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Applications of "<u>Embedded - Microcontrollers</u>"

Details	
Product Status	Obsolete
Core Processor	eZ8
Core Size	8-Bit
Speed	5MHz
Connectivity	IrDA, UART/USART
Peripherals	Brown-out Detect/Reset, LED, POR, PWM, WDT
Number of I/O	16
Program Memory Size	4KB (4K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	1K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 3.6V
Data Converters	-
Oscillator Type	Internal
Operating Temperature	-40°C ~ 105°C (TA)
Mounting Type	Through Hole
Package / Case	20-DIP (0.300", 7.62mm)
Supplier Device Package	-
Purchase URL	https://www.e-xfl.com/product-detail/zilog/z8f0413ph005eg

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The eZ8 CPU fetches the Reset vector at Program Memory addresses 0002H and 0003H and loads that value into the Program Counter. Program execution begins at the Reset vector address. Following Stop Mode Recovery, the STOP bit in the Watchdog Timer Control Register is set to 1. Table 11 lists the Stop Mode Recovery sources and resulting actions. The section following the table provides more detailed information about each of the Stop Mode Recovery sources.

**Table 11. Stop Mode Recovery Sources and Resulting Action** 

<b>Operating Mode</b>	Stop Mode Recovery Source	Action	
STOP Mode	Watchdog Timer time-out when configured for Reset	Stop Mode Recovery	
	Watchdog Timer time-out when configured for interrupt	Stop Mode Recovery followed by interrupt (if interrupts are enabled)	
	Data transition on any GPIO port pin enabled as a Stop Mode Recovery source	Stop Mode Recovery	
	Assertion of external RESET Pin	System Reset	
	Debug Pin driven Low	System Reset	

### Stop Mode Recovery Using Watchdog Timer Time-Out

If the Watchdog Timer times out during STOP Mode, the device undergoes a Stop Mode Recovery sequence. In the Watchdog Timer Control Register, the WDT and STOP bits are set to 1. If the Watchdog Timer is configured to generate an interrupt upon time-out and Z8 Encore! XP F0823 Series device is configured to respond to interrupts, the eZ8 CPU services the Watchdog Timer interrupt request following the normal Stop Mode Recovery sequence.

### Stop Mode Recovery Using a GPIO Port Pin Transition

Each of the GPIO port pins can be configured as a Stop Mode Recovery input source. On any GPIO pin enabled as a Stop Mode Recovery source, a change in the input pin value (from High to Low or from Low to High) initiates Stop Mode Recovery.

**Note:** The SMR pulses shorter than specified does not trigger a recovery. When this happens, the STOP bit in the Reset Status (RSTSTAT) Register is set to 1.

Caution: In STOP Mode, the GPIO Port Input Data registers (PxIN) are disabled. The Port Input Data registers record the port transition only if the signal stays on the port pin through the end of the Stop Mode Recovery delay. As a result, short pulses on the port pin can initiate Stop Mode Recovery without being written to the Port Input Data Register or without initiating an interrupt (if enabled for that pin).

>

**Note:** This register is only reset during a Power-On Reset sequence. Other System Reset events do not affect it.

Table 14. Power Control Register 0 (PWRCTL0)

Bit	7	6	5	4	3	2	1	0
Field	Reserved	Rese	erved	VBO	Reserved	ADC	COMP	Reserved
RESET	1	0	0	0	0	0	0	0
R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
Address	F80H							

Bit	Description
[7]	Reserved This bit is reserved and must be programmed to 1.
[6:5]	Reserved These bits are reserved and must be programmed to 00.
[4] VBO	Voltage Brown-Out Detector Disable This bit and the VBO_AO Flash option bit must both enable the VBO for the VBO to be active.  0 = VBO enabled.  1 = VBO disabled.
[3]	Reserved This bit is reserved and must be programmed to 0.
[2] ADC	Analog-to-Digital Converter Disable  0 = Analog-to-Digital Converter enabled.  1 = Analog-to-Digital Converter disabled.
[1] COMP	Comparator Disable 0 = Comparator is enabled. 1 = Comparator is disabled.
[0]	Reserved This bit is reserved and must be programmed to 0.

Bit	Description (Continued)
[5] T0ENL	Timer 0 Interrupt Request Enable Low Bit
[4] U0RENL	UART 0 Receive Interrupt Request Enable Low Bit
[3] U0TENL	UART 0 Transmit Interrupt Request Enable Low Bit
[2:1]	Reserved These bits are reserved and must be programmed to 00.
[0] ADCENL	ADC Interrupt Request Enable Low Bit

## **IRQ1 Enable High and Low Bit Registers**

Table 42 describes the priority control for IRQ1. The IRQ1 Enable High and Low Bit registers (Table 43 and Table 44) form a priority-encoded enabling for interrupts in the Interrupt Request 1 Register. Priority is generated by setting bits in each register.

Table 42. IRQ1 Enable and Priority Encoding

IRQ1ENH[x]	IRQ1ENL[x]	Priority	Description			
0	0	Disabled	Disabled			
0	1	Level 1	Low			
1	0	Level 2	Nominal			
1	1	Level 3	High			
Note: x indicates register bits 0–7.						

Also, if the Timer Output alternate function is enabled, the Timer Output pin changes state for one system clock cycle (from Low to High or from High to Low) upon timer reload. If it is appropriate to have the Timer Output make a state change at a One-Shot time-out (rather than a single cycle pulse), first set the TPOL bit in the Timer Control Register to the start value before enabling ONE-SHOT Mode. After starting the timer, set TPOL to the opposite bit value.

Observe the following steps to configure a timer for ONE-SHOT Mode and initiating the count:

- 1. Write to the Timer Control Register to:
  - Disable the timer
  - Configure the timer for ONE-SHOT Mode
  - Set the prescale value
  - Set the initial output level (High or Low) if using the Timer Output alternate function
- 2. Write to the Timer High and Low Byte registers to set the starting count value.
- 3. Write to the Timer Reload High and Low Byte registers to set the reload value.
- 4. If appropriate, enable the timer interrupt and set the timer interrupt priority by writing to the relevant interrupt registers.
- 5. If using the Timer Output function, configure the associated GPIO port pin for the Timer Output alternate function.
- 6. Write to the Timer Control Register to enable the timer and initiate counting.

In ONE-SHOT Mode, the system clock always provides the timer input. The timer period is computed via the following equation:

ONE-SHOT Mode Time-Out Period (s) =  $\frac{(Reload\ Value\ -\ Start\ Value)\times Prescale}{System\ Clock\ Frequency\ (Hz)}$ 

#### **CONTINUOUS Mode**

In CONTINUOUS Mode, the timer counts up to the 16-bit reload value stored in the Timer Reload High and Low Byte registers. The timer input is the system clock. Upon reaching the reload value, the timer generates an interrupt, the count value in the Timer High and Low Byte registers is reset to 0001H and counting resumes. Also, if the Timer Output alternate function is enabled, the Timer Output pin changes state (from Low to High or from High to Low) at timer reload.

Observe the following steps to configure a timer for CONTINUOUS Mode and to initiate the count:

enabled, the Timer Output pin changes state (from Low to High or from High to Low) at timer reload.

Observe the following steps to configure a timer for COUNTER Mode and initiating the count:

- 1. Write to the Timer Control Register to:
  - Disable the timer.
  - Configure the timer for COUNTER Mode.
  - Select either the rising edge or falling edge of the Timer Input signal for the count.
    This selection also sets the initial logic level (High or Low) for the Timer Output
    alternate function. However, the Timer Output function is not required to be
    enabled.
- 2. Write to the Timer High and Low Byte registers to set the starting count value. This only affects the first pass in COUNTER Mode. After the first timer reload in COUNTER Mode, counting always begins at the reset value of 0001H. In COUNTER Mode the Timer High and Low Byte registers must be written with the value 0001H.
- 3. Write to the Timer Reload High and Low Byte registers to set the reload value.
- 4. If appropriate, enable the timer interrupt and set the timer interrupt priority by writing to the relevant interrupt registers.
- 5. Configure the associated GPIO port pin for the Timer Input alternate function.
- 6. If using the Timer Output function, configure the associated GPIO port pin for the Timer Output alternate function.
- 7. Write to the Timer Control Register to enable the timer.

In COUNTER Mode, the number of timer input transitions since the timer start is computed via the following equation:

COUNTER Mode Timer Input Transitions = Current Count Value - Start Value

#### **COMPARATOR COUNTER Mode**

In COMPARATOR COUNTER Mode, the timer counts input transitions from the analog comparator output. The TPOL bit in the Timer Control Register selects whether the count occurs on the rising edge or the falling edge of the comparator output signal. In COMPARATOR COUNTER Mode, the prescaler is disabled.

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**Caution:** The frequency of the comparator output signal must not exceed one-fourth the system clock frequency.

After reaching the reload value stored in the Timer Reload High and Low Byte registers, the timer generates an interrupt, the count value in the Timer High and Low Byte registers is reset to 0001H and counting resumes. Also, if the Timer Output alternate function is enabled, the Timer Output pin changes state (from Low to High or from High to Low) at timer reload.

Observe the following steps to configure a timer for COMPARATOR COUNTER Mode and initiating the count:

- 1. Write to the Timer Control Register to:
  - Disable the timer.
  - Configure the timer for COMPARATOR COUNTER Mode.
  - Select either the rising edge or falling edge of the comparator output signal for the count. This also sets the initial logic level (High or Low) for the Timer Output alternate function. However, the Timer Output function is not required to be enabled.
- 2. Write to the Timer High and Low Byte registers to set the starting count value. This action only affects the first pass in COMPARATOR COUNTER Mode. After the first timer reload in COMPARATOR COUNTER Mode, counting always begins at the reset value of 0001H. Generally, in COMPARATOR COUNTER Mode the Timer High and Low Byte registers must be written with the value 0001H.
- 3. Write to the Timer Reload High and Low Byte registers to set the reload value.
- 4. If appropriate, enable the timer interrupt and set the timer interrupt priority by writing to the relevant interrupt registers.
- 5. If using the Timer Output function, configure the associated GPIO port pin for the Timer Output alternate function.
- 6. Write to the Timer Control Register to enable the timer.

In COMPARATOR COUNTER Mode, the number of comparator output transitions since the timer start is computed via the following equation:

Comparator Output Transitions = Current Count Value - Start Value

- 1. Checks the UART Status 0 Register to determine the source of the interrupt error, break, or received data.
- 2. Reads the data from the UART Receive Data Register if the interrupt was because of data available. If operating in MULTIPROCESSOR (9-bit) Mode, further actions may be required depending on the MULTIPROCESSOR Mode bits MPMD[1:0].
- 3. Clears the UART Receiver interrupt in the applicable Interrupt Request register.
- 4. Executes the IRET instruction to return from the interrupt-service routine and await more data.

## Clear To Send (CTS) Operation

The CTS pin, if enabled by the CTSE bit of the UART Control 0 Register, performs flow control on the outgoing transmit datastream. The Clear To Send (CTS) input pin is sampled one system clock before beginning any new character transmission. To delay transmission of the next data character, an external receiver must deassert CTS at least one system clock cycle before a new data transmission begins. For multiple character transmissions, this action is typically performed during Stop Bit transmission. If CTS deasserts in the middle of a character transmission, the current character is sent completely.

## **MULTIPROCESSOR (9-Bit) Mode**

The UART has a MULTIPROCESSOR (9-bit) Mode that uses an extra (9<sup>th</sup>) bit for selective communication when a number of processors share a common UART bus. In MULTI-PROCESSOR Mode (also referred to as 9-bit mode), the multiprocessor bit (MP) is transmitted immediately following the 8-bits of data and immediately preceding the Stop bit(s) as displayed in Figure 13. The character format is given below:

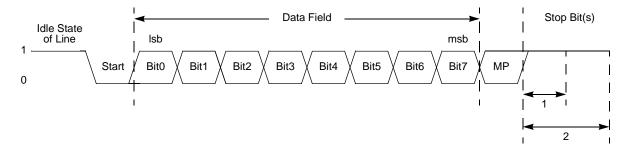


Figure 13. UART Asynchronous MULTIPROCESSOR Mode Data Format

In MULTIPROCESSOR (9-bit) Mode, the parity bit location (9<sup>th</sup> bit) becomes the Multiprocessor control bit. The UART Control 1 and Status 1 registers provide MULTIPRO-CESSOR (9-bit) Mode control and status information. If an automatic address matching

### **UART Address Compare Register**

The UART Address Compare Register stores the multinode network address of the UART. When the MPMD[1] bit of UART Control Register 0 is set, all incoming address bytes are compared to the value stored in the Address Compare Register. Receive interrupts and RDA assertions only occur in the event of a match.

Table 70. UART Address Compare Register (U0ADDR)

Bit	7	6	5	4	3	2	1	0
Field	COMP_ADDR							
RESET	0	0	0	0	0	0	0	0
R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
Address	F45H							

Bit	Description
[7:0]	Compare Address
COMP_ADDR	This 8-bit value is compared to incoming address bytes.

## **UART Baud Rate High and Low Byte Registers**

The UART Baud Rate High and Low Byte registers (Table 71 and Table 72) combine to create a 16-bit baud rate divisor value (BRG[15:0]) that sets the data transmission rate (baud rate) of the UART.

Table 71. UART Baud Rate High Byte Register (U0BRH)

Bit	7	6	5	4	3	2	1	0
Field	BRH							
RESET	1	1	1	1	1	1	1	1
R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
Address		F46H						

Table 72. UART Baud Rate Low Byte Register (U0BRL)

Bit	7	6	5	4	3	2	1	0	
Field	BRL								
RESET	1	1 1 1 1 1 1 1							
R/W	R/W	R/W R/W R/W R/W R/W R/W R/W							
Address		F47H							

## **Comparator Control Register Definition**

The Comparator Control Register (CMPCTL) configures the comparator inputs and sets the value of the internal voltage reference.

Table 78. Comparator Control Register (CMP0)

Bit	7	6	5	4	3	2	1	0
Field	INPSEL	INNSEL	REFLVL Reserved					
RESET	0	0	0 1 0 1 0 0					
R/W	R/W	R/W	R/W         R/W         R/W         R/W         R/W					
Address	F90H							

Bit	Description
[7]	Signal Select for Positive Input
INPSEL	· · · · · · · · · · · · · · · · · · ·
	1 = temperature sensor used as positive comparator input.
[6]	Signal Select for Negative Input
INNSEL	0 = internal reference disabled, GPIO pin used as negative comparator input.
	1 = internal reference enabled as negative comparator input.
[5:2]	Internal Reference Voltage Level
REFLVL	0000 = 0.0  V.
	0001 = 0.2 V.
	0010 = 0.4 V.
	0011 = 0.6  V.
	0100 = 0.8  V.
	0101 = 1.0V (Default).
	0110 = 1.2  V.
	0111 = 1.4 V.
	1000 = 1.6  V.
	1001 = 1.8 V.
	1010–1111 = Reserved.
	<b>Note:</b> This reference is independent of the ADC voltage reference.
[1:0]	Reserved
	These bits are reserved; R/W bits must be programmed to 00 during writes and to 00 when read.



Table 81. Flash Control Register (FCTL)

Bit	7	6	5	4	3	2	1	0	
Field	FCMD								
RESET	0	0 0 0 0 0 0 0							
R/W	W	w w w w w w							
Address		FF8H							

Bit	Description
[7:0]	Flash Command
FCMD	73H = First unlock command.
	8CH = Second unlock command.
	95H = Page Erase command (must be third command in sequence to initiate Page Erase).
	63H = Mass Erase command (must be third command in sequence to initiate Mass Erase).
	5EH = Enable Flash Sector Protect Register Access.



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**Table 99. Randomized Lot ID Locations** 

Info Page Address	Memory Address	Usage
3C	FE3C	Randomized Lot ID Byte 31 (most significant)
3D	FE3D	Randomized Lot ID Byte 30
3E	FE3E	Randomized Lot ID Byte 29
3F	FE3F	Randomized Lot ID Byte 28
58	FE58	Randomized Lot ID Byte 27
59	FE59	Randomized Lot ID Byte 26
5A	FE5A	Randomized Lot ID Byte 25
5B	FE5B	Randomized Lot ID Byte 24
5C	FE5C	Randomized Lot ID Byte 23
5D	FE5D	Randomized Lot ID Byte 22
5E	FE5E	Randomized Lot ID Byte 21
5F	FE5F	Randomized Lot ID Byte 20
61	FE61	Randomized Lot ID Byte 19
62	FE62	Randomized Lot ID Byte 18
64	FE64	Randomized Lot ID Byte 17
65	FE65	Randomized Lot ID Byte 16
67	FE67	Randomized Lot ID Byte 15
68	FE68	Randomized Lot ID Byte 14
6A	FE6A	Randomized Lot ID Byte 13
6B	FE6B	Randomized Lot ID Byte 12
6D	FE6D	Randomized Lot ID Byte 11
6E	FE6E	Randomized Lot ID Byte 10
70	FE70	Randomized Lot ID Byte 9
71	FE71	Randomized Lot ID Byte 8
73	FE73	Randomized Lot ID Byte 7
74	FE74	Randomized Lot ID Byte 6
76	FE76	Randomized Lot ID Byte 5
77	FE77	Randomized Lot ID Byte 4
79	FE79	Randomized Lot ID Byte 3
7A	FE7A	Randomized Lot ID Byte 2
7C	FE7C	Randomized Lot ID Byte 1
7D	FE7D	Randomized Lot ID Byte 0 (least significant)

**Table 108. Notational Shorthand (Continued)** 

Notation	Description	Operand	Range			
RA	Relative Address	Х	X represents an index in the range of +127 to -12 which is an offset relative to the address of the next instruction			
rr	Working Register Pair	RRp	p = 0, 2, 4, 6, 8, 10, 12, or 14.			
RR	Register Pair	Reg	Reg. represents an even number in the range of 00H to FEH.			
Vector	Vector Address	Vector	Vector represents a number in the range of 00H to FFH.			
X	Indexed	#Index	The register or register pair to be indexed is offset by the signed Index value (#Index) in a +127 to -128 range.			

Table 109 lists additional symbols that are used throughout the Instruction Summary and Instruction Set Description sections.

**Table 109. Additional Symbols** 

Symbol	Definition
dst	Destination Operand
src	Source Operand
@	Indirect Address Prefix
SP	Stack Pointer
PC	Program Counter
FLAGS	Flags Register
RP	Register Pointer
#	Immediate Operand Prefix
В	Binary Number Suffix
%	Hexadecimal Number Prefix
Н	Hexadecimal Number Suffix

Assignment of a value is indicated by an arrow, as shown in the following example.

$$dst \leftarrow dst + src$$

This example indicates that the source data is added to the destination data; the result is stored in the destination location.

**Table 110. Arithmetic Instructions (Continued)** 

Mnemonic	Operands	Instruction
MULT	dst	Multiply
SBC	dst, src	Subtract with Carry
SBCX	dst, src	Subtract with Carry using Extended Addressing
SUB	dst, src	Subtract
SUBX	dst, src	Subtract using Extended Addressing

**Table 111. Bit Manipulation Instructions** 

Mnemonic	Operands	Instruction
BCLR	bit, dst	Bit Clear
BIT	p, bit, dst	Bit Set or Clear
BSET	bit, dst	Bit Set
BSWAP	dst	Bit Swap
CCF	_	Complement Carry Flag
RCF	_	Reset Carry Flag
SCF	_	Set Carry Flag
TCM	dst, src	Test Complement Under Mask
TCMX	dst, src	Test Complement Under Mask using Extended Addressing
TM	dst, src	Test Under Mask
TMX	dst, src	Test Under Mask using Extended Addressing

**Table 112. Block Transfer Instructions** 

Mnemonic	Operands	Instruction
LDCI	dst, src	Load Constant to/from Program Memory and Auto- Increment Addresses
LDEI	dst, src	Load External Data to/from Data Memory and Auto- Increment Addresses

Table 128. Analog-to-Digital Converter Electrical Characteristics and Timing

 $V_{DD} = 3.0 \text{V to } 3.6 \text{V}$   $T_A = 0^{\circ}\text{C to } +70^{\circ}\text{C}$ (unless otherwise stated)

		(unless otherwise stated)				
Symbol	Parameter	Minimum	Typical	Maximum	Units	Conditions
	Resolution	10		_	bits	
	Differential Nonlinearity (DNL)	-1.0	-	1.0	LSB <sup>3</sup>	External $V_{REF}$ = 2.0 V; $R_S \leftarrow 3.0 \text{ k}\Omega$
	Integral Nonlinearity (INL)	-3.0	-	3.0	LSB <sup>3</sup>	External $V_{REF}$ = 2.0 V; $R_S \leftarrow 3.0 \text{ k}\Omega$
	Offset Error with Calibration		<u>+</u> 1		LSB <sup>3</sup>	
	Absolute Accuracy with Calibration		<u>+</u> 3		LSB <sup>3</sup>	
$V_{REF}$	Internal Reference Voltage	1.0 2.0	1.1 2.2	1.2 2.4	V	REFSEL=01 REFSEL=10
$V_{REF}$	Internal Reference Variation with Temperature		<u>+</u> 1.0		%	Temperature variation with $V_{DD} = 3.0$
V <sub>REF</sub>	Internal Reference Voltage Variation with V <sub>DD</sub>		<u>+</u> 0.5		%	Supply voltage variation with $T_A = 30$ °C
R <sub>RE</sub> -	Reference Buffer Output Impedance		850		W	When the internal reference is buffered and driven out to the VREF pin (REFOUT = 1)
	Single-Shot Conversion Time	_	5129	_	Sys- tem clock cycles	All measurements but temperature sensor
			10258			Temperature sensor measurement
	Continuous Conversion Time	-	256	_	Sys- tem clock cycles	All measurements but temperature sensor
			512			Temperature sensor measurement

#### Notes:

- 1. Analog source impedance affects the ADC offset voltage (because of pin leakage) and input settling time.
- 2. Devices are factory calibrated at  $V_{DD}$  = 3.3 V and  $T_A$  = +30°C, so the ADC is maximally accurate under these conditions.
- 3. LSBs are defined assuming 10-bit resolution.
- 4. This is the maximum recommended resistance seen by the ADC input pin.
- 5. The input impedance is inversely proportional to the system clock frequency.

available to the eZ8 CPU on the second rising clock edge following the change of the port value.

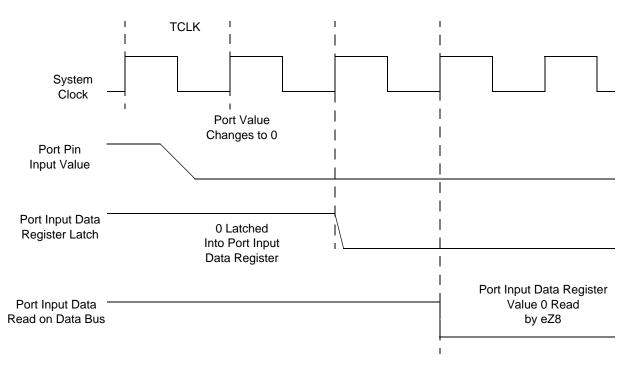


Figure 29. Port Input Sample Timing

**Table 130. GPIO Port Input Timing** 

		Delay (ns)		
Parameter	Abbreviation	Minimum	Maximum	
T <sub>S_PORT</sub>	Port Input Transition to X <sub>IN</sub> Rise Setup Time (Not pictured)	5	_	
T <sub>H_PORT</sub>	X <sub>IN</sub> Rise to Port Input Transition Hold Time (Not pictured)	0	_	
T <sub>SMR</sub>	GPIO Port Pin Pulse Width to ensure Stop Mode Recovery (for GPIO Port Pins enabled as SMR sources)	1 μs		



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Table 135. Z8 Encore! XP F0823 Series Ordering Matrix (Continued)

Part Number	Flash	RAM	I/O Lines	Interrupts	16-Bit Timers w/PWM	10-Bit A/D Channels	UART with IrDA	Description	
Z8 Encore! XP F0823 Series with 4 KB Flash, 10-Bit Analog-to-Digital Converter									
Standard Temperature: 0°C to 70°C									
Z8F0423PB005SG	4 KB	1 KB	6	12	2	4	1	PDIP 8-pin package	
Z8F0423QB005SG	4 KB	1 KB	6	12	2	4	1	QFN 8-pin package	
Z8F0423SB005SG	4 KB	1 KB	6	12	2	4	1	SOIC 8-pin package	
Z8F0423SH005SG	4 KB	1 KB	16	18	2	7	1	SOIC 20-pin package	
Z8F0423HH005SG	4 KB	1 KB	16	18	2	7	1	SSOP 20-pin package	
Z8F0423PH005SG	4 KB	1 KB	16	18	2	7	1	PDIP 20-pin package	
Z8F0423SJ005SG	4 KB	1 KB	22	18	2	8	1	SOIC 28-pin package	
Z8F0423HJ005SG	4 KB	1 KB	22	18	2	8	1	SSOP 28-pin package	
Z8F0423PJ005SG	4 KB	1 KB	22	18	2	8	1	PDIP 28-pin package	
Extended Temperature: -40°C to 105°C									
Z8F0423PB005EG	4 KB	1 KB	6	12	2	4	1	PDIP 8-pin package	
Z8F0423QB005EG	4 KB	1 KB	6	12	2	4	1	QFN 8-pin package	
Z8F0423SB005EG	4 KB	1 KB	6	12	2	4	1	SOIC 8-pin package	
Z8F0423SH005EG	4 KB	1 KB	16	18	2	7	1	SOIC 20-pin package	
Z8F0423HH005EG	4 KB	1 KB	16	18	2	7	1	SSOP 20-pin package	
Z8F0423PH005EG	4 KB	1 KB	16	18	2	7	1	PDIP 20-pin package	
Z8F0423SJ005EG	4 KB	1 KB	22	18	2	8	1	SOIC 28-pin package	
Z8F0423HJ005EG	4 KB	1 KB	22	18	2	8	1	SSOP 28-pin package	
Z8F0423PJ005EG	4 KB	1 KB	22	18	2	8	1	PDIP 28-pin package	

LDEI 179, 180	N				
LDX 180	NOP (no operation) 180				
LEA 180	notation				
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