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"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "<u>Embedded -</u> <u>Microcontrollers</u>"

Details

E·XFI

Product Status	Obsolete
Core Processor	C166SV2
Core Size	16-Bit
Speed	80MHz
Connectivity	CANbus, EBI/EMI, I ² C, LINbus, SPI, SSC, UART/USART, USI
Peripherals	I ² S, POR, PWM, WDT
Number of I/O	75
Program Memory Size	128KB (128K × 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	18К х 8
Voltage - Supply (Vcc/Vdd)	3V ~ 5.5V
Data Converters	A/D 16x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 125°C (TA)
Mounting Type	Surface Mount
Package / Case	100-LQFP Exposed Pad
Supplier Device Package	PG-LQFP-100-8
Purchase URL	https://www.e-xfl.com/product-detail/infineon-technologies/sak-xe164fn-16f80l-aa

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Summary of Features

- On-Chip Peripheral Modules
 - Two synchronizable A/D Converters with up to 16 channels, 10-bit resolution, conversion time below 1 μ s, optional data preprocessing (data reduction, range check), broken wire detection
 - 16-channel general purpose capture/compare unit (CC2)
 - Two capture/compare units for flexible PWM signal generation (CCU6x)
 - Multi-functional general purpose timer unit with 5 timers
 - Up to 6 serial interface channels to be used as UART, LIN, high-speed synchronous channel (SPI/QSPI), IIC bus interface (10-bit addressing, 400 kbit/s), IIS interface
 - On-chip MultiCAN interface (Rev. 2.0B active) with 64 message objects (Full CAN/Basic CAN) on up to 2 CAN nodes and gateway functionality
 - On-chip system timer and on-chip real time clock
- Up to 12 Mbytes external address space for code and data
 - Programmable external bus characteristics for different address ranges
 - Multiplexed or demultiplexed external address/data buses
 - Selectable address bus width
 - 16-bit or 8-bit data bus width
 - Four programmable chip-select signals
- Single power supply from 3.0 V to 5.5 V
- Power reduction and wake-up modes
- Programmable watchdog timer and oscillator watchdog
- Up to 76 general purpose I/O lines
- On-chip bootstrap loaders
- Supported by a full range of development tools including C compilers, macroassembler packages, emulators, evaluation boards, HLL debuggers, simulators, logic analyzer disassemblers, programming boards
- · On-chip debug support via Device Access Port (DAP) or JTAG interface
- 100-pin Green LQFP package, 0.5 mm (19.7 mil) pitch

Ordering Information

The ordering code for an Infineon microcontroller provides an exact reference to a specific product. This ordering code identifies:

- the derivative itself, i.e. its function set, the temperature range, and the supply voltage
- the temperature range:
 - SAF-...: -40°C to 85°C
 - SAK-...: -40°C to 125°C
- the package and the type of delivery.

For ordering codes for the XE164xN please contact your sales representative or local distributor.



General Device Information

Table	able 5 Pin Definitions and Functions (cont'd)							
Pin	Symbol	Ctrl.	Туре	Function				
6	P7.0	O0 / I	St/B	Bit 0 of Port 7, General Purpose Input/Output				
	T3OUT	01	St/B	GPT12E Timer T3 Toggle Latch Output				
	T6OUT	O2	St/B	GPT12E Timer T6 Toggle Latch Output				
	TDO_A	OH / IH	St/B	JTAG Test Data Output / DAP1 Input/Output If DAP pos. 0 or 2 is selected during start-up, an internal pull-down device will hold this pin low when nothing is driving it.				
	ESR2_1	I	St/B	ESR2 Trigger Input 1				
7	P7.3	O0 / I	St/B	Bit 3 of Port 7, General Purpose Input/Output				
	EMUX1	01	St/B	External Analog MUX Control Output 1 (ADC1)				
	U0C1_DOUT	O2	St/B	USIC0 Channel 1 Shift Data Output				
	U0C0_DOUT	O3	St/B	USIC0 Channel 0 Shift Data Output				
	TMS_C	IH	St/B	JTAG Test Mode Selection Input If JTAG pos. C is selected during start-up, an internal pull-up device will hold this pin low when nothing is driving it.				
	U0C1_DX0F	I	St/B	USIC0 Channel 1 Shift Data Input				
8	P7.1	O0 / I	St/B	Bit 1 of Port 7, General Purpose Input/Output				
	EXTCLK	01	St/B	Programmable Clock Signal Output				
	BRKIN_C	I	St/B	OCDS Break Signal Input				
9	P7.4	O0 / I	St/B	Bit 4 of Port 7, General Purpose Input/Output				
	EMUX2	01	St/B	External Analog MUX Control Output 2 (ADC1)				
	U0C1_DOUT	O2	St/B	USIC0 Channel 1 Shift Data Output				
	U0C1_SCLK OUT	O3	St/B	USIC0 Channel 1 Shift Clock Output				
	тск_с	IH	St/B	DAP0/JTAG Clock Input If JTAG pos. C is selected during start-up, an internal pull-up device will hold this pin high when nothing is driving it. If DAP pos. 2 is selected during start-up, an internal pull-down device will hold this pin low when nothing is driving it.				
	U0C0_DX0D	I	St/B	USIC0 Channel 0 Shift Data Input				
	U0C1_DX1E	I	St/B	USIC0 Channel 1 Shift Clock Input				



General Device Information

Table 5 Pin Definitions and Functions (cont'd)						
Pin	Symbol	Ctrl.	Туре	Function		
67	P10.3	O0 / I	St/B	Bit 3 of Port 10, General Purpose Input/Output		
	CCU60_COU T60	02	St/B	CCU60 Channel 0 Output		
	AD3	OH / IH	St/B	External Bus Interface Address/Data Line 3		
	U0C0_DX2A	I	St/B	USIC0 Channel 0 Shift Control Input		
	U0C1_DX2A	I	St/B	USIC0 Channel 1 Shift Control Input		
68	P0.5	O0 / I	St/B	Bit 5 of Port 0, General Purpose Input/Output		
	U1C1_SCLK OUT	01	St/B	USIC1 Channel 1 Shift Clock Output		
	U1C0_SELO 2	02	St/B	USIC1 Channel 0 Select/Control 2 Output		
	CCU61_COU T62	O3	St/B	CCU61 Channel 2 Output		
	A5	OH	St/B	External Bus Interface Address Line 5		
	U1C1_DX1A	I	St/B	USIC1 Channel 1 Shift Clock Input		
	U1C0_DX1C	I	St/B	USIC1 Channel 0 Shift Clock Input		
69	P10.4	O0 / I	St/B	Bit 4 of Port 10, General Purpose Input/Output		
	U0C0_SELO 3	01	St/B	USIC0 Channel 0 Select/Control 3 Output		
	CCU60_COU T61	02	St/B	CCU60 Channel 1 Output		
	AD4	OH / IH	St/B	External Bus Interface Address/Data Line 4		
	U0C0_DX2B	I	St/B	USIC0 Channel 0 Shift Control Input		
	U0C1_DX2B	I	St/B	USIC0 Channel 1 Shift Control Input		
	ESR1_9	I	St/B	ESR1 Trigger Input 9		



General Device Information

Table 5 Pin Definitions and Functions (cont'd)							
Pin	Symbol	Ctrl.	Туре	Function			
70	P10.5	O0 / I	St/B	Bit 5 of Port 10, General Purpose Input/Output			
	U0C1_SCLK OUT	01	St/B	USIC0 Channel 1 Shift Clock Output			
	CCU60_COU T62	O2	St/B	CCU60 Channel 2 Output			
	U2C0_DOUT	O3	St/B	USIC2 Channel 0 Shift Data Output			
	AD5	OH / IH	St/B	External Bus Interface Address/Data Line 5			
	U0C1_DX1B	I	St/B	USIC0 Channel 1 Shift Clock Input			
71	P0.6	O0 / I	St/B	Bit 6 of Port 0, General Purpose Input/Output			
	U1C1_DOUT	01	St/B	USIC1 Channel 1 Shift Data Output			
	TxDC1	02	St/B	CAN Node 1 Transmit Data Output			
	CCU61_COU T63	O3	St/B	CCU61 Channel 3 Output			
	A6	OH	St/B	External Bus Interface Address Line 6			
	U1C1_DX0A	I	St/B	USIC1 Channel 1 Shift Data Input			
	CCU61_CTR APA	1	St/B	CCU61 Emergency Trap Input			
	U1C1_DX1B	I	St/B	USIC1 Channel 1 Shift Clock Input			
72	P10.6	O0 / I	St/B	Bit 6 of Port 10, General Purpose Input/Output			
	U0C0_DOUT	01	St/B	USIC0 Channel 0 Shift Data Output			
	U1C0_SELO 0	O3	St/B	USIC1 Channel 0 Select/Control 0 Output			
	AD6	OH / IH	St/B	External Bus Interface Address/Data Line 6			
	U0C0_DX0C	I	St/B	USIC0 Channel 0 Shift Data Input			
	U1C0_DX2D	I	St/B	USIC1 Channel 0 Shift Control Input			
	CCU60_CTR APA	1	St/B	CCU60 Emergency Trap Input			



General Device Information

Tabl	Fable 5Pin Definitions and Functions (cont'd)							
Pin	Symbol	Ctrl.	Туре	Function				
87	P1.3	O0 / I	St/B	Bit 3 of Port 1, General Purpose Input/Output				
	U1C0_SELO 7	O2	St/B	USIC1 Channel 0 Select/Control 7 Output				
	U2C0_SELO 4	O3	St/B	USIC2 Channel 0 Select/Control 4 Output				
	A11	OH	St/B	External Bus Interface Address Line 11				
	ESR2_4	I	St/B	ESR2 Trigger Input 4				
89	P10.14	O0 / I	St/B	Bit 14 of Port 10, General Purpose Input/Output				
	U1C0_SELO 1	01	St/B	USIC1 Channel 0 Select/Control 1 Output				
	U0C1_DOUT	02	St/B	USIC0 Channel 1 Shift Data Output				
	RD	OH	St/B	External Bus Interface Read Strobe Output				
	ESR2_2	I	St/B	ESR2 Trigger Input 2				
	U0C1_DX0C	I	St/B	USIC0 Channel 1 Shift Data Input				
90	P1.4	O0 / I	St/B	Bit 4 of Port 1, General Purpose Input/Output				
	U1C1_SELO 4	O2	St/B	USIC1 Channel 1 Select/Control 4 Output				
	U2C0_SELO 5	O3	St/B	USIC2 Channel 0 Select/Control 5 Output				
	A12	OH	St/B	External Bus Interface Address Line 12				
	U2C0_DX2B	I	St/B	USIC2 Channel 0 Shift Control Input				
91	P10.15	O0 / I	St/B	Bit 15 of Port 10, General Purpose Input/Output				
	U1C0_SELO 2	01	St/B	USIC1 Channel 0 Select/Control 2 Output				
	U0C1_DOUT	02	St/B	USIC0 Channel 1 Shift Data Output				
	U1C0_DOUT	O3	St/B	USIC1 Channel 0 Shift Data Output				
	ALE	ОН	St/B	External Bus Interf. Addr. Latch Enable Output				
	U0C1_DX1C	I	St/B	USIC0 Channel 1 Shift Clock Input				



Table 5

XE164FN, XE164GN, XE164HN, XE164KN XE166 Family / Value Line

General Device Information

Pin	Symbol	Ctrl.	Туре	Function			
2, 25, 27, 50	V _{DDPB}	-	- PS/B	Digital Pad Supply Voltage for Domain B Connect decoupling capacitors to adjacent $V_{\text{DDP}}/V_{\text{SS}}$ pin pairs as close as possible to the pins.			
52, 75, 77, 100				Note: The on-chip voltage regulators and all ports except P5, P6 and P15 are fed from supply voltage V _{DDPB} .			
1, 26, 51,	V _{SS}	s - PS/-	PS/	Digital Ground All V_{SS} pins must be connected to the ground-line or ground-plane.			
76				Note: Also the exposed pad is connected internally to V_{SS} . To improve the EMC behavior, it is recommended to connect the exposed pad to the board ground. For thermal aspects, please refer to the Data Sheet. Board layout examples are given in an application note.			

Pin Definitions and Functions (cont'd)

 To generate the reference clock output for bus timing measurement, f_{SYS} must be selected as source for EXTCLK and P2.8 must be selected as output pin. Also the high-speed clock pad must be enabled. This configuration is referred to as reference clock output signal CLKOUT.



3.2 External Bus Controller

All external memory access operations are performed by a special on-chip External Bus Controller (EBC). The EBC also controls access to resources connected to the on-chip LXBus (MultiCAN and the USIC modules). The LXBus is an internal representation of the external bus that allows access to integrated peripherals and modules in the same way as to external components.

The EBC can be programmed either to Single Chip Mode, when no external memory is required, or to an external bus mode with the following selections¹):

- Address Bus Width with a range of 0 ... 24-bit
- Data Bus Width 8-bit or 16-bit
- Bus Operation Multiplexed or Demultiplexed

The bus interface uses Port 10 and Port 2 for addresses and data. In the demultiplexed bus modes, the lower addresses are output separately on Port 0 and Port 1. The number of active segment address lines is selectable, restricting the external address space to 8 Mbytes ... 64 Kbytes. This is required when interface lines shall be assigned to Port 2.

External \overline{CS} signals (address windows plus default) can be generated and output on Port 4 in order to save external glue logic. External modules can be directly connected to the common address/data bus and their individual select lines.

Important timing characteristics of the external bus interface are programmable (with registers TCONCSx/FCONCSx) to allow the user to adapt it to a wide range of different types of memories and external peripherals.

Access to very slow memories or modules with varying access times is supported by a special 'Ready' function. The active level of the control input signal is selectable.

In addition, up to four independent address windows may be defined (using registers ADDRSELx) to control access to resources with different bus characteristics. These address windows are arranged hierarchically where window 4 overrides window 3, and window 2 overrides window 1. All accesses to locations not covered by these four address windows are controlled by TCONCS0/FCONCS0. The currently active window can generate a chip select signal.

The external bus timing is based on the rising edge of the reference clock output CLKOUT. The external bus protocol is compatible with that of the standard C166 Family.

¹⁾ Bus modes are switched dynamically if several address windows with different mode settings are used.



3.6 Interrupt System

The architecture of the XE164xN supports several mechanisms for fast and flexible response to service requests; these can be generated from various sources internal or external to the microcontroller. Any of these interrupt requests can be programmed to be serviced by the Interrupt Controller or by the Peripheral Event Controller (PEC).

Using a standard interrupt service the current program execution is suspended and a branch to the interrupt vector table is performed. With the PEC just one cycle is 'stolen' from the current CPU activity to perform the PEC service. A PEC service implies a single byte or word data transfer between any two memory locations with an additional increment of either the PEC source pointer, the destination pointer, or both. An individual PEC transfer counter is implicitly decremented for each PEC service except when performing in the continuous transfer mode. When this counter reaches zero, a standard interrupt is performed to the corresponding source-related vector location. PEC services are particularly well suited to supporting the transmission or reception of blocks of data. The XE164xN has eight PEC channels, each with fast interrupt-driven data transfer capabilities.

With a minimum interrupt response time of 7/11¹⁾ CPU clocks, the XE164xN can react quickly to the occurrence of non-deterministic events.

Interrupt Nodes and Source Selection

The interrupt system provides 96 physical nodes with separate control register containing an interrupt request flag, an interrupt enable flag and an interrupt priority bit field. Most interrupt sources are assigned to a dedicated node. A particular subset of interrupt sources shares a set of nodes. The source selection can be programmed using the interrupt source selection (ISSR) registers.

External Request Unit (ERU)

A dedicated External Request Unit (ERU) is provided to route and preprocess selected on-chip peripheral and external interrupt requests. The ERU features 4 programmable input channels with event trigger logic (ETL) a routing matrix and 4 output gating units (OGU). The ETL features rising edge, falling edge, or both edges event detection. The OGU combines the detected interrupt events and provides filtering capabilities depending on a programmable pattern match or miss.

Trap Processing

The XE164xN provides efficient mechanisms to identify and process exceptions or error conditions that arise during run-time, the so-called 'Hardware Traps'. A hardware trap causes an immediate system reaction similar to a standard interrupt service (branching

¹⁾ Depending if the jump cache is used or not.



Compare Modes	Function
Mode 2	Interrupt-only compare mode; Only one compare interrupt per timer period is generated
Mode 3	Pin set '1' on match; pin reset '0' on compare timer overflow; Only one compare event per timer period is generated
Double Register Mode	Two registers operate on one pin; Pin toggles on each compare match; Several compare events per timer period are possible
Single Event Mode	Generates single edges or pulses; Can be used with any compare mode

Table 8Compare Modes (cont'd)

When a capture/compare register has been selected for capture mode, the current contents of the allocated timer will be latched ('captured') into the capture/compare register in response to an external event at the port pin associated with this register. In addition, a specific interrupt request for this capture/compare register is generated. Either a positive, a negative, or both a positive and a negative external signal transition at the pin can be selected as the triggering event.

The contents of all registers selected for one of the five compare modes are continuously compared with the contents of the allocated timers.

When a match occurs between the timer value and the value in a capture/compare register, specific actions will be taken based on the compare mode selected.



Functional Description



Figure 7 CCU6 Block Diagram

Timer T12 can work in capture and/or compare mode for its three channels. The modes can also be combined. Timer T13 can work in compare mode only. The multi-channel control unit generates output patterns that can be modulated by timer T12 and/or timer T13. The modulation sources can be selected and combined for signal modulation.



3.18 Parallel Ports

The XE164xN provides up to 76 I/O lines which are organized into 7 input/output ports and 2 input ports. All port lines are bit-addressable, and all input/output lines can be individually (bit-wise) configured via port control registers. This configuration selects the direction (input/output), push/pull or open-drain operation, activation of pull devices, and edge characteristics (shape) and driver characteristics (output current) of the port drivers. The I/O ports are true bidirectional ports which are switched to high impedance state when configured as inputs. During the internal reset, all port pins are configured as inputs without pull devices active.

All port lines have alternate input or output functions associated with them. These alternate functions can be programmed to be assigned to various port pins to support the best utilization for a given application. For this reason, certain functions appear several times in Table 9.

All port lines that are not used for alternate functions may be used as general purpose I/O lines.

Port	Width	I/O	Connected Modules			
P0	8	I/O	EBC (A7A0), CCU6, USIC, CAN			
P1	8	I/O	EBC (A15A8), CCU6, USIC			
P2	14	I/O	EBC (READY, BHE, A23A16, AD15AD13, D15D13), CAN, CC2, GPT12E, USIC, DAP/JTAG			
P4	4	I/O	EBC (CS3CS0), CC2, CAN, GPT12E, USIC			
P5	11	I	Analog Inputs, CCU6, DAP/JTAG, GPT12E, CAN			
P6	3	I/O	ADC, CAN, GPT12E			
P7	5	I/O	CAN, GPT12E, SCU, DAP/JTAG, CCU6, ADC, USIC			
P10	16	I/O	EBC (ALE, RD, WR, AD12AD0, D12D0), CCU6, USIC, DAP/JTAG, CAN			
P15	5	Ι	Analog Inputs, GPT12E			

Table 9Summary of the XE164xN's Ports



Functional Description

Fable 10 Instruction Set Summary (cont'd)					
Mnemonic	Description	Bytes			
NOP	Null operation	2			
CoMUL/CoMAC	Multiply (and accumulate)	4			
CoADD/CoSUB	Add/Subtract	4			
Co(A)SHR	(Arithmetic) Shift right	4			
CoSHL	Shift left	4			
CoLOAD/STORE	Load accumulator/Store MAC register	4			
CoCMP	Compare	4			
CoMAX/MIN	Maximum/Minimum	4			
CoABS/CoRND	Absolute value/Round accumulator	4			
CoMOV	Data move	4			
CoNEG/NOP	Negate accumulator/Null operation	4			

 The Enter Power Down Mode instruction is not used in the XE164xN, due to the enhanced power control scheme. PWRDN will be correctly decoded, but will trigger no action.



- 4) The broken wire detection delay against V_{AREF} is measured in numbers of consecutive precharge cycles at a conversion rate of not more than 10 μs. This function is influenced by leakage current, in particular at high temperature. Result above 80% (332_µ)
- 5) TUE is tested at V_{AREF} = V_{DDPA} = 5.0 V, V_{AGND} = 0 V. It is verified by design for all other voltages within the defined voltage range. The specified TUE is valid only if the absolute sum of input overload currents on analog port pins (see I_{OV} specification) does not exceed 10 mA, and if V_{AREF} and V_{AGND} remain stable during the measurement time.
- V_{AIN} may exceed V_{AGND} or V_{AREF} up to the absolute maximum ratings. However, the conversion result in these cases will be X000_H or X3FF_H, respectively.



Figure 16 Equivalent Circuitry for Analog Inputs



- This parameter is tested for the fastest and the slowest selection. The medium selections are not subject to production test - verified by design/characterization
- 3) f_{WU} in MHz
- 4) This value includes a hysteresis of approximately 50 mV for rising voltage.
- 5) $V_{\rm LV}$ = selected SWD voltage level
- 6) The limit V_{LV} 0.10 V is valid for the OK1 level. The limit for the OK2 level is V_{LV} 0.15 V.

Conditions for t_{SPO} Timing Measurement

The time required for the transition from **Power-on** to **Base** mode is called t_{SPO} . It is measured under the following conditions:

Precondition: The pad supply is valid, i.e. V_{DDPB} is above 3.0V and remains above 3.0V even though the XE164xN is starting up. No debugger is attached.

Start condition: Power-on reset is removed ($\overline{PORST} = 1$).

End condition: External pin toggle caused by first user instruction executed from FLASH after startup.

Conditions for t_{SSO} Timing Measurement

The time required for the transition from **Stopover** to **Stopover Waked-Up** mode is called t_{SSO} . It is measured under the following conditions:

Precondition: The **Stopover** mode has been entered using the procedure defined in the Programmer's Guide.

Start condition: Pin toggle on ESR pin triggering the startup sequence.

End condition: External pin toggle caused by first user instruction executed from PSRAM after startup.



Coding of bit fields LEVxV in SWD Configuration Registers

After power-on the supply watch dog is preconfigured to operate in the lower voltage range.

Code	Voltage Level	Notes ¹⁾
0000 _B	-	out of valid operation range
0001 _B	3.0 V	LEV1V: reset request
0010 _B - 0101 _B	3.1 V- 3.4 V	step width is 0.1 V
0110 _B	3.6 V	
0111 _B	4.0 V	
1000 _B	4.2 V	
1001 _B	4.5 V	LEV2V: no request
1010 _B - 1110 _B	4.6 V - 5.0 V	step width is 0.1 V
1111 _B	5.5 V	

Table 22 Coding of bit fields LEVxV in Register SWDCON0

1) The indicated default levels for LEV1V and LEV2V are selected automatically after a power-on reset.

Coding of bit fields LEVxV in PVC Configuration Registers

The core voltages are controlled internally to the nominal value of 1.5 V; a variation of ± 10 % is allowed. These operation conditions limit the possible PVC monitoring values to the predefined reset values shown in Table 23.

Table 23 Coding of bit fields LEVxV in Registers PVCyCONz

Code	Voltage Level	Notes ¹⁾
000 _B -011 _B	-	out of valid operation range
100 _B	1.35 V	LEV1V: reset request
101 _B	1.45 V	LEV2V: interrupt request ²⁾
110 _B - 111 _B	-	out of valid operation range

1) The indicated default levels for LEV1V and LEV2V are selected automatically after a power-on reset.

2) Due to variations of the tolerance of both the Embedded Voltage Regulators (EVR) and the PVC levels, this interrupt can be triggered inadvertently, even though the core voltage is within the normal range. It is, therefore, recommended not to use this warning level.



4.6 Flash Memory Parameters

The XE164xN is delivered with all Flash sectors erased and with no protection installed.

The data retention time of the XE164xN's Flash memory (i.e. the time after which stored data can still be retrieved) depends on the number of times the Flash memory has been erased and programmed.

Note: These parameters are not subject to production test but verified by design and/or characterization.

Note: Operating Conditions apply.

Parameter	Symbol		Values	3	Unit	Note / Test Condition
		Min.	Тур.	Max.		
Parallel Flash module	$N_{\rm PP}~{\rm SR}$	-	-	2 ¹⁾		$N_{\rm FL_RD} \le 1$
program/erase limit depending on Flash read activity		_	-	1 ²⁾		N _{FL_RD} > 1
Flash erase endurance for security pages	$N_{\rm SEC}{ m SR}$	10	-	-	cycles	$t_{\text{RET}} \ge 20 \text{ years}$
Flash wait states ³⁾	$N_{\rm WSFLAS}$	1	-	-		f _{SYS} ≤8 MHz
	H SR	2	-	-		$f{\rm SYS} \le 13 \rm MHz$
		3	-	-		$f_{\rm SYS} \le 17 \ \rm MHz$
		4	-	-		$f_{\rm SYS}$ > 17 MHz
Erase time per sector/page	t _{ER} CC	-	7 ⁴⁾	8.0	ms	
Programming time per page	t _{PR} CC	-	34)	3.5	ms	
Data retention time	t _{RET} CC	20	-	-	years	$N_{\rm ER} \le$ 1,000 cycl es
Drain disturb limit	$N_{\rm DD}{\rm SR}$	32	-	-	cycles	
Number of erase cycles	$N_{ER}SR$	_	_	15.000	cycles	$t_{\text{RET}} \ge 5$ years; Valid for Flash module 1 (up to 64 kbytes)
		-	-	1.000	cycles	$t_{\text{RFT}} \ge 20$ years

Table 24 Flash Parameters

The unused Flash module(s) can be erased/programmed while code is executed and/or data is read from only one Flash module or from PSRAM. The Flash module that delivers code/data can, of course, not be erased/programmed.



4.7.4 Pad Properties

The output pad drivers of the XE164xN can operate in several user-selectable modes. Strong driver mode allows controlling external components requiring higher currents such as power bridges or LEDs. Reducing the driving power of an output pad reduces electromagnetic emissions (EME). In strong driver mode, selecting a slower edge reduces EME.

The dynamic behavior, i.e. the rise time and fall time, depends on the applied external capacitance that must be charged and discharged. Timing values are given for a capacitance of 20 pF, unless otherwise noted.

In general, the performance of a pad driver depends on the available supply voltage $V_{\rm DDP}$. Therefore the following tables list the pad parameters for the upper voltage range and the lower voltage range, respectively.

Note: These parameters are not subject to production test but verified by design and/or characterization.

Note: Operating Conditions apply.

Table 27 is valid under the following conditions: $V_{\text{DDP}} \le 5.5 \text{ V}$; $V_{\text{DDP}} \text{typ. 5 V}$; $V_{\text{DDP}} \ge 4.5 \text{ V}$

Parameter	Symbol	Values			Unit	Note /
		Min.	Тур.	Max.		Test Condition
Maximum output driver current (absolute value) ¹⁾	I _{Omax} CC	-	-	4.0	mA	Driver_Strength = Medium
		-	-	10	mA	Driver_Strength = Strong
		-	-	0.5	mA	Driver_Strength = Weak
Nominal output driver current (absolute value)	I _{Onom} CC	-	-	1.0	mA	Driver_Strength = Medium
		-	-	2.5	mA	Driver_Strength = Strong
		_	-	0.1	mA	Driver_Strength = Weak

Table 27 Standard Pad Parameters for Upper Voltage Range



4.7.5 External Bus Timing

The following parameters specify the behavior of the XE164xN bus interface.

Note: These parameters are not subject to production test but verified by design and/or characterization.

Note: Operating Conditions apply.

Table 29 Parameters

Parameter	Symbol	Values			Unit	Note /
		Min.	Тур.	Max.		Test Condition
CLKOUT Cycle Time ¹⁾	t ₅ CC	-	$1/f_{\rm SYS}$	-	ns	
CLKOUT high time	t ₆ CC	3	-	-		
CLKOUT low time	t ₇ CC	3	_	-		
CLKOUT rise time	t ₈ CC	-	-	3	ns	
CLKOUT fall time	t ₉ CC	-	-	3		

1) The CLKOUT cycle time is influenced by PLL jitter. For longer periods the relative deviation decreases (see PLL deviation formula).



Figure 22 CLKOUT Signal Timing

Note: The term CLKOUT refers to the reference clock output signal which is generated by selecting f_{SYS} as the source signal for the clock output signal EXTCLK on pin P2.8 and by enabling the high-speed clock driver on this pin.



Electrical Parameters



Figure 24 Demultiplexed Bus Cycle

4.7.5.1 Bus Cycle Control with the READY Input

The duration of an external bus cycle can be controlled by the external circuit using the READY input signal. The polarity of this input signal can be selected.

Synchronous READY permits the shortest possible bus cycle but requires the input signal to be synchronous to the reference signal CLKOUT.

An asynchronous READY signal puts no timing constraints on the input signal but incurs a minimum of one waitstate due to the additional synchronization stage. The minimum