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## What is "[Embedded - Microcontrollers](#)"?

"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

## Applications of "[Embedded - Microcontrollers](#)"

### Details

Product Status	Active
Core Processor	78K/0R
Core Size	16-Bit
Speed	20MHz
Connectivity	3-Wire SIO, I <sup>2</sup> C, LINbus, UART/USART
Peripherals	DMA, LVD, POR, PWM, WDT
Number of I/O	50
Program Memory Size	96KB (96K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	6K x 8
Voltage - Supply (Vcc/Vdd)	1.8V ~ 5.5V
Data Converters	A/D 8x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	64-TQFP
Supplier Device Package	-
Purchase URL	<a href="https://www.e-xfl.com/product-detail/renesas-electronics-america/upd78f1143aga-hab-ax">https://www.e-xfl.com/product-detail/renesas-electronics-america/upd78f1143aga-hab-ax</a>

**(b) TI03**

This is a pin for inputting an external count clock/capture trigger to 16-bit timer 03.

**(c) TO03**

This is a timer output pin from 16-bit timer 03.

**(d) RTC1HZ**

This is a real-time counter correction clock (1 Hz) output pin.

**2.2.5 P40 to P43 (port 4)**

P40 to P43 function as a 4-bit I/O port. These pins also function as data I/O for a flash memory programmer/debugger, clock output, and timer I/O.

The following operation modes can be specified in 1-bit units.

**(1) Port mode**

P40 to P43 function as an 4-bit I/O port. P40 to P43 can be set to input or output port in 1-bit units using port mode register 4 (PM4). Use of an on-chip pull-up resistor can be specified by pull-up resistor option register 4 (PU4).

Be sure to connect an external pull-up resistor to P40 when on-chip debugging is enabled (by using an option byte).

**(2) Control mode**

P40 to P42 function as data I/O for a flash memory programmer/debugger, clock output, and timer I/O.

**(a) TOOL0**

This is a data I/O pin for a flash memory programmer/debugger.

Be sure to pull up this pin externally when on-chip debugging is enabled (pulling it down is prohibited).

**(b) TOOL1**

This is a clock output pin for a debugger.

When the on-chip debug function is used, P41/TOOL1 pin can be used as follows by the mode setting on the debugger.

1-line mode: can be used as a port (P41).

2-line mode: used as a TOOL1 pin and cannot be used as a port (P41).

**(c) TI04**

This is a pin for inputting an external count clock/capture trigger to 16-bit timers 04.

**(d) TO04**

This is a timer output pin from 16-bit timers 04.

**Caution** The function of the P40/TOOL0 pin varies as described in (a) to (c) below.  
In the case of (b) or (c), make the specified connection.

**(a) In normal operation mode and when on-chip debugging is disabled (OCDENSET = 0) by an option byte (000C3H)**

=> Use this pin as a port pin (P40).

### 3.4.7 Based addressing

#### [Function]

Based addressing uses the contents of a register pair specified with the instruction word as a base address, and 8-bit immediate data or 16-bit immediate data as offset data. The sum of these values is used to specify the target address.

#### [Operand format]

Identifier	Description
–	[HL + byte], [DE + byte], [SP + byte] (only the space from F0000H to FFFFFH is specifiable)
–	word[B], word[C] (only the space from F0000H to FFFFFH is specifiable)
–	word[BC] (only the space from F0000H to FFFFFH is specifiable)
–	ES:[HL + byte], ES:[DE + byte] (higher 4-bit addresses are specified by the ES register)
–	ES:word[B], ES:word[C] (higher 4-bit addresses are specified by the ES register)
–	ES:word[BC] (higher 4-bit addresses are specified by the ES register)

Figure 3-31. Example of [SP+byte]

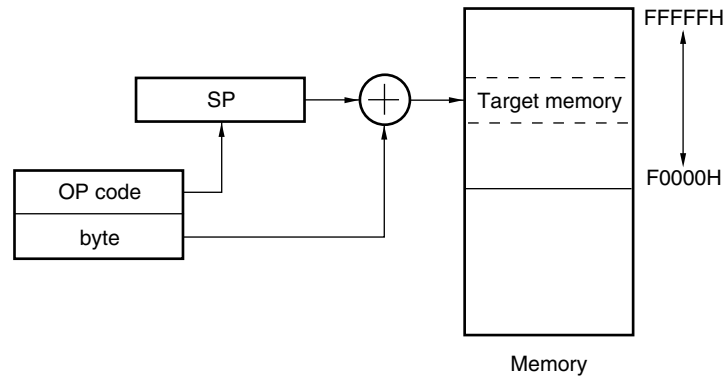
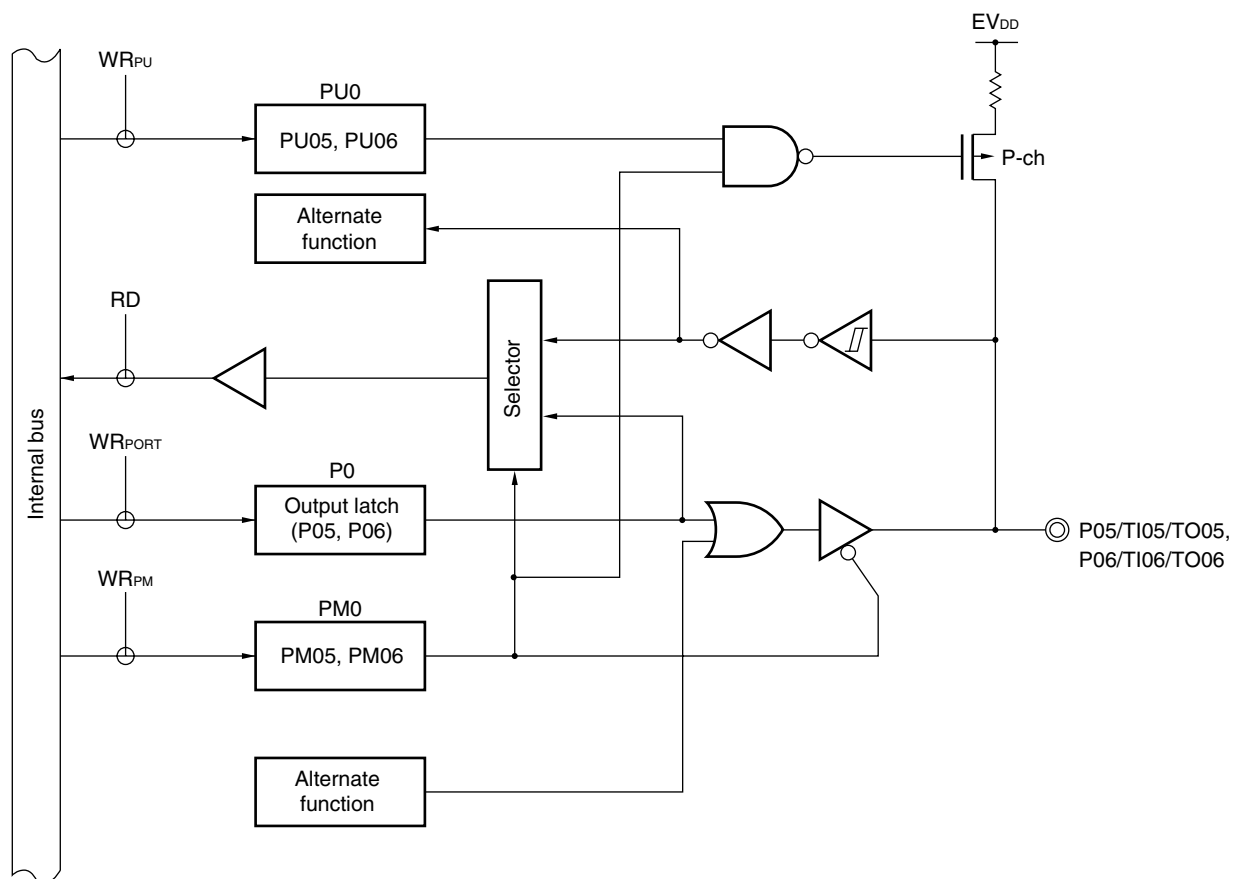


Figure 4-6. Block Diagram of P05 and P06



P0: Port register 0  
 PU0: Pull-up resistor option register 0  
 PM0: Port mode register 0  
 RD: Read signal  
 $WR_{xx}$ : Write signal

(5) Timer channel enable status register 0 (TE0)

TE0 is used to enable or stop the timer operation of each channel.

When a bit of timer channel start register 0 (TS0) is set to 1, the corresponding bit of this register is set to 1.

When a bit of timer channel stop register 0 (TT0) is set to 1, the corresponding bit of this register is cleared to 0.

TE0 can be read by a 16-bit memory manipulation instruction.

The lower 8 bits of TE0 can be set with a 1-bit or 8-bit memory manipulation instruction with TE0L.

Reset signal generation clears this register to 0000H.

Figure 6-8. Format of Timer Channel Enable Status Register 0 (TE0)

Address: F01B0H, F01B1H    After reset: 0000H    R

Symbol	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
TE0	0	0	0	0	0	0	0	0	TE07	TE06	TE05	TE04	TE03	TE02	TE01	TE00

TE0n	Indication of operation enable/stop status of channel n
0	Operation is stopped.
1	Operation is enabled.

Remark    n = 0 to 7

**Caution** When  $TOE0n = 1$ , even if the output by timer interrupt of each timer ( $INTTM0n$ ) contends with writing to  $TO0n$ , output is normally done to  $TO0n$  pin.

**Remark**  $n = 0$  to 6

#### 6.4.5 Timer Interrupt and $TO0n$ Pin Output at Operation Start

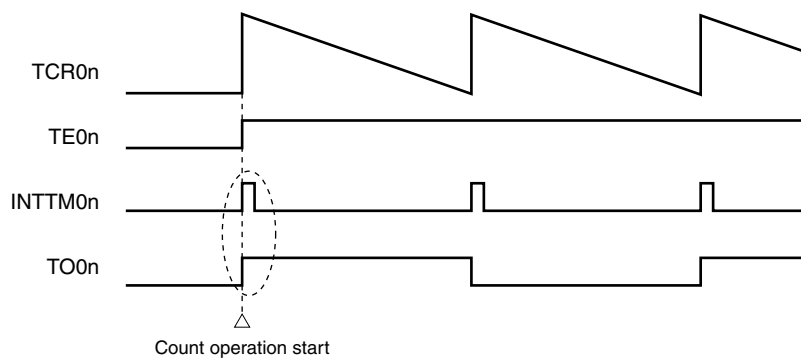
In the interval timer mode or capture mode, the  $MD0n0$  bit in the  $TMR0n$  register sets whether or not to generate a timer interrupt at count start.

When  $MD0n0$  is set to 1, the count operation start timing can be known by the timer interrupt ( $INTTM0n$ ) generation.

In the other modes, neither timer interrupt at count operation start nor  $TO0n$  output is controlled.

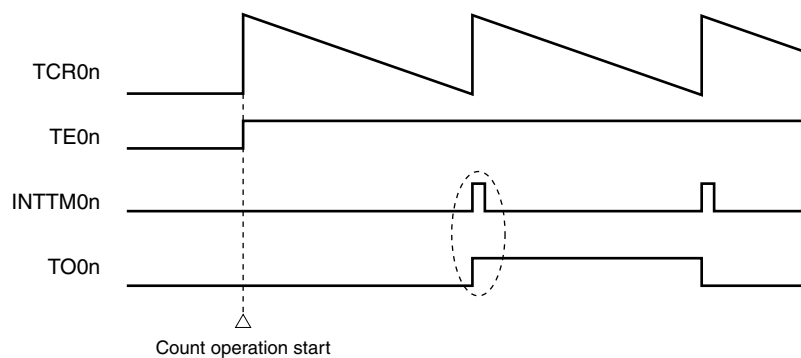
Figures 6-32 and 6-33 show operation examples when the interval timer mode ( $TOE0n = 1$ ,  $TOM0n = 0$ ) is set.

**Figure 6-32. When  $MD0n0$  is set to 1**



When  $MD0n0$  is set to 1, a timer interrupt ( $INTTM0n$ ) is output at count operation start, and  $TO0n$  performs a toggle operation.

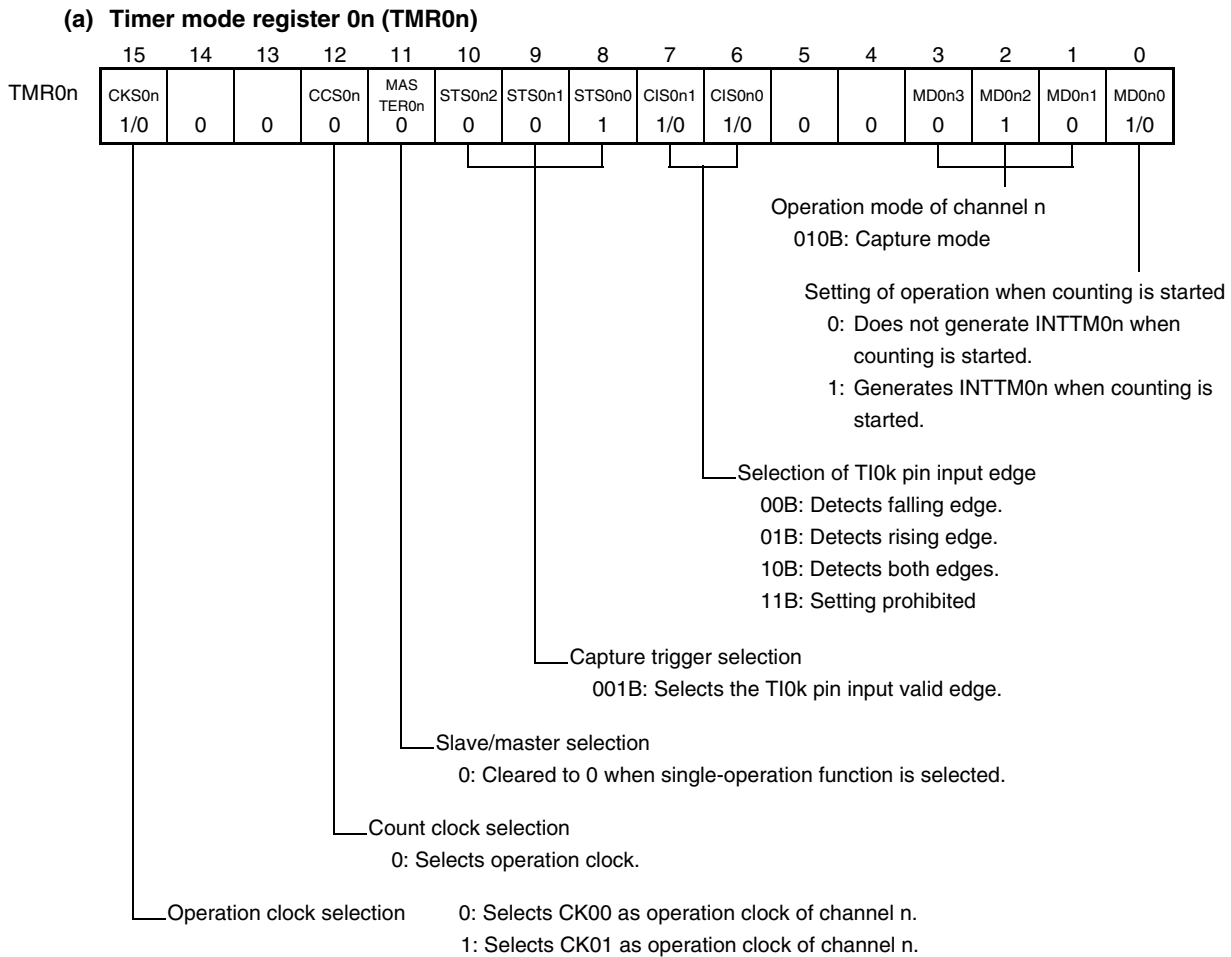
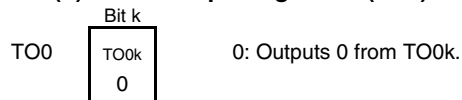
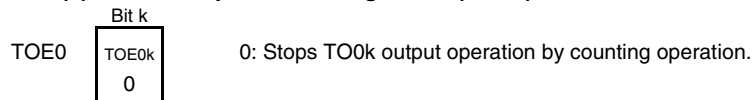
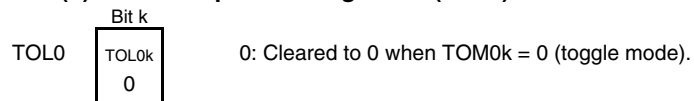
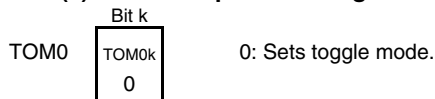
**Figure 6-33. When  $MD0n0$  is set to 0**



When  $MD0n0$  is set to 0, a timer interrupt ( $INTTM0n$ ) is not output at count operation start, and  $TO0n$  does not change either. After counting one cycle,  $INTTM0n$  is output and  $TO0n$  performs a toggle operation.

**Remark**  $n = 0$  to 6

Figure 6-49. Example of Set Contents of Registers to Measure Input Pulse Interval

**(b) Timer output register 0 (TO0)****(c) Timer output enable register 0 (TOE0)****(d) Timer output level register 0 (TOL0)****(e) Timer output mode register 0 (TOM0)**

**Remark** n = 0 to 7, k = 0 to 6

**Figure 7-3. Format of Real-Time Counter Control Register 0 (RTCC0)**

Address: FFF9DH After reset: 00H R/W

Symbol	<7>	6	<5>	<4>	3	2	1	0
RTCC0	RTCE	0	RCLOE1	RCLOE0	AMPM	CT2	CT1	CT0

RTCE	Real-time counter operation control
0	Stops counter operation.
1	Starts counter operation.

RCLOE1	RTC1HZ pin output control
0	Disables output of RTC1HZ pin (1 Hz).
1	Enables output of RTC1HZ pin (1 Hz).

RCLOE0 <sup>Note</sup>	RTCCL pin output control
0	Disables output of RTCCL pin (32.768 kHz).
1	Enables output of RTCCL pin (32.768 kHz).

AMPM	Selection of 12-/24-hour system
0	12-hour system (a.m. and p.m. are displayed.)
1	24-hour system

Rewrite the AMPM value after setting RWAIT (bit 0 of RTCC1) to 1. If the AMPM value is changed, the values of the hour count register (HOUR) change according to the specified time system. Table 7-2 shows the displayed time digits.

CT2	CT1	CT0	Constant-period interrupt (INTRTC) selection
0	0	0	Does not use constant-period interrupt function.
0	0	1	Once per 0.5 s (synchronized with second count up)
0	1	0	Once per 1 s (same time as second count up)
0	1	1	Once per 1 m (second 00 of every minute)
1	0	0	Once per 1 hour (minute 00 and second 00 of every hour)
1	0	1	Once per 1 day (hour 00, minute 00, and second 00 of every day)
1	1	×	Once per 1 month (Day 1, hour 00 a.m., minute 00, and second 00 of every month)

When changing the values of CT2 to CT0 while the counter operates (RTCE = 1), rewrite the values of CT2 to CT0 after disabling interrupt servicing INTRTC by using the interrupt mask flag register. Furthermore, after rewriting the values of CT2 to CT0, enable interrupt servicing after clearing the RIFG and RTCIF flags.

**Note** RCLOE0 and RCLOE2 must not be enabled at the same time.

**Caution** If RCLOE0 and RCLOE1 are changed when RTCE = 1, glitches may occur in the 32.768 kHz and 1 Hz output signals.

**Remark** ×: don't care



**(7) Serial flag clear trigger register mn (SIRmn)**

SIRmn is a trigger register that is used to clear each error flag of channel n.

When each bit (FECTmn, PECTmn, OVCTmn) of this register is set to 1, the corresponding bit (FEFmn, PEFmn, OVFn) of serial status register mn is cleared to 0. Because SIRmn is a trigger register, it is cleared immediately when the corresponding bit of SSRmn is cleared.

SIRmn can be set by a 16-bit memory manipulation instruction.

The lower 8 bits of SIRmn can be set with an 8-bit memory manipulation instruction with SIRmnL.

Reset signal generation clears this register to 0000H.

**Figure 11-10. Format of Serial Flag Clear Trigger Register mn (SIRmn)**

Address: F0108H, F0109H (SIR00) to F010EH, F010FH (SIR03), After reset: 0000H R/W  
F014CH, F014DH (SIR12), F014EH, F014FH (SIR13)

Symbol	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
SIRmn	0	0	0	0	0	0	0	0	0	0	0	0	0	FEC Tmn	PEC Tmn	OVC Tmn

FEC Tmn	Clear trigger of framing error of channel n
0	No trigger operation
1	Clears the FEFmn bit of the SSRmn register to 0.

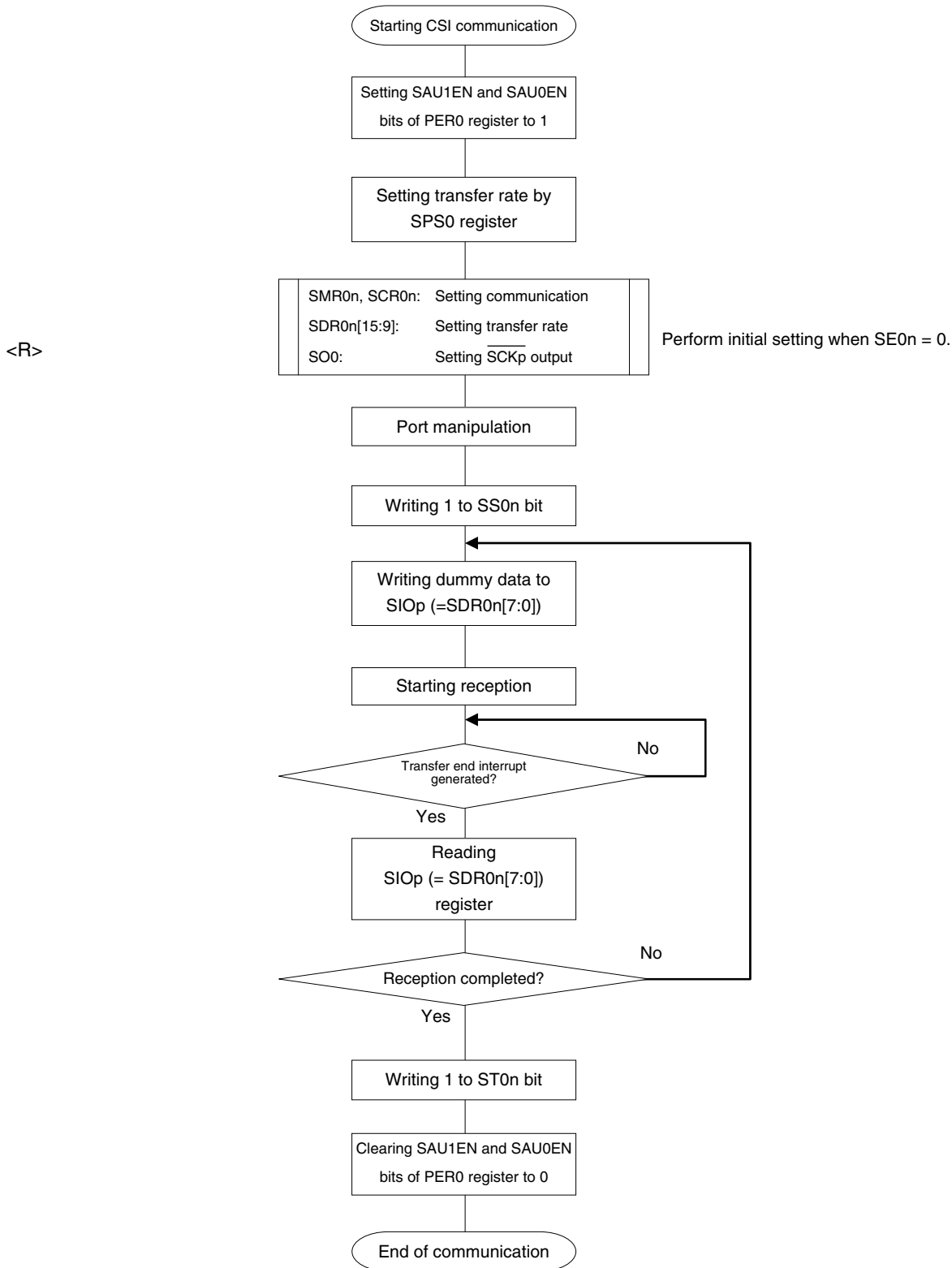
PEC Tmn	Clear trigger of parity error flag of channel n
0	No trigger operation
1	Clears the PEFmn bit of the SSRmn register to 0.

OVC Tmn	Clear trigger of overrun error flag of channel n
0	No trigger operation
1	Clears the OVFn bit of the SSRmn register to 0.

**Caution** Be sure to clear bits 15 to 3 to “0”.

**Remarks** 1. m: Unit number (m = 0, 1), n: Channel number (n = 0 to 3), mn = 00 to 03, 12, 13  
2. When the SIRmn register is read, 0000H is always read.

Figure 11-37. Flowchart of Master Reception (in Single-Reception Mode)



**Caution** After setting the PER0 register to 1, be sure to set the SPS0 register after 4 or more clocks have elapsed.

**Table 11-6. Relationship between register settings and pins (Channel 1 of unit 0: UART0 reception)**

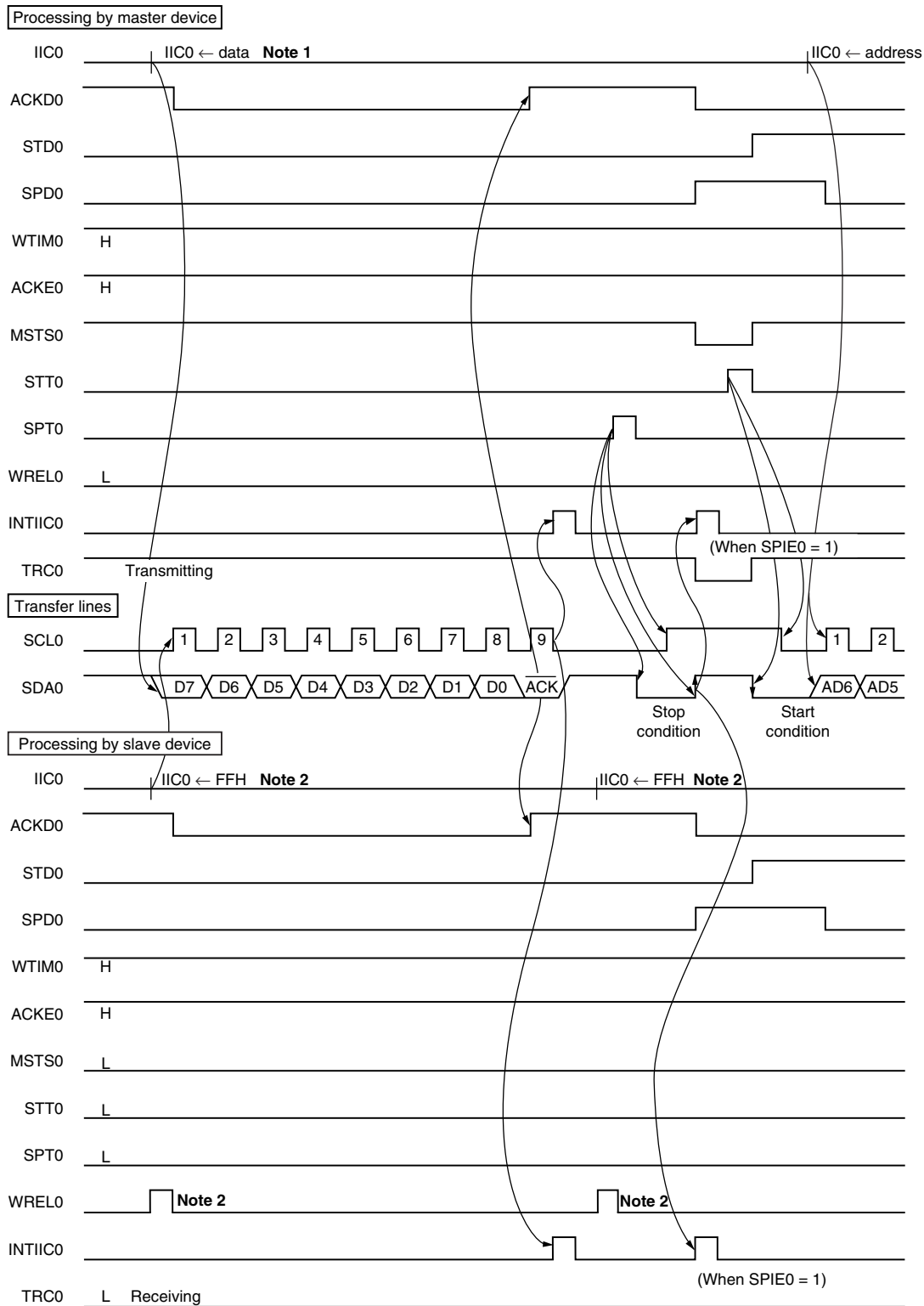
SE01 <sup>Note1</sup>	MD012	MD011	TXE01	RXE01	PM11 <sup>Note2</sup>	P11 <sup>Note2</sup>	Operation mode	Pin Function
								SI00/RxD0/P11 <sup>Note2</sup>
0	0	1	0	0	× <sup>Note3</sup>	× <sup>Note3</sup>	Operation stop mode	SI00/P11
1	0	1	0	1	1	×	UART0 reception <sup>Note4, 5</sup>	RxD0

- Notes**
1. The SE0 register is a read-only status register which is set using the SS0 and ST0 registers.
  2. When channel 1 of unit 0 is set to UART0 reception, this pin becomes an RxD0 function pin. In this case, set channel 0 of unit 0 to operation stop mode or UART0 transmission (refer to **Table 11-5**).  
When channel 0 of unit 0 is set to CSI00, this pin cannot be used as an RxD0 function pin. In this case, set channel 1 of unit 0 to operation stop mode.
  3. This pin can be set as a port function pin.
  4. When using UART0 transmission and reception in a pair, set channel 0 of unit 0 to UART0 transmission (refer to **Table 11-5**).
  5. The SMR00 register of channel 0 of unit 0 must also be set during UART0 reception. For details, refer to **11.6.2 (1) Register setting**.

**Remark** X: Don't care

**Figure 12-28. Example of Master to Slave Communication**  
**(When 9-Clock Wait Is Selected for Both Master and Slave) (3/3)**

**(3) Stop condition**



- Notes**
1. Write data to IIC0, not setting WREL0, in order to cancel a wait state during master transmission.
  2. To cancel a slave wait state, write "FFH" to IIC0 or set WREL0.

Table 17-1. Operating Statuses in HALT Mode (1/2)

HALT Mode Setting  Item			When HALT Instruction Is Executed While CPU Is Operating on Main System Clock		
			When CPU Is Operating on Internal High-Speed Oscillation Clock (f <sub>IH</sub> )	When CPU Is Operating on X1 Clock (f <sub>x</sub> )	When CPU Is Operating on External Main System Clock (f <sub>EX</sub> )
System clock			Clock supply to the CPU is stopped		
Main system clock	f <sub>IH</sub>	Operation continues (cannot be stopped)		Status before HALT mode was set is retained	
	f <sub>x</sub>	Status before HALT mode was set is retained	Operation continues (cannot be stopped)	Cannot operate	
	f <sub>EX</sub>		Cannot operate	Operation continues (cannot be stopped)	
Subsystem clock	f <sub>XT</sub>	Status before HALT mode was set is retained			
f <sub>IL</sub>		Set by bits 0 (WDSTBYON) and 4 (WTON) of option byte (000C0H) • WTON = 0: Stops • WTON = 1 and WDSTBYON = 1: Oscillates • WTON = 1 and WDSTBYON = 0: Stops			
CPU			Operation stopped		
Flash memory			Operable in low-current consumption mode		
RAM			Operation stopped. However, status before HALT mode was set is retained at voltage higher than POC detection voltage.		
Port (latch)			Status before HALT mode was set is retained		
Timer array unit (TAU)			Operable		
Real-time counter (RTC)					
Watchdog timer			Set by bits 0 (WDSTBYON) and 4 (WTON) of option byte (000C0H) • WTON = 0: Stops • WTON = 1 and WDSTBYON = 1: Operates • WTON = 1 and WDSTBYON = 0: Stops		
Clock output/buzzer output			Operable		
A/D converter					
Serial array unit (SAU)					
Serial interface (IIC0)					
Multiplier			Operation stopped		
DMA controller			Operable		
Power-on-clear function					
Low-voltage detection function					
External interrupt					
Key interrupt function					

**Remark**  $f_{IH}$ : Internal high-speed oscillation clock  
 $f_x$ : X1 clock  
 $f_{EX}$ : External main system clock  
 $f_{XT}$ : XT1 clock  
 $f_{IL}$ : Internal low-speed oscillation clock

**(2) When detecting level of input voltage from external input pin (EXLVI)**

- When starting operation
  - <1> Mask the LVI interrupt (LVIMK = 1).
  - <2> Set bit 2 (LVISEL) of the low-voltage detection register (LVIM) to 1 (detects level of input voltage from external input pin (EXLVI)).
  - <3> Set bit 7 (LVION) of LVIM to 1 (enables LVI operation).
  - <4> Use software to wait for the following periods of time (Total 410  $\mu$ s).
    - Operation stabilization time (10  $\mu$ s (MAX.))
    - Minimum pulse width (200  $\mu$ s (MIN.))
    - Detection delay time (200  $\mu$ s (MAX.))
  - <5> Wait until it is checked that (input voltage from external input pin (EXLVI)  $\geq$  detection voltage ( $V_{EXLVI} = 1.21$  V (TYP.))) by bit 0 (LVIF) of LVIM.
  - <6> Set bit 1 (LVIMD) of LVIM to 1 (generates reset signal when the level is detected).

Figure 20-7 shows the timing of the internal reset signal generated by the low-voltage detector. The numbers in this timing chart correspond to <1> to <6> above.

- Cautions**
1. <1> must always be executed. When LVIMK = 0, an interrupt may occur immediately after the processing in <3>.
  2. If input voltage from external input pin (EXLVI)  $\geq$  detection voltage ( $V_{EXLVI} = 1.21$  V (TYP.)) when LVIMD is set to 1, an internal reset signal is not generated.
  3. Input voltage from external input pin (EXLVI) must be  $EXLVI < V_{DD}$ .

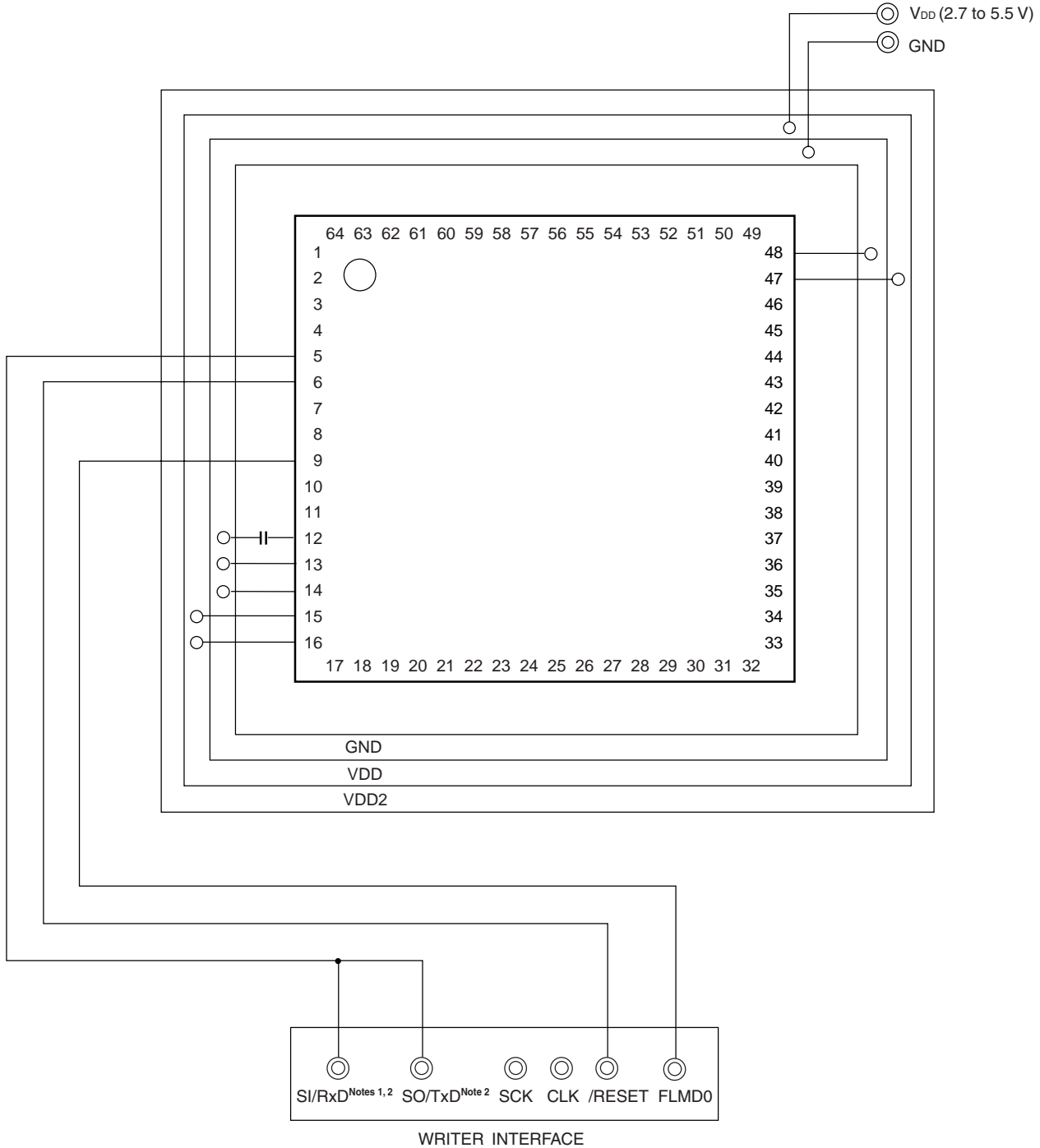
- When stopping operation
 

Either of the following procedures must be executed.

  - When using 8-bit memory manipulation instruction:  
Write 00H to LVIM.
  - When using 1-bit memory manipulation instruction:  
Clear LVIMD to 0 and then LVION to 0.

Examples of the recommended connection when using the adapter for flash memory writing are shown below.

**Figure 23-1. Example of Wiring Adapter for Flash Memory Writing (GF Package)**



- Notes**
1. This pin is not required to be connected when using PG-FP5 or FL-PR5.
  2. Connect SI/RxD or SO/TxD when using QB-MINI2.

## 23.7 Security Settings

The 78K0R/KE3 supports a security function that prohibits rewriting the user program written to the internal flash memory, so that the program cannot be changed by an unauthorized person.

The operations shown below can be performed using the Security Set command. The security setting is valid when the programming mode is set next.

- Disabling batch erase (chip erase)

Execution of the block erase and batch erase (chip erase) commands for entire blocks in the flash memory is prohibited by this setting during on-board/off-board programming. Once execution of the batch erase (chip erase) command is prohibited, all of the prohibition settings (including prohibition of batch erase (chip erase)) can no longer be cancelled.

**Caution** After the security setting for the batch erase is set, erasure cannot be performed for the device. In addition, even if a write command is executed, data different from that which has already been written to the flash memory cannot be written, because the erase command is disabled.

- Disabling block erase

Execution of the block erase command for a specific block in the flash memory is prohibited during on-board/off-board programming. However, blocks can be erased by means of self programming.

- Disabling write

Execution of the write and block erase commands for entire blocks in the flash memory is prohibited during on-board/off-board programming. However, blocks can be written by means of self programming.

- Disabling rewriting boot cluster 0

Execution of the write command, block erase command, and batch erase (chip erase) command for boot cluster 0 (00000H to 00FFFH) in the flash memory is prohibited by this setting.

The batch erase (chip erase), block erase, write commands, and rewriting boot cluster 0 are enabled by the default setting when the flash memory is shipped. Security can be set by on-board/off-board programming and self programming. Each security setting can be used in combination.

All the security settings are cleared by executing the batch erase (chip erase) command.

Table 23-7 shows the relationship between the erase and write commands when the 78K0R/KE3 security function is enabled.

**Remark** To prohibit writing and erasing during self-programming, use the flash sealed window function (see 23.9.2 for detail).



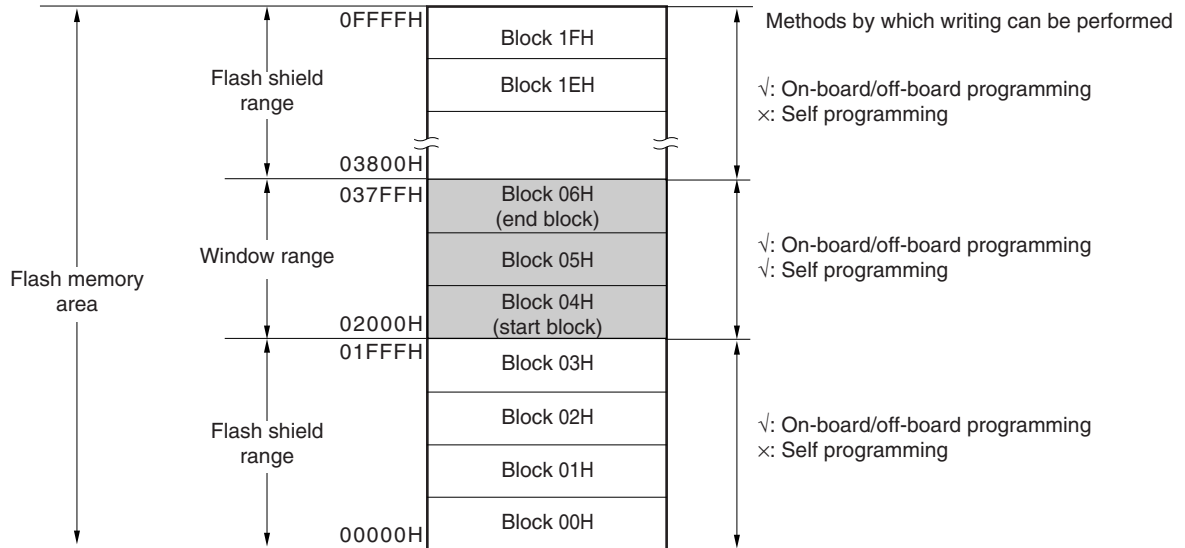
### 23.9.2 Flash shield window function

The flash shield window function is provided as one of the security functions for self programming. It disables writing to and erasing areas outside the range specified as a window only during self programming.

The window range can be set by specifying the start and end blocks. The window range can be set or changed during both on-board/off-board programming and self programming.

Writing to and erasing areas outside the window range are disabled during self programming. During on-board/off-board programming, however, areas outside the range specified as a window can be written and erased.

**Figure 23-13. Flash Shield Window Setting Example**  
(Target Devices:  $\mu$ PD78F1142, 78F1142A, Start Block: 04H, End Block: 06H)



**Caution** If the rewrite-prohibited area of the boot cluster 0 overlaps with the flash shield window range, prohibition to rewrite the boot cluster 0 takes priority.

**Table 23-11. Relationship Between Flash Shield Window Function Setting/Change Methods and Commands**

Programming Conditions	Window Range Setting/Change Methods	Execution Commands	
		Block Erase	Write
Self-programming	Specify the starting and ending blocks by the set information library.	Block erasing is enabled only within the window range.	Writing is enabled only within the range of window range.
On-board/off-board programming	Specify the starting and ending blocks on GUI of dedicated flash memory programmer, etc.	Block erasing is enabled also outside the window range.	Writing is enabled also outside the window range.

**Remark** See 23.7 Security Settings to prohibit writing/erasing during on-board/off-board programming.

Table 26-5. Operation List (2/17)

Instruction Group	Mnemonic	Operands	Bytes	Clocks		Operation	Flag		
				Note 1	Note 2		Z	AC	CY
8-bit data transfer	MOV	A, [HL + byte]	2	1	4	$A \leftarrow (HL + \text{byte})$			
		[HL + byte], A	2	1	–	$(HL + \text{byte}) \leftarrow A$			
		A, [HL + B]	2	1	4	$A \leftarrow (HL + B)$			
		[HL + B], A	2	1	–	$(HL + B) \leftarrow A$			
		A, [HL + C]	2	1	4	$A \leftarrow (HL + C)$			
		[HL + C], A	2	1	–	$(HL + C) \leftarrow A$			
		word[B], #byte	4	1	–	$(B + \text{word}) \leftarrow \text{byte}$			
		A, word[B]	3	1	4	$A \leftarrow (B + \text{word})$			
		word[B], A	3	1	–	$(B + \text{word}) \leftarrow A$			
		word[C], #byte	4	1	–	$(C + \text{word}) \leftarrow \text{byte}$			
		A, word[C]	3	1	4	$A \leftarrow (C + \text{word})$			
		word[C], A	3	1	–	$(C + \text{word}) \leftarrow A$			
		word[BC], #byte	4	1	–	$(BC + \text{word}) \leftarrow \text{byte}$			
		A, word[BC]	3	1	4	$A \leftarrow (BC + \text{word})$			
		word[BC], A	3	1	–	$(BC + \text{word}) \leftarrow A$			
		[SP + byte], #byte	3	1	–	$(SP + \text{byte}) \leftarrow \text{byte}$			
		A, [SP + byte]	2	1	–	$A \leftarrow (SP + \text{byte})$			
		[SP + byte], A	2	1	–	$(SP + \text{byte}) \leftarrow A$			
		B, saddr	2	1	–	$B \leftarrow (\text{saddr})$			
		B, !addr16	3	1	4	$B \leftarrow (\text{addr16})$			
		C, saddr	2	1	–	$C \leftarrow (\text{saddr})$			
		C, !addr16	3	1	4	$C \leftarrow (\text{addr16})$			
		X, saddr	2	1	–	$X \leftarrow (\text{saddr})$			
		X, !addr16	3	1	4	$X \leftarrow (\text{addr16})$			
		ES:!addr16, #byte	5	2	–	$(ES, \text{addr16}) \leftarrow \text{byte}$			
		A, ES:!addr16	4	2	5	$A \leftarrow (ES, \text{addr16})$			
		ES:!addr16, A	4	2	–	$(ES, \text{addr16}) \leftarrow A$			
		A, ES:[DE]	2	2	5	$A \leftarrow (ES, DE)$			
		ES:[DE], A	2	2	–	$(ES, DE) \leftarrow A$			
		ES:[DE + byte], #byte	4	2	–	$((ES, DE) + \text{byte}) \leftarrow \text{byte}$			
		A, ES:[DE + byte]	3	2	5	$A \leftarrow ((ES, DE) + \text{byte})$			
		ES:[DE + byte], A	3	2	–	$((ES, DE) + \text{byte}) \leftarrow A$			

- Notes**
1. When the internal RAM area, SFR area, or extended SFR area is accessed, or for an instruction with no data access.
  2. When the program memory area is accessed.

- Remarks**
1. One instruction clock cycle is one cycle of the CPU clock ( $f_{CLK}$ ) selected by the system clock control register (CKC).
  2. This number of clocks is for when the program is in the internal ROM (flash memory) area. When fetching an instruction from the internal RAM area, the number of clocks is twice the number of clocks plus 3, maximum.

## (2) Serial interface: Serial array unit (17/18)

(T<sub>A</sub> = -40 to +85°C, 2.7 V ≤ V<sub>DD</sub> = EV<sub>DD</sub> ≤ 5.5 V, V<sub>SS</sub> = EV<sub>SS</sub> = AV<sub>SS</sub> = 0 V)(h) During Communication at different potential (2.5 V, 3 V) (simplified I<sup>2</sup>C mode)

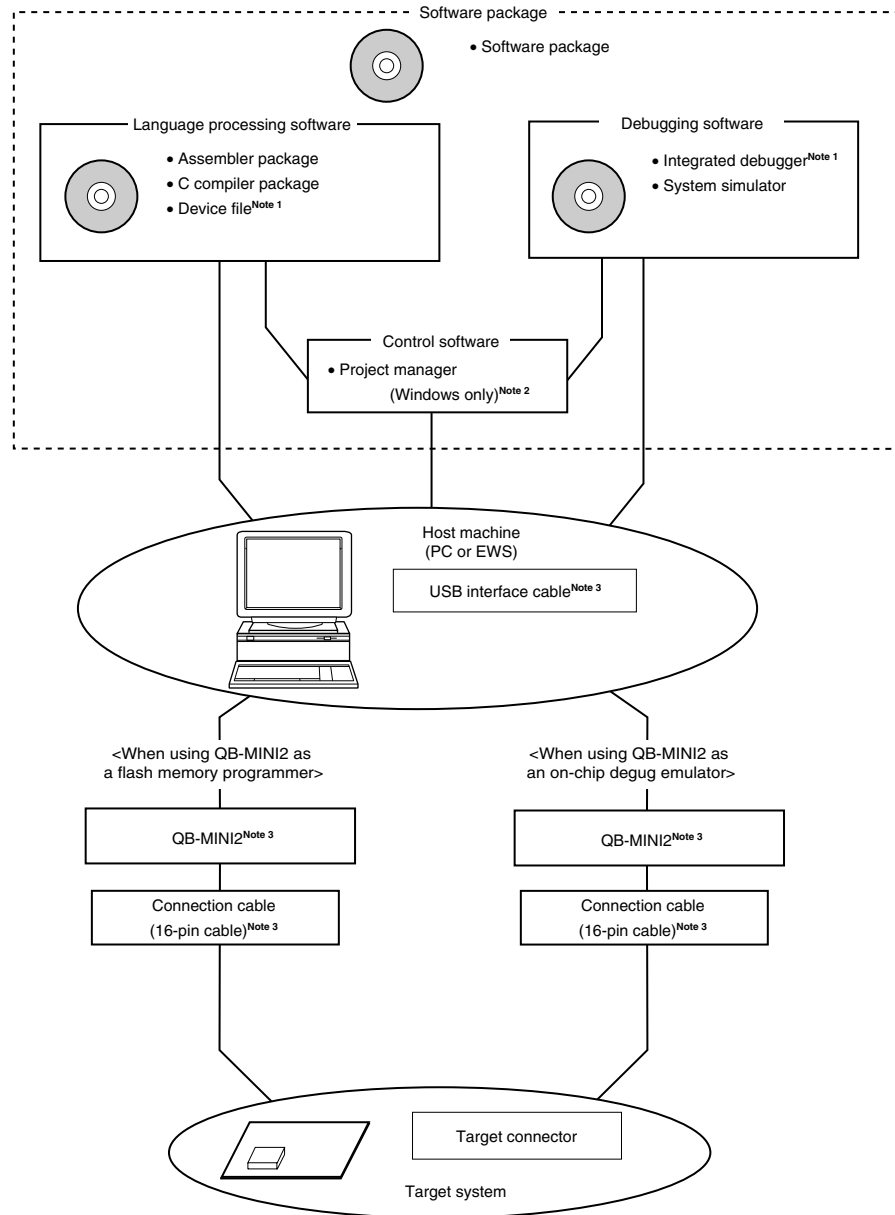
Parameter	Symbol	Conditions	MIN.	MAX.	Unit
SCL10 clock frequency	f <sub>SCL</sub>	4.0 V ≤ V <sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V <sub>b</sub> ≤ 4.0 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 1.4 kΩ		400 <sup>Note</sup>	kHz
		2.7 V ≤ V <sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V <sub>b</sub> ≤ 2.7 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 2.7 kΩ		400 <sup>Note</sup>	kHz
Hold time when SCL10 = "L"	t <sub>LOW</sub>	4.0 V ≤ V <sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V <sub>b</sub> ≤ 4.0 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 1.4 kΩ	1065		ns
		2.7 V ≤ V <sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V <sub>b</sub> ≤ 2.7 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 2.7 kΩ	1065		ns
Hold time when SCL10 = "H"	t <sub>HIGH</sub>	4.0 V ≤ V <sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V <sub>b</sub> ≤ 4.0 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 1.4 kΩ	445		ns
		2.7 V ≤ V <sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V <sub>b</sub> ≤ 2.7 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 2.7 kΩ	445		ns
Data setup time (reception)	t <sub>SD:DAT</sub>	4.0 V ≤ V <sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V <sub>b</sub> ≤ 4.0 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 1.4 kΩ	1/f <sub>MCK</sub> +190		ns
		2.7 V ≤ V <sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V <sub>b</sub> ≤ 2.7 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 2.7 kΩ	1/f <sub>MCK</sub> +190		ns
Data hold time (transmission)	t <sub>HD:DAT</sub>	4.0 V ≤ V <sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V <sub>b</sub> ≤ 4.0 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 1.4 kΩ	0	160	ns
		2.7 V ≤ V <sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V <sub>b</sub> ≤ 2.7 V, C <sub>b</sub> = 100 pF, R <sub>b</sub> = 2.7 kΩ	0	160	ns

**Note** The value must also be f<sub>MCK</sub>/4 or less.**Caution** Select the TTL input buffer and the N-ch open drain output (V<sub>DD</sub> tolerance) mode for SDA10 and the N-ch open drain output (V<sub>DD</sub> tolerance) mode for SCL10 by using the PIM0 and POM0 registers.

- Remarks**
1. R<sub>b</sub>[Ω]: Communication line (SDA10, SCL10) pull-up resistance,  
C<sub>b</sub>[F]: Communication line (SDA10, SCL10) load capacitance, V<sub>b</sub>[V]: Communication line voltage
  2. f<sub>MCK</sub>: Serial array unit operation clock frequency  
(Operation clock to be set by the CKS02 bit of the SMR02 register.)
  3. V<sub>IH</sub> and V<sub>IL</sub> below are observation points for the AC characteristics of the serial array unit when communicating at different potentials in simplified I<sup>2</sup>C mode mode.  
4.0 V ≤ V<sub>DD</sub> ≤ 5.5 V, 2.7 V ≤ V<sub>b</sub> ≤ 4.0 V: V<sub>IH</sub> = 2.2 V, V<sub>IL</sub> = 0.8 V  
2.7 V ≤ V<sub>DD</sub> ≤ 4.0 V, 2.3 V ≤ V<sub>b</sub> ≤ 2.7 V: V<sub>IH</sub> = 2.0 V, V<sub>IL</sub> = 0.5 V

Figure A-1. Development Tool Configuration (2/2)

## (2) When using the on-chip debug emulator with programming function QB-MINI2



- Notes**
1. Download the device file for 78K0R/KE3 (DF781188) and the integrated debugger (ID78K0R-QB) from the download site for development tools (<http://www.necel.com/micro/ods/eng/index.html>).
  2. The project manager PM+ is included in the assembler package.  
The PM+ is only used for Windows.
  3. On-chip debug emulator QB-MINI2 is supplied with USB interface cable, connection cables (10-pin cable and 16-pin cable), and 78K0-OCD board. Any other products are sold separately. In addition, download the software for operating the QB-MINI2 from the download site for MINICUBE2 (<http://www.necel.com/micro/en/development/asia/minicube2/minicube2.html>).

Chapter	Classification	Function	Details of Function	Cautions	Page
Chapter 27	Soft	Electrical specifications (standard products)	During communication at different potential (2.5 V, 3 V) (CSI mode) (master mode, SCK10... internal clock output)	Select the TTL input buffer for SI10 and the N-ch open-drain output ( $V_{DD}$ tolerance) mode for SO10 and SCK10 by using the PIM0 and POM0 registers.	pp.741, <input type="checkbox"/> 742, 743
			During communication at different potential (2.5 V, 3 V) (CSI mode) (slave mode, SCK10... external clock input)	Select the TTL input buffer for SI10 and SCK10 and the N-ch open-drain output ( $V_{DD}$ tolerance) mode for SO10 by using the PIM0 and POM0 registers.	pp.745, <input type="checkbox"/> 746
			During communication at different potential (2.5 V, 3 V) (simplified I <sup>2</sup> C mode)	Select the TTL input buffer and the N-ch open-drain output ( $V_{DD}$ tolerance) mode for SDA10 and the N-ch open-drain output ( $V_{DD}$ tolerance) mode for SCL10 by using the PIM0 and POM0 registers.	pp.747, <input type="checkbox"/> 748
Chapter 28	Hard	Electrical specifications ((A) grade products)	–	The 78K0R/KE3 has an on-chip debug function, which is provided for development and evaluation. Do not use the on-chip debug function in products designated for mass production, because the guaranteed number of rewritable times of the flash memory may be exceeded when this function is used, and product reliability therefore cannot be guaranteed. NEC Electronics is not liable for problems occurring when the on-chip debug function is used.	p.758 <input type="checkbox"/>
			Absolute maximum ratings	Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.	pp.758, <input type="checkbox"/> 759
			X1 oscillator characteristics	When using the X1 oscillator, wire as follows in the area enclosed by the broken lines in the above figures to avoid an adverse effect from wiring capacitance. <ul style="list-style-type: none"> <li>• Keep the wiring length as short as possible.</li> <li>• Do not cross the wiring with the other signal lines.</li> <li>• Do not route the wiring near a signal line through which a high fluctuating current flows.</li> <li>• Always make the ground point of the oscillator capacitor the same potential as <math>V_{SS}</math>.</li> <li>• Do not ground the capacitor to a ground pattern through which a high current flows.</li> <li>• Do not fetch signals from the oscillator.</li> </ul>	p.760 <input type="checkbox"/>