is a push-pull single-ended driver type (open drain for  $I^2C$ ).

To measure  $Z_0$  for the single-ended drivers, an external resistor is connected from the chip pad to  $OV_{DD}$  or GND. Then, the value of each resistor is varied until the pad voltage is  $OV_{DD}/2$  (see Figure 45). The