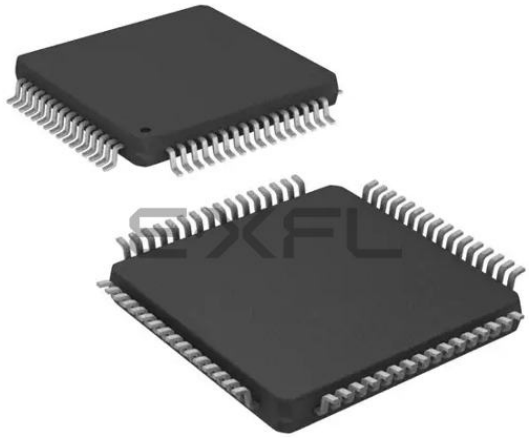


Welcome to E-XFL.COM

What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "Embedded - Microcontrollers"

Details	
Product Status	Active
Core Processor	PIC
Core Size	8-Bit
Speed	4MHz
Connectivity	I²C, SPI
Peripherals	LCD, POR, PWM, WDT
Number of I/O	25
Program Memory Size	7KB (4K x 14)
Program Memory Type	OTP
EEPROM Size	-
RAM Size	176 x 8
Voltage - Supply (Vcc/Vdd)	2.5V ~ 6V
Data Converters	-
Oscillator Type	External
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	64-TQFP
Supplier Device Package	64-TQFP (10x10)
Purchase URL	https://www.e-xfl.com/product-detail/microchip-technology/pic16lc923-04i-pt

TABLE 4-1: SPECIAL FUNCTION REGISTER SUMMARY (Cont.'d)

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Value on Power-on Reset	Value on all other resets
Bank 1											
80h	INDF	Addressing this location uses contents of FSR to address data memory (not a physical register)								0000 0000	0000 0000
81h	OPTION	$\overline{RBPU}$	INTEDG	T0CS	T0SE	PSA	PS2	PS1	PS0	1111 1111	1111 1111
82h	PCL	Program Counter's (PC) Least Significant Byte								0000 0000	0000 0000
83h	STATUS	IRP	RP1	RP0	$\overline{TO}$	$\overline{PD}$	Z	DC	C	0001 1xxx	000q quuu
84h	FSR	Indirect data memory address pointer								xxxx xxxx	uuuu uuuu
85h	TRISA	—	—	PORTA Data Direction Register						--11 1111	--11 1111
86h	TRISB	PORTB Data Direction Register								1111 1111	1111 1111
87h	TRISC	—	—	PORTC Data Direction Register						--11 1111	--11 1111
88h	TRISD	PORTD Data Direction Register								1111 1111	1111 1111
89h	TRISE	PORTE Data Direction Register								1111 1111	1111 1111
8Ah	PCLATH	—	—	—	Write Buffer for the upper 5 bits of the PC					---0 0000	---0 0000
8Bh	INTCON	GIE	PEIE	T0IE	INTE	RBIE	T0IF	INTF	RBIF	0000 000x	0000 000u
8Ch	PIE1	LCDIE	ADIE(2)	—	—	SSPIE	CCP1IE	TMR2IE	TMR1IE	00-- 0000	00-- 0000
8Dh	—	Unimplemented								—	—
8Eh	PCON	—	—	—	—	—	—	$\overline{POR}$	—	---- --0-	---- --u-
8Fh	—	Unimplemented								—	—
90h	—	Unimplemented								—	—
91h	—	Unimplemented								—	—
92h	PR2	Timer2 Period Register								1111 1111	1111 1111
93h	SSPADD	Synchronous Serial Port (I^2C mode) Address Register								0000 0000	0000 0000
94h	SSPSTAT	SMP	CKE	D/$\overline{A}$	P	S	R/$\overline{W}$	UA	BF	0000 0000	0000 0000
95h	—	Unimplemented								—	—
96h	—	Unimplemented								—	—
97h	—	Unimplemented								—	—
98h	—	Unimplemented								—	—
99h	—	Unimplemented								—	—
9Ah	—	Unimplemented								—	—
9Bh	—	Unimplemented								—	—
9Ch	—	Unimplemented								—	—
9Dh	—	Unimplemented								—	—
9Eh	—	Unimplemented								—	—
9Fh(1)	ADCON1	—	—	—	—	—	PCFG2	PCFG1	PCFG0	---- -000	---- -000

Legend: x = unknown, u = unchanged, q = value depends on condition, - = unimplemented read as '0', shaded locations are unimplemented, read as '0'.

Note 1: Registers ADRES, ADCON0, and ADCON1 are not implemented in the PIC16C923, read as '0'.
2: These bits are reserved on the PIC16C923, always maintain these bits clear.
3: These pixels do not display, but can be used as general purpose RAM.
4: PIC16C923 reset values for PORTA: `--xx xxxx` for a POR, and `--uu uuuu` for all other resets, PIC16C924 reset values for PORTA: `--0x 0000` when read.
5: Bit1 of ADCON0 is reserved on the PIC16C924, always maintain this bit clear.

5.0 PORTS

Some pins for these ports are multiplexed with an alternate function for the peripheral features on the device. In general, when a peripheral is enabled, that pin may not be used as a general purpose I/O pin.

5.1 PORTA and TRISA Register

The RA4/T0CKI pin is a Schmitt Trigger input and an open drain output. All other RA port pins have TTL input levels and full CMOS output drivers. All RA pins have data direction bits (TRISA register) which can configure these pins as output or input.

Setting a bit in the TRISA register puts the corresponding output driver in a hi-impedance mode. Clearing a bit in the TRISA register puts the contents of the output latch on the selected pin.

Reading the PORTA register reads the status of the pins whereas writing to it will write to the port latch. All write operations are read-modify-write operations. Therefore, a write to a port implies that the port pins are read, this value is modified, and then written to the port data latch.

Pin RA4 is multiplexed with the Timer0 module clock input to become the RA4/T0CKI pin.

For the PIC16C924 only, other PORTA pins are multiplexed with analog inputs and the analog VREF input. The operation of each pin is selected by clearing/setting the control bits in the ADCON1 register (A/D Control Register1).

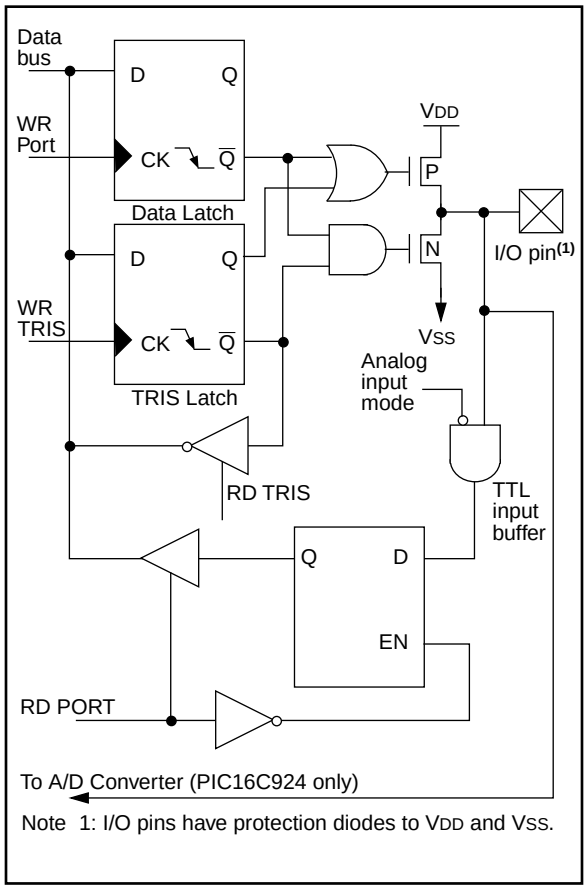
Note:	On a Power-on Reset, these pins are configured as analog inputs and read as '0'.

The TRISA register controls the direction of the RA pins, even when they are being used as analog inputs. The user must ensure the bits in the TRISA register are maintained set when using them as analog inputs.

EXAMPLE 5-1: INITIALIZING PORTA

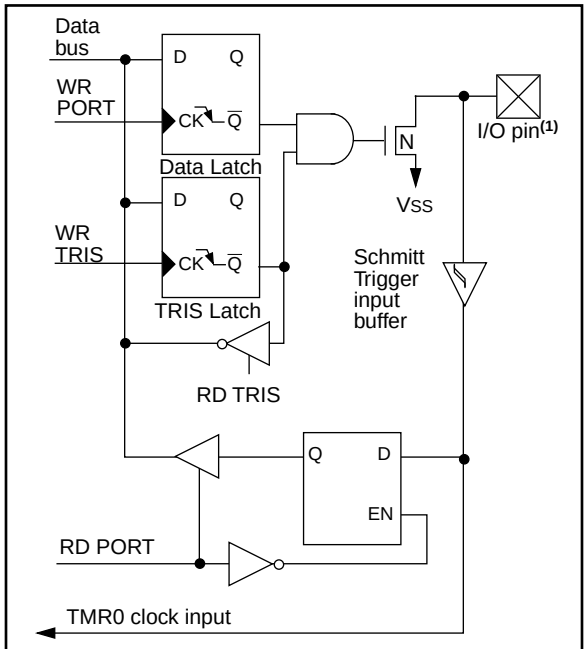
```
BCF     STATUS, RP0  ; Select Bank0
BCF     STATUS, RP1
CLRF    PORTA        ; Initialize PORTA
BSF     STATUS, RP0  ;
MOVLW   0xCF         ; Value used to
                     ; initialize data
                     ; direction
MOVWF   TRISA        ; Set RA<3:0> as inputs
                     ; RA<5:4> as outputs
                     ; RA<7:6> are always
                     ; read as '0'.
```

FIGURE 5-1: BLOCK DIAGRAM OF PINS RA3:RA0 AND RA5



Note 1: I/O pins have protection diodes to VDD and VSS.

FIGURE 5-2: BLOCK DIAGRAM OF RA4/T0CKI PIN



Note 1: I/O pin has protection diodes to VSS only.

5.4 PORTD and TRISD Registers

PORTD is an 8-bit port with Schmitt Trigger input buffers. The first five pins are configurable as general purpose I/O pins or LCD segment drivers. Pins RD5, RD6 and RD7 can be digital inputs or LCD segment or common drivers.

TRISD controls the direction of pins RD0 through RD4 when PORTD is configured as a digital port.

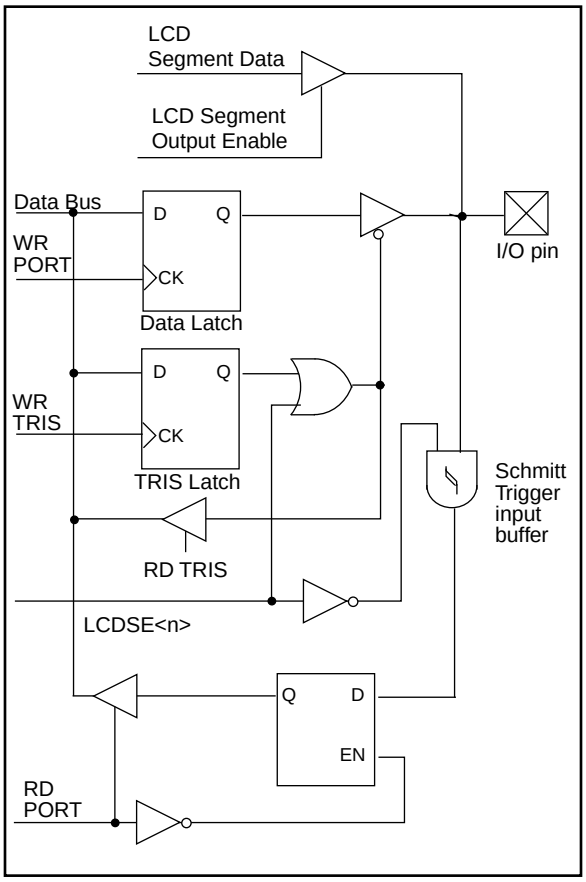
Note:	On a Power-on Reset these pins are configured as LCD segment drivers.

Note:	To configure the pins as a digital port, the corresponding bits in the LCDSE register must be cleared. Any bit set in the LCDSE register overrides any bit settings in the corresponding TRIS register.

EXAMPLE 5-4: INITIALIZING PORTD

```
BCF   STATUS,RP0   ;Select Bank2
BSF   STATUS,RP1   ;
BCF   LCDSE,SE29   ;Make RD<7:5> digital
BCF   LCDSE,SE0    ;Make RD<4:0> digital
BSF   STATUS,RP0   ;Select Bank1
BCF   STATUS,RP1   ;
MOVLW 0x07         ;Make RD<4:0> outputs
MOVWF TRISD        ;Make RD<7:5> inputs
```

FIGURE 5-6: PORTD<4:0> BLOCK DIAGRAM



7.3.1 SWITCHING PRESCALER ASSIGNMENT

The prescaler assignment is fully under software control, i.e., it can be changed “on the fly” during program execution.

Note: To avoid an unintended device RESET, the following instruction sequence (shown in Example 7-1) must be executed when changing the prescaler assignment from Timer0 to the WDT. This precaution must be followed even if the WDT is disabled.

EXAMPLE 7-1: CHANGING PRESCALER (TIMER0→WDT)

Lines 2 and 3 do NOT have to be included if the final desired prescale value is other than 1:1. If 1:1 is final desired value, then a temporary prescale value is set in lines 2 and 3 and the final prescale value will be set in lines 10 and 11.

```
1)  BSF    STATUS, RP0   ;Select Bank1
2)  MOVLW  b'xx0x0xxx'   ;Select clock source and prescale value of
3)  MOVWF  OPTION_REG    ;other than 1:1
4)  BCF    STATUS, RP0   ;Select Bank0
5)  CLRF   TMR0          ;Clear TMR0 and prescaler
6)  BSF    STATUS, RP1   ;Select Bank1
7)  MOVLW  b'xxxx1xxx'   ;Select WDT, do not change prescale value
8)  MOVWF  OPTION_REG    ;
9)  CLRWDT               ;Clears WDT and prescaler
10) MOVLW  b'xxxx1xxx'   ;Select new prescale value and WDT
11) MOVWF  OPTION_REG    ;
12) BCF    STATUS, RP0   ;Select Bank0
```

To change prescaler from the WDT to the Timer0 module use the precaution shown in Example 7-2.

EXAMPLE 7-2: CHANGING PRESCALER (WDT→TIMER0)

```
CLRWDT              ;Clear WDT and prescaler
BSF     STATUS, RP0 ;Select Bank1
MOVLW   b'xxxx0xxx' ;Select TMR0, new prescale value and
MOVWF   OPTION_REG  ;clock source
BCF     STATUS, RP0 ;Select Bank0
```

TABLE 7-1: REGISTERS ASSOCIATED WITH TIMER0

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Value on Power-on Reset	Value on all other resets
01h, 101h	TMR0	Timer0 module’s register								xxxx xxxx	uuuu uuuu
0Bh, 8Bh, 10Bh, 18Bh	INTCON	GIE	PEIE	T0IE	INTE	RBIE	T0IF	INTF	RBIF	0000 000x	0000 000u
81h, 181h	OPTION	$\overline{\text{RBPU}}$	INTEDG	T0CS	T0SE	PSA	PS2	PS1	PS0	1111 1111	1111 1111
85h	TRISA	—	—	PORTA Data Direction Control Register						--11 1111	--11 1111

Legend: x = unknown, u = unchanged, - = unimplemented locations read as '0'. Shaded cells are not used by Timer0.

8.0 TIMER1 MODULE

Timer1 is a 16-bit timer/counter consisting of two 8-bit registers (TMR1H and TMR1L) which are readable and writable. The TMR1 Register pair (TMR1H:TMR1L) increments from 0000h to FFFFh and rolls over to 0000h. The TMR1 Interrupt, if enabled, is generated on overflow which is latched in interrupt flag bit TMR1IF (PIR1<0>). This interrupt can be enabled/disabled by setting/clearing TMR1 interrupt enable bit TMR1IE (PIE1<0>).

Timer1 can operate in one of two modes:

- As a timer
- As a counter

The operating mode is determined by the clock select bit, TMR1CS (T1CON<1>).

In timer mode, Timer1 increments every instruction cycle. In counter mode, it increments on every rising edge of the external clock input.

Timer1 can be turned on and off using the control bit TMR1ON (T1CON<0>).

Timer1 also has an internal "reset input". This reset can be generated by the CCP module (Section 10.0). Figure 8-1 shows the Timer1 control register.

When the Timer1 oscillator is enabled (T1OSCEN is set), the RC1/T1OSI and RC0/T1OSO/T1CKI pins become inputs.

FIGURE 8-1: T1CON: TIMER1 CONTROL REGISTER (ADDRESS 10h)

U-0	U-0	R/W-0	R/W-0	R/W-0	R/W-0	R/W-0	R/W-0
—	—	T1CKPS1	T1CKPS0	T1OSCEN	$\overline{\text{T1SYNC}}$	TMR1CS	TMR1ON
bit7							bit0

R = Readable bit
W = Writable bit
U = Unimplemented bit, read as '0'
- n = Value at POR reset

bit 7-6: **Unimplemented:** Read as '0'

bit 5-4: **T1CKPS1:T1CKPS0**: Timer1 Input Clock Prescale Select bits
11 = 1:8 Prescale value
10 = 1:4 Prescale value
01 = 1:2 Prescale value
00 = 1:1 Prescale value

bit 3: **T1OSCEN**: Timer1 Oscillator Enable Control bit
1 = Oscillator is enabled
0 = Oscillator is shut off
Note: The oscillator inverter and feedback resistor are turned off to eliminate power drain

bit 2: **$\overline{\text{T1SYNC}}$**: Timer1 External Clock Input Synchronization Control bit

TMR1CS = 1
1 = Do not synchronize external clock input
0 = Synchronize external clock input

TMR1CS = 0
This bit is ignored. Timer1 uses the internal clock when TMR1CS = 0.

bit 1: **TMR1CS**: Timer1 Clock Source Select bit
1 = External clock from pin T1CKI (on the rising edge)
0 = Internal clock (Fosc/4)

bit 0: **TMR1ON**: Timer1 On bit
1 = Enables Timer1
0 = Stops Timer1

10.2.1 TIMER1 MODE SELECTION

Timer1 must be running in Timer mode or Synchronized Counter mode if the CCP module is using the compare feature. In Asynchronous Counter mode, the compare operation may not work.

10.2.2 SOFTWARE INTERRUPT MODE

When Generate Software Interrupt is chosen, the CCP1 pin is not affected. Only a CCP interrupt is generated (if enabled).

10.2.3 SPECIAL EVENT TRIGGER

In this mode, an internal hardware trigger is generated which may be used to initiate an action.

The special event trigger output of CCP1 resets the TMR1 register pair and starts an A/D conversion. This allows the CCPR1H:CCPR1L register pair to effectively be a 16-bit programmable period register for Timer1.

Note:	The "special event trigger" from the CCP1 module will not set interrupt flag bit TMR1IF (PIR1<0>).

10.3 PWM Mode

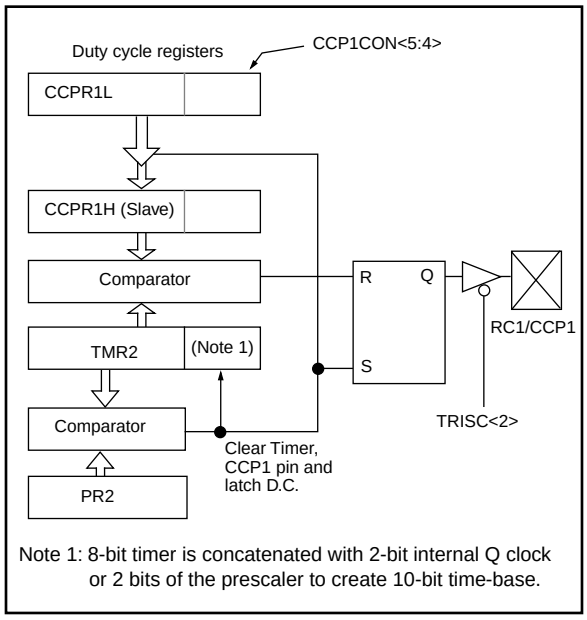
In Pulse Width Modulation (PWM) mode, the CCP1 pin produces up to a 10-bit resolution PWM output. Since the CCP1 pin is multiplexed with the PORTC data latch, the TRISC<2> bit must be cleared to make the CCP1 pin an output.

Note:	Clearing the CCP1CON register will force the CCP1 PWM output latch to the default low level. This is not the PORTC I/O data latch.

Figure 10-4 shows a simplified block diagram of the CCP module in PWM mode.

For a step by step procedure on how to set up the CCP module for PWM operation, see Section 10.3.3.

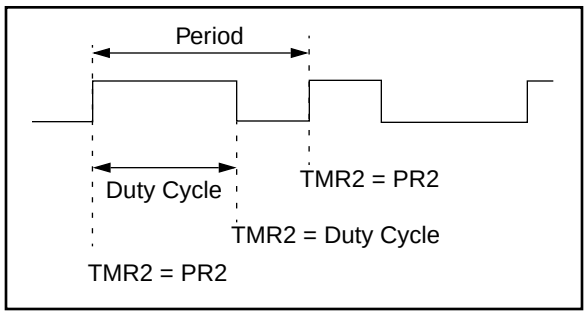
FIGURE 10-4: SIMPLIFIED PWM BLOCK DIAGRAM



Note 1: 8-bit timer is concatenated with 2-bit internal Q clock or 2 bits of the prescaler to create 10-bit time-base.

A PWM output (Figure 10-5) has a time-base (period) and a time that the output stays high (duty cycle). The frequency of the PWM is the inverse of the period (1/period).

FIGURE 10-5: PWM OUTPUT



10.3.1 PWM PERIOD

The PWM period is specified by writing to the PR2 register. The PWM period can be calculated using the following formula:

$$\text{PWM period} = [(PR2) + 1] \cdot 4 \cdot T_{OSC} \cdot (\text{TMR2 prescale value})$$

PWM frequency is defined as 1 / [PWM period].

When TMR2 is equal to PR2, the following three events occur on the next increment cycle:

- TMR2 is cleared
- The CCP1 pin is set (exception: if PWM duty cycle = 0%, the CCP1 pin will not be set)
- The PWM duty cycle is latched from CCPR1L into CCPR1H

TABLE 10-3: REGISTERS ASSOCIATED WITH TIMER1, CAPTURE AND COMPARE

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Value on Power-on Reset	Value on all other Resets
0Bh, 8Bh, 10Bh, 18Bh	INTCON	GIE	PEIE	T0IE	INTE	RBIE	T0IF	INTF	RBIF	0000 000x	0000 000u
0Ch	PIR1	LCDIF	ADIF(1)	—	—	SSPIF	CCP1IF	TMR2IF	TMR1IF	00-- 0000	00-- 0000
8Ch	PIE1	LCDIE	ADIE(1)	—	—	SSPIE	CCP1IE	TMR2IE	TMR1IE	00-- 0000	00-- 0000
87h	TRISC	—	—	PORTC Data Direction Control Register						--11 1111	--11 1111
0Eh	TMR1L	Holding register for the Least Significant Byte of the 16-bit TMR1 register								xxxx xxxx	uuuu uuuu
0Fh	TMR1H	Holding register for the Most Significant Byte of the 16-bit TMR1 register								xxxx xxxx	uuuu uuuu
10h	T1CON	—	—	T1CKPS1	T1CKPS0	T1OSCEN	$\overline{\text{T1SYNC}}$	TMR1CS	TMR1ON	--00 0000	--uu uuuu
15h	CCPR1L	Capture/Compare/PWM1 (LSB)								xxxx xxxx	uuuu uuuu
16h	CCPR1H	Capture/Compare/PWM1 (MSB)								xxxx xxxx	uuuu uuuu
17h	CCP1CON	—	—	CCP1X	CCP1Y	CCP1M3	CCP1M2	CCP1M1	CCP1M0	--00 0000	--00 0000

Legend: x = unknown, u = unchanged, - = unimplemented locations read as '0'. Shaded cells are not used in these modes.
Note 1: Bits ADIE and ADIF reserved on the PIC16C923, always maintain these bits clear.

TABLE 10-4: REGISTERS ASSOCIATED WITH PWM AND TIMER2

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Value on Power-on Reset	Value on all other Resets
0Bh, 8Bh, 10Bh, 18Bh	INTCON	GIE	PEIE	T0IE	INTE	RBIE	T0IF	INTF	RBIF	0000 000x	0000 000u
0Ch	PIR1	LCDIF	ADIF(1)	—	—	SSPIF	CCP1IF	TMR2IF	TMR1IF	00-- 0000	00-- 0000
8Ch	PIE1	LCDIE	ADIE(1)	—	—	SSPIE	CCP1IE	TMR2IE	TMR1IE	00-- 0000	00-- 0000
87h	TRISC	—	—	PORTC Data Direction Control Register						--11 1111	--11 1111
11h	TMR2	Timer2 module's register								0000 0000	0000 0000
92h	PR2	Timer2 module's Period register								1111 1111	1111 1111
12h	T2CON	—	TOUTPS3	TOUTPS2	TOUTPS1	TOUTPS0	TMR2ON	T2CKPS1	T2CKPS0	-000 0000	-000 0000
15h	CCPR1L	Capture/Compare/PWM1 (LSB)								xxxx xxxx	uuuu uuuu
16h	CCPR1H	Capture/Compare/PWM1 (MSB)								xxxx xxxx	uuuu uuuu
17h	CCP1CON	—	—	CCP1X	CCP1Y	CCP1M3	CCP1M2	CCP1M1	CCP1M0	--00 0000	--00 0000

Legend: x = unknown, u = unchanged, - = unimplemented locations read as '0'. Shaded cells are not used in this mode.
Note 1: Bits ADIE and ADIF reserved on the PIC16C923, always maintain these bits clear.

11.0 SYNCHRONOUS SERIAL PORT (SSP) MODULE

The Synchronous Serial Port (SSP) module is a serial interface useful for communicating with other peripheral or microcontroller devices. These peripheral devices may be serial EEPROMs, shift registers, display drivers, A/D converters, etc. The SSP module can operate in one of two modes:

- Serial Peripheral Interface (SPI)
- Inter-Integrated Circuit (I^2C)

Refer to Application Note AN578, *"Use of the SSP Module in the I^2C Multi-Master Environment."*

FIGURE 11-1: SSPSTAT: SYNC SERIAL PORT STATUS REGISTER (ADDRESS 94h)

R/W-0	R/W-0	R-0	R-0	R-0	R-0	R-0	R-0
SMP	CKE	D/$\overline{A}$	P	S	R/$\overline{W}$	UA	BF
bit7							bit0

R = Readable bit
W = Writable bit
U = Unimplemented bit, read as '0'
- n =Value at POR reset

bit 7: **SMP:** SPI data input sample phase
SPI Master Mode
1 = Input data sampled at end of data output time
0 = Input data sampled at middle of data output time
SPI Slave Mode
SMP must be cleared when SPI is used in slave mode

bit 6: **CKE**: SPI Clock Edge Select (Figure 11-5, Figure 11-6, and Figure 11-7)
CKP = 0
1 = Data transmitted on rising edge of SCK
0 = Data transmitted on falling edge of SCK
CKP = 1
1 = Data transmitted on falling edge of SCK
0 = Data transmitted on rising edge of SCK

bit 5: **D/$\overline{A}$**: Data/$\overline{Address}$ bit (I^2C mode only)
1 = Indicates that the last byte received or transmitted was data
0 = Indicates that the last byte received or transmitted was address

bit 4: **P**: Stop bit (I^2C mode only. This bit is cleared when the SSP module is disabled, or when the Start bit was detected last)
1 = Indicates that a stop bit has been detected last (this bit is '0' on RESET)
0 = Stop bit was not detected last

bit 3: **S**: Start bit (I^2C mode only. This bit is cleared when the SSP module is disabled, or when the Stop bit was detected last)
1 = Indicates that a start bit has been detected last (this bit is '0' on RESET)
0 = Start bit was not detected last

bit 2: **R/$\overline{W}$**: Read/Write bit information (I^2C mode only)
This bit holds the R/W bit information following the last address match. This bit is only valid from the address match to the next start bit, stop bit, or $\overline{ACK}$ bit.
1 = Read
0 = Write

bit 1: **UA**: Update Address (10-bit I^2C mode only)
1 = Indicates that the user needs to update the address in the SSPADD register
0 = Address does not need to be updated

bit 0: **BF**: Buffer Full Status bit

Receive (SPI and I^2C modes)
1 = Receive complete, SSPBUF is full
0 = Receive not complete, SSPBUF is empty

Transmit (I^2C mode only)
1 = Transmit in progress, SSPBUF is full
0 = Transmit complete, SSPBUF is empty

FIGURE 12-2: ADCON1 REGISTER (ADDRESS 9Fh)

U-0	U-0	U-0	U-0	U-0	R/W-0	R/W-0	R/W-0
—	—	—	—	—	PCFG2	PCFG1	PCFG0
bit7							bit0

R = Readable bit
W = Writable bit
U = Unimplemented bit, read as '0'
- n = Value at POR reset

bit 7-3: **Unimplemented:** Read as '0'

bit 2-0: **PCFG2:PCFG0**: A/D Port Configuration Control bits

PCFG2:PCFG0	RA0	RA1	RA2	RA5	RA3	VREF
000	A	A	A	A	A	AVDD
001	A	A	A	A	VREF	RA3
010	A	A	A	A	A	AVDD
011	A	A	A	A	VREF	RA3
100	A	A	D	D	A	AVDD
111	D	D	D	D	D	—

A = Analog input

D = Digital I/O

The ADRES register contains the result of the A/D conversion. When the A/D conversion is complete, the result is loaded into the ADRES register, the GO/$\overline{\text{DONE}}$ bit (ADCON0<2>) is cleared, and A/D interrupt flag bit ADIF is set. The block diagram of the A/D module is shown in Figure 12-3.

After the A/D module has been configured as desired, the selected channel must be acquired before the conversion is started. The analog input channels must have their corresponding TRIS bits selected as an input. To determine acquisition time, see Section 12.1. After this acquisition time has elapsed the A/D conversion can be started. The following steps should be followed for doing an A/D conversion:

1. Configure the A/D module:
   - Configure analog pins / voltage reference / and digital I/O (ADCON1)
   - Select A/D input channel (ADCON0)
   - Select A/D conversion clock (ADCON0)
   - Turn on A/D module (ADCON0)
2. Configure A/D interrupt (if desired):
   - Clear ADIF bit
   - Set ADIE bit
   - Set GIE bit
3. Wait the required acquisition time.
4. Start conversion:
   - Set GO/$\overline{\text{DONE}}$ bit (ADCON0)
5. Wait for A/D conversion to complete, by either:
   - Polling for the GO/$\overline{\text{DONE}}$ bit to be cleared

   OR
   - Waiting for the A/D interrupt
6. Read A/D Result register (ADRES), clear bit ADIF if required.
7. For next conversion, go to step 1 or step 2 as required. The A/D conversion time per bit is defined as TAD. A minimum wait of 2TAD is required before next acquisition starts.

14.2.3 EXTERNAL CRYSTAL OSCILLATOR CIRCUIT

Either a prepackaged oscillator can be used or a simple oscillator circuit with TTL gates can be built. Prepackaged oscillators provide a wide operating range and better stability. A well-designed crystal oscillator will provide good performance with TTL gates. Two types of crystal oscillator circuits can be used; one with series resonance, or one with parallel resonance.

Figure 14-4 shows implementation of a parallel resonant oscillator circuit. The circuit is designed to use the fundamental frequency of the crystal. The 74AS04 inverter performs the 180-degree phase shift that a parallel oscillator requires. The 4.7 kΩ resistor provides the negative feedback for stability. The 10 kΩ potentiometer biases the 74AS04 in the linear region. This could be used for external oscillator designs.

FIGURE 14-4: EXTERNAL PARALLEL RESONANT CRYSTAL OSCILLATOR CIRCUIT

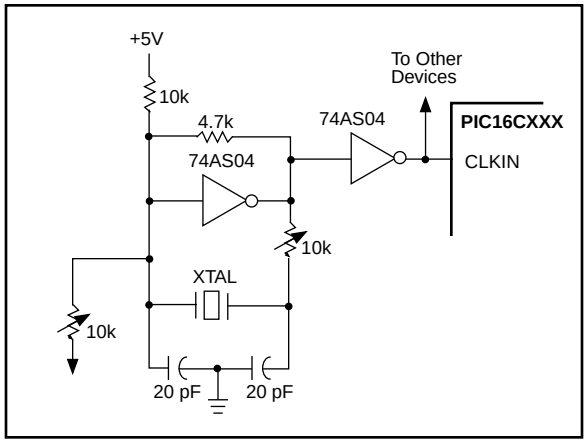
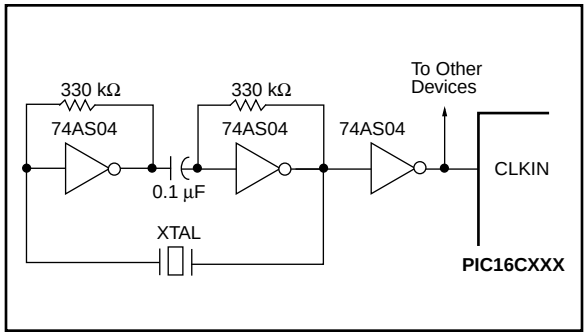


Figure 14-5 shows a series resonant oscillator circuit. This circuit is also designed to use the fundamental frequency of the crystal. The inverter performs a 180-degree phase shift in a series resonant oscillator circuit. The 330 kΩ resistors provide the negative feedback to bias the inverters in their linear region.

FIGURE 14-5: EXTERNAL SERIES RESONANT CRYSTAL OSCILLATOR CIRCUIT



14.2.4 RC OSCILLATOR

For timing insensitive applications the "RC" device option offers additional cost savings. The RC oscillator frequency is a function of the supply voltage, the resistor (REXT) and capacitor (CEXT) values, and the operating temperature. In addition to this, the oscillator frequency will vary from unit to unit due to normal process parameter variation. Furthermore, the difference in lead frame capacitance between package types will also affect the oscillation frequency, especially for low CEXT values. The user also needs to take into account variation due to tolerance of external R and C components used. Figure 14-6 shows how the R/C combination is connected to the PIC16CXXX. For REXT values below 2.2 kΩ, the oscillator operation may become unstable, or stop completely. For very high REXT values (e.g. 1 MΩ), the oscillator becomes sensitive to noise, humidity and leakage. Thus, we recommend to keep Rext between 3 kΩ and 100 kΩ.

Although the oscillator will operate with no external capacitor (CEXT = 0 pF), we recommend using values above 20 pF for noise and stability reasons. With no or small external capacitance, the oscillation frequency can vary dramatically due to changes in external capacitances, such as PCB trace capacitance or package lead frame capacitance.

See characterization data for desired device for RC frequency variation from part to part due to normal process variation. The variation is larger for larger R (since leakage current variation will affect RC frequency more for large R) and for smaller C (since variation of input capacitance will affect RC frequency more).

See characterization data for desired device for variation of oscillator frequency due to VDD for given REXT/CEXT values as well as frequency variation due to operating temperature for given R, C, and VDD values.

The oscillator frequency, divided by 4, is available on the OSC2/CLKOUT pin, and can be used for test purposes or to synchronize other logic (see Figure 3-3 for waveform).

FIGURE 14-6: RC OSCILLATOR MODE

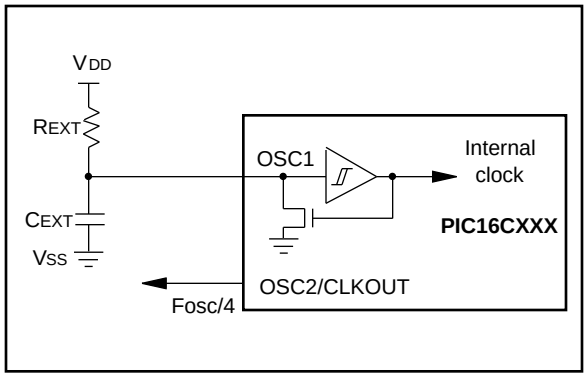


TABLE 14-4: STATUS BITS AND THEIR SIGNIFICANCE

$\overline{POR}$	$\overline{TO}$	$\overline{PD}$	
0	1	1	Power-on Reset
0	0	x	Illegal, $\overline{TO}$ is set on $\overline{POR}$
0	x	0	Illegal, $\overline{PD}$ is set on $\overline{POR}$
1	0	1	WDT Reset
1	0	0	WDT Wake-up
1	u	u	$\overline{MCLR}$ Reset during normal operation
1	1	0	$\overline{MCLR}$ Reset during SLEEP or interrupt wake-up from SLEEP

Legend: u = unchanged, x = unknown

TABLE 14-5: RESET CONDITION FOR SPECIAL REGISTERS

Condition	Program Counter	STATUS Register	PCON Register
Power-on Reset	000h	0001 1xxx	---- --0-
$\overline{MCLR}$ Reset during normal operation	000h	000u uuuu	---- --u-
$\overline{MCLR}$ Reset during SLEEP	000h	0001 0uuu	---- --u-
WDT Reset	000h	0000 1uuu	---- --u-
WDT Wake-up	PC + 1	uuu0 0uuu	---- --u-
Interrupt wake-up from SLEEP	PC + 1(1)	uuu1 0uuu	---- --u-

Legend: u = unchanged, x = unknown, - = unimplemented bit read as '0'.
Note 1: When the wake-up is due to an interrupt and the GIE bit is set, the PC is loaded with the interrupt vector (0004h).

TABLE 14-6: INITIALIZATION CONDITIONS FOR ALL REGISTERS

Register	Applicable Devices		Power-on Reset	$\overline{MCLR}$ Resets WDT Reset	Wake-up via WDT or Interrupt
W	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
INDF	923	924	N/A	N/A	N/A
TMR0	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
PCL	923	924	0000h	0000h	PC + 1(2)
STATUS	923	924	0001 1xxx	000q quuu(3)	uuuq quuu(3)
FSR	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
PORTA	923	924	--xx xxxx	--uu uuuu	--uu uuuu
PORTA	923	924	--0x 0000(5)	--0u 0000(5)	--uu uuuu
PORTB	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
PORTC	923	924	--xx xxxx	--uu uuuu	--uu uuuu

Legend: u = unchanged, x = unknown, - = unimplemented bit, read as '0', q = value depends on condition
Note 1: One or more bits in INTCON and/or PIR1 will be affected (to cause wake-up).
2: When the wake-up is due to an interrupt and the GIE bit is set, the PC is loaded with the interrupt vector (0004h).
3: See Table 14-5 for reset value for specific condition.
4: Bits PIE1<6> and PIR1<6> are reserved on the PIC16C923, always maintain these bits clear.
5: PORTA values when read.

TABLE 14-6: INITIALIZATION CONDITIONS FOR ALL REGISTERS (Cont.'d)

Register	Applicable Devices		Power-on Reset	$\overline{\text{MCLR}}$ Resets WDT Reset	Wake-up via WDT or Interrupt
PORTD	923	924	0000 0000	0000 0000	uuuu uuuu
PORTE	923	924	0000 0000	0000 0000	uuuu uuuu
PCLATH	923	924	---0 0000	---0 0000	---u uuuu
INTCON	923	924	0000 000x	0000 000u	uuuu uuuu(1)
PIR1(4)	923	924	00-- 0000	00-- 0000	uu-- uuuu(1)
TMR1L	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
TMR1H	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
T1CON	923	924	--00 0000	--uu uuuu	--uu uuuu
TMR2	923	924	0000 0000	0000 0000	uuuu uuuu
T2CON	923	924	-000 0000	-000 0000	-uuu uuuu
SSPBUF	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
SSPCON	923	924	0000 0000	0000 0000	uuuu uuuu
CCPR1L	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
CCPR1H	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
CCP1CON	923	924	--00 0000	--00 0000	--uu uuuu
ADRES	923	924	xxxx xxxx	uuuu uuuu	uuuu uuuu
ADCON0	923	924	0000 00-0	0000 00-0	uuuu uu-u
OPTION	923	924	1111 1111	1111 1111	uuuu uuuu
TRISA	923	924	--11 1111	--11 1111	--uu uuuu
TRISB	923	924	1111 1111	1111 1111	uuuu uuuu
TRISC	923	924	--11 1111	--11 1111	--uu uuuu
TRISD	923	924	1111 1111	1111 1111	uuuu uuuu
TRISE	923	924	1111 1111	1111 1111	uuuu uuuu
PIE1(4)	923	924	00-- 0000	00-- 0000	uu-- uuuu
PCON	923	924	---- --0-	---- --u-	---- --u-
PR2	923	924	1111 1111	1111 1111	1111 1111
SSPADD	923	924	0000 0000	0000 0000	uuuu uuuu
SSPSTAT	923	924	0000 0000	0000 0000	uuuu uuuu
ADCON1	923	924	---- -000	---- -000	---- -uuu
PORTF	923	924	0000 0000	0000 0000	uuuu uuuu
PORTG	923	924	0000 0000	0000 0000	uuuu uuuu

Legend: u = unchanged, x = unknown, - = unimplemented bit, read as '0', q = value depends on condition

Note 1: One or more bits in INTCON and/or PIR1 will be affected (to cause wake-up).

2: When the wake-up is due to an interrupt and the GIE bit is set, the PC is loaded with the interrupt vector (0004h).

3: See Table 14-5 for reset value for specific condition.

4: Bits PIE1<6> and PIR1<6> are reserved on the PIC16C923, always maintain these bits clear.

5: PORTA values when read.

FIGURE 17-1: LCD VOLTAGE WAVEFORM

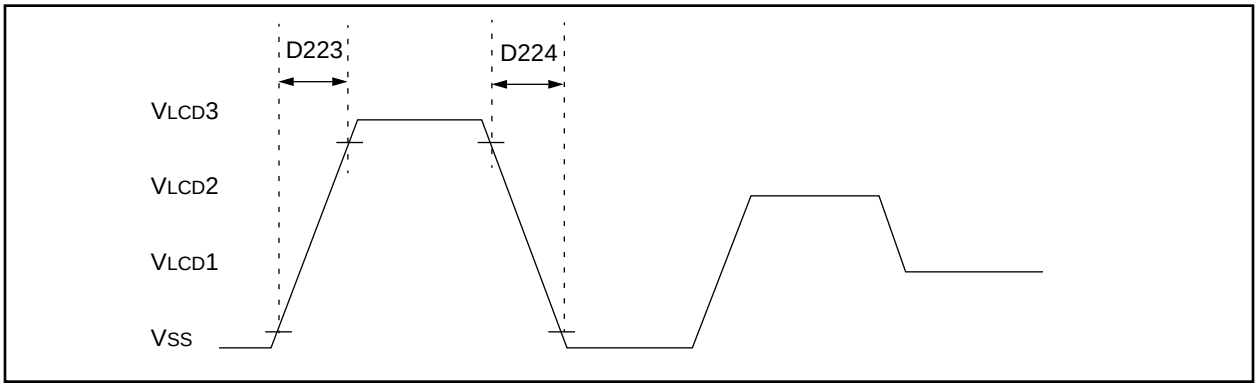


TABLE 17-2: LCD MODULE ELECTRICAL SPECIFICATIONS

Parameter No.	Sym	Characteristic	Min	Typ†	Max	Units	Conditions
D200	VLCD3	LCD Voltage on pin VLCD3	VDD - 0.3	—	Vss + 7.0	V	
D201	VLCD2	LCD Voltage on pin VLCD2	—	—	VLCD3	V	
D202	VLCD1	LCD Voltage on pin VLCD1	—	—	VDD	V	
D220*	VOH	Output High Voltage	Max VLCDN - 0.1	—	Max VLCDN	V	COM outputs IOH = 25 µA SEG outputs IOH = 3 µA
D221*	VOL	Output Low Voltage	Min VLCDN	—	Min VLCDN + 0.1	V	COM outputs IOL = 25 µA SEG outputs IOL = 3 µA
D222*	FLCDRC	LCDRC Oscillator Frequency	5	15	50	kHz	VDD = 5V, -40˚C to +85˚C
D223*	TrLCD	Output Rise Time	—	—	200	µs	COM outputs Cload = 5,000 pF SEG outputs Cload = 500 pF VDD = 5.0V, T = 25°C
D224*	TfLCD	Output Fall Time (1)	—	—	200	µs	COM outputs Cload = 5,000 pF SEG outputs Cload = 500 pF VDD = 5.0V, T = 25°C

* These parameters are characterized but not tested.

† Data in "Typ" column is at 5V, 25°C unless otherwise stated. These parameters are for design guidance only and are not tested.

(1) 0 ohm source impedance at VLCD.

TABLE 17-3: VLCD CHARGE PUMP ELECTRICAL SPECIFICATIONS

Parameter No.	Symbol	Characteristic		Min	Typ	Max	Units	Conditions
D250*	IVADJ	VLCDADJ regulated current output		—	10	—	µA	
D252*	Δ IVADJ/Δ VDD	VLCDADJ current VDD Rejection		—	—	0.1/1	µA/V	
D265*	VVADJ	VLCDADJ voltage limits	PIC16**C**92X	1.0	—	2.3	V	
			PIC16**LC**92X	1.0		VDD - 0.7V	V	VDD < 3V

* These parameters are characterized but not tested.

Note 1: For design guidance only.

17.4 Timing Parameter Symbology

The timing parameter symbols have been created following one of the following formats:

1. TppS2ppS
2. TppS
3. TCC:ST (I^2C specifications only)
4. Ts (I^2C specifications only)

T			
F	Frequency	T	Time

Lowercase letters (pp) and their meanings:

pp			
cc	CCP1	osc	OSC1
ck	CLKOUT	rd	$\overline{RD}$
cs	$\overline{CS}$	rw	$\overline{RD}$ or $\overline{WR}$
di	SDI	sc	SCK
do	SDO	ss	$\overline{SS}$
dt	Data in	t0	T0CKI
io	I/O port	t1	T1CKI
mc	$\overline{MCLR}$	wr	$\overline{WR}$

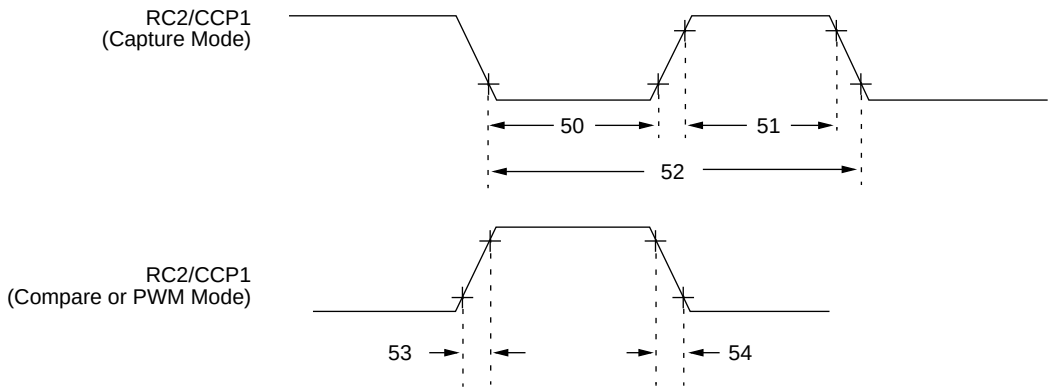
Uppercase letters and their meanings:

S			
F	Fall	P	Period
H	High	R	Rise
I	Invalid (Hi-impedance)	V	Valid
L	Low	Z	Hi-impedance
I^2C only			
AA	output access	High	High
BUF	Bus free	Low	Low

TCC:ST (I^2C specifications only)

CC			
HD	Hold	SU	Setup
ST			
DAT	DATA input hold	STO	STOP condition
STA	START condition		

FIGURE 17-7: CAPTURE/COMPARE/PWM TIMINGS



Refer to Figure 17-2 for load conditions.

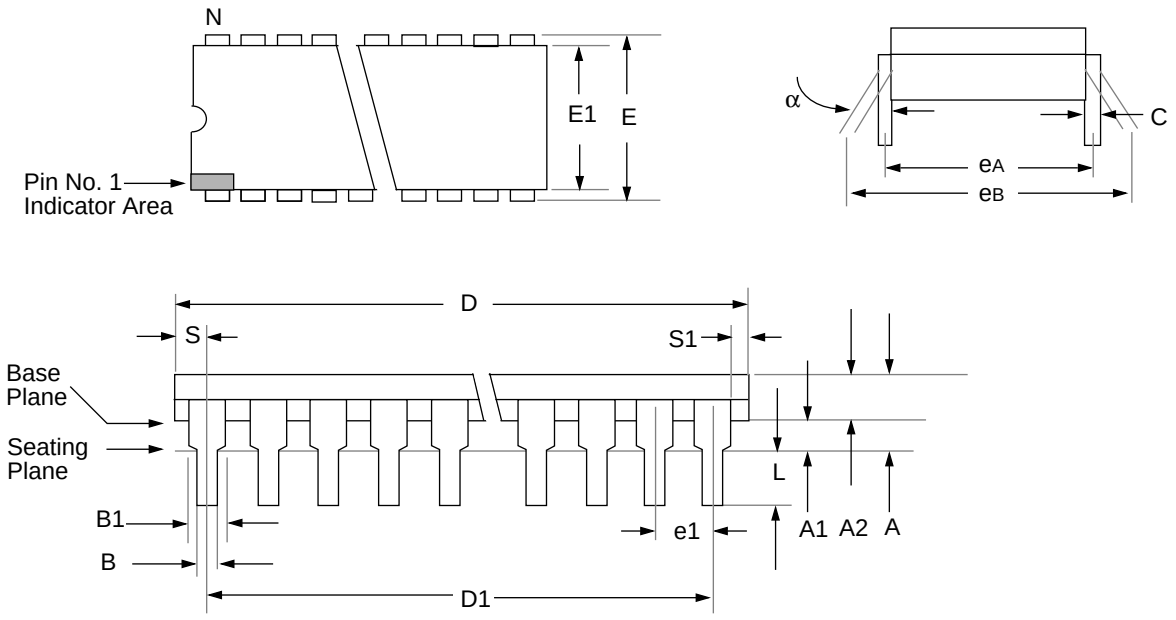
TABLE 17-8: CAPTURE/COMPARE/PWM REQUIREMENTS

Parameter No.	Sym	Characteristic			Min	Typ†	Max	Units	Conditions
50*	TccL	Input Low Time	No Prescaler		0.5TCY + 20	—	—	ns	
			With Prescaler	PIC16**C**923/924	10	—	—	ns	
				PIC16**LC**923/924	20	—	—	ns	
51*	TccH	Input High Time	No Prescaler		0.5TCY + 20	—	—	ns	
			With Prescaler	PIC16**C**923/924	10	—	—	ns	
				PIC16**LC**923/924	20	—	—	ns	
52*	TccP	Input Period			$\frac{3T_{CY} + 40}{N}$	—	—	ns	N = prescale value (1,4 or 16)
53*	TccR	Output Rise Time		PIC16**C**923/924	—	10	25	ns	
				PIC16**LC**923/924	—	25	45	ns	
54*	TccF	Output Fall Time		PIC16**C**923/924	—	10	25	ns	
				PIC16**LC**923/924	—	25	45	ns	

* These parameters are characterized but not tested.

† Data in "Typ" column is at 5V, 25˚C unless otherwise stated. These parameters are for design guidance only and are not tested.

19.2 64-Lead Plastic Dual In-line (750 mil)



Package Group: Plastic Dual In-Line (PLA)						
	Millimeters			Inches		
Symbol	Min	Max	Notes	Min	Max	Notes
α	0°	15°		0°	15°	
A	–	5.08		–	0.200	
A1	0.51	–		0.020	–	
A2	3.38	4.27		0.133	0.168	
B	0.38	0.56		0.015	0.022	
B1	.076	1.27	**Typical**	0.030	0.050	**Typical**
C	0.20	0.30	**Typical**	0.008	0.012	**Typical**
D	57.40	57.91		2.260	2.280	
D1	55.12	55.12	**Reference**	2.170	2.170	**Reference**
E	19.05	19.69		0.750	0.775	
E1	16.76	17.27		0.660	0.680	
e1	1.73	1.83	**Typical**	0.068	0.072	**Typical**
eA	19.05	19.05	**Reference**	0.750	0.750	**Reference**
eB	19.05	21.08		0.750	0.830	
L	3.05	3.43		0.120	0.135	
N	64	64		64	64	
S	1.19	–		0.047	–	
S1	0.686	–		0.027	–	

APPENDIX A:

The following are the list of modifications over the PIC16C5X microcontroller family:

1. Instruction word length is increased to 14-bits. This allows larger page sizes both in program memory (4K now as opposed to 512 before) and register file (192 bytes now versus 32 bytes before).
2. A PC high latch register (PCLATH) is added to handle program memory paging. Bits PA2, PA1, PA0 are removed from STATUS register.
3. Data memory paging is redefined slightly. STATUS register is modified.
4. Four new instructions have been added: RETURN, RETFIE, ADDLW, and SUBLW. Two instructions TRIS and OPTION are being phased out although they are kept for compatibility with PIC16C5X.
5. OPTION and TRIS registers are made addressable.
6. Interrupt capability is added. Interrupt vector is at 0004h.
7. Stack size is increased to 8 deep.
8. Reset vector is changed to 0000h.
9. Reset of all registers is revisited. Five different reset (and wake-up) types are recognized. Registers are reset differently.
10. Wake up from SLEEP through interrupt is added.
11. Two separate timers, Oscillator Start-up Timer (OST) and Power-up Timer (PWRT) are included for more reliable power-up. These timers are invoked selectively to avoid unnecessary delays on power-up and wake-up.
12. PORTB has weak pull-ups and interrupt on change feature.
13. T0CKI pin is also a port pin (RA4) now.
14. FSR is made a full eight bit register.
15. “In-circuit programming” is made possible. The user can program PIC16CXX devices using only five pins: V_{DD}, V_{SS}, $\overline{MCLR}/V_{PP}$, RB6 (clock) and RB7 (data in/out).
16. PCON status register is added with a Power-on Reset status bit ($\overline{POR}$).
17. Code protection scheme is enhanced such that portions of the program memory can be protected, while the remainder is unprotected.

APPENDIX B: COMPATIBILITY

To convert code written for PIC16C5X to PIC16CXX, the user should take the following steps:

1. Remove any program memory page select operations (PA2, PA1, PA0 bits) for CALL, GOTO.
2. Revisit any computed jump operations (write to PC or add to PC, etc.) to make sure page bits are set properly under the new scheme.
3. Eliminate any data memory page switching. Redefine data variables to reallocate them.
4. Verify all writes to STATUS, OPTION, and FSR registers since these have changed.
5. Change reset vector to 0000h.

ON-LINE SUPPORT

Microchip provides two methods of on-line support. These are the Microchip BBS and the Microchip World Wide Web (WWW) site.

Use Microchip's Bulletin Board Service (BBS) to get current information and help about Microchip products. Microchip provides the BBS communication channel for you to use in extending your technical staff with microcontroller and memory experts.

To provide you with the most responsive service possible, the Microchip systems team monitors the BBS, posts the latest component data and software tool updates, provides technical help and embedded systems insights, and discusses how Microchip products provide project solutions.

The web site, like the BBS, is used by Microchip as a means to make files and information easily available to customers. To view the site, the user must have access to the Internet and a web browser, such as Netscape or Microsoft Explorer. Files are also available for FTP download from our FTP site.

Connecting to the Microchip Internet Web Site

The Microchip web site is available by using your favorite Internet browser to attach to:

www.microchip.com

The file transfer site is available by using an FTP service to connect to:

ftp.mchip.com/biz/mchip

The web site and file transfer site provide a variety of services. Users may download files for the latest Development Tools, Datasheets, Application Notes, User's Guides, Articles and Sample Programs. A variety of Microchip specific business information is also available, including listings of Microchip sales offices, distributors and factory representatives. Other data available for consideration is:

- Latest Microchip Press Releases
- Technical Support Section with Frequently Asked Questions
- Design Tips
- Device Errata
- Job Postings
- Microchip Consultant Program Member Listing
- Links to other useful web sites related to Microchip Products

Connecting to the Microchip BBS

Connect worldwide to the Microchip BBS using either the Internet or the CompuServe® communications network.

Internet:

You can telnet or ftp to the Microchip BBS at the address: **mchipbbs.microchip.com**

CompuServe Communications Network:

When using the BBS via the Compuserve Network, in most cases, a local call is your only expense. The Microchip BBS connection does not use CompuServe membership services, therefore you do not need CompuServe membership to join Microchip's BBS. There is no charge for connecting to the Microchip BBS.

The procedure to connect will vary slightly from country to country. Please check with your local CompuServe agent for details if you have a problem. CompuServe service allow multiple users various baud rates depending on the local point of access.

The following connect procedure applies in most locations.

1. Set your modem to 8-bit, No parity, and One stop (8N1). This is not the normal CompuServe setting which is 7E1.
2. Dial your local CompuServe access number.
3. Depress the <Enter> key and a garbage string will appear because CompuServe is expecting a 7E1 setting.
4. Type +, depress the <Enter> key and “Host Name:” will appear.
5. Type MCHIPBBS, depress the <Enter> key and you will be connected to the Microchip BBS.

In the United States, to find CompuServe's phone number closest to you, set your modem to 7E1 and dial (800) 848-4480 for 300-2400 baud or (800) 331-7166 for 9600-14400 baud connection. After the system responds with “Host Name:”, type NETWORK, depress the <Enter> key and follow CompuServe's directions.

For voice information (or calling from overseas), you may call (614) 723-1550 for your local CompuServe number.

Microchip regularly uses the Microchip BBS to distribute technical information, application notes, source code, errata sheets, bug reports, and interim patches for Microchip systems software products. For each SIG, a moderator monitors, scans, and approves or disapproves files submitted to the SIG. No executable files are accepted from the user community in general to limit the spread of computer viruses.

Systems Information and Upgrade Hot Line

The Systems Information and Upgrade Line provides system users a listing of the latest versions of all of Microchip's development systems software products. Plus, this line provides information on how customers can receive any currently available upgrade kits.The Hot Line Numbers are:

1-800-755-2345 for U.S. and most of Canada, and

1-602-786-7302 for the rest of the world.

PIC16C9XX PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery refer to the factory or the listed sales office.

PART NO. -XX X /XX XXX

Pattern:	QTP, SQTP, ROM Code or Special Requirements	
Package:	SP	= 64-pin Shrink PDIP
	PT	= TQFP
	CL	= 68-pin Windowed CERQUAD
	L	= PLCC
Temperature Range:	-	= 0°C to +70°C (T for Tape/Reel)
	I	= -40°C to +85°C (S for Tape/Reel)
Frequency Range:	04	= 200 kHz (PIC16C9XX-04)
	04	= 4 MHz
	08	= 8 MHz
Device	PIC16C9XX	:VDD range 4.0V to 6.0V
	PIC16C9XXT	:VDD range 4.0V to 6.0V (Tape/Reel)
	PIC16LC9XX	:VDD range 2.5V to 6.0V
	PIC16LC9XT	:VDD range 2.5V to 6.0V (Tape/Reel)

Examples

a) PIC16C924 - 04/P 301 Commercial Temp., PDIP Package, 4 MHz, normal VDD limits, QTP pattern #301

b) PIC16LC923 - 04/PT Commercial Temp., TQFP package, 4 MHz, extended VDD limits

c) PIC16C923 - 08I/CL Industrial Temp., Windowed CERQUAD package, 8 MHz, normal VDD limits

* CL Devices are UV erasable and can be programmed to any device configuration. CL Devices meet the electrical requirement of each oscillator type (including LC devices).

Sales and Support

Products supported by a preliminary Data Sheet may possibly have an errata sheet describing minor operational differences and recommended workarounds. To determine if an errata sheet exists for a particular device, please contact one of the following:

1. Your local Microchip sales office (see below)
2. The Microchip Corporate Literature Center U.S. FAX: (602) 786-7277
3. The Microchip's Bulletin Board, via your local CompuServe number (CompuServe membership NOT required).

Please specify which device, revision of silicon and Data Sheet (include Literature #) you are using.
For latest version information and upgrade kits for Microchip Development Tools, please call 1-800-755-2345 or 1-602-786-7302.

Note the following details of the code protection feature on PICmicro® MCUs.

- The PICmicro family meets the specifications contained in the Microchip Data Sheet.
- Microchip believes that its family of PICmicro microcontrollers is one of the most secure products of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the PICmicro microcontroller in a manner outside the operating specifications contained in the data sheet. The person doing so may be engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as “unbreakable”.
- Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our product.

If you have any further questions about this matter, please contact the local sales office nearest to you.

DNV Certification, Inc. USA — ANSI-RAB QMS ACCREDITED — DNV MSC The Netherlands Accredited by the RvA — DNV — ISO 9001 / QS-9000 REGISTERED FIRM

Microchip received QS-9000 quality system certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona in July 1999. The Company’s quality system processes and procedures are QS-9000 compliant for its PICmicro® 8-bit MCUs, KEELOQ® code hopping devices, Serial EEPROMs and microperipheral products. In addition, Microchip’s quality system for the design and manufacture of development systems is ISO 9001 certified.