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"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

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Details

Product Status	Active
Core Processor	ARM® Cortex®-M4
Core Size	32-Bit Single-Core
Speed	120MHz
Connectivity	CANbus, Ethernet, I ² C, LINbus, SPI, UART, USB
Peripherals	DMA, I ² S, LED, POR, PWM, WDT
Number of I/O	31
Program Memory Size	512KB (512K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	80K x 8
Voltage - Supply (Vcc/Vdd)	3.13V ~ 3.63V
Data Converters	A/D 14x12b; D/A 2x12b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	64-LQFP Exposed Pad
Supplier Device Package	PG-LQFP-64-19
Purchase URL	https://www.e-xfl.com/product-detail/infineon-technologies/xmc4400f64f512baxqma1

About this Document

This Data Sheet is addressed to embedded hardware and software developers. It provides the reader with detailed descriptions about the ordering designations, available features, electrical and physical characteristics of the XMC4400 series devices.

The document describes the characteristics of a superset of the XMC4400 series devices. For simplicity, the various device types are referred to by the collective term XMC4400 throughout this manual.

XMC4000 Family User Documentation

The set of user documentation includes:

- **Reference Manual**
 - describes the functionality of the superset of devices.
- **Data Sheets**
 - list the complete ordering designations, available features and electrical characteristics of derivative devices.
- **Errata Sheets**
 - list deviations from the specifications given in the related Reference Manual or Data Sheets. Errata Sheets are provided for the superset of devices.

Attention: Please consult all parts of the documentation set to attain consolidated knowledge about your device.

Application related guidance is provided by **Users Guides** and **Application Notes**.

Please refer to <http://www.infineon.com/xmc4000> to get access to the latest versions of those documents.

2 General Device Information

This section summarizes the logic symbols and package pin configurations with a detailed list of the functional I/O mapping.

2.1 Logic Symbols

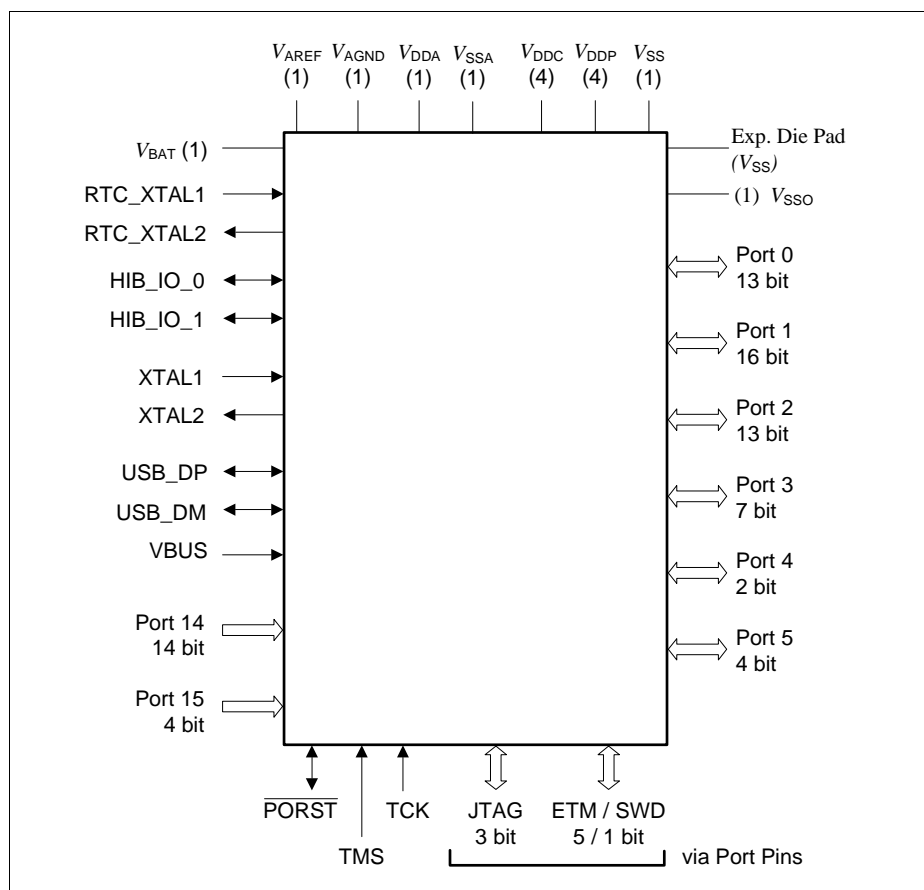


Figure 2 XMC4400 Logic Symbol PG-LQFP-100

General Device Information
Table 10 Package Pin Mapping (cont'd)

Function	LQFP-100	LQFP-64 TQFP-64	Pad Type	Notes
P0.11	95	59	A1+	
P0.12	94	-	A1+	
P1.0	79	52	A1+	
P1.1	78	51	A1+	
P1.2	77	50	A2	
P1.3	76	49	A2	
P1.4	75	48	A1+	
P1.5	74	47	A1+	
P1.6	83	-	A2	
P1.7	82	-	A2	
P1.8	81	54	A2	
P1.9	80	53	A2	
P1.10	73	-	A1+	
P1.11	72	-	A1+	
P1.12	71	-	A2	
P1.13	70	-	A2	
P1.14	69	-	A2	
P1.15	68	46	A2	
P2.0	52	34	A2	
P2.1	51	33	A2	After a system reset, via HWSEL this pin selects the DB.TDO function.
P2.2	50	32	A2	
P2.3	49	31	A2	
P2.4	48	30	A2	
P2.5	47	29	A2	
P2.6	54	36	A1+	
P2.7	53	35	A1+	
P2.8	46	28	A2	
P2.9	45	27	A2	
P2.10	44	-	A2	
P2.14	41	-	A2	
P2.15	40	-	A2	

2.2.2.1 Port I/O Function Table

Table 12 Port I/O Functions

Function	Output					Input							
	ALT1	ALT2	ALT3	ALT4	HWO0	HWI0	Input	Input	Input	Input	Input	Input	Input
P0.0		CAN. NO_TXD	CCU80. OUT21	LEDTS0. COL2			U1C1. DX0D	ETH0. CLK_RMIIb	ERU0. 0B0			HRPWM0. C1INB	ETH0. CLKRXB
P0.1	USB. DRIVEBUS	U1C1. DOU70	CCU80. OUT11	LEDTS0. COL3				ETH0. CRS_DVB	ERU0. 0A0			HRPWM0. C2INB	ETH0. RXDVB
P0.2		U1C1. SELO1	CCU80. OUT01	HRPWM0. HROUT01	U1C0. DOU73	U1C0. HWIN3	ETH0. RXD0B		ERU0. 3B3				
P0.3			CCU80. OUT20	HRPWM0. HROUT20	U1C0. DOU72	U1C0. HWIN2	ETH0. RXD1B			ERU1. 3B0			
P0.4	ETH0. TX_EN		CCU80. OUT10	HRPWM0. HROUT21	U1C0. DOU71	U1C0. HWIN1		U1C0. DX0A	ERU0. 2B3				
P0.5	ETH0. TXD0	U1C0. DOU70	CCU80. OUT00	HRPWM0. HROUT00	U1C0. DOU70	U1C0. HWIN0		U1C0. DX0B		ERU1. 3A0			
P0.6	ETH0. TXD1	U1C0. SELO0	CCU80. OUT30	HRPWM0. HROUT30				U1C0. DX2A	ERU0. 3B2		CCU80. IN2B		
P0.7	WWDT. SERVICE_OUT	U0C0. SELO0		HRPWM0. HROUT11		DB. TDI	U0C0. DX2B	DSD. DIN1A	ERU0. 2B1		CCU80. IN0A	CCU80. IN1A	CCU80. IN3A
P0.8	SCU. EXTCLK	U0C0. SCLKOUT		HRPWM0. HROUT10		DB. TRST	U0C0. DX1B	DSD. DIN0A	ERU0. 2A1		CCU80. IN1B		
P0.9	HRPWM0. HROUT31	U1C1. SELO0	CCU80. OUT12	LEDTS0. COL0	ETH0. MDO	ETH0. MDIA	U1C1. DX2A	USB. ID	ERU0. 1B0				
P0.10	ETH0. MDC	U1C1. SCLKOUT	CCU80. OUT02	LEDTS0. COL1			U1C1. DX1A		ERU0. 1A0				
P0.11		U1C0. SCLKOUT	CCU80. OUT31				ETH0. RXERB	U1C0. DX1A	ERU0. 3A2				
P0.12		U1C1. SELO0	CCU40. OUT3					U1C1. DX2B	ERU0. 2B2				
P1.0	DSD. CGPWMN	U0C0. SELO0	CCU40. OUT3	ERU1. PDOU73			U0C0. DX2A		ERU0. 3B0		CCU40. IN3A	HRPWM0. C0INa	
P1.1	DSD. CGPWMp	U0C0. SCLKOUT	CCU40. OUT2	ERU1. PDOU72			U0C0. DX1A	POSIF0. IN2A	ERU0. 3A0		CCU40. IN2A	HRPWM0. C1INa	
P1.2			CCU40. OUT1	ERU1. PDOU71	U0C0. DOU73	U0C0. HWIN3		POSIF0. IN1A		ERU1. 2B0	CCU40. IN1A	HRPWM0. C2INa	
P1.3		U0C0. MCLKOUT	CCU40. OUT0	ERU1. PDOU70	U0C0. DOU72	U0C0. HWIN2		POSIF0. IN0A		ERU1. 2A0	CCU40. IN0A	HRPWM0. C0INb	
P1.4	WWDT. SERVICE_OUT	CAN. NO_TXD	CCU80. OUT33	CCU80. OUT20	U0C0. DOU71	U0C0. HWIN1	U0C0. DX0B	CAN. N1_RXDD	ERU0. 2B0		CCU41. IN0C	HRPWM0. BL0A	
P1.5	CAN. N1_TXD	U0C0. DOU70	CCU80. OUT23	CCU80. OUT10	U0C0. DOU70	U0C0. HWIN0	U0C0. DX0A	CAN. N0_RXDA	ERU0. 2A0	ERU1. 0A0	CCU41. IN1C	DSD. DIN2B	
P1.6		U0C0. SCLKOUT					DSD. DIN2A						

2.3 Power Connection Scheme

Figure 7. shows a reference power connection scheme for the XMC4400.

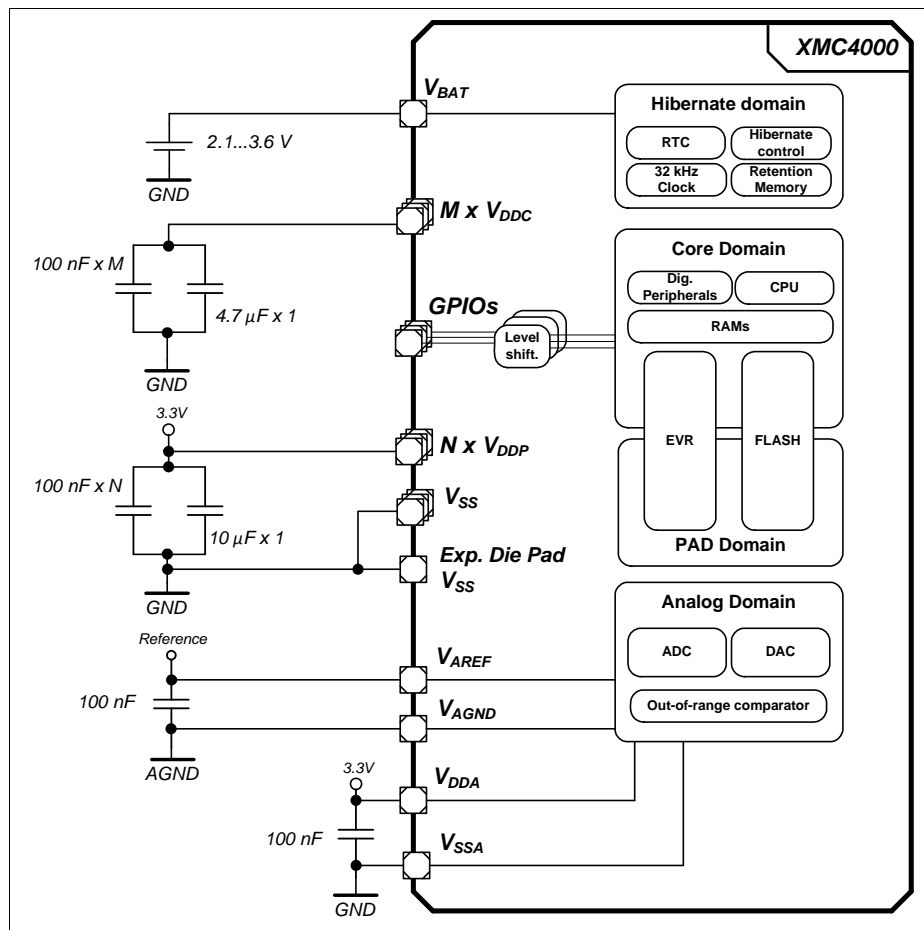


Figure 7 Power Connection Scheme

Every power supply pin needs to be connected. Different pins of the same supply need also to be externally connected. As example, all V_{DDP} pins must be connected externally to one V_{DDP} net. In this reference scheme one 100 nF capacitor is connected at each supply pin against V_{SS} . An additional 10 μF capacitor is connected to the V_{DDP} nets and an additional 4.7 μF capacitor to the V_{DDC} nets.

Table 23 Standard Pads Class_A2

Parameter	Symbol	Values		Unit	Note / Test Condition
		Min.	Max.		
Input Leakage current	I_{OZA2} CC	-6	6	μA	$0\text{ V} \leq V_{\text{IN}} < 0.5 \cdot V_{\text{DDP}} - 1\text{ V};$ $0.5 \cdot V_{\text{DDP}} + 1\text{ V} < V_{\text{IN}} \leq V_{\text{DDP}}$
		-3	3	μA	$0.5 \cdot V_{\text{DDP}} - 1\text{ V} < V_{\text{IN}} < 0.5 \cdot V_{\text{DDP}} + 1\text{ V}$
Input high voltage	V_{IHA2} SR	$0.6 \times V_{\text{DDP}}$	$V_{\text{DDP}} + 0.3$	V	max. 3.6 V
Input low voltage	V_{ILA2} SR	-0.3	$0.36 \times V_{\text{DDP}}$	V	
Output high voltage, POD = weak	V_{OHA2} CC	$V_{\text{DDP}} - 0.4$	–	V	$I_{\text{OH}} \geq -400\text{ }\mu\text{A}$
		2.4	–	V	$I_{\text{OH}} \geq -500\text{ }\mu\text{A}$
$V_{\text{DDP}} - 0.4$		–	V	$I_{\text{OH}} \geq -1.4\text{ mA}$	
		2.4	–	V	$I_{\text{OH}} \geq -2\text{ mA}$
Output high voltage, POD = strong		$V_{\text{DDP}} - 0.4$	–	V	$I_{\text{OH}} \geq -1.4\text{ mA}$
		2.4	–	V	$I_{\text{OH}} \geq -2\text{ mA}$
Output low voltage, POD = weak	V_{OLA2} CC	–	0.4	V	$I_{\text{OL}} \leq 500\text{ }\mu\text{A}$
Output low voltage, POD = medium		–	0.4	V	$I_{\text{OL}} \leq 2\text{ mA}$
Output low voltage, POD = strong		–	0.4	V	$I_{\text{OL}} \leq 2\text{ mA}$

Electrical Parameters

Table 23 Standard Pads Class_A2

Parameter	Symbol	Values		Unit	Note / Test Condition
		Min.	Max.		
Fall time	t_{FA2} CC	–	150	ns	$C_L = 20$ pF; POD = weak
		–	50	ns	$C_L = 50$ pF; POD = medium
		–	3.7	ns	$C_L = 50$ pF; POD = strong; edge = sharp
		–	7	ns	$C_L = 50$ pF; POD = strong; edge = medium
		–	16	ns	$C_L = 50$ pF; POD = strong; edge = soft
Rise time	t_{RA2} CC	–	150	ns	$C_L = 20$ pF; POD = weak
		–	50	ns	$C_L = 50$ pF; POD = medium
		–	3.7	ns	$C_L = 50$ pF; POD = strong; edge = sharp
		–	7.0	ns	$C_L = 50$ pF; POD = strong; edge = medium
		–	16	ns	$C_L = 50$ pF; POD = strong; edge = soft

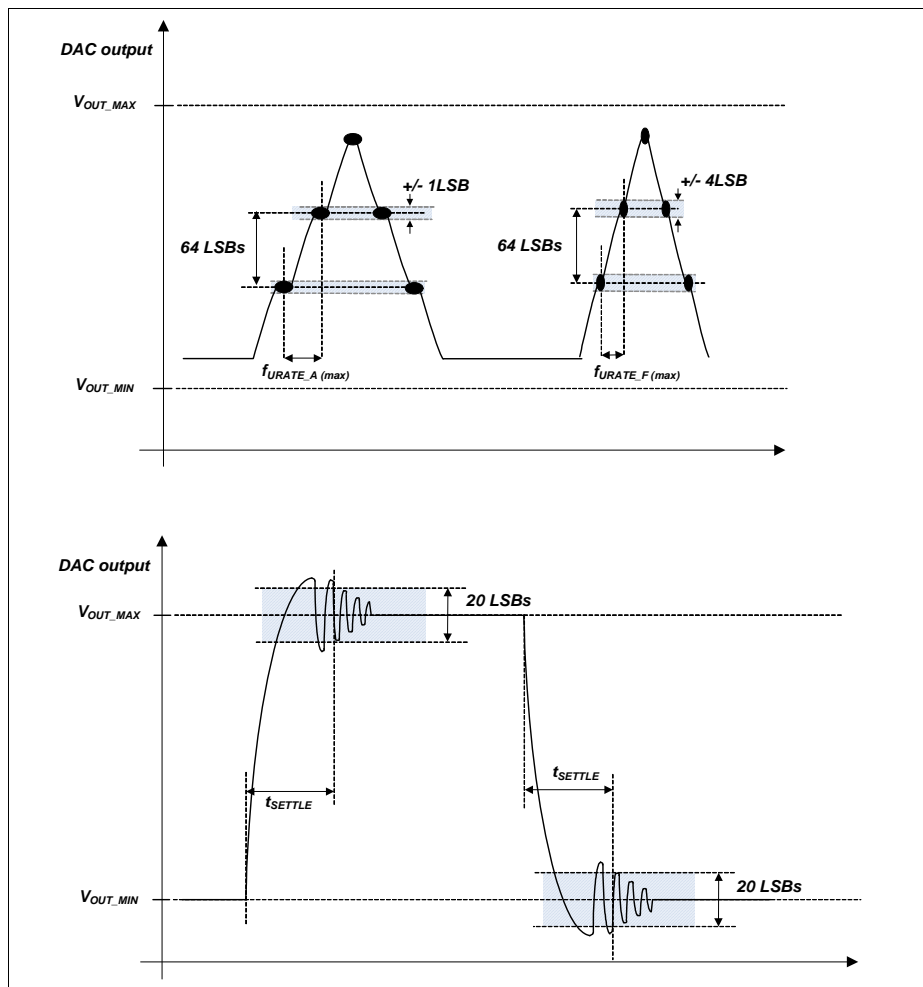


Figure 15 DAC Conversion Examples

3.2.4 Out-of-Range Comparator (ORC)

The Out-of-Range Comparator (ORC) triggers on analog input voltages (V_{AIN}) above the analog reference¹⁾ (V_{AREF}) on selected input pins (GxORCy) and generates a service request trigger (GxORCOUTy).

Note: These parameters are not subject to production test, but verified by design and/or characterization.

The parameters in **Table 28** apply for the maximum reference voltage $V_{AREF} = V_{DDA} + 50 \text{ mV}$.

Table 28 ORC Parameters (Operating Conditions apply)

Parameter	Symbol		Values			Unit	Note / Test Condition
			Min.	Typ.	Max.		
DC Switching Level	V_{ODC}	CC	100	125	200	mV	$V_{AIN} \geq V_{AREF} + V_{ODC}$
Hysteresis	V_{OHYS}	CC	50	–	V_{ODC}	mV	
Detection Delay of a persistent Overvoltage	t_{ODD}	CC	55	–	450	ns	$V_{AIN} \geq V_{AREF} + 200 \text{ mV}$
			45	–	105	ns	$V_{AIN} \geq V_{AREF} + 400 \text{ mV}$
Always detected Overvoltage Pulse	t_{OPDD}	CC	440	–	–	ns	$V_{AIN} \geq V_{AREF} + 200 \text{ mV}$
			90	–	–	ns	$V_{AIN} \geq V_{AREF} + 400 \text{ mV}$
Never detected Overvoltage Pulse	t_{OPDN}	CC	–	–	49	ns	$V_{AIN} \geq V_{AREF} + 200 \text{ mV}$
			–	–	30	ns	$V_{AIN} \geq V_{AREF} + 400 \text{ mV}$
Release Delay	t_{ORD}	CC	65	–	105	ns	$V_{AIN} \leq V_{AREF}$
Enable Delay	t_{OED}	CC	–	100	200	ns	

1) Always the standard VADC reference, alternate references do not apply to the ORC.

- 2) The INL error increases for DAC output voltages below this limit.

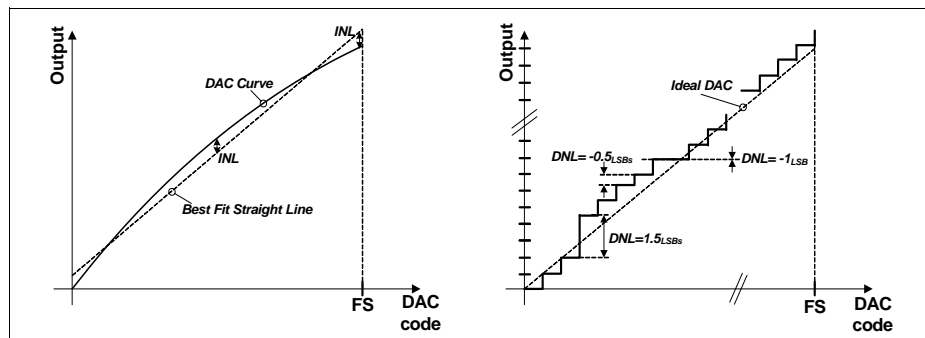


Figure 18 CSG DAC INL and DNL example

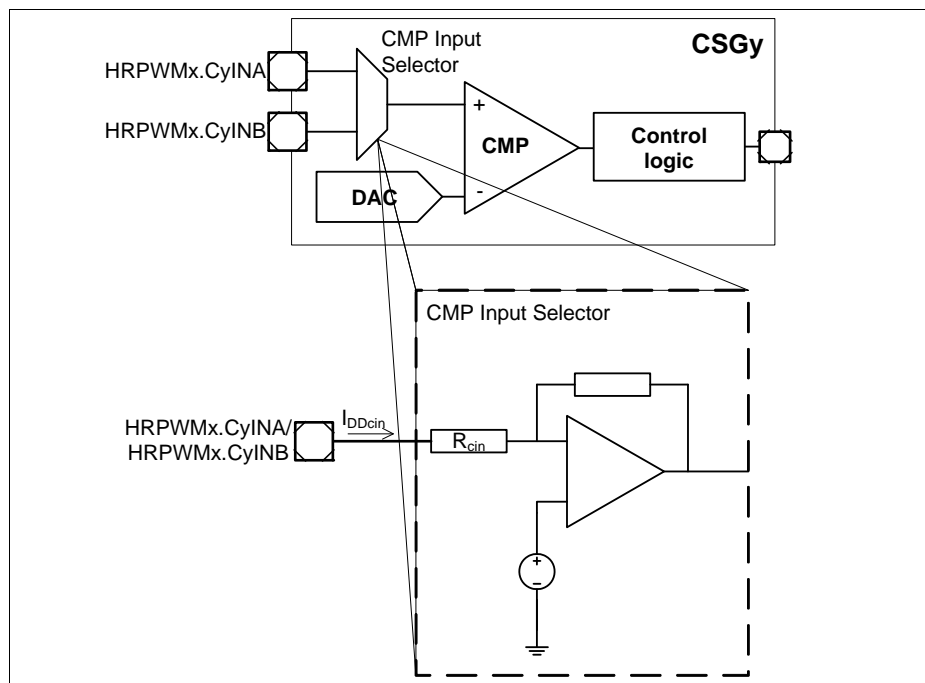


Figure 19 Input operation current

3.2.8 USB OTG Interface DC Characteristics

The Universal Serial Bus (USB) Interface is compliant to the USB Rev. 2.0 Specification and the OTG Specification Rev. 1.3. High-Speed Mode is not supported.

Note: These parameters are not subject to production test, but verified by design and/or characterization.

Table 35 USB OTG VBUS and ID Parameters (Operating Conditions apply)

Parameter	Symbol		Values			Unit	Note / Test Condition
			Min.	Typ.	Max.		
VBUS input voltage range	V_{IN}	CC	0.0	—	5.25	V	
A-device VBUS valid threshold	V_{B1}	CC	4.4	—	—	V	
A-device session valid threshold	V_{B2}	CC	0.8	—	2.0	V	
B-device session valid threshold	V_{B3}	CC	0.8	—	4.0	V	
B-device session end threshold	V_{B4}	CC	0.2	—	0.8	V	
VBUS input resistance to ground	R_{VBUS_IN}	CC	40	—	100	kOhm	
B-device VBUS pull-up resistor	R_{VBUS_PU}	CC	281	—	—	Ohm	Pull-up voltage = 3.0 V
B-device VBUS pull-down resistor	R_{VBUS_PD}	CC	656	—	—	Ohm	
USB.ID pull-up resistor	R_{UID_PU}	CC	14	—	25	kOhm	
VBUS input current	I_{VBUS_IN}	CC	—	—	150	μA	$0\text{ V} \leq V_{IN} \leq 5.25\text{ V}$: $T_{AVG} = 1\text{ ms}$

- 2) Maximum threshold for reset deassertion.
- 3) The V_{DDP} monitoring has a typical hysteresis of $V_{PORHYS} = 180$ mV.

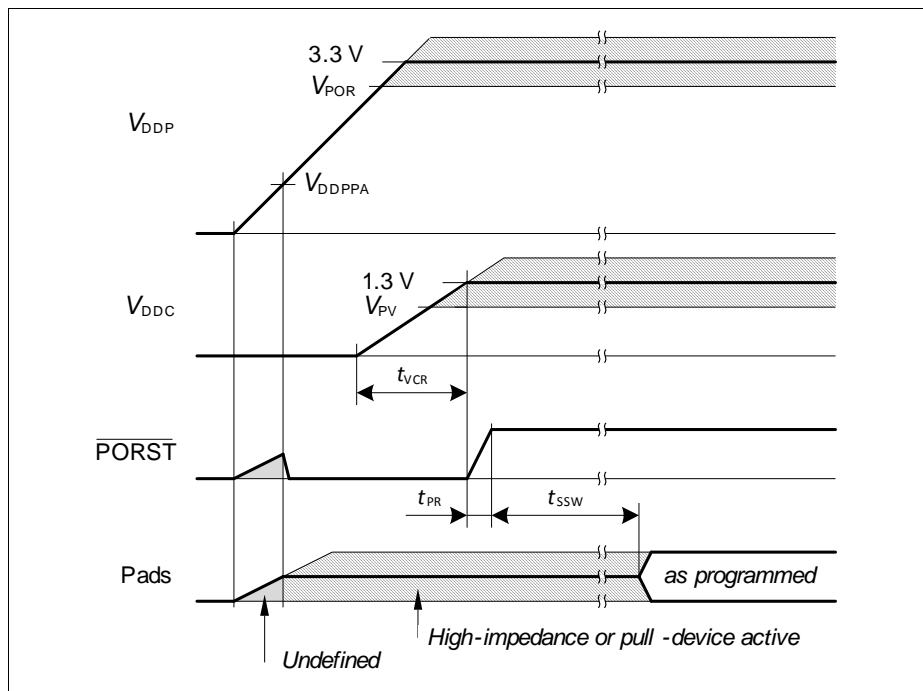
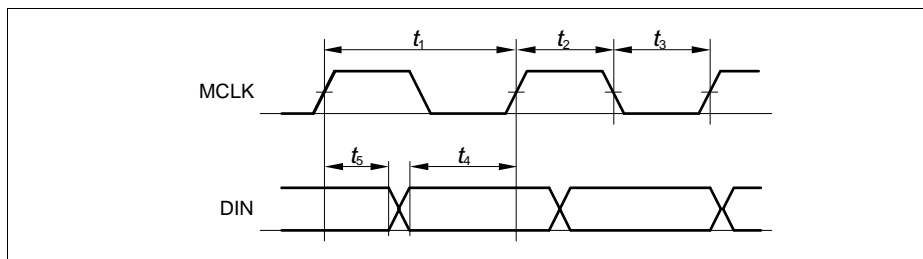


Figure 27 Power-Up Behavior

3.3.3 Power Sequencing

While starting up and shutting down as well as when switching power modes of the system it is important to limit the current load steps. A typical cause for such load steps is changing the CPU frequency f_{CPU} . Load steps exceeding the below defined values may cause a power on reset triggered by the supply monitor.

Note: These parameters are not subject to production test, but verified by design and/or characterization.


Figure 33 DSD Data Timing

3.3.9.2 Synchronous Serial Interface (USIC SSC) Timing

The following parameters are applicable for a USIC channel operated in SSC mode.

Note: Operating Conditions apply.

Table 51 USIC SSC Master Mode Timing

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
SCLKOUT master clock period	t_{CLK} CC	33.3	–	–	ns	
Slave select output SELO active to first SCLKOUT transmit edge	t_1 CC	$t_{SYS} - 6.5^{1)}$	–	–	ns	
Slave select output SELO inactive after last SCLKOUT receive edge	t_2 CC	$t_{SYS} - 8.5^{1)}$	–	–	ns	
Data output DOUT[3:0] valid time	t_3 CC	-6	–	8	ns	
Receive data input DX0/DX[5:3] setup time to SCLKOUT receive edge	t_4 SR	23	–	–	ns	
Data input DX0/DX[5:3] hold time from SCLKOUT receive edge	t_5 SR	1	–	–	ns	

1) $t_{SYS} = 1 / f_{PB}$

3.3.9.3 Inter-IC (IIC) Interface Timing

The following parameters are applicable for a USIC channel operated in IIC mode.

Note: Operating Conditions apply.

Table 53 USIC IIC Standard Mode Timing¹⁾

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Fall time of both SDA and SCL	t_1 CC/SR	-	-	300	ns	
Rise time of both SDA and SCL	t_2 CC/SR	-	-	1000	ns	
Data hold time	t_3 CC/SR	0	-	-	µs	
Data set-up time	t_4 CC/SR	250	-	-	ns	
LOW period of SCL clock	t_5 CC/SR	4.7	-	-	µs	
HIGH period of SCL clock	t_6 CC/SR	4.0	-	-	µs	
Hold time for (repeated) START condition	t_7 CC/SR	4.0	-	-	µs	
Set-up time for repeated START condition	t_8 CC/SR	4.7	-	-	µs	
Set-up time for STOP condition	t_9 CC/SR	4.0	-	-	µs	
Bus free time between a STOP and START condition	t_{10} CC/SR	4.7	-	-	µs	
Capacitive load for each bus line	C_b SR	-	-	400	pF	

1) Due to the wired-AND configuration of an IIC bus system, the port drivers of the SCL and SDA signal lines need to operate in open-drain mode. The high level on these lines must be held by an external pull-up device, approximately 10 kOhm for operation at 100 kbit/s, approximately 2 kOhm for operation at 400 kbit/s.

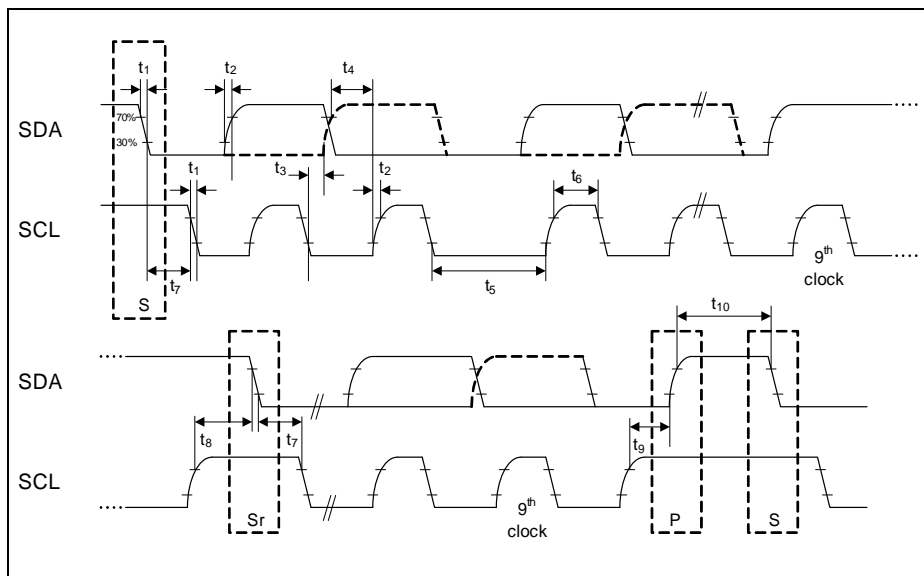


Figure 35 USIC IIC Stand and Fast Mode Timing

3.3.9.4 Inter-IC Sound (IIS) Interface Timing

The following parameters are applicable for a USIC channel operated in IIS mode.

Note: Operating Conditions apply.

Table 55 USIC IIS Master Transmitter Timing

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Clock period	t_1 CC	33.3	—	—	ns	
Clock HIGH	t_2 CC	$0.35 \times t_{1min}$	—	—	ns	
Clock Low	t_3 CC	$0.35 \times t_{1min}$	—	—	ns	
Hold time	t_4 CC	0	—	—	ns	
Clock rise time	t_5 CC	—	—	$0.15 \times t_{1min}$	ns	

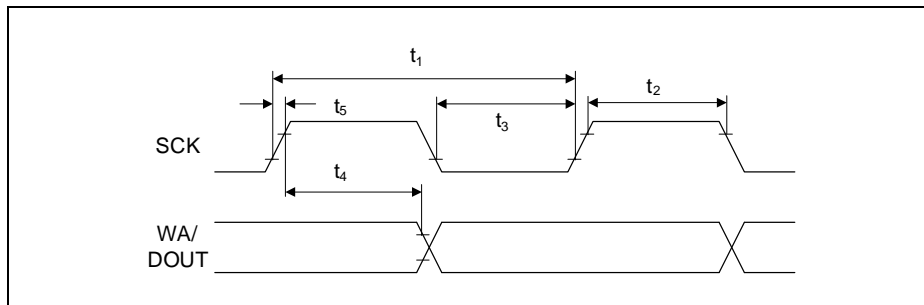


Figure 36 USIC IIS Master Transmitter Timing

Table 56 USIC IIS Slave Receiver Timing

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Clock period	t_6 SR	66.6	—	—	ns	
Clock HIGH	t_7 SR	$0.35 \times t_{6min}$	—	—	ns	
Clock Low	t_8 SR	$0.35 \times t_{6min}$	—	—	ns	
Set-up time	t_9 SR	$0.2 \times t_{6min}$	—	—	ns	
Hold time	t_{10} SR	0	—	—	ns	

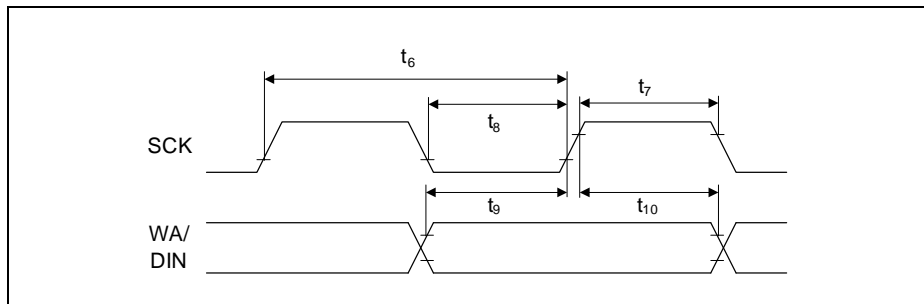


Figure 37 USIC IIS Slave Receiver Timing

4 Package and Reliability

The XMC4400 is a member of the XMC4000 Family of microcontrollers. It is also compatible to a certain extent with members of similar families or subfamilies.

Each package is optimized for the device it houses. Therefore, there may be slight differences between packages of the same pin-count but for different device types. In particular, the size of the Exposed Die Pad may vary.

If different device types are considered or planned for an application, it must be ensured that the board layout fits all packages under consideration.

4.1 Package Parameters

Table 60 provides the thermal characteristics of the packages used in XMC4400.

Table 60 Thermal Characteristics of the Packages

Parameter	Symbol	Limit Values		Unit	Package Types
		Min.	Max.		
Exposed Die Pad dimensions (including U-Groove where applicable)	Ex × Ey CC	-	7.0 × 7.0	mm	PG-LQFP-100-11
		-	7.0 × 7.0	mm	PG-LQFP-100-25
		-	5.8 × 5.8	mm	PG-LQFP-64-19
		-	5.7 × 5.7	mm	PG-TQFP-64-19
Exposed Die Pad dimensions excluding U-Groove	Ax × Ay CC	-	6.2 × 6.2	mm	PG-LQFP-100-25
Thermal resistance Junction-Ambient $T_j \leq 150\text{ °C}$	$R_{\Theta JA}$ CC	-	20.5	K/W	PG-LQFP-100-11 ¹⁾
		-	20.0	K/W	PG-LQFP-100-25 ¹⁾
		-	30.0	K/W	PG-LQFP-64-19 ¹⁾
		-	22.5	K/W	PG-TQFP-64-19 ¹⁾

1) Device mounted on a 4-layer JEDEC board (JESD 51-7) with thermal vias; exposed pad soldered.

Note: For electrical reasons, it is required to connect the exposed pad to the board ground V_{SS} , independent of EMC and thermal requirements.

4.1.1 Thermal Considerations

When operating the XMC4400 in a system, the total heat generated in the chip must be dissipated to the ambient environment to prevent overheating and the resulting thermal damage.

Package and Reliability

The maximum heat that can be dissipated depends on the package and its integration into the target board. The “Thermal resistance $R_{\Theta JA}$ ” quantifies these parameters. The power dissipation must be limited so that the average junction temperature does not exceed 150 °C.

The difference between junction temperature and ambient temperature is determined by $\Delta T = (P_{INT} + P_{IOSTAT} + P_{IODYN}) \times R_{\Theta JA}$

The internal power consumption is defined as

$$P_{INT} = V_{DDP} \times I_{DDP} \text{ (switching current and leakage current).}$$

The static external power consumption caused by the output drivers is defined as

$$P_{IOSTAT} = \Sigma((V_{DDP} - V_{OH}) \times I_{OH}) + \Sigma(V_{OL} \times I_{OL})$$

The dynamic external power consumption caused by the output drivers (P_{IODYN}) depends on the capacitive load connected to the respective pins and their switching frequencies.

If the total power dissipation for a given system configuration exceeds the defined limit, countermeasures must be taken to ensure proper system operation:

- Reduce V_{DDP} , if possible in the system
- Reduce the system frequency
- Reduce the number of output pins
- Reduce the load on active output drivers

4.2 Package Outlines

The availability of different packages for different devices types is listed in [Table 1](#), specific packages for different device markings are listed in [Table 2](#).

The exposed die pad dimensions are listed in [Table 60](#).

Table 61 Differences PG-LQFP-100-11 to PG-LQFP-100-24

Change	PG-LQFP-100-11	PG-LQFP-100-25
Thermal Resistance Junction Ambient ($R_{\Theta JA}$)	20.5 K/W	20.0 K/W
Lead Width	0.22 ^{+0.05} mm	0.2 ^{+0.07} _{-0.03} mm
Lead Thickness	0.15 ^{+0.05} _{-0.06} mm	0.127 ^{+0.073} _{-0.037} mm
Exposed Die Pad outer dimensions	7.0 mm × 7.0 mm	7.0 mm × 7.0 mm
Exposed Die Pad U-Groove inner dimensions	n.a.	6.2 mm × 6.2 mm

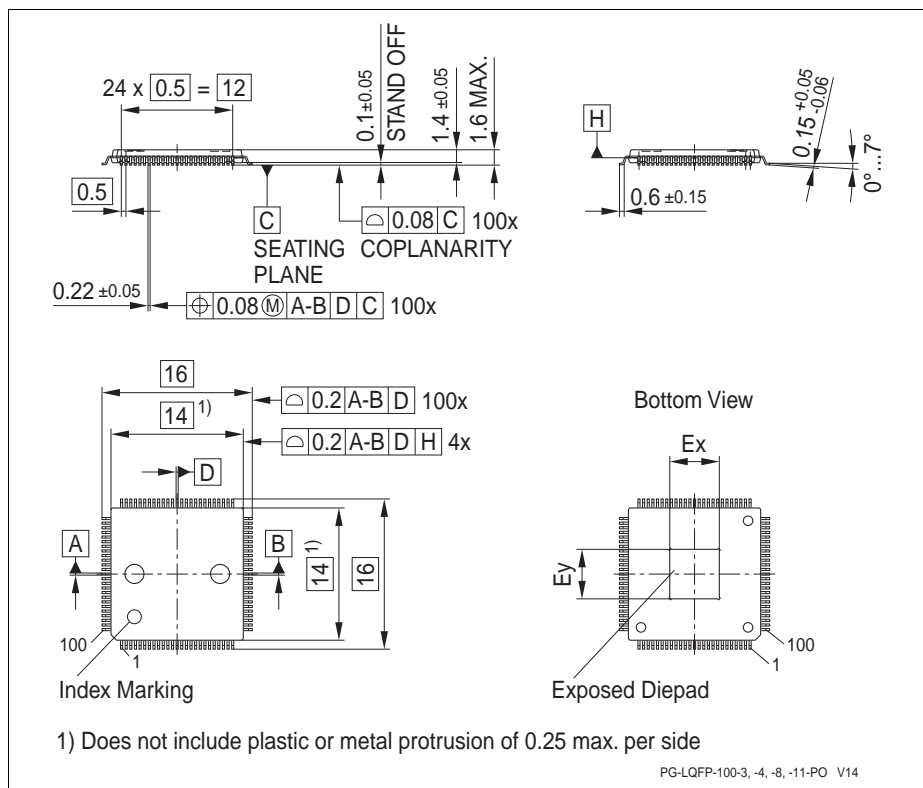


Figure 42 PG-LQFP-100-11 (Plastic Green Low Profile Quad Flat Package)

5 Quality Declarations

The qualification of the XMC4400 is executed according to the JEDEC standard JESD47H.

Note: For automotive applications refer to the Infineon automotive microcontrollers.

Table 63 Quality Parameters

Parameter	Symbol	Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Operation lifetime	t_{OP} CC	20	–	–	a	$T_J \leq 109^\circ\text{C}$, device permanent on
ESD susceptibility according to Human Body Model (HBM)	V_{HBM} SR	–	–	2 000	V	EIA/JESD22-A114-B
ESD susceptibility according to Charged Device Model (CDM)	V_{CDM} SR	–	–	500	V	Conforming to JESD22-C101-C
Moisture sensitivity level	MSL CC	–	–	3	–	JEDEC J-STD-020D
Soldering temperature	T_{SDR} SR	–	–	260	$^\circ\text{C}$	Profile according to JEDEC J-STD-020D