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### What is "[Embedded - Microcontrollers](#)"?

"[Embedded - Microcontrollers](#)" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

### Applications of "[Embedded - Microcontrollers](#)"

#### Details

Product Status	Obsolete
Core Processor	eZ8
Core Size	8-Bit
Speed	5MHz
Connectivity	IrDA, UART/USART
Peripherals	Brown-out Detect/Reset, LED, POR, PWM, WDT
Number of I/O	16
Program Memory Size	4KB (4K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	1K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 3.6V
Data Converters	A/D 7x10b
Oscillator Type	Internal
Operating Temperature	0°C ~ 70°C (TA)
Mounting Type	Surface Mount
Package / Case	20-SOIC (0.295", 7.50mm Width)
Supplier Device Package	-
Purchase URL	<a href="https://www.e-xfl.com/product-detail/zilog/z8f0423sh005sg">https://www.e-xfl.com/product-detail/zilog/z8f0423sh005sg</a>

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## **CPU and Peripheral Overview**

The eZ8 CPU, Zilog's latest 8-bit central processing unit (CPU), meets the continuing demand for faster and code-efficient microcontrollers. The eZ8 CPU executes a superset of the original Z8 instruction set. The eZ8 CPU features include:

- Direct register-to-register architecture allows each register to function as an accumulator, improving execution time and decreasing the required program memory
- Software stack allows much greater depth in subroutine calls and interrupts than hardware stacks
- Compatible with existing Z8 code
- Expanded internal Register File allows access of up to 4 KB
- New instructions improve execution efficiency for code developed using higher-level programming languages, including C
- Pipelined instruction fetch and execution
- New instructions for improved performance including BIT, BSWAP, BTJ, CPC, LDC, LDCI, LEA, MULT, and SRL
- New instructions support 12-bit linear addressing of the Register File
- Up to 10 MIPS operation
- C-Compiler friendly
- 2 to 9 clock cycles per instruction

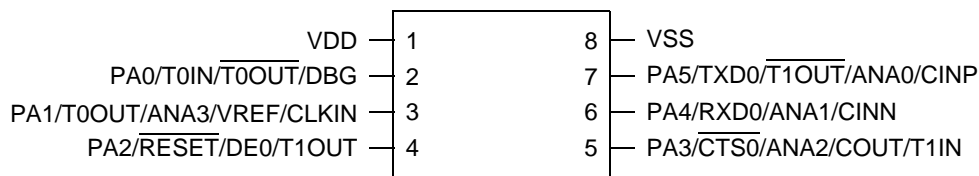
For more information about the eZ8 CPU, refer to the [eZ8 CPU Core User Manual \(UM0128\)](#) available for download at [www.zilog.com](http://www.zilog.com).

## **General-Purpose I/O**

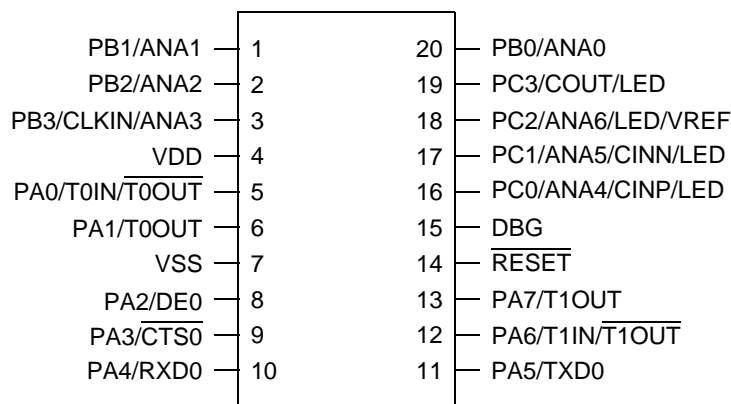
F0823 Series features 6 to 24 port pins (Ports A–C) for general-purpose I/O (GPIO). The number of GPIO pins available is a function of package. Each pin is individually programmable. 5V-tolerant input pins are available on all I/Os on 8-pin devices, most I/Os on other package types.

## **Flash Controller**

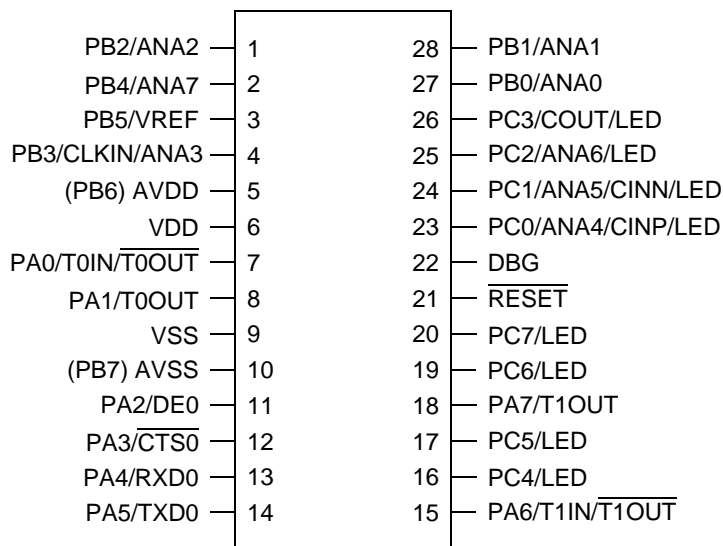
The Flash Controller programs and erases Flash memory. The Flash Controller supports protection against accidental program and erasure, as well as factory serialization and read protection.



**Figure 2. Z8F08x3, Z8F04x3, F02x3 and Z8F01x3 in 8-Pin SOIC, QFN/MLF-S, or PDIP Package\***



**Figure 3. Z8F08x3, Z8F04x3, F02x3 and Z8F01x3 in 20-Pin SOIC, SSOP or PDIP Package\***



**Figure 4. Z8F08x3, Z8F04x3, F02x3 and Z8F01x3 in 28-Pin SOIC, SSOP or PDIP Package\***



Table 3. Signal Descriptions (Continued)

Signal Mnemonic	I/O	Description
COUT	O	Comparator Output. This is the output of the comparator.
<b>Analog</b>		
ANA[7:0]	I	Analog port. These signals are used as inputs to the ADC. The ANA0, ANA1, and ANA2 pins can also access the inputs and output of the integrated transimpedance amplifier.
VREF	I/O	Analog-to-Digital Converter reference voltage input.
<b>Clock Input</b>		
CLKIN	I	Clock Input Signal. This pin can be used to input a TTL-level signal to be used as the system clock.
<b>LED Drivers</b>		
LED	O	Direct LED drive capability. All port C pins have the capability to drive an LED without any other external components. These pins have programmable drive strengths set by the GPIO block.
<b>On-Chip Debugger</b>		
DBG	I/O	Debug. This signal is the control and data input and output to and from the OCD. <b>Caution:</b> The DBG pin is open-drain and requires an external pull-up resistor to ensure proper operation.
<b>Reset</b>		
RESET	I/O	RESET. Generates a reset when asserted (driven Low). Also serves as a reset indicator; the Z8 Encore! XP forces this pin Low when in reset. This pin is open-drain and features an enabled internal pull-up resistor.
<b>Power Supply</b>		
V <sub>DD</sub>	I	Digital Power Supply.
AV <sub>DD</sub> <sup>2</sup>	I	Analog Power Supply.
V <sub>SS</sub>	I	Digital Ground.
AV <sub>SS</sub>	I	Analog Ground.

Notes:

1. PB6 and PB7 are only available in 28-pin packages without ADC. In 28-pin packages with ADC, they are replaced by AV<sub>DD</sub> and AV<sub>SS</sub>.
2. The AV<sub>DD</sub> and AV<sub>SS</sub> signals are available only in 28-pin packages with ADC. They are replaced by PB6 and PB7 on 28-pin packages without ADC.

Table 5 provides detailed information about the characteristics for each pin available on Z8 Encore! XP F0823 Series 8-pin devices.

**Table 5. Pin Characteristics (8-Pin Devices)**

Symbol Mnemonic	Direction	Reset Direction	Active Low or Active High	Tristate Output	Internal Pull-up or Pull- down	Schmitt- Trigger Input	Open Drain Output	5V Tolerance
PA0/DBG	I/O	I (but can change during reset if key sequence detected)	N/A	Yes	Program- mable Pull-up	Yes	Yes, Programmable	Yes, unless pull-ups enabled
PA1	I/O	I	N/A	Yes	Program- mable Pull-up	Yes	Yes, Programmable	Yes, unless pull-ups enabled
RESET/PA2	I/O	I/O (defaults to RESET)	N/A	Yes	Program- mable for PA2; always on for RESET	Yes	Programma- ble for PA2; always on for RESET	Yes, unless pull-ups enabled
PA[5:3]	I/O	I	N/A	Yes	Program- mable Pull-up	Yes	Yes, Programmable	Yes, unless pull-ups enabled
VDD	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
VSS	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Table 8. Register File Address Map (Continued)

Address (Hex)	Register Description	Mnemonic	Reset (Hex)	Page No.
<b>LED Controller (cont'd)</b>				
F84	LED Drive Level Low Byte	LEDLVLL	00	<u>53</u>
F85	Reserved	—	XX	
<b>Oscillator Control</b>				
F86	Oscillator Control	OSCCTL	A0	<u>172</u>
F87–F8F	Reserved	—	XX	
<b>Comparator 0</b>				
F90	Comparator 0 Control	CMP0	14	<u>133</u>
F91–FBF	Reserved	—	XX	
<b>Interrupt Controller</b>				
FC0	Interrupt Request 0	IRQ0	00	<u>59</u>
FC1	IRQ0 Enable High Bit	IRQ0ENH	00	<u>62</u>
FC2	IRQ0 Enable Low Bit	IRQ0ENL	00	<u>62</u>
FC3	Interrupt Request 1	IRQ1	00	<u>60</u>
FC4	IRQ1 Enable High Bit	IRQ1ENH	00	<u>64</u>
FC5	IRQ1 Enable Low Bit	IRQ1ENL	00	<u>64</u>
FC6	Interrupt Request 2	IRQ2	00	<u>61</u>
FC7	IRQ2 Enable High Bit	IRQ2ENH	00	<u>65</u>
FC8	IRQ2 Enable Low Bit	IRQ2ENL	00	<u>66</u>
FC9–FCC	Reserved	—	XX	
FCD	Interrupt Edge Select	IRQES	00	<u>67</u>
FCE	Shared Interrupt Select	IRQSS	00	<u>67</u>
FCF	Interrupt Control	IRQCTL	00	<u>68</u>
<b>GPIO Port A</b>				
FD0	Port A Address	PAADDR	00	<u>40</u>
FD1	Port A Control	PACTL	00	<u>42</u>
FD2	Port A Input Data	PAIN	XX	<u>43</u>
FD3	Port A Output Data	PAOUT	00	<u>43</u>
<b>GPIO Port B</b>				
FD4	Port B Address	PBADDR	00	<u>40</u>
FD5	Port B Control	PBCTL	00	<u>42</u>

Note: XX=Undefined.

## Reset Sources

Table 10 lists the possible sources of a System Reset.

**Table 10. Reset Sources and Resulting Reset Type**

Operating Mode	Reset Source	Special Conditions
NORMAL or HALT modes	Power-On Reset/Voltage Brown-Out.	Reset delay begins after supply voltage exceeds POR level.
	Watchdog Timer time-out when configured for Reset.	None.
	RESET pin assertion.	All reset pulses less than three system clocks in width are ignored.
	OCD initiated Reset (OCDCTL[0] set to 1).	System Reset, except the OCD is unaffected by the reset.
STOP Mode	Power-On Reset/Voltage Brown-Out.	Reset delay begins after supply voltage exceeds POR level.
	RESET pin assertion.	All reset pulses less than the specified analog delay are ignored. See the <a href="#">Electrical Characteristics chapter on page 196</a> .
	DBG pin driven Low.	None.

## Power-On Reset

Each device in the Z8 Encore! XP F0823 Series contains an internal POR circuit. The POR circuit monitors the supply voltage and holds the device in the Reset state until the supply voltage reaches a safe operating level. After the supply voltage exceeds the POR voltage threshold ( $V_{POR}$ ), the device is held in the Reset state until the POR Counter has timed out. If the crystal oscillator is enabled by the option bits, this time-out is longer.

After the Z8 Encore! XP F0823 Series device exits the POR state, the eZ8 CPU fetches the Reset vector. Following the POR, the POR status bit in Watchdog Timer Control (WDTCTL) Register is set to 1.

Figure 5 displays POR operation. For the POR threshold voltage ( $V_{POR}$ ), see the [Electrical Characteristics](#) chapter on page 196.

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**! Caution:** The frequency of the comparator output signal must not exceed one-fourth the system clock frequency.

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After reaching the reload value stored in the Timer Reload High and Low Byte registers, the timer generates an interrupt, the count value in the Timer High and Low Byte registers is reset to 0001H and counting resumes. Also, if the Timer Output alternate function is enabled, the Timer Output pin changes state (from Low to High or from High to Low) at timer reload.

Observe the following steps to configure a timer for COMPARATOR COUNTER Mode and initiating the count:

1. Write to the Timer Control Register to:
  - Disable the timer.
  - Configure the timer for COMPARATOR COUNTER Mode.
  - Select either the rising edge or falling edge of the comparator output signal for the count. This also sets the initial logic level (High or Low) for the Timer Output alternate function. However, the Timer Output function is not required to be enabled.
2. Write to the Timer High and Low Byte registers to set the starting count value. This action only affects the first pass in COMPARATOR COUNTER Mode. After the first timer reload in COMPARATOR COUNTER Mode, counting always begins at the reset value of 0001H. Generally, in COMPARATOR COUNTER Mode the Timer High and Low Byte registers must be written with the value 0001H.
3. Write to the Timer Reload High and Low Byte registers to set the reload value.
4. If appropriate, enable the timer interrupt and set the timer interrupt priority by writing to the relevant interrupt registers.
5. If using the Timer Output function, configure the associated GPIO port pin for the Timer Output alternate function.
6. Write to the Timer Control Register to enable the timer.

In COMPARATOR COUNTER Mode, the number of comparator output transitions since the timer start is computed via the following equation:

$$\text{Comparator Output Transitions} = \text{Current Count Value} - \text{Start Value}$$

## UART Control 0 and Control 1 Registers

The UART Control 0 and Control 1 registers (Table 68 and Table 69) configure the properties of the UART's transmit and receive operations. The UART Control registers must not be written while the UART is enabled.

**Table 68. UART Control 0 Register (U0CTL0)**

Bit	7	6	5	4	3	2	1	0
Field	TEN	REN	CTSE	PEN	PSEL	SBRK	STOP	LBEN
RESET	0	0	0	0	0	0	0	0
R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
Address	F42H							

Bit	Description
[7] TEN	<b>Transmit Enable</b> This bit enables or disables the transmitter. The enable is also controlled by the $\overline{\text{CTS}}$ signal and the CTSE bit. If the $\overline{\text{CTS}}$ signal is low and the CTSE bit is 1, the transmitter is enabled. 0 = Transmitter disabled. 1 = Transmitter enabled.
[6] REN	<b>Receive Enable</b> This bit enables or disables the receiver. 0 = Receiver disabled. 1 = Receiver enabled.
[5] CTSE	<b>CTSE—CTS Enable</b> 0 = The $\overline{\text{CTS}}$ signal has no effect on the transmitter. 1 = The UART recognizes the CTS signal as an enable control from the transmitter.
[4] PEN	<b>Parity Enable</b> This bit enables or disables parity. Even or odd is determined by the PSEL bit. 0 = Parity is disabled. 1 = The transmitter sends data with an additional parity bit and the receiver receives an additional parity bit .
[3] PSEL	<b>Parity Select</b> 0 = Even parity is transmitted and expected on all received data. 1 = Odd parity is transmitted and expected on all received data.
[2] SBRK	<b>Send Break</b> This bit pauses or breaks data transmission. Sending a break interrupts any transmission in progress, so ensure that the transmitter has finished sending data before setting this bit. 0 = No break is sent. 1 = Forces a break condition by setting the output of the transmitter to zero.

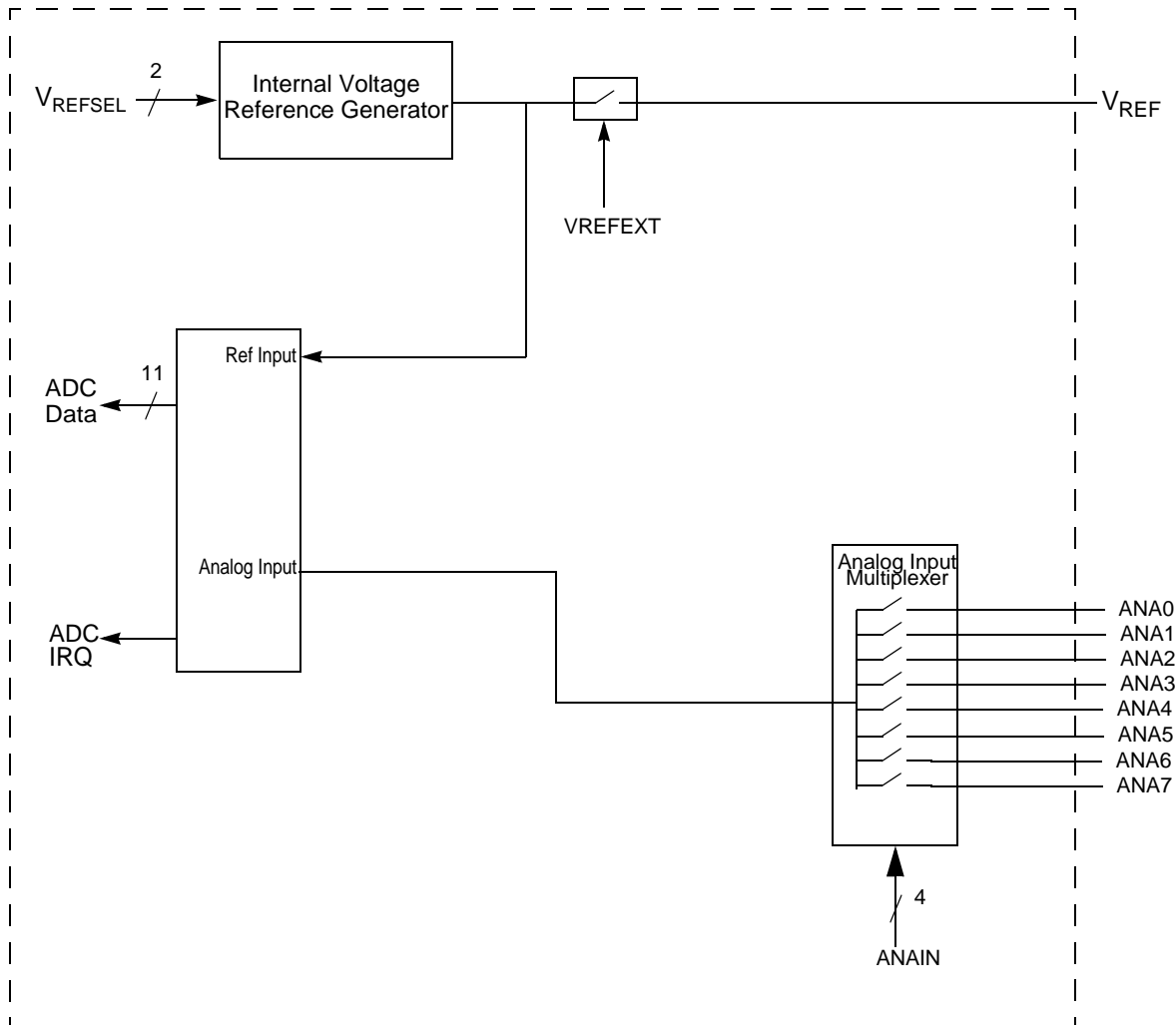


Figure 19. Analog-to-Digital Converter Block Diagram

## Operation

The output of the ADC is an 11-bit, signed, two's-complement digital value. The output generally ranges from 0 to +1023, but offset errors can cause small negative values.

The ADC registers return 13 bits of data, but the two LSBs are intended for compensation use only. When the compensation routine is performed on the 13 bit raw ADC value, two bits of resolution are lost because of a rounding error. As a result, the final value is an 11-bit number.

## Automatic Powerdown

If the ADC is idle (no conversions in progress) for 160 consecutive system clock cycles, portions of the ADC are automatically powered down. From this powerdown state, the ADC requires 40 system clock cycles to powerup. The ADC powers up when a conversion is requested by the ADC Control Register.

## Single-Shot Conversion

When configured for single-shot conversion, the ADC performs a single analog-to-digital conversion on the selected analog input channel. After completion of the conversion, the ADC shuts down. Observe the following steps for setting up the ADC and initiating a single-shot conversion:

1. Enable the acceptable analog inputs by configuring the general-purpose I/O pins for alternate function. This configuration disables the digital input and output drivers.
2. Write the ADC Control/Status Register 1 to configure the ADC
  - Write the REFSELH bit of the pair {REFSELH, REFSELL} to select the internal voltage reference level or to disable the internal reference. The REFSELH bit is contained in the ADC Control/Status Register 1.
3. Write to the ADC Control Register 0 to configure the ADC and begin the conversion. The bit fields in the ADC Control Register can be written simultaneously:
  - Write to the ANAIN[3:0] field to select from the available analog input sources (different input pins available depending on the device).
  - Clear CONT to 0 to select a single-shot conversion.
  - If the internal voltage reference must be output to a pin, set the REFEXT bit to 1. The internal voltage reference must be enabled in this case.
  - Write the REFSELL bit of the pair {REFSELH, REFSELL} to select the internal voltage reference level or to disable the internal reference. The REFSELL bit is contained in the ADC Control Register 0.
  - Set CEN to 1 to start the conversion.
4. CEN remains 1 while the conversion is in progress. A single-shot conversion requires 5129 system clock cycles to complete. If a single-shot conversion is requested from an ADC powered-down state, the ADC uses 40 additional clock cycles to power-up before beginning the 5129 cycle conversion.
5. When the conversion is complete, the ADC control logic performs the following operations:
  - 11-bit two's-complement result written to {ADCD\_H[7:0], ADCD\_L[7:5]}



- Programming operations are not limited to the page selected in the Page Select register
- Bits in the Flash Sector Protect register can be written to one or zero
- The second write of the Page Select register to unlock the Flash Controller is not necessary
- The Page Select register can be written when the Flash Controller is unlocked
- The Mass Erase command is enabled through the Flash Control Register

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**!** **Caution:** For security reasons, the Flash Controller allows only a single page to be opened for write/erase. When writing multiple Flash pages, the Flash controller must repeat the unlock sequence to select another page.

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## Flash Control Register Definitions

This section defines the features of the following Flash Control registers.

Flash Control Register: see page 141

Flash Status Register: see page 143

Flash Page Select Register: see page 143

Flash Sector Protect Register: see page 145

Flash Frequency High and Low Byte Registers: see page 145

## Flash Control Register

The Flash Controller must be unlocked using the Flash Control (FTCTL) Register before programming or erasing the Flash memory. Writing the sequence 73H 8CH, sequentially, to the Flash Control Register unlocks the Flash Controller. When the Flash Controller is unlocked, the Flash memory can be enabled for Mass Erase or Page Erase by writing the appropriate enable command to the FCTL. Page Erase applies only to the active page selected in Flash Page Select register. Mass Erase is enabled only through the On-Chip Debugger. Writing an invalid value or an invalid sequence returns the Flash Controller to its locked state. The Write-only Flash Control Register shares its Register File address with the read-only Flash Status Register.

## **OCD Unlock Sequence (8-Pin Devices Only)**

Because of pin-sharing on the 8-pin device, an unlock sequence must be performed to access the DBG pin. If this sequence is not completed during a system reset, then the PA0/DBG pin functions only as a GPIO pin.

The following sequence unlocks the DBG pin:

1. Hold PA2/RESET Low.
2. Wait 5 ms for the internal reset sequence to complete.
3. Send the following bytes serially to the debug pin:
  - DBG ← 80H (autobaud)
  - DBG ← EBH
  - DBG ← 5AH
  - DBG ← 70H
  - DBG ← CDH (32-bit unlock key)
4. Release PA2/RESET. The PA0/DBG pin is now identical in function to that of the DBG pin on the 20- or 28-pin device. To enter DEBUG Mode, reautobaud and write 80H to the OCD Control Register (see the [On-Chip Debugger Commands](#) section on page 162).

## **Breakpoints**

Execution breakpoints are generated using the BRK instruction (opcode 00H). When the eZ8 CPU decodes a BRK instruction, it signals the OCD. If breakpoints are enabled, the OCD enters DEBUG Mode and idles the eZ8 CPU. If breakpoints are not enabled, the OCD ignores the BRK signal and the BRK instruction operates as an NOP instruction.

### **Breakpoints in Flash Memory**

The BRK instruction is opcode 00H, which corresponds to the fully programmed state of a byte in Flash memory. To implement a breakpoint, write 00H to the required break address, overwriting the current instruction. To remove a breakpoint, the corresponding page of Flash memory must be erased and reprogrammed with the original data.

## **Runtime Counter**

The OCD contains a 16-bit Runtime Counter. It counts system clock cycles between breakpoints. The counter starts counting when the OCD leaves DEBUG Mode and stops counting when it enters DEBUG Mode again or when it reaches the maximum count of FFFFH.

Table 117. Rotate and Shift Instructions (Continued)

Mnemonic	Operands	Instruction
RR	dst	Rotate Right
RRC	dst	Rotate Right through Carry
SRA	dst	Shift Right Arithmetic
SRL	dst	Shift Right Logical
SWAP	dst	Swap Nibbles

## eZ8 CPU Instruction Summary

Table 118 summarizes the eZ8 CPU instruction set. The table identifies the addressing modes employed by the instruction, the effect upon the Flags Register, the number of CPU clock cycles required for the instruction fetch, and the number of CPU clock cycles required for the instruction execution.

Table 118. eZ8 CPU Instruction Summary

Assembly Mnemonic	Symbolic Operation	Address Mode		Opcode(s) (Hex)	Flags						Fetch Cycles	Instr. Cycles
		dst	src		C	Z	S	V	D	H		
ADC dst, src	$\text{dst} \leftarrow \text{dst} + \text{src} + \text{C}$	r	r	12	*	*	*	*	0	*	2	3
		r	lr	13							2	4
		R	R	14							3	3
		R	IR	15							3	4
		R	IM	16							3	3
		IR	IM	17							3	4
ADCX dst, src	$\text{dst} \leftarrow \text{dst} + \text{src} + \text{C}$	ER	ER	18	*	*	*	*	0	*	4	3
		ER	IM	19							4	3

Note: Flags Notation:

\* = Value is a function of the result of the operation.

– = Unaffected.

X = Undefined.

0 = Reset to 0.

1 = Set to 1.

Table 118. eZ8 CPU Instruction Summary (Continued)

Assembly Mnemonic	Symbolic Operation	Address Mode		Opcode(s) (Hex)	Flags						Fetch Cycles	Instr. Cycles
		dst	src		C	Z	S	V	D	H		
TCM dst, src	(NOT dst) AND src	r	r	62	–	*	*	0	–	–	2	3
		r	lr	63							2	4
		R	R	64							3	3
		R	IR	65							3	4
		R	IM	66							3	3
		IR	IM	67							3	4
TCMX dst, src	(NOT dst) AND src	ER	ER	68	–	*	*	0	–	–	4	3
		ER	IM	69							4	3
TM dst, src	dst AND src	r	r	72	–	*	*	0	–	–	2	3
		r	lr	73							2	4
		R	R	74							3	3
		R	IR	75							3	4
		R	IM	76							3	3
		IR	IM	77							3	4
TMX dst, src	dst AND src	ER	ER	78	–	*	*	0	–	–	4	3
		ER	IM	79							4	3
TRAP Vector	SP ← SP – 2 @SP ← PC SP ← SP – 1 @SP ← FLAGS PC ← @Vector	Vector		F2	–	–	–	–	–	–	2	6
WDT				5F	–	–	–	–	–	–	1	2

Note: Flags Notation:

\* = Value is a function of the result of the operation.

– = Unaffected.

X = Undefined.

0 = Reset to 0.

1 = Set to 1.







		Lower Nibble (Hex)																
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
Upper Nibble (Hex)	0	1.1 BRK	2.2 SRP IM	2.3 ADD r1,r2	2.4 ADD r1,lr2	3.3 ADD R2,R1	3.4 ADD IR2,R1	3.3 ADD R1,IM	3.4 ADD IR1,IM	4.3 ADDX ER2,ER1	4.3 ADDX IM,ER1	2.3 DJNZ r1,X	2.2 JR cc,X	2.2 LD r1,IM	3.2 JP cc,DA	1.2 INC r1	1.2 NOP	
	1	2.2 RLC R1	2.3 RLC IR1	2.3 ADC r1,r2	2.4 ADC r1,lr2	3.3 ADC R2,R1	3.4 ADC IR2,R1	3.3 ADC R1,IM	3.4 ADC IR1,IM	4.3 ADCX ER2,ER1	4.3 ADCX IM,ER1							See 2nd Opcode Map
	2	2.2 INC R1	2.3 INC IR1	2.3 SUB r1,r2	2.4 SUB r1,lr2	3.3 SUB R2,R1	3.4 SUB IR2,R1	3.3 SUB R1,IM	3.4 SUB IR1,IM	4.3 SUBX ER2,ER1	4.3 SUBX IM,ER1							1
	3	2.2 DEC R1	2.3 DEC IR1	2.3 SBC r1,r2	2.4 SBC r1,lr2	3.3 SBC R2,R1	3.4 SBC IR2,R1	3.3 SBC R1,IM	3.4 SBC IR1,IM	4.3 SBCX ER2,ER1	4.3 SBCX IM,ER1							
	4	2.2 DA R1	2.3 DA IR1	2.3 OR r1,r2	2.4 OR r1,lr2	3.3 OR R2,R1	3.4 OR IR2,R1	3.3 OR R1,IM	3.4 OR IR1,IM	4.3 ORX ER2,ER1	4.3 ORX IM,ER1							
	5	2.2 POP R1	2.3 POP IR1	2.3 AND r1,r2	2.4 AND r1,lr2	3.3 AND R2,R1	3.4 AND IR2,R1	3.3 AND R1,IM	3.4 AND IR1,IM	4.3 ANDX ER2,ER1	4.3 ANDX IM,ER1							1.2 WDT
	6	2.2 COM R1	2.3 COM IR1	2.3 TCM r1,r2	2.4 TCM r1,lr2	3.3 TCM R2,R1	3.4 TCM IR2,R1	3.3 TCM R1,IM	3.4 TCM IR1,IM	4.3 TCMX ER2,ER1	4.3 TCMX IM,ER1							1.2 STOP
	7	2.2 PUSH R2	2.3 PUSH IR2	2.3 TM r1,r2	2.4 TM r1,lr2	3.3 TM R2,R1	3.4 TM IR2,R1	3.3 TM R1,IM	3.4 TM IR1,IM	4.3 TMX ER2,ER1	4.3 TMX IM,ER1							1.2 HALT
	8	2.5 DECW RR1	2.6 DECW IRR1	2.5 LDE r1,lr2	2.9 LDEI lr1,lr2	3.2 LDX r1,ER2	3.3 LDX lr1,ER2	3.4 LDX IRR2,R1	3.5 LDX IRR2,IR1	3.4 LDX r1,rr2,X	3.4 LDX rr1,r2,X							1.2 DI
	9	2.2 RL R1	2.3 RL IR1	2.5 LDE r2,lr1	2.9 LDEI lr2,lr1	3.2 LDX r2,ER1	3.3 LDX lr2,ER1	3.4 LDX R2,IRR1	3.5 LDX IR2,IRR1	3.3 LEA r1,r2,X	3.5 LEA rr1,rr2,X							1.2 EI
	A	2.5 INCW RR1	2.6 INCW IRR1	2.3 CP r1,r2	2.4 CP r1,lr2	3.3 CP R2,R1	3.4 CP IR2,R1	3.3 CP R1,IM	3.4 CP IR1,IM	4.3 CPX ER2,ER1	4.3 CPX IM,ER1							1.4 RET
	B	2.2 CLR R1	2.3 CLR IR1	2.3 XOR r1,r2	2.4 XOR r1,lr2	3.3 XOR R2,R1	3.4 XOR IR2,R1	3.3 XOR R1,IM	3.4 XOR IR1,IM	4.3 XORX ER2,ER1	4.3 XORX IM,ER1							1.5 IRET
	C	2.2 RRC R1	2.3 RRC IR1	2.5 LDC r1,lr2	2.9 LDCI lr1,lr2	2.3 JP IRR1	2.9 LDC lr1,lr2		3.4 LD r1,r2,X	3.2 PUSHX ER2								1.2 RCF
	D	2.2 SRA R1	2.3 SRA IR1	2.5 LDC r2,lr1	2.9 LDCI lr2,lr1	2.6 CALL IRR1	2.2 BSWAP R1	3.3 CALL DA	3.4 LD r2,r1,X	3.2 POPX ER1								1.2 SCF
	E	2.2 RR R1	2.3 RR IR1	2.2 BIT p,b,r1	2.3 LD r1,lr2	3.2 LD R2,R1	3.3 LD IR2,R1	3.2 LD R1,IM	3.3 LD IR1,IM	4.2 LDX ER2,ER1	4.2 LDX IM,ER1							1.2 CCF
	F	2.2 SWAP R1	2.3 SWAP IR1	2.6 TRAP Vector	2.3 LD lr1,r2	2.8 MULT RR1	3.3 LD R2,IR1	3.3 BTJ p,b,r1,X	3.4 BTJ p,b,lr1,X									

Figure 27. First Opcode Map

		Lower Nibble (Hex)															
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Upper Nibble (Hex)	0																
	1																
	2																
	3																
	4																
	5																
	6																
	7	3 ,															
	8																
	9																
	A			3.3 CPC r1,r2	3.4 CPC r1,lr2	4.3 CPC R2,R1	4.4 CPC IR2,R1	4.3 CPC R1,IM	4.4 CPC IR1,IM	5.3 CPCX ER2,ER1	5.3 CPCX IM,ER1						
	B																
	C	3.2 SRL R1	3.3 SRL IR1														
	D																
	E									5, 4 LDWX ER2,ER1							
	F																

Figure 28. Second Opcode Map after 1FH

# Electrical Characteristics

The data in this chapter represents all known data prior to qualification and characterization of the F0823 Series of products, and is therefore subject to change. Additional electrical characteristics may be found in the individual chapters of this document.

## Absolute Maximum Ratings

Stresses greater than those listed in Table 120 may cause permanent damage to the device. These ratings are stress ratings only. Operation of the device at any condition outside those indicated in the operational sections of these specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability. For improved reliability, tie unused inputs to one of the supply voltages ( $V_{DD}$  or  $V_{SS}$ ).

**Table 120. Absolute Maximum Ratings**

Parameter	Minimum	Maximum	Units	Notes
Ambient temperature under bias	−40	+105	°C	
Storage temperature	−65	+150	°C	
Voltage on any pin with respect to $V_{SS}$	−0.3	+5.5	V	1
	−0.3	+3.9	V	2
Voltage on $V_{DD}$ pin with respect to $V_{SS}$	−0.3	+3.6	V	
Maximum current on input and/or inactive output pin	−5	+5	μA	
Maximum output current from active output pin	−25	+25	mA	
<b>8-pin Packages Maximum Ratings at 0°C to 70°C</b>				
Total power dissipation		220	mW	
Maximum current into $V_{DD}$ or out of $V_{SS}$		60	mA	
<b>20-pin Packages Maximum Ratings at 0°C to 70°C</b>				
Total power dissipation		430	mW	
Maximum current into $V_{DD}$ or out of $V_{SS}$		120	mA	
<b>28-pin Packages Maximum Ratings at 0°C to 70°C</b>				
Total power dissipation		450	mW	
Maximum current into $V_{DD}$ or out of $V_{SS}$		125	mA	

Notes: Operating temperature is specified in DC Characteristics.

1. This voltage applies to all pins except the following:  $V_{DD}$ ,  $AV_{DD}$ , pins supporting analog input (Port B[5:0], Port C[2:0]) and pins supporting the crystal oscillator (PA0 and PA1). On the 8-pin packages, this applies to all pins but  $V_{DD}$ .
2. This voltage applies to pins on the 20/28 pin packages supporting analog input (Port B[5:0], Port C[2:0]) and pins supporting the crystal oscillator (PA0 and PA1).

Table 121. DC Characteristics (Continued)

Symbol	Parameter	$T_A = -40^{\circ}\text{C to } +105^{\circ}\text{C}$ (unless otherwise specified)			Units	Conditions
		Minimum	Typical	Maximum		
$I_{LED}$	Controlled Current Drive	1.8	3	4.5	mA	{AFS2,AFS1} = {0,0}.
		2.8	7	10.5	mA	{AFS2,AFS1} = {0,1}.
		7.8	13	19.5	mA	{AFS2,AFS1} = {1,0}.
		12	20	30	mA	{AFS2,AFS1} = {1,1}.
$C_{PAD}$	GPIO Port Pad Capacitance	–	$8.0^2$	–	pF	
$C_{XIN}$	$X_{IN}$ Pad Capacitance	–	$8.0^2$	–	pF	
$C_{XOUT}$	$X_{OUT}$ Pad Capacitance	–	$9.5^2$	–	pF	
$I_{PU}$	Weak Pull-up Current	30	100	350	$\mu\text{A}$	$V_{DD} = 3.0\text{V}–3.6\text{V}$ .
$V_{RAM}$	RAM Data Retention Voltage	TBD			V	Voltage at which RAM retains static values; no reading or writing is allowed.

Notes:

1. This condition excludes all pins that have on-chip pull-ups, when driven Low.
2. These values are provided for design guidance only and are not tested in production.



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