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What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "<u>Embedded - Microcontrollers</u>"

Dataila	
Details	
Product Status	Obsolete
Core Processor	ARM® Cortex®-M3
Core Size	32-Bit Single-Core
Speed	72MHz
Connectivity	CANbus, CSIO, I ² C, LINbus, UART/USART, USB
Peripherals	DMA, LVD, POR, PWM, WDT
Number of I/O	65
Program Memory Size	288KB (288K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	32K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 26x12b; D/A 2x10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Surface Mount
Package / Case	80-LQFP
Supplier Device Package	80-LQFP (14x14)
Purchase URL	https://www.e-xfl.com/product-detail/infineon-technologies/mb9bf524mpmc-g-jne2

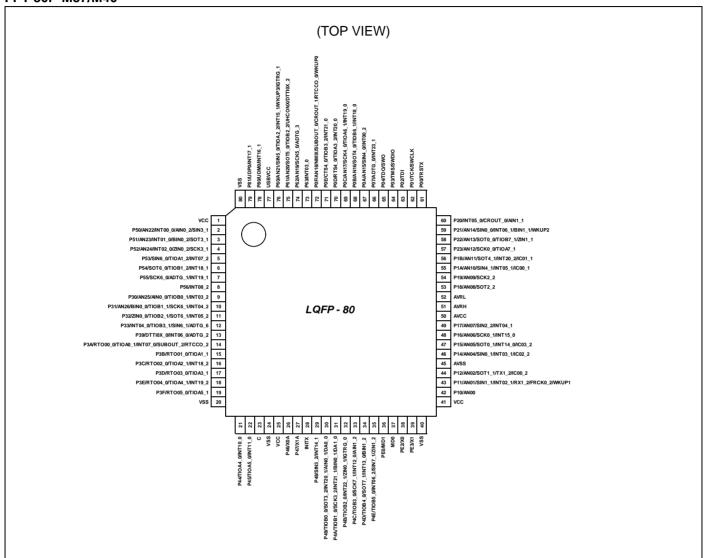
Email: info@E-XFL.COM

Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



3. Pin Assignment

FPT-80P-M37/M40

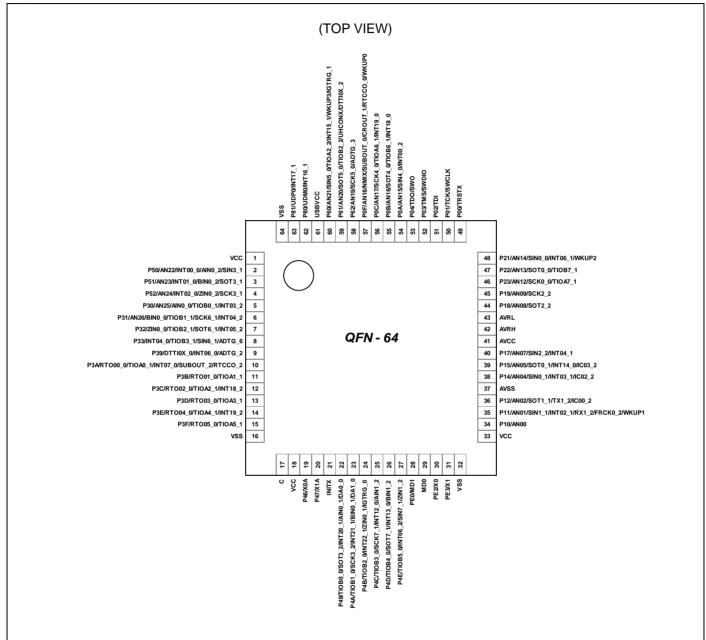


Note:

The number after the underscore ("_") in pin names such as XXX_1 and XXX_2 indicates the relocated port number. For these pins, there are multiple pins that provide the same function for the same channel. Use the extended port function register (EPFR) to select the pin.



LCC-64P-M24

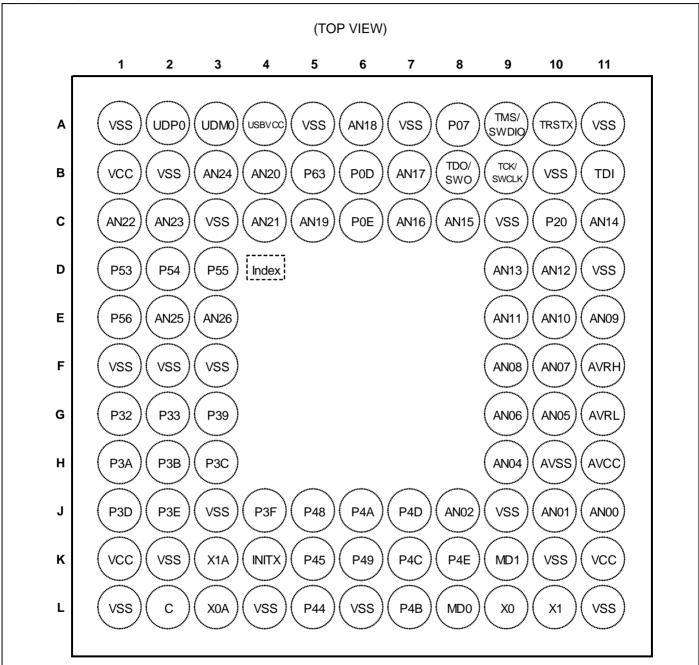


Note:

The number after the underscore ("_") in pin names such as XXX_1 and XXX_2 indicates the relocated port number. For these pins, there are multiple pins that provide the same function for the same channel. Use the extended port function register (EPFR) to select the pin.



BGA-96P-M07



Note:

The number after the underscore ("_") in pin names such as XXX_1 and XXX_2 indicates the relocated port number. For these pins, there are multiple pins that provide the same function for the same channel. Use the extended port function register (EPFR) to select the pin.

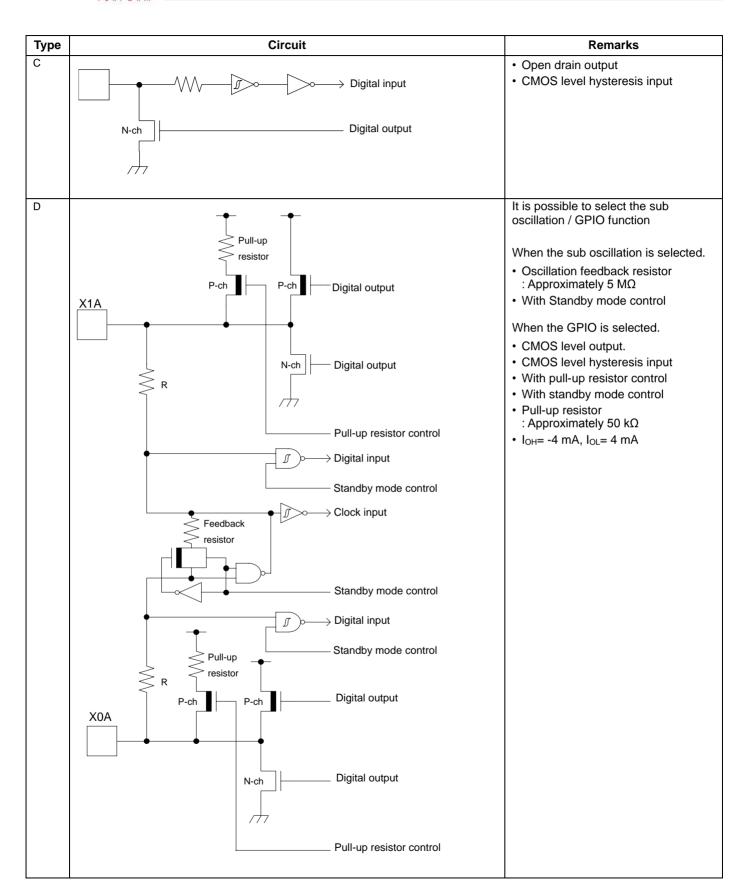


	Pin No					Din state
LQFP-80	BGA-96	LQFP-64 QFN-64	LQFP-48 QFN-48	Pin Name	I/O circuit type	Pin state type
				P3E		
				RTO04_0		
18	J2	14	10	(PPG04_0)	G	L
				TIOA4_1		
				INT19_2		
				P3F		
19	J4	15	11	RTO05_0	G	К
19	34	13	''	(PPG04_0)		
				TIOA5_1		
20	L1	16	12	VSS	-	
				P44		
21	L5	-	-	TIOA4_0	G	L
				INT10_0		-
22	K5	_	_	P45 TIOA5_0	G	L
22	NO			INT11_0	\dashv	
23	L2	17	13	C	-	
24	L4	-	-	VSS	-	
25	K1	18	14	VCC	-	
				P46		
26	L3	19	15	X0A	D	F
				P47		
27	K3	20	16	X1A	D	G
28	K4	21	17	INITX	В	С
			1.	P48		
29	J5	_	_	INT14_1	E	L
				SIN3_2		-
				P49		
				TIOB0_0		
			18	INT20_1		
30	K6	22		DA0_0	L	L
				SOT3_2	_	-
			_	(SDA3_2)		
				AIN0_1		
				P4A		
				TIOB1_0		
			19	INT21_1		
31	J6	23		DA1_0	L	L
				SCK3_2		
			_	(SCL3_2)		
				BIN0_1		
	i		1			1

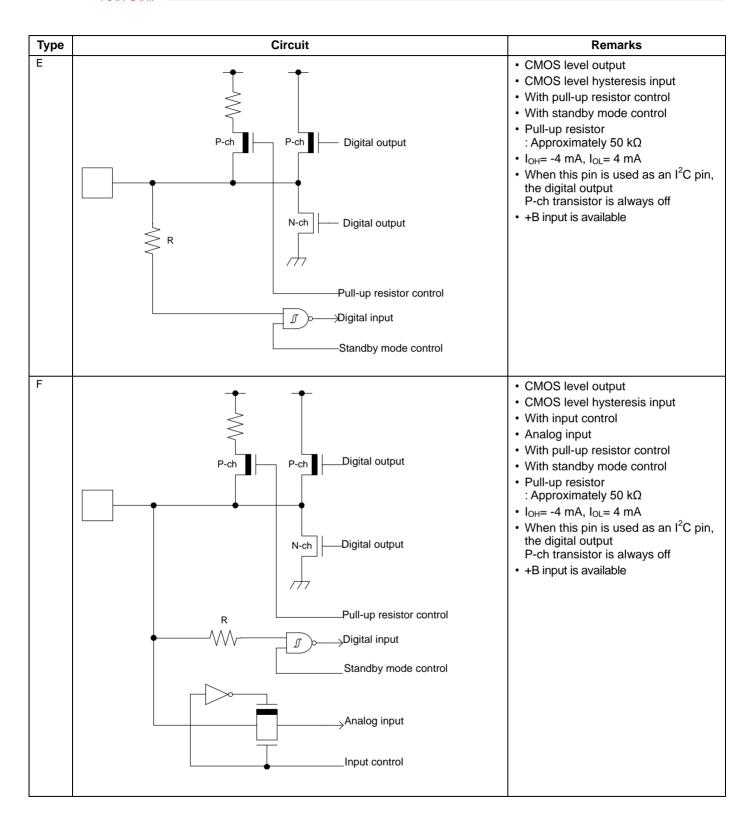


				Pin No					
Pin function	Pin name	Function description	LQFP-80	BGA-96	LQFP-64 QFN-64	LQFP-48 QFN-48			
External	INT00_0	Fortessellisterment on several CO insertation	2	C1	2	2			
Interrupt	INT00_2	External interrupt request 00 input pin	67	C8	54	-			
	INT01 0	External interrupt request 01 input pin	3	C2	3	3			
	INT02 0		4	B3	4	4			
	INT02_1	External interrupt request 02 input pin	43	J10	35	26			
	INT03 0		73	B5	-	-			
	INT03 1	External interrupt request 03 input pin	46	H9	38	29			
	INT03 2		9	E2	5	-			
	INT04_0		12	G2	8	-			
	INT04 1	External interrupt request 04 input pin	49	F10	40	-			
	INT04 2		10	E3	6	-			
	INT05 0		60	P20	-	-			
	INT05 1	External interrupt request 05 input pin	55	E10	-	-			
	INT05 2		11	G1	7	-			
	INT06 0		13	G3	9	5			
	INT06 1	External interrupt request 06 input pin	59	C11	48	36			
	INT06 2		35	K8	27	-			
	INT07 0		14	H1	10	6			
	INT07_2	External interrupt request 07 input pin	5	D1	-	-			
	INT08 2	External interrupt request 08 input pin	8	E1	-	-			
	INT10_0	External interrupt request 10 input pin	21	L5	-	-			
	INT11_0	External interrupt request 11 input pin	22	K5	-	-			
	INT12_0	External interrupt request 12 input pin	33	K7	25	-			
	INT13 0	External interrupt request 13 input pin	34	J7	26	-			
	INT14_0		47	G10	39	30			
	INT14_1	External interrupt request 14 input pin	29	J5	-	-			
	 INT15_0	F. 11	48	G9	-	-			
	INT15_1	External interrupt request 15 input pin	76	C4	60	44			
	INT16_1	External interrupt request 16 input pin	78	A3	62	46			
	INT17_1	External interrupt request 17 input pin	79	A2	63	47			
	INT18_0		68	C7	55	-			
	INT18_1	External interrupt request 18 input pin	6	D2	-	-			
	INT18_2	7 ' ' ' '	16	H3	12	8			
	INT19_0		59	C11	56	-			
	INT19_1	External interrupt request 19 input pin	7	D3	-	-			
	INT19_2	7	18	J2	14	10			











Type	Circuit	Remarks
L	P-ch Digital output N-ch Digital output Pull-up resistor control Digital input Standby mode Control Analog output	 CMOS level output CMOS level hysteresis input With input control Analog output With pull-up resistor control With standby mode control Pull-up resistor Approximately 50 kΩ I_{OH} = -4 mA, I_{OL} = 4 mA



6. Handling Precautions

Any semiconductor devices have inherently a certain rate of failure. The possibility of failure is greatly affected by the conditions in which they are used (circuit conditions, environmental conditions, etc.). This page describes precautions that must be observed to minimize the chance of failure and to obtain higher reliability from your Cypress semiconductor devices.

6.1 Precautions for Product Design

This section describes precautions when designing electronic equipment using semiconductor devices.

Absolute Maximum Ratings

Semiconductor devices can be permanently damaged by application of stress (voltage, current, temperature, etc.) in excess of certain established limits, called absolute maximum ratings. Do not exceed these ratings.

Recommended Operating Conditions

Recommended operating conditions are normal operating ranges for the semiconductor device. All the device's electrical characteristics are warranted when operated within these ranges.

Always use semiconductor devices within the recommended operating conditions. Operation outside these ranges may adversely affect reliability and could result in device failure.

No warranty is made with respect to uses, operating conditions, or combinations not represented on the data sheet. Users considering application outside the listed conditions are advised to contact their sales representative beforehand.

Processing and Protection of Pins

These precautions must be followed when handling the pins which connect semiconductor devices to power supply and input/output functions.

- 1. Preventing Over-Voltage and Over-Current Conditions
 - Exposure to voltage or current levels in excess of maximum ratings at any pin is likely to cause deterioration within the device, and in extreme cases leads to permanent damage of the device. Try to prevent such overvoltage or over-current conditions at the design stage.
- 2. Protection of Output Pins
 - Shorting of output pins to supply pins or other output pins, or connection to large capacitance can cause large current flows. Such conditions if present for extended periods of time can damage the device. Therefore, avoid this type of connection.
- 3. Handling of Unused Input Pins
 - Unconnected input pins with very high impedance levels can adversely affect stability of operation. Such pins should be connected through an appropriate resistance to a power supply pin or ground pin.

Latch-up

Semiconductor devices are constructed by the formation of P-type and N-type areas on a substrate. When subjected to abnormally high voltages, internal parasitic PNPN junctions (called thyristor structures) may be formed, causing large current levels in excess of several hundred mA to flow continuously at the power supply pin. This condition is called latch-up.

CAUTION: The occurrence of latch-up not only causes loss of reliability in the semiconductor device, but can cause injury or damage from high heat, smoke or flame. To prevent this from happening, do the following:

- 1. Be sure that voltages applied to pins do not exceed the absolute maximum ratings. This should include attention to abnormal noise, surge levels, etc.
- 2. Be sure that abnormal current flows do not occur during the power-on sequence.

Observance of Safety Regulations and Standards

Most countries in the world have established standards and regulations regarding safety, protection from electromagnetic interference, etc. Customers are requested to observe applicable regulations and standards in the design of products.

Fail-Safe Design

Any semiconductor devices have inherently a certain rate of failure. You must protect against injury, damage or loss from such failures by incorporating safety design measures into your facility and equipment such as redundancy, fire protection, and prevention of over-current levels and other abnormal operating conditions.



Static Electricity

Because semiconductor devices are particularly susceptible to damage by static electricity, you must take the following precautions:

- 1. Maintain relative humidity in the working environment between 40% and 70%. Use of an apparatus for ion generation may be needed to remove electricity.
- 2. Electrically ground all conveyors, solder vessels, soldering irons and peripheral equipment.
- 3. Eliminate static body electricity by the use of rings or bracelets connected to ground through high resistance (on the level of 1 MΩ).
 - Wearing of conductive clothing and shoes, use of conductive floor mats and other measures to minimize shock loads is recommended.
- 4. Ground all fixtures and instruments, or protect with anti-static measures.
- 5. Avoid the use of styrofoam or other highly static-prone materials for storage of completed board assemblies.

6.3 Precautions for Use Environment

Reliability of semiconductor devices depends on ambient temperature and other conditions as described above.

For reliable performance, do the following:

- 1. Humidity
 - Prolonged use in high humidity can lead to leakage in devices as well as printed circuit boards. If high humidity levels are anticipated, consider anti-humidity processing.
- 2. Discharge of Static Electricity
 - When high-voltage charges exist close to semiconductor devices, discharges can cause abnormal operation. In such cases, use anti-static measures or processing to prevent discharges.
- 3. Corrosive Gases, Dust, or Oil
 - Exposure to corrosive gases or contact with dust or oil may lead to chemical reactions that will adversely affect the device. If you use devices in such conditions, consider ways to prevent such exposure or to protect the devices.
- 4. Radiation, Including Cosmic Radiation
 - Most devices are not designed for environments involving exposure to radiation or cosmic radiation. Users should provide shielding as appropriate.
- 5. Smoke, Flame
 - CAUTION: Plastic molded devices are flammable, and therefore should not be used near combustible substances. If devices begin to smoke or burn, there is danger of the release of toxic gases.

Customers considering the use of Cypress products in other special environmental conditions should consult with sales representatives.



7. Handling Devices

Power supply pins

In products with multiple VCC and VSS pins, respective pins at the same potential are interconnected within the device in order to prevent malfunctions such as latch-up. However, all of these pins should be connected externally to the power supply or ground lines in order to reduce electromagnetic emission levels, to prevent abnormal operation of strobe signals caused by the rise in the ground level, and to conform to the total output current rating.

Moreover, connect the current supply source with each Power supply pin and GND pin of this device at low impedance. It is also advisable that a ceramic capacitor of approximately 0.1 µF be connected as a bypass capacitor between each Power supply pin and GND pin, between AVCC pin and AVSS pin, between AVRH pin and AVRL pin near this device.

Stabilizing power supply voltage

A malfunction may occur when the power supply voltage fluctuates rapidly even though the fluctuation is within the recommended operating conditions of the VCC power supply voltage. As a rule, with voltage stabilization, suppress the voltage fluctuation so that the fluctuation in VCC ripple (peak-to-peak value) at the commercial frequency (50 Hz/60 Hz) does not exceed 10% of the VCC value in the recommended operating conditions, and the transient fluctuation rate does not exceed 0.1 V/µs when there is a momentary fluctuation on switching the power supply.

Crystal oscillator circuit

Noise near the X0/X1 and X0A/X1A pins may cause the device to malfunction. Design the printed circuit board so that X0/X1, X0A/X1A pins, the crystal oscillator, and the bypass capacitor to ground are located as close to the device as possible.

It is strongly recommended that the PC board artwork be designed such that the X0/X1 and X0A/X1A pins are surrounded by ground plane as this is expected to produce stable operation.

Evaluate oscillation of your using crystal oscillator by your mount board.

Sub crystal oscillator

This series sub oscillator circuit is low gain to keep the low current consumption. The crystal oscillator to fill the following conditions is recommended for sub crystal oscillator to stabilize the oscillation.

· Surface mount type

Size: More than 3.2 mm x 1.5 mm

Load capacitance: Approximately 6 pF to 7 pF

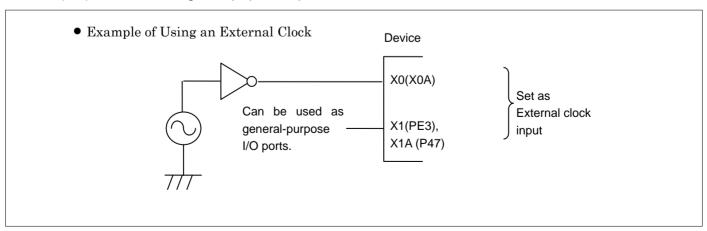
Lead type

Load capacitance: Approximately 6 pF to 7 pF

Using an external clock

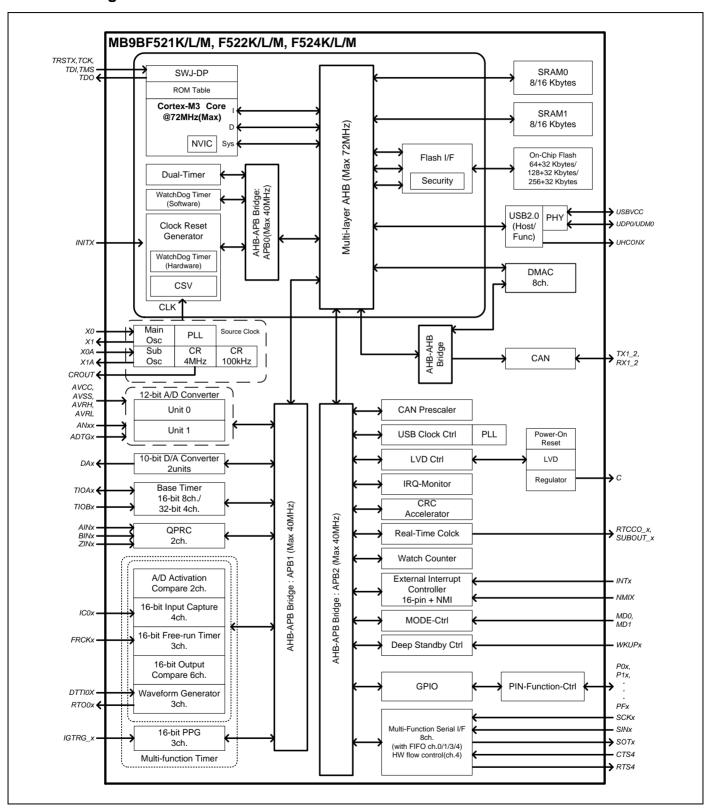
When using an external clock as an input of the main clock, set X0/X1 to the external clock input, and input the clock to X0. X1(PE3) can be used as a general-purpose I/O port.

Similarly, when using an external clock as an input of the sub clock, set X0A/X1A to the external clock input, and input the clock to X0A. X1A (P47) can be used as a general-purpose I/O port.





8. Block Diagram





12. Electrical Characteristics

12.1 Absolute Maximum Ratings

B	0 11		Rating	11.24	Domonico	
Parameter	Symbol	Min	Max	Unit	Remarks	
Power supply voltage*1, *2	V _{cc}	V _{SS} - 0.5	V _{SS} + 6.5	V		
Power supply voltage (for USB)*1, *3	USBV _{cc}	V _{SS} - 0.5	V _{ss} + 6.5	V		
Analog power supply voltage*1, *4	AV _{CC}	V _{SS} - 0.5	V _{SS} + 6.5	V		
Analog reference voltage*1, *4	AVRH	V _{SS} - 0.5	V _{SS} + 6.5	V		
		V _{SS} - 0.5	V _{CC} + 0.5 (≤ 6.5V)	V	Except for USB pin	
Input voltage*1	Vı	V _{SS} - 0.5	USBV _{CC} + 0.5 (≤ 6.5 V)	V	USB pin	
		V _{SS} - 0.5	V _{SS} + 6.5	V	5 V tolerant	
Analog pin input voltage*1	V _{IA}	V _{SS} - 0.5	AV _{CC} + 0.5 (≤ 6.5 V)	V		
Output voltage*1	Vo	V _{SS} - 0.5	V _{CC} + 0.5 (≤ 6.5 V)	V		
Clamp maximum current	I _{CLAMP}	-2	+2	mA	*8	
Clamp total maximum current	Σ[I _{CLAMP}]		+20	mA	*8	
		-	10	mA	4 mA type	
L level maximum output current*5	I _{OL}		20	mA	12 mA type	
			39	mA	The pin doubled as USB I/O	
			4	mA	4 mA type	
L level average output current*6	I _{OLAV}	-	12	mA	12 mA type	
			16.5	mA	The pin doubled as USB I/O	
L level total maximum output current	∑I _{OL}	-	100	mA		
L level total average output current*7	$\sum I_{OLAV}$	-	50	mA		
			- 10	mA	4 mA type	
H level maximum output current*⁵	I _{OH}	-	- 20	mA	12 mA type	
			- 39	mA	The pin doubled as USB I/O	
			- 4	mA	4 mA type	
H level average output current*6	I _{OHAV}	-	- 12	mA	12 mA type	
			- 18	mA	The pin doubled as USB I/O	
H level total maximum output current	∑I _{OH}	-	- 100	mA		
H level total average output current*7	∑I _{OHAV}	-	- 50	mA		
Power consumption	P _D	-	300	mW		
Storage temperature	T _{STG}	- 55	+ 150	°C		

^{*1:} These parameters are based on the condition that V_{SS} = AV_{SS} = 0 V.

^{*2:} V_{CC} must not drop below V_{SS} - 0.5 V.

^{*3:} USBV $_{\text{CC}}$ must not drop below V $_{\text{SS}}$ - 0.5 V.

 $^{^*4}$: Ensure that the voltage does not exceed V_{CC} + 0.5 V, for example, when the power is turned on.

^{*5:} The maximum output current is defined as the value of the peak current flowing through any one of the corresponding pins.

^{*6:} The average output current is defined as the average current value flowing through any one of the corresponding pins for a 100 ms period.

^{*7:} The total average output current is defined as the average current value flowing through all of corresponding pins for a 100 ms.



Low-Voltage Detection Current

 $(V_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = 0V, T_A = -40^{\circ}C \text{ to } + 105^{\circ}C)$

Parameter	Symbol	Pin	Pin Conditions		lue	Unit	Remarks	
i didilictei	Symbol	name	Conditions	Typ Max		Oilit	Nemarks	
Low-voltage detection		WO O	At operation for reset Vcc = 5.5 V	0.13	0.3	μА	At not detect	
circuit (LVD) power supply current	ICCLVD	VCC	At operation for interrupt Vcc = 5.5 V	0.13	0.3	μΑ	At not detect	

Flash Memory Current

 $(V_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = 0V, T_A = -40^{\circ}C \text{ to } + 105^{\circ}C)$

Parameter	Symbol Pin	Symbol Pin Conditions		Va	lue	Unit	Remarks
rarameter	Symbol	name	Conditions	Тур	Max	Oilit	iveillai ks
Flash memory write/erase current	Iccflash	vcc	At Write/Erase	9.5	11.2	mA	*

^{*:} The current at which to write or erase Flash memory, "Iccflash" is added to "Icc".

A/D Converter Current

 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = AVRL = 0V, T_A = -40^{\circ}C \text{ to } + 105^{\circ}C)$

Parameter	Symbol	Pin	Conditions	Va	lue	Unit	Remarks
Parameter	Symbol	name	Conditions	Тур	Max	Offic	Remarks
Power supply current	1	AVCC	At 1unit operation	0.69	0.90	mA	
Power supply current	ICCAD	AVCC	At stop	0.25	25.84	μΑ	
Reference power supply current	I _{CCAVRH}	AVRH	At 1unit operation AVRH=5.5 V	1.1	1.97	mA	
очрру очноп			At stop	0.2	3.4	μΑ	

D/A Converter Current

(V_{CC} = AV_{CC} = 2.7V to 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40°C to + 105°C)

Parameter	Symbol	Pin	Conditions		Value		Unit	Remarks
Parameter Symbol		name	Conditions	Min	Тур	Max	Offic	Remarks
Power supply current*1	IDDA*2	AVCC	At 1unit operation AV _{cc} =3.3 V At 1unit operation AV _{cc} =5.0 V	250 380	315 475	380 580	μΑ	
	IDSA		At stop	-	-	16	μA	

^{*1:} No-load

Document Number: 002-05649 Rev.*A

^{*2:} Generates the max current by the CODE about 0x200



12.4 AC Characteristics

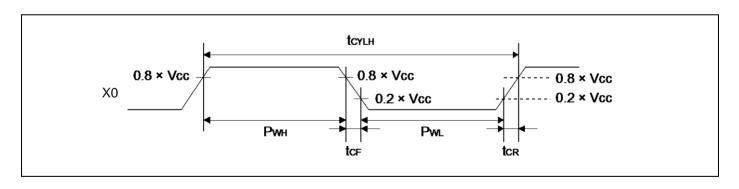
12.4.1 Main Clock Input Characteristics

$$(V_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = 0V, T_A = -40^{\circ}C \text{ to } + 105^{\circ}C)$$

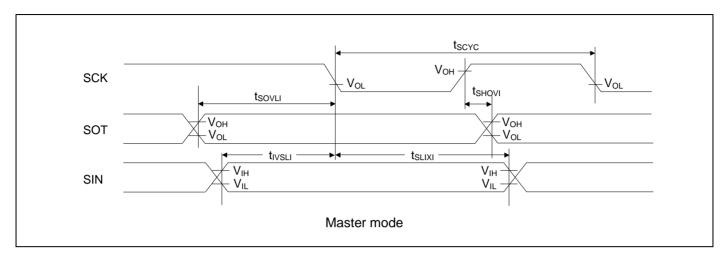
Parameter	Symbol	Pin	Conditions	Va	lue	Unit	Remarks
Faranielei	Syllibol	name	Conditions	Min	Max	Oilit	Remarks
			V _{CC} ≥ 4.5 V	4	48	MHz	When crystal oscillator is
Input frequency	f _{CH}		$V_{CC} < 4.5 \text{ V}$	4	20	IVII IZ	connected
input frequency	*CH		V _{CC} ≥ 4.5 V	4	48	MHz	When using external
			$V_{CC} < 4.5 \text{ V}$	4	20	IVII IZ	Clock
Input clock cycle	t _{CYLH}	X0,	V _{CC} ≥ 4.5 V	20.83	250	ns	When using external
input clock cycle	CYLH	X1	$V_{cc} < 4.5 \text{ V}$	50	250	113	Clock
Input clock pulse width	_		Pwh/tcylh,	45	55	%	When using external
	_		PwL/tcYLH			, ,	Clock
Input clock rising time and falling time	t _{CF,} t _{CR}		-	-	5	ns	When using external Clock
	f _{CM}	-	-	-	72	MHz	Master clock
latamas la manetica	f _{CC}	-	-	-	72	MHz	Base clock (HCLK/FCLK)
Internal operating clock frequency*1	f _{CP0}	-	-	-	40	MHz	APB0 bus clock*2
olook frequency	f _{CP1}	-	-	-	40	MHz	APB1 bus clock*2
	f _{CP2}	-	-	-	40	MHz	APB2 bus clock*2
	t _{cycc}	-	-	13.8	-	ns	Base clock (HCLK/FCLK)
Internal operating	t _{CYCP0}	-	-	25	-	ns	APB0 bus clock*2
clock cycle time*1	t _{CYCP1}	-	-	25	-	ns	APB1 bus clock*2
	t _{CYCP2}	-	-	25	-	ns	APB2 bus clock*2

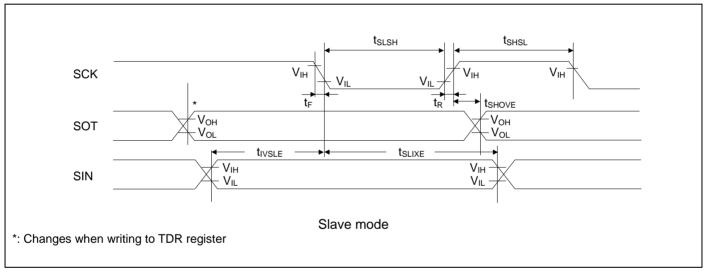
^{*1:} For more information about each internal operating clock, see "Chapter: Clock" in "FM3 Family Peripheral Manual".

^{*2:} For about each APB bus which each peripheral is connected to, see "Block Diagram" in this datasheet.

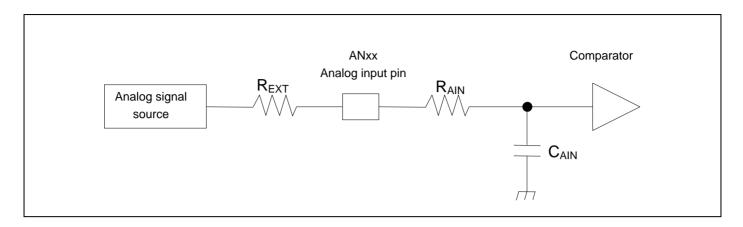












(Equation 1) $t_S \ge (R_{AIN} + R_{EXT}) \times C_{AIN} \times 9$

t_S: Sampling time

 R_{AIN} : input resistor of A/D = 1.5 kΩ at 4.5 V \leq AV_{CC} \leq 5.5 V ch.0 to ch.7

input resistor of A/D = 1.6 k Ω at 4.5 V \leq AV $_{CC} \leq$ 5.5 V ch.8 to ch.15 input resistor of A/D = 1.7 k Ω at 4.5 V \leq AV $_{CC} \leq$ 5.5 V ch.16 to ch.26 input resistor of A/D = 2.2 k Ω at 2.7 V \leq AV $_{CC} <$ 4.5 V ch.0 to ch.7 input resistor of A/D = 2.3 k Ω at 2.7 V \leq AV $_{CC} <$ 4.5 V ch.8 to ch.15 input resistor of A/D = 2.4 k Ω at 2.7 V \leq AV $_{CC} <$ 4.5 V ch.16 to ch.26

C_{AIN}: input capacity of A/D = 9.7 pF at 2.7 V \leq AV_{CC} \leq 5.5 V

R_{EXT}: Output impedance of external circuit

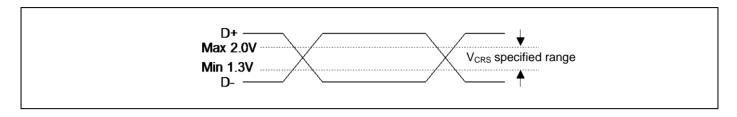
(Equation 2) $t_C = t_{CCK} \times 14$

t_C: Compare time

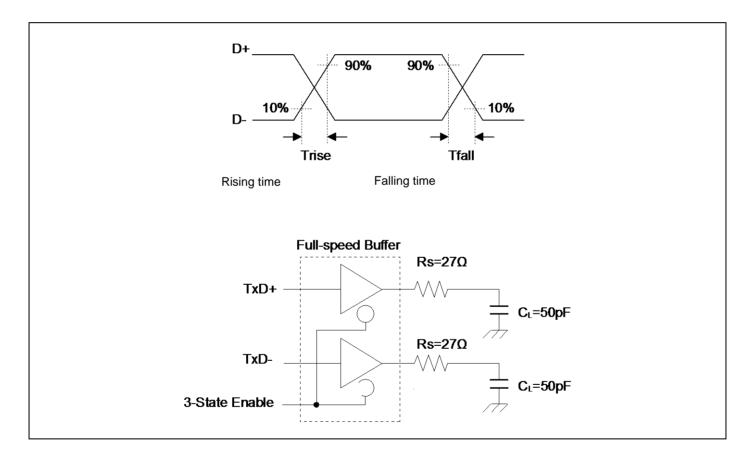
t_{CCK}: Compare clock cycle



- *3: The output drive capability of the driver is below 0.3 V at Low-State (V_{OL}) (to 3.6 V and 1.5 k Ω load), and 2.8 V or above (to ground and 15 k Ω load) at High-State (V_{OH}).
- *4: The cross voltage of the external differential output signal (D + /D) of USB I/O buffer is within 1.3 V to 2.0 V.



*5: They indicate rising time (Trise) and falling time (Tfall) of the full-speed differential data signal. They are defined by the time between 10% and 90% of the output signal voltage. For full-speed buffer, Tr/Tf ratio is regulated as within ± 10% to minimize RFI emission.





12.9 Flash Memory Write/Erase Characteristics

12.9.1 Write / Erase time

 $(V_{CC} = 2.7V \text{ to } 5.5V, T_A = -40^{\circ}C \text{ to } + 105^{\circ}C)$

Dore	ımeter	Va	lue	Unit	Remarks		
Para	imeter	Тур	Max	Unit	Remarks		
Sector erase time	Large Sector	1.1	2.7	s	Includes write time prior to internal erase		
Sector erase time	Small Sector	0.3	0.9	5	includes write time prior to internal erase		
Half word (16-bit) write time		16	310	μs	Not including system-level overhead time		
Chip erase time		6.8	18	s	Includes write time prior to internal erase		

^{*:} The typical value is immediately after shipment, the maximam value is guarantee value under 10,000 cycle of erase/write.

12.9.2 Write cycles and data hold time

Erase/write cycles (cycle)	Data hold time (year)	Remarks
1,000	20*	
10,000	10*	

^{*:} At average + 85°C



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