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### Understanding [Embedded - Microprocessors](#)

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

### Applications of [Embedded - Microprocessors](#)

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

#### Details

Product Status	Obsolete
Core Processor	PowerPC e300c2
Number of Cores/Bus Width	1 Core, 32-Bit
Speed	333MHz
Co-Processors/DSP	Communications; QUICC Engine
RAM Controllers	DDR, DDR2
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	10/100Mbps (3)
SATA	-
USB	USB 2.0 (1)
Voltage - I/O	1.8V, 2.5V, 3.3V
Operating Temperature	-40°C ~ 105°C (TA)
Security Features	-
Package / Case	516-BBGA
Supplier Device Package	516-PBGA (27x27)
Purchase URL	<a href="https://www.e-xfl.com/product-detail/nxp-semiconductors/mpc8323czqafdc">https://www.e-xfl.com/product-detail/nxp-semiconductors/mpc8323czqafdc</a>

# 1 Overview

The MPC8323E incorporates the e300c2 (MPC603e-based) core built on Power Architecture® technology, which includes 16 Kbytes of L1 instruction and data caches, dual integer units, and on-chip memory management units (MMUs). The e300c2 core does not contain a floating point unit (FPU). The MPC8323E also includes a 32-bit PCI controller, four DMA channels, a security engine, and a 32-bit DDR1/DDR2 memory controller.

A new communications complex based on QUICC Engine technology forms the heart of the networking capability of the MPC8323E. The QUICC Engine block contains several peripheral controllers and a 32-bit RISC controller. Protocol support is provided by the main workhorses of the device—the unified communication controllers (UCCs). Note that the MPC8321 and MPC8321E do not support UTOPIA. A block diagram of the MPC8323E is shown in Figure 1.

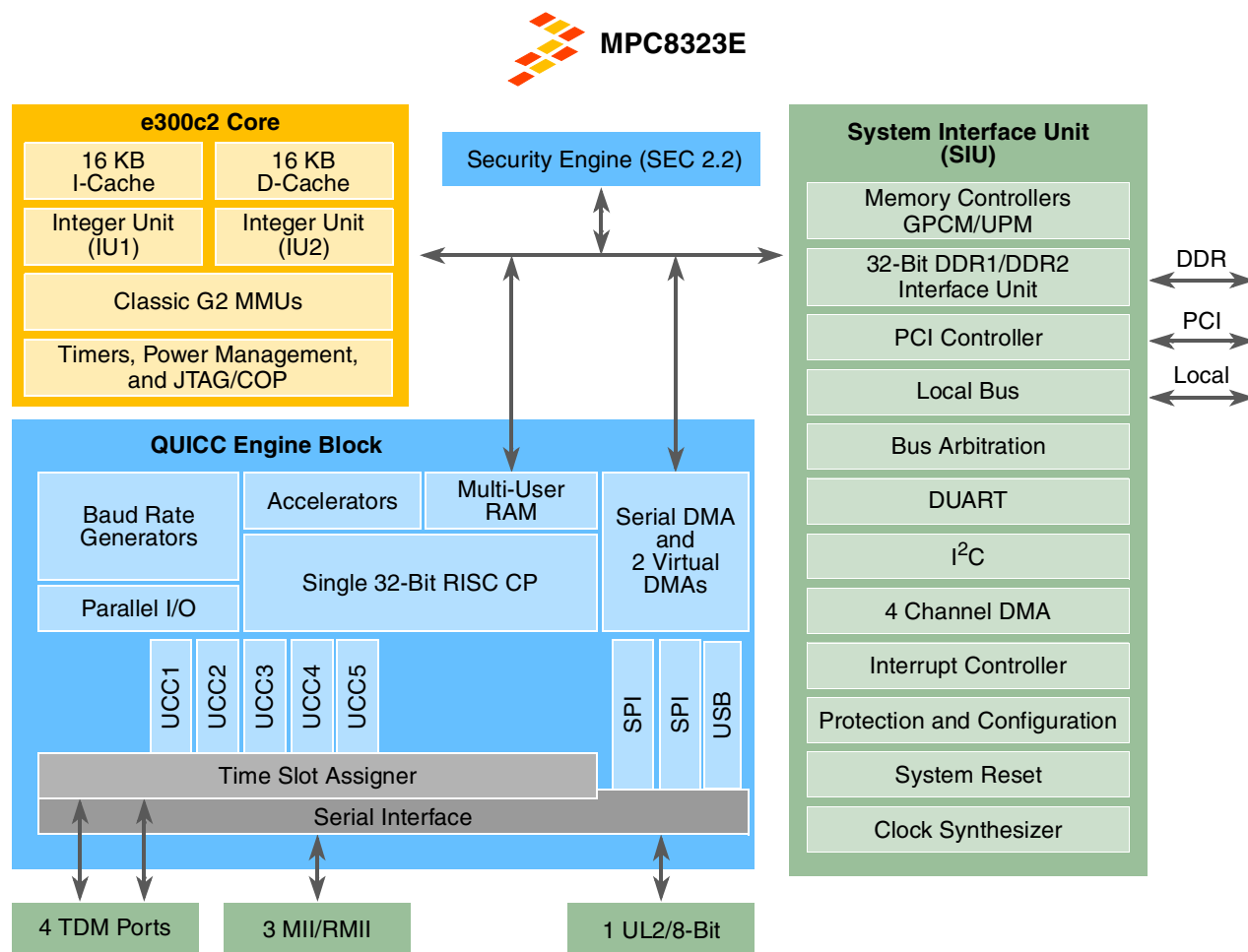


Figure 1. MPC8323E Block Diagram

Each of the five UCCs can support a variety of communication protocols: 10/100 Mbps Ethernet, serial ATM, HDLC, UART, and BISYNC—and, in the MPC8323E and MPC8323, multi-PHY ATM and ATM support for up to OC-3 speeds.

## 1.3 Security Engine

The security engine is optimized to handle all the algorithms associated with IPSec, IEEE 802.11i™ standard, and iSCSI. The security engine contains one crypto-channel, a controller, and a set of crypto execution units (EUs). The execution units are:

- Data encryption standard execution unit (DEU), supporting DES and 3DES
- Advanced encryption standard unit (AESU), supporting AES
- Message digest execution unit (MDEU), supporting MD5, SHA1, SHA-256, and HMAC with any algorithm
- One crypto-channel supporting multi-command descriptor chains

## 1.4 DDR Memory Controller

The MPC8323E DDR1/DDR2 memory controller includes the following features:

- Single 32-bit interface supporting both DDR1 and DDR2 SDRAM
- Support for up to 266-MHz data rate
- Support for two  $\times 16$  devices
- Support for up to 16 simultaneous open pages
- Supports auto refresh
- On-the-fly power management using CKE
- 1.8-/2.5-V SSTL2 compatible I/O
- Support for 1 chip select only
- FCRAM, ECC, hardware/software calibration, bit deskew, QIN stage, or atomic logic are not supported.

## 1.5 PCI Controller

The MPC8323E PCI controller includes the following features:

- *PCI Specification Revision 2.3* compatible
- Single 32-bit data PCI interface operates up to 66 MHz
- PCI 3.3-V compatible (not 5-V compatible)
- Support for host and agent modes
- On-chip arbitration, supporting three external masters on PCI
- Selectable hardware-enforced coherency

## 1.6 Programmable Interrupt Controller (PIC)

The programmable interrupt controller (PIC) implements the necessary functions to provide a flexible solution for general-purpose interrupt control. The PIC programming model is compatible with the MPC8260 interrupt controller, and it supports 8 external and 35 internal discrete interrupt sources. Interrupts can also be redirected to an external interrupt controller.

### 2.1.3 Output Driver Characteristics

Table 3 provides information on the characteristics of the output driver strengths. The values are preliminary estimates.

Table 3. Output Drive Capability

Driver Type	Output Impedance ( $\Omega$ )	Supply Voltage
Local bus interface utilities signals	42	$OV_{DD} = 3.3 \text{ V}$
PCI signals	25	
DDR1 signal	18	$GV_{DD} = 2.5 \text{ V}$
DDR2 signal	18	$GV_{DD} = 1.8 \text{ V}$
DUART, system control, I2C, SPI, JTAG	42	$OV_{DD} = 3.3 \text{ V}$
GPIO signals	42	$OV_{DD} = 3.3 \text{ V}$

### 2.1.4 Input Capacitance Specification

Table 4 describes the input capacitance for the CLKIN pin in the MPC8323E.

Table 4. Input Capacitance Specification

Parameter/Condition	Symbol	Min	Max	Unit	Notes
Input capacitance for all pins except CLKIN	$C_I$	6	8	pF	—
Input capacitance for CLKIN	$C_{I\text{CLKIN}}$	10	—	pF	1

**Note:**

1. The external clock generator should be able to drive 10 pF.

## 2.2 Power Sequencing

The device does not require the core supply voltage ( $V_{DD}$ ) and IO supply voltages ( $GV_{DD}$  and  $OV_{DD}$ ) to be applied in any particular order. Note that during power ramp-up, before the power supplies are stable and if the I/O voltages are supplied before the core voltage, there might be a period of time that all input and output pins are actively driven and cause contention and excessive current. In order to avoid actively driving the I/O pins and to eliminate excessive current draw, apply the core voltage ( $V_{DD}$ ) before the I/O voltage ( $GV_{DD}$  and  $OV_{DD}$ ) and assert **PORESET** before the power supplies fully ramp up. In the case where the core voltage is applied first, the core voltage supply must rise to 90% of its nominal value before the I/O supplies reach 0.7 V; see Figure 3. Once both the power supplies (I/O voltage and core voltage) are stable, wait for a minimum of 32 clock cycles before negating **PORESET**.

Note that there is no specific power down sequence requirement for the device. I/O voltage supplies ( $GV_{DD}$  and  $OV_{DD}$ ) do not have any ordering requirements with respect to one another.

## 7 DUART

This section describes the DC and AC electrical specifications for the DUART interface of the MPC8323E.

### 7.1 DUART DC Electrical Characteristics

Table 20 provides the DC electrical characteristics for the DUART interface of the MPC8323E.

**Table 20. DUART DC Electrical Characteristics**

Parameter	Symbol	Min	Max	Unit
High-level input voltage	$V_{IH}$	2	$OV_{DD} + 0.3$	V
Low-level input voltage $OV_{DD}$	$V_{IL}$	-0.3	0.8	V
High-level output voltage, $I_{OH} = -100 \mu A$	$V_{OH}$	$OV_{DD} - 0.2$	—	V
Low-level output voltage, $I_{OL} = 100 \mu A$	$V_{OL}$	—	0.2	V
Input current ( $0 V \leq V_{IN} \leq OV_{DD}$ ) <sup>1</sup>	$I_{IN}$	—	$\pm 5$	$\mu A$

**Note:**

- Note that the symbol  $V_{IN}$ , in this case, represents the  $OV_{IN}$  symbol referenced in Table 1 and Table 2.

### 7.2 DUART AC Electrical Specifications

Table 21 provides the AC timing parameters for the DUART interface of the MPC8323E.

**Table 21. DUART AC Timing Specifications**

Parameter	Value	Unit	Notes
Minimum baud rate	256	baud	
Maximum baud rate	> 1,000,000	baud	1
Oversample rate	16	—	2

**Notes:**

- Actual attainable baud rate is limited by the latency of interrupt processing.
- The middle of a start bit is detected as the 8<sup>th</sup> sampled 0 after the 1-to-0 transition of the start bit. Subsequent bit values are sampled each 16<sup>th</sup> sample.

## 8 Ethernet and MII Management

This section provides the AC and DC electrical characteristics for Ethernet and MII management.

### 8.1 Ethernet Controller (10/100 Mbps)—MII/RMII Electrical Characteristics

The electrical characteristics specified here apply to all MII (media independent interface) and RMII (reduced media independent interface), except MDIO (management data input/output) and MDC

(management data clock). The MII and RMII are defined for 3.3 V. The electrical characteristics for MDIO and MDC are specified in [Section 8.3, “Ethernet Management Interface Electrical Characteristics.”](#)

## 8.1.1 DC Electrical Characteristics

All MII and RMII drivers and receivers comply with the DC parametric attributes specified in [Table 22](#).

**Table 22. MII and RMII DC Electrical Characteristics**

Parameter	Symbol	Conditions		Min	Max	Unit
Supply voltage 3.3 V	$OV_{DD}$	—		2.97	3.63	V
Output high voltage	$V_{OH}$	$I_{OH} = -4.0 \text{ mA}$	$OV_{DD} = \text{Min}$	2.40	$OV_{DD} + 0.3$	V
Output low voltage	$V_{OL}$	$I_{OL} = 4.0 \text{ mA}$	$OV_{DD} = \text{Min}$	GND	0.50	V
Input high voltage	$V_{IH}$	—	—	2.0	$OV_{DD} + 0.3$	V
Input low voltage	$V_{IL}$	—	—	-0.3	0.90	V
Input current	$I_{IN}$	$0 \text{ V} \leq V_{IN} \leq OV_{DD}$		—	$\pm 5$	$\mu\text{A}$

## 8.2 MII and RMII AC Timing Specifications

The AC timing specifications for MII and RMII are presented in this section.

### 8.2.1 MII AC Timing Specifications

This section describes the MII transmit and receive AC timing specifications.

#### 8.2.1.1 MII Transmit AC Timing Specifications

[Table 23](#) provides the MII transmit AC timing specifications.

**Table 23. MII Transmit AC Timing Specifications**

At recommended operating conditions with  $OV_{DD}$  of  $3.3 \text{ V} \pm 10\%$ .

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
TX_CLK clock period 10 Mbps	$t_{MTX}$	—	400	—	ns
TX_CLK clock period 100 Mbps	$t_{MTX}$	—	40	—	ns
TX_CLK duty cycle	$t_{MTXH}/t_{MTX}$	35	—	65	%
TX_CLK to MII data TXD[3:0], TX_ER, TX_EN delay	$t_{MTKHDX}$	1	5	15	ns
TX_CLK data clock rise time	$t_{MTXR}$	1.0	—	4.0	ns

**Table 23. MII Transmit AC Timing Specifications (continued)**

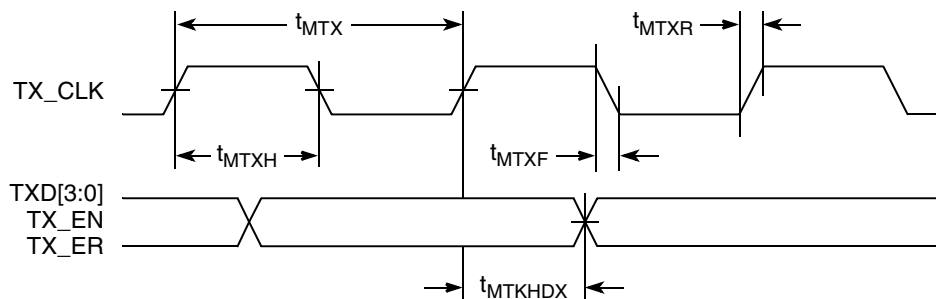
At recommended operating conditions with  $OV_{DD}$  of 3.3 V  $\pm$  10%.

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
TX_CLK data clock fall time	$t_{MTXF}$	1.0	—	4.0	ns

**Note:**

- The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{MTKHDX}$  symbolizes MII transmit timing (MT) for the time  $t_{MTX}$  clock reference (K) going high (H) until data outputs (D) are invalid (X). Note that, in general, the clock reference symbol representation is based on two to three letters representing the clock of a particular functional. For example, the subscript of  $t_{MTX}$  represents the MII(M) transmit (TX) clock. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).

Figure 7 shows the MII transmit AC timing diagram.


**Figure 7. MII Transmit AC Timing Diagram**

### 8.2.1.2 MII Receive AC Timing Specifications

Table 24 provides the MII receive AC timing specifications.

**Table 24. MII Receive AC Timing Specifications**

At recommended operating conditions with  $OV_{DD}$  of 3.3 V  $\pm$  10%.

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
RX_CLK clock period 10 Mbps	$t_{MRX}$	—	400	—	ns
RX_CLK clock period 100 Mbps	$t_{MRX}$	—	40	—	ns
RX_CLK duty cycle	$t_{MRXH}/t_{MRX}$	35	—	65	%
RXD[3:0], RX_DV, RX_ER setup time to RX_CLK	$t_{MRDVKH}$	10.0	—	—	ns
RXD[3:0], RX_DV, RX_ER hold time to RX_CLK	$t_{MRDXKH}$	10.0	—	—	ns
RX_CLK clock rise time	$t_{MRXR}$	1.0	—	4.0	ns

**Table 24. MII Receive AC Timing Specifications (continued)**

At recommended operating conditions with  $OV_{DD}$  of  $3.3\text{ V} \pm 10\%$ .

Parameter/Condition	Symbol <sup>1</sup>	Min	Typical	Max	Unit
RX_CLK clock fall time	$t_{MRXF}$	1.0	—	4.0	ns

**Note:**

- The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{MRDVKH}$  symbolizes MII receive timing (MR) with respect to the time data input signals (D) reach the valid state (V) relative to the  $t_{MRX}$  clock reference (K) going to the high (H) state or setup time. Also,  $t_{MRDXKL}$  symbolizes MII receive timing (GR) with respect to the time data input signals (D) went invalid (X) relative to the  $t_{MRX}$  clock reference (K) going to the low (L) state or hold time. Note that, in general, the clock reference symbol representation is based on three letters representing the clock of a particular functional. For example, the subscript of  $t_{MRX}$  represents the MII (M) receive (RX) clock. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).

Figure 8 provides the AC test load.

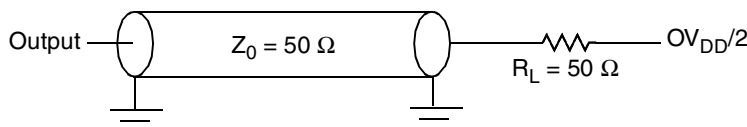
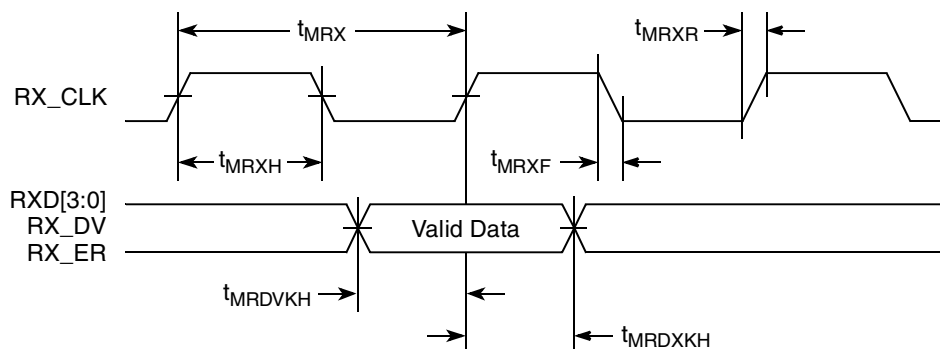

**Figure 8. AC Test Load**

Figure 9 shows the MII receive AC timing diagram.


**Figure 9. MII Receive AC Timing Diagram**

## 8.2.2 RMII AC Timing Specifications

This section describes the RMII transmit and receive AC timing specifications.



Figure 15 through Figure 17 show the local bus signals.

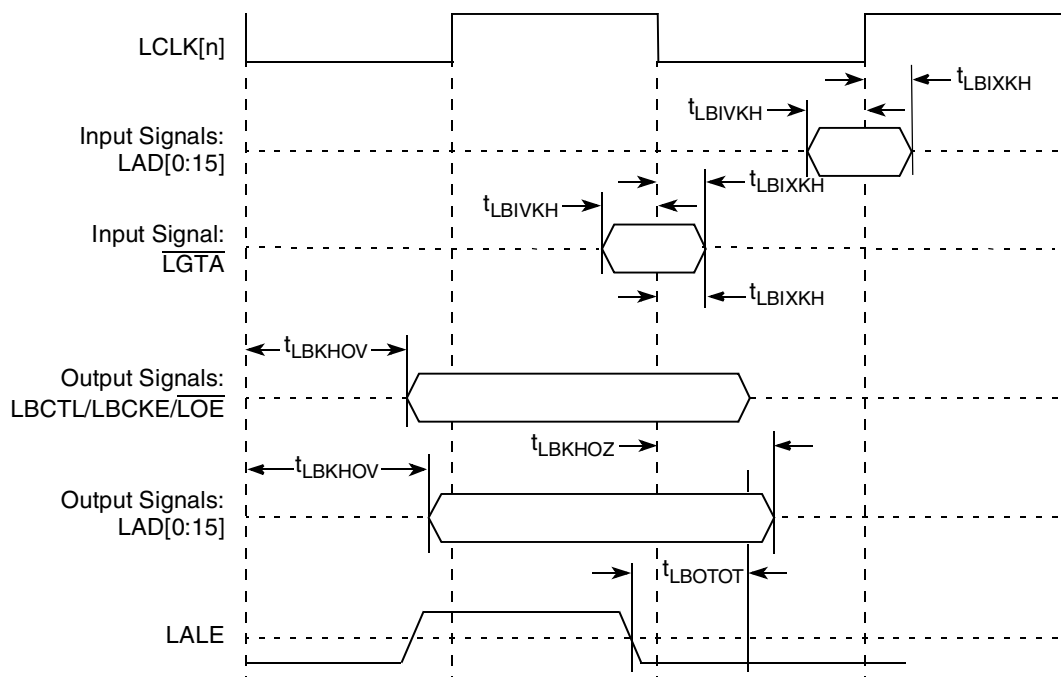


Figure 15. Local Bus Signals, Nonspecial Signals Only

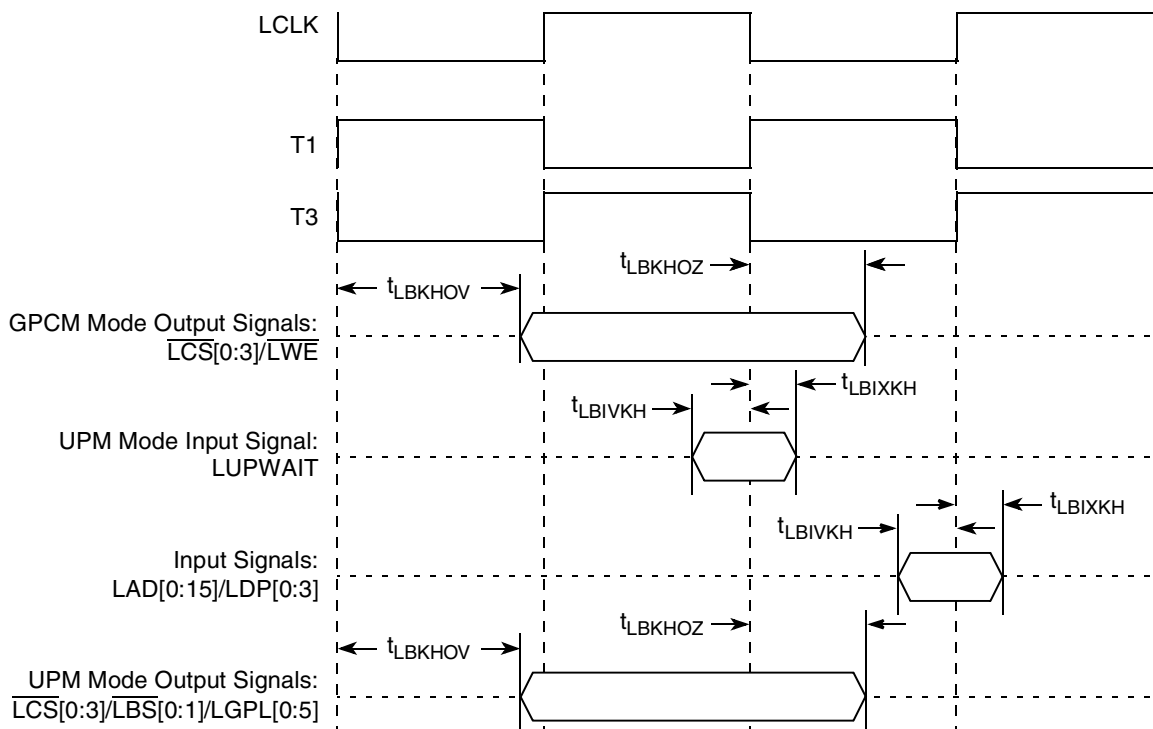
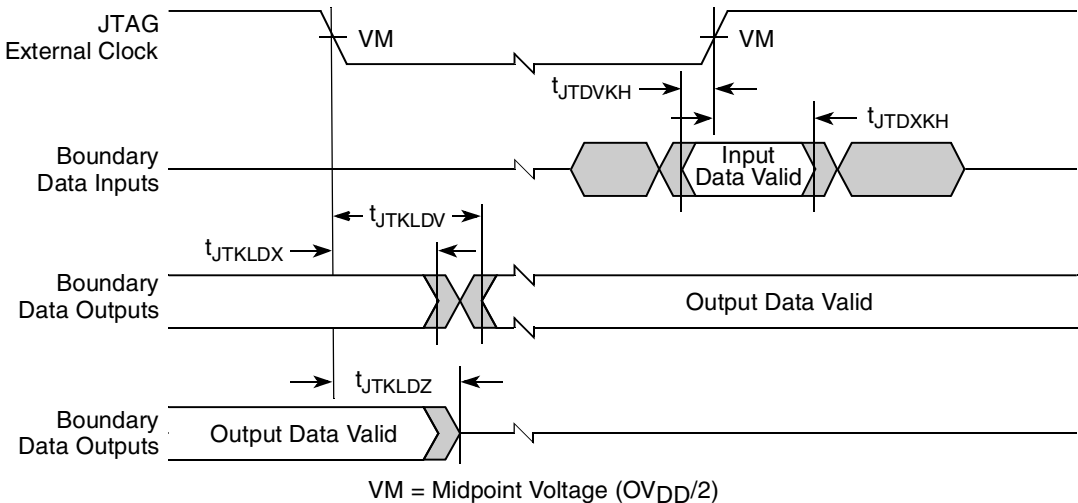


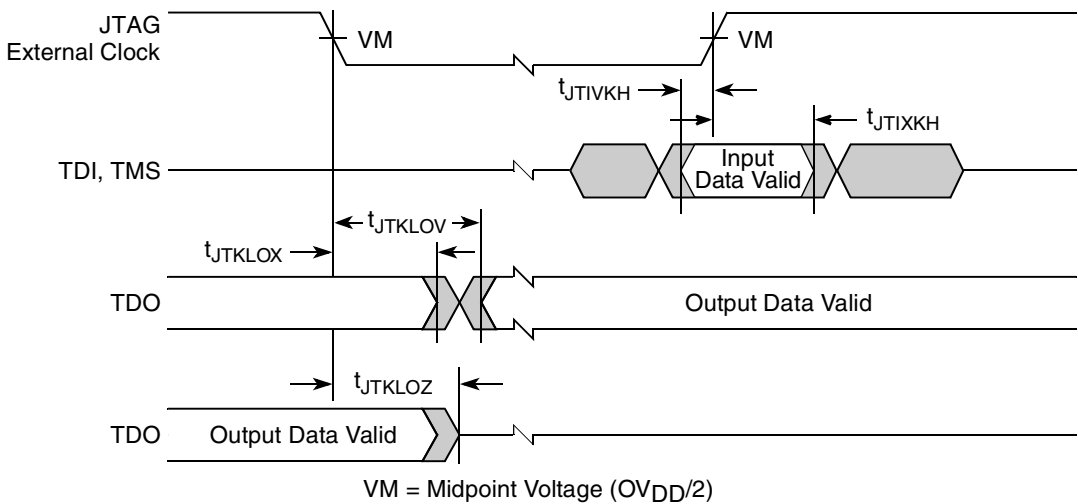
Figure 16. Local Bus Signals, GPCM/UPM Signals for LCRR[CLKDIV] = 2

Figure 21 provides the boundary-scan timing diagram.



**Figure 21. Boundary-Scan Timing Diagram**

Figure 22 provides the test access port timing diagram.



**Figure 22. Test Access Port Timing Diagram**

**Table 34. I<sup>2</sup>C AC Electrical Specifications (continued)**

All values refer to V<sub>IH</sub> (min) and V<sub>IL</sub> (max) levels (see Table 33).

Parameter	Symbol <sup>1</sup>	Min	Max	Unit
Rise time of both SDA and SCL signals	t <sub>I2CR</sub>	20 + 0.1 C <sub>b</sub> <sup>4</sup>	300	ns
Fall time of both SDA and SCL signals	t <sub>I2CF</sub>	20 + 0.1 C <sub>b</sub> <sup>4</sup>	300	ns
Setup time for STOP condition	t <sub>I2PVKH</sub>	0.6	—	μs
Bus free time between a STOP and START condition	t <sub>I2KHDX</sub>	1.3	—	μs
Noise margin at the LOW level for each connected device (including hysteresis)	V <sub>NL</sub>	0.1 × OV <sub>DD</sub>	—	V
Noise margin at the HIGH level for each connected device (including hysteresis)	V <sub>NH</sub>	0.2 × OV <sub>DD</sub>	—	V

**Notes:**

- The symbols used for timing specifications follow the pattern of t<sub>(first two letters of functional block)(signal)(state)(reference)(state)</sub> for inputs and t<sub>(first two letters of functional block)(reference)(state)(signal)(state)</sub> for outputs. For example, t<sub>I2DVKH</sub> symbolizes I<sup>2</sup>C timing (I2) with respect to the time data input signals (D) reach the valid state (V) relative to the t<sub>I2C</sub> clock reference (K) going to the high (H) state or setup time. Also, t<sub>I2SXKL</sub> symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the start condition (S) went invalid (X) relative to the t<sub>I2C</sub> clock reference (K) going to the low (L) state or hold time. Also, t<sub>I2PVKH</sub> symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the stop condition (P) reaching the valid state (V) relative to the t<sub>I2C</sub> clock reference (K) going to the high (H) state or setup time. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).
- MPC8323E provides a hold time of at least 300 ns for the SDA signal (referred to the V<sub>IH</sub>(min) of the SCL signal) to bridge the undefined region of the falling edge of SCL.
- The maximum t<sub>I2DVKH</sub> has only to be met if the device does not stretch the LOW period (t<sub>I2CL</sub>) of the SCL signal.
- C<sub>B</sub> = capacitance of one bus line in pF.

Figure 23 provides the AC test load for the I<sup>2</sup>C.

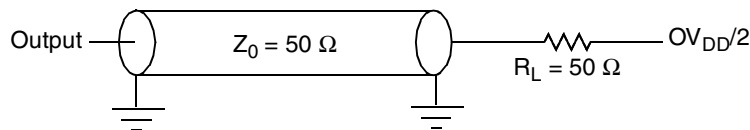

**Figure 23. I<sup>2</sup>C AC Test Load**

Figure 24 shows the AC timing diagram for the I<sup>2</sup>C bus.

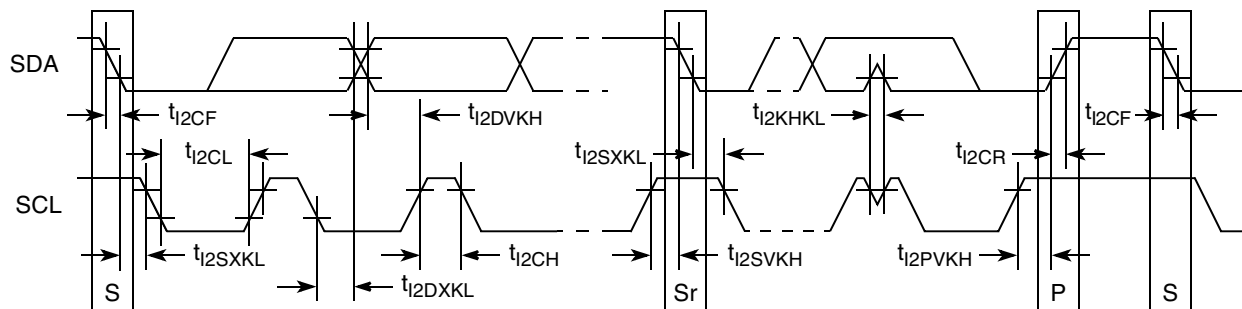

**Figure 24. I<sup>2</sup>C Bus AC Timing Diagram**

Table 37 shows the PCI AC timing specifications at 33 MHz.

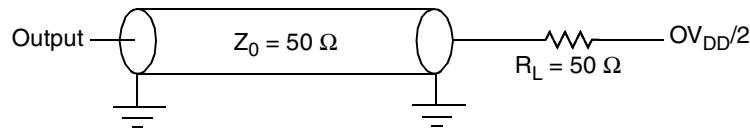
**Table 37. PCI AC Timing Specifications at 33 MHz**

Parameter	Symbol <sup>1</sup>	Min	Max	Unit	Notes
Clock to output valid	$t_{PCKHOV}$	—	11	ns	2
Output hold from clock	$t_{PCKHOX}$	2	—	ns	2
Clock to output high impedance	$t_{PCKHOZ}$	—	14	ns	2, 3
Input setup to clock	$t_{PCIVKH}$	3.0	—	ns	2, 4
Input hold from clock	$t_{PCIXKH}$	0	—	ns	2, 4

**Notes:**

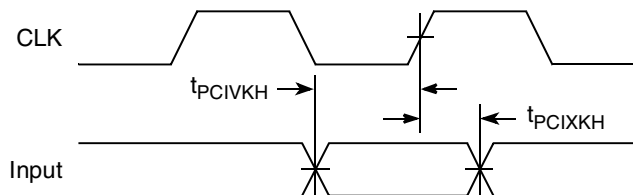
1. The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{PCIVKH}$  symbolizes PCI timing (PC) with respect to the time the input signals (I) reach the valid state (V) relative to the PCI\_SYNC\_IN clock,  $t_{SYS}$ , reference (K) going to the high (H) state or setup time. Also,  $t_{PCRHFV}$  symbolizes PCI timing (PC) with respect to the time hard reset (R) went high (H) relative to the frame signal (F) going to the valid (V) state.
2. See the timing measurement conditions in the *PCI 2.3 Local Bus Specifications*.
3. For purposes of active/float timing measurements, the Hi-Z or off state is defined to be when the total current delivered through the component pin is less than or equal to the leakage current specification.
4. Input timings are measured at the pin.

Figure 25 provides the AC test load for PCI.



**Figure 25. PCI AC Test Load**

Figure 26 shows the PCI input AC timing conditions.



**Figure 26. PCI Input AC Timing Measurement Conditions**

Figure 28 provides the AC test load for the timers.

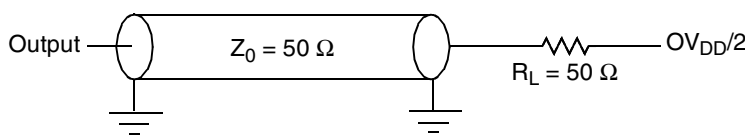


Figure 28. Timers AC Test Load

## 14 GPIO

This section describes the DC and AC electrical specifications for the GPIO of the MPC8323E.

### 14.1 GPIO DC Electrical Characteristics

Table 11 provides the DC electrical characteristics for the MPC8323E GPIO.

Table 40. GPIO DC Electrical Characteristics

Characteristic	Symbol	Condition	Min	Max	Unit	Notes
Output high voltage	$V_{OH}$	$I_{OH} = -6.0 \text{ mA}$	2.4	—	V	1
Output low voltage	$V_{OL}$	$I_{OL} = 6.0 \text{ mA}$	—	0.5	V	1
Output low voltage	$V_{OL}$	$I_{OL} = 3.2 \text{ mA}$	—	0.4	V	1
Input high voltage	$V_{IH}$	—	2.0	$OV_{DD} + 0.3$	V	1
Input low voltage	$V_{IL}$	—	-0.3	0.8	V	—
Input current	$I_{IN}$	$0 \text{ V} \leq V_{IN} \leq OV_{DD}$	—	$\pm 5$	$\mu\text{A}$	—

**Note:**

1. This specification applies when operating from 3.3-V supply.

### 14.2 GPIO AC Timing Specifications

Table 41 provides the GPIO input and output AC timing specifications.

Table 41. GPIO Input AC Timing Specifications<sup>1</sup>

Characteristic	Symbol <sup>2</sup>	Min	Unit
GPIO inputs—minimum pulse width	$t_{PIWID}$	20	ns

**Notes:**

1. Input specifications are measured from the 50% level of the signal to the 50% level of the rising edge of CLKIN. Timings are measured at the pin.
2. GPIO inputs and outputs are asynchronous to any visible clock. GPIO outputs should be synchronized before use by any external synchronous logic. GPIO inputs are required to be valid for at least  $t_{PIWID}$  ns to ensure proper operation.

## 21 Package and Pin Listings

This section details package parameters, pin assignments, and dimensions. The MPC8323E is available in a thermally enhanced Plastic Ball Grid Array (PBGA); see [Section 21.1, “Package Parameters for the MPC8323E PBGA,”](#) and [Section 21.2, “Mechanical Dimensions of the MPC8323E PBGA,”](#) for information on the PBGA.

### 21.1 Package Parameters for the MPC8323E PBGA

The package parameters are as provided in the following list. The package type is 27 mm × 27 mm, 516 PBGA.

Package outline	27 mm × 27 mm
Interconnects	516
Pitch	1.00 mm
Module height (typical)	2.25 mm
Solder Balls	62 Sn/36 Pb/2 Ag (ZQ package) 95.5 Sn/0.5 Cu/4Ag (VR package)
Ball diameter (typical)	0.6 mm

### 21.2 Mechanical Dimensions of the MPC8323E PBGA

[Figure 42](#) shows the mechanical dimensions and bottom surface nomenclature of the MPC8323E, 516-PBGA package.

Table 55. MPC8323E PBGA Pinout Listing (continued)

Signal	Package Pin Number	Pin Type	Power Supply	Notes
IRQ3	J2	I	OV <sub>DD</sub>	—
IRQ4	J1	I	OV <sub>DD</sub>	—
IRQ5	AE26	I	OV <sub>DD</sub>	—
IRQ6/CKSTOP_OUT	AE25	IO	OV <sub>DD</sub>	—
IRQ7/CKSTOP_IN	AF25	I	OV <sub>DD</sub>	—
CFG_CLKIN_DIV	F1	I	OV <sub>DD</sub>	—
CFG_LBIU_MUX_EN	M23	I	OV <sub>DD</sub>	—
<b>JTAG</b>				
TCK	W26	I	OV <sub>DD</sub>	—
TDI	Y26	I	OV <sub>DD</sub>	4
TDO	AA26	O	OV <sub>DD</sub>	3
TMS	AB26	I	OV <sub>DD</sub>	4
TRST	AC26	I	OV <sub>DD</sub>	4
<b>TEST</b>				
TEST_MODE	N23	I	OV <sub>DD</sub>	6
<b>PMC</b>				
QUIESCE	T23	O	OV <sub>DD</sub>	—
<b>System Control</b>				
HRESET	AC23	IO	OV <sub>DD</sub>	1
PORESET	AD23	I	OV <sub>DD</sub>	—
SRESET	AD24	IO	OV <sub>DD</sub>	2
<b>Clocks</b>				
CLKIN	R3	I	OV <sub>DD</sub>	—
CLKIN	P4	O	OV <sub>DD</sub>	—
PCI_SYNC_OUT	V1	O	OV <sub>DD</sub>	3
RTC_PIT_CLOCK	U23	I	OV <sub>DD</sub>	—
PCI_SYNC_IN/PCI_CLK	V2	I	OV <sub>DD</sub>	—
PCI_CLK0/clcpd_cerisc1_ipg_clkout/DPTC_OSC	T3	O	OV <sub>DD</sub>	—
PCI_CLK1/clcpd_half_cemb4ucc1_ipg_clkout/ CLOCK_XLB_CLOCK_OUT	U2	O	OV <sub>DD</sub>	—
PCI_CLK2/clcpd_third_cesog_ipg_clkout/ cecl_ipg_ce_clock	R4	O	OV <sub>DD</sub>	—

The *ce\_clk* frequency is determined by the QUICC Engine PLL multiplication factor (RCWL[CEPMF]) and the QUICC Engine PLL division factor (RCWL[CEPDF]) according to the following equation:

When CLKIN is the primary input clock,

$$ce\_clk = (\text{primary clock input} \times \text{CEPMF}) \div (1 + \text{CEPDF})$$

When PCI\_CLK is the primary input clock,

$$ce\_clk = [\text{primary clock input} \times \text{CEPMF} \times (1 + \sim\text{CFG\_CLKIN\_DIV})] \div (1 + \text{CEPDF})$$

See the “QUICC Engine PLL Multiplication Factor” section and the “QUICC Engine PLL Division Factor” section in the *MPC8323E PowerQUICC II Pro Communications Processor Reference Manual* for more information.

The DDR SDRAM memory controller operates with a frequency equal to twice the frequency of *csb\_clk*. Note that *ddr\_clk* is not the external memory bus frequency; *ddr\_clk* passes through the DDR clock divider ( $\div 2$ ) to create the differential DDR memory bus clock outputs (MCK and  $\overline{\text{MCK}}$ ). However, the data rate is the same frequency as *ddr\_clk*.

The local bus memory controller operates with a frequency equal to the frequency of *csb\_clk*. Note that *lbc\_clk* is not the external local bus frequency; *lbc\_clk* passes through the LBC clock divider to create the external local bus clock outputs (LSYNC\_OUT and LCLK[0:2]). The LBC clock divider ratio is controlled by LCRR[CLKDIV]. See the “LBC Bus Clock and Clock Ratios” section in the *MPC8323E PowerQUICC II Pro Communications Processor Reference Manual* for more information.

In addition, some of the internal units may be required to be shut off or operate at lower frequency than the *csb\_clk* frequency. These units have a default clock ratio that can be configured by a memory mapped register after the device comes out of reset. [Table 56](#) specifies which units have a configurable clock frequency. Refer to the “System Clock Control Register (SCCR)” section in the *MPC8323E PowerQUICC II Pro Communications Processor Reference Manual* for a detailed description.

**Table 56. Configurable Clock Units**

Unit	Default Frequency	Options
Security core, I2C, SAP, TPR	<i>csb_clk</i>	Off, <i>csb_clk</i> /2, <i>csb_clk</i> /3
PCI and DMA complex	<i>csb_clk</i>	Off, <i>csb_clk</i>

## NOTE

Setting the clock ratio of these units must be performed prior to any access to them.

[Table 57](#) provides the operating frequencies for the 8323E PBGA under recommended operating conditions (see [Table 2](#)).

**Table 57. Operating Frequencies for PBGA**

Characteristic <sup>1</sup>	Max Operating Frequency	Unit
e300 core frequency ( <i>core_clk</i> )	333	MHz
Coherent system bus frequency ( <i>csb_clk</i> )	133	MHz
QUICC Engine frequency ( <i>ce_clk</i> )	200	MHz



**Table 57. Operating Frequencies for PBGA (continued)**

Characteristic <sup>1</sup>	Max Operating Frequency	Unit
DDR1/DDR2 memory bus frequency (MCLK) <sup>2</sup>	133	MHz
Local bus frequency (LCLK <sub>n</sub> ) <sup>3</sup>	66	MHz
PCI input frequency (CLKIN or PCI_CLK)	66	MHz

<sup>1</sup> The CLKIN frequency, RCWL[SPMF], and RCWL[COREPLL] settings must be chosen such that the resulting *csb\_clk*, MCLK, LCLK[0:2], and *core\_clk* frequencies do not exceed their respective maximum or minimum operating frequencies.

<sup>2</sup> The DDR1/DDR2 data rate is 2x the DDR1/DDR2 memory bus frequency.

<sup>3</sup> The local bus frequency is 1/2, 1/4, or 1/8 of the *lb\_clk* frequency (depending on LCRR[CLKDIV]) which is in turn 1x or 2x the *csb\_clk* frequency (depending on RCWL[LBCM]).

## 22.4 System PLL Configuration

The system PLL is controlled by the RCWL[SPMF] parameter. [Table 58](#) shows the multiplication factor encodings for the system PLL.

### NOTE

System PLL VCO frequency = 2 × (CSB frequency) × (System PLL VCO divider).

The VCO divider needs to be set properly so that the System PLL VCO frequency is in the range of 300–600 MHz.

**Table 58. System PLL Multiplication Factors**

RCWL[SPMF]	System PLL Multiplication Factor
0000	Reserved
0001	Reserved
0010	× 2
0011	× 3
0100	× 4
0101	× 5
0110	× 6
0111–1111	Reserved

As described in [Section 22, “Clocking,”](#) the LBCM, DDRCM, and SPMF parameters in the reset configuration word low and the `CFG_CLKIN_DIV` configuration input signal select the ratio between the primary clock input (CLKIN or PCI\_CLK) and the internal coherent system bus clock (*csb\_clk*). [Table 59](#)

## 22.7 Suggested PLL Configurations

To simplify the PLL configurations, the MPC8323E might be separated into two clock domains. The first domain contain the CSB PLL and the core PLL. The core PLL is connected serially to the CSB PLL, and has the csb\_clk as its input clock. The second clock domain has the QUICC Engine PLL. The clock domains are independent, and each of their PLLs are configured separately. Both of the domains has one common input clock. Table 63 shows suggested PLL configurations for 33, 25, and 66 MHz input clocks.

**Table 63. Suggested PLL Configurations**

Conf No.	SPMF	Core PLL	CEMF	CEDF	Input Clock Frequency (MHz)	CSB Frequency (MHz)	Core Frequency (MHz)	QUICC Engine Frequency (MHz)
1	0100	0000100	0110	0	33.33	133.33	266.66	200
2	0100	0000101	1000	0	25	100	250	200
3	0010	0000100	0011	0	66.67	133.33	266.66	200
4	0100	0000101	0110	0	33.33	133.33	333.33	200
5	0101	0000101	1000	0	25	125	312.5	200
6	0010	0000101	0011	0	66.67	133.33	333.33	200

## 23 Thermal

This section describes the thermal specifications of the MPC8323E.

### 23.1 Thermal Characteristics

Table 64 provides the package thermal characteristics for the 516 27 × 27 mm PBGA of the MPC8323E.

**Table 64. Package Thermal Characteristics for PBGA**

Characteristic	Board type	Symbol	Value	Unit	Notes
Junction-to-ambient natural convection	Single-layer board (1s)	R <sub>θJA</sub>	28	°C/W	1, 2
Junction-to-ambient natural convection	Four-layer board (2s2p)	R <sub>θJA</sub>	21	°C/W	1, 2, 3
Junction-to-ambient (@200 ft/min)	Single-layer board (1s)	R <sub>θJMA</sub>	23	°C/W	1, 3
Junction-to-ambient (@200 ft/min)	Four-layer board (2s2p)	R <sub>θJMA</sub>	18	°C/W	1, 3
Junction-to-board	—	R <sub>θJB</sub>	13	°C/W	4
Junction-to-case	—	R <sub>θJC</sub>	9	°C/W	5

**Table 64. Package Thermal Characteristics for PBGA (continued)**

Characteristic	Board type	Symbol	Value	Unit	Notes
Junction-to-package top	Natural convection	$\Psi_{JT}$	2	°C/W	6

**Notes:**

1. Junction temperature is a function of die size, on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance.
2. Per JEDEC JESD51-2 with the single layer board horizontal. Board meets JESD51-9 specification.
3. Per JEDEC JESD51-6 with the board horizontal.
4. Thermal resistance between the die and the printed-circuit board per JEDEC JESD51-8. Board temperature is measured on the top surface of the board near the package.
5. Thermal resistance between the die and the case top surface as measured by the cold plate method (MIL SPEC-883 Method 1012.1).
6. Thermal characterization parameter indicating the temperature difference between package top and the junction temperature per JEDEC JESD51-2. When Greek letters are not available, the thermal characterization parameter is written as Psi-JT.

## 23.2 Thermal Management Information

For the following sections,  $P_D = (V_{DD} \times I_{DD}) + P_{I/O}$ , where  $P_{I/O}$  is the power dissipation of the I/O drivers.

### 23.2.1 Estimation of Junction Temperature with Junction-to-Ambient Thermal Resistance

An estimation of the chip junction temperature,  $T_J$ , can be obtained from the equation:

$$T_J = T_A + (R_{\theta JA} \times P_D)$$

where:

$T_J$  = junction temperature (°C)

$T_A$  = ambient temperature for the package (°C)

$R_{\theta JA}$  = junction-to-ambient thermal resistance (°C/W)

$P_D$  = power dissipation in the package (W)

The junction-to-ambient thermal resistance is an industry standard value that provides a quick and easy estimation of thermal performance. As a general statement, the value obtained on a single layer board is appropriate for a tightly packed printed-circuit board. The value obtained on the board with the internal planes is usually appropriate if the board has low power dissipation and the components are well separated. Test cases have demonstrated that errors of a factor of two (in the quantity  $T_J - T_A$ ) are possible.

### 23.2.2 Estimation of Junction Temperature with Junction-to-Board Thermal Resistance

The thermal performance of a device cannot be adequately predicted from the junction-to-ambient thermal resistance. The thermal performance of any component is strongly dependent on the power dissipation of surrounding components. In addition, the ambient temperature varies widely within the application. For many natural convection and especially closed box applications, the board temperature at the perimeter

Each circuit should be placed as close as possible to the specific  $AV_{DD}$  pin being supplied to minimize noise coupled from nearby circuits. It should be possible to route directly from the capacitors to the  $AV_{DD}$  pin, which is on the periphery of package, without the inductance of vias.

Figure 44 shows the PLL power supply filter circuit.

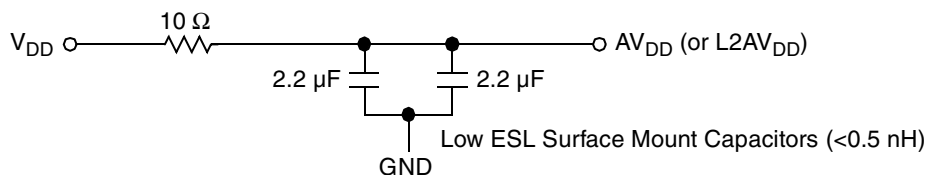


Figure 44. PLL Power Supply Filter Circuit

## 24.3 Decoupling Recommendations

Due to large address and data buses, and high operating frequencies, the MPC8323E can generate transient power surges and high frequency noise in its power supply, especially while driving large capacitive loads. This noise must be prevented from reaching other components in the MPC8323E system, and the MPC8323E itself requires a clean, tightly regulated source of power. Therefore, it is recommended that the system designer place at least one decoupling capacitor at each  $V_{DD}$ ,  $OV_{DD}$ , and  $GV_{DD}$  pins of the MPC8323E. These decoupling capacitors should receive their power from separate  $V_{DD}$ ,  $OV_{DD}$ ,  $GV_{DD}$ , and GND power planes in the PCB, utilizing short traces to minimize inductance. Capacitors may be placed directly under the device using a standard escape pattern. Others may surround the part.

These capacitors should have a value of 0.01 or 0.1  $\mu F$ . Only ceramic SMT (surface mount technology) capacitors should be used to minimize lead inductance, preferably 0402 or 0603 sizes.

In addition, it is recommended that there be several bulk storage capacitors distributed around the PCB, feeding the  $V_{DD}$ ,  $OV_{DD}$ , and  $GV_{DD}$  planes, to enable quick recharging of the smaller chip capacitors. These bulk capacitors should have a low ESR (equivalent series resistance) rating to ensure the quick response time necessary. They should also be connected to the power and ground planes through two vias to minimize inductance. Suggested bulk capacitors—100–330  $\mu F$  (AVX TPS tantalum or Sanyo OSCON).

## 24.4 Connection Recommendations

To ensure reliable operation, it is highly recommended to connect unused inputs to an appropriate signal level. Unused active low inputs should be tied to  $OV_{DD}$ , or  $GV_{DD}$  as required. Unused active high inputs should be connected to GND. All NC (no-connect) signals must remain unconnected.

Power and ground connections must be made to all external  $V_{DD}$ ,  $GV_{DD}$ ,  $OV_{DD}$ , and GND pins of the MPC8323E.

## 24.5 Output Buffer DC Impedance

The MPC8323E drivers are characterized over process, voltage, and temperature. For all buses, the driver is a push-pull single-ended driver type (open drain for  $I^2C$ ).

To measure  $Z_0$  for the single-ended drivers, an external resistor is connected from the chip pad to  $OV_{DD}$  or GND. Then, the value of each resistor is varied until the pad voltage is  $OV_{DD}/2$  (see Figure 45). The

While  $\overline{\text{HRESET}}$  is asserted however, these pins are treated as inputs. The value presented on these pins while  $\overline{\text{HRESET}}$  is asserted, is latched when  $\overline{\text{HRESET}}$  deasserts, at which time the input receiver is disabled and the I/O circuit takes on its normal function. Careful board layout with stubless connections to these pull-up/pull-down resistors coupled with the large value of the pull-up/pull-down resistor should minimize the disruption of signal quality or speed for output pins thus configured.

## 24.7 Pull-Up Resistor Requirements

The MPC8323E requires high resistance pull-up resistors (10 k $\Omega$  is recommended) on open drain type pins including I<sup>2</sup>C pins, Ethernet Management MDIO pin, and IPIC interrupt pins.

For more information on required pull-up resistors and the connections required for the JTAG interface, see AN3361, “MPC8321E/MPC8323E PowerQUICC Design Checklist,” Rev. 1.

## 25 Ordering Information

This section presents ordering information for the devices discussed in this document, and it shows an example of how the parts are marked. Ordering information for the devices fully covered by this document is provided in [Section 25.1, “Part Numbers Fully Addressed by This Document.”](#)

### 25.1 Part Numbers Fully Addressed by This Document

[Table 66](#) provides the Freescale part numbering nomenclature for the MPC8323E family. Note that the individual part numbers correspond to a maximum processor core frequency. For available frequencies, contact your local Freescale sales office. In addition to the maximum processor core frequency, the part numbering scheme also includes the maximum effective DDR memory speed and QUICC Engine bus frequency. Each part number also contains a revision code which refers to the die mask revision number.

**Table 66. Part Numbering Nomenclature**

MPC	nnnn	E	C	VR	AF	D	C	A
Product Code	Part Identifier	Encryption Acceleration	Temperature Range <sup>1</sup>	Package <sup>2</sup>	e300 Core Frequency <sup>3</sup>	DDR Frequency	QUICC Engine Frequency	Revision Level
MPC	8323	Blank = Not included E = included	Blank = 0 to 105°C C = -40 to 105°C	VR = Pb-free PBGA ZQ = Pb PBGA	AD = 266 MHz AF = 333 MHz	D = 266 MHz	C = 200 MHz	Contact local Freescale sales office

**Notes:**

1. Contact local Freescale office on availability of parts with C temperature range.
2. See [Section 21, “Package and Pin Listings,”](#) for more information on available package types.
3. Processor core frequencies supported by parts addressed by this specification only. Not all parts described in this specification support all core frequencies. Additionally, parts addressed by Part Number Specifications may support other maximum core frequencies.