E·XFL



Welcome to E-XFL.COM

Understanding Embedded - Microprocessors

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

Applications of **Embedded - Microprocessors**

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

Details

Product Status	Obsolete
Core Processor	EC000
Number of Cores/Bus Width	1 Core, 32-Bit
Speed	20MHz
Co-Processors/DSP	-
RAM Controllers	-
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	-
SATA	-
USB	-
Voltage - I/O	5.0V
Operating Temperature	0°C ~ 70°C (TA)
Security Features	-
Package / Case	64-QFP
Supplier Device Package	64-QFP (14x14)
Purchase URL	https://www.e-xfl.com/product-detail/nxp-semiconductors/mc68ec000aa20

Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



The primary features of the MC68SEC000 embedded processor include the following:

- Direct Replacement for the MC68EC000
 - Pin-for-pin compatibility with the MC68EC000 in the plastic QFP and TQFP packages
 - Vast selection of existing third-party development tools for the MC68EC000 support the MC68SEC000
 - Software written for the MC68EC000 will run unchanged on the MC68SEC000
- Power Management
 - Low-power HCMOS technology
 - Static design allows for stopping the processor clock
 - 3.3V or 5V operation
 - Typical 0.5µÅ current consumption at 3.3V in sleep mode
- Software Strength
 - Fully upward object-code compatible with other M68000 Family products
 - M68000 architecture allows effective assembly code with a C compiler
- Upgrade
 - Fully upward code-compatible with higher performance 680x0 and 68300 Family members
 - ColdFire[®] code-compatible with minor modifications

1. MC68HC000

The primary benefit of the MC68HC000 is reduced power consumption. The device dissipates less power (by an order of magnitude) than the NMOS MC68000.

The MC68HC000 is an implementation of the M68000 16/-32 bit microprocessor architecture. The MC68HC000 has a 16-bit data bus implementation of the MC68000 and is upward code-compatible with the MC68010 and the MC68020 32-bit implementation of the architecture.

1.1 MC68HC001

The MC68HC001 provides a functional extension to the MC68HC000 HCMOS 16-/32-bit microprocessor with the addition of statically selectable 8- or 16-bit data bus operation. The MC68HC001 is object-code compatible with the MC68HC000. You can migrate code written for the MC68HC001 without modification to any member of the M68000 Family.

1.2 MC68EC000

The MC68EC000 is an economical high-performance embedded controller designed to suit the needs of the cost-sensitive embedded-controller market. The HCMOS MC68EC000 has an internal 32-bit architecture that is supported by a statically selectable 8- or 16-bit data bus. This architecture provides a fast and efficient processing device that can satisfy the requirements of sophisticated applications based on high-level languages.

The MC68EC000 is fully object-code compatible with the MC68000. You can migrate code written for the MC68EC000 without modification to any member of the M68000 Family.

The MC68EC000 brings the performance level of the M68000 Family to cost levels previously associated with 8-bit microprocessors. The MC68EC000 benefits from the rich M68000 instruction set and its related high code density with low memory bandwidth requirements.



1.3 MC68SEC000

The MC68SEC000 is a cost-effective static embedded processor engineered for low-power applications. In addition to providing the substantial cost and performance benefits of the MC68EC000, the low-power mode of the MC68SEC000 provides significant advantages in power consumption and power management. The typical current consumption of the MC68SEC000 is only 0.5μ A in static standby mode and 15.0mA in normal 3.3V operation. The MC68SEC000 operates in either 3.3V or 5.0V systems. The remarkably low power consumption, small footprint packages, and static implementation are combined in the MC68SEC000 for low-power applications such as portable measuring equipment, electronic games, and battery-operated hand-held consumer products.

The HCMOS MC68SEC000's static architecture is a direct replacement for the MC68EC000, which offers the lowest cost entry point to 32-bit processing. The internal 32-bit architecture provides fast and efficient processing that satisfies the requirements of sophisticated applications based on high-level languages.

All of the existing third-party developer tools widely available for the MC68EC000 will directly support the MC68SEC000. You can find detailed descriptions of these tools in the *High Performance Embedded Systems Source Catalog.*



2.0 SIGNAL DESCRIPTION

Change Figure 3-3 on Page 3-2.

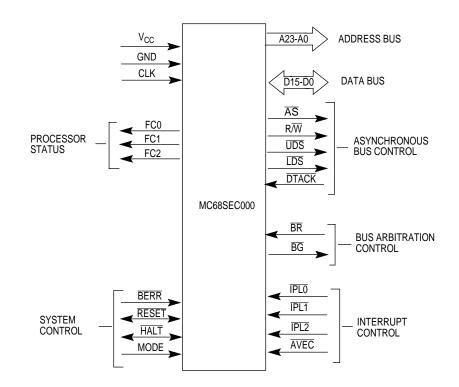


Figure 1. Input and Output Signals (MC68EC000 and MC68SEC000)

2.1 Data Bus (D15-D0)

In Section 3.2 on page 3-4, replace "The MC68EC000 and MC68HC001 use D7-D0 in 8-bit mode, and D15-D8 are undefined." with "Using the MC68HC001, MC68EC000, and MC68SEC000 mode pin, you can statically select either 8- or 16-bit modes for data transfer. The MC68EC000, MC68SEC000, and MC68HC001 use D7-D0 in 8-bit mode. D15-D8 are undefined."

2.2 Bus Arbitration Control

In Section 3.4 on page 3-5, the sentence "In the 48-pin version of the MC68008 and MC68EC000, no pin is available for the bus grant acknowledge signal; this microprocessor uses a two-wire bus arbitration scheme." should read "In the 64-pin MC68EC000 and MC68SEC000, no pin is available for the bus grant acknowledge signal. These microprocessors use a two-wire bus arbitration scheme."

2.3 System Control

The Mode subsection heading of Section 3.6 on page 3-7 should read "Mode (MODE) (MC68HC001/ 68EC000/68SEC000)."

2.4 MC68SEC000 Low-Power Mode

Add the following to Sections 4 and 5, Bus Operation.

The MC68SEC000 has been redesigned to provide fully static- and low-power operation. This section describes the recommended method for placing the MC68SEC000 into a low-power mode to reduce the

M68000 USER'S MANUAL ADDENDUM

MOTOROLA

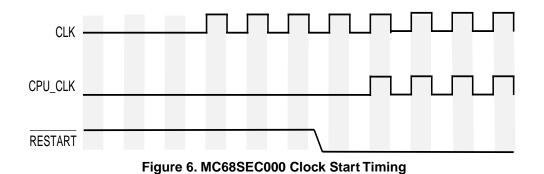


After the previous steps are completed, the MC68SEC000 will remain in the low-power mode until it recognizes the appropriate interrupt . External logic will also have to poll IPLB2–IPLB0 to detect the proper interrupt. When the correct interrupt level is received, the following steps will bring the processor out of the low-power mode:

- 1. Restart the system clock if it was stopped.
- 2. Wait for the system clock to become stable.
- Assert the RESTART signal. This will cause the processor's clock to start on the next falling edge of the system clock. Figure 6 shows the timing for bringing the processor out of the low-power mode. Both the RESTART and RESET signals are subject to the asynchronous setup time as specified in the Electrical Characteristics section of this addendum.

WARNING

The system clock must be stable before the RESTART signal is asserted to prevent glitches in the clock. An unstable clock can cause unpredictable results in the MC68SEC000.



4. If the MC68SEC000 was placed in a three-state condition, the BR signal must be negated before the processor can begin executing instructions.



An example trap routine is as follows:

- TRAP_x MOVE.B #0,\$low_power_address STOP #\$2000 RTE
- /* Write that causes ADDRESS_MATCH to assert */ /* STOP instruction with desired interrupt mask */ /* Return from the exception */

The first instruction (MOVE.B #0,\$low_power_address) writes a byte to the low-power address that will cause the external circuitry to begin the sequence that will stop the processor's clock. The second instruction (STOP #\$2000) loads the SR with the immediate data. This lets you set the interrupt that will cause the processor to come out of the low-power mode. The final instruction (RTE) tells the processor to return from the exception and resume normal processing.

3.0 MC68SEC000 ELECTRICAL SPECIFICATIONS

Add to the following table to Section 10.1.

3.1 MC68SEC000 MAXIMUM RATINGS

RATING	SYMBOL	VALUE	UNIT
Supply Voltage	V _{CC}	–0.3 to 6.5	V
Input Voltage	V _{in}	-0.5 to 6.5	V
Maximum Operating Temperature Range Commercial Extended "C" Grade	T _A	T _L to T _H 0 to 70 –40 to 85	°C
Storage Temperature	Tstg	-55 to 150	۵°

3.2 CMOS CONSIDERATIONS

The following change should be made to Section 10.4, CMOS Considerations.

"Although the MC68HC000 and MC68EC000 is implemented with input protection diodes, care should be exercised to ensure that the maximum input voltage specification is not exceeded." should read "Although the MC68HC000, MC68EC000, and MC68SEC000 are implemented with input protection diodes, be careful not to exceed the maximum input voltage specification."



5.0 MC68SEC000 DC ELECTRICAL SPECIFICATIONS

Add the following table to Section 10.13 on page 10-23.

(V_{CC} = 5.0 Vdc \pm 5%, 3.3 Vdc \pm 10%,; GND = 0 Vdc; T_A = T_L to T_H)

		3.3 V		5.0	V	
CHARACTERISTIC	SYMBOL	MIN	MAX	MIN	MAX	UNIT
Input High Voltage	VIH	2.0	V _{CC}	2.0	V _{CC}	V
Input Low Voltage	V _{IL}	GND	0.8	GND - 0.5	0.8	V
Input Leakage Current BERR, BR, DTACK, CLK, TPL2-IPL0, AVEC MODE, HALT, RESET	lin	—	2.5 20	-	2.5 20	uA
Three-State (Off State) Input Current	I _{TSI}	—	2.5	—	2.5	uA
Output High Voltage	V _{OH}	2.4	—	V _{CC} -0.75		V
Output Low Voltage	V _{OL}					V
(IOL = 1.6 mA) HALT		—	0.5	-	0.5	
(IOL = 3.2 mA) A23–A0, BG, FC2–FC0		—	0.5	-	0.5	
(IOL = 5.0 mA) RESET		_	0.5	-	0.5	
$(IOL = 5.3 \text{ mA})$ AS, D15–D0, \overline{LDS} , R/W, \overline{UDS}		_	0.5	-	0.5	
Current Dissipation* f = 0 Hz	I _D	—	0.7	-	1.0	mA
f=10MHz		—	10	—	15	mA
f=16 MHz		—	15	—	25	mA
f= 20 MHz		_	20	_	30	mA
Capacitance (Vin = 0 V, T _A = 25 °C, Frequency = 1 MHz)**	Cin	—	20.0	-	20.0	pF
Load Capacitance HALT All Others	CL	—	70 130	-	70 130	pF

*During normal operation, instantaneous Vcc current requirements may be as high as 1.5A.

Currents listed are with no loading.

**Capacitance is periodically sampled rather than 100% tested.

M68000 USER'S MANUAL ADDENDUM

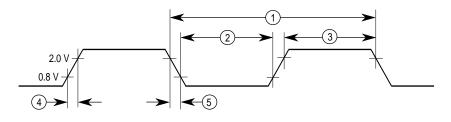


6.0 MC68SEC000 AC ELECTRICAL SPECIFICATIONS — CLOCK TIMING (See Figure 2)

Add the following table and Figure 8 to Section 10.9 on page 10-9.

			10	MHz	16	ЛНz	201	MHz	
NUM.	CHARACTERISTIC	SYMBOL	MIN	MAX	min	max	min	max	UNIT
	Frequency of Operation	f	0	10.0	0	16.7	0	20.0	MHz
1	Cycle time	tcyc	100	—	60	_	50	—	ns
2,3	Clock Pulse Width	t _{CL} t _{CH}	45 45	_	27 27	_	21 21	_	ns
4,5	Clock Rise and Fall Times	t _{Cr} t _{Cf}	_	10 10	_	5 5	_	4 4	ns

Applies to 3.3V and 5V.



NOTE: Timing measurements are referenced to and from a low voltage of 0.8 V and a high voltage of 2.0 V, unless otherwise noted. The voltage swing through this range should start outside and pass through the range such that the rise or fall will be linear between 0.8 V and 2.0 V.

Figure 8. MC68SEC000 Clock Input Timing Diagram

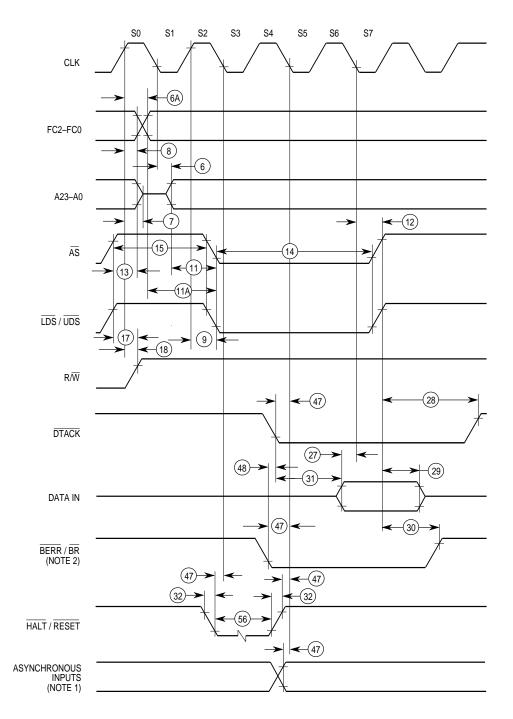


NUM	CHARACTERISTIC	10	ИHz	16	ИHz	20MHz		UNIT
NUM			MAX	MIN	MAX	MIN	MAX	UNIT
29	AS, LDS, UDS Negated to Data-In Invalid (Hold Time on Read)		—	0	—	0	—	ns
29A	AS, LDS, UDS Negated to Data-In High Impedance (Read)	—	150	—	90	—	75	ns
30	AS, LDS, UDS Negated to BERR Negated	0	—	0	—	0	—	ns
31 ^{2,5}	DTACK Asserted to Data-In Valid (Setup Time on Read)	—	65	—	50	—	42	ns
32	HALT and RESET Input Transition Time	0	150	0	150	0	150	ns
33	Clock High to BG Asserted	_	35	—	30	—	25	ns
34	Clock High to BG Negated	—	35	_	30	—	25	ns
35	BR Asserted to BG Asserted	1.5	3.5	1.5	3.5	1.5	3.5	Clks
36 ⁷	BR Negated to BG Negated		3.5	1.5	3.5	1.5	3.5	Clks
38	BG Asserted to Control, Address, Data Bus High Impedance (AS Negated)		55	_	50	_	42	ns
39	BG Width Negated	1.5	—	1.5	—	1.5	—	Clks
44	AS, LDS, UDS Negated to AVEC Negated	0	55	0	50	0	42	ns
47 ⁵	Asynchronous Input Setup Time	5	_	5	-	5	_	ns
48 ^{2,3}	BERR Asserted to DTACK Asserted	20	—	10	-	10	_	ns
52	Data-In Hold from Clock High	0	—	0	—	0	—	ns
53	Data-Out Hold from Clock High (Write)		—	0	—	0	_	ns
55	R/W Asserted to Data Bus Impedance Change (Write)		_	10	-	0	—	ns
56 ⁴	HALT, RESET Pulse Width		—	10	-	10	_	Clks
58 ⁷	BR Negated to AS, LDS, UDS, R/W Driven	1.5	_	1.5	-	1.5	-	Clks
58A ⁷	BR Negated to FC Driven	1	—	1	-	1	—	Clks

Applies to 3.3V and 5V.

- NOTES: 1. For a loading capacitance of less than or equal to 50 pF, subtract 5 ns from the value given in the maximum columns.
 - 2. Actual value depends on clock period.
 - 3. If #47 is satisfied for both DTACK and BERR, #48 may be ignored. In the absence of DTACK, BERR is an asynchronous input using the asynchronous input setup time (#47).
 - 4. For power-up, the MC68SEC000 must be held in the reset state for 100 ms to allow stabilization of on-chip circuitry. After the system is powered up, #56 refers to the minimum pulse width required to reset the controller.
 - 5. If the asynchronous input setup time (#47) requirement is satisfied for DTACK, the DTACK asserted to data setup time (#31) requirement can be ignored. The data must only satisfy the data-in to clock low setup time (#27) for the following clock cycle.
 - 6. When \overline{AS} and R/\overline{W} are equally loaded (±20%), subtract 5 ns from the values given in these columns.
 - 7. The minimum value must be met to guarantee proper operation. If the maximum value is exceeded, BG may be reasserted.





NOTES:

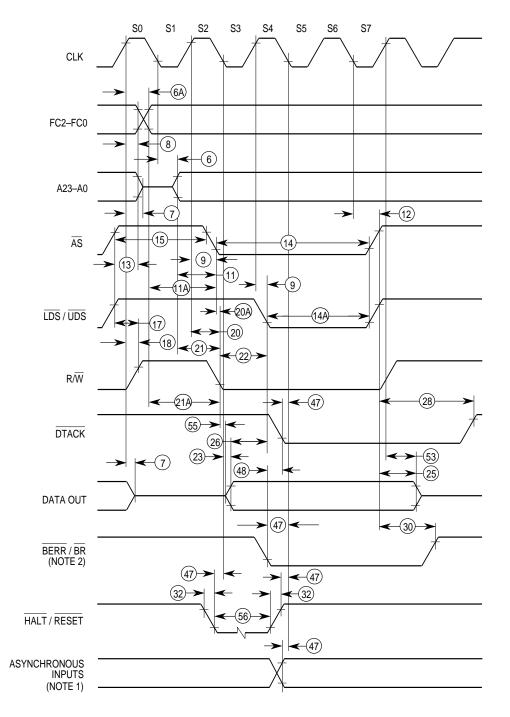
- 1. Setup time for the asynchronous inputs IPL2–IPL0 and AVEC (#47) guarantees their recognition at the next falling edge of the clock.
- 2. BR need fall at this time only to insure being recognized at the end of the bus cycle.
- 3. Timing measurements are referenced to and from a low voltage of 0.8 V and a high voltage of 2.0 V, unless otherwise noted. The voltage swing through this range should start outside and pass through the range such that the rise or fall is linear between 0.8 V and 2.0 V.

Figure 9. MC68SEC000 Read Cycle Timing Diagram

M68000 USER'S MANUAL ADDENDUM

MOTOROLA





NOTES:

- 1. Timing measurements are referenced to and from a low voltage of 0.8 V and a high voltage of 2.0 V, unless otherwise noted. The voltage swing through this range should start outside and pass through the range such that the rise or fall is linear between 0.8 V and 2.0 V.
- 2. Because of loading variations, R/W may be valid after AS even though both are initiated by the rising edge of S2 (specification #20A).



M68000 USER'S MANUAL ADDENDUM



8.0 MC68SEC000 AC ELECTRICAL SPECIFICATIONS — BUS ARBITRATION

Add the following table and Figure 11 to Section 10.17.

(GND = 0 Vdc; $T_A = T_L$ to T_H ; refer to Figure 13)

NUM		10N	/Hz	16N	/Hz	20MHz		UNIT
NOW	Спакастекізпер	MIN	MAX	MIN	MAX	MIN	MAX	UNIT
7	Clock High to Address, Data Bus High Impedance (Maximum)	—	55	—	50	—	42	ns
16	Clock High to Control Bus High Impedance	—	55	—	50	_	42	ns
33	Clock High to BG Asserted	0	35	0	30	0	25	ns
34	Clock High to BG Negated		35	0	30	0	25	ns
35	BR Asserted to BG Asserted	1.5	3.5	1.5	3.5	1.5	3.5	Clks
36	BR Negated to BG Negated	1.5	3.5	1.5	3.5	1.5	3.5	Clks
38	BG Asserted to Control, Address, Data Bus High Impedance (AS Negated)		55	—	50	—	42	ns
39	BG Width Negated	1.5	—	1.5	—	1.5	—	Clks
47	Asynchronous Input Setup Time	5	—	5	—	5	—	ns
58 ¹	BR Negated to AS, LDS, UDS, R/W Driven		—	1.5	—	1.5	—	Clks
58A ¹	BR Negated to FC Driven	1	—	1	—	1	—	Clks

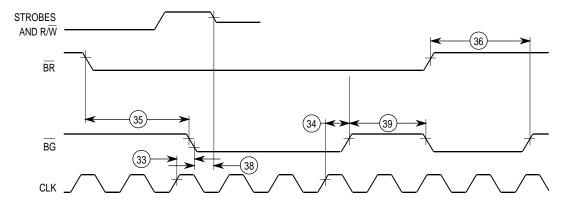
Applies to 3.3V and 5V.

1. The minimum value must be met to guarantee proper operation. If the maximum value is exceeded, BG may be reasserted.



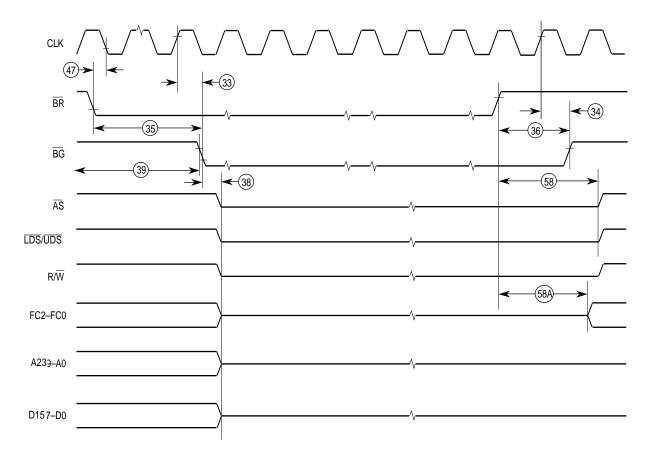
Semiconductor, Inc.

Freescale



NOTE: Setup time to the clock (#47) for the asynchronous inputs BERR, BR, DTACK, IPL2-IPL0, and VPA guarantees their recognition at the next falling edge of the clock.

Figure 11. Bus Arbitration Timing

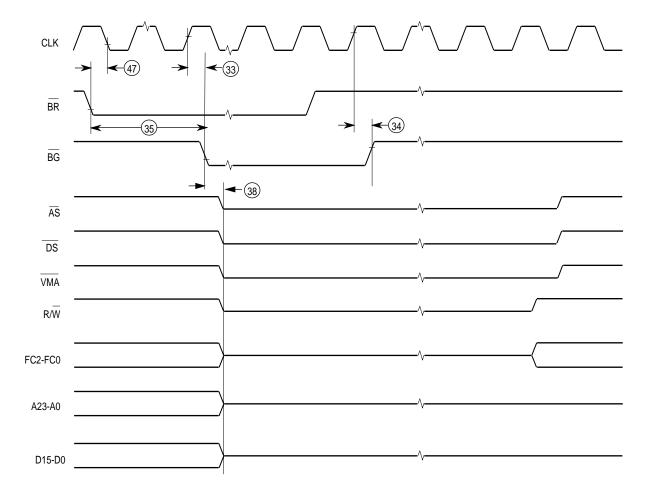


NOTE: Waveform measurements for all inputs and outputs are specified at: logic high 2.0 V, logic low = 0.8 V.

Figure 12. MC68SEC000 Bus Arbitration Timing Diagram

M68000 USER'S MANUAL ADDENDUM

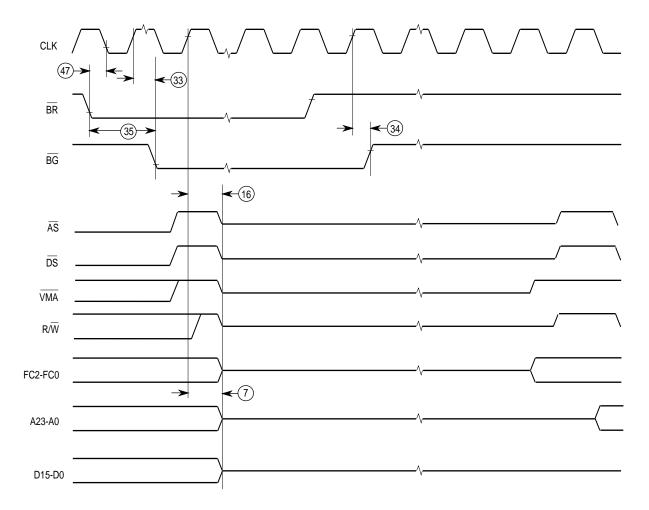




NOTES: Waveform measurements for all inputs and outputs are specified at: logic high 2.0 V, logic low = 0.8 V. This diagram also applies to the 68EC000.

Figure 13. Bus Arbitration Timing—Idle Bus Case





NOTE: Waveform measurements for all inputs and outputs are specified at: logic high 2.0 V, logic low = 0.8 V. This diagram also applies to the 68EC000.

Figure 14. Bus Arbitration Timing - Active Bus Case



9.0 MECHANICAL DATA

9.1 PIN ASSIGNMENTS

Add Figure 12 to Section 11.1.

The following defines the pin assignment and the package dimensions of the 64 lead QFP (FU package) and 64 lead TQFP (PB package) for the MC68SEC000. Note that it is pin-to-pin compatible with the MC68EC000.

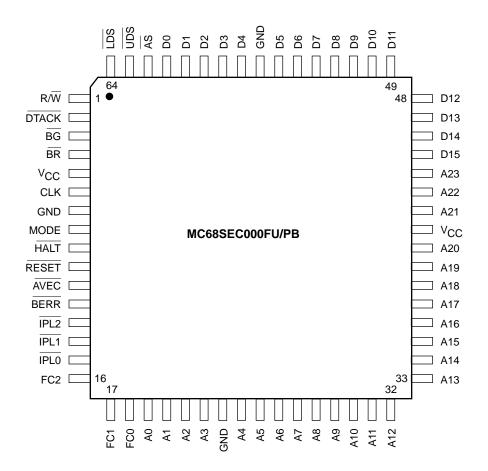


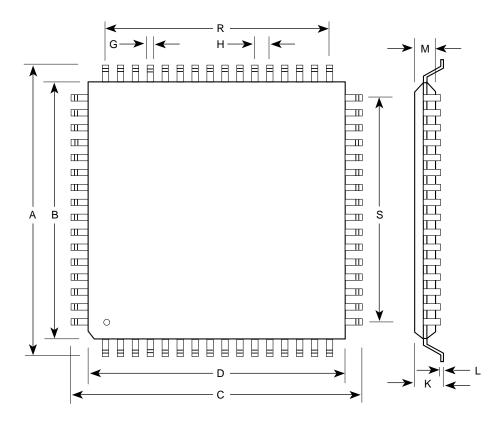
Figure 16. 64-Lead Quad Flat Pack and 64-Lead Thin Quad Flat Pack



10.0 PACKAGE DIMENSIONS - FU SUFFIX

This diagram replaces the one on Page 11-16

64 Lead Quad Flat Pack Case 840B-01



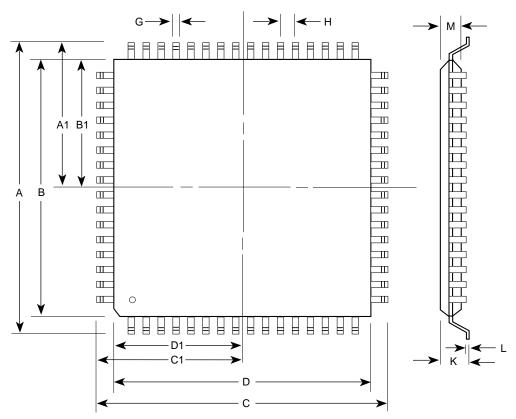
DIM	MILLIN	IETERS	INC	HES
DIM	MIN	MAX	MIN	MAX
A	16.95	17.45	0.667	0.687
В	13.90	14.10	0.547	0.555
С	16.95	17.45	0.667	0.687
D	13.90	14.10	0.547	0.555
G	0.30	0.45	0.012	0.018
Н	0.80	BSC	0.031	BSC
K	2.15	2.45	0.085	0.096
L	0.13	0.23	0.005	0.009
М	2.00	2.40	0.79	0.094
R	12.00 REF		0.472 REF	
S	12.00	REF	0.472	REF



11.0 PACKAGE DIMENSIONS - PB SUFFIX

Add the following to Section 11.2.

64 Lead Thin Quad Flat Pack Case 840F-02



DIM	MILLI	METERS	INC	HES	
DIN	MIN	MAX	MIN	MAX	
A	12.00	BSC	0.472	BSC	
A1	6.00	BSC	0.236	BSC	
В	10.00	BSC	0.394	BSC	
B1	5.00	BSC	0.197	BSC	
С	12.00	12.00 BSC		BSC	
C1	6.00	BSC	0.236 BSC		
D	10.00	BSC	0.394	BSC	
D1	5.00	5.00 BSC		BSC	
G	0.17	0.27	0.007	0.011	
Н	0.50	BSC	0.020 BSC		
K		1.60		0.063	
L	0.09	0.20	0.004	0.008	
М	1.35	1.45	0.053	0.057	



12.0 PACKAGE/FREQUENCY AVAILABILITY

Replaces Section 11.1

The following tables identify the packages and operating frequencies available for the MC68HC000, MC68HC001, MC68EC000, and the MC68SEC000.

MC68SEC000	FREQUENCY	VOLT	AGE
PACKAGE	FREQUENCT	3.3 V	5 V
Quad Flat Pack (FU)	10 MHz 16 MHz 20MHz	\ \ \	\ \ \
Thin Quad Flat Pack (PB)	10 MHz 16 MHz 20MHz	<i>i</i> <i>i</i> <i>i</i>	\ \ \

MC68HC000 PACKAGE	FREQUENCY	VOLTAGE 5V
Plastic DIP	8,10,12,16,20 MHz	3
Plastic Quad Pack (PLCC)	8,10,12,16,20 MHz	3
Plastic Quad (Gull Wing)** Pin Grid Array, Solder Lead Finish**	8,10,12,16,20 MHz	3
Pin Grid Array, Gold Lead Finish**	8,10,12,16,20 MHz	3
Plastic Quad Pack (PLCC)	8,10,12,16,20 MHz	3

MC68HC001** PACKAGE	FREQUENCY	VOLTAGE 5V
Plastic Quad Pack (PLCC)	8,10,12,16 MHz	✓
Plastic Quad (Gull Wing) Pin Grid Array, Gold Lead Finish	8,10,12,16 MHz	1
	8,10,12,16 MHz	1
	8,10,12,16 MHz	1

MC68EC000 PACKAGE	FREQUENCY	VOLTAGE 5V
Plastic Quad Pack (PLCC)	8 MHz	✓
Plastic Quad Flat Pack	10 MHz	1
	12 MHz	1
	16 MHz	1
	20 MHz	1

NOTE: ** not recommended for new designs



ORDERING INFORMATION

Add the following to Section 11.

The following tables contains the ordering information for the MC68SEC000.

MC68SEC000 Ordering Information

PACKAGE	BODY SIZE	LEAD SPACING	SPEED (IN MH Z)	VOLTAGE	SUFFIX	TEMPERATURE RANGE
050	44.0	0.8mm			FU	0C to +70C
QFP	14.0 mm X 14.0mm		0.8mm		3.3V or 5.0V	CFU
TQFP 10.0mm x 10.0mm 0.5mm	10/16/20 MHz	3.30 01 5.00	PB	0C to +70C		
			CPB	-40C to +85C		

MC68HC000 Ordering Information

PACKAGE	BODY SIZE	LEAD SPACING	SPEED (IN MHZ)	VOLTAGE	SUFFIX	TEMPERATURE RANGE
DIP	81.91mm X 20.57mm	2.54mm	8, 10, 12, 16		Р	0C to +70C
PLCC	05 57 V 05 07	4.07	8, 10, 12, 16, 20	5.0V	FN	0C to +70C
	25.57mm X 25.27mm	1.27mm	8, 10, 12, 16		CFN	-40C to +85C

MC68EC000 Ordering Information

PACKAGE	BODY SIZE	LEAD SPACING	SPEED (IN MHZ)	VOLTAGE	SUFFIX	TEMPERATURE RANGE
PLCC	25.57mm X 25.27mm	1.27mm	8, 10,12, 16, 20	5.0V	FN	0C to +70C
PQFP	14.1mm X 14.1mm	0.8mm	8, 10,12, 16, 20		FU	

DOCUMENTATION

Add to Section 11.

The documents listed in the following table contain detailed information that pertain to the MC68SEC000 processor. You can obtain these documents from the Literature Distribution Centers listed on the last page of this document.

MC68SEC000 Documentation

MC68SEC000 DOCUMENTATION	DOCUMENT NUMBER
M68000 Family Programmer's Reference Manual	M68000PM/AD
M68000 User's Manual	M68000UM/AD
High Performance Embedded Systems Source Catalog"	BR729/D
MC68EC000 Product Brief	MC68EC000/D
MC68SEC000 Product Brief	MC68SEC000/D



Motorola reserves the right to make changes without further notice to any products herein. Motorola makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Motorola assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters can and do vary in different applications. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. Motorola so not convey any license under its patent rights nor the rights of others. Motorola products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Motorola product could create a situation where personal injury or death may occur. Should Buyer purchase or use Motorola products for any such unintended or unauthorized application, Buyer shall indemnify and hold Motorola and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly or indirectly claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Motorola was negligent regarding the design or manufacture of the part. Motorola and the application and such as negligent regarding the design or manufacture of the part. Motorola and expenses, and Equal Opportunity/Affirmative Action Employer.

Literature Distribution Centers:

USA/EUROPE: Motorola Literature Distribution; P.O. Box 20912, Arizona 85036. JAPAN: Nippon Motorola Ltd.; 4-32-1, Nishi-Gotanda, Shinagawa-ku, Tokyo 141 Japan. ASIA-PACIFIC: Motorola Semiconductors H.K. Ltd.; Silicon Harbour Center, No. 2 Dai King Street, Tai Po Industrial Estate, Tai Po, N.T., Hong Kong.

SEMICONDUCTOR PRODUCT INFORMATION

For More Information On This Product, Go to: www.freescale.com