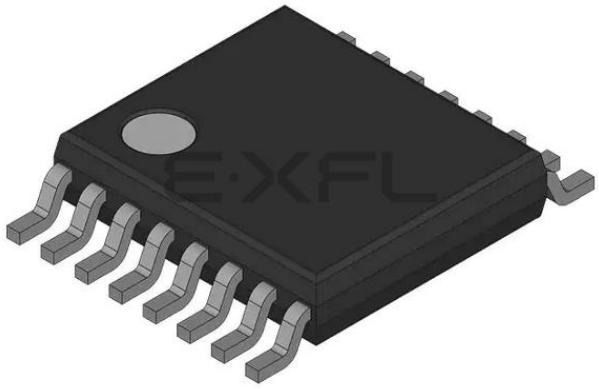


Welcome to E-XFL.COM

What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "Embedded - Microcontrollers"

Details	
Product Status	Active
Core Processor	S08
Core Size	8-Bit
Speed	40MHz
Connectivity	I²C
Peripherals	LVD, POR, PWM, WDT
Number of I/O	14
Program Memory Size	4KB (4K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	128 x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 8x10b
Oscillator Type	External
Operating Temperature	-40°C ~ 125°C (TA)
Mounting Type	Surface Mount
Package / Case	16-TSSOP (0.173", 4.40mm Width)
Supplier Device Package	16-TSSOP
Purchase URL	https://www.e-xfl.com/pro/item?MUrl=&PartUrl=mc9s08sf4mtg

Table of Contents

Revision History

The following revision history table summarizes changes contained in this document.

Revision	Date	Description of Changes
2	4/30/2009	Initial public release.
3	8/18/2009	Polished.
4	9/19/2011	Updated V_{AIN} in the Table 12.

Related Documentation

Reference Manual (MC9S08SF4RM)

Contains extensive product information including modes of operation, memory, resets and interrupts, register definition, port pins, CPU, and all module information.

3 Electrical Characteristics

3.1 Introduction

This section contains electrical and timing specifications for the MC9S08SF4 series of microcontrollers available at the time of publication.

3.2 Parameter Classification

The electrical parameters shown in this supplement are guaranteed by various methods. To give the customer a better understanding the following classification is used and the parameters are tagged accordingly in the tables where appropriate:

Table 1. Parameter Classifications

P	Those parameters are guaranteed during production testing on each individual device.
C	Those parameters are achieved by the design characterization by measuring a statistically relevant sample size across process variations.
T	Those parameters are achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted. All values shown in the typical column are within this category.
D	Those parameters are derived mainly from simulations.

NOTE

The classification is shown in the column labeled “C” in the parameter tables where appropriate.

3.3 Absolute Maximum Ratings

Absolute maximum ratings are stress ratings only, and functional operation at the maxima is not guaranteed. Stress beyond the limits specified in Table 2 may affect device reliability or cause permanent damage to the device. For functional operating conditions, refer to the remaining tables in this section.

This device contains circuitry protecting against damage due to high static voltage or electrical fields; however, it is advised that normal precautions be taken to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate logic voltage level (for instance, either V_{SS} or V_{DD}) or the programmable pullup resistor associated with the pin is enabled.

Table 2. Absolute Maximum Ratings

Rating	Symbol	Value	Unit
Supply voltage	V_{DD}	–0.3 to 5.8	V
Maximum current into V_{DD}	I_{DD}	120	mA
Digital input voltage	V_{In}	–0.3 to V_{DD} + 0.3	V
Instantaneous maximum current Single pin limit (applies to all port pins)[1, 2, 3]	I_D	±25	mA
Storage temperature range	T_{stg}	–55 to 150	°C

1 Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive (V_{DD}) and negative (V_{SS}) clamp voltages, then use the larger of the two resistance values.

2 All functional non-supply pins are internally clamped to V_{SS} and V_{DD}.

3 Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If positive injection current ($V_{In} > V_{DD}$) is greater than I_{DD}, the injection current may flow out of V_{DD} and could result in the external power supply going out of regulation. Ensure external V_{DD} load shunts current greater than the maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low (which would reduce overall power consumption).

3.4 Thermal Characteristics

This section provides information about operating temperature range, power dissipation, and package thermal resistance. Power dissipation on I/O pins is usually small compared to the power dissipation in on-chip logic and voltage regulator circuits and it is user-determined rather than being controlled by the MCU design. To take $P_{I/O}$ into account in power calculations, determine the difference between actual pin voltage and V_{SS} or V_{DD} and multiply by the pin current for each I/O pin. Except in cases of unusually high pin current (heavy loads), the difference between pin voltage and V_{SS} or V_{DD} will be small.

Table 3. Thermal Characteristics

Rating	Symbol	Value	Unit
Operating temperature range (packaged)	T_A	T_L to T_H –40 to 125	°C
Thermal resistance (single-layer board) 20-pin TSSOP 16-pin TSSOP	θ_{JA}	 115 123	°C/W
Thermal resistance (four-layer board) 20-pin TSSOP 16-pin TSSOP	θ_{JA}	 76 75	°C/W

The average chip-junction temperature (T_J) in °C can be obtained from:

$$T_J = T_A + (P_D \times \theta_{JA}) \qquad \textit{Eqn. 1}$$

Where:

T_A = Ambient temperature, °C
θ_{JA} = Package thermal resistance, junction-to-ambient, °C/W
$P_D = P_{int} + P_{I/O}$
$P_{int} = I_{DD} \times V_{DD}$, Watts — chip internal power
$P_{I/O}$ = Power dissipation on input and output pins — user determined

For most applications, $P_{I/O} << P_{int}$ and can be neglected. An approximate relationship between P_D and T_J (if $P_{I/O}$ is neglected) is:

$$P_D = K \div (T_J + 273°C) \quad \textit{Eqn. 2}$$

Solving Equation 1 and Equation 2 for K gives:

$$K = P_D \times (T_A + 273°C) + \theta_{JA} \times (P_D)^2 \quad \textit{Eqn. 3}$$

Where K is a constant pertaining to the particular part. K can be determined from Equation 3 by measuring P_D (at equilibrium) for a known T_A. Using this value of K, the values of P_D and T_J can be obtained by solving Equation 1 and Equation 2 iteratively for any value of T_A.

3.5 ESD Protection and Latch-Up Immunity

Although damage from electrostatic discharge (ESD) is much less common on these devices than on early CMOS circuits, normal handling precautions must be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

During the device qualification ESD stresses were performed for the human body model (HBM) and the charge device model (CDM).

A device is defined as a failure if after exposure to ESD pulses the device no longer meets the device specification. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

Table 6. DC Characteristics (Temperature Range = –40 to 125 °C Ambient) (continued)

Num	C	Parameter	Symbol	Min	Typical	Max	Unit
7	P	Input low voltage (2.7 V ≤ V_{DD} ≤ 5.5 V) (all digital inputs)	V_{IL}	V_{SS} – 0.3	—	0.35 × V_{DD}	V
8	D	Input hysteresis (all digital inputs)	V_{hys}	0.06 × V_{DD}	—	0.30 × V_{DD}	V
9	P	Input Leakage Current (pins in high ohmic input mode)[1] V_{in} = V_{DD5} or V_{SS5}	I_{in}	–1	—	1	µA
10	P	Internal pullup resistors[2]	R_{PU}	17.5	40.0	52.5	kΩ
	P	Internal pulldown resistor (IRQ)	R_{PD}	12.5	—	62.5	kΩ
11	C	Output high voltage All I/O pins, low-drive strength, 5 V, I_{load} = –4 mA	V_{OH}	V_{DD} – 1.5	—	—	V
	P	Output high voltage All I/O pins, low-drive strength, 5 V, I_{load} = –2 mA		V_{DD} – 0.8	—	—	V
	C	Output high voltage All I/O pins, low-drive strength, 3 V, I_{load} = –1 mA		V_{DD} – 0.8	—	—	V
	C	Output high voltage All I/O pins, high-drive strength, 5 V, I_{load} = –15 mA		V_{DD} – 1.5	—	—	V
	P	Output high voltage All I/O pins, high-drive strength, 5 V, I_{load} = –10 mA		V_{DD} – 0.8	—	—	V
	C	Output high voltage All I/O pins, high-drive strength, 3 V, I_{load} = –5 mA		V_{DD} – 0.8	—	—	V
12	C	Output low voltage All I/O pins, low-drive strength, 5 V, I_{load} = 4 mA	V_{OL}	—	—	1.5	V
	P	Output low voltage All I/O pins, low-drive strength, 5 V, I_{load} = 2 mA		—	—	0.8	V
	C	Output low voltage All I/O pins, low-drive strength, 3 V, I_{load} = 1 mA		—	—	0.8	V
	C	Output low voltage All I/O pins, high-drive strength, 5 V, I_{load} = 15 mA		—	—	1.5	V
	P	Output low voltage All I/O pins, high-drive strength, 5 V, I_{load} = 10 mA		—	—	0.8	V
	C	Output low voltage All I/O pins, high-drive strength, 3 V, I_{load} = 5 mA		—	—	0.8	V
13	D	Maximum total I_{OH} for all port pins 5 V 3 V	$\|I_{OHT}\|$	— —	— —	100 60	mA
	D	Maximum total I_{OL} for all port pins 5 V 3 V	$\|I_{OLT}\|$	— —	— —	100 60	mA
14	D	dc injection current[2, 3, 4, 5] V_{IN} < V_{SS}, V_{IN} > V_{DD} Single pin limit Total MCU limit, includes sum of all stressed pins	$\|I_{IC}\|$	— —	— —	0.2 5	mA mA
15	D	Input capacitance (all non-supply pins)	C_{In}	—	—	7	pF

1 Maximum leakage current occurs at a maximum operating temperature. The current decreases by approximately one-half for each 8 °C to 12 °C in the temperature range from 50 °C to 125 °C.

2 Measurement condition for pull resistors: $V_{In} = V_{SS}$ for pullup and $V_{In} = V_{DD}$ for pulldown.

3 All functional non-supply pins are internally clamped to V_{SS} and V_{DD}.

4 Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive and negative clamp voltages, then use the larger of the two values.

5 Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If positive injection current ($V_{In} > V_{DD}$) is greater than I_{DD}, the injection current may flow out of V_{DD} and could result in external power supply going out of regulation. Ensure external V_{DD} load shunts current greater than maximum injection current. This is the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low (which reduces overall power consumption).

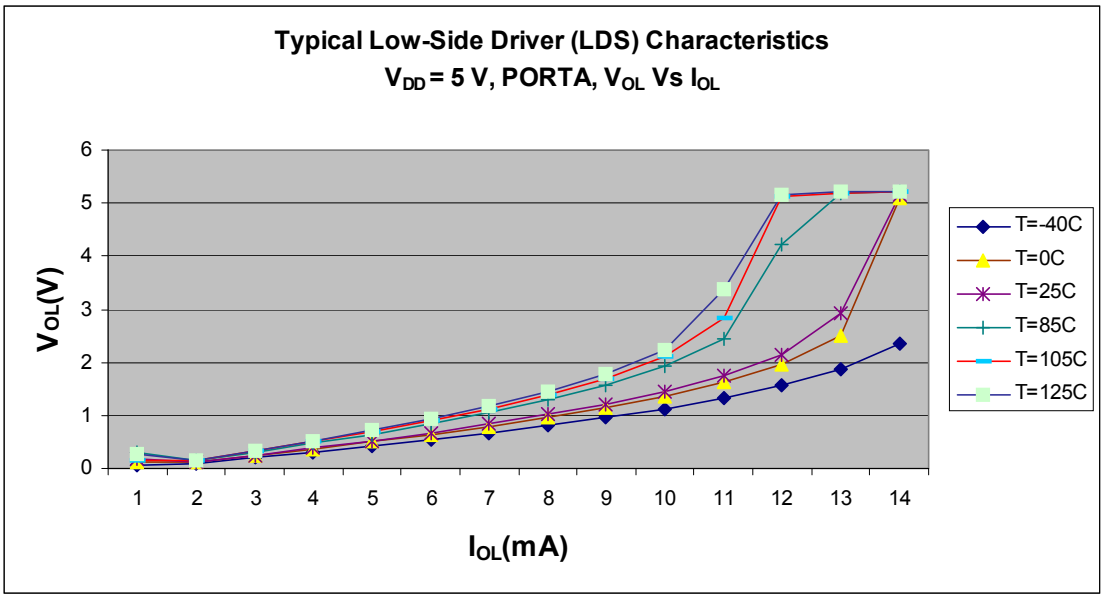


Figure 4. Typical Low-Side Driver (Sink) Characteristics
Low Drive (PTxDSn = 0), V_{DD} = 5.0 V, V_{OL} vs. I_{OL}

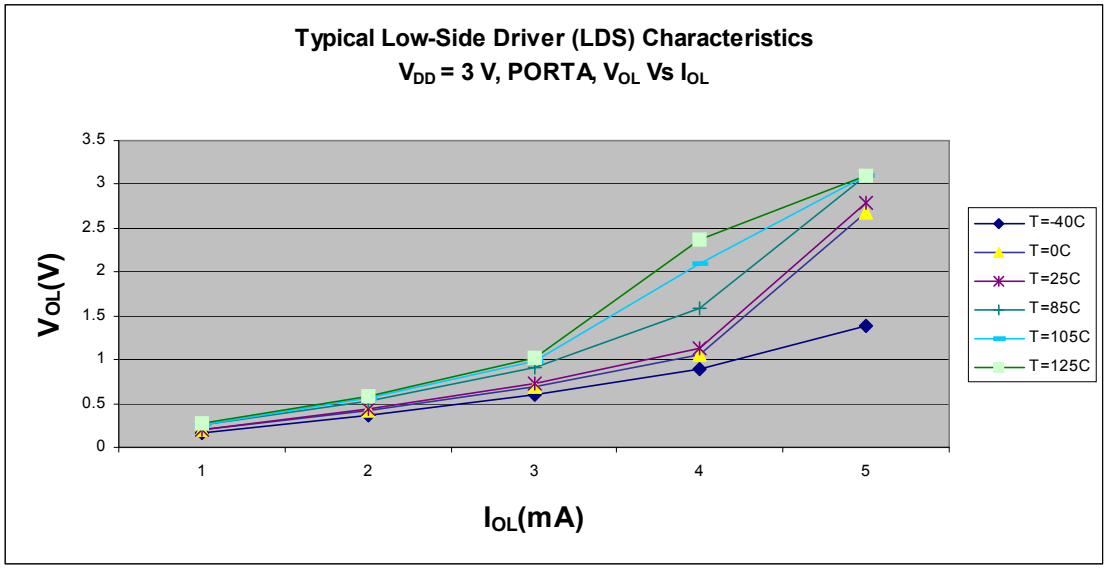


Figure 5. Typical Low-Side Driver (Sink) Characteristics
Low Drive (PTxDSn = 0), V_{DD} = 3.0 V, V_{OL} vs. I_{OL}

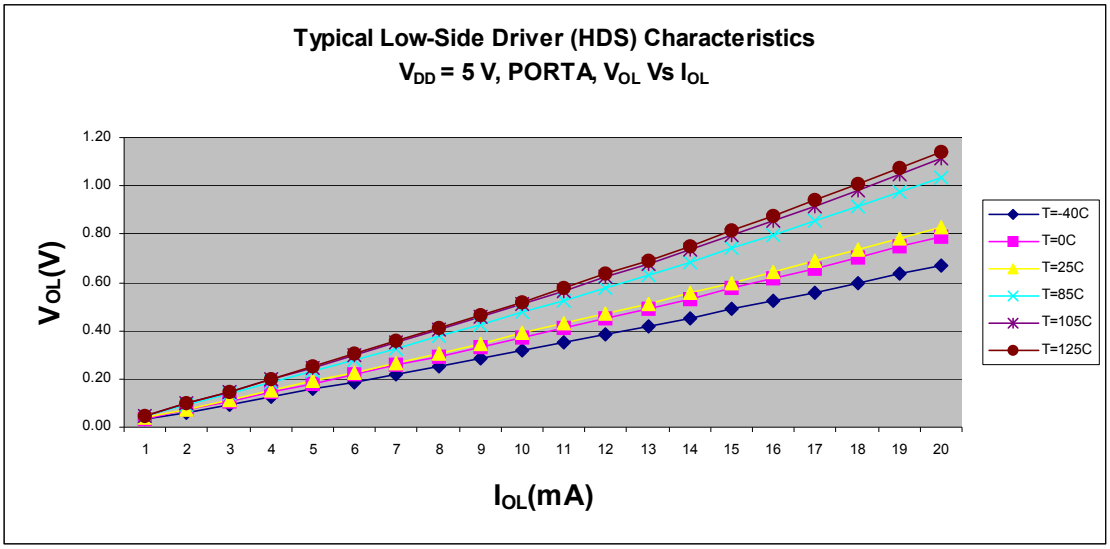


Figure 6. Typical Low-Side Driver (Sink) Characteristics
High Drive (PTxDSn = 1), V_{DD} = 5.0 V, V_{OL} vs. I_{OL}

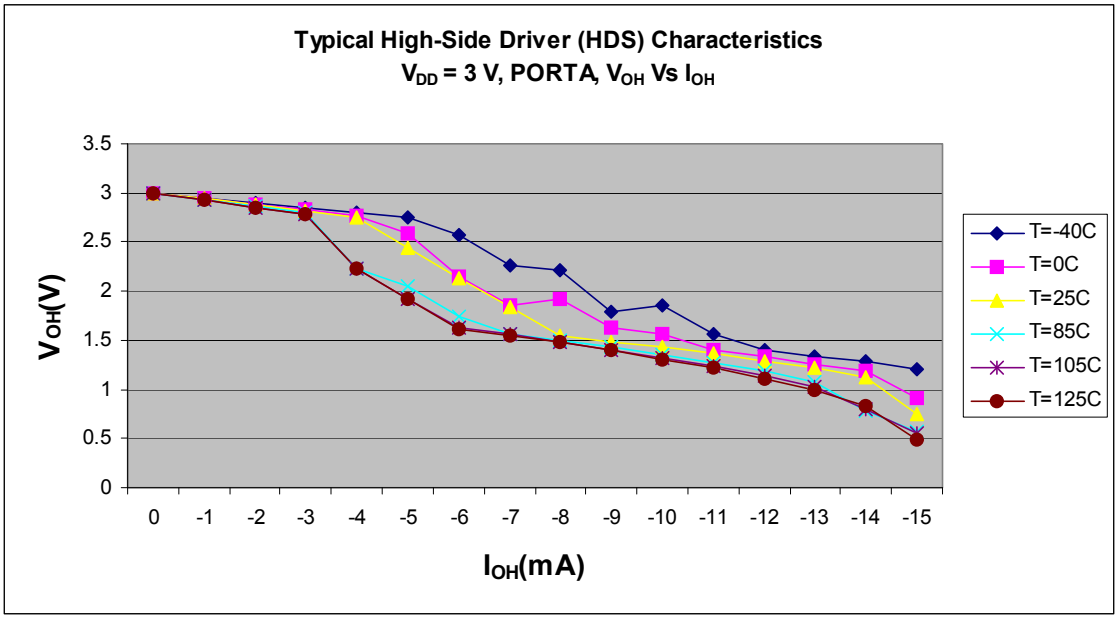


Figure 11. Typical High-Side Driver (Source) Characteristics
High Drive (PTxDSn = 1), V_{DD} = 3.0 V, V_{OH} vs. I_{OH}

3.7 Supply Current Characteristics

This section includes information about power supply current in various operating modes.

Table 7. Supply Current Characteristics

Num	C	Parameter	Symbol	V_{DD} (V)	Typical[1]	Max[2]	Unit
1	P	Run supply current[3] measured at (CPU clock = 2 MHz, f_{Bus} = 1 MHz)	RI_{DD}	5	1.75	1.77	mA
	D			3	1.71	1.73	
2	P	Run supply current[3] measured at (CPU clock = 16 MHz, f_{Bus} = 8 MHz)	RI_{DD}	5	5.69	6.25	mA
	D			3	4.63	4.66	
3	P	Run mode supply current[3] measured at (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	RI_{DD}	5	11.53	12.00	mA
	D			3	10.39	11.00	
4	P	Wait mode supply current[4] measured at (f_{Bus} = 8 MHz)	WI_{DD}	5	3.95	4.54	mA
	D			3	3.58	4.00	
5	P	Wait mode supply current[4] measured at (f_{Bus} = 20 MHz)	WI_{DD}	5	8.36	9.62	mA
	D			3	7.97	8.07	
6	P	Stop2 mode supply current –40 to 85 °C	$S2I_{DD}$	5	1.99	18.47	µA
	P	–40 to 125 °C				100	
	D	–40 to 85°C		3	1.95	16.9	
	D	–40 to 125°C				90	

Table 7. Supply Current Characteristics (continued)

Num	C	Parameter	Symbol	V_{DD} (V)	Typical[1]	Max[2]	Unit
7	P	Stop3 mode supply current –40 to 85 °C	$S3I_{DD}$	5	2	18.4	μA
	P	–40 to 125 °C				100	
	D	–40 to 85 °C		3	1.97	16.82	
	D	–40 to 125 °C				90	
8	D	PRACMP (PRG disabled) adder to stop3, 25 °C	—	5	28.87	—	nA
	D			3	27.06	—	nA
9	D	PRACMP (PRG enabled) adder to stop3, 25 °C	—	5	79.42	—	nA
	D			3	57.4	—	nA
10	D	ADC adder to stop2 or stop3, 25 °C	—	5	25	—	nA
	D			3	6	—	nA
11	D	LVD adder to stop3 (LVDE = LVDSE = 1)	—	5	83.52	—	nA
	D			3	83.52	—	nA
12	D	Adder to stop3 for oscillator enabled (IREFSTEN = 1)	—	5	0.03	—	μA
	D			3	0.01	—	μA
13	D	TPM1 and TPM2 adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.16	—	mA
	D			3	0.18	—	mA
14	D	PWT1 and PWT2 adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.43	—	mA
	D			3	0.41	—	mA
15	D	PRACMP adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.35	—	mA
	D			3	0.35	—	mA
16	D	MTIM1 and MTIM2 adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.26	—	mA
	D			3	0.24	—	mA
17	D	ADC adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.42	—	mA
	D			3	0.32	—	mA
18	D	IIC adder to run mode, 25 °C (CPU clock = 40 MHz, f_{Bus} = 20 MHz)	—	5	0.56	—	mA
	D			3	0.53	—	mA

1 Typicals are measured at 25 °C.

2 Values given here are preliminary estimates prior to completing characterization.

3 All modules except ADC active, and does not include any dc loads on port pins.

4 Most customers are expected to find that the auto-wakeup from a stop mode can be used instead of the higher current wait mode.

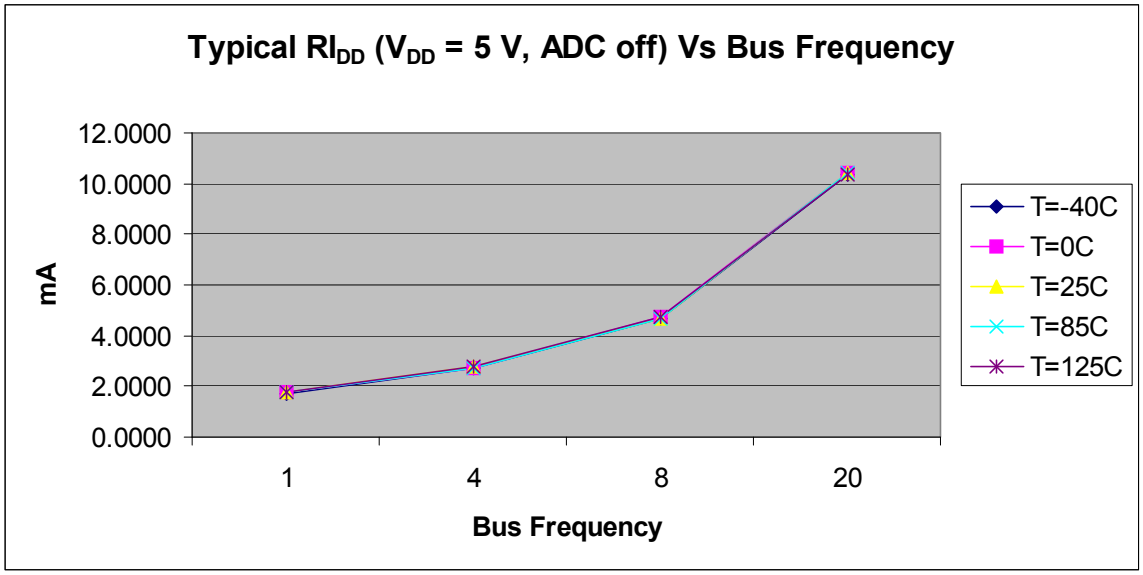


Figure 12. Typical Run I_{DD} vs. Bus Freq. (FEI) (ADC off)

3.8 ICS Characteristics

Refer to Figure 13 for crystal or resonator circuits.

Table 8. ICS Specifications (Temperature Range = –40 to 125 °C Ambient)

No.	C	Characteristic		Symbol	Minimum	Typical[1]	Maximum	Unit
1	T	Internal reference start-up time		t_{IRST}	—	60	100	µs
2	P	Average internal reference frequency — trimmed		f_{int_t}	—	39.0625	—	kHz
3	P	DCO output frequency range — trimmed	Low range (DRS = 00)	f_{dco_t}	16	—	20	MHz
	P		Middle range (DRS = 10)		32	—	40	
4	P	Total deviation of DCO output from trimmed frequency[2] Over full voltage and temperature range of –40 °C to 125 °C		Δf_{dco_t}	—	–1.0 to 0.5	±3	$\%f_{dco}$
5	D	Total deviation of DCO output from trimmed frequency Over full voltage and temperature range of –40 °C to 85 °C				–1.0 to 0.5	±2	
6	D	Total deviation of DCO output from trimmed frequency Over fixed voltage and temperature range of 0 to 70 °C				±0.5	±1	
7	C	FLL acquisition time[2,3]		$t_{Acquire}$	—	—	1	ms
8	C	Long term jitter of DCO output clock (averaged over a 2 ms interval) [4]		C_{Jitter}	—	0.02	0.2	$\%f_{dco}$

3.9.1 Control Timing

Table 9. Control Timing

Parameter	Symbol	Minimum	Typical[1]	Maximum	Unit
Bus frequency ($t_{cyc} = 1/f_{Bus}$)	f_{Bus}	1	—	20	MHz
External reset pulse width[2]	t_{extrst}	100	—	—	ns
IRQ pulse width Asynchronous path[2] Synchronous path[3]	t_{ILIH}, t_{IHIL}	 100 1.5 t_{cyc}	—	—	ns
KBIPx pulse width Asynchronous path[2] Synchronous path[3]	t_{ILIH}, t_{IHIL}	 100 1.5 t_{cyc}	—	—	ns
Port rise and fall time (load = 50 pF)[4] Slew rate control disabled (PTxSE = 0) Slew rate control enabled (PTxSE = 1)	t_{Rise}, t_{Fall}	 — —	 3 30	 — —	ns
BKGD/MS setup time after issuing background debug force reset to enter user or BDM modes	t_{MSSU}	500	—	—	ns
BKGD/MS hold time after issuing background debug force reset to enter user or BDM modes [5]	t_{MSH}	100	—	—	μs

1 Data in Typical column was characterized at 5.0 V, 25 °C.

2 This is the shortest pulse that is guaranteed to be recognized.

3 This is the minimum pulse width that is guaranteed to pass through the pin synchronization circuitry. Shorter pulses may or may not be recognized. In stop mode, the synchronizer is bypassed so shorter pulses can be recognized in that case.

4 Timing is shown with respect to 20% V_{DD} and 80% V_{DD} levels. Temperature range –40 °C to 125 °C.

5 To enter BDM mode following a POR, BKGD/MS should be held low during the power-up and for a hold time of t_{MSH} after V_{DD} rises above V_{LVD}.

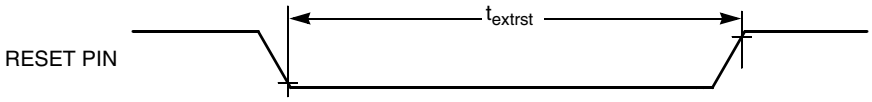


Figure 14. Reset Timing

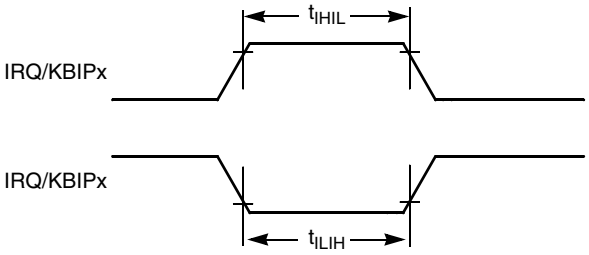


Figure 15. IRQ/KBIPx Timing

3.9.2 Timer/PWM (TPM) Module Timing

Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

Table 10. TPM/MTIM Input Timing

Function	Symbol	Min	Max	Unit
External clock frequency	f_{TCLK}	dc	$f_{timer}/4$	MHz
External clock period	t_{TCLK}	4	—	t_{cyc}
External clock high time	t_{clkh}	1.5	—	t_{cyc}
External clock low time	t_{clkl}	1.5	—	t_{cyc}
Input capture pulse width for TPM	t_{ICPW}	1.5	—	t_{cyc}
Timer clock frequency	f_{timer}	—	40	MHz

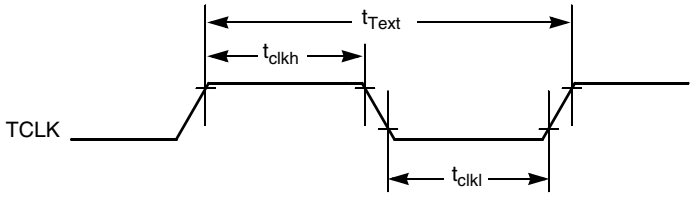


Figure 16. Timer External Clock

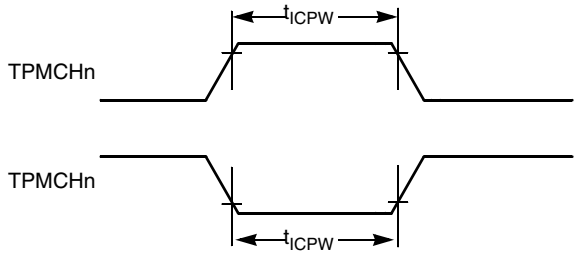


Figure 17. Timer Input Capture Pulse

3.10 ADC Characteristics

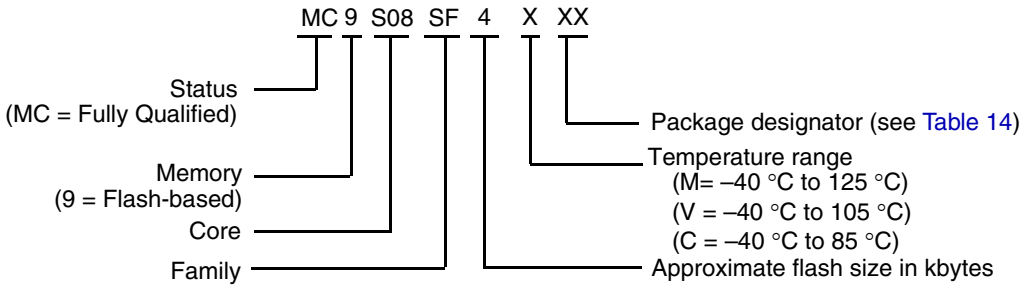
Table 11. ADC Characteristics

Num	C	Characteristic	Conditions	Symb	Min	Typical[1]	Max	Unit	Comment
1	D	Supply current ADLPC = 1 ADLSMP = 1 ADCO = 1	$V_{DDA} \leq 3.6$ V (3.0 V Typ)	I_{DDA}	—	110	—	μA	Over temperature (Typ 25°C)
	D		$V_{DDA} \leq 5.5$ V (5.0 V Typ)		—	130	—		
2	D	Supply current ADLPC = 1 ADLSMP = 0 ADCO = 1	$V_{DDA} \leq 3.6$ V (3.0 V Typ)	I_{DDA}	—	200	—	μA	
	D		$V_{DDA} \leq 5.5$ V (5.0 V Typ)		—	220	—		
3	D	Supply current ADLPC = 0 ADLSMP = 1 ADCO = 1	$V_{DDA} \leq 3.6$ V (3.0 V Typ)	I_{DDA}	—	320	—	μA	
	D		$V_{DDA} \leq 5.5$ V (5.0 V Typ)		—	360	—		
4	D	Supply current ADLPC = 0 ADLSMP = 0 ADCO = 1	$V_{DDA} \leq 3.6$V (3.0 V Typ)	I_{DDA}	—	580	—	μA	
	D		$V_{DDA} \leq 5.5$V (5.0 V Typ)		—	660	—		
5	D	Supply current	Stop, Reset, Module Off	I_{DDA}	—	<1	100	nA	
6	D	Ref voltage high	—	V_{REFH}	2.7	V_{DDA}	V_{DDA}	V	
	D	Ref coltage low	—	V_{REFL}	V_{SSA}	V_{SSA}	V_{SSA}	V	
7	D	ADC conversion clock	High speed (ADLPC = 0)	f_{ADCK}	0.4	—	8.0	MHz	$t_{ADCK} = 1/f_{ADCK}$
	D		Low power (ADLPC = 1)		0.4	—	4.0		
8	D	ADC asynchronous clock source	High speed (ADLPC = 0)	f_{ADACK}	2.5	4	6.6	MHz	$t_{ADACK} = 1/f_{ADACK}$
	D		Low power (ADLPC = 1)		1.25	2	3.3		
9	D	Conversion time	Short sample (ADLSMP = 0)	t_{ADC}	20	20	23	t_{ADCK} cycles	Add 2 to 5 $t_{Bus} = 1/f_{Bus}$ cycles
	D		Long sample (ADLSMP = 1)		40	40	43		
10	D	Sample time	Short sample (ADLSMP = 0)	t_{ADS}	4	4	4	t_{ADCK} cycles	
	D		Long sample (ADLSMP = 1)		24	24	24		
11	D	Input voltage	—	V_{ADIN}	V_{REFL}	—	V_{REFH}	V	
12	D	Input capacitance	—	C_{ADIN}	—	7	10	pF	Not Tested
13	D	Input impedance	—	R_{ADIN}	—	5	15	kΩ	Not Tested
14	D	Analog source impedance	—	R_{AS}	—	—	10[2]	kΩ	External to MCU

4 Ordering Information

This section contains ordering information for the device numbering system.

Example of the device numbering system:



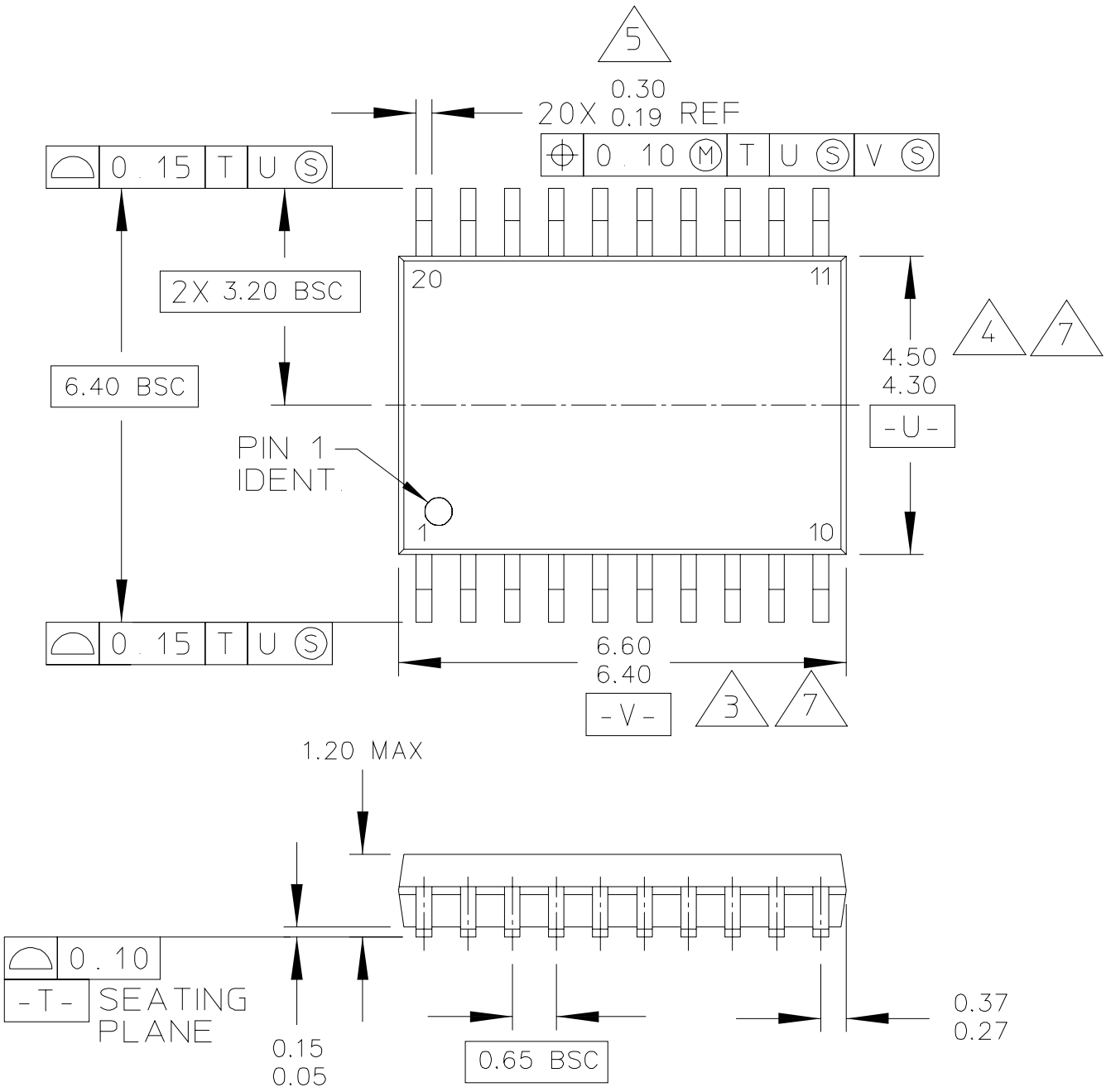
5 Package Information

Table 14. Package Descriptions

Pin Count	Package Type	Abbreviation	Designator	Case No.	Document No.
20	Thin Shrink Small Outline Package	TSSOP	TJ	948E	98ASH70169A
16	Thin Shrink Small Outline Package	TSSOP	TG	948F	98ASH70247A

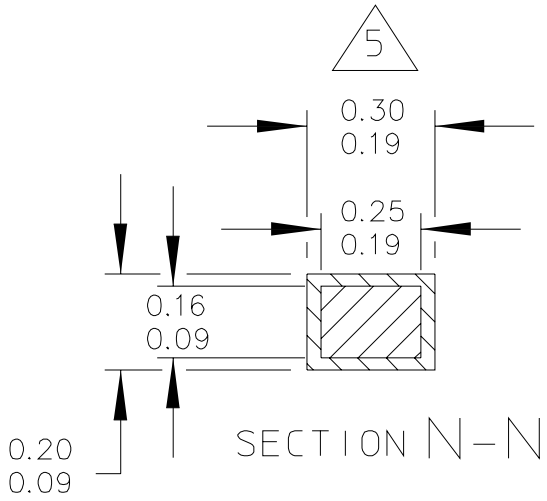
5.1 Mechanical Drawings

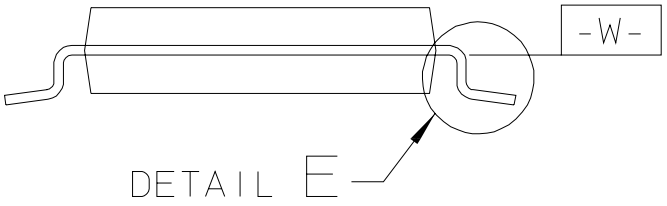
The following pages are mechanical drawings for the packages described in Table 14. For the latest available drawings, please visit our web site (http://www.freescale.com) and enter the package's document number into the keyword search box.

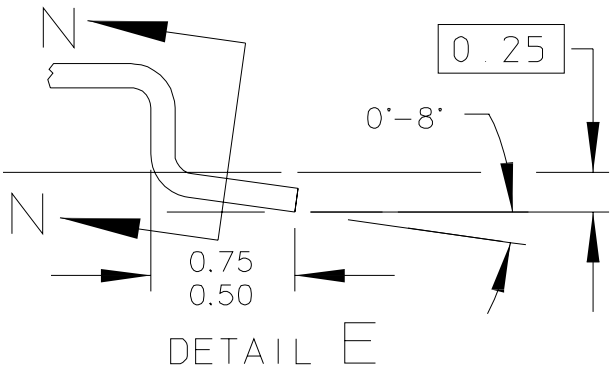


MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE

TITLE:	DOCUMENT NO: 98ASH70169A	REV: C
20 LD TSSOP, PITCH 0.65MM	CASE NUMBER: 948E-02	25 MAY 2005
	STANDARD: JEDEC	







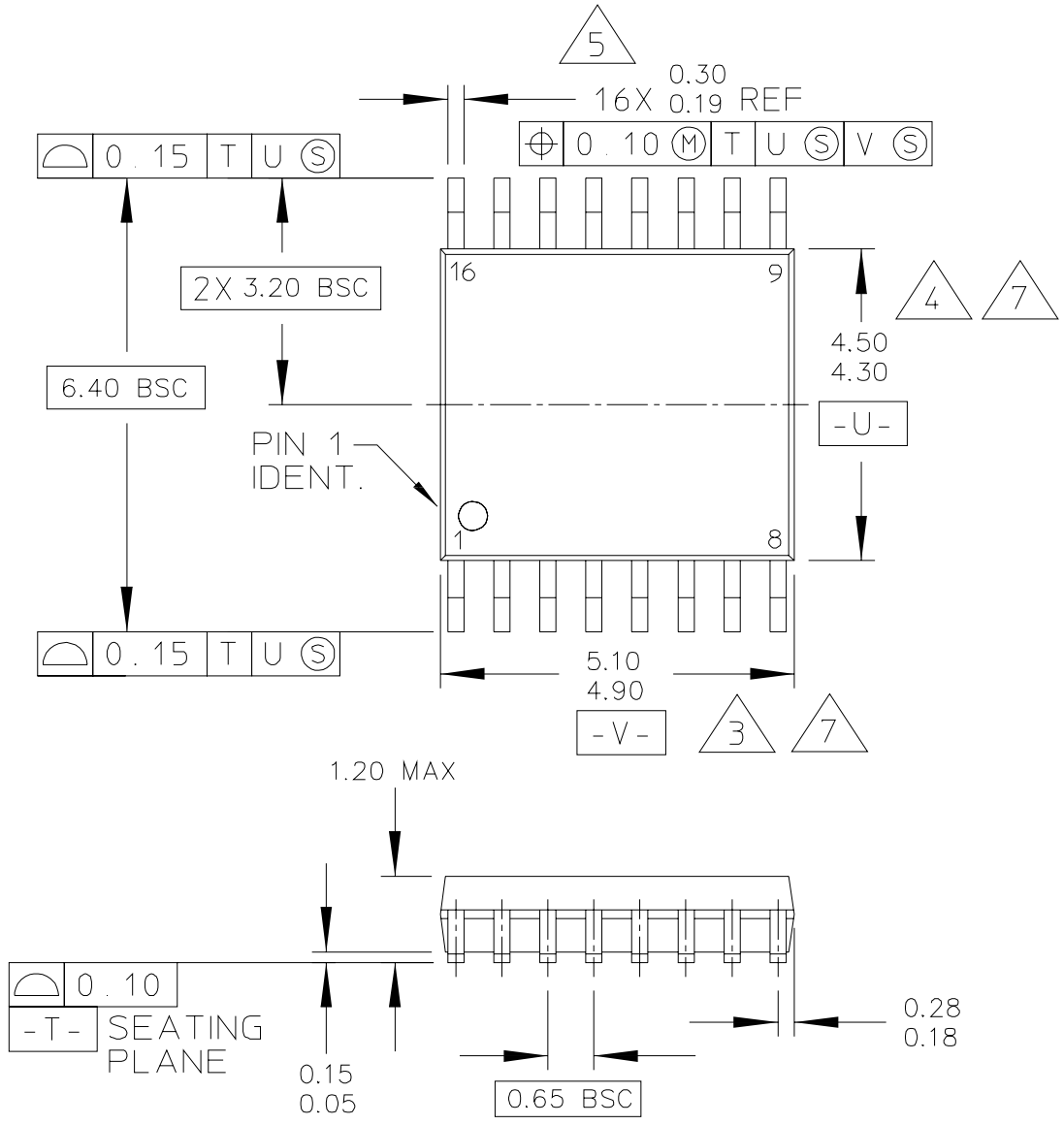
MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE

TITLE:	DOCUMENT NO: 98ASH70169A	REV: C
20 LD TSSOP, PITCH 0.65MM	CASE NUMBER: 948E-02	25 MAY 2005
	STANDARD: JEDEC	

NOTES:

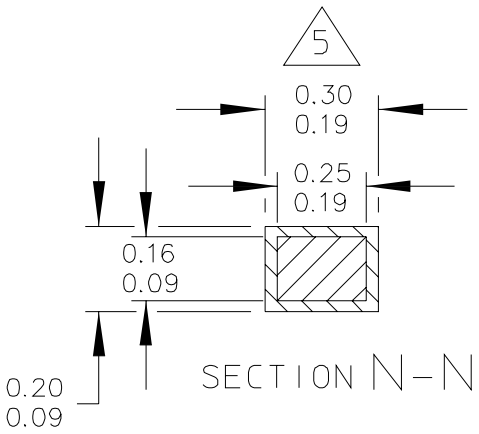
1. CONTROLLING DIMENSION: MILLIMETER
2. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
3. DIMENSION DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 PER SIDE.
4. DIMENSION DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION. INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 PER SIDE.
5. DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08 TOTAL IN EXCESS OF THE DIMENSION AT MAXIMUM MATERIAL CONDITION.
6. TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.
7. DIMENSIONS ARE TO BE DETERMINED AT DATUM PLANE -W-.

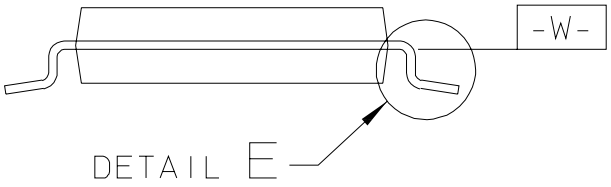
MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE	
TITLE: 20 LD TSSOP, PITCH 0.65MM	DOCUMENT NO: 98ASH70169A	REV: C
	CASE NUMBER: 948E-02	25 MAY 2005
	STANDARD: JEDEC	

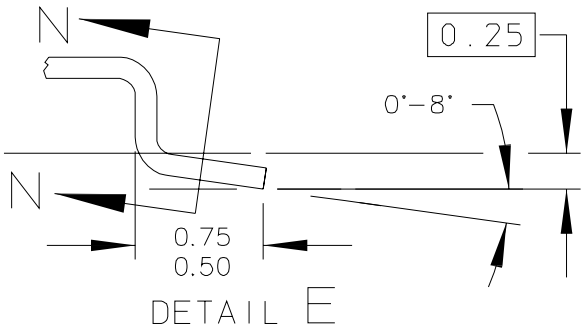


MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE

TITLE:	DOCUMENT NO: 98ASH70247A	REV: B
16 LD TSSOP, PITCH 0.65MM	CASE NUMBER: 948F-01	19 MAY 2005
	STANDARD: JEDEC	







MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE

TITLE:	DOCUMENT NO: 98ASH70247A	REV: B
16 LD TSSOP, PITCH 0.65MM	CASE NUMBER: 948F-01	19 MAY 2005
	STANDARD: JEDEC	

How to Reach Us:

Home Page:
www.freescale.com

Web Support:
http://www.freescale.com/support

USA/Europe or Locations Not Listed:
Freescale Semiconductor, Inc.
Technical Information Center, EL516
2100 East Elliot Road
Tempe, Arizona 85284
1-800-521-6274 or +1-480-768-2130
www.freescale.com/support

Europe, Middle East, and Africa:
Freescale Halbleiter Deutschland GmbH
Technical Information Center
Schatzbogen 7
81829 Muenchen, Germany
+44 1296 380 456 (English)
+46 8 52200080 (English)
+49 89 92103 559 (German)
+33 1 69 35 48 48 (French)
www.freescale.com/support

Japan:
Freescale Semiconductor Japan Ltd.
Headquarters
ARCO Tower 15F
1-8-1, Shimo-Meguro, Meguro-ku,
Tokyo 153-0064
Japan
0120 191014 or +81 3 5437 9125
support.japan@freescale.com

Asia/Pacific:
Freescale Semiconductor China Ltd.
Exchange Building 23F
No. 118 Jianguo Road
Chaoyang District
Beijing 100022
China
+86 10 5879 8000
support.asia@freescale.com

For Literature Requests Only:
Freescale Semiconductor Literature Distribution Center
P.O. Box 5405
Denver, Colorado 80217
1-800-441-2447 or +1-303-675-2140
Fax: +1-303-675-2150
LDCForFreescaleSemiconductor@hibbertgroup.com

MC9S08SF4
Rev. 4
9/2011