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#### Applications of "<u>Embedded -</u> <u>Microcontrollers</u>"

#### Details

Product Status	Active
Core Processor	HC08
Core Size	8-Bit
Speed	8MHz
Connectivity	-
Peripherals	LVD, POR, PWM
Number of I/O	13
Program Memory Size	1.5KB (1.5K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	128 x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 4x8b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 125°C (TA)
Mounting Type	Surface Mount
Package / Case	16-SOIC (0.295", 7.50mm Width)
Supplier Device Package	16-SOIC
Purchase URL	https://www.e-xfl.com/pro/item?MUrl=&PartUrl=mchc908qy2mdwe

Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



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#### MC68HC908QY/QT Family Data Sheet, Rev. 6



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#### General Description

- On-chip in-application programmable FLASH memory (with internal program/erase voltage generation)
  - MC68HC908QY4 and MC68HC908QT4 4096 bytes
  - MC68HC908QY2, MC68HC908QY1, MC68HC908QT2, and MC68HC908QT1 1536 bytes
  - 128 bytes of on-chip random-access memory (RAM)
- 2-channel, 16-bit timer interface module (TIM)
- 4-channel, 8-bit analog-to-digital converter (ADC) on MC68HC908QY2, MC68HC908QY4, MC68HC908QT2, and MC68HC908QT4
- 5 or 13 bidirectional input/output (I/O) lines and one input only:
  - Six shared with keyboard interrupt function and ADC
  - Two shared with timer channels
  - One shared with external interrupt (IRQ)
  - Eight extra I/O lines on 16-pin package only
  - High current sink/source capability on all port pins
  - Selectable pullups on all ports, selectable on an individual bit basis
  - Three-state ability on all port pins
- 6-bit keyboard interrupt with wakeup feature (KBI)
- Low-voltage inhibit (LVI) module features:
  - Software selectable trip point in CONFIG register
- System protection features:
  - Computer operating properly (COP) watchdog
  - Low-voltage detection with reset
  - Illegal opcode detection with reset
  - Illegal address detection with reset
- External asynchronous interrupt pin with internal pullup (IRQ) shared with general-purpose input pin
- Master asynchronous reset pin (RST) shared with general-purpose input/output (I/O) pin
- Power-on reset
- Internal pullups on IRQ and RST to reduce external components
- Memory mapped I/O registers
- Power saving stop and wait modes
- MC68HC908QY4, MC68HC908QY2, and MC68HC908QY1 are available in these packages:
  - 16-pin plastic dual in-line package (PDIP)
  - 16-pin small outline integrated circuit (SOIC) package
  - 16-pin thin shrink small outline package (TSSOP)
- MC68HC908QT4, MC68HC908QT2, and MC68HC908QT1 are available in these packages:
  - 8-pin PDIP
  - 8-pin SOIC
  - 8-pin dual flat no lead (DFN) package



#### Memory

- 8. Wait for time,  $t_{PROG}$  (minimum 30  $\mu$ s).
- 9. Repeat step 7 and 8 until all desired bytes within the row are programmed.
- 10. Clear the PGM  $bit^{(1)}$ .
- 11. Wait for time,  $t_{NVH}$  (minimum 5  $\mu$ s).
- 12. Clear the HVEN bit.
- 13. After time,  $t_{RCV}$  (typical 1  $\mu$ s), the memory can be accessed in read mode again.

#### NOTE

The COP register at location \$FFFF should not be written between steps 5–12, when the HVEN bit is set. Since this register is located at a valid FLASH address, unpredictable behavior may occur if this location is written while HVEN is set.

This program sequence is repeated throughout the memory until all data is programmed.

#### NOTE

Programming and erasing of FLASH locations cannot be performed by code being executed from the FLASH memory. While these operations must be performed in the order shown, other unrelated operations may occur between the steps. Do not exceed  $t_{PROG}$  maximum, see 16.16 Memory Characteristics.

#### 2.6.5 FLASH Protection

Due to the ability of the on-board charge pump to erase and program the FLASH memory in the target application, provision is made to protect blocks of memory from unintentional erase or program operations due to system malfunction. This protection is done by use of a FLASH block protect register (FLBPR). The FLBPR determines the range of the FLASH memory which is to be protected. The range of the protected area starts from a location defined by FLBPR and ends to the bottom of the FLASH memory (\$FFFF). When the memory is protected, the HVEN bit cannot be set in either ERASE or PROGRAM operations.

#### NOTE

In performing a program or erase operation, the FLASH block protect register must be read after setting the PGM or ERASE bit and before asserting the HVEN bit.

When the FLBPR is programmed with all 0 s, the entire memory is protected from being programmed and erased. When all the bits are erased (all 1's), the entire memory is accessible for program and erase.

When bits within the FLBPR are programmed, they lock a block of memory. The address ranges are shown in 2.6.6 FLASH Block Protect Register. Once the FLBPR is programmed with a value other than FF, any erase or program of the FLBPR or the protected block of FLASH memory is prohibited. Mass erase is disabled whenever any block is protected (FLBPR does not equal FF). The FLBPR itself can be erased or programmed only with an external voltage,  $V_{TST}$ , present on the IRQ pin. This voltage also allows entry from reset into the monitor mode.

<sup>2.</sup> The time between each FLASH address change, or the time between the last FLASH address programmed to clearing PGM bit, must not exceed the maximum programming time, t<sub>PROG</sub> maximum.





### 2.6.7 Wait Mode

Putting the MCU into wait mode while the FLASH is in read mode does not affect the operation of the FLASH memory directly, but there will not be any memory activity since the CPU is inactive.

The WAIT instruction should not be executed while performing a program or erase operation on the FLASH, or the operation will discontinue and the FLASH will be on standby mode.

#### 2.6.8 Stop Mode

Putting the MCU into stop mode while the FLASH is in read mode does not affect the operation of the FLASH memory directly, but there will not be any memory activity since the CPU is inactive.

The STOP instruction should not be executed while performing a program or erase operation on the FLASH, or the operation will discontinue and the FLASH will be on standby mode

#### NOTE

Standby mode is the power-saving mode of the FLASH module in which all internal control signals to the FLASH are inactive and the current consumption of the FLASH is at a minimum.



\_\_\_\_\_

Source	Operation	Description		o	Effect on CCR				ress le	ode	rand	es
Form	epolation	Decemption	v	Н	I	Ν	z	С	Add Mod	Opc	Ope	Cyc
BHS rel	Branch if Higher or Same (Same as BCC)	PC ← (PC) + 2 + <i>rel</i> ? (C) = 0	-	_	-	-	-	-	REL	24	rr	3
BIH rel	Branch if IRQ Pin High	$PC \leftarrow (PC) + 2 + rel ? \overline{IRQ} = 1$	-	-	-	-	-	-	REL	2F	rr	3
BIL rel	Branch if IRQ Pin Low	$PC \leftarrow (PC) + 2 + \mathit{rel} ? \overline{IRQ} = 0$	-	-	-	-	-	-	REL	2E	rr	3
BIT #opr BIT opr BIT opr, BIT opr,X BIT opr,X BIT opr,SP BIT opr,SP	Bit Test	(A) & (M)	0	_	_	ţ	ţ	_	IMM DIR EXT IX2 IX1 IX SP1 SP2	A5 B5 C5 D5 E5 F5 9ED5 9ED5	ii dd hh II ee ff ff ff ee ff	23443245
BLE opr	Branch if Less Than or Equal To (Signed Operands)	$PC \leftarrow (PC) + 2 + \mathit{rel} ? (Z) \mid (N \oplus V) = 1$	-	-	-	-	-	-	REL	93	rr	3
BLO rel	Branch if Lower (Same as BCS)	PC ← (PC) + 2 + <i>rel</i> ? (C) = 1	-	-	-	-	-	-	REL	25	rr	3
BLS rel	Branch if Lower or Same	$PC \leftarrow (PC) + 2 + \mathit{rel} ? (C) \mid (Z) = 1$	-	-	-	-	-	-	REL	23	rr	3
BLT opr	Branch if Less Than (Signed Operands)	$PC \leftarrow (PC) + 2 + \mathit{rel} ? (N \oplus V) = 1$	-	-	-	-	-	-	REL	91	rr	3
BMC rel	Branch if Interrupt Mask Clear	$PC \leftarrow (PC) + 2 + \mathit{rel} ? (I) = 0$	-	-	-	-	-	-	REL	2C	rr	3
BMI rel	Branch if Minus	PC ← (PC) + 2 + <i>rel</i> ? (N) = 1	-	-	-	-	-	-	REL	2B	rr	3
BMS rel	Branch if Interrupt Mask Set	PC ← (PC) + 2 + <i>rel</i> ? (I) = 1	-	-	-	-	-	-	REL	2D	rr	3
BNE rel	Branch if Not Equal	$PC \leftarrow (PC) + 2 + rel? (Z) = 0$	-	-	-	-	-	-	REL	26	rr	3
BPL rel	Branch if Plus	PC ← (PC) + 2 + <i>rel</i> ? (N) = 0	-	-	-	-	-	-	REL	2A	rr	3
BRA rel	Branch Always	$PC \leftarrow (PC) + 2 + rel$	-	-	-	-	-	-	REL	20	rr	3
BRCLR n,opr,rel	Branch if Bit <i>n</i> in M Clear	PC ← (PC) + 3 + <i>rel</i> ? (Mn) = 0	_	_	_	_	-	ţ	DIR (b0) DIR (b1) DIR (b2) DIR (b3) DIR (b4) DIR (b5) DIR (b6) DIR (b7)	01 03 05 07 09 0B 0D 0F	dd rr dd rr dd rr dd rr dd rr dd rr dd rr dd rr	55555555
BRN rel	Branch Never	$PC \leftarrow (PC) + 2$	-	-	-	-	-	-	REL	21	rr	3
BRSET n,opr,rel	Branch if Bit <i>n</i> in M Set	PC ← (PC) + 3 + <i>rel</i> ? (Mn) = 1	_	_	_	_	_	ţ	DIR (b0) DIR (b1) DIR (b2) DIR (b3) DIR (b4) DIR (b5) DIR (b6) DIR (b7)	00 02 04 06 08 0A 0C 0E	dd rr dd rr dd rr dd rr dd rr dd rr dd rr dd rr dd rr	5555555555
BSET n,opr	Set Bit <i>n</i> in M	Mn ← 1	_	_	_	_	_	_	DIR (b0) DIR (b1) DIR (b2) DIR (b3) DIR (b4) DIR (b5) DIR (b6) DIR (b7)	10 12 14 16 18 1A 1C 1E	dd dd dd dd dd dd dd dd dd	4 4 4 4 4 4 4 4 4
BSR rel	Branch to Subroutine	$\begin{array}{l} PC \leftarrow (PC) + 2;  push  (PCL) \\ SP \leftarrow (SP) - 1;  push  (PCH) \\ & SP \leftarrow (SP) - 1 \\ & PC \leftarrow (PC) + \mathit{rel} \end{array}$	_	_	_	_	_	_	REL	AD	rr	4
CBEQ opr,rel CBEQA #opr,rel CBEQX #opr,rel CBEQ opr,X+,rel CBEQ X+,rel CBEQ opr,SP,rel	Compare and Branch if Equal	$\begin{array}{c} PC \leftarrow (PC) + 3 + rel ? (A) - (M) = \$00 \\ PC \leftarrow (PC) + 3 + rel ? (A) - (M) = \$00 \\ PC \leftarrow (PC) + 3 + rel ? (X) - (M) = \$00 \\ PC \leftarrow (PC) + 3 + rel ? (A) - (M) = \$00 \\ PC \leftarrow (PC) + 2 + rel ? (A) - (M) = \$00 \\ PC \leftarrow (PC) + 4 + rel ? (A) - (M) = \$00 \end{array}$	_	_	_	_	_	_	DIR IMM IMM IX1+ IX+ SP1	31 41 51 61 71 9E61	dd rr ii rr ii rr ff rr rr ff rr	5 4 4 5 4 6
CLC	Clear Carry Bit	C ← 0	-	-	-	-	-	0	INH	98		1

Table 7-1	Instruction	Set	Summary	(5	Sheet 2	, ot	6)
	manuchon	JEL	Summary	14		. 01	v



again in the SIM and results in the internal bus frequency being one fourth of either the XTALCLK, RCCLK, or INTCLK frequency.

### **11.5 Low Power Modes**

The WAIT and STOP instructions put the MCU in low-power consumption standby modes.

### 11.5.1 Wait Mode

The WAIT instruction has no effect on the oscillator logic. BUSCLKX2 and BUSCLKX4 continue to drive to the SIM module.

### 11.5.2 Stop Mode

The STOP instruction disables either the XTALCLK, the RCCLK, or INTCLK output, hence BUSCLKX2 and BUSCLKX4.

### 11.6 Oscillator During Break Mode

The oscillator continues to drive BUSCLKX2 and BUSCLKX4 when the device enters the break state.

## 11.7 CONFIG2 Options

Two CONFIG2 register options affect the operation of the oscillator module: OSCOPT1 and OSCOPT0. All CONFIG2 register bits will have a default configuration. Refer to Chapter 5 Configuration Register (CONFIG) for more information on how the CONFIG2 register is used.

Table 11-2 shows how the OSCOPT bits are used to select the oscillator clock source.

 Table 11-2. Oscillator Modes

OSCOPT1	OSCOPT0	Oscillator Modes
0	0	Internal oscillator
0	1	External oscillator
1	0	External RC
1	1	External crystal

## 11.8 Input/Output (I/O) Registers

The oscillator module contains these two registers:

- 1. Oscillator status register (OSCSTAT)
- 2. Oscillator trim register (OSCTRIM)



#### Input/Output Ports (PORTS)

#### PTAPUE[5:0] — Port A Input Pullup Enable Bits

These read/write bits are software programmable to enable pullup devices on port A pins.

- 1 = Corresponding port A pin configured to have internal pull if its DDRA bit is set to 0
- 0 = Pullup device is disconnected on the corresponding port A pin regardless of the state of its DDRA bit

Table 12-1 summarizes the operation of the port A pins.

PTAPUE	DDRA	ΡΤΑ	I/O Pin	Accesses to DDRA	Access	es to PTA
Bit	Bit	Bit	Mode	Read/Write	Read	Write
1	0	X <sup>(1)</sup>	Input, V <sub>DD</sub> <sup>(2)</sup>	DDRA5-DDRA0	Pin	PTA5-PTA0 <sup>(3)</sup>
0	0	Х	Input, Hi-Z <sup>(4)</sup>	DDRA5-DDRA0	Pin	PTA5–PTA0 <sup>(3)</sup>
Х	1	Х	Output	DDRA5-DDRA0	PTA5-PTA0	PTA5–PTA0 <sup>(5)</sup>

#### Table 12-1. Port A Pin Functions

1. X = don't care

2. I/O pin pulled to  $V_{DD}$  by internal pullup.

3. Writing affects data register, but does not affect input.

4. Hi-Z = high impedance

5. Output does not apply to PTA2

## 12.3 Port B

Port B is an 8-bit general purpose I/O port. Port B is only available on the MC68HC908QY1, MC68HC908QY2, and MC68HC908QY4.

### 12.3.1 Port B Data Register

The port B data register (PTB) contains a data latch for each of the eight port B pins.



#### Figure 12-5. Port B Data Register (PTB)

#### PTB[7:0] — Port B Data Bits

These read/write bits are software programmable. Data direction of each port B pin is under the control of the corresponding bit in data direction register B. Reset has no effect on port B data.

### 12.3.2 Data Direction Register B

Data direction register B (DDRB) determines whether each port B pin is an input or an output. Writing a 1 to a DDRB bit enables the output buffer for the corresponding port B pin; a 0 disables the output buffer.



#### Figure 12-6. Data Direction Register B (DDRB)

#### DDRB[7:0] — Data Direction Register B Bits

These read/write bits control port B data direction. Reset clears DDRB[7:0], configuring all port B pins as inputs.

1 = Corresponding port B pin configured as output

0 = Corresponding port B pin configured as input

#### NOTE

Avoid glitches on port B pins by writing to the port B data register before changing data direction register B bits from 0 to 1. Figure 12-7 shows the port B I/O logic.



#### Figure 12-7. Port B I/O Circuit

When DDRBx is a 1, reading address \$0001 reads the PTBx data latch. When DDRBx is a 0, reading address \$0001 reads the voltage level on the pin. The data latch can always be written, regardless of the state of its data direction bit. Table 12-2 summarizes the operation of the port B pins.

Table 12-2.	. Port B Pir	n Functions
-------------	--------------	-------------

DDRB	PTB	I/O Pin	Accesses to DDRB	Acc	esses to PTB
Bit	Bit	Mode	Read/Write	Read	Write
0	X <sup>(1)</sup>	Input, Hi-Z <sup>(2)</sup>	DDRB7-DDRB0	Pin	PTB7–PTB0 <sup>(3)</sup>
1	Х	Output	DDRB7-DDRB0	Pin	PTB7-PTB0

1. X = don't care

2. Hi-Z = high impedance

3. Writing affects data register, but does not affect the input.



#### System Integration Module (SIM)



Figure 13-1. SIM Block Diagram

## 13.2 RST and IRQ Pins Initialization

RST and IRQ pins come out of reset as PTA3 and PTA2 respectively. RST and IRQ functions can be activated by programing CONFIG2 accordingly. Refer to Chapter 5 Configuration Register (CONFIG).

## **13.3 SIM Bus Clock Control and Generation**

The bus clock generator provides system clock signals for the CPU and peripherals on the MCU. The system clocks are generated from an incoming clock, BUSCLKX2, as shown in Figure 13-2.





### 14.9.3 TIM Counter Modulo Registers

The read/write TIM modulo registers contain the modulo value for the TIM counter. When the TIM counter reaches the modulo value, the overflow flag (TOF) becomes set, and the TIM counter resumes counting from \$0000 at the next timer clock. Writing to the high byte (TMODH) inhibits the TOF bit and overflow interrupts until the low byte (TMODL) is written. Reset sets the TIM counter modulo registers.







Reset the TIM counter before writing to the TIM counter modulo registers.

### 14.9.4 TIM Channel Status and Control Registers

Each of the TIM channel status and control registers does the following:

- Flags input captures and output compares
- Enables input capture and output compare interrupts
- Selects input capture, output compare, or PWM operation
- Selects high, low, or toggling output on output compare
- Selects rising edge, falling edge, or any edge as the active input capture trigger
- Selects output toggling on TIM overflow
- Selects 0% and 100% PWM duty cycle
- Selects buffered or unbuffered output compare/PWM operation



#### Timer Interface Module (TIM)



#### Figure 14-7. TIM Channel Status and Control Registers (TSC0:TSC1)

#### CHxF — Channel x Flag Bit

When channel x is an input capture channel, this read/write bit is set when an active edge occurs on the channel x pin. When channel x is an output compare channel, CHxF is set when the value in the TIM counter registers matches the value in the TIM channel x registers.

Clear CHxF by reading the TIM channel x status and control register with CHxF set and then writing a 0 to CHxF. If another interrupt request occurs before the clearing sequence is complete, then writing a 0 to CHxF has no effect. Therefore, an interrupt request cannot be lost due to inadvertent clearing of CHxF.

Reset clears the CHxF bit. Writing a 1 to CHxF has no effect.

1 = Input capture or output compare on channel x

0 = No input capture or output compare on channel x

#### CHxIE — Channel x Interrupt Enable Bit

This read/write bit enables TIM CPU interrupt service requests on channel x. Reset clears the CHxIE bit.

1 = Channel x CPU interrupt requests enabled

0 = Channel x CPU interrupt requests disabled

#### MSxB — Mode Select Bit B

This read/write bit selects buffered output compare/PWM operation. MSxB exists only in the TIM channel 0 status and control register.

Setting MS0B disables the channel 1 status and control register and reverts TCH1 to general-purpose I/O.

Reset clears the MSxB bit.

1 = Buffered output compare/PWM operation enabled

0 = Buffered output compare/PWM operation disabled

#### MSxA — Mode Select Bit A

When ELSxB:A  $\neq$  00, this read/write bit selects either input capture operation or unbuffered output compare/PWM operation. See Table 14-3.

1 = Unbuffered output compare/PWM operation

0 = Input capture operation



# Chapter 15 Development Support

## **15.1 Introduction**

This section describes the break module, the monitor read-only memory (MON), and the monitor mode entry methods.

## 15.2 Break Module (BRK)

The break module can generate a break interrupt that stops normal program flow at a defined address to enter a background program.

Features include:

- Accessible input/output (I/O) registers during the break Interrupt
- Central processor unit (CPU) generated break interrupts
- Software-generated break interrupts
- Computer operating properly (COP) disabling during break interrupts

### 15.2.1 Functional Description

When the internal address bus matches the value written in the break address registers, the break module issues a breakpoint signal (BKPT) to the system integration module (SIM). The SIM then causes the CPU to load the instruction register with a software interrupt instruction (SWI). The program counter vectors to \$FFFC and \$FFFD (\$FEFC and \$FEFD in monitor mode).

The following events can cause a break interrupt to occur:

- A CPU generated address (the address in the program counter) matches the contents of the break address registers.
- Software writes a 1 to the BRKA bit in the break status and control register.

When a CPU generated address matches the contents of the break address registers, the break interrupt is generated. A return-from-interrupt instruction (RTI) in the break routine ends the break interrupt and returns the microcontroller unit (MCU) to normal operation.

Figure 15-2 shows the structure of the break module.



#### Monitor Module (MON)

The monitor ROM firmware echoes each received byte back to the PTA0 pin for error checking. An 11-bit delay at the end of each command allows the host to send a break character to cancel the command. A delay of two bit times occurs before each echo and before READ, IREAD, or READSP data is returned. The data returned by a read command appears after the echo of the last byte of the command.

#### NOTE



Wait one bit time after each echo before sending the next byte.

Figure 15-15. Read Transaction



A brief description of each monitor mode command is given in Table 15-3 through Table 15-8.

Description Read byte from memory 2-byte address in high-byte:low-byte order Operand **Data Returned** Returns contents of specified address Opcode \$4A **Command Sequence** SENT TO MONITOR ADDRESS ADDRES ADDRESS ADDRES READ READ DATA HIGH LOW HIGH IOW ECHO RETURN

Table 15-3. READ (Read Memory) Command



Development Support





Table 15-5. IREAD (Indexed Read) Command



### Table 15-6. IWRITE (Indexed Write) Command



A sequence of IREAD or IWRITE commands can access a block of memory sequentially over the full 64-Kbyte memory map.

MC68HC908QY/QT Family Data Sheet, Rev. 6



# Chapter 17 Ordering Information and Mechanical Specifications

## **17.1 Introduction**

This section contains order numbers for the MC68HC908QY1, MC68HC908QY2, MC68HC908QY4, MC68HC908QT1, MC68HC908QT2, and MC69HC908QT4. Dimensions are given for:

- 8-pin plastic dual in-line package (PDIP)
- 8-pin small outline integrated circuit (SOIC) package
- 8-pin dual flat no lead (DFN) package
- 16-pin PDIP
- 16-pin SOIC
- 16-pin thin shrink small outline package (TSSOP)

## 17.2 MC Order Numbers

	4.5.0		Data
MC Order Number	ADC	FLASH Memory	Раскаде
MC908QY1	—	1536 bytes	16-pins
MC908QY2	Yes	1536 bytes	PDIP, SOIC,
MC908QY4	Yes	4096 bytes	and TSSOP
MC908QT1	—	1536 bytes	8-pins
MC908QT2	Yes	1536 bytes	PDIP, SOIC,
MC908QT4	Yes	4096 bytes	and DFN

 Table 17-1. MC Order Numbers

Temperature and package designators:

$$C = -40 \bullet C$$
 to  $+85 \bullet C$ 

 $V = -40 \cdot C \text{ to } +105 \cdot C$ 

 $M = -40 \cdot C \text{ to } + 125 \cdot C$ 

P = Plastic dual in-line package (PDIP)

DW = Small outline integrated circuit package (SOIC)

DT = Thin shrink small outline package (TSSOP)

FQ = Dual flat no lead (DFN)



Figure 17-1. Device Numbering System

## 17.3 Package Dimensions

Refer to the following pages for detailed package dimensions.





DETAIL "D"

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TITLE:	DOCUMEN	NT NO: 98ASB42420B	REV: N
8 LD PDIP	CASE NU	JMBER: 626–06	19 MAY 2005
	STANDAF	RD: NON-JEDEC	





	MECHANICAL OUTLINES	DOCUMENT NO: 98ASB42567B			
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	DO NOT SCALE THIS DRAWING	REV: E			

#### NOTES:

- 1. DIMENSIONS ARE IN MILLIMETERS.
- 2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- 3. DATUMS A AND B TO BE DETERMINED AT THE PLANE WHERE THE BOTTOM OF THE LEADS EXIT THE PLASTIC BODY.
- 4. THIS DIMENSION DOES NOT INCLUDE MOLD FLASH, PROTRUSION OR GATE BURRS. MOLD FLASH, PROTRUSION OR GATE BURRS SHALL NOT EXCEED 0.15 MM PER SIDE. THIS DIMENSION IS DETERMINED AT THE PLANE WHERE THE BOTTOM OF THE LEADS EXIT THE PLASTIC BODY.
- 5. THIS DIMENSION DOES NOT INCLUDE INTER-LEAD FLASH OR PROTRUSIONS. INTER-LEAD FLASH AND PROTRUSIONS SHALL NOT EXCEED 0.25 MM PER SIDE. THIS DIMENSION IS DETERMINED AT THE PLANE WHERE THE BOTTOM OF THE LEADS EXIT THE PLASTIC BODY.
- 6. THIS DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED 0.62 mm.

TITLE: 16LD SOIC W/B, 1.27 PITCH, CASE OUTLINE	CASE NUMBER: 751G-05		
	STANDARD: JEDEC MS-013AA		
	PACKAGE CODE: 2003 SHEET: 2 OF 3		