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"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

#### Applications of "[Embedded - Microcontrollers](#)"

##### Details

Product Status	Not For New Designs
Core Processor	H8S/2000
Core Size	16-Bit
Speed	35MHz
Connectivity	I <sup>2</sup> C, IrDA, SCI, SmartCard
Peripherals	DMA, POR, PWM, WDT
Number of I/O	96
Program Memory Size	512KB (512K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	32K x 8
Voltage - Supply (Vcc/Vdd)	3V ~ 3.6V
Data Converters	A/D 16x10b; D/A 6x8b
Oscillator Type	External
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	144-LQFP
Supplier Device Package	144-LQFP (20x20)
Purchase URL	<a href="https://www.e-xfl.com/product-detail/renesas-electronics-america/df2378bvfq35wv">https://www.e-xfl.com/product-detail/renesas-electronics-america/df2378bvfq35wv</a>

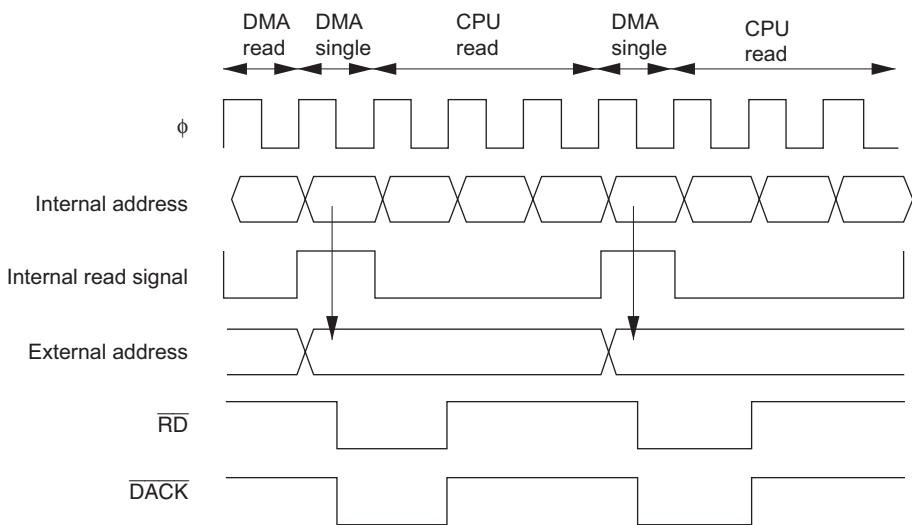


Instruction	Size*	Function
BXOR	B	$C \oplus (\text{<bit-No.> of } \text{<EAd>}) \rightarrow C$ Logically exclusive-ORs the carry flag with a specified bit in a general register or memory operand and stores the result in the carry flag.
BIXOR	B	$C \oplus \sim (\text{<bit-No.> of } \text{<EAd>}) \rightarrow C$ Logically exclusive-ORs the carry flag with the inverse of a specified bit in a general register or memory operand and stores the result in the carry flag. The bit number is specified by 3-bit immediate data.
BLD	B	$(\text{<bit-No.> of } \text{<EAd>}) \rightarrow C$ Transfers a specified bit in a general register or memory operand to the carry flag.
BILD	B	$\sim (\text{<bit-No.> of } \text{<EAd>}) \rightarrow C$ Transfers the inverse of a specified bit in a general register or memory operand to the carry flag. The bit number is specified by 3-bit immediate data.
BST	B	$C \rightarrow (\text{<bit-No.> of } \text{<EAd>})$ Transfers the carry flag value to a specified bit in a general register or memory operand.
BIST	B	$\sim C \rightarrow (\text{<bit-No.> of } \text{<EAd>})$ Transfers the inverse of the carry flag value to a specified bit in a general register or memory operand. The bit number is specified by 3-bit immediate data.

Note: \* Size refers to the operand size.

B: Byte

Figure 7.33 shows an example of single address transfer using the write data buffer function. In this example, the CPU program area is in on-chip memory.



**Figure 7.33 Example of Single Address Transfer Using Write Data Buffer Function**

When the write data buffer function is activated, the DMAC recognizes that the bus cycle concerned has ended, and starts the next operation. Therefore, DREQ pin sampling is started one state after the start of the DMA write cycle or single address transfer.

### 7.5.12 Multi-Channel Operation

The DMAC channel priority order is: channel 0 > channel 1, and channel A > channel B. Table 7.11 summarizes the priority order for DMAC channels.

**Table 7.11 DMAC Channel Priority Order**

Short Address Mode	Full Address Mode	Priority
Channel 0A	Channel 0	High
Channel 0B		↑
Channel 1A	Channel 1	
Channel 1B		Low

- P23/PO3/TIOCD3/TxD4/(IRQ11)

The pin function is switched as shown below according to the combination of the TPU channel 3 settings (by bits MD3 to MD0 in TMDR\_3, bits IOD3 to IOD0 in TIORL\_3, and bits CCLR2 to CCLR0 in TCR\_3), bit NDER3 in NDERL, bit TE in SCR of SCI\_4, bit P23DDR, and bit ITS11 in ITSR.

TE	0				1
TPU channel 3 settings	(1) in table below	(2) in table below			—
P23DDR	—	0	1	1	—
NDER3	—	—	0	1	—
Pin function	TIOCD3 output	P23 input	P23 output	PO3 output	TXD4 output
		TIOCA3 input <sup>*1</sup>			
	<u>IRQ11</u> interrupt input <sup>*2</sup>				

Notes: 1. TIOCD3 input when MD3 to MD0 = B'0000 and IOD3 to IOD0 = B'10xx.

2. IRQ11 input when ITS11 = 1.

TPU channel 3 settings	(2)	(1)	(2)	(2)	(1)	(2)
MD3 to MD0	B'0000		B'0010	B'0011		
IOD3 to IOD0	B'0000 B'0100 B'1xxx	B'0001 to B'0011 B'0101 to B'0111	—	B'xx00	Other than B'xx00	
CCLR2 to CCLR0	—	—	—	—	Other than B'110	B'110
Output function	—	Output compare output	—	—	PWM mode 2 output	—

Legend:

x: Don't care

**Table 11.30 PWM Output Registers and Output Pins**

Channel	Registers	Output Pins	
		PWM Mode 1	PWM Mode 2
0	TGRA_0	TIOCA0	TIOCA0
	TGRB_0		TIOCB0
	TGRC_0	TIOCC0	TIOCC0
	TGRD_0		TIOCD0
1	TGRA_1	TIOCA1	TIOCA1
	TGRB_1		TIOCB1
2	TGRA_2	TIOCA2	TIOCA2
	TGRB_2		TIOCB2
3	TGRA_3	TIOCA3	TIOCA3
	TGRB_3		TIOCB3
	TGRC_3	TIOCC3	TIOCC3
	TGRD_3		TIOCD3
4	TGRA_4	TIOCA4	TIOCA4
	TGRB_4		TIOCB4
5	TGRA_5	TIOCA5	TIOCA5
	TGRB_5		TIOCB5

Note: In PWM mode 2, PWM output is not possible for the TGR register in which the cycle is set.

**NDRL**

If pulse output groups 0 and 1 have the same output trigger, all eight bits are mapped to the same address and can be accessed at one time, as shown below.

<b>Bit</b>	<b>Bit Name</b>	<b>Initial Value</b>	<b>R/W</b>	<b>Description</b>
7	NDR7	0	R/W	Next Data Register 7 to 0
6	NDR6	0	R/W	The register contents are transferred to the corresponding PODRL bits by the output trigger specified with PCR.
5	NDR5	0	R/W	
4	NDR4	0	R/W	
3	NDR3	0	R/W	
2	NDR2	0	R/W	
1	NDR1	0	R/W	
0	NDR0	0	R/W	

If pulse output groups 0 and 1 have different output triggers, upper 4 bits and lower 4 bits are mapped to the different addresses as shown below.

<b>Bit</b>	<b>Bit Name</b>	<b>Initial Value</b>	<b>R/W</b>	<b>Description</b>
7	NDR7	0	R/W	Next Data Register 7 to 4
6	NDR6	0	R/W	The register contents are transferred to the corresponding PODRL bits by the output trigger specified with PCR.
5	NDR5	0	R/W	
4	NDR4	0	R/W	
3	—	All 1	—	Reserved
to 0				1 is always read and write is disabled.

<b>Bit</b>	<b>Bit Name</b>	<b>Initial Value</b>	<b>R/W</b>	<b>Description</b>
7	—	All 1	—	Reserved
to 4				1 is always read and write is disabled.
3	NDR3	0	R/W	Next Data Register 3 to 0
2	NDR2	0	R/W	The register contents are transferred to the corresponding PODRL bits by the output trigger specified with PCR.
1	NDR1	0	R/W	
0	NDR0	0	R/W	

Bit	Bit Name	Initial Value	R/W	Description
1	CKS1	0	R/W	Clock Select 1 and 0: These bits select the clock source for the on-chip baud rate generator. 00: $\phi$ clock ( $n = 0$ ) 01: $\phi/4$ clock ( $n = 1$ ) 10: $\phi/16$ clock ( $n = 2$ ) 11: $\phi/64$ clock ( $n = 3$ )
0	CKS0	0	R/W	For the relation between the bit rate register setting and the baud rate, see section 15.3.9, Bit Rate Register (BRR). $n$ is the decimal display of the value of $n$ in BRR (see section 15.3.9, Bit Rate Register (BRR)).

### 15.3.6 Serial Control Register (SCR)

SCR performs enabling or disabling of SCI transfer operations and interrupt requests, and selection of the transfer/receive clock source. For details on interrupt requests, refer to section 15.9, Interrupt Sources. Some bit functions of SCR differ in normal serial communication interface mode and Smart Card interface mode.

Normal Serial Communication Interface Mode (When SMIF in SCMR is 0)

Bit	Bit Name	Initial Value	R/W	Description
7	TIE	0	R/W	Transmit Interrupt Enable When this bit is set to 1, TXI interrupt request is enabled. TXI interrupt request cancellation can be performed by reading 1 from the TDRE flag, then clearing it to 0, or clearing the TIE bit to 0.
6	RIE	0	R/W	Receive Interrupt Enable When this bit is set to 1, RXI and ERI interrupt requests are enabled. RXI and ERI interrupt request cancellation can be performed by reading 1 from the RDRF flag, or the FER, PER, or ORER flag, then clearing the flag to 0, or by clearing the RIE bit to 0.

### 15.10.4 Receive Error Flags and Transmit Operations (Clocked Synchronous Mode Only)

Transmission cannot be started when a receive error flag (ORER, PER, or FER) is set to 1, even if the TDRE flag is cleared to 0. Be sure to clear the receive error flags to 0 before starting transmission. Note also that receive error flags cannot be cleared to 0 even if the RE bit is cleared to 0.

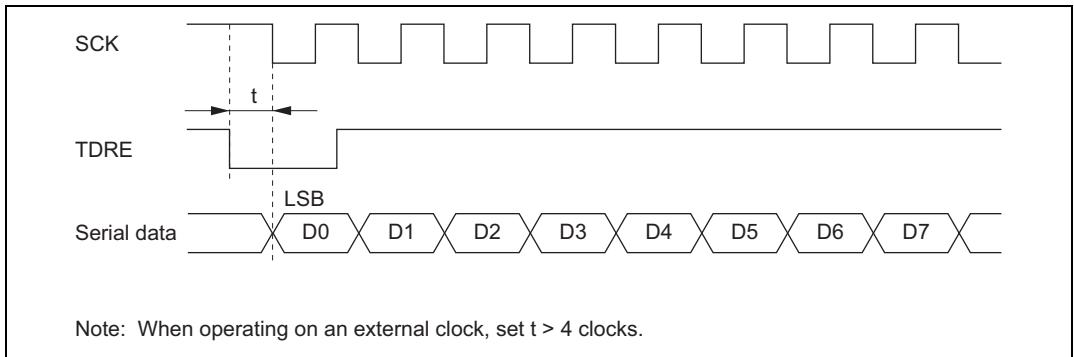
### 15.10.5 Relation between Writes to TDR and the TDRE Flag

The TDRE flag in SSR is a status flag that indicates that transmit data has been transferred from TDR to TSR. When the SCI transfers data from TDR to TSR, the TDRE flag is set to 1.

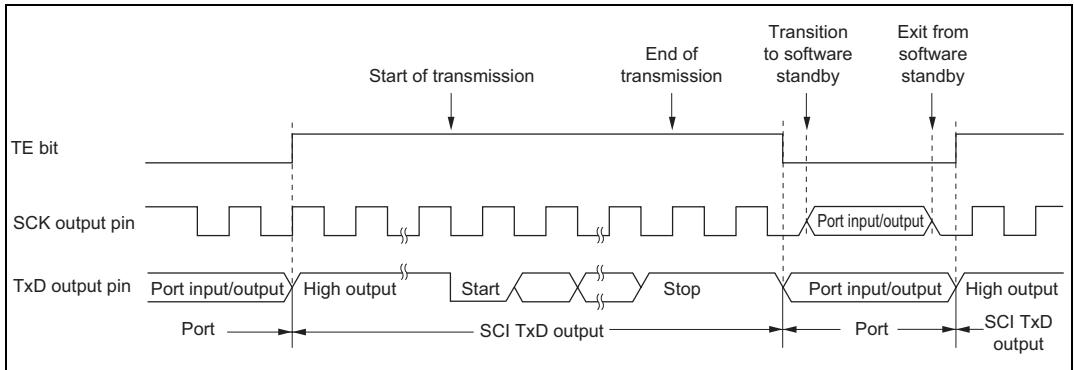
Data can be written to TDR regardless of the state of the TDRE flag. However, if new data is written to TDR when the TDRE flag is cleared to 0, the data stored in TDR will be lost since it has not yet been transferred to TSR. It is therefore essential to check that the TDRE flag is set to 1 before writing transmit data to TDR.

### 15.10.6 Restrictions on Use of DMAC or DTC

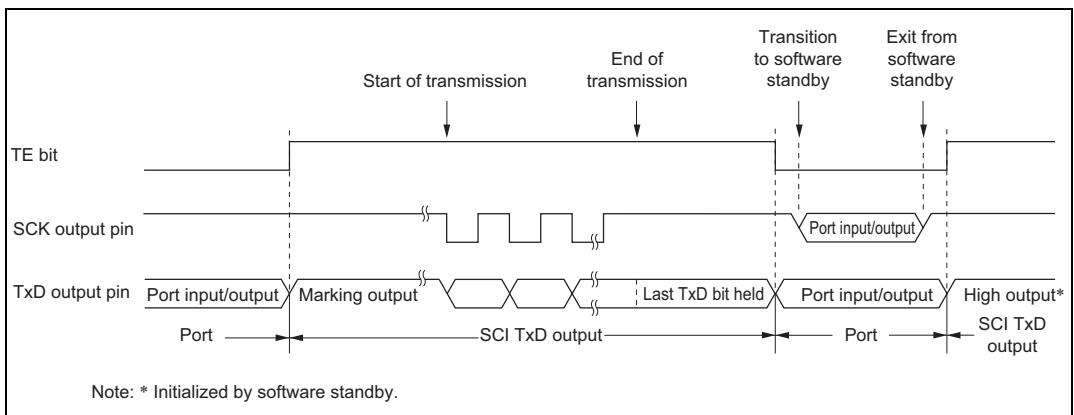
- When an external clock source is used as the serial clock, the transmit clock should not be input until at least 5  $\phi$  clock cycles after TDR is updated by the DMAC or DTC. Misoperation may occur if the transmit clock is input within 4  $\phi$  clocks after TDR is updated. (Figure 15.35)
- When RDR is read by the DMAC or DTC, be sure to set the activation source to the relevant SCI receive-data-full interrupt (RXI).



**Figure 15.35 Example of Synchronous Transmission Using DTC**



**Figure 15.37 Port Pin States during Mode Transition  
(Internal Clock, Asynchronous Transmission)**



**Figure 15.38 Port Pin States during Mode Transition  
(Internal Clock, Synchronous Transmission)**

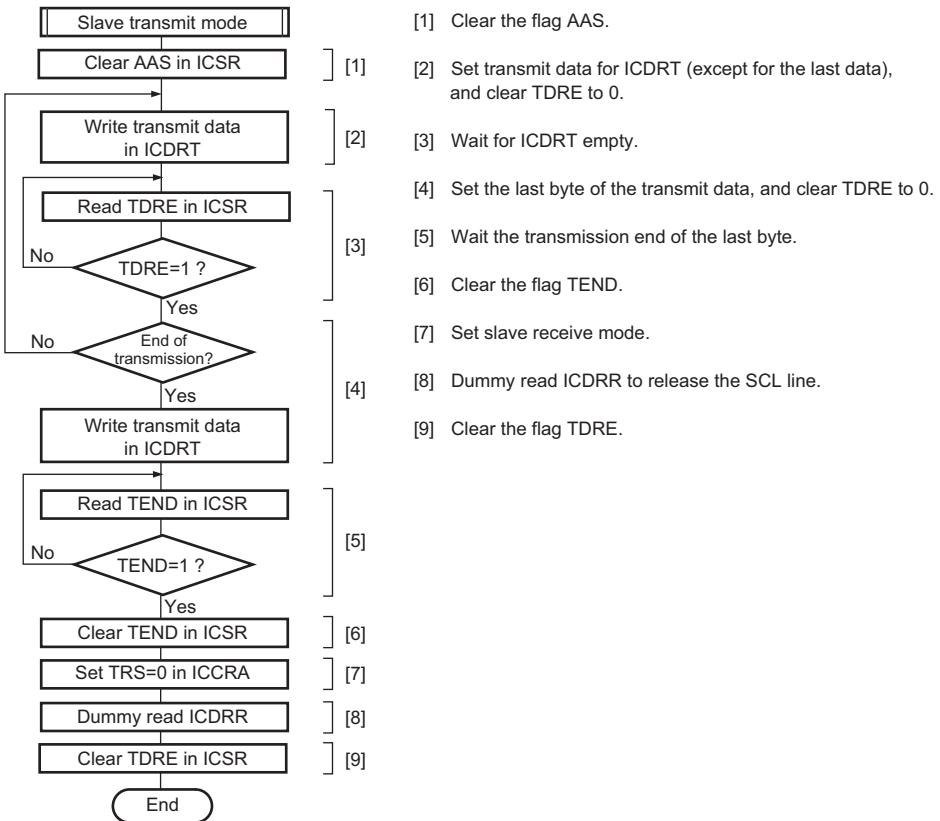
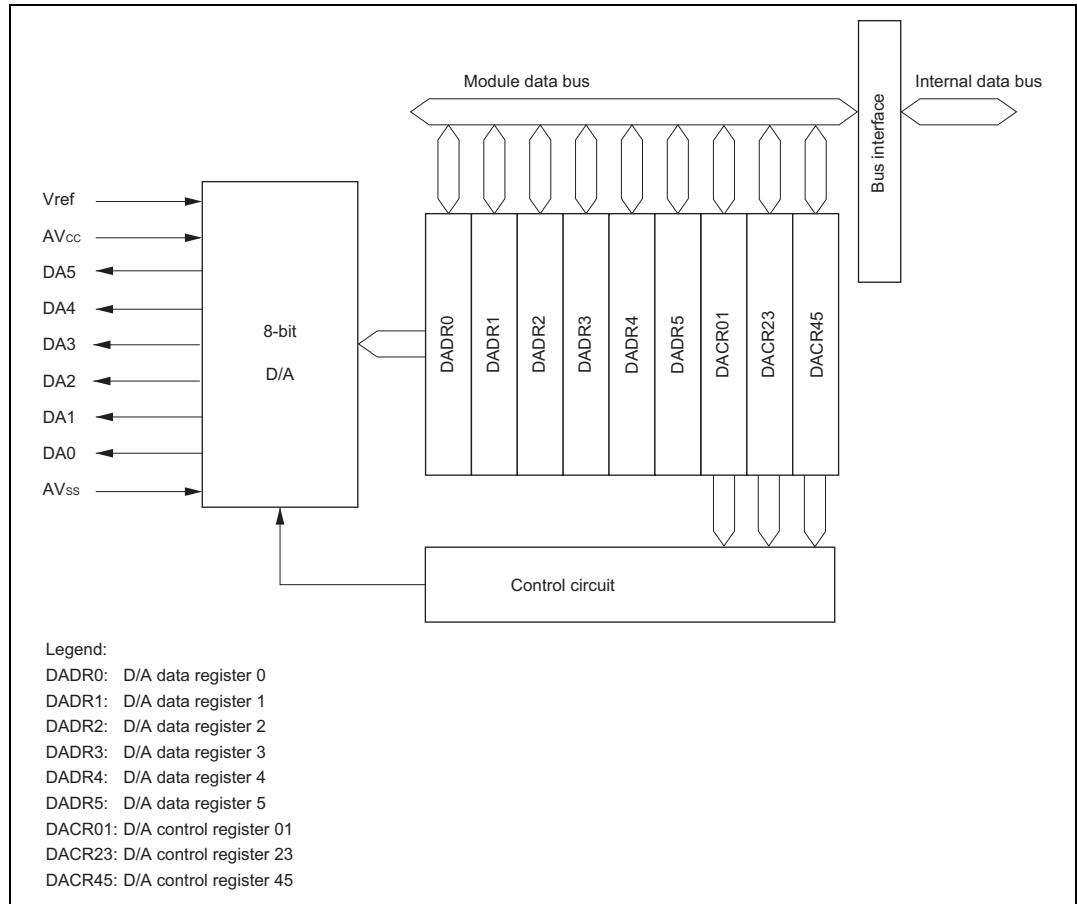


Figure 16.16 Sample Flowchart for Slave Transmit Mode



**Figure 18.1 Block Diagram of D/A Converter for H8S/2378 0.18 $\mu$ m F-ZTAT Group,  
H8S/2378R 0.18 $\mu$ m F-ZTAT Group, H8S/2377, and H8S/2377R**

Item	Storable/Executable Area			Selected MAT		
	On-chip RAM	User Boot MAT	External Space (Expanded Mode)	User MAT	User Boot MAT	Embedded Program Storage Area
Execution of Erasure	○	×	×	○		
Determination of Erasure Result	○	×	○	○		
Operation for Erasure Error	○	×*	○	○		
Operation for FKEY Clear	○	×	○	○		
Switching MATs by FMATS	○	×	×	○		

Note: \* Switching FMATS by a program in the on-chip RAM enables this area to be used.

Register Abbreviation	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Module
PORTA	PA7	PA6	PA5	PA4	PA3	PA2	PA1	PA0	PORT
PORTB	PB7	PB6	PB5	PB4	PB3	PB2	PB1	PB0	
PORTC	PC7	PC6	PC5	PC4	PC3	PC2	PC1	PC0	
PORTD	PD7	PD6	PD5	PD4	PD3	PD2	PD1	PD0	
PORTE	PE7	PE6	PE5	PE4	PE3	PE2	PE1	PE0	
PORTF	PF7	PF6	PF5	PF4	PF3	PF2	PF1	PF0	
PORTG	—	PG6	PG5	PG4	PG3	PG2	PG1	PG0	
P1DR	P17DR	P16DR	P15DR	P14DR	P13DR	P12DR	P11DR	P10DR	
P2DR	P27DR	P26DR	P25DR	P24DR	P23DR	P22DR	P21DR	P20DR	
P3DR	—	—	P35DR	P34DR	P33DR	P32DR	P31DR	P30DR	
P5DR	—	—	—	—	P53DR	P52DR	P51DR	P50DR	
P6DR	—	—	P65DR	P64DR	P63DR	P62DR	P61DR	P60DR	
P8DR	—	—	P85DR	P84DR	P83DR	P82DR	P81RD	P80DR	
PADDR	PA7DR	PA6DR	PA5DR	PA4DR	PA3DR	PA2DR	PA1DR	PA0DR	
PBDR	PB7DR	PB6DR	PB5DR	PB4DR	PB3DR	PB2DR	PB1DR	PB0DR	
PCDR	PC7DR	PC6DR	PC5DR	PC4DR	PC3DR	PC2DR	PC1DR	PC0DR	
PDDR	PD7DR	PD6DR	PD5DR	PD4DR	PD3DR	PD2DR	PD1DR	PD0DR	
PEDR	PE7DR	PE6DR	PE5DR	PE4DR	PE3DR	PE2DR	PE1DR	PE0DR	
PFDR	PF7DR	PF6DR	PF5DR	PF4DR	PF3DR	PF2DR	PF1DR	PF0DR	
PGDR	—	PG6DR	PG5DR	PG4DR	PG3DR	PG2DR	PG1DR	PG0DR	
PORTH	—	—	—	—	PH3	PH2	PH1	PH0	
PHDR	—	—	—	—	PH3DR	PH2DR	PH1DR	PH0DR	
PHDDR	—	—	—	—	PH3DDR	PH2DDR	PH1DDR	PH0DDR	
SMR_0 <sup>*4</sup>	C/A	CHR	PE	O/E	STOP	MP	CKS1	CKS0	SCI_0,
SMR_0 <sup>*5</sup>	GM	BLK	PE	O/E	BCP1	BCP0	CKS1	CKS0	Smart card interface
BRR_0	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	0
SCR_0	TIE	RIE	TE	RE	MPIE	TEIE	CKE1	CKE0	
TDR_0	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
SSR_0 <sup>*4</sup>	TDRE	RDRF	ORER	FER	PER	TEND	MPB	MPBT	
SSR_0 <sup>*5</sup>	TDRE	RDRF	ORER	ERS	PER	TEND	MPB	MPBT	
RDR_0	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
SCMR_0	—	—	—	—	SDIR	SINV	—	SMIF	

Register Abbreviation	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Module
FMATS <sup>*8</sup>	MS7	MS6	MS5	MS4	MS3	MS2	MS1	MS0	FLASH
FTDAR <sup>*8</sup>	TDER	TDA6	TDA5	TDA4	TDA3	TDA2	TDA1	TDA0	
EBR1	EB7	EB6	EB5	EB4	EB3	EB2	EB1	EB0	
EBR2	—	—	EB13	EB12	EB11	EB10	EB9	EB8	
FVACR <sup>*8</sup>	FVCHGE	—	—	—	FVSEL3	FVSEL2	FVSEL1	FVSEL0	
FVADRR <sup>*8</sup>	FVA31	FVA30	FVA29	FVA28	FVA27	FVA26	FVA25	FVA24	
FVADRE <sup>*8</sup>	FVA23	FVA22	FVA21	FVA20	FVA19	FVA18	FVA17	FVA16	
FVADRH <sup>*8</sup>	FVA15	FVA14	FVA13	FVA12	FVA11	FVA10	FVA9	FVA8	
FVADRL <sup>*8</sup>	FVA7	FVA6	FVA5	FVA4	FVA3	FVA2	FVA1	FVA0	
TCR_0	CCLR2	CCLR1	CCLR0	CKEG1	CKEG0	TPSC2	TPSC1	TPSC0	TPU_0
TMDR_0	—	—	BFB	BFA	MD3	MD2	MD1	MD0	
TIORH_0	IOB3	IOB2	IOB1	IOB0	IOA3	IOA2	IOA1	IOA0	
TIORL_0	IOD3	IOD2	IOD1	IOD0	IOC3	IOC2	IOC1	IOC0	
TIER_0	TTGE	—	—	TCIEV	TGIED	TGIEC	TGIEB	TGIEA	
TSR_0	—	—	—	TCFV	TGFD	TGFC	TGFB	TGFA	
TCNT_0	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
TGRA_0	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
TGRB_0	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
TGRC_0	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
TGRD_0	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	
TCR_1	—	CCLR1	CCLR0	CKEG1	CKEG0	TPSC2	TPSC1	TPSC0	TPU_1
TMDR_1	—	—	—	—	MD3	MD2	MD1	MD0	
TIOR_1	IOB3	IOB2	IOB1	IOB0	IOA3	IOA2	IOA1	IOA0	
TIER_1	TTGE	—	TCIEU	TCIEV	—	—	TGIEB	TGIEA	
TSR_1	TCFD	—	TCFU	TCFV	—	—	TGFB	TGFA	
TCNT_1	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	
	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	

Register Abbreviation	Reset	High-Speed	Clock Division	Sleep	Module Stop	All Module Clock Stop	Software Standby	Hardware Standby	Module
PFDDR	Initialized	—	—	—	—	—	—	Initialized	PORT
PGDDR	Initialized	—	—	—	—	—	—	Initialized	
PFCR0	Initialized	—	—	—	—	—	—	Initialized	
PFCR1	Initialized	—	—	—	—	—	—	Initialized	
PFCR2	Initialized	—	—	—	—	—	—	Initialized	
PAPCR	Initialized	—	—	—	—	—	—	Initialized	
PBPCR	Initialized	—	—	—	—	—	—	Initialized	
PCPCR	Initialized	—	—	—	—	—	—	Initialized	
PDPCR	Initialized	—	—	—	—	—	—	Initialized	
PEPCR	Initialized	—	—	—	—	—	—	Initialized	
P3ODR	Initialized	—	—	—	—	—	—	Initialized	
PAODR	Initialized	—	—	—	—	—	—	Initialized	
SMR_3	Initialized	—	—	—	—	—	—	Initialized	SCI_3
BRR_3	Initialized	—	—	—	—	—	—	Initialized	
SCR_3	Initialized	—	—	—	—	—	—	Initialized	
TDR_3	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
SSR_3	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
RDR_3	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
SCMR_3	Initialized	—	—	—	—	—	—	Initialized	
SMR_4	Initialized	—	—	—	—	—	—	Initialized	SCI_4
BRR_4	Initialized	—	—	—	—	—	—	Initialized	
SCR_4	Initialized	—	—	—	—	—	—	Initialized	
TDR_4	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
SSR_4	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
RDR_4	Initialized	—	—	—	Initialized	Initialized	Initialized	Initialized	
SCMR_4	Initialized	—	—	—	—	—	—	Initialized	
TCR_3	Initialized	—	—	—	—	—	—	Initialized	TPU_3
TMDR_3	Initialized	—	—	—	—	—	—	Initialized	
TIORH_3	Initialized	—	—	—	—	—	—	Initialized	
TIORL_3	Initialized	—	—	—	—	—	—	Initialized	
TIER_3	Initialized	—	—	—	—	—	—	Initialized	
TSR_3	Initialized	—	—	—	—	—	—	Initialized	
TCNT_3	Initialized	—	—	—	—	—	—	Initialized	

## 26.3 Electrical Characteristics for H8S/2374, H8S/2372, H8S/2371, H8S/2370, H8S/2378R, H8S/2374R, H8S/2372R, H8S/2371R, H8S/2370R

### 26.3.1 Absolute Maximum Ratings

Table 26.27 lists the absolute maximum ratings.

**Table 26.27 Absolute Maximum Ratings**

Item	Symbol	Value	Unit
Power supply voltage	V <sub>CC</sub>	-0.3 to +4.3	V
	PLLV <sub>CC</sub>		
Input voltage (except ports 4 and 9)	V <sub>IN</sub>	-0.3 to V <sub>CC</sub> +0.3	V
Input voltage (ports 4 and 9)	V <sub>IN</sub>	-0.3 to AV <sub>CC</sub> +0.3	V
Reference power supply voltage	V <sub>REF</sub>	-0.3 to AV <sub>CC</sub> +0.3	V
Analog power supply voltage	AV <sub>CC</sub>	-0.3 to +4.0	V
Analog input voltage	V <sub>AN</sub>	-0.3 to AV <sub>CC</sub> +0.3	V
Operating temperature	T <sub>OPR</sub>	Regular specifications: -20 to +75*	°C
		Wide-range specifications: -40 to +85*	°C
Storage temperature	T <sub>STG</sub>	-55 to +125	°C

Caution: Permanent damage to the LSI may result if absolute maximum ratings are exceeded.

Note: \* Ranges of operating temperature when flash memory is programmed/erased:

Regular specifications: 0 to +75°C

Wide-range specifications: 0 to +85°C

## (2) Control Signal Timing

**Table 26.32 Control Signal Timing**

Conditions:  $V_{CC} = 3.0 \text{ V}$  to  $3.6 \text{ V}$ ,  $AV_{CC} = 3.0 \text{ V}$  to  $3.6 \text{ V}$ ,  $V_{ref} = 3.0 \text{ V}$  to  $AV_{CC}$ ,  $V_{SS} = AV_{SS} = 0 \text{ V}$ ,  $\phi = 8 \text{ MHz}$  to  $34 \text{ MHz}$ ,  $T_a = -20^\circ\text{C}$  to  $+75^\circ\text{C}$  (regular specifications),  $T_a = -40^\circ\text{C}$  to  $+85^\circ\text{C}$  (wide-range specifications)

Item	Symbol	Min.	Max.	Unit	Test Conditions
RES setup time	$t_{RESS}$	200	—	ns	Figure 26.5
RES pulse width	$t_{RESW}$	20	—	$t_{cyc}$	
NMI setup time	$t_{NMIS}$	150	—	ns	Figure 26.6
NMI hold time	$t_{NMIH}$	10	—		
NMI pulse width (in recovery from software standby mode)	$t_{NMIW}$	200	—		
IRQ setup time	$t_{IRQS}$	150	—	ns	
IRQ hold time	$t_{IRQH}$	10	—		
IRQ pulse width (in recovery from software standby mode)	$t_{IRQW}$	200	—		

Item	Symbol	Min.	Max.	Unit	Test Conditions
Self-refresh precharge time 1	t <sub>RPS1</sub>	$2.5 \times t_{cyc}$ –20	—	ns	Figures 26.21 and 26.22
Self-refresh precharge time 2	t <sub>RPS2</sub>	$3.0 \times t_{cyc}$ –20	—	ns	
WAIT setup time	t <sub>WTS</sub>	25	—	ns	Figures 26.9 and 26.15
WAIT hold time	t <sub>WTH</sub>	5	—	ns	
BREQ setup time	t <sub>BREQS</sub>	30	—	ns	Figure 26.23
BACK delay time	t <sub>BACD</sub>	—	15	ns	
Bus floating time	t <sub>BZD</sub>	—	40	ns	
BREQO delay time	t <sub>BRQOD</sub>	—	25	ns	Figure 26.24
Address delay time 2*	t <sub>A2</sub>	—	16.5	ns	Figure 26.25
CS delay time 4*	t <sub>CSD4</sub>	—	16.5	ns	Figure 26.25
DQM delay time*	t <sub>DQMD</sub>	—	16.5	ns	Figure 26.25
CKE delay time*	t <sub>CKED</sub>	—	16.5	ns	Figures 26.26 and 26.27
Read data setup time 3*	t <sub>RDS3</sub>	15	—	ns	Figure 26.25
Read data hold time 3*	t <sub>RDH3</sub>	0	—	ns	Figure 26.25
Write data delay time 2*	t <sub>WDD</sub>	—	31.5	ns	Figure 26.25
Write data hold time 4*	t <sub>WDH4</sub>	2	—	ns	Figure 26.25

Note: \* Supported by the H8S/2378R, H8S/2374R, H8S/2372R, H8S/2371R, and H8S/2370R only.

<b>Instruction</b>		<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>
XORC #xx:8,CCR		R:W NEXT								
XORC #xx:8,EXR		R:W 2nd	R:W NEXT							
Reset exception handling	Advanced	R:W:M VEC	R:W VEC+2	1 state of internal operation	R:W * <sup>4</sup>					
Interrupt exception handling	Advanced	R:W * <sup>5</sup>	1 state of internal operation	W:W Stack (L)	W:W Stack (H)	W:W Stack (EXR)	R:W:M VEC	R:W VEC+2	1 state of internal operation	R:W * <sup>6</sup>

Notes: 1. EAs is the ER5 value and EAd the ER6 value. 1 is added to each of them after execution.

n is the initial value of R4L or R4, and the processing is not executed when n = 0.

2. Repeated two times when two registers are stored/retrieved, three times when three registers are stored/retrieved, and four times when four registers are stored/retrieved.

3. Start address on returning.

4. Start address of program.

5. Prefetch address that is obtained by adding 2 to the saved PC.

Reading is not performed on returning from sleep mode or software standby mode, and this is regarded as internal operation.

6. Start address of interrupt handling routine.

7. Registers ER0, ER1, ER4, and ER5 are used for a TAS instruction.

8. Registers ER0 to ER6 are used for an STM/LDM instruction.

SSIER .....	119, 983, 995, 1008	Asynchronous Mode .....	723
SSR .....	703, 984, 997, 1009	Bit rate.....	711
SYSCR.....	72, 987, 1001, 1012	Break.....	765
TCNT.....	656, 985, 997, 1009	Clocked Synchronous Mode .....	740
TCORA.....	656, 990, 1004, 1015	Framing error .....	730
TCORB .....	656, 990, 1004, 1015	General Call Address .....	784
TCR .....	552, 657, 984, 990, 997, ..... 1009, 1015, 1016	IrDA Operation .....	759
TCSR .....	679, 990, 1004, 1015	Mark State.....	765
TDR .....	694, 984, 996, 1009	Overrun error.....	730
TGR .....	573, 581, 592, 985, 991, ..... 997, 1006, 1010	Parity error .....	730
TIER .....	576, 985, 997, 1009	Slave address.....	787
TIOR.....	558, 984, 997, 1009	Start condition .....	787
TMDR.....	557, 984, 997, 1009	Stop condition .....	787
TSR.....	578, 985, 997, 1009	Transfer Rate.....	776
TSTR .....	581, 991, 1004, 1015	Stack Pointer (SP) .....	44
TSYR .....	582, 991, 1004, 1015	Synchronous DRAM Interface.....	216
WTCR.....	144, 985, 998, 1010	Trace Bit.....	45
Reset .....	95	TRAPA .....	64
RTCNT.....	986	TRAPA instruction .....	99
Serial Communication Interface .....	689	Watchdog Timer (WDT).....	677
Acknowledge .....	787	Interval Timer Mode .....	683
		Overflow .....	682
		Write Data Buffer.....	268