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### Understanding [Embedded - Microprocessors](#)

Embedded microprocessors are specialized computing chips designed to perform specific tasks within an embedded system. Unlike general-purpose microprocessors found in personal computers, embedded microprocessors are tailored for dedicated functions within larger systems, offering optimized performance, efficiency, and reliability. These microprocessors are integral to the operation of countless electronic devices, providing the computational power necessary for controlling processes, handling data, and managing communications.

### Applications of [Embedded - Microprocessors](#)

Embedded microprocessors are utilized across a broad spectrum of applications, making them indispensable in

#### Details

Product Status	Obsolete
Core Processor	PowerPC 603e
Number of Cores/Bus Width	1 Core, 32-Bit
Speed	300MHz
Co-Processors/DSP	-
RAM Controllers	SDRAM
Graphics Acceleration	No
Display & Interface Controllers	-
Ethernet	-
SATA	-
USB	-
Voltage - I/O	3.3V
Operating Temperature	0°C ~ 105°C (TA)
Security Features	-
Package / Case	352-LBGA
Supplier Device Package	352-TBGA (35x35)
Purchase URL	<a href="https://www.e-xfl.com/product-detail/nxp-semiconductors/kmpc8245lzu300d">https://www.e-xfl.com/product-detail/nxp-semiconductors/kmpc8245lzu300d</a>

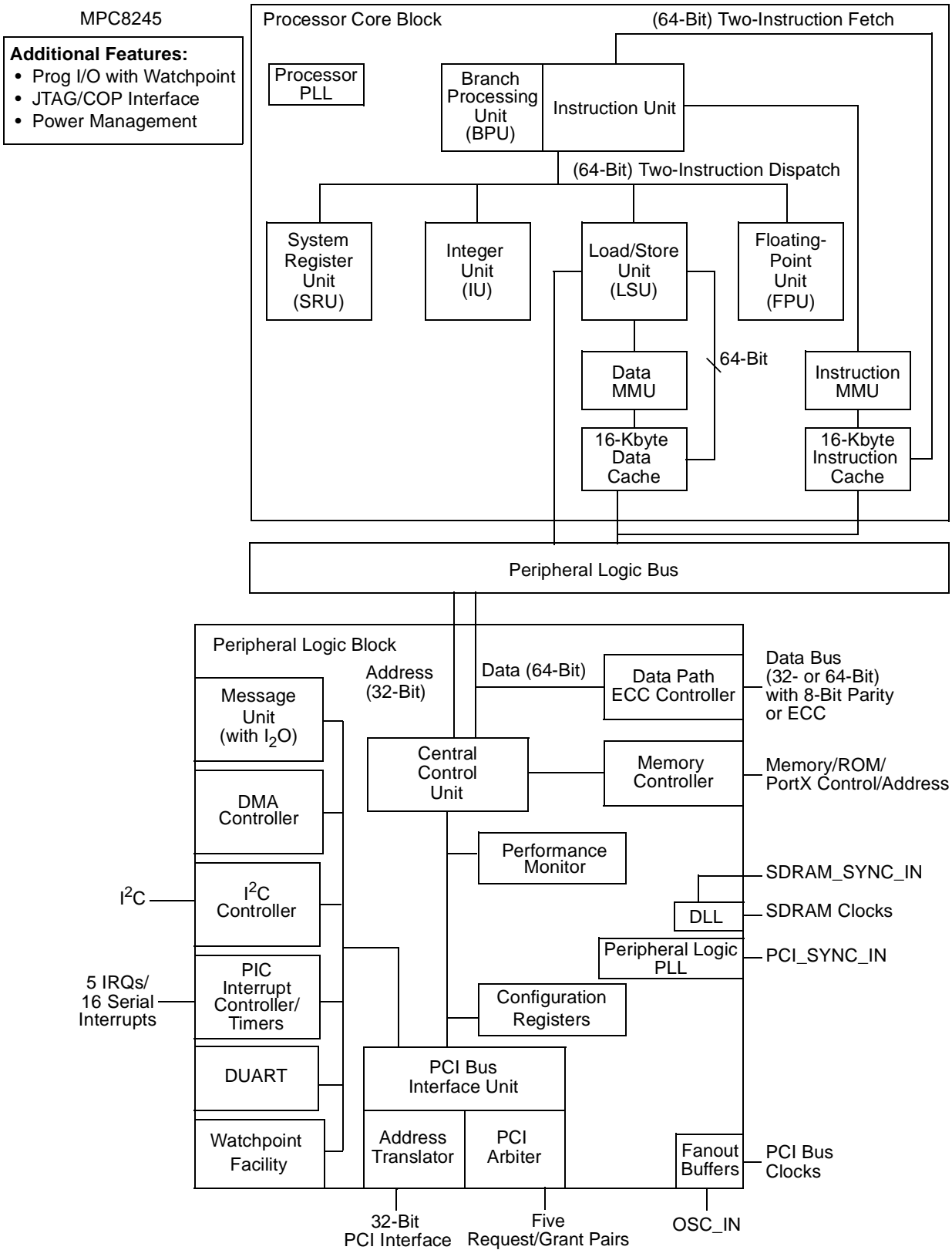


Figure 1. MPC8245 Block Diagram

### 4.1.1 Absolute Maximum Ratings

The tables in this section describe the MPC8245 DC electrical characteristics. [Table 1](#) provides the absolute maximum ratings.

**Table 1. Absolute Maximum Ratings**

Characteristic <sup>1</sup>	Symbol	Range	Unit
Supply voltage—CPU core and peripheral logic	V <sub>DD</sub>	–0.3 to 2.25	V
Supply voltage—memory bus drivers	GV <sub>DD</sub>	–0.3 to 3.6	V
Supply voltage—PCI and standard I/O buffers	OV <sub>DD</sub>	–0.3 to 3.6	V
Supply voltage—PLLs	AV <sub>DD</sub> /AV <sub>DD</sub> <sub>2</sub>	–0.3 to 2.25	V
Supply voltage—PCI reference	LV <sub>DD</sub>	–0.3 to 5.4	V
Input voltage <sup>2</sup>	V <sub>in</sub>	–0.3 to 3.6	V
Operational die-junction temperature range	T <sub>j</sub>	0 to 105 <sup>3</sup>	°C
Storage temperature range	T <sub>stg</sub>	–55 to 150	°C

**Notes:**

1. Functional and tested operating conditions are given in [Table 2](#). Absolute maximum ratings are stress ratings only, and functional operation at the maximums is not guaranteed. Stress beyond those listed may affect device reliability or cause permanent damage to the device.
2. PCI inputs with LV<sub>DD</sub> = 5 V ± 5% V DC may be correspondingly stressed at voltages exceeding LV<sub>DD</sub> + 0.5 V DC.
3. Note that this temperature range does not apply to the 400 MHz parts. For details, refer to the hardware specifications addendum MPC8245ECSO2AD.

### 4.1.2 Recommended Operating Conditions

[Table 2](#) provides the recommended operating conditions for the MPC8245. Some voltage values do not apply to the 400-MHz parts. For details, refer to the hardware specifications addendum MPC8245ECSO2AD.

**Table 2. Recommended Operating Conditions<sup>1</sup>**

Characteristic	Symbol	Recommended Value	Unit	Notes
Supply voltage	V <sub>DD</sub>	1.8/1.9/2.0 V ± 100 mV	V	4, 7
		2.0/2.1 V ± 100 mV	V	5, 7
I/O buffer supply for PCI and standard	OV <sub>DD</sub>	3.3 ± 0.3	V	7
Supply voltages for memory bus drivers	GV <sub>DD</sub>	3.3 ± 5%	V	9
CPU PLL supply voltage	AV <sub>DD</sub>	1.8/1.9/2.0 V ±	V	4, 7, 12
		2.0/2.1 V ±	V	5, 7, 12

Figure 3 shows the undershoot and overshoot voltage of the memory interface.

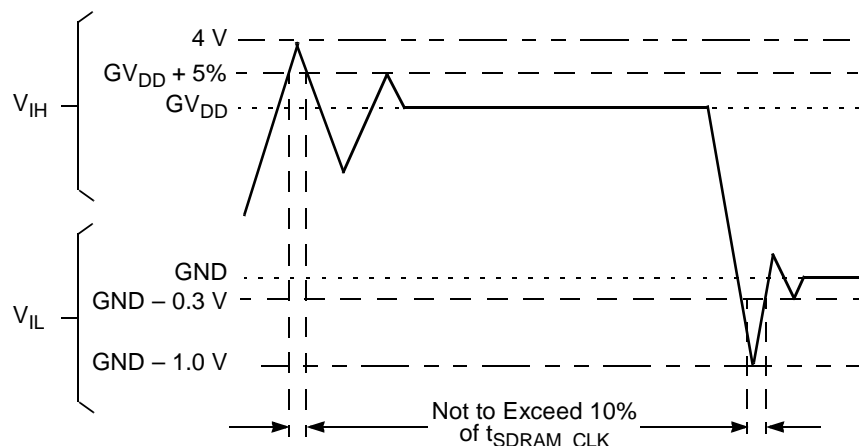


Figure 3. Overshoot/Undershoot Voltage

Figure 4 and Figure 5 show the undershoot and overshoot voltage of the PCI interface for the 3.3- and 5-V signals, respectively.

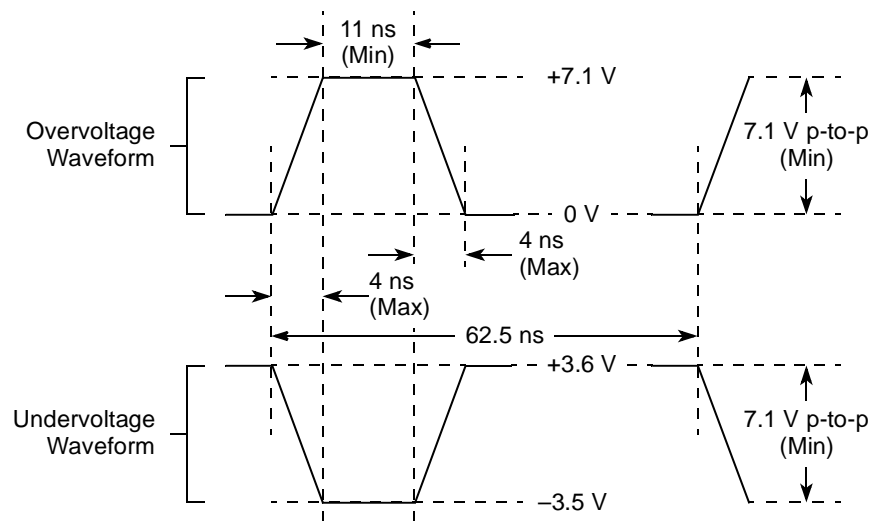


Figure 4. Maximum AC Waveforms for 3.3-V Signaling

## 4.3 Power Characteristics

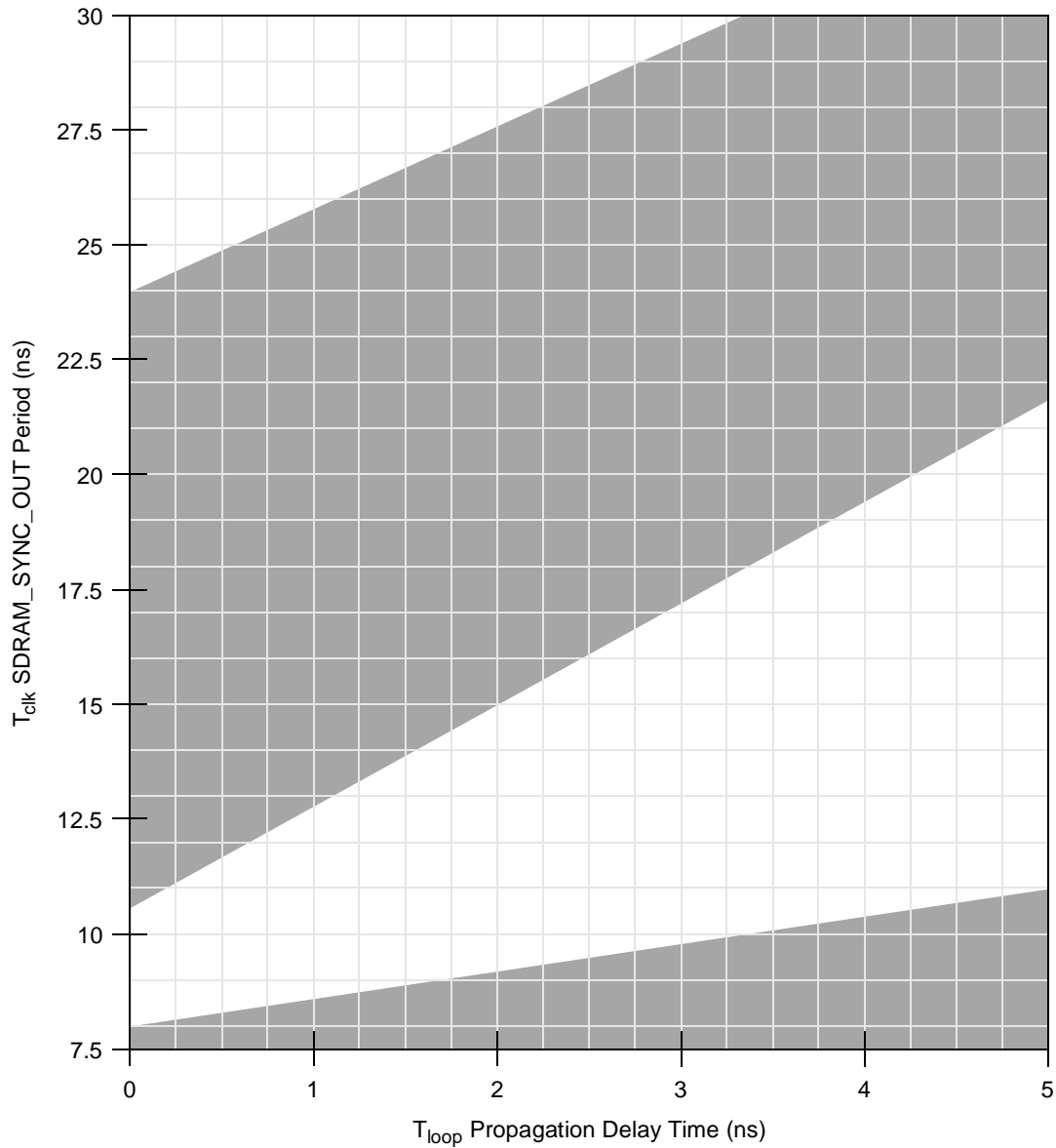
Table 5 provides power consumption data for the MPC8245.

**Table 5. Power Consumption**

Mode	PCI Bus Clock/Memory Bus Clock/CPU Clock Frequency (MHz)							Unit	Notes
	66/66/266	66/133/266	66/66/300	66/100/300	33/83/333	66/133/333	66/100/350		
Typical	1.7 (1.5)	2.0 (1.8)	1.8 (1.7)	2.0 (1.8)	2.0	2.3	2.2	W	1, 5
Max—FP	2.2 (1.9)	2.4 (2.1)	2.3 (2.0)	2.5 (2.2)	2.6	2.8	2.8	W	1, 2
Max—INT	1.8 (1.6)	2.1 (1.8)	2.0 (1.8)	2.1 (1.8)	2.2	2.4	2.4	W	1, 3
Doze	1.1 (1.0)	1.4 (1.3)	1.2 (1.1)	1.4 (1.3)	1.4	1.6	1.5	W	1, 4, 6
Nap	0.4 (0.4)	0.7 (0.7)	0.4 (0.4)	0.6 (0.6)	0.5	0.7	0.6	W	1, 4, 6
Sleep	0.2 (0.2)	0.4 (0.4)	0.2 (0.4)	0.3 (0.3)	0.3	0.4	0.3	W	1, 4, 6
<b>I/O Power Supplies <sup>10</sup></b>									
Mode	Min				Max			Unit	Notes
Typ—OV <sub>DD</sub>	134 (121)				334 (301)			mW	7, 8
Typ—GV <sub>DD</sub>	324 (292)				800 (720)			mW	7, 9

**Notes:**

1. The values include V<sub>DD</sub>, AV<sub>DD</sub>, and AV<sub>DD2</sub> but do not include I/O supply power. Information on OV<sub>DD</sub> and GV<sub>DD</sub> supply power is captured in the I/O power supplies section of this table. Values shown in parenthesis ( ) indicate power consumption at V<sub>DD</sub>/AV<sub>DD</sub>/AV<sub>DD2</sub> = 1.8 V.
2. Maximum—FP power is measured at V<sub>DD</sub> = 2.1 V with dynamic power management enabled while running an entirely cache-resident, looping, floating-point multiplication instruction.
3. Maximum—INT power is measured at V<sub>DD</sub> = 2.1 V with dynamic power management enabled while running entirely cache-resident, looping, integer instructions.
4. Power saving mode maximums are measured at V<sub>DD</sub> = 2.1 V while the device is in doze, nap, or sleep mode.
5. Typical power is measured at V<sub>DD</sub> = AV<sub>DD</sub> = 2.0 V, OV<sub>DD</sub> = 3.3 V where a nominal FP value, a nominal INT value, and a value where there is a continuous flush of cache lines with alternating ones and zeros on 64-bit boundaries to local memory are averaged.
6. Power saving mode data measured with only two PCI\_CLKs and two SDRAM\_CLKs enabled.
7. The typical minimum I/O power values were results of the MPC8245 performing cache resident integer operations at the slowest frequency combination of 33:66:200 (PCI:Mem:CPU) MHz.
8. The typical maximum OV<sub>DD</sub> value resulted from the MPC8245 operating at the fastest frequency combination of 66:100:350 (PCI:Mem:CPU) MHz and performing continuous flushes of cache lines with alternating ones and zeros to PCI memory.
9. The typical maximum GV<sub>DD</sub> value resulted from the MPC8245 operating at the fastest frequency combination of 66:100:350 (PCI:Mem:CPU) MHz and performing continuous flushes of cache lines with alternating ones and zeros on 64-bit boundaries to local memory.
10. Power consumption of PLL supply pins (AV<sub>DD</sub> and AV<sub>DD2</sub>) < 15 mW. Guaranteed by design and not tested.



**Figure 8. DLL Locking Range Loop Delay Versus Frequency of Operation for DLL\_Extend=1 and Normal Tap Delay**

**Table 13. I<sup>2</sup>C AC Electrical Specifications (continued)**

All values refer to  $V_{IH}$  (min) and  $V_{IL}$  (max) levels (see Table 12).

Parameter	Symbol <sup>1</sup>	Min	Max	Unit
Noise margin at the HIGH level for each connected device (including hysteresis)	$V_{NH}$	$0.2 \times OV_{DD}$	—	V

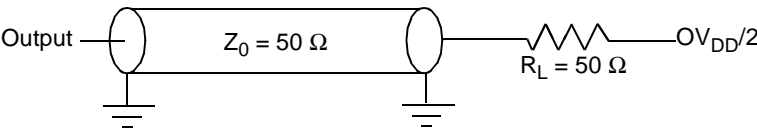
**Note:**

- The symbols used for timing specifications follow the pattern of  $t_{(\text{first two letters of functional block})(\text{signal})(\text{state})(\text{reference})(\text{state})}$  for inputs and  $t_{(\text{first two letters of functional block})(\text{reference})(\text{state})(\text{signal})(\text{state})}$  for outputs. For example,  $t_{I2DVKH}$  symbolizes I<sup>2</sup>C timing (I2) with respect to the time data input signals (D) reach the valid state (V) relative to the  $t_{I2C}$  clock reference (K) going to the high (H) state or setup time. Also,  $t_{I2SXKL}$  symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the start condition (S) went invalid (X) relative to the  $t_{I2C}$  clock reference (K) going to the low (L) state or hold time. Also,  $t_{I2PVKH}$  symbolizes I<sup>2</sup>C timing (I2) for the time that the data with respect to the stop condition (P) reaching the valid state (V) relative to the  $t_{I2C}$  clock reference (K) going to the high (H) state or setup time. For rise and fall times, the latter convention is used with the appropriate letter: R (rise) or F (fall).
- As a transmitter, the MPC8245 provides a delay time of at least 300 ns for the SDA signal (referred to as the  $V_{ihmin}$  of the SCL signal) to bridge the undefined region of the falling edge of SCL to avoid unintended generation of Start or Stop condition. When the MPC8245 acts as the I<sup>2</sup>C bus master while transmitting, it drives both SCL and SDA. As long as the load on SCL and SDA is balanced, the MPC8245 does not cause the unintended generation of a Start or Stop condition. Therefore, the 300 ns SDA output delay time is not a concern. If, under some rare condition, the 300 ns SDA output delay time is required for the MPC8245 as transmitter, the following setting is recommended for the FDR bit field of the I2CFDR register to ensure both the desired I<sup>2</sup>C SCL clock frequency and SDA output delay time are achieved. It is assumed that the desired I<sup>2</sup>C SCL clock frequency is 400 KHz and the digital filter sampling rate register (DFFSR bits in I2CFDR) is programmed with its default setting of 0x10 (decimal 16):

SDRAM Clock Frequency	100 MHz	133 MHz
FDR Bit Setting	0x00	0x2A
Actual FDR Divider Selected	384	896
Actual I <sup>2</sup> C SCL Frequency Generated	260.4 KHz	148.4 KHz

For details on I<sup>2</sup>C frequency calculation, refer to the application note AN2919 “Determining the I<sup>2</sup>C Frequency Divider Ratio for SCL”.
- The maximum  $t_{I2DXKL}$  has only to be met if the device does not stretch the LOW period ( $t_{I2CL}$ ) of the SCL signal.
- Guaranteed by design.

Figure 16 provides the AC test load for the I<sup>2</sup>C.


**Figure 16. I<sup>2</sup>C AC Test Load**

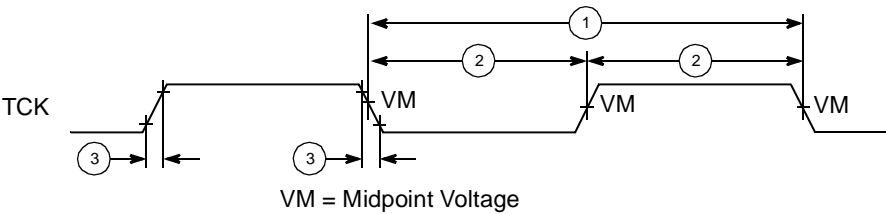
**Table 15. JTAG AC Timing Specification (Independent of PCI\_SYNC\_IN) (continued)**

Num	Characteristic	Min	Max	Unit	Notes
11	TMS, TDI data hold time	15	—	ns	
12	TCK to TDO data valid	0	15	ns	
13	TCK to TDO high impedance	0	15	ns	

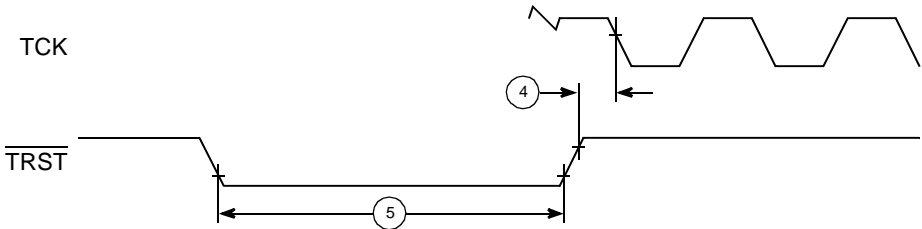
**Notes:**

1.  $\overline{\text{TRST}}$  is an asynchronous signal. The setup time is for test purposes only.
2. Nontest (other than TDI and TMS) signal input timing with respect to TCK.
3. Nontest (other than TDO) signal output timing with respect to TCK.

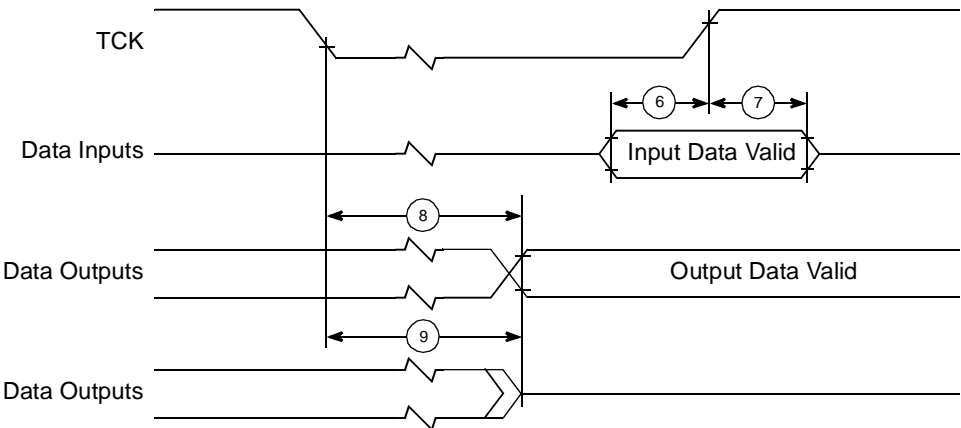
Figure 20 through Figure 23 show the different timing diagrams.



**Figure 20. JTAG Clock Input Timing Diagram**



**Figure 21. JTAG TRST Timing Diagram**



**Figure 22. JTAG Boundary Scan Timing Diagram**



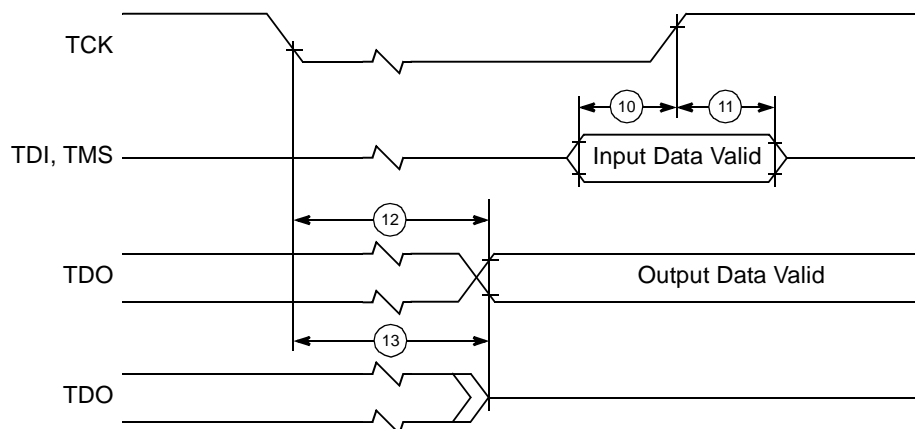


Figure 23. Test Access Port Timing Diagram

## 5 Package Description

This section details package parameters, pin assignments, and dimensions.

### 5.1 Package Parameters

The MPC8245 uses a 35 mm × 35 mm, cavity-up, 352-pin tape ball grid array (TBGA) package. The package parameters are as follows.

Package Outline	35 mm × 35 mm
Interconnects	352
Pitch	1.27 mm
Solder Balls	ZU (TBGA package)—62 Sn/36 Pb/2 Ag VV (Lead-free version of package)—95.5 Sn/4.0 Ag/0.5 Cu
Solder Ball Diameter	0.75 mm
Maximum Module Height	1.65 mm
Co-Planarity Specification	0.15 mm
Maximum Force	6.0 lbs. total, uniformly distributed over package (8 grams/ball)

Table 16. MPC8245 Pinout Listing (continued)

Name	Pin Numbers	Type	Power Supply	Output Driver Type	Notes
V <sub>DD</sub>	AA24 AC16 AC19 AD12 AD6 AD9 C15 C18 C21 D11 D8 F3 H23 J3 L23 M3 R24 T4 V24 W4	Power for core 1.8/2.0 V	V <sub>DD</sub>	—	22
No Connect	D17	—	—	—	23
AV <sub>DD</sub>	C17	Power for PLL (CPU core logic) 1.8/2.0 V	AV <sub>DD</sub>	—	22
AV <sub>DD2</sub>	AF24	Power for PLL (peripheral logic) 1.8/2.0 V	AV <sub>DD2</sub>	—	22
<b>Debug/Manufacturing Pins</b>					
DA0/QACK	F2	Output	OV <sub>DD</sub>	DRV_STD_MEM	4, 10, 25
DA1/CKO	B15	Output	OV <sub>DD</sub>	DRV_STD_MEM	14
DA2	C25	Output	OV <sub>DD</sub>	DRV_PCI	2
DA3/PCI_CLK4	AF26	Output	GV <sub>DD</sub>	DRV_PCI_CLK	14
DA4/REQ4	Y26	I/O	OV <sub>DD</sub>	—	12, 14
DA5/GNT4	W26	Output	OV <sub>DD</sub>	DRV_PCI	7, 15, 14
DA[10:6]/ PLL_CFG[0:4]	A22 B19 A21 B18 B17	I/O	OV <sub>DD</sub>	DRV_STD_MEM	6, 14, 20
DA[11]	AD26	Output	OV <sub>DD</sub>	DRV_PCI	2
DA[12:13]	AF17 AF19	Output	OV <sub>DD</sub>	DRV_STD_MEM	2, 6

Table 16. MPC8245 Pinout Listing (continued)

Name	Pin Numbers	Type	Power Supply	Output Driver Type	Notes
DA[14:15]	F1 J2	Output	GV <sub>DD</sub>	DRV_MEM_CTRL	2, 6

**Notes:**

- Place a pull-up resistor of 120  $\Omega$  or less on the  $\overline{\text{TEST0}}$  pin.
- Treat these pins as no connects (NC) unless debug address functionality is used.
- This pin has an internal pull-up resistor that is enabled only in the reset state. The value of the internal pull-up resistor is not guaranteed but is sufficient to ensure that a logic 1 is read into configuration bits during reset if the signal is left unterminated.
- This pin is a reset configuration pin.
- DL[0] is a reset configuration pin with an internal pull-up resistor that is enabled only in the reset state. The value of the internal pull-up resistor is not guaranteed but is sufficient to ensure that a logic 1 is read into configuration bits during reset.
- Multi-pin signals such as AD[31:0] and MDL[0:31] have their physical package pin numbers listed in an order corresponding to the signal names. Example: AD0 is on pin C22, AD1 is on pin D22, ..., AD31 is on pin V25.
- $\overline{\text{GNT4}}$  is a reset configuration pin with an internal pull-up resistor that is enabled only in the reset state.
- A weak pull-up resistor (2–10 k $\Omega$ ) should be placed on this PCI control pin to LV<sub>DD</sub>.
- V<sub>IH</sub> and V<sub>IL</sub> for these signals are the same as the PCI V<sub>IH</sub> and V<sub>IL</sub> entries in Table 3.
- A weak pull-up resistor (2–10 k $\Omega$ ) should be placed on this pin to OV<sub>DD</sub>.
- A weak pull-up resistor (2–10 k $\Omega$ ) should be placed on this pin to GV<sub>DD</sub>.
- This pin has an internal pull-up resistor that is enabled at all times. The value of the internal pull-up resistor is not guaranteed but is sufficient to prevent unused inputs from floating.
- An external PCI clocking source or fan-out buffer may be required for the MPC8245 DUART functionality since PCI\_CLK[0:3] are not available in DUART mode. Only PCI\_CLK4 is available in DUART mode.
- This pin is a multiplexed signal and appears more than once in this table.
- This pin is affected by the programmable PCI\_HOLD\_DEL parameter.
- This pin is an open-drain signal.
- This pin can be programmed as driven (default) or as open-drain (in MIOCR 1).
- This pin is a sustained three-state pin as defined by the *PCI Local Bus Specification*.
- OSC\_IN uses the 3.3-V PCI interface driver, which is 5-V tolerant. See Table 2 for details.
- PLL\_CFG signals must be driven on reset and must be held for at least 25 clock cycles after the negation of  $\overline{\text{HRST\_CTRL}}$  and  $\overline{\text{HRST\_CPU}}$  in order to be latched.
- SDRAM\_CLK[0:3] and SDRAM\_SYNC\_OUT signals use DRV\_MEM\_CTRL for chip Rev 1.1 (A). These signals use DRV\_MEM\_CLK for chip Rev 1.2 (B).
- The 266- and 300-MHz part offerings can run at a source voltage of 1.8  $\pm$  100 mV or 2.0  $\pm$  100 mV. Source voltage should be 2.0  $\pm$  100 mV for 333- and 350-MHz parts.
- This pin is LAVDD on the MPC8240. It is an NC on the MPC8245, which should not pose a problem when an MPC8240 is replaced with an MPC8245.
- The driver capability of this pin is hardwired to 40  $\Omega$  and cannot be changed.
- A weak pull-up resistor (2–10 k $\Omega$ ) should be placed on this pin to OV<sub>DD</sub> so that a 1 can be detected at reset if an external memory clock is not used and PLL[0:4] does not select a half-clock frequency ratio.
- Typically, the serial port has sufficient drivers in the RS232 transceiver to drive the  $\overline{\text{CTS}}$  pin actively as an input. No pullups are needed in this case.
- $\overline{\text{HRST\_CPU}}/\overline{\text{HRST\_CTRL}}$  must transition from a logic 0 to a logic 1 in less than one SDRAM\_SYNC\_IN clock cycle for the device to be in the nonreset state

Table 18. PLL Configurations (333- and 350-MHz Parts) (continued)

Ref	PLL_CFG[0:4] <sup>10,13</sup>	333 MHz Part <sup>9</sup>			350 MHz Part <sup>9</sup>			Multipliers	
		PCI Clock Input (PCI_SYNC_IN) Range <sup>1</sup> (MHz)	Periph Logic/Mem Bus Clock Range (MHz)	CPU Clock Range (MHz)	PCI Clock Input (PCI_SYNC_IN) Range <sup>1</sup> (MHz)	Periph Logic/Mem Bus Clock Range (MHz)	CPU Clock Range (MHz)	PCI-to-Mem (Mem VCO)	Mem-to-CPU (CPU VCO)
1E Rev B	11110 <sup>8</sup>	Not usable			Not usable			Off	Off
1E Rev D	11110	33 <sup>3</sup> –47 <sup>5</sup>	66–94	231–329	33 <sup>3</sup> –50 <sup>2,5,7</sup>	66–100	231–350	2(2)	3.5(2)
1F	11111 <sup>8</sup>	Not usable			Not usable			Off	Off

**Notes:**

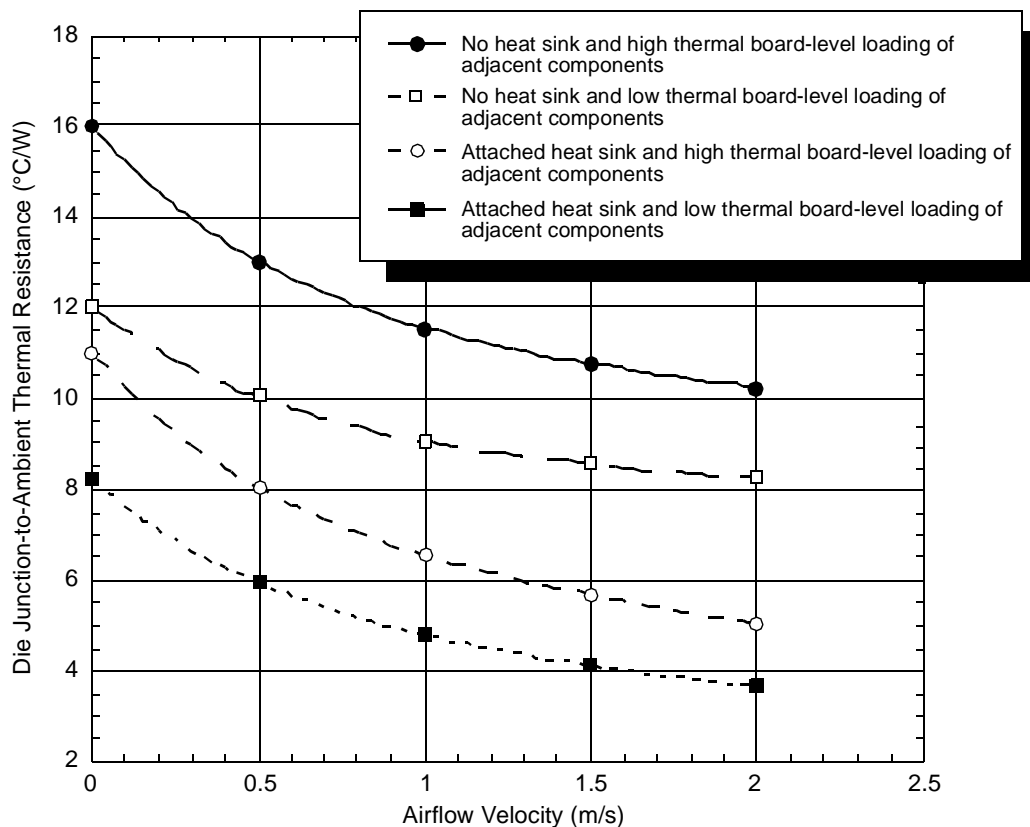
- Limited by the maximum PCI input frequency (66 MHz).
- Limited by the maximum system memory interface operating frequency (100 MHz @ 350 MHz CPU).
- Limited by the minimum memory VCO frequency (132 MHz).
- Limited due to the maximum memory VCO frequency (372 MHz).
- Limited by the maximum CPU operating frequency.
- Limited by the minimum CPU VCO frequency (360 MHz).
- Limited by the maximum CPU VCO frequency (Maximum marked CPU speed X 2).
- In clock-off mode, no clocking occurs inside the MPC8245, regardless of the PCI\_SYNC\_IN input.
- Range values are rounded down to the nearest whole number (decimal place accuracy removed).
- PLL\_CFG[0:4] settings not listed are reserved.
- Multiplier ratios for this PLL\_CFG[0:4] setting differ from or do not exist on the MPC8240 and are not backward-compatible.
- PCI\_SYNC\_IN range for this PLL\_CFG[0:4] setting differs from the MPC8240 and may not be fully backward-compatible.
- Bits 7–4 of register offset <0xE2> contain the PLL\_CFG[0:4] setting value.
- In PLL bypass mode, the PCI\_SYNC\_IN input signal clocks the internal processor directly, the peripheral logic PLL is disabled, and the bus mode is set for 1:1 (PCI:Mem) mode operation. This mode is for hardware modeling. The AC timing specifications in this document do not apply in PLL bypass mode.
- In dual PLL bypass mode, the PCI\_SYNC\_IN input signal clocks the internal peripheral logic directly, the peripheral logic PLL is disabled, and the bus mode is set for 1:1 (PCI\_SYNC\_IN:Mem) mode operation. In this mode, the OSC\_IN input signal clocks the internal processor directly in 1:1 (OSC\_IN:CPU) mode operation, and the processor PLL is disabled. The PCI\_SYNC\_IN and OSC\_IN input clocks must be externally synchronized. This mode is for hardware modeling. The AC timing specifications in this document do not apply in dual PLL bypass mode.
- Limited by the maximum system memory interface operating frequency (133 MHz @ 333 MHz CPU).
- Limited by the minimum CPU operating frequency (100 MHz).
- Limited by the minimum memory bus frequency (50 MHz).

reset sources, such as voltage monitors, watchdog timers, power supply failures, or push-button switches, the COP reset signals must be merged into these signals with logic.

The arrangement shown in [Figure 26](#) allows the COP port to independently assert  $\overline{\text{HRESET}}$  or  $\overline{\text{TRST}}$ , while ensuring that the target can drive  $\overline{\text{HRESET}}$  as well. If the JTAG interface and COP header will not be used,  $\overline{\text{TRST}}$  should be tied to  $\overline{\text{HRESET}}$  through a 0- $\Omega$  isolation resistor so that it is asserted when the system reset signal ( $\overline{\text{HRESET}}$ ) is asserted, ensuring that the JTAG scan chain is initialized during power-on. Although Freescale recommends that the COP header be designed into the system as shown in [Figure 26](#), if this is not possible, the isolation resistor will allow future access to  $\overline{\text{TRST}}$  in the case where a JTAG interface may need to be wired onto the system in debug situations.

The COP interface has a standard header for connection to the target system based on the 0.025" square-post, 0.100" centered header assembly (often called a Berg header). Typically, pin 14 is removed as a connector key.

There is no standardized way to number the COP header shown in [Figure 26](#). Consequently, different emulator vendors number the pins differently. Some pins are numbered top-to-bottom and left-to-right while others use left-to-right then top-to-bottom and still others number the pins counter clockwise from pin 1 (as with an IC). Regardless of the numbering, the signal placement recommended in [Figure 26](#) is common to all known emulators.



**Figure 28. Die Junction-to-Ambient Resistance**

The board designer can choose between several types of heat sinks to place on the MPC8245. Several commercially-available heat sinks for the MPC8245 are provided by the following vendors:

Aavid Thermalloy  
80 Commercial St.  
Concord, NH 03301  
Internet: [www.aavidthermalloy.com](http://www.aavidthermalloy.com)

603-224-9988

Alpha Novatech  
473 Sapena Ct. #15  
Santa Clara, CA 95054  
Internet: [www.alphanovatech.com](http://www.alphanovatech.com)

408-749-7601

International Electronic Research Corporation (IERC)  
413 North Moss St.  
Burbank, CA 91502  
Internet: [www.ctscorp.com](http://www.ctscorp.com)

818-842-7277

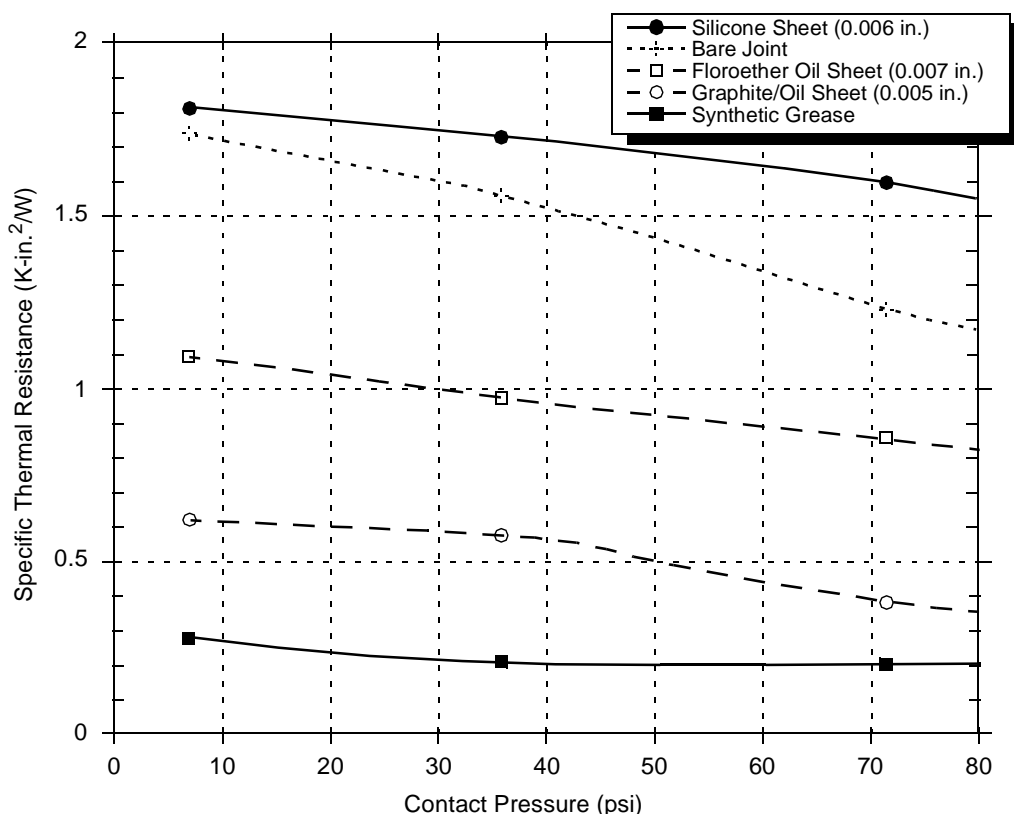
Tyco Electronics  
Chip Coolers™  
P.O. Box 3668  
Harrisburg, PA 17105-3668  
Internet: [www.chipcoolers.com](http://www.chipcoolers.com)

800-522-6752

## 7.8.2 Adhesives and Thermal Interface Materials

A thermal interface material placed between the top of the package and the bottom of the heat sink minimizes thermal contact resistance. For applications that attach the heat sink by a spring clip mechanism, [Figure 30](#) shows the thermal performance of three thin-sheet thermal-interface materials (silicone, graphite/oil, fluoroether oil), a bare joint, and a joint with thermal grease as a function of contact pressure. As shown, the performance of these thermal interface materials improves with increasing contact pressure. Thermal grease significantly reduces the interface thermal resistance. That is, the bare joint offers a thermal resistance approximately seven times greater than the thermal grease joint.

A spring clip attaches heat sinks to holes in the printed-circuit board (see [Figure 30](#)). Therefore, synthetic grease offers the best thermal performance, considering the low interface pressure. The selection of any thermal interface material depends on factors such as thermal performance requirements, manufacturability, service temperature, dielectric properties, and cost.



**Figure 30. Thermal Performance of Select Thermal Interface Material**

The board designer can choose between several types of thermal interfaces. Heat sink adhesive materials are selected on the basis of high conductivity and adequate mechanical strength to meet equipment shock/vibration requirements. Several commercially-available thermal interfaces and adhesive materials are provided by the following vendors:

Chomerics, Inc.  
77 Dragon Ct.  
Woburn, MA 01888-4014  
Internet: [www.chomerics.com](http://www.chomerics.com)

781-935-4850

Dow-Corning Corporation	800-248-2481
Dow-Corning Electronic Materials	
2200 W. Salzburg Rd.	
Midland, MI 48686-0997	
Internet: <a href="http://www.dow.com">www.dow.com</a>	
Shin-Etsu MicroSi, Inc.	888-642-7674
10028 S. 51st St.	
Phoenix, AZ 85044	
Internet: <a href="http://www.microsi.com">www.microsi.com</a>	
The Bergquist Company	800-347-4572
18930 West 78 <sup>th</sup> St.	
Chanhassen, MN 55317	
Internet: <a href="http://www.bergquistcompany.com">www.bergquistcompany.com</a>	
Thermagon Inc.	888-246-9050
4707 Detroit Ave.	
Cleveland, OH 44102	
Internet: <a href="http://www.thermagon.com">www.thermagon.com</a>	

### 7.8.3 Heat Sink Usage

An estimation of the chip junction temperature,  $T_J$ , can be obtained from the equation:

$$T_J = T_A + (R_{\theta JA} \times P_D)$$

where

$T_A$  = ambient temperature for the package ( $^{\circ}\text{C}$ )

$R_{\theta JA}$  = junction-to-ambient thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$P_D$  = power dissipation in the package (W)

The junction-to-ambient thermal resistance is an industry-standard value that provides a quick and easy estimation of thermal performance. Unfortunately, two values are in common usage: the value determined on a single-layer board and the value obtained on a board with two planes. Which value is closer to the application depends on the power dissipated by other components on the board. The value obtained on a single-layer board is appropriate for the tightly packed printed-circuit board. The value obtained on the board with the internal planes is usually appropriate if the board has low power dissipation and the components are well separated.

When a heat sink is used, the thermal resistance is expressed as the sum of a junction-to-case thermal resistance and a case-to-ambient thermal resistance:

$$R_{\theta JA} = R_{\theta JC} + R_{\theta CA}$$

where

$R_{\theta JA}$  = junction-to-ambient thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$R_{\theta JC}$  = junction-to-case thermal resistance ( $^{\circ}\text{C}/\text{W}$ )

$R_{\theta CA}$  = case-to-ambient thermal resistance ( $^{\circ}\text{C}/\text{W}$ )



## 8 Document Revision History

Table 19 provides a revision history for this hardware specification.

**Table 19. Revision History Table**

Revision	Date	Substantive Change(s)
10	8/07	Section 3, Table 3, and Table 7—Changed format of recommended voltage supply values so that delta to the chosen nominal does not exceed $\pm 100$ mV. Completely replaced Section 4.6 with compliant I <sup>2</sup> C specifications as with other related integrated processor devices.
9	12/27/05	Document—Added Power Architecture information. Section 4.1—Changed increased absolute maximum range for V <sub>DD</sub> in Table 1. Updated format of nominal voltage listings in Table 2. Section 9.2—Removed Note 3 from Table 21. Updated back page information.
8	11/15/2005	Document—Imported new template and made minor editorial changes. Removed references to a 466 MHz part since it is not available for new orders. Section 4.3.2—Added paragraph for using DLL mode that provides lowest locked tap point read in 0xE3. Section 5.3—Updated the driver and I/O assignment information for the multiplexed PCI clock and DUART signals. Added note for HRST_CPU and HRST_CTRL, which had been mentioned only in Figure 2. Section 9.2—Updated the part ordering specifications for the extended temperature parts. Also updated the section to reflect what we offer for new orders. Section 9.3—Added new section, “Part Marking.” Updated Figure 33 to match with current part marking format.
7	10/07/2004	Section 4.1.2—Table 2: Corrected range of AV <sub>DD</sub> and AVDD <sub>2</sub> . Section 9.1—Table 21: Corrected voltage range under Process Descriptor column. Minor reformatting.
6.1	05/24/2004	Section 4.5.3—Table 11: Spec 12b was improved from 4.5 ns to 4.0 ns. This improvement is guaranteed on devices marked after work week (WW) 28 of 2004. A device's work week may be determined from the “YYWW” portion of the device's trace ability code which is marked on the top of the device. So for WW28 in 2004, the device's YYWW is marked as 0428. For more information refer to Figure 33
6	05/11/2004	Section 4.1.2—Table 2: Corrected range of GV <sub>DD</sub> to 3.3 $\pm$ 5%. Section 4.2.1—Table 4: Changed the default for drive strength of DRV_STD_MEM. Section 4.5.1—Table 8: Changed the wording description for item 15. Section 4.5.2—Table 10: Changed T <sub>OS</sub> range and wording in note; Figure 11: changed wording for SDRAM_SYNC_IN description relative to T <sub>OS</sub> . Section 4.5.3—Table 11: Changed timing specification for sys_logic_clk to output valid (memory control, address, and data signals).
5.1	—	Section 4.3.1—Table 9: Corrected last row to state the correct description for the bit setting. Max tap delay, DLL extend. Figure 8: Corrected the label name for the DLL graph to state “DLL Locking Range Loop Delay vs. Frequency of Operation for DLL_Extend=1 and Normal Tap Delay”

## 9.2 Part Numbers Not Fully Addressed by This Document

Parts with application modifiers or revision levels not fully addressed in this specification document are described in separate part number specifications that supplement and supersede this document. [Table 21](#) shows the part numbers addressed by the MPC8245TXXnnnx series. The revision level can be determined by reading the Revision ID register at address offset 0x08.

**Table 21. Part Numbers Addressed by MPC8245TXXnnnx Series**  
**Part Number Specification Markings**  
**(Document Order No. MPC8245ECS01AD)**

MPC	nnnn	X	xx	nnn	x	
Product Code	Part Identifier	Process Descriptor	Package <sup>1</sup>	Processor Frequency <sup>2</sup>	Revision Level	Processor Version Register Value
MPC	8245	T: -40° to 105°C	ZU = TBGA V V= Lead-free TBGA	266 MHz, 300 MHz: 1.7 V to 2.1 V 333 MHz, 350 MHz: 1.9 V to 2.2 V	D:1.4 Rev ID:0x14	0x80811014

**Notes:**

1. See [Section 5, "Package Description,"](#) for more information on available package types.
2. Processor core frequencies supported by parts addressed by this specification only. Not all parts described in this specification support all core frequencies. Additionally, parts addressed by a hardware specifications addendum may support other maximum core frequencies.

[Table 22](#) shows the part numbers addressed by the MPC8245ARZUnnnx series.

**Table 22. Part Numbers Addressed by MPC8245ARZUnnnx Series**  
**Part Number Specification Markings**  
**(Document Order No. MPC8245ECS02AD)**

MPC	nnnn	X	X	xx	nnn	x	
Product Code	Part Identifier	Process <sup>3</sup> Identifier	Process Descriptor	Package <sup>1</sup>	Processor Frequency <sup>2</sup>	Revision Level	Processor Version Register Value
MPC	8245	A	R: 0° to 85°C	ZU = TBGA V V= Lead-free TBGA	400 MHz 2.1 V ± 100 mV	D:1.4 Rev ID:0x14	0x80811014

**Notes:**

1. See [Section 5, "Package Description,"](#) for more information on available package types.
2. Processor core frequencies supported by parts addressed by this specification only. Not all parts described in this specification support all core frequencies. Additionally, parts addressed by a hardware specifications addendum may support other maximum core frequencies.
3. Process identifier 'A' represents parts that are manufactured under a 29-angstrom process verses the original 35-angstrom process.

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