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#### Details

Product Status	Active
Core Processor	PIC
Core Size	8-Bit
Speed	40MHz
Connectivity	I <sup>2</sup> C, SPI, UART/USART
Peripherals	Brown-out Detect/Reset, HLVD, POR, PWM, WDT
Number of I/O	36
Program Memory Size	32KB (16K x 16)
Program Memory Type	FLASH
EEPROM Size	256 x 8
RAM Size	1.5K x 8
Voltage - Supply (Vcc/Vdd)	2V ~ 5.5V
Data Converters	A/D 13x12b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Through Hole
Package / Case	40-DIP (0.600", 15.24mm)
Supplier Device Package	40-PDIP
Purchase URL	<a href="https://www.e-xfl.com/product-detail/microchip-technology/pic18lf4523-i-p">https://www.e-xfl.com/product-detail/microchip-technology/pic18lf4523-i-p</a>

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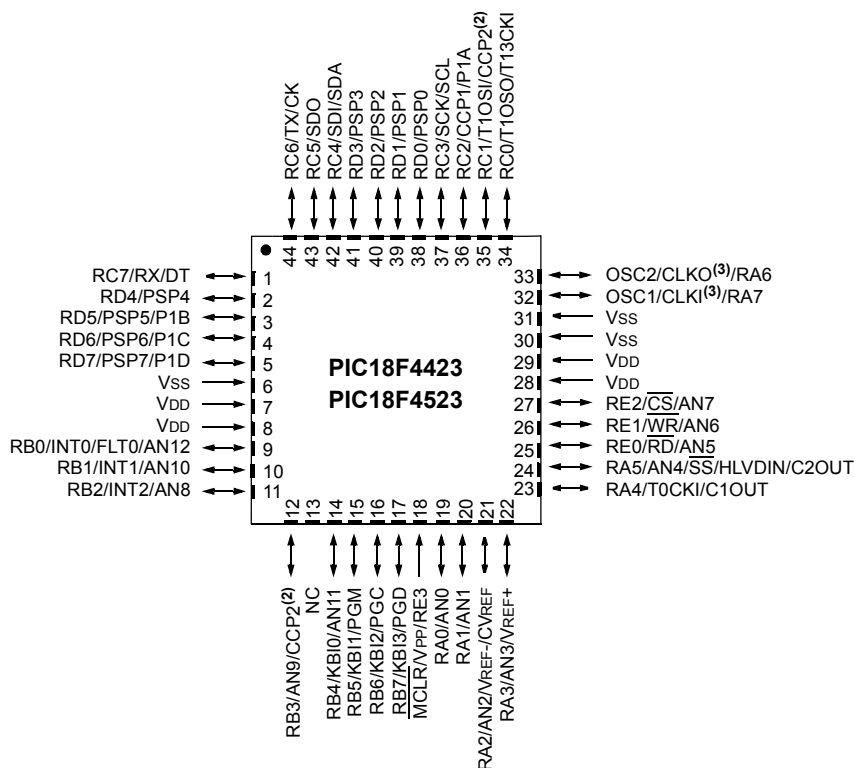
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# PIC18F2423/2523/4423/4523

## Pin Diagrams (Continued)

### 44-Pin QFN<sup>(1)</sup>



- Note 1:** It is recommended to connect the bottom pad of QFN package parts to Vss.
- Note 2:** RB3 is the alternate pin for CCP2 multiplexing.
- Note 3:** OSC1/CLKI and OSC2/CLKO are only available in select oscillator modes and when these pins are not being used as digital I/O. For additional information, see **Section 2.0 "Oscillator Configurations"** of the "PIC18F2420/2520/4420/4520 Data Sheet" (DS39631).

# PIC18F2423/2523/4423/4523

## 1.0 DEVICE OVERVIEW

This document contains device-specific information for the following devices:

- PIC18F2423
- PIC18F2523
- PIC18F4423
- PIC18F4523
- PIC18LF2423
- PIC18LF2523
- PIC18LF4423
- PIC18LF4523

**Note:** This data sheet documents only the devices' features and specifications that are in addition to, or different from, the features and specifications of the PIC18F2420/2520/4420/4520 devices. For information on the features and specifications shared by the PIC18F2423/2523/4423/4523 and PIC18F2420/2520/4420/4520 devices, see the "PIC18F2420/2520/4420/4520 Data Sheet" (DS39631).

This family offers the advantages of all PIC18 microcontrollers – namely, high computational performance at an economical price – with the addition of high-endurance, Enhanced Flash program memory. On top of these features, the PIC18F2423/2523/4423/4523 family introduces design enhancements that make these microcontrollers a logical choice for many high-performance, power-sensitive applications.

## 1.1 New Core Features

### 1.1.1 nanoWatt TECHNOLOGY

All of the devices in the PIC18F2423/2523/4423/4523 family incorporate a range of features that can significantly reduce power consumption during operation. Key items include:

- **Alternate Run Modes:** By clocking the controller from the Timer1 source or the internal oscillator block, power consumption during code execution can be reduced by as much as 90%.
- **Multiple Idle Modes:** The controller also can run with its CPU core disabled and the peripherals still active. In these states, power consumption can be reduced even further, to as little as 4% of normal operation requirements.
- **On-the-Fly Mode Switching:** The power-managed modes are invoked by user code during operation, allowing the user to incorporate power-saving ideas into their application's software design.
- **Low Consumption in Key Modules:** The power requirements for both Timer1 and the Watchdog Timer are minimized. See **Section 4.0 "Electrical Characteristics"** for values.

### 1.1.2 MULTIPLE OSCILLATOR OPTIONS AND FEATURES

All of the devices in the PIC18F2423/2523/4423/4523 family offer ten different oscillator options, allowing users a wide range of choices in developing application hardware. These include:

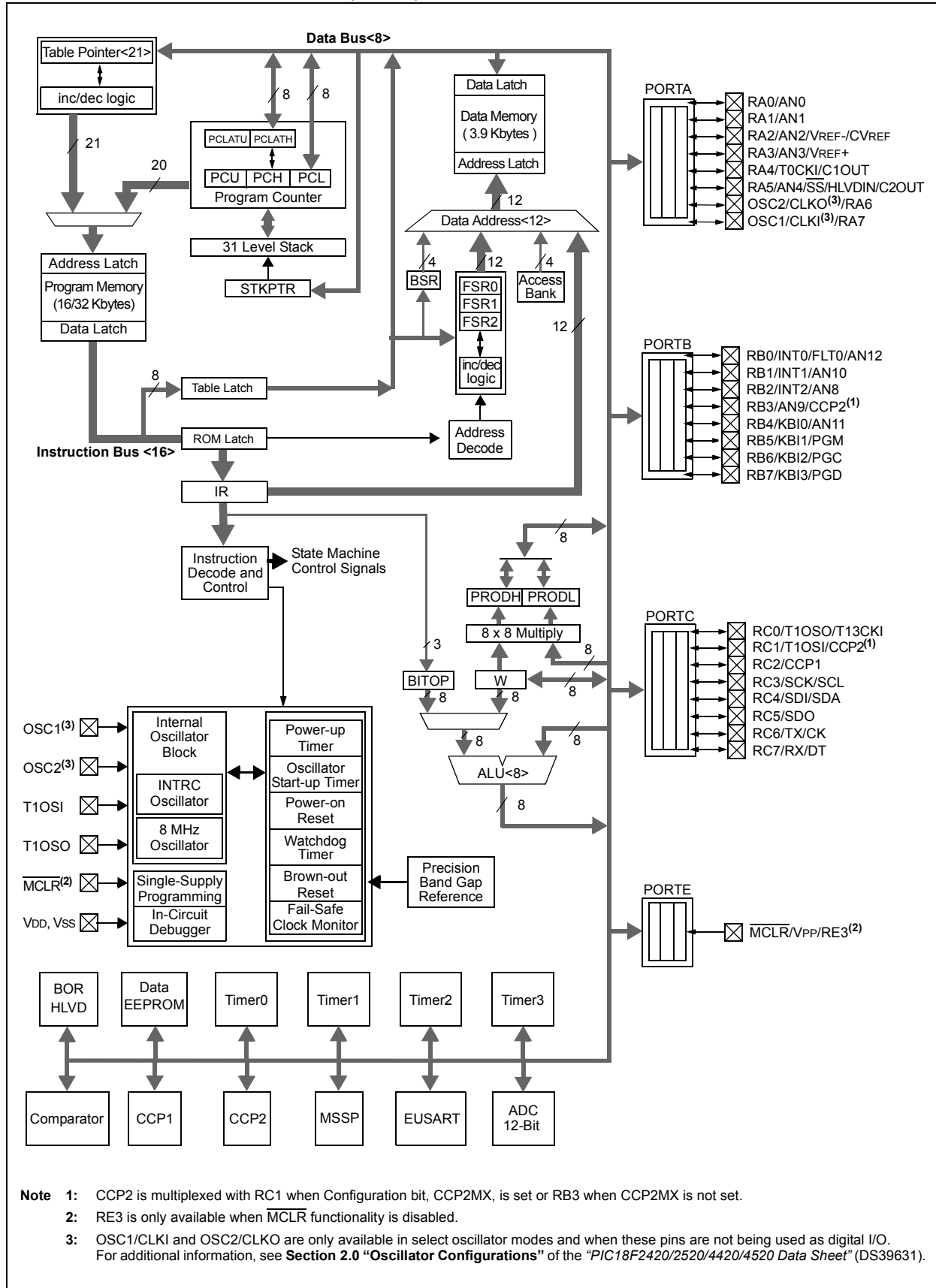
- Four Crystal modes, using crystals or ceramic resonators.
- Two External Clock modes, offering the option of using two pins (oscillator input and a divide-by-4 clock output) or one pin (oscillator input, with the second pin reassigned as general I/O).
- Two External RC Oscillator modes with the same pin options as the External Clock modes.
- An internal oscillator block that offers eight clock frequencies: an 8 MHz clock and an INTRC source (approximately 31 kHz), as well as a range of six user-selectable clock frequencies, between 125 kHz to 4 MHz. This option frees the two oscillator pins for use as additional general purpose I/O.
- A Phase Lock Loop (PLL) frequency multiplier, available to both the High-Speed Crystal and Internal Oscillator modes, allowing clock speeds of up to 40 MHz from the HS clock source. Used with the internal oscillator, the PLL gives users a complete selection of clock speeds, from 31 kHz to 32 MHz, all without using an external crystal or clock circuit.

Besides its availability as a clock source, the internal oscillator block provides a stable reference source that gives the family additional features for robust operation:

- **Fail-Safe Clock Monitor:** Constantly monitors the main clock source against a reference signal provided by the internal oscillator. If a clock failure occurs, the controller is switched to the internal oscillator block, allowing for continued operation or a safe application shutdown.
- **Two-Speed Start-up:** Allows the internal oscillator to serve as the clock source from Power-on Reset, or wake-up from Sleep mode, until the primary clock source is available.

# PIC18F2423/2523/4423/4523

**FIGURE 1-1: PIC18F2423/2523 (28-PIN) BLOCK DIAGRAM**



# PIC18F2423/2523/4423/4523

**TABLE 1-3: PIC18F4423/4523 PINOUT I/O DESCRIPTIONS (CONTINUED)**

Pin Name	Pin Number			Pin Type	Buffer Type	Description
	PDIP	QFN	TQFP			
RA0/AN0	2	19	19	I/O	TTL	PORTA is a bidirectional I/O port.
RA0				I	Analog	Digital I/O.
AN0						Analog Input 0.
RA1/AN1	3	20	20	I/O	TTL	Digital I/O.
RA1				I	Analog	Analog Input 1.
AN1						
RA2/AN2/VREF-/CVREF	4	21	21	I/O	TTL	Digital I/O.
RA2				I	Analog	Analog Input 2.
AN2				I	Analog	A/D reference voltage (low) input.
VREF-				O	Analog	Comparator reference voltage output.
CVREF						
RA3/AN3/VREF+	5	22	22	I/O	TTL	Digital I/O.
RA3				I	Analog	Analog Input 3.
AN3				I	Analog	A/D reference voltage (high) input.
VREF+						
RA4/T0CKI/C1OUT	6	23	23	I/O	ST	Digital I/O.
RA4				I	ST	Timer0 external clock input.
T0CKI				O	—	Comparator 1 output.
C1OUT						
RA5/AN4/SS/HLVDIN/C2OUT	7	24	24	I/O	TTL	Digital I/O.
RA5				I	Analog	Analog Input 4.
AN4				I	TTL	SPI slave select input.
SS				I	Analog	High/Low-Voltage Detect input.
HLVDIN				O	—	Comparator 2 output.
C2OUT						
RA6						See the OSC2/CLKO/RA6 pin.
RA7						See the OSC1/CLKI/RA7 pin.

**Legend:** TTL = TTL compatible input      CMOS = CMOS compatible input or output  
ST = Schmitt Trigger input with CMOS levels      I = Input  
O = Output      P = Power  
I<sup>2</sup>C = I<sup>2</sup>C™/SMBus

**Note 1:** Default assignment for CCP2 when Configuration bit, CCP2MX, is set.

**2:** Alternate assignment for CCP2 when Configuration bit, CCP2MX, is cleared.

# PIC18F2423/2523/4423/4523

**TABLE 1-3: PIC18F4423/4523 PINOUT I/O DESCRIPTIONS (CONTINUED)**

Pin Name	Pin Number			Pin Type	Buffer Type	Description
	PDIP	QFN	TQFP			
RC0/T1OSO/T13CKI	15	34	32	I/O	ST	PORTC is a bidirectional I/O port.  Digital I/O. Timer1 oscillator output. Timer1/Timer3 external clock input.
RC0				O	—	
T1OSO				I	ST	
RC1/T1OSI/CCP2	16	35	35	I/O	ST	Digital I/O. Timer1 oscillator input. Capture 2 input/Compare 2 output/PWM2 output.
RC1				I	CMOS	
T1OSI				I/O	ST	
CCP2 <sup>(2)</sup>						
RC2/CCP1/P1A	17	36	36	I/O	ST	Digital I/O. Capture 1 input/Compare 1 output/PWM1 output. Enhanced CCP1 output.
RC2				I/O	ST	
CCP1				O	—	
P1A						
RC3/SCK/SCL	18	37	37	I/O	ST	Digital I/O. Synchronous serial clock input/output for SPI mode. Synchronous serial clock input/output for I <sup>2</sup> C™ mode.
RC3				I/O	ST	
SCK				I/O	I <sup>2</sup> C	
SCL						
RC4/SDI/SDA	23	42	42	I/O	ST	Digital I/O. SPI data in. I <sup>2</sup> C data I/O.
RC4				I	ST	
SDI				I/O	I <sup>2</sup> C	
SDA						
RC5/SDO	24	43	43	I/O	ST	Digital I/O. SPI data out.
RC5				O	—	
SDO						
RC6/TX/CK	25	44	44	I/O	ST	Digital I/O. EUSART asynchronous transmit. EUSART synchronous clock (see related RX/DT).
RC6				O	—	
TX				I/O	ST	
CK						
RC7/RX/DT	26	1	1	I/O	ST	Digital I/O. EUSART asynchronous receive. EUSART synchronous data (see related TX/CK).
RC7				I	ST	
RX				I/O	ST	
DT						

**Legend:** TTL = TTL compatible input  
ST = Schmitt Trigger input with CMOS levels  
O = Output  
I<sup>2</sup>C = I<sup>2</sup>C™/SMBus  
CMOS = CMOS compatible input or output  
I = Input  
P = Power

**Note 1:** Default assignment for CCP2 when Configuration bit, CCP2MX, is set.

**2:** Alternate assignment for CCP2 when Configuration bit, CCP2MX, is cleared.

# PIC18F2423/2523/4423/4523

**TABLE 1-3: PIC18F4423/4523 PINOUT I/O DESCRIPTIONS (CONTINUED)**

Pin Name	Pin Number			Pin Type	Buffer Type	Description
	PDIP	QFN	TQFP			
						PORTD is a bidirectional I/O port or a Parallel Slave Port (PSP) for interfacing to a microprocessor port. These pins have TTL input buffers when the PSP module is enabled.
RD0/PSP0	19	38	38	I/O	ST	Digital I/O.
RD0				I/O	TTL	Parallel Slave Port data.
PSP0						
RD1/PSP1	20	39	39	I/O	ST	Digital I/O.
RD1				I/O	TTL	Parallel Slave Port data.
PSP1						
RD2/PSP2	21	40	40	I/O	ST	Digital I/O.
RD2				I/O	TTL	Parallel Slave Port data.
PSP2						
RD3/PSP3	22	41	41	I/O	ST	Digital I/O.
RD3				I/O	TTL	Parallel Slave Port data.
PSP3						
RD4/PSP4	27	2	2	I/O	ST	Digital I/O.
RD4				I/O	TTL	Parallel Slave Port data.
PSP4						
RD5/PSP5/P1B	28	3	3	I/O	ST	Digital I/O.
RD5				I/O	TTL	Parallel Slave Port data.
PSP5				O	—	Enhanced CCP1 output.
P1B						
RD6/PSP6/P1C	29	4	4	I/O	ST	Digital I/O.
RD6				I/O	TTL	Parallel Slave Port data.
PSP6				O	—	Enhanced CCP1 output.
P1C						
RD7/PSP7/P1D	30	5	5	I/O	ST	Digital I/O.
RD7				I/O	TTL	Parallel Slave Port data.
PSP7				O	—	Enhanced CCP1 output.
P1D						

**Legend:** TTL = TTL compatible input      CMOS = CMOS compatible input or output  
ST = Schmitt Trigger input with CMOS levels      I = Input  
O = Output      P = Power  
I<sup>2</sup>C = I<sup>2</sup>C™/SMBus

**Note 1:** Default assignment for CCP2 when Configuration bit, CCP2MX, is set.  
**2:** Alternate assignment for CCP2 when Configuration bit, CCP2MX, is cleared.



# PIC18F2423/2523/4423/4523

The analog reference voltage is software selectable to either the device's positive and negative supply voltage (VDD and VSS), or the voltage level on the RA3/AN3/VREF+ and RA2/AN2/VREF-/CVREF pins.

The A/D Converter has a unique feature of being able to operate while the device is in Sleep mode. To operate in Sleep, the A/D conversion clock must be derived from the A/D's internal RC oscillator.

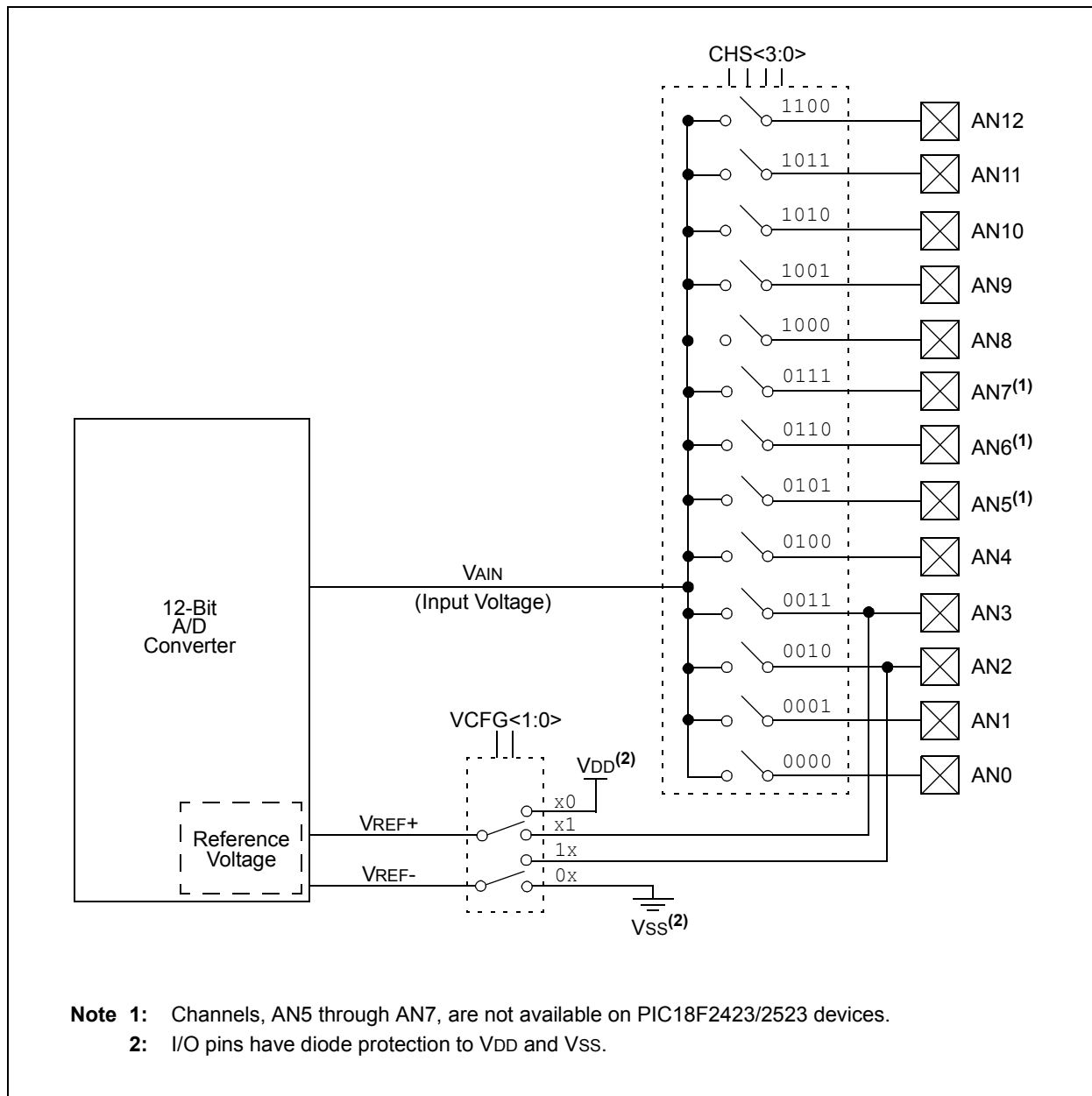
The output of the sample and hold is the input into the converter, which generates the result via successive approximation.

A device Reset forces all registers to their Reset state. This forces the A/D module to be turned off and any conversion in progress is aborted.

Each port pin associated with the A/D Converter can be configured as an analog input or as a digital I/O. The ADRESH and ADRESL registers contain the result of the A/D conversion. When the A/D conversion is complete, the result is loaded into the ADRESH:ADRESL register pair, the GO/DONE bit (ADCON0<1>) is cleared and A/D Interrupt Flag bit, ADIF, is set.

The block diagram of the A/D module is shown in Figure 2-1.

**FIGURE 2-1: A/D BLOCK DIAGRAM**



## 2.2 Selecting and Configuring Acquisition Time

The ADCON2 register allows the user to select an acquisition time that occurs each time the GO/DONE bit is set. It also gives users the option of having an automatically determined acquisition time.

Acquisition time may be set with the ACQT<2:0> bits (ADCON2<5:3>), which provide a range of 2 to 20 TAD. When the GO/DONE bit is set, the A/D module continues to sample the input for the selected acquisition time, then automatically begins a conversion. Since the acquisition time is programmed, there may be no need to wait for an acquisition time between selecting a channel and setting the GO/DONE bit.

Manual acquisition time is selected when ACQT<2:0> = 000. When the GO/DONE bit is set, sampling is stopped and a conversion begins. The user is responsible for ensuring the required acquisition time has passed between selecting the desired input channel and setting the GO/DONE bit. This option is also the default Reset state of the ACQT<2:0> bits and is compatible with devices that do not offer programmable acquisition times.

In either case, when the conversion is completed, the GO/DONE bit is cleared, the ADIF flag is set and the A/D begins sampling the currently selected channel again. If an acquisition time is programmed, there is nothing to indicate if the acquisition time has ended or if the conversion has begun.

## 2.3 Selecting the A/D Conversion Clock

The A/D conversion time per bit is defined as TAD. The A/D conversion requires 13 TAD per 12-bit conversion. The source of the A/D conversion clock is software selectable.

There are seven possible options for TAD:

- 2 TOSC
- 4 TOSC
- 8 TOSC
- 16 TOSC
- 32 TOSC
- 64 TOSC
- Internal RC Oscillator

For correct A/D conversions, the A/D conversion clock (TAD) must be as short as possible, but greater than the minimum TAD. (For more information, see parameter 130 on page 41.)

Table 2-2 shows the resultant TAD times derived from the device operating frequencies and the A/D clock source selected.

**TABLE 2-2: TAD vs. DEVICE OPERATING FREQUENCIES**

A/D Clock Source (TAD)		Assumes TAD Min. = 0.8 $\mu$ s
Operation	ADCS<2:0>	Maximum Fosc
2 TOSC	000	2.50 MHz
4 TOSC	100	5.00 MHz
8 TOSC	001	10.00 MHz
16 TOSC	101	20.00 MHz
32 TOSC	010	40.00 MHz
64 TOSC	110	40.00 MHz
RC <sup>(2)</sup>	x11	1.00 MHz <sup>(1)</sup>

**Note 1:** The RC source has a typical TAD time of 2.5  $\mu$ s.

**2:** For device frequencies above 1 MHz, the device must be in Sleep for the entire conversion or a Fosc divider should be used instead; otherwise, the A/D accuracy specification may not be met.

## 2.6 A/D Conversions

Figure 2-4 shows the operation of the A/D Converter after the  $\overline{\text{GO/DONE}}$  bit has been set and the  $\text{ACQT}<2:0>$  bits are cleared. A conversion is started after the following instruction to allow entry into Sleep mode before the conversion begins.

Figure 2-5 shows the operation of the A/D Converter after the  $\overline{\text{GO/DONE}}$  bit has been set, the  $\text{ACQT}<2:0>$  bits have been set to '010' and a 4 TAD acquisition time has been selected before the conversion starts.

Clearing the  $\overline{\text{GO/DONE}}$  bit during a conversion will abort the current conversion. The A/D Result register pair will NOT be updated with the partially completed A/D conversion sample. This means, the  $\text{ADRESH:ADRESL}$  registers will continue to contain the value of the last completed conversion (or the last value written to the  $\text{ADRESH:ADRESL}$  registers).

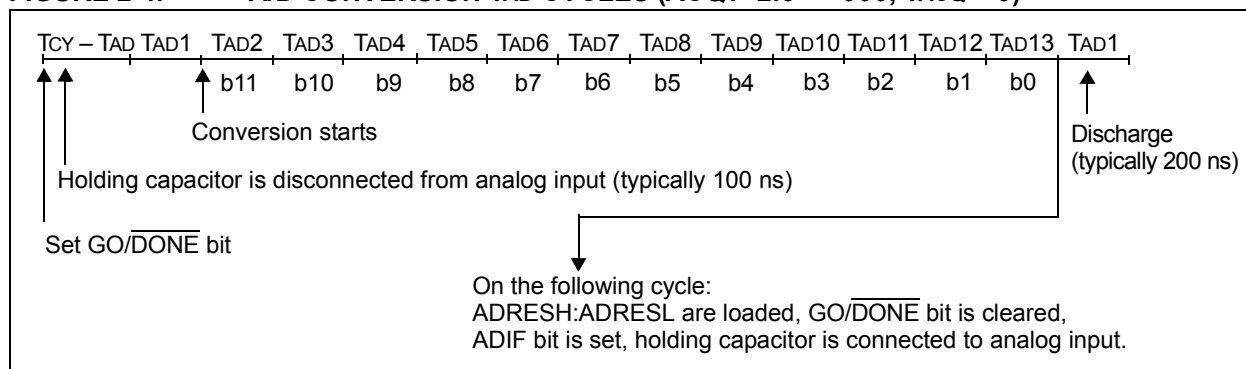
After the A/D conversion is completed or aborted, a 2  $\text{Tcy}$  wait is required before the next acquisition can be started. After this wait, acquisition on the selected channel is automatically started.

**Note:** The  $\overline{\text{GO/DONE}}$  bit should **NOT** be set in the same instruction that turns on the A/D. Code should wait at least 3 TAD after enabling the A/D before beginning an acquisition and conversion cycle.

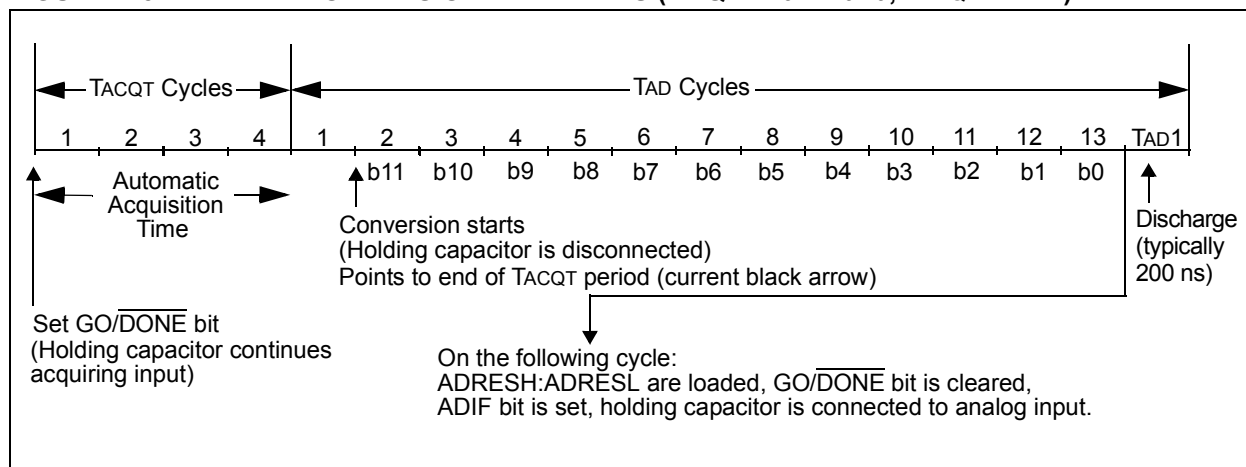
## 2.7 Discharge

The discharge phase is used to initialize the value of the holding capacitor. The array is discharged before every sample. This feature helps to optimize the unity-gain amplifier, as the circuit always needs to charge the capacitor array, rather than charge/discharge based on previous measure values.

**FIGURE 2-4: A/D CONVERSION TAD CYCLES ( $\text{ACQT}<2:0> = 000$ ,  $\text{Tacq} = 0$ )**



**FIGURE 2-5: A/D CONVERSION TAD CYCLES ( $\text{ACQT}<2:0> = 010$ ,  $\text{Tacq} = 4 \text{ TAD}$ )**



# PIC18F2423/2523/4423/4523

## 2.8 Use of the CCP2 Trigger

An A/D conversion can be started by the Special Event Trigger of the CCP2 module. This requires that the CCP2M<3:0> bits (CCP2CON<3:0>) be programmed as '1011' and that the A/D module is enabled (ADON bit is set). When the trigger occurs, the GO/DONE bit will be set, starting the A/D acquisition and conversion, and the Timer1 (or Timer3) counter will be reset to zero. Timer1 (or Timer3) is reset to automatically repeat the A/D acquisition period with minimal software overhead (moving ADRESH:ADRESL to the desired location).

The appropriate analog input channel must be selected and the minimum acquisition period is either timed by the user or an appropriate TACQ time is selected before the Special Event Trigger sets the GO/DONE bit (starts a conversion).

If the A/D module is not enabled (ADON is cleared), the Special Event Trigger will be ignored by the A/D module, but will still reset the Timer1 (or Timer3) counter.

**TABLE 2-3: REGISTERS ASSOCIATED WITH A/D OPERATION**

Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Reset Values on page
INTCON	GIE/GIEH	PEIE/GIEL	TMR0IE	INT0IE	RBIE	TMR0IF	INT0IF	RBIF	(Note 4)
PIR1	PSPIF <sup>(1)</sup>	ADIF	RCIF	TXIF	SSPIF	CCP1IF	TMR2IF	TMR1IF	(Note 4)
PIE1	PSPIE <sup>(1)</sup>	ADIE	RCIE	TXIE	SSPIE	CCP1IE	TMR2IE	TMR1IE	(Note 4)
IPR1	PSPIP <sup>(1)</sup>	ADIP	RCIP	TXIP	SSPIP	CCP1IP	TMR2IP	TMR1IP	(Note 4)
PIR2	OSCFIF	CMIF	—	EEIF	BCLIF	HLVDIF	TMR3IF	CCP2IF	(Note 4)
PIE2	OSCFIE	CMIE	—	EEIE	BCLIE	HLVDIE	TMR3IE	CCP2IE	(Note 4)
IPR2	OSCFIP	CMIP	—	EEIP	BCLIP	HLVDIP	TMR3IP	CCP2IP	(Note 4)
ADRESH	A/D Result Register High Byte								(Note 4)
ADRESL	A/D Result Register Low Byte								(Note 4)
ADCON0	—	—	CHS3	CHS2	CHS1	CHS0	GO/DONE	ADON	(Note 4)
ADCON1	—	—	VCFG1	VCFG0	PCFG3	PCFG2	PCFG1	PCFG0	(Note 4)
ADCON2	ADFM	—	ACQT2	ACQT1	ACQT0	ADCS2	ADCS1	ADCS0	(Note 4)
PORTA	RA7 <sup>(2)</sup>	RA6 <sup>(2)</sup>	RA5	RA4	RA3	RA2	RA1	RA0	(Note 4)
TRISA	TRISA7 <sup>(2)</sup>	TRISA6 <sup>(2)</sup>	PORTA Data Direction Control Register						(Note 4)
PORTB	RB7	RB6	RB5	RB4	RB3	RB2	RB1	RB0	(Note 4)
TRISB	PORTB Data Direction Control Register								(Note 4)
LATB	PORTB Data Latch Register (Read and Write to Data Latch)								(Note 4)
PORTE <sup>(1)</sup>	—	—	—	—	RE3 <sup>(3)</sup>	RE2	RE1	RE0	(Note 4)
TRISE <sup>(1)</sup>	IBF	OBF	IBOV	PSPMODE	—	TRISE2	TRISE1	TRISE0	(Note 4)
LATE <sup>(1)</sup>	—	—	—	—	—	PORTE Data Latch Register			(Note 4)

**Legend:** — = unimplemented, read as '0'. Shaded cells are not used for A/D conversion.

**Note 1:** These registers and/or bits are not implemented on PIC18F2423/2523 devices and are read as '0'.

**2:** PORTA<7:6> and their direction bits are individually configured as port pins based on various primary oscillator modes. When disabled, these bits read as '0'.

**3:** RE3 port bit is available only as an input pin when the MCLRE Configuration bit is '0'.

**4:** For these Reset values, see **Section 4.0 "Reset"** of the "PIC18F2420/2520/4420/4520 Data Sheet" (DS39631).

# PIC18F2423/2523/4423/4523

## 3.0 SPECIAL FEATURES OF THE CPU

**Note:** For additional details on the Configuration bits, refer to **Section 23.1 “Configuration Bits”** in the “PIC18F2420/2520/4420/4520 Data Sheet” (DS39631). Device ID information presented in this section is for the PIC18F2423/2523/4423/4523 devices only.

## 3.1 Device ID Registers

The Device ID registers are read-only registers. They identify the device type and revision for device programmers and can be read by firmware using table reads.

**TABLE 3-1: DEVICE IDs**

File Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Default/ Unprogrammed Value
3FFFFEh	DEV3	DEV2	DEV1	DEV0	REV3	REV2	REV1	REV0	xxxx xxxx <sup>(2)</sup>
3FFFFh	DEV11	DEV10	DEV9	DEV8	DEV7	DEV6	DEV5	DEV4	xxxx xxxx <sup>(2)</sup>

**Legend:** x = unknown, u = unchanged, — = unimplemented. Shaded cells are unimplemented, read as '0'.

**Note 1:** DEVID registers are read-only and cannot be programmed by the user.

**2:** See Register 3-1 and Register 3-2 for DEVID1 and DEVID2 values.

**REGISTER 3-1: DEVID1: DEVICE ID REGISTER 1 FOR PIC18F2423/2523/4423/4523**

R	R	R	R	R	R	R	R
DEV3	DEV2	DEV1	DEV0	REV3	REV2	REV1	REV0
bit 7				bit 0			

**Legend:**

R = Read-only bit

P = Programmable bit

U = Unimplemented bit, read as '0'

-n = Value when device is unprogrammed

u = Unchanged from programmed state

bit 7-4 **DEV<3:0>:** Device ID bits

1101 = PIC18F4423

1001 = PIC18F4523

0101 = PIC18F2423

0001 = PIC18F2523

bit 3-0 **REV<3:0>:** Revision ID bits

These bits are used to indicate the device revision.

# PIC18F2423/2523/4423/4523

## 4.0 ELECTRICAL CHARACTERISTICS

**Note:** Other than some basic data, this section documents only the PIC18F2423/2523/4423/4523 devices' specifications that differ from those of the PIC18F2420/2520/4420/4520 devices. For detailed information on the electrical specifications shared by the PIC18F2423/2523/4423/4523 and PIC18F2420/2520/4420/4520 devices, see the "PIC18F2420/2520/4420/4520 Data Sheet" (DS39631).

### Absolute Maximum Ratings<sup>(†)</sup>

Ambient temperature under bias .....	-40°C to +125°C
Storage temperature .....	-65°C to +150°C
Voltage on any pin with respect to VSS (except VDD and $\overline{\text{MCLR}}$ ) .....	-0.3V to (VDD + 0.3V)
Voltage on VDD with respect to VSS .....	-0.3V to +7.5V
Voltage on $\overline{\text{MCLR}}$ with respect to VSS ( <b>Note 2</b> ) .....	0V to +13.25V
Total power dissipation ( <b>Note 1</b> ) .....	1.0W
Maximum current out of VSS pin .....	300 mA
Maximum current into VDD pin .....	250 mA
Input clamp current, I <sub>IK</sub> (V <sub>I</sub> < 0 or V <sub>I</sub> > VDD) .....	±20 mA
Output clamp current, I <sub>OK</sub> (V <sub>O</sub> < 0 or V <sub>O</sub> > VDD) .....	±20 mA
Maximum output current sunk by any I/O pin .....	25 mA
Maximum output current sourced by any I/O pin .....	25 mA
Maximum current sunk by all ports .....	200 mA
Maximum current sourced by all ports .....	200 mA

**Note 1:** Power dissipation is calculated as follows:

$$P_{dis} = V_{DD} \times \{I_{DD} - \sum I_{OH}\} + \sum \{(V_{DD} - V_{OH}) \times I_{OH}\} + \sum (V_{OL} \times I_{OL})$$

- 2:** Voltage spikes below VSS at the  $\overline{\text{MCLR}}$ /VPP/RE3 pin, inducing currents greater than 80 mA, may cause latch-up. Thus, a series resistor of 50-100Ω should be used when applying a "low" level to the  $\overline{\text{MCLR}}$ /VPP/RE3 pin, rather than pulling this pin directly to VSS.

**† NOTICE:** Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at those or any other conditions above those indicated in the operation listings of this specification is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.

# PIC18F2423/2523/4423/4523

FIGURE 4-1: PIC18F2423/2523/4423/4523 VOLTAGE-FREQUENCY GRAPH (INDUSTRIAL)

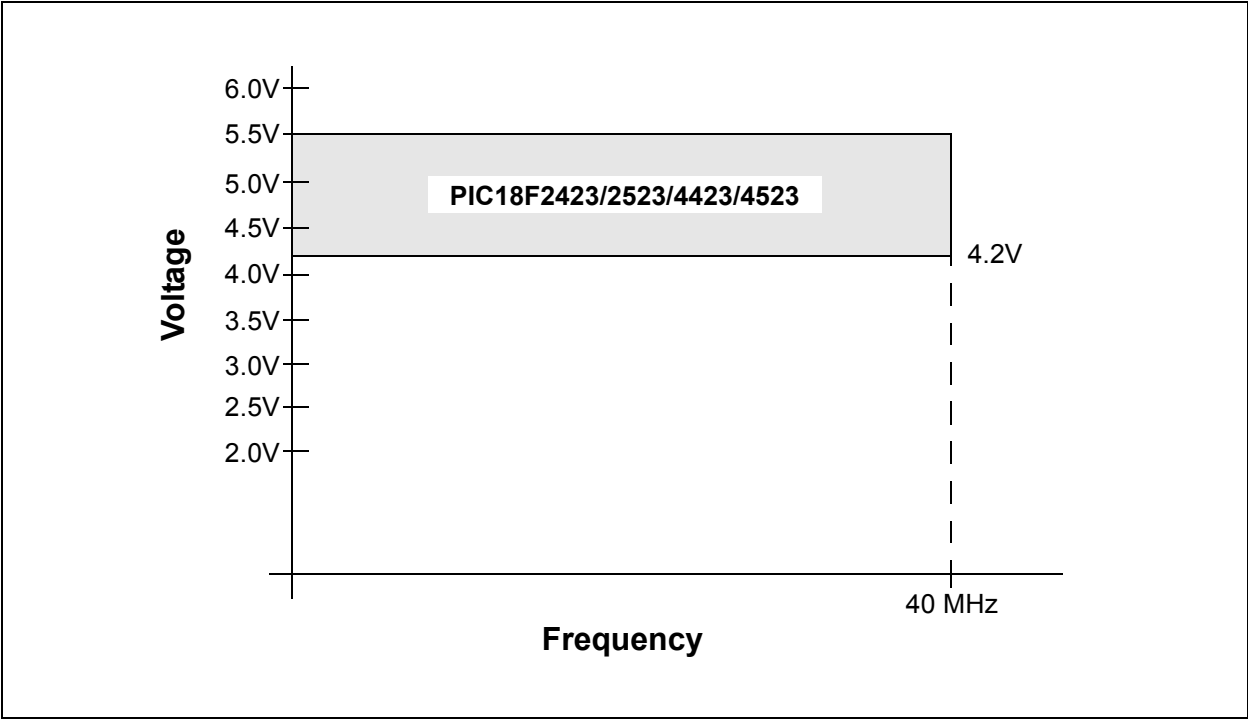
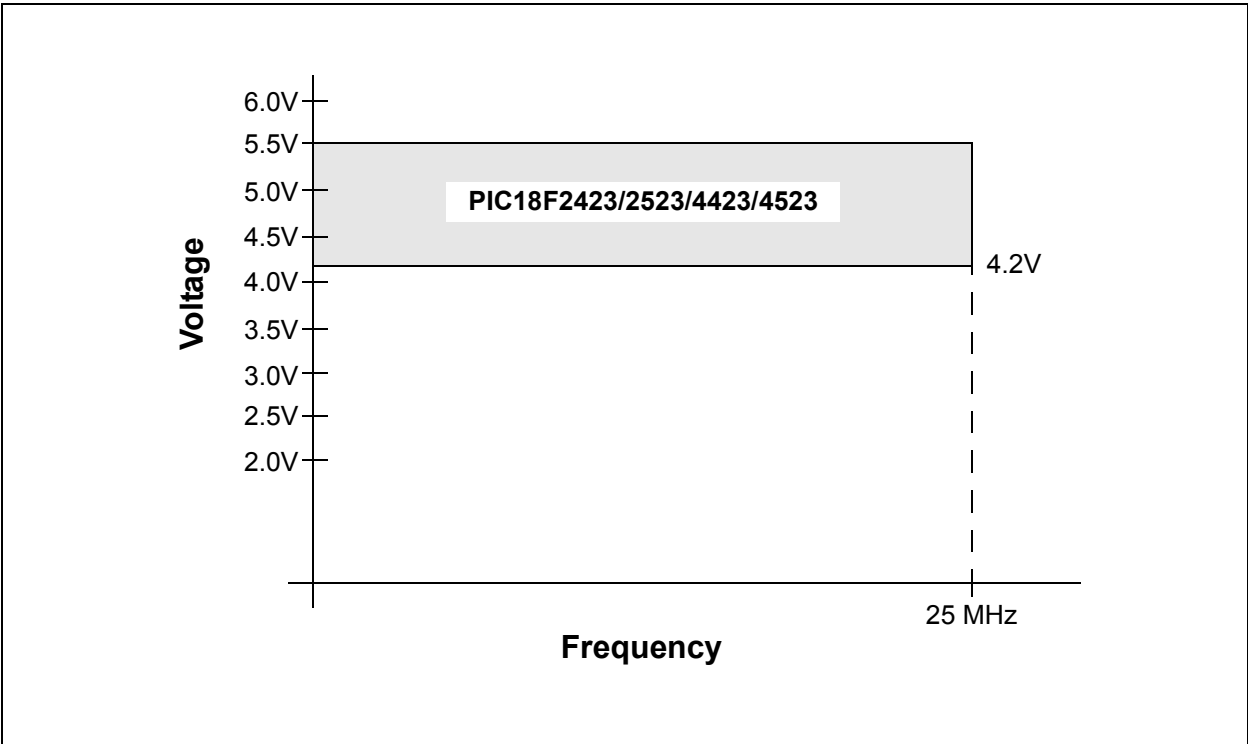
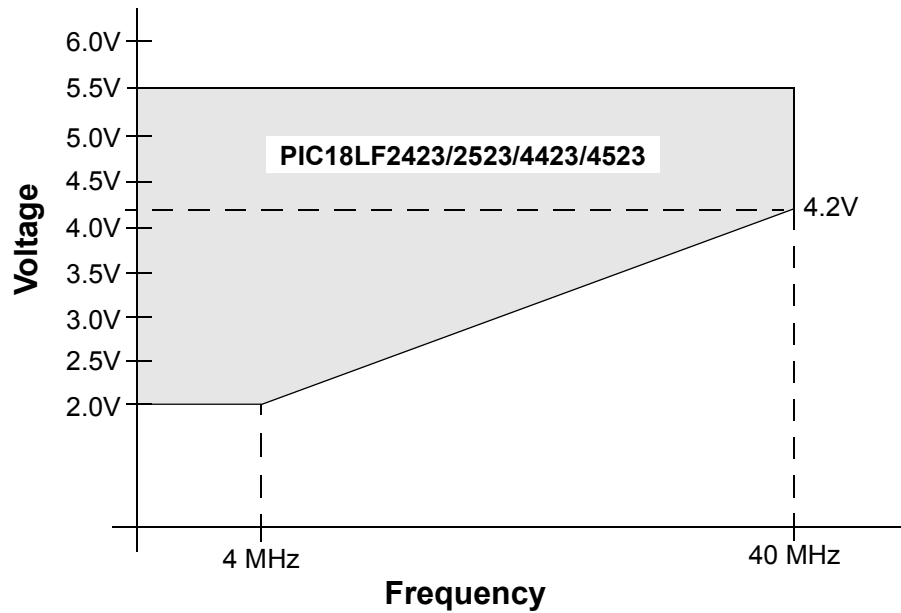


FIGURE 4-2: PIC18F2423/2523/4423/4523 VOLTAGE-FREQUENCY GRAPH (EXTENDED)



# PIC18F2423/2523/4423/4523

FIGURE 4-3: PIC18LF2423/2523/4423/4523 VOLTAGE-FREQUENCY GRAPH (INDUSTRIAL)



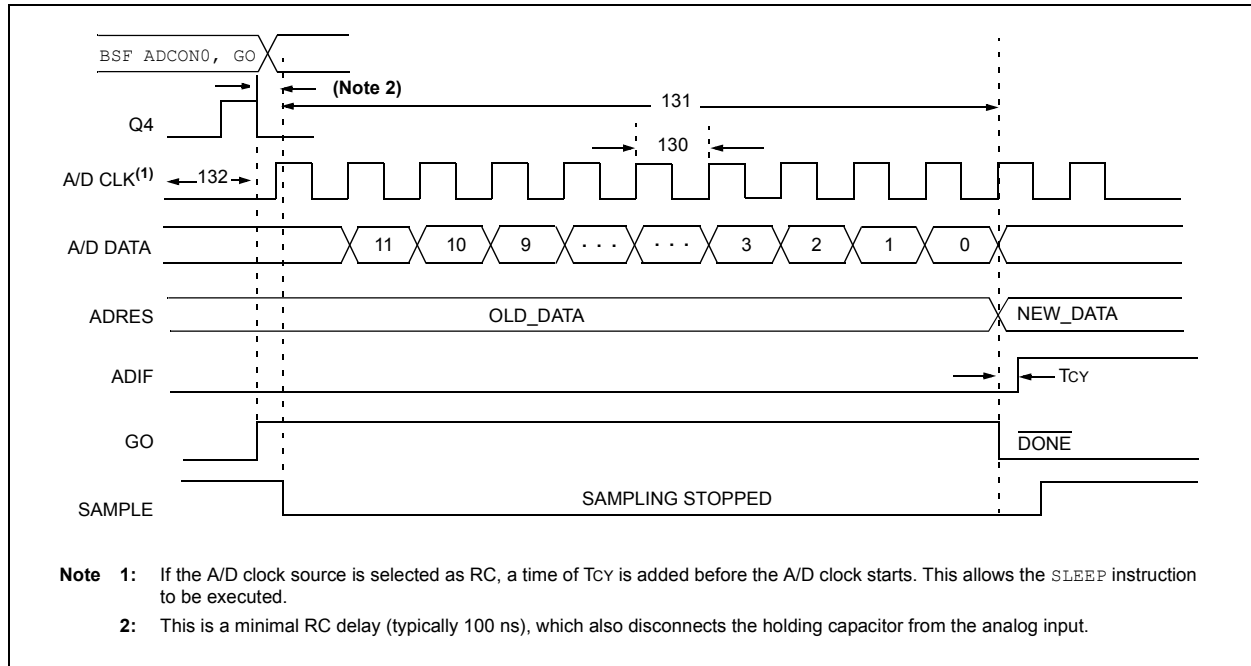
$$F_{MAX} = (16.36 \text{ MHz/V}) (V_{DDAPP\text{MIN}} - 2.0\text{V}) + 4 \text{ MHz}$$

**Note:**  $V_{DDAPP\text{MIN}}$  is the minimum voltage of the PIC<sup>®</sup> device in the application.



# PIC18F2423/2523/4423/4523

**FIGURE 4-4: A/D CONVERSION TIMING**



**TABLE 4-2: A/D CONVERSION REQUIREMENTS**

Param No.	Symbol	Characteristic		Min	Max	Units	Conditions
130	TAD	A/D Clock Period	PIC18FXXXX	0.8	12.5 <sup>(1)</sup>	μs	TOSC based, VREF ≥ 3.0V
			PIC18LFXXXX	1.4	25.0 <sup>(1)</sup>	μs	VDD = 3.0V; TOSC based, VREF full range
			PIC18FXXXX	—	1	μs	A/D RC mode
			PIC18LFXXXX	—	3	μs	VDD = 3.0V; A/D RC mode
131	TCNV	Conversion Time (not including acquisition time) <sup>(2)</sup>		13	14	TAD	
132	TACQ	Acquisition Time <sup>(3)</sup>		1.4	—	μs	
135	TSWC	Switching Time from Convert → Sample		—	(Note 4)		
137	TDIS	Discharge Time		0.2	—	μs	

**Note 1:** The time of the A/D clock period is dependent on the device frequency and the TAD clock divider.

**Note 2:** ADRES registers may be read on the following  $T_{CY}$  cycle.

**Note 3:** The time for the holding capacitor to acquire the “New” input voltage when the voltage changes full scale after the conversion ( $V_{DD}$  to  $V_{SS}$  or  $V_{SS}$  to  $V_{DD}$ ). The source impedance ( $R_s$ ) on the input channels is 50 $\Omega$ .

**Note 4:** On the following cycle of the device clock.

# PIC18F2423/2523/4423/4523

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NOTES:

# PIC18F2423/2523/4423/4523

## APPENDIX A: REVISION HISTORY

### Revision A (June 2006)

Original data sheet for PIC18F2423/2523/4423/4523 devices.

### Revision B (January 2007)

This revision includes updates to the packaging diagrams.

### Revision C (September 2009)

Electrical specifications updated. Preliminary condition status removed. Converted document to the "mini data sheet" format.

## APPENDIX B: DEVICE DIFFERENCES

The differences between the devices listed in this data sheet are shown in Table B-1.

**TABLE B-1: DEVICE DIFFERENCES**

Features	PIC18F2423	PIC18F2523	PIC18F4423	PIC18F4523
Program Memory (Bytes)	16384	32768	16384	32768
Program Memory (Instructions)	8192	16384	8192	16384
Interrupt Sources	19	19	20	20
I/O Ports	Ports A, B, C, (E)	Ports A, B, C, (E)	Ports A, B, C, D, E	Ports A, B, C, D, E
Capture/Compare/PWM Modules	2	2	1	1
Enhanced Capture/Compare/PWM Modules	0	0	1	1
Parallel Communications (PSP)	No	No	Yes	Yes
12-Bit Analog-to-Digital Module	10 Input Channels	10 Input Channels	13 Input Channels	13 Input Channels
Packages	28-Pin PDIP 28-Pin SOIC 28-Pin QFN	28-Pin PDIP 28-Pin SOIC 28-Pin QFN	40-Pin PDIP 44-Pin TQFP 44-Pin QFN	40-Pin PDIP 44-Pin TQFP 44-Pin QFN

# PIC18F2423/2523/4423/4523

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NOTES:

# PIC18F2423/2523/4423/4523

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