

Welcome to E-XFL.COM

What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "<u>Embedded -</u> <u>Microcontrollers</u>"

Details

E·XFI

Product Status	Active
Core Processor	MIPS32 ® M4K™
Core Size	32-Bit Single-Core
Speed	80MHz
Connectivity	I ² C, IrDA, LINbus, PMP, SPI, UART/USART
Peripherals	Brown-out Detect/Reset, DMA, POR, PWM, WDT
Number of I/O	85
Program Memory Size	256KB (256K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	32K x 8
Voltage - Supply (Vcc/Vdd)	2.3V ~ 3.6V
Data Converters	A/D 16x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	100-TQFP
Supplier Device Package	100-TQFP (12x12)
Purchase URL	https://www.e-xfl.com/product-detail/microchip-technology/pic32mx360f256l-80i-pt

Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION. QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV ISO/TS 16949:2002

Trademarks

The Microchip name and logo, the Microchip logo, Accuron, dsPIC, KEELOQ, KEELOQ logo, MPLAB, PIC, PICmicro, PICSTART, PRO MATE, rfPIC and SmartShunt are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Linear Active Thermistor, MXDEV, MXLAB, SEEVAL, SmartSensor and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, Application Maestro, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, In-Circuit Serial Programming, ICSP, ICEPIC, Mindi, MiWi, MPASM, MPLAB Certified logo, MPLIB, MPLINK, mTouch, PICkit, PICDEM, PICDEM.net, PICtail, PIC³² logo, PowerCal, PowerInfo, PowerMate, PowerTool, REAL ICE, rfLAB, Select Mode, Total Endurance, UNI/O, WiperLock and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

 $\ensuremath{\mathsf{SQTP}}$ is a service mark of Microchip Technology Incorporated in the U.S.A.

All other trademarks mentioned herein are property of their respective companies.

© 2008, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.



Microchip received ISO/TS-16949:2002 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and mulfacture of development systems is ISO 9001:2000 certified.

RECOMMENDED READING

This user's guide describes how to use PIC32. Other useful documents are listed below. The following Microchip documents are available and recommended as supplemental reference resources.

Readme for the PIC32MX

For the latest information on using PIC32 microcontrollers, read the file (an ASCII text file) at the root level of the CD included in the PIC32 Starter Kit. The file generally contains the most current update information, as well as any issues that may not have been available when this document was published.

Readme Files

For the latest information on using other tools, read the tool-specific readme files in the Readmes subdirectory of the PIC32MX Starter Kit installation directory. The files contain update information, as well as any issues that may not have been available when this document was published.

THE MICROCHIP WEB SITE

Microchip provides online support via our web site at www.microchip.com. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

NOTES:

Ease of Use:

- $\mathrm{PIC}^{\mathrm{®}}$ microcontroller "look and feel" peripherals
- Standard MPLAB[®] tool-suite MPLAB IDE, MPLAB C32 C Compiler, MPLAB REAL ICE[™], and MPLAB ICD 2.
- Software Peripheral Libraries compatible with those for Microchip 16-bit microcontrollers
- Microchip developed middleware modules such as TCP/IP and 16-bit file system



Chapter 2. PIC32 Product Family

2.1 INTRODUCTION

The PIC32 family includes scalable devices ranging from 32KB to 512KB of Flash memory. Also a rich set of peripherals – Five timers, 16 channels of 10-bit A/D Converters and communication interfaces: SPI, I^2C^{TM} and UART.

Please consult the "*PIC32MX Family Data Sheet*" (DS61143) for a complete list of family variants, core and peripheral characteristics.





NOTES:

Processor core:

- MIPS M4K with 5-stage pipeline
- MIPS32-compatible Release 2 Instruction Set
- MIPS16e[™] Code Compression to improve code density by up to 40%
- · GPR shadow registers to minimize latency for interrupt handlers
- · Bit field manipulation instructions
- High-performance Multiply/Divide Unit:
 - Maximum issue rate of one 32x16 multiply per clock
 - Maximum issue rate of one 32x32 multiply every other clock
- Static implementation: minimum operating frequency 0 MHz
- · 2.3 to 3.6V operation with full speed over entire range
- · Low-power modes including RUN, IDLE, and SLEEP

Memory:

- Unified 4GB virtual memory space
- Fixed Memory Mapping Translation (FMT) mechanism
- Flexible partitioning into kernel and user accessible memory segments for increased application stability

Pre Fetch Cache:

- 16 lines, each 128-bit wide, instruction Prefetch buffer
- Ability to load and lock lines useful to create SW breakpoints in Flash and minimize interrupt latency

Interrupt Controller:

- Fully programmable interrupt controller with Single or Multi vector mode, supporting up to 95 IRQs.
- · Multiple priorities and subpriorities for each vector
- · Highest priority interrupt has dedicated register set for reduced interrupt latency

DMA Controller:

- Up to 4 independent channels
- · Memory-to-Memory, Memory-to-Peripheral, and Peripheral-to-Memory transfers
- · Programmable trigger from any IRQ
- · Chainable channels, stop on match detection, Auto-Enable mode
- · Data transfers can occur while the core is in IDLE mode
- Integrated programmable CRC engine: calculates on the fly while the data is transferred.

Enhanced Parallel Master Port:

- 8- and 16-bit data interface
- Up to 16-bit address lines, expandable using GPIO lines
- 2 Chip Select lines



GETTING STARTED WITH PIC32

Chapter 4. PIC32 Tools

4.1 INTRODUCTION

The PIC32 microcontrollers are supported by the MPLAB Integrated Development Environment and its full range of hardware and software tools.

4.2 HIGHLIGHTS

Items discussed in this chapter are:

- MPLAB IDE
- MPLAB C32 C Compiler
- Peripheral Libraries
- Software Solutions
- · Demonstration, Development and Evaluation Boards
- Technical Documentation

4.3 MPLAB IDE

The Microchip MPLAB IDE is a FREE development toolsuite for Microsoft Windows[®] that contains:

- A single graphical interface to all debugging tools:
 - Simulator
 - Programmers
 - Emulators
 - In-Circuit Debuggers
- · A full-featured editor with color-coded context
- A project manager
- Customizable data windows with in-place editable contents
- High-level source code debugging
- Extensive on-line help

The MPLAB IDE provides integrated debugging and programming facilities using any of the following probes connected to the target processor/Development Board:

- MPLAB ICD 2 In-Circuit Debugger: a low-cost, run-time development tool.
- MPLAB REAL ICE In-Circuit Emulator: a high speed in-circuit emulator with hardware and software trace capabilities.
- FS2 JTAG probe: Developed by First Silicon Solutions, this probe uses 4-wire EJTAG interface to debug and program the PIC32 microcontrollers.
- MPLAB PM3 Device Programmer: a Microchip universal device programmer suitable for development and manufacturing purposes.
- MPLAB SIM32 Device Simulator: Accurately simulates many PIC32 peripherals and the CPU in selectable cycle and clock-accurate modes

4.5 PERIPHERAL LIBRARIES

PIC32 MCUs integrate a large number of on-chip high-performance peripherals.

To accelerate the usage of these peripherals, the MPLAB C32 compiler for PIC32 includes software peripheral libraries compatible with the 16-bit Microchip MCUs. The peripheral libraries are distributed in source and object format along with a detailed API description document. Software applications using MPLAB C32 compiler may call peripheral library functions by simply including the appropriate header file in their source files – the MPLAB C32 compiler has built-in knowledge of library header and archive files.

The peripheral include files are located in C:\Program Files\Microchip\MPLAB C32\pic32mx\include\peripheral and the full source code is located in C:\Program Files\Microchip\MPLAB C32\pic32-libs\peripheral location in corresponding peripheral sub-directory.

The Peripheral Library contains following include files:

Header File	Description				
adc10.h	Library for the Analog-to-Digital converters support				
bmx.h	Library for configuring the Bus Matrix internal buses, priorit and memory layout				
cmp.h	Library for the Comparator modules support				
cvref.h	Library for the Comparators Voltage reference support				
dma.h	Library for the DMA Controller and CRC module support				
nvm.h	Library providing access to Flash erase/program functions				
i2c.h	Library for I ² C™ module support				
incap.h	Library for the Input Capture module suport				
int.h	Library for the vectored Interrupt Controller support				
lock.h	Library for the system lock and unlock support				
outcompare.h	Library for Output Compare module support				
osc.h	Library for Oscillators support				
pcache.h	Library for prefetch-cache module support				
power.h	Library for Sleep and Idle operationsl power modes support				
pmp.h	Library for Parallel Master Port support				
ports.h	Library for configuring the I/O ports, reading or writing I/O data				
reset.h	Library for Reset control and status				
rtcc.h	Library for Real-Time Clock and Calendar support				
system.h	Library for system level operations				
spi.h	Library for Serial Peripheral Interface support				
timer.h	Library to support 16 and 32-bit timers				
uart.h	Library supporting the enhanced UART module				
wdt.h	Library to support the Watchdog Timer module				
	Header File adc10.h bmx.h bmx.h cmp.h cwref.h dma.h nvm.h il2c.h incap.h incap.h outcompare.h power.h power.h power.h spsten.h system.h spi.h uart.h				

TABLE 4-1: PERIPHERAL LIBRARY



GETTING STARTED WITH PIC32

Chapter 5. Step-by-Step Procedures to Setup, Build, and Run a Demo Project

5.1 INTRODUCTION

In this step-by-step procedure, the basic concepts of the MPLAB Project Manager, Editor and Debugger will be presented. You will create a simple project and understand the debug capabilities of MPLAB IDE.

No previous MPLAB IDE knowledge is assumed. For complete features set and comprehensive technical details of MPLAB IDE and its components, please visit our web site (www.microchip.com/ide).

5.2 HIGHLIGHTS

Items discussed in this chapter are:

- MPLAB IDE Setup
- Step-by-Step Guide Overview
- · Selecting the Device
- · Creating the Project
- Setting Up Language Tools
- · Naming the Project
- · Adding Files to the Project
- Attaching the Debugger
- Building the Project
- · Testing the Code

5.3 MPLAB IDE SETUP

5.3.1 Install MPLAB IDE

To install the MPLAB on your system, you could either use the supplied installation CD or download the latest MPLAB IDE from the Microchip web site.

- To install from a CD-ROM, just place the disk into a CD drive and follow the on-screen prompts (you could use Windows Explorer to find and execute the CD-ROM menu, menu.exe).
- If the MPLAB IDE was downloaded from the Microchip web site, unzip the file and execute the resulting file to install.

Note: Administrative access will be required to install the MPLAB on a PC.

5.3.2 To uninstall MPLAB IDE

- Select <u>Start>Settings>Control Panel</u> to open the control panel.
- Double click on Add/Remove Programs. Find MPLAB IDE and select it.
- Click Change/Remove to remove the program from your system.

Note: Administrative access might be required in order to uninstall the MPLAB.

5.6 CREATING THE PROJECT

The next step is to create a project using the Project Wizard. A project is the way the files are organized to be compiled, assembled and linked. We will use a single "C" file for this project and a linker script.

Choose Project>Project Wizard.

From the Welcome dialog, click on Next> to advance.

The Step One dialog allows you to select the device, which we've already done. Make sure that it displays the proper PIC32 variant. If not, select the required PIC32 variant from the drop down menu. Click **Next>**.

FIGURE 5-3: MPLAB IDE WIZARD SELECT DEVICE

Step One:		<u>بر</u>
Select a device		- 1
	Device:	
		N

5.7 SETTING UP LANGUAGE TOOLS

Step Two of the Project Wizard sets up the language tools that are used with this project. Make sure the "Show all installed toolsuites" checkbox is checked. Select Microchip PIC32 C Compiler Toolsuite in the Active Toolsuite list box.

Then "MPLAB PIC32 Assembler (PIC32-as.exe)", "MPLAB PIC32 C Compiler (PIC32-gcc.exe)", "MPLAB PIC32 Object Linker (PIC32-Id.exe)", and "MPLAB PIC32 Archiver (PIC32-ar.exe)", should be visible in the Toolsuite Contents box. Click on each one to see its location. If MPLAB IDE was installed into the default directory, the paths for these files will be:

- for the MPLAB PIC32 assembler:
 - C:\Program Files\Microchip\MPLAB IDE\ MPLAB C32\bin\PIC32-as.exe
- for the MPLAB PIC32 compiler:
 - C:\Program Files\Microchip\MPLAB IDE\ MPLAB C32\bin\ PIC32-gcc.exe
- for the MPLAB PIC32 Object Linker:
 - C:\Program Files\Microchip\MPLAB IDE\ MPLAB C32\bin\PIC32-ld.exe
- for the MPLAB PIC32 Archiver:
 - C:\Program Files\Microchip\MPLAB IDE\ MPLAB C32\bin\PIC32-ar.exe

If these paths do not show up correctly, use the **Browse** button to set them to the proper files in the MPLAB IDE subfolders.

When you are finished, click Next>.

Select a lang	uage toolsuite
Active Toolsuite:	Microchip PIC32 C-Compiler Toolsuite
Toolsuite Conter	nts
MPLAB ASM MPLAB C32 MPLAB LIN MPLAB LIN MPLAB LIN	M32 Assembler (pic32-as.exe) 2 C Compiler (pic32-gcc.exe) K32 Object Linker (pic32-ld.exe) 32 Object Librarian/Archiver (pic32-ar.eve)
Location	s/Microchin/MPLAB C32/bin/bic32-acc eve
Help! My !	Suite Isn't Listed!



To add the newly created main.c file to our project just right click on the Source Files folder in the MPLAB IDE MyTestProject.mcp window and select Add File. Browse and select main.c file from the Projects32 directory.

Note: If the Project window is not open, select View->Project from the top IDE menu.

The linker script that's needed for this project is selected automatically by the MPLAB IDE. We don't need to add any other file to our project.

FIGURE 5-9: MPLAB IDE MAIN.C FILE

5.10 ATTACHING THE DEBUGGER

In order to test the code using the PIC32 Starter Kit, please refer to the PIC32MX Starter Kit User's Guide (DS61144) for a sample project and a step-by-step getting started info.

For the purpose of testing our code in this document we will use an Explorer 16 Development board (DM240001), a MPLAB REAL ICE In-Circuit Debugger (DV244005) and a PIC32MX360F512L PIM (MA320001) together with a 9V universal power supply, a serial cable and a USB cable for connecting the REAL ICE to the development board.





Take the following steps to ensure proper connection of the REAL ICE to the Explorer 16 development board:

- 1. Connect the MPLAB REAL ICE module to the PC with the USB cable.
- 2. Connect the MPLAB REAL ICE to the Explorer 16 Development Board with the short RJ-11 cable.
- 3. Apply power to the Explorer 16 board.
- From the Debugger menu, click <u>Select Tool > MPLAB REAL ICE</u> to set the MPLAB REAL ICE as the debug tool in MPLAB IDE.
- 5. From the Debugger menu, select Connect to connect the debugger to the device. MPLAB IDE should report in the Output window that it found the PIC32MX360F512L device.

Note: MPLAB IDE may need to download new firmware if this is the first time the MPLAB REAL ICE is being used with a PIC32 device. Allow it to do so.

Once you have performed these steps, go to the MPLAB IDE window and from the <u>Debugger->Select Tool</u> menu select the debugging tool you're using to connect to the board (i.e., MPLAB REAL ICE should be within the available choices).

Once you have selected the tool, the "Debug Toolbar" should be present just below the main menu bar, together with other toolbars that may be selected.

Note: Be sure to select Debug from the MPLAB IDE Build Configuration drop down list.



FIGURE 5-14: MPLAB IDE BREAKPOINT REACHED

- 1. The debugging tool selected to connect to the demo board
- 2. The device selected on the target board
- 3. The menus available under the Debugger top menu
- 4. The Debug toolbar
- 5. The Source window, with the breakpoint reached
- 6. The Disassembly window
- 7. The Output window
- 8. The Program Memory window

Now, if you take a look to the PC Hyper Terminal window, you should see the output sent by our simple test program to the serial line:

FIGURE 5-15: HYPER TERMINAL RECEIVED CHARACTERS

Hello Wor	ld from PIC32		 		1
		-			

Also, if you look at the Explorer 16 board, you should see the LED D9 lit on. This shows that the PIC32 Explorer16 demo board and the MPLAB IDE operate correctly.

We just made our first "Hello World" program for PIC32.

There are many other things that you can do in the MPLAB IDE to debug your program. For example, you can notice in that by hovering the mouse over the variable "nc" we can see its actual value (which should be the number of characters sent to the serial port by the putsUART2 () function).

Other MPLAB IDE debug features:

- Watch window: you can add variables of peripheral SFRs to the watch window and monitor their values
- Complex Breakpoint manipulation
- All the useful debug commands: step into, step over, etc, using both the C Source window and the disassembly listing window.
- Profile your code execution and calculate delay times between different points in your program.

We presented here the essential steps for getting started with PIC32 using the MPLAB IDE. You are now ready to continue exploring the capabilities of PIC32 and MPLAB IDE. For further information about PIC32 please see the documentation list provided in this document. For more information about the MPLAB IDE please see the "*MPLAB IDE Quick Start Guide*" (DS51281) available on our site at www.microchip.com following the Design link.

NOTES:



GETTING STARTED WITH PIC32

Index

Α

Attaching the Debugger
Connecting MPLAB REAL ICE
C
Customer Notification Service
Customer Support
D
Documentation
Conventions
Layout2
I Justement Address 4
Internet Address 4
Microschin Internet Web Site
MPLAB C32 C Compiler
PIC32-ar Archiver and Librarian 16
PIC32-as Assembler 16
PIC32-conv Converts FLF 16
PIC32-acc Compiler
PIC32-gpp Macro Processor
PIC32-Id Object Linker 16
MPLAB IDE
First Silicon Solutions 15
MPLAB IDE MyTestProject.mcp
MPLAB IDE Setup
Install MPLAB IDE 21
Running MPLAB IDE 22
To Uninstall MPLAB IDE 21
P
PIC32 Features
MPLAB Tool-Suite8
PIC32 Tools
MPLAB C32 C Compiler
MPLAB ICD 2
MPLAB Integrated Development Environment 15
MPLAB PM3
MPLAB REAL ICE III-CIICUIL EITIUIAIOI
Reading Recommended
Readme 4
Treadine

S

а
1
2
4



WORLDWIDE SALES AND SERVICE

AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: http://support.microchip.com Web Address: www.microchip.com

Atlanta Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Boston Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL Tel: 630-285-0071 Fax: 630-285-0075

Dallas Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit Farmington Hills, MI Tel: 248-538-2250 Fax: 248-538-2260

Kokomo Kokomo, IN Tel: 765-864-8360 Fax: 765-864-8387

Los Angeles Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

Santa Clara Santa Clara, CA Tel: 408-961-6444 Fax: 408-961-6445

Toronto Mississauga, Ontario, Canada Tel: 905-673-0699 Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon Hong Kong Tel: 852-2401-1200 Fax: 852-2401-3431

Australia - Sydney Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing Tel: 86-10-8528-2100 Fax: 86-10-8528-2104

China - Chengdu Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Hong Kong SAR Tel: 852-2401-1200 Fax: 852-2401-3431

China - Nanjing Tel: 86-25-8473-2460

Fax: 86-25-8473-2470 **China - Qingdao** Tel: 86-532-8502-7355

Fax: 86-532-8502-7205 **China - Shanghai** Tel: 86-21-5407-5533

Fax: 86-21-5407-5066 China - Shenyang Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen Tel: 86-755-8203-2660 Fax: 86-755-8203-1760

China - Wuhan Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xiamen Tel: 86-592-2388138 Fax: 86-592-2388130

China - Xian Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

China - Zhuhai Tel: 86-756-3210040 Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore Tel: 91-80-4182-8400 Fax: 91-80-4182-8422

India - New Delhi Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune Tel: 91-20-2566-1512 Fax: 91-20-2566-1513

Japan - Yokohama Tel: 81-45-471- 6166 Fax: 81-45-471-6122

Korea - Daegu Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu Tel: 886-3-572-9526 Fax: 886-3-572-6459

Taiwan - Kaohsiung Tel: 886-7-536-4818 Fax: 886-7-536-4803

Taiwan - Taipei Tel: 886-2-2500-6610 Fax: 886-2-2508-0102

Thailand - Bangkok Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels Tel: 43-7242-2244-39 Fax: 43-7242-2244-393 Denmark - Copenhagen Tel: 45-4450-2828 Fax: 45-4485-2829

France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen Tel: 31-416-690399 Fax: 31-416-690340

Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

UK - Wokingham Tel: 44-118-921-5869 Fax: 44-118-921-5820

01/02/08