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Understanding Embedded - Microprocessors

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

Applications of **Embedded - Microprocessors**

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

Details

Obsolete
PowerPC e300
1 Core, 32-Bit
400MHz
Security; SEC
DDR, DDR2
No
-
10/100/1000Mbps (2)
-
USB 2.0 + PHY (2)
1.8V, 2.5V, 3.3V
0°C ~ 105°C (TA)
Cryptography, Random Number Generator
672-LBGA
672-LBGA (35x35)
https://www.e-xfl.com/product-detail/nxp-semiconductors/mpc8349ezuagd

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NOTE

The information in this document is accurate for revision 3.x silicon and later (in other words, for orderable part numbers ending in A or B). For information on revision 1.1 silicon and earlier versions, see the *MPC8349E PowerQUICC II Pro Integrated Host Processor Hardware Specifications*.

See Section 22.1, "Part Numbers Fully Addressed by This Document," for silicon revision level determination.

1 Overview

This section provides a high-level overview of the device features. Figure 1 shows the major functional units within the MPC8349EA.



Figure 1. MPC8349EA Block Diagram

Major features of the device are as follows:

- Embedded PowerPC e300 processor core; operates at up to 667 MHz
 - High-performance, superscalar processor core
 - Floating-point, integer, load/store, system register, and branch processing units
 - 32-Kbyte instruction cache, 32-Kbyte data cache
 - Lockable portion of L1 cache
 - Dynamic power management
 - Software-compatible with the other Freescale processor families that implement Power Architecture technology

6.2.2 DDR and DDR2 SDRAM Output AC Timing Specifications

Table 20 shows the DDR and DDR2 output AC timing specifications.

Table 20. DDR and DDR2 SDRAM Output AC Timing Specifications

At recommended operating conditions with GV_{DD} of (1.8 or 2.5 V) ± 5%.

Parameter	Symbol ¹	Min	Max	Unit	Notes
ADDR/CMD/MODT output setup with respect to MCK	t _{DDKHAS}			ns	3
400 MHz		1.95	—		
333 MHz		2.40	—		
266 MHz		3.15	—		
200 MHz		4.20	—		
ADDR/CMD/MODT output hold with respect to MCK	t _{DDKHAX}			ns	3
400 MHz		1.95	—		
333 MHz		2.40	—		
266 MHz		3.15	—		
200 MHz		4.20	—		
MCS(n) output setup with respect to MCK	t _{DDKHCS}			ns	3
400 MHz		1.95	—		
333 MHz		2.40	—		
266 MHz		3.15	—		
200 MHz		4.20	—		
MCS(n) output hold with respect to MCK	t _{DDKHCX}			ns	3
400 MHz		1.95	—		
333 MHz		2.40	—		
266 MHz		3.15	—		
200 MHz		4.20	_		
MCK to MDQS Skew	t _{DDKHMH}	-0.6	0.6	ns	4
MDQ/MECC/MDM output setup with respect to MDQS	t _{DDKHDS,} t _{DDKLDS}			ps	5
400 MHz		700	—		
333 MHz		775	—		
266 MHz		1100	—		
200 MHz		1200	—		
MDQ/MECC/MDM output hold with respect to MDQS	t _{DDKHDX,} t _{DDKLDX}			ps	5
400 MHz		700	—		
333 MHz		900	—		
266 MHz		1100	—		
200 MHz		1200	—		
MDQS preamble start	t _{DDKHMP}	$-0.5\times t_{MCK}-0.6$	$-0.5\times t_{MCK}+0.6$	ns	6

Parameter	Symbol	Min	Мах	Unit
High-level output voltage, $I_{OH} = -100 \ \mu A$	V _{OH}	OV _{DD} - 0.2	-	V
Low-level output voltage, $I_{OL} = 100 \ \mu A$	V _{OL}	—	0.2	V

7.2 DUART AC Electrical Specifications

Table 22 provides the AC timing parameters for the DUART interface of the MPC8349EA.

Table 22. DUART AC Timing Specifications

Parameter	Value	Unit	Notes
Minimum baud rate	256	baud	_
Maximum baud rate	> 1,000,000	baud	1
Oversample rate	16		2

Notes:

1. Actual attainable baud rate will be limited by the latency of interrupt processing.

2. The middle of a start bit is detected as the 8th sampled 0 after the 1-to-0 transition of the start bit. Subsequent bit values are sampled each 16th sample.

8 Ethernet: Three-Speed Ethernet, MII Management

This section provides the AC and DC electrical characteristics for three-speeds (10/100/1000 Mbps) and MII management.

8.1 Three-Speed Ethernet Controller (TSEC)—GMII/MII/TBI/RGMII/RTBI Electrical Characteristics

The electrical characteristics specified here apply to gigabit media independent interface (GMII), the media independent interface (MII), ten-bit interface (TBI), reduced gigabit media independent interface (RGMII), and reduced ten-bit interface (RTBI) signals except management data input/output (MDIO) and management data clock (MDC). The MII, GMII, and TBI interfaces are defined for 3.3 V, and the RGMII and RTBI interfaces are defined for 2.5 V. The RGMII and RTBI interfaces follow the Hewlett-Packard *Reduced Pin-Count Interface for Gigabit Ethernet Physical Layer Device Specification*, Version 1.2a (9/22/2000). The electrical characteristics for MDIO and MDC are specified in Section 8.3, "Ethernet Management Interface Electrical Characteristics."

8.2.4 RGMII and RTBI AC Timing Specifications

Table 31 presents the RGMII and RTBI AC timing specifications.

Table 31. RGMII and RTBI AC Timing Specifications

At recommended operating conditions with LV_{DD} of 2.5 V \pm 5%.

Parameter/Condition	Symbol ¹	Min	Тур	Max	Unit
Data to clock output skew (at transmitter)	t _{SKRGT}	-0.5	—	0.5	ns
Data to clock input skew (at receiver) ²	t _{SKRGT}	1.0	—	2.8	ns
Clock cycle duration ³	t _{RGT}	7.2	8.0	8.8	ns
Duty cycle for 1000Base-T ^{4, 5}	t _{RGTH} /t _{RGT}	45	50	55	%
Duty cycle for 10BASE-T and 100BASE-TX ^{3, 5}	t _{RGTH} /t _{RGT}	40	50	60	%
Rise time (20%–80%)	t _{RGTR}	—	—	0.75	ns
Fall time (80%–20%)	t _{RGTF}	—	—	0.75	ns

Notes:

1. In general, the clock reference symbol for this section is based on the symbols RGT to represent RGMII and RTBI timing. For example, the subscript of t_{RGT} represents the TBI (T) receive (RX) clock. Also, the notation for rise (R) and fall (F) times follows the clock symbol. For symbols representing skews, the subscript is SK followed by the clock being skewed (RGT).

2. This implies that PC board design requires clocks to be routed so that an additional trace delay of greater than 1.5 ns is added to the associated clock signal.

3. For 10 and 100 Mbps, t_{RGT} scales to 400 ns \pm 40 ns and 40 ns \pm 4 ns, respectively.

4. Duty cycle may be stretched/shrunk during speed changes or while transitioning to a received packet clock domains as long as the minimum duty cycle is not violated and stretching occurs for no more than three t_{RGT} of the lowest speed transitioned.

5. Duty cycle reference is $LV_{DD}/2$.



Figure 16 shows the RBMII and RTBI AC timing and multiplexing diagrams.

Figure 16. RGMII and RTBI AC Timing and Multiplexing Diagrams

8.3 Ethernet Management Interface Electrical Characteristics

The electrical characteristics specified here apply to the MII management interface signals management data input/output (MDIO) and management data clock (MDC). The electrical characteristics for GMII, RGMII, TBI and RTBI are specified in Section 8.1, "Three-Speed Ethernet Controller (TSEC)—GMII/MII/TBI/RGMII/RTBI Electrical Characteristics."

8.3.1 MII Management DC Electrical Characteristics

The MDC and MDIO are defined to operate at a supply voltage of 2.5 or 3.3 V. The DC electrical characteristics for MDIO and MDC are provided in Table 32 and Table 33.

Parameter	Symbol	Conditions		Min	Мах	Unit
Supply voltage (2.5 V)	LV _{DD}	—		2.37	2.63	V
Output high voltage	V _{OH}	$I_{OH} = -1.0 \text{ mA}$	$LV_{DD} = Min$	2.00	LV _{DD} + 0.3	V
Output low voltage	V _{OL}	I _{OL} = 1.0 mA	$LV_{DD} = Min$	GND – 0.3	0.40	V
Input high voltage	V _{IH}	—	$LV_{DD} = Min$	1.7	—	V
Input low voltage	V _{IL}	—	$LV_{DD} = Min$	-0.3	0.70	V

Table 32. MII Management DC Electrical	Characteristics Powered at 2.5 V
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Ethernet: Three-Speed Ethernet, MII Management

Table 32. MII Management DC Electrical Characteristics Powered at 2.5 V	(continued)
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Parameter	Symbol	Conditions	Min	Мах	Unit
Input high current	I _{IH}	$V_{IN}^{1} = LV_{DD}$	-	10	μA
Input low current	IIL	$V_{IN} = LV_{DD}$	-15	_	μA

Note:

1. The symbol V_{IN} , in this case, represents the LV_{IN} symbol referenced in Table 1 and Table 2.

Parameter	Symbol	Conditions		Min	Мах	Unit
Supply voltage (3.3 V)	LV _{DD}	_		2.97	3.63	V
Output high voltage	V _{OH}	I _{OH} = -1.0 mA	$LV_{DD} = Min$	2.10	LV _{DD} + 0.3	V
Output low voltage	V _{OL}	I _{OL} = 1.0 mA	$LV_{DD} = Min$	GND	0.50	V
Input high voltage	V _{IH}	—		2.00	—	V
Input low voltage	V _{IL}	—		-	0.80	V
Input high current	I _{IH}	LV _{DD} = Max	$V_{IN}^{1} = 2.1 V$	_	40	μA
Input low current	۱ _{IL}	LV _{DD} = Max	V _{IN} = 0.5 V	-600	—	μA

Note:

1. The symbol V_{IN} , in this case, represents the LV_{IN} symbol referenced in Table 1 and Table 2.

8.3.2 MII Management AC Electrical Specifications

Table 34 provides the MII management AC timing specifications.

Table 34. MII Management AC Timing Specifications

At recommended operating conditions with LV_{DD} is 3.3 V ± 10% or 2.5 V ± 5%.

Parameter/Condition	Symbol ¹	Min	Тур	Мах	Unit	Notes
MDC frequency	f _{MDC}	_	2.5		MHz	2
MDC period	t _{MDC}		400		ns	_
MDC clock pulse width high	t _{MDCH}	32	—	_	ns	—
MDC to MDIO delay	t _{MDKHDX}	10	—	70	ns	3
MDIO to MDC setup time	t _{MDDVKH}	5	—	_	ns	—
MDIO to MDC hold time	t _{MDDXKH}	0	—	_	ns	—
MDC rise time	t _{MDCR}	_		10	ns	

USB

9 USB

This section provides the AC and DC electrical specifications for the USB interface of the MPC8349EA.

9.1 USB DC Electrical Characteristics

Table 35 provides the DC electrical characteristics for the USB interface.

Table 35. USB	DC Electrical	Characteristics
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Parameter	Symbol	Min	Мах	Unit
High-level input voltage	V _{IH}	2	OV _{DD} + 0.3	V
Low-level input voltage	V _{IL}	-0.3	0.8	V
Input current	I _{IN}	—	±5	μA
High-level output voltage, $I_{OH} = -100 \ \mu A$	V _{OH}	OV _{DD} - 0.2	—	V
Low-level output voltage, $I_{OL} = 100 \ \mu A$	V _{OL}	_	0.2	V

9.2 USB AC Electrical Specifications

Table 36 describes the general timing parameters of the USB interface of the MPC8349EA.

Table 36. USB General Timing Parameters (ULPI Mode Only)

Parameter	Symbol ¹	Min	Max	Unit	Notes
USB clock cycle time	t _{USCK}	15		ns	2–5
Input setup to USB clock—all inputs	t _{USIVKH}	4	-	ns	2–5
Input hold to USB clock—all inputs	t _{USIXKH}	1	-	ns	2–5
USB clock to output valid—all outputs	t _{USKHOV}	—	7	ns	2–5
Output hold from USB clock—all outputs	t _{USKHOX}	2	_	ns	2–5

Notes:

 The symbols for timing specifications follow the pattern of t_{(first two letters of functional block)(signal)(state)(reference)(state)} for inputs and t_(first two letters of functional block)(reference)(state)(signal)(state) for outputs. For example, t_{USIXKH} symbolizes USB timing (US) for the input (I) to go invalid (X) with respect to the time the USB clock reference (K) goes high (H). Also, t_{USKHOX} symbolizes USB timing (US) for the USB clock reference (K) to go high (H), with respect to the output (O) going invalid (X) or output hold time.

2. All timings are in reference to USB clock.

3. All signals are measured from $OV_{DD}/2$ of the rising edge of the USB clock to $0.4 \times OV_{DD}$ of the signal in question for 3.3 V signaling levels.

4. Input timings are measured at the pin.

5. For active/float timing measurements, the Hi-Z or off-state is defined to be when the total current delivered through the component pin is less than or equal to that of the leakage current specification.

Parameter	Symbol ¹	Min	Max	Unit	Notes
Local bus cycle time	t _{LBK}	15	_	ns	2
Input setup to local bus clock	t _{LBIVKH}	7	_	ns	3, 4
Input hold from local bus clock	t _{LBIXKH}	1.0	_	ns	3, 4
LALE output fall to LAD output transition (LATCH hold time)	t _{LBOTOT1}	1.5	_	ns	5
LALE output fall to LAD output transition (LATCH hold time)	t _{LBOTOT2}	3	_	ns	6
LALE output fall to LAD output transition (LATCH hold time)	t _{LBOTOT3}	2.5	_	ns	7
Local bus clock to output valid	t _{LBKLOV}	_	3	ns	3
Local bus clock to output high impedance for LAD/LDP	t _{LBKHOZ}	_	4	ns	8

Table 39. Local Bus General Timing Parameters—DLL Bypass⁹

Notes:

The symbols for timing specifications follow the pattern of t<sub>(first two letters of functional block)(signal)(state)(reference)(state) for inputs and t<sub>(first two letters of functional block)(reference)(state)(signal)(state) for outputs. For example, t_{LBIXKH1} symbolizes local bus timing (LB) for the input (I) to go invalid (X) with respect to the time the t_{LBK} clock reference (K) goes high (H), in this case for clock one (1). Also, t_{LBKH0X} symbolizes local bus timing (LB) for the t_{LBK} clock reference (K) to go high (H), with respect to the output (O) going invalid (X) or output hold time.
</sub></sub>

- 2. All timings are in reference to the falling edge of LCLK0 (for all outputs and for LGTA and LUPWAIT inputs) or the rising edge of LCLK0 (for all other inputs).
- 3. All signals are measured from OV_{DD}/2 of the rising/falling edge of LCLK0 to 0.4 × OV_{DD} of the signal in question for 3.3 V signaling levels.
- 4. Input timings are measured at the pin.
- 5. t_{LBOTOT1} should be used when RCWH[LALE] is set and when the load on the LALE output pin is at least 10 pF less than the load on the LAD output pins.
- 6. t_{LBOTOT2} should be used when RCWH[LALE] is not set and when the load on the LALE output pin is at least 10 pF less than the load on the LAD output pins.the
- 7. t_{LBOTOT3} should be used when RCWH[LALE] is not set and when the load on the LALE output pin equals to the load on the LAD output pins.
- 8. For purposes of active/float timing measurements, the Hi-Z or off-state is defined to be when the total current delivered through the component pin is less than or equal to the leakage current specification.
- 9. DLL bypass mode is not recommended for use at frequencies above 66 MHz.

Figure 20 provides the AC test load for the local bus.



Figure 20. Local Bus C Test Load





Figure 23. Local Bus Signals, GPCM/UPM Signals for LCCR[CLKDIV] = 2 (DLL Enabled)



Figure 24. Local Bus Signals, GPCM/UPM Signals for LCCR[CLKDIV] = 2 (DLL Bypass Mode)

Local Bus



Figure 25. Local Bus Signals, GPCM/UPM Signals for LCCR[CLKDIV] = 4 (DLL Bypass Mode)



Figure 26. Local Bus Signals, GPCM/UPM Signals for LCCR[CLKDIV] = 4 (DLL Enabled)

11 JTAG

This section describes the DC and AC electrical specifications for the IEEE Std. 1149.1 (JTAG) interface of the MPC8349EA.

11.1 JTAG DC Electrical Characteristics

Table 40 provides the DC electrical characteristics for the IEEE Std. 1149.1 (JTAG) interface of the MPC8349EA.

Table 40. JTAG Interface	DC Electrical	Characteristics
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Parameter	Symbol	Condition	Min	Мах	Unit
Input high voltage	V _{IH}	—	OV _{DD} - 0.3	OV _{DD} + 0.3	V
Input low voltage	V _{IL}	—	-0.3	0.8	V
Input current	I _{IN}	—	—	±5	μA
Output high voltage	V _{OH}	I _{OH} = -8.0 mA	2.4	—	V

Table 41. JTAG AC Timing Specifications (Independent of CLKIN)¹ (continued)

At recommended operating conditions (see Table 2).

Parameter	Symbol ²	Min	Max	Unit	Notes
JTAG external clock to output high impedance: Boundary-scan data TDO	t _{JTKLDZ} t _{JTKLOZ}	2 2	19 9	ns	5, 6

Notes:

1. All outputs are measured from the midpoint voltage of the falling/rising edge of t_{TCLK} to the midpoint of the signal in question. The output timings are measured at the pins. All output timings assume a purely resistive 50 Ω load (see Figure 18). Time-of-flight delays must be added for trace lengths, vias, and connectors in the system.

2. The symbols for timing specifications follow the pattern of t_{(first two letters of functional block)(signal)(state)(reference)(state) for inputs and t_{(first two letters of functional block)(reference)(state)(signal)(state)} for outputs. For example, t_{JTDVKH} symbolizes JTAG device timing (JT) with respect to the time data input signals (D) reaching the valid state (V) relative to the t_{JTG} clock reference (K) going to the high (H) state or setup time. Also, t_{JTDXKH} symbolizes JTAG timing (JT) with respect to the time data input signals (D) went invalid (X) relative to the t_{JTG} clock reference (K) going to the high (H) state. In general, the clock reference symbol is based on three letters representing the clock of a particular function. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).}

3. TRST is an asynchronous level sensitive signal. The setup time is for test purposes only.

4. Non-JTAG signal input timing with respect to t_{TCLK}.

5. Non-JTAG signal output timing with respect to t_{TCLK}.

6. Guaranteed by design and characterization.

Figure 27 provides the AC test load for TDO and the boundary-scan outputs of the MPC8349EA.



Figure 27. AC Test Load for the JTAG Interface

Figure 28 provides the JTAG clock input timing diagram.



Figure 28. JTAG Clock Input Timing Diagram

Figure 29 provides the $\overline{\text{TRST}}$ timing diagram.



Parameter	Symbol ¹	Min	Max	Unit
Fall time of both SDA and SCL signals ⁵	t _{I2CF}	—	300	ns
Setup time for STOP condition	t _{I2PVKH}	0.6	—	μS
Bus free time between a STOP and START condition	t _{I2KHDX}	1.3	—	μS
Noise margin at the LOW level for each connected device (including hysteresis)	V _{NL}	$0.1 \times OV_{DD}$	—	V
Noise margin at the HIGH level for each connected device (including hysteresis)	V _{NH}	$0.2 \times OV_{DD}$	_	V

Table 43. I²C AC Electrical Specifications (continued)

Notes:

- 1. The symbols for timing specifications follow the pattern of t_{(first two letters of functional block)(signal)(state)(reference)(state) for inputs and t_(first two letters of functional block)(reference)(state)(signal)(state) for outputs. For example, t_{I2DVKH} symbolizes I²C timing (I2) with respect to the time data input signals (D) reach the valid state (V) relative to the t_{I2C} clock reference (K) going to the high (H) state or setup time. Also, t_{I2DVKH} symbolizes I²C timing (I2) for the time that the data with respect to the start condition (S) goes invalid (X) relative to the t_{I2C} clock reference (K) going to the stop condition (P) reaches the valid state (V) relative to the t_{I2C} clock reference (K) going to the high (H) state or setup time. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).}
- The device provides a hold time of at least 300 ns for the SDA signal (referred to the V_{IH}(min) of the SCL signal) to bridge the undefined region of the falling edge of SCL.
- 3. The maximum t_{I2DVKH} must be met only if the device does not stretch the LOW period (t_{I2CL}) of the SCL signal.
- 4. C_B = capacitance of one bus line in pF.
- 5.) The device does not follow the "I2C-BUS Specifications" version 2.1 regarding the tI2CF AC parameter.

Figure 32 provides the AC test load for the I^2C .



Figure 32. I²C AC Test Load

Figure 33 shows the AC timing diagram for the I^2C bus.



Figure 33. I²C Bus AC Timing Diagram

Package and Pin Listings

Table 55. MPC8349EA (TBGA) Pinout Listing (continued)

Signal Package Pin Number		Pin Type	Power Supply	Notes
MPH1_PWRFAULT/ DR_RX_ERROR_PWRFAULT	E27	I	OV _{DD}	
MPH1_PCTL0/DR_TX_VALID_PCTL0	A29	0	OV _{DD}	—
MPH1_PCTL1/DR_TX_VALIDH_PCTL1	D28	0	OV _{DD}	—
MPH1_CLK/DR_CLK	B29	I	OV _{DD}	—
	USB Port 0			
MPH0_D0_ENABLEN/ DR_D8_CHGVBUS	C29	I/O	OV _{DD}	—
MPH0_D1_SER_TXD/ DR_D9_DCHGVBUS	A30	I/O	OV _{DD}	—
MPH0_D2_VMO_SE0/DR_D10_DPPD	E28	I/O	OV _{DD}	_
MPH0_D3_SPEED/DR_D11_DMMD	B30	I/O	OV _{DD}	_
MPH0_D4_DP/DR_D12_VBUS_VLD	C30	I/O	OV _{DD}	_
MPH0_D5_DM/DR_D13_SESS_END	A31	I/O	OV _{DD}	—
MPH0_D6_SER_RCV/DR_D14	B31	I/O	OV _{DD}	—
MPH0_D7_DRVVBUS/ DR_D15_IDPULLUP	C31	I/O	OV _{DD}	—
MPH0_NXT/DR_RX_ACTIVE_ID	B32		OV _{DD}	—
MPH0_DIR_DPPULLUP/DR_RESET	A32	I/O	OV _{DD}	—
MPH0_STP_SUSPEND/ DR_TX_READY	A33	I/O	OV _{DD}	—
MPH0_PWRFAULT/DR_RX_VALIDH	C32	I	OV _{DD}	—
MPH0_PCTL0/DR_LINE_STATE0	D31	I/O	OV _{DD}	—
MPH0_PCTL1/DR_LINE_STATE1	E30	I/O	OV _{DD}	_
MPH0_CLK/DR_RX_VALID	B33	I	OV _{DD}	—
	Programmable Interrupt Controller			
MCP_OUT	AN33	0	OV _{DD}	2
IRQ0/MCP_IN/GPIO2[12]	C19	I/O	OV _{DD}	—
IRQ[1:5]/GPIO2[13:17]	C22, A22, D21, C21, B21	I/O	OV _{DD}	—
IRQ[6]/GPIO2[18]/CKSTOP_OUT	A21	I/O	OV _{DD}	—
IRQ[7]/GPIO2[19]/CKSTOP_IN	C20	I/O	OV _{DD}	
	Ethernet Management Interface			
EC_MDC	A7	0	LV _{DD1}	
EC_MDIO	E9	I/O	LV _{DD1}	11

Table 55. MPC8349EA (TBGA) Pinout Listing (continued)

Signal	Package Pin Number	Pin Type	Power Supply	Notes
MVREF2	AD2	I	DDR reference voltage	_

Notes:

1. This pin is an open-drain signal. A weak pull-up resistor (1 kΩ) should be placed on this pin to OV_{DD}.

2. This pin is an open-drain signal. A weak pull-up resistor (2–10 kΩ) should be placed on this pin to OV_{DD}.

3. During reset, this output is actively driven rather than three-stated.

4. These JTAG pins have weak internal pull-up P-FETs that are always enabled.

5. This pin should have a weak pull-up if the chip is in PCI host mode. Follow the PCI specifications.

6. This pin must always be tied to GND.

7. This pin must always be left not connected.

8. Thermal sensitive resistor.

9. It is recommended that MDIC0 be tied to GND using an 18.2 Ω resistor and MDIC1 be tied to DDR power using an 18.2 Ω resistor.

10.TSEC1_TXD[3] is required an external pull-up resistor. For proper functionality of the device, this pin must be pulled up or actively driven high during a hard reset. No external pull-down resistors are allowed to be attached to this net.

11. A weak pull-up resistor (2–10 k Ω) should be placed on this pin to LV_{DD1}.

12. For systems that boot from local bus (GPCM)-controlled NOR flash, a pullup on LGPL4 is required.

	RCWL[COREPLI		RCWL[COREPLL]				
0–1	2–5	6	- core_cik : csb_cik Ratio	VCO Divider			
nn	0000	n	PLL bypassed (PLL off, <i>csb_clk</i> clocks core directly)	PLL bypassed (PLL off, <i>csb_clk</i> clocks core directly)			
00	0001	0	1:1	2			
01	0001	0	1:1	4			
10	0001	0	1:1	8			
11	0001	0	1:1	8			
00	0001	1	1.5:1	2			
01	0001	1	1.5:1	4			
10	0001	1	1.5:1	8			
11	0001	1	1.5:1	8			
00	0010	0	2:1	2			
01	0010	0	2:1	4			
10	0010	0	2:1	8			
11	0010	0	2:1	8			
00	0010	1	2.5:1	2			
01	0010	1	2.5:1	4			
10	0010	1	2.5:1	8			
11	0010	1	2.5:1	8			
00	0011	0	3:1	2			
01	0011	0	3:1	4			
10	0011	0	3:1	8			
11	0011	0	3:1	8			

Table 61. e300 Core PLL Configuration

¹ Core VCO frequency = core frequency × VCO divider. The VCO divider must be set properly so that the core VCO frequency is in the range of 800–1800 MHz.

Table 63. Package Thermal Characteristics for TBGA (continued)

Characteristic	Symbol	Value	Unit	Notes
Junction-to-package natural convection on top	Ψ_{JT}	1	°C/W	6

Notes:

- 1. Junction temperature is a function of die size, on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance.
- 2. Per SEMI G38-87 and JEDEC JESD51-2 with the single-layer board horizontal.
- 3. Per JEDEC JESD51-6 with the board horizontal, 1 m/s is approximately equal to 200 linear feet per minute (LFM).
- 4. Thermal resistance between the die and the printed-circuit board per JEDEC JESD51-8. Board temperature is measured on the top surface of the board near the package.
- 5. Thermal resistance between the die and the case top surface as measured by the cold plate method (MIL SPEC-883 Method 1012.1).
- 6. Thermal characterization parameter indicating the temperature difference between package top and the junction temperature per JEDEC JESD51-2. When Greek letters are not available, the thermal characterization parameter is written as Psi-JT.

20.2 Thermal Management Information

For the following sections, $P_D = (V_{DD} \times I_{DD}) + P_{I/O}$ where $P_{I/O}$ is the power dissipation of the I/O drivers. See Table 5 for I/O power dissipation values.

20.2.1 Estimation of Junction Temperature with Junction-to-Ambient Thermal Resistance

An estimation of the chip junction temperature, T_J, can be obtained from the equation:

$$T_J = T_A + (R_{\theta JA} \times P_D)$$

where:

 T_J = junction temperature (°C)

 T_A = ambient temperature for the package (°C)

 $R_{\theta JA}$ = junction-to-ambient thermal resistance (°C/W)

 P_D = power dissipation in the package (W)

The junction-to-ambient thermal resistance is an industry-standard value that provides a quick and easy estimation of thermal performance. Generally, the value obtained on a single-layer board is appropriate for a tightly packed printed-circuit board. The value obtained on the board with the internal planes is usually appropriate if the board has low power dissipation and the components are well separated. Test cases have demonstrated that errors of a factor of two (in the quantity $T_J - T_A$) are possible.

20.2.2 Estimation of Junction Temperature with Junction-to-Board Thermal Resistance

The thermal performance of a device cannot be adequately predicted from the junction-to-ambient thermal resistance. The thermal performance of any component is strongly dependent on the power dissipation of surrounding components. In addition, the ambient temperature varies widely within the application. For many natural convection and especially closed box applications, the board temperature at the perimeter

where:

 $R_{\theta JA}$ = junction-to-ambient thermal resistance (°C/W)

 $R_{\theta JC}$ = junction-to-case thermal resistance (°C/W)

 $R_{\theta CA}$ = case-to-ambient thermal resistance (°C/W)

 $R_{\theta JC}$ is device-related and cannot be influenced by the user. The user controls the thermal environment to change the case-to-ambient thermal resistance, $R_{\theta CA}$. For instance, the user can change the size of the heat sink, the air flow around the device, the interface material, the mounting arrangement on printed-circuit board, or change the thermal dissipation on the printed-circuit board surrounding the device.

The thermal performance of devices with heat sinks has been simulated with a few commercially available heat sinks. The heat sink choice is determined by the application environment (temperature, air flow, adjacent component power dissipation) and the physical space available. Because there is not a standard application environment, a standard heat sink is not required.

Table 64 shows heat sink thermal resistance for TBGA of the MPC8349EA.

Host Sink Assuming Thermal Grosse	Air Flow	35 imes 35 mm TBGA	
neat Sink Assuming Merinai Grease		Thermal Resistance	
AAVID $30 \times 30 \times 9.4$ mm pin fin	Natural convection	10	
AAVID $30 \times 30 \times 9.4$ mm pin fin	1 m/s	6.5	
AAVID $30 \times 30 \times 9.4$ mm pin fin	2 m/s	5.6	
AAVID 31 \times 35 \times 23 mm pin fin	Natural convection	8.4	
AAVID 31 \times 35 \times 23 mm pin fin	1 m/s	4.7	
AAVID 31 \times 35 \times 23 mm pin fin	2 m/s	4	
Wakefield, $53 \times 53 \times 25$ mm pin fin	Natural convection	5.7	
Wakefield, $53 \times 53 \times 25$ mm pin fin	1 m/s	3.5	
Wakefield, $53 \times 53 \times 25$ mm pin fin	2 m/s	2.7	
MEI, $75 \times 85 \times 12$ no adjacent board, extrusion	Natural convection	6.7	
MEI, 75 \times 85 \times 12 no adjacent board, extrusion	1 m/s	4.1	
MEI, $75 \times 85 \times 12$ no adjacent board, extrusion	2 m/s	2.8	
MEI, $75 \times 85 \times 12$ mm, adjacent board, 40 mm side bypass	1 m/s	3.1	

Table 64. Heat Sink and Thermal Resistance of MPC8349EA (TBGA)

Accurate thermal design requires thermal modeling of the application environment using computational fluid dynamics software which can model both the conduction cooling and the convection cooling of the air moving through the application. Simplified thermal models of the packages can be assembled using the junction-to-case and junction-to-board thermal resistances listed in the thermal resistance table. More detailed thermal models can be made available on request.

System Design Information

2. The e300 core PLL generates the core clock as a slave to the platform clock. The frequency ratio between the e300 core clock and the platform clock is selected using the e300 PLL ratio configuration bits as described in Section 19.2, "Core PLL Configuration."

21.2 PLL Power Supply Filtering

Each PLL gets power through independent power supply pins ($AV_{DD}1$, $AV_{DD}2$, respectively). The AV_{DD} level should always equal to V_{DD} , and preferably these voltages are derived directly from V_{DD} through a low frequency filter scheme.

There are a number of ways to provide power reliably to the PLLs, but the recommended solution is to provide four independent filter circuits as illustrated in Figure 42, one to each of the four AV_{DD} pins. Independent filters to each PLL reduce the opportunity to cause noise injection from one PLL to the other.

The circuit filters noise in the PLL resonant frequency range from 500 kHz to 10 MHz. It should be built with surface mount capacitors with minimum effective series inductance (ESL). Consistent with the recommendations of Dr. Howard Johnson in *High Speed Digital Design: A Handbook of Black Magic* (Prentice Hall, 1993), multiple small capacitors of equal value are recommended over a single large value capacitor.

To minimize noise coupled from nearby circuits, each circuit should be placed as closely as possible to the specific AV_{DD} pin being supplied. It should be possible to route directly from the capacitors to the AV_{DD} pin, which is on the periphery of package, without the inductance of vias.

Figure 42 shows the PLL power supply filter circuit.



Figure 42. PLL Power Supply Filter Circuit

21.3 Decoupling Recommendations

Due to large address and data buses and high operating frequencies, the MPC8349EA can generate transient power surges and high frequency noise in its power supply, especially while driving large capacitive loads. This noise must be prevented from reaching other components in the MPC8349EA system, and the device itself requires a clean, tightly regulated source of power. Therefore, the system designer should place at least one decoupling capacitor at each V_{DD} , OV_{DD} , GV_{DD} , and LV_{DD} pin of the device. These capacitors should receive their power from separate V_{DD} , OV_{DD} , GV_{DD} , LV_{DD} , and GND power planes in the PCB, with short traces to minimize inductance. Capacitors can be placed directly under the device using a standard escape pattern. Others can surround the part.

These capacitors should have a value of 0.01 or 0.1 μ F. Only ceramic SMT (surface mount technology) capacitors should be used to minimize lead inductance, preferably 0402 or 0603 sizes.

In addition, distribute several bulk storage capacitors around the PCB, feeding the V_{DD} , OV_{DD} , GV_{DD} , and LV_{DD} planes, to enable quick recharging of the smaller chip capacitors. These bulk capacitors should

22.1 Part Numbers Fully Addressed by This Document

Table 66 shows an analysis of the Freescale part numbering nomenclature for the MPC8349EA. The individual part numbers correspond to a maximum processor core frequency. Each part number also contains a revision code that refers to the die mask revision number. For available frequency configuration parts including extended temperatures, refer to the device product summary page on our website listed on the back cover of this document or, contact your local Freescale sales office.

MPC	nnnn	е	t	рр	aa	а	r
Product Code	Part Identifier	Encryption Acceleration	Temperature ¹ Range	Package ²	Processor Frequency ³	Platform Frequency	Revision Level
MPC	8349	Blank = Not included E = included	Blank = 0 to 105°C C = -40 to 105°C	ZU =TBGA VV = PB free TBGA	e300 core speed AG = 400 AJ = 533 AL = 667	D = 266 F = 333 ⁴	B = 3.1

Table 66. Part Numbering Nomenclature

Notes:

1. For temperature range = C, processor frequency is limited to with a platform frequency of 266 and up to 533 with a platform frequency of 333

2. See Section 18, "Package and Pin Listings," for more information on available package types.

- Processor core frequencies supported by parts addressed by this specification only. Not all parts described in this specification support all core frequencies. Additionally, parts addressed by Part Number Specifications may support other maximum core frequencies.
- 4. ALF marked parts support DDR1 data rate up to 333 MHz (at 333 MHz CSB as the 'F' marking implies) and DDR2 data rate up to 400 MHz (at 200 MHz CSB). AJF marked parts support DDR1 and DDR2 data rate up to 333 MHz (at a CSB of 333 MHz).

Table 67 shows the SVR settings by device and package type.

Table 67. SVR Settings

Device	Package	SVR (Rev. 3.0)		
MPC8349EA	TBGA	8050_0030		
MPC8349A	TBGA	8051_0030		