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Applications of "<u>Embedded - Microcontrollers</u>"

D.A. II.	
Details	
Product Status	Obsolete
Core Processor	S08
Core Size	8-Bit
Speed	20MHz
Connectivity	LINbus, SCI
Peripherals	LVD, POR, PWM
Number of I/O	24
Program Memory Size	4KB (4K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	256 x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 8x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Through Hole
Package / Case	28-DIP (0.600", 15.24mm)
Supplier Device Package	28-PDIP
Purchase URL	https://www.e-xfl.com/product-detail/nxp-semiconductors/mc9s08se4vrl

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# **Revision History**

To provide the most up-to-date information, the revision of our documents on the World Wide Web will be the most current. Your printed copy may be an earlier revision. To verify you have the latest information available, refer to: freescale.com

The following revision history table summarizes changes contained in this document.

Revision	Date	Description of Changes
1	10/8/2008	Initial public released.
2	1/16/2009	In Table 8, added the Max. of $S2I_{DD}$ and $S3I_{DD}$ in 0–105 °C; changed the Max. of $S2I_{DD}$ and $S3I_{DD}$ in 0–85 °C; changed the typical of $S2I_{DD}$ and $S3I_{DD}$ ; changed the $S23I_{DDRTI}$ to P.
3	4/7/2009	Added II <sub>OZTOT</sub> I in the Table 7. Changed V <sub>DDAD</sub> to V <sub>DDA</sub> , V <sub>SSAD</sub> to V <sub>SSA</sub> . Updated Table 9, Table 10, Table 11, and Table 12. Updated Figure 13 and Figure 14.
4	4/10/2015	Updated Table 9.

## **Related Documentation**

Find the most current versions of all documents at: http://www.freescale.com

#### Reference Manual (MC9S08SE8RM)

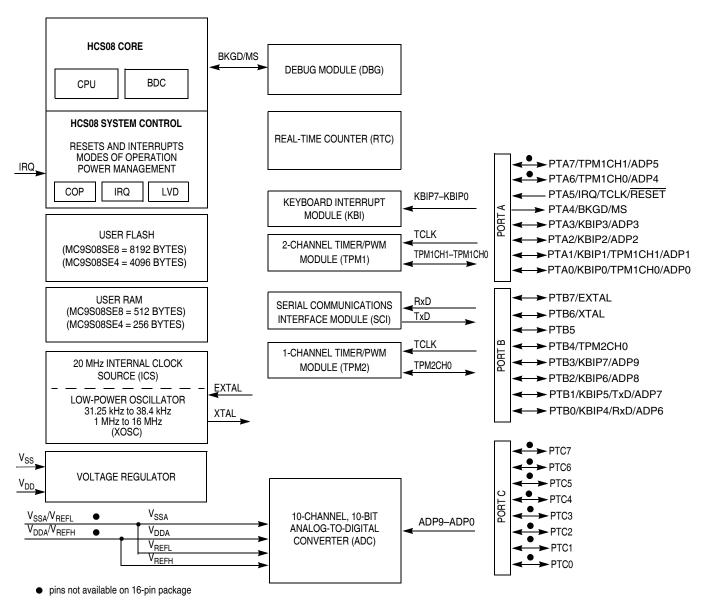
Contains extensive product information including modes of operation, memory, resets and interrupts, register definition, port pins, CPU, and all module information.

MC9S08SE8 Series MCU Data Sheet, Rev. 4



# 1 MCU Block Diagram

The block diagram, Figure 1, shows the structure of the MC9S08SE8 series MCUs.



Notes:

When PTA4 is configured as BKGD, pin is bi-directional.

For the 16-pin package: V<sub>SSA</sub>/V<sub>REFL</sub> and V<sub>DDA</sub>/V<sub>REFH</sub> are double bonded to V<sub>SS</sub> and V<sub>DD</sub> respectively.

Figure 1. MC9S08SE8 Series Block Diagram



### **Pin Assignments**

# 2 Pin Assignments

This chapter shows the pin assignments in the packages available for the MC9S08SE8 series.

Table 1. Pin Availability by Package Pin-Count

Pin Nu (Packa		<	- Lowest Pri	iority> Hig	hest
28 (SOIC/PDIP)	16 (TSSOP)	Port Pin	Alt 1	Alt 2	Alt 3
1	_	PTC5			
2	_	PTC4			
3	1	PTA5	IRQ	TCLK	RESET
4	2	PTA4		BKGD	MS
5	3				$V_{DD}$
6	_			V <sub>DDA</sub>	V <sub>REFH</sub>
7	_			V <sub>SSA</sub>	V <sub>REFL</sub>
8	4				V <sub>SS</sub>
9	5	PTB7	EXTAL		
10	6	PTB6	XTAL		
11	7	PTB5			
12	8	PTB4		TPM2CH0	
13	_	PTC3			
14	_	PTC2			
15	_	PTC1			
16	_	PTC0			
17	9	PTB3	KBIP7		ADP9
18	10	PTB2	KBIP6		ADP8
19	11	PTB1	KBIP5	TxD	ADP7
20	12	PTB0	KBIP4	RxD	ADP6
21	_	PTA7		TPM1CH1 <sup>1</sup>	ADP5
22	_	PTA6		TPM1CH0 <sup>1</sup>	ADP4
23	13	PTA3	KBIP3		ADP3
24	14	PTA2	KBIP2		ADP2
25	15	PTA1	KBIP1	TPM1CH1 <sup>1</sup>	ADP1
26	16	PTA0	KBIP0	TPM1CH0 <sup>1</sup>	ADP0
27	_	PTC7			
28	_	PTC6			

<sup>1</sup> TPM1 pins can be remapped to PTA7, PTA6 and PTA1,PTA0



The average chip-junction temperature (T<sub>I</sub>) in °C can be obtained from:

$$T_{J} = T_{A} + (P_{D} \times \theta_{JA})$$
 Eqn. 1

Where:

 $T_A = Ambient temperature, °C$ 

 $\theta_{JA}$  = Package thermal resistance, junction-to-ambient, °C/W

 $P_D = P_{int} + P_{I/O}$ 

 $P_{int} = I_{DD} \times V_{DD}$ , Watts — chip internal power

 $P_{I/O}$  = Power dissipation on input and output pins — user-determined

For most applications,  $P_{I/O} \ll P_{int}$  and can be neglected. An approximate relationship between  $P_D$  and  $T_J$  (if  $P_{I/O}$  is neglected) is:

$$P_D = K \div (T_{.1} + 273^{\circ}C)$$
 Eqn. 2

Solving Equation 1 and Equation 2 for K gives:

$$K = P_D \times (T_\Delta + 273^{\circ}C) + \theta_{A\Delta} \times (P_D)^2$$
 Eqn. 3

Where K is a constant pertaining to the particular part. K can be determined from Equation 3 by measuring  $P_D$  (at equilibrium) for a known  $T_A$ . Using this value of K, the values of  $P_D$  and  $T_J$  can be obtained by solving Equation 1 and Equation 2 iteratively for any value of  $T_A$ .

### 3.4 ESD Protection and Latch-Up Immunity

Although damage from electrostatic discharge (ESD) is much less common on these devices than on early CMOS circuits, normal handling precautions should be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

During the device qualification ESD stresses were performed for the human body model (HBM), the machine model (MM) and the charge device model (CDM).

A device is defined as a failure if after exposure to ESD pulses the device no longer meets the device specification. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

**Table 5. ESD and Latch-up Test Conditions** 

Model	Description	Symbol	Value	Unit
	Series resistance	R1	1500	Ω
Human body	Storage capacitance	С	100	pF
,	Number of pulses per pin	_	3	_
	Series resistance	R1	0	Ω
Machine	Storage capacitance	С	200	pF
	Number of pulses per pin	_	3	

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**Table 7. DC Characteristics (continued)** 

Num	С	Parameter	Symbol	Min	Typical <sup>1</sup>	Max	Unit
5	Р	Output low current — Max total I <sub>OL</sub> for all ports 5 V 3 V	I <sub>OLT</sub>		_	100 60	mA
6	Р	Input high voltage; all digital inputs	V <sub>IH</sub>	$0.65 \times V_{DD}$	_	_	V
7	Р	Input low voltage; all digital inputs	$V_{IL}$	_		$0.35 \times V_{DD}$	\ \
8	Р	Input hysteresis; all digital inputs	V <sub>hys</sub>	$0.06 \times V_{DD}$	_	_	mV
9	С	Input leakage current; input only pins <sup>2</sup>	II <sub>In</sub> I	_	0.1	1	μΑ
10	Р	High impedance (off-state) leakage current <sup>2</sup>	ll <sub>OZ</sub> l	_	0.1	1	μΑ
11	С	Total leakage combined for all inputs and Hi-Z pins — All input only and I/O <sup>2</sup>	II <sub>OZTOT</sub> I	_	_	2	μА
12	Р	Internal pullup resistors <sup>3</sup>	R <sub>PU</sub>	20	45	65	kΩ
13	Р	Internal pulldown resistors <sup>4</sup>	$R_{PD}$	20	45	65	kΩ
14	D	DC injection current <sup>5, 6, 7</sup> V <sub>IN</sub> < V <sub>SS</sub> , V <sub>IN</sub> > V <sub>DD</sub> Single pin limit  Total MCU limit, includes sum of all stressed pins	I <sub>IC</sub>	-0.2 -5	_ _	0.2 5	mA
15	С	Input capacitance; all non-supply pins	C <sub>In</sub>	_	_	8	pF
16	С	RAM retention voltage	$V_{RAM}$	0.6	1.0	_	V
17	Р	POR re-arm voltage <sup>8</sup>	$V_{POR}$	0.9	1.4	2.0	V
18	D	POR re-arm time	t <sub>POR</sub>	10	_	_	μs
19	Р	Low-voltage detection threshold — high range ${\rm V_{DD}} \ {\rm falling} \\ {\rm V_{DD}} \ {\rm rising}$	V <sub>LVD1</sub>	3.9 4.0	4.0 4.1	4.1 4.2	V
20	Р	Low-voltage detection threshold — low range ${\rm V_{DD}\ falling} \\ {\rm V_{DD}\ falling}$	V <sub>LVD0</sub>	2.48 2.54	2.56 2.62	2.64 2.70	V
21	С	Low-voltage warning threshold — high range 1 $V_{DD}$ falling $V_{DD}$ rising	V <sub>LVW3</sub>	4.5 4.6	4.6 4.7	4.7 4.8	V
22	Р	Low-voltage warning threshold — high range 0 V <sub>DD</sub> falling V <sub>DD</sub> rising	V <sub>LVW2</sub>	4.2 4.3	4.3 4.4	4.4 4.5	V
23	Р	Low-voltage warning threshold low range 1 \$V_{DD}\$ falling \$V_{DD}\$ rising	V <sub>LVW1</sub>	2.84 2.90	2.92 2.98	3.00 3.06	V
24	С	Low-voltage warning threshold — low range 0 $V_{DD} \ \text{falling} \\ V_{DD} \ \text{rising}$	V <sub>LVW0</sub>	2.66 2.72	2.74 2.80	2.82 2.88	V

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#### **Table 7. DC Characteristics (continued)**

Num	С	Parameter		Symbol	Min	Typical <sup>1</sup>	Max	Unit
05	+	Low-voltage inhibit reset/recover hysteresis	<i>E</i> V	V		100		m\/
25			5 V 3 V	V <sub>hys</sub>	_	100 60	_	mV
26	Р	Bandgap voltage reference <sup>9</sup>		$V_{BG}$	1.18	1.20	1.21	V

- Typical values are measured at 25 °C. Characterized, not tested.
- <sup>2</sup> Measured with  $V_{In} = V_{DD}$  or  $V_{SS}$ .
- <sup>3</sup> Measured with V<sub>In</sub> = V<sub>SS</sub>.
- <sup>4</sup> Measured with  $V_{In} = V_{DD}$ .
- All functional non-supply pins are internally clamped to V<sub>SS</sub> and V<sub>DD</sub>.
- <sup>6</sup> Input must be current-limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive and negative clamp voltages, then use the larger of the two values.
- Power supply must maintain regulation within operating  $V_{DD}$  range during instantaneous and operating maximum current conditions. If positive injection current ( $V_{In} > V_{DD}$ ) is greater than  $I_{DD}$ , the injection current may flow out of  $V_{DD}$  and could result in external power supply going out of regulation. Ensure external  $V_{DD}$  load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if clock rate is very low (which would reduce overall power consumption).
- <sup>8</sup> Maximum is highest voltage that POR is guaranteed.
- $^{9}$  Factory trimmed at  $V_{DD} = 5.0 \text{ V}$ , Temp = 25  $^{\circ}$ C.



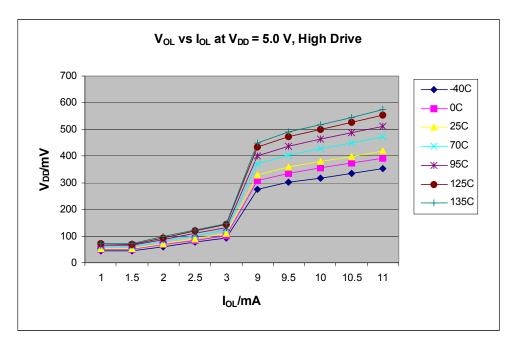


Figure 4. Typical  $V_{OL}$  vs.  $I_{OL}$  for High Drive Enabled Pad ( $V_{DD}$  = 5 V)

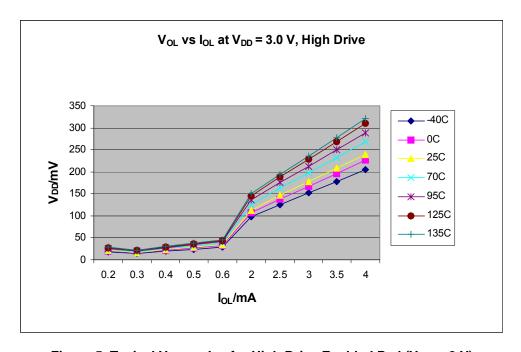


Figure 5. Typical  $V_{OL}$  vs.  $I_{OL}$  for High Drive Enabled Pad ( $V_{DD} = 3 \text{ V}$ )



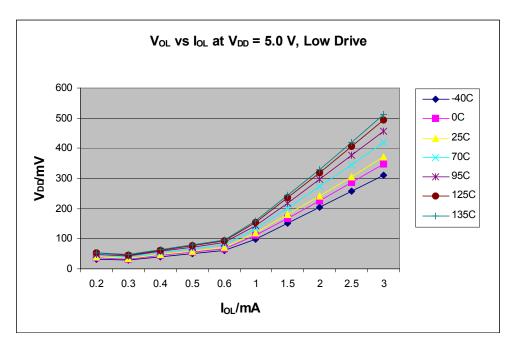


Figure 6. Typical  $V_{OL}$  vs.  $I_{OL}$  for Low Drive Enabled Pad ( $V_{DD} = 5 \text{ V}$ )

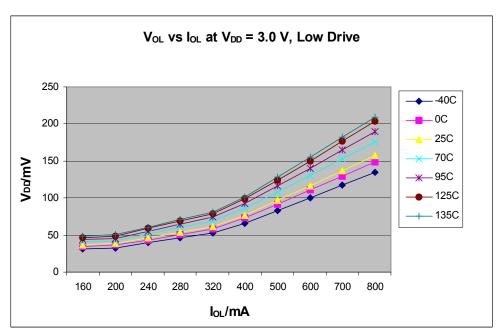


Figure 7. Typical  $V_{OL}$  vs.  $I_{OL}$  for Low Drive Enabled Pad ( $V_{DD}$  = 3 V)



**Table 8. Supply Current Characteristics** 

Num	С	Parameter	Symbol	V <sub>DD</sub> (V)	Typical <sup>1</sup>	Max	Unit	Temp (°C)
1	С	Run supply current measured at	RI <sub>DD</sub>	5	2.4	2.72	mA	-40 to 125
		(CPU clock = 4 MHz, f <sub>Bus</sub> = 2 MHz)		3	2.18	2.26		
2	Р	Run supply current <sup>2</sup> measured at	RI <sub>DD</sub>	5	6.35	7.29	mA	-40 to 125
_	ľ	(CPU clock = 20 MHz, f <sub>Bus</sub> = 10 MHz)	טטייי	3	5.79	6.42	1117 (	40 10 123
3	Р	Wait supply current <sup>2</sup> measured at	WI <sub>DD</sub>	5	1.4	1.56	mA	-40 to 125
	'	f <sub>Bus</sub> = 2 MHz	WIDD	3	1.36	1.53	IIIA	-40 to 125
4	В	Ston2 mode aupply augrent	501	5	1.4	19 28 45.8	μА	-40 to 85 -40 to 105 -40 to 125
4	4 P Stop2 mode supply	Stop2 mode supply current	S2I <sub>DD</sub>	3	1.3	15 22 37.2	μΑ	-40 to 85 -40 to 105 -40 to 125
5	Р	Ston2 mode gupply gurrent	531	5	1.61	23 43 76.1	μΑ	-40 to 85 -40 to 105 -40 to 125
5		Stop3 mode supply current	S3I <sub>DD</sub>	3	1.44	19 38 66.4	μΑ	-40 to 85 -40 to 105 -40 to 125
6	Р	RTC adder to stop2 or stop3 <sup>3</sup>	6331	5	300	500 500	nA	-40 to 85 -40 to 125
	'	1110 adder to stope or stops	· · · DDRII	3	300	500 500	nA	-40 to 85 -40 to 125
7	С	IVD adder to stop? (IVDE - IVDSE - 1)	Cal	5	122	180	μΑ	-40 to 125
/		LVD adder to stop3 (LVDE = LVDSE = 1)	S3I <sub>DDLVD</sub>	3	110	160	μΑ	-40 to 125
8	С	Adder to stop3 for oscillator enabled <sup>4</sup> (OSCSTEN =1)	S3I <sub>DDOSC</sub>	5,3	5	8	μΑ	-40 to 125

Typical values are based on characterization data at 25 °C unless otherwise stated. See Figure 12 through Figure 13 for typical curves across voltage/temperature.

<sup>&</sup>lt;sup>2</sup> All modules except ADC active, ICS configured for FBE, and does not include any dc loads on port pins.

 $<sup>^3</sup>$  Most customers are expected to find that auto-wakeup from stop2 or stop3 can be used instead of the higher current wait mode. Wait mode typical is 220  $\mu$ A at 5 V with f<sub>Bus</sub> = 1 MHz.

<sup>&</sup>lt;sup>4</sup> Values given under the following conditions: low range operation (RANGE = 0) with a 32.768 kHz crystal and low power mode (HGO = 0).



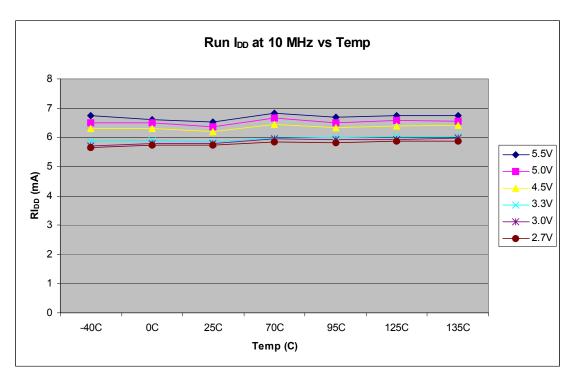


Figure 12. Typical Run  $I_{DD}$  Curves

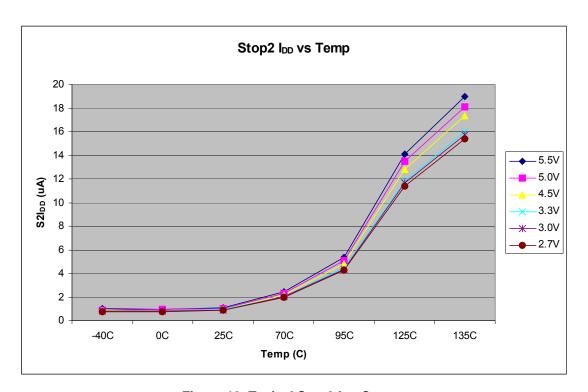


Figure 13. Typical Stop2  $I_{DD}$  Curves

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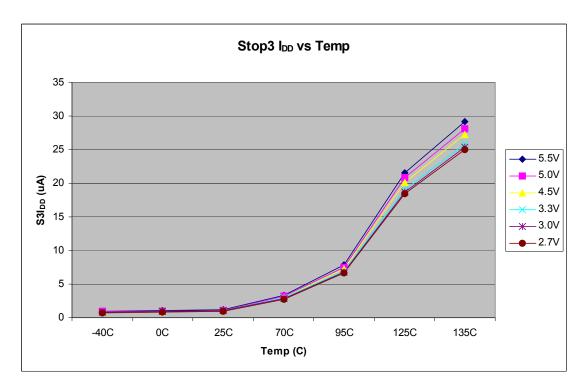


Figure 14. Typical Stop3  $I_{DD}$  Curves

# 3.7 External Oscillator (XOSC) Characteristics

**Table 9. Oscillator electrical specifications (Temperature Range = −40 to 125°C Ambient)** 

Num	С	Characteristic	Symbol	Min.	Typical <sup>1</sup>	Max.	Unit
1	С	Oscillator crystal or resonator (EREFS = 1, ERCLKEN = 1) Low range (RANGE = 0) High range (RANGE = 1), high gain (HGO = 1) <sup>2</sup> High range (RANGE = 1), low power (HGO = 0) <sup>2</sup>	f <sub>lo</sub> f <sub>hi-hgo</sub> f <sub>hi-lp</sub>	32 1 1		38.4 16 8	kHz MHz MHz
2		Load capacitors	C <sub>1,</sub> C <sub>2</sub>		crystal or turer's rec		
3	_	Feedback resistor Low range (32 kHz to 100 kHz) High range (1 MHz to 16 MHz)	R <sub>F</sub>		10 1	_ _	МΩ
4	_	Series resistor Low range, low gain (RANGE = 0, HGO = 0) Low range, high gain (RANGE = 0, HGO = 1) High range, low gain (RANGE = 1, HGO = 0)	- R <sub>S</sub>	_ _ _	0 100 0	_ _ _	kΩ
4		High range, high gain (RANGE = 1, HGO = 1) ≥ 8 MHz 4 MHz 1 MHz	1 115	_ _ _	0 0 0	0 10 20	, V75



Table 9. Oscillator electrical specifications (Te	emperature Range = -40 to 125°C Ambient)
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Num	С	Characteristic	Symbol	Min.	Typical <sup>1</sup>	Max.	Unit
5	Т	Crystal start-up time <sup>3</sup> Low range, low gain (RANGE = 0, HGO = 0) Low range, high gain (RANGE = 0, HGO = 1) High range, low gain (RANGE = 1, HGO = 0) <sup>4</sup> High range, high gain (RANGE = 1, HGO = 1) <sup>4</sup>	CSTL-LP CSTH-HGO CSTH-LP CSTH-HGO	_	200 400 5 15	_ _ _ _	ms
6	Т	Square wave input clock frequency (EREFS = 0, ERCLKEN = 1) FEE or FBE mode  FBELP mode	f <sub>extal</sub>	0.03125 0		20 20	MHz MHz

<sup>&</sup>lt;sup>1</sup> Typical column was characterized at 5.0 V, 25 °C or is recommended value.

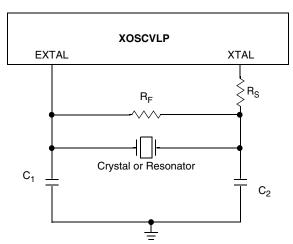


Figure 15. Typical Crystal or Resonator Circuit: High Range and Low Range/High Gain

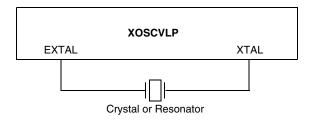


Figure 16. Typical Crystal or Resonator Circuit: Low Range/Low Power

 $<sup>^{2}</sup>$  The input clock source must be divided using RDIV to within the range of 31.25 kHz to 39.0625 kHz.

This parameter is characterized and not tested on each device. Proper PC board layout procedures must be followed to achieve specifications. This data will vary based upon the crystal manufacturer and board design. The crystal should be characterized by the crystal manufacturer.

<sup>&</sup>lt;sup>4</sup> 4 MHz crystal.



- $^{1}~$  Typical values assume V<sub>DDA</sub> = 5.0 V, Temp = 25 °C, f<sub>ADCK</sub> = 1.0 MHz unless otherwise stated. Typical values are for reference only and are not tested in production.
- <sup>2</sup> DC potential difference.

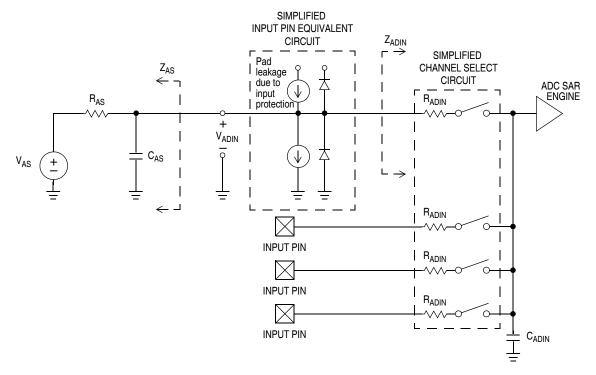


Figure 18. ADC Input Impedance Equivalency Diagram

Table 12. 10-Bit ADC Characteristics (V<sub>REFH</sub> = V<sub>DDA</sub>, V<sub>REFL</sub> = V<sub>SSA</sub>)

Characteristic	Conditions	С	Symb	Min	Typ <sup>1</sup>	Max	Unit	Comment
Supply Current ADLPC = 1 ADLSMP = 1 ADCO = 1		Т	I <sub>DDA</sub>		133		μΑ	
Supply Current ADLPC = 1 ADLSMP = 0 ADCO = 1		Т	I <sub>DDA</sub>		218		μΑ	
Supply Current ADLPC = 0 ADLSMP = 1 ADCO = 1		Т	I <sub>DDA</sub>	_	327	_	μΑ	
Supply Current ADLPC = 0 ADLSMP = 0 ADCO = 1		D	I <sub>DDA</sub>	_	0.582	1	mA	
Supply Current	Stop, Reset, Module Off	D	I <sub>DDA</sub>	_	0.011	1	μΑ	

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Table 12. 10-Bit ADC Characteristics ( $V_{REFH} = V_{DDA}$ ,  $V_{REFL} = V_{SSA}$ ) (continued)

Characteristic	Conditions	С	Symb	Min	Typ <sup>1</sup>	Max	Unit	Comment
ADC	High Speed (ADLPC = 0)	1		2	3.3	5		t <sub>ADACK</sub> = 1/f <sub>ADACK</sub>
Asynchronous Clock Source	Low Power (ADLPC = 1)	D	f <sub>ADACK</sub>	1.25	2	3.3	MHz	
Conversion Time (Including	Short Sample (ADLSMP = 0)	D	t <sub>ADC</sub>	_	20	_	ADCK	See SE8 reference manual for conversion time variances
sample time)	Long Sample (ADLSMP = 1)			_	40	_	cycles	
Sample Time	Short Sample (ADLSMP = 0)	D	t <sub>ADS</sub>	-	3.5	_	ADCK cycles	
	Long Sample (ADLSMP = 1)			1	23.5	1	Cycles	
Temp Sensor	-40°C- 25°C	2	D m	1	3.266	1	mV/°C	
Slope	25°C– 125°C	ם		1	3.638	1	- mv/°C	
Temp Sensor Voltage	25°C	D	V <sub>TEMP25</sub>		1.396		mV	
Characteristics	for 28-pin packages only							
Total	10-bit mode	Р	_	_	±1	±2.5	LSB <sup>3</sup>	Includes quantization
Unadjusted Error	8-bit mode	Р	E <sub>TUE</sub>	_	±0.5	±1.0		
Differential	10-bit mode <sup>2</sup>	Р	DNL	_	±0.5	±1.0	- LSB <sup>3</sup>	
Non-Linearity	8-bit mode <sup>3</sup>	Р		_	±0.3	±0.5		
Integral	10-bit mode	Т	<b> </b>	_	±0.5	±1.0	- LSB <sup>3</sup>	
Non-Linearity	8-bit mode	Т	INL	_	±0.3	±0.5		
Zero-Scale	10-bit mode	Р	E .	_	±0.5	±1.5	LSB <sup>3</sup>	V <sub>ADIN</sub> = V <sub>SSA</sub>
Error	8-bit mode	Р	- E <sub>ZS</sub>		±0.5	±0.5	LOD	
Full-Scale	10-bit mode	Τ	F	1	±0.5	±1	- LSB <sup>3</sup>	$V_{ADIN} = V_{DDA}$
Error	8-bit mode	Т	E <sub>FS</sub>	_	±0.5	±0.5	- rsr.	
Quantization	10-bit mode	D	F-	1	_	±0.5	- LSB <sup>3</sup>	
Error	8-bit mode	ם	EQ	1	_	±0.5	l ron	
Input Leakage	10-bit mode	D	E <sub>IL</sub>	_	±0.2	±2.5	- LSB <sup>3</sup>	Padleakage <sup>4</sup> *
Error	8-bit mode		⊢IL		±0.1	±1		R <sub>AS</sub>
Characteristics	for 16-pin package only							
Total	10-bit mode	Р	_	_	±1.5	±3.5	1.053	Includes
Unadjusted Error	8-bit mode	Р	E <sub>TUE</sub>	_	±0.7	±1.5	LSB <sup>3</sup>	quantization



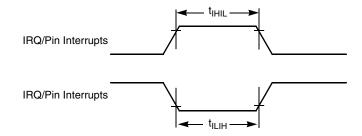


Figure 20. IRQ/Pin Interrupt Timing

## 3.10.2 TPM/MTIM Module Timing

Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

Num	С	Rating	Symbol	Min	Max	Unit
1	D	External clock frequency	f <sub>TPMext</sub>	DC	f <sub>Bus</sub> /4	MHz
2	D	External clock period	t <sub>TPMext</sub>	4	_	t <sub>cyc</sub>
3	D	External clock high time	t <sub>clkh</sub>	1.5	_	t <sub>cyc</sub>
4	D	External clock low time	t <sub>clkl</sub>	1.5	_	t <sub>cyc</sub>
5	D	Input capture pulse width	t <sub>ICPW</sub>	1.5	_	t <sub>cvc</sub>

**Table 14. TPM Input Timing** 

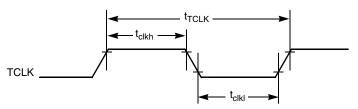


Figure 21. Timer External Clock

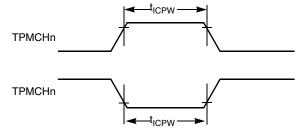
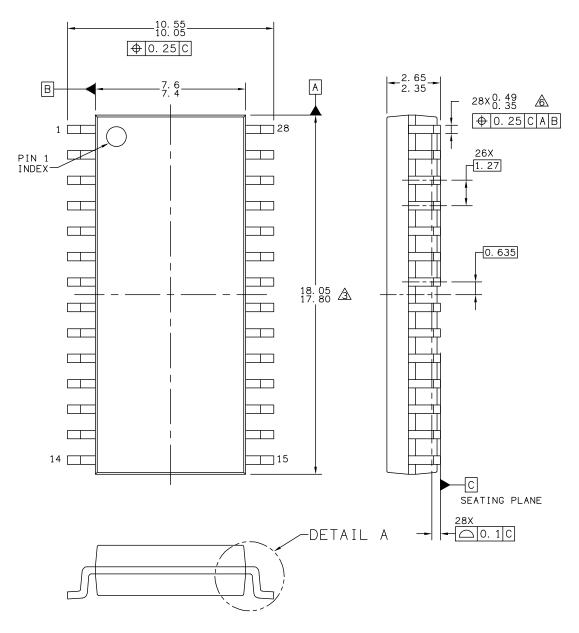


Figure 22. Timer Input Capture Pulse

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TITLE: SOIC, WIDE BOD	DOCUMENT NO	): 98ASB42345B	REV: G	
28 LEAD	CASE NUMBER	R: 751F-05	10 MAR 2005	
CASEOUTLINE	STANDARD: MS	S-013AE		



#### NOTES:

- POSITIONAL TOLERANCE OF LEADS, SHALL BE WITHIN 0.25 MM (0.010) AT MAXIMUM MATERIAL CONDITION, IN RELATION TO SEATING PLANE AND EACH OTHER.
- 2. DIMENSION TO CENTER OF LEADS WHEN FORMED PARALLEL.
- A DIMENSION DOES NOT INCLUDE MOLD FLASH.
- 4. 710-01 OBSOLETE, NEW STD 710-02.
- 5. CONTROLLING DIMENSION: INCH

	IN	CH	MILL	_IMETER		INCH		MIL	LIMETER
DIM	MIN	MAX	MIN	MAX	DIM	MIN	MAX	MIN	MAX
А	1.435	1.465	36.45	37.21					
В	0.540	0.560	13.72	14.22					
С	0.155	0.200	3.94	5.08					
D	0.014	0.022	0.36	0.56					
F	0.040	0.060	1.02	1.52					
G	0.100	BSC	2.5	34 BSC					
Н	0.065	0.085	1.65	2.16					
J	0.008	0.015	0.20	0.38					
K	0.115	0.135	2.92	3.43					
L	0.600	BSC	15.2	24 BSC					
M	0*	15°	0.	15°					
N	0.020	0.040	0.51	1.02					
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TITLE	TITLE:			DOCU	DOCUMENT NO: 98ASB42390B			REV: D	
28 LD PDIP			CASE NUMBER: 710-02 24 MA			24 MAY 2005			
		STANDARD: NON-JEDEC							

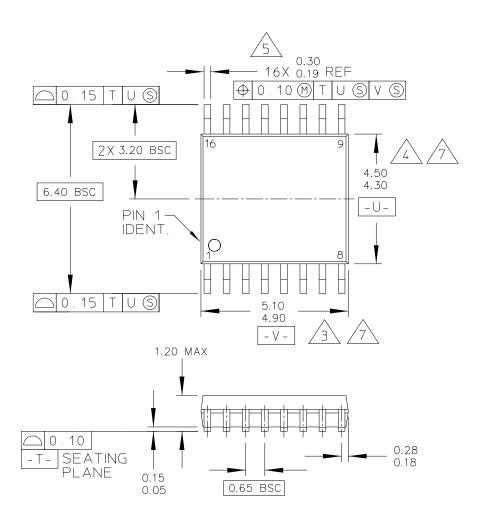
MC9S08SE8 Series MCU Data Sheet, Rev. 4

Freescale Semiconductor

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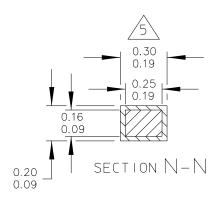
### **Ordering Information**

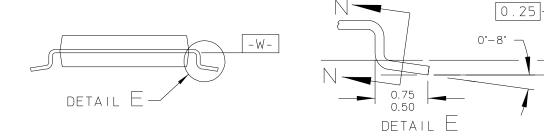


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TITLE:	DOCUMENT NO	REV: B			
16 LD TSSOP, PITCH 0.6	CASE NUMBER: 948F-01 19 MAY 200				
	STANDARD: JE	DEC			

33







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TITLE:	DOCUMENT NO: 98ASH70247A REV: B			
16 LD TSSOP, PITCH 0.	CASE NUMBER	19 MAY 2005		
	STANDARD: JE	DEC		

MC9S08SE8 Series MCU Data Sheet, Rev. 4



#### **Ordering Information**

#### NOTES:

- 1. CONTROLLING DIMENSION: MILLIMETER
- 2. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.



DIMENSION DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 PER SIDE



/4/ DIMENSION DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 PER SIDE



DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08 TOTAL IN EXCESS OF THE DIMENSION AT MAXIMUM MATERIAL CONDITION.

6. TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.

	$\wedge$	
/	7	/

DIMENSIONS ARE TO BE DETERMINED AT DATUM PLANE -W-

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TITLE:	DOCUMENT NO	1: 98ASH70247A	REV: B	
16 LD TSSOP, PITCH 0.6	CASE NUMBER	948F-01	19 MAY 2005	
To Eb Todar, Thron S.o	STANDARD: JE	DEC		