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#### What is "Embedded - Microcontrollers"?

"Embedded - Microcontrollers" refer to small, integrated circuits designed to perform specific tasks within larger systems. These microcontrollers are essentially compact computers on a single chip, containing a processor core, memory, and programmable input/output peripherals. They are called "embedded" because they are embedded within electronic devices to control various functions, rather than serving as standalone computers. Microcontrollers are crucial in modern electronics, providing the intelligence and control needed for a wide range of applications.

Applications of "<u>Embedded -</u> <u>Microcontrollers</u>"

#### Details

•XEI

Product Status	Obsolete
Core Processor	F <sup>2</sup> MC-16FX
Core Size	16-Bit
Speed	32MHz
Connectivity	CANbus, LINbus, SCI, UART/USART
Peripherals	DMA, LVD, POR, PWM, WDT
Number of I/O	37
Program Memory Size	160KB (160K x 8)
Program Memory Type	FLASH
EEPROM Size	<u>.</u>
RAM Size	10K x 8
Voltage - Supply (Vcc/Vdd)	2.7V ~ 5.5V
Data Converters	A/D 16x8/10b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 125°C (TA)
Mounting Type	Surface Mount
Package / Case	48-LQFP
Supplier Device Package	48-LQFP (7x7)
Purchase URL	https://www.e-xfl.com/product-detail/infineon-technologies/mb96f615rbpmc-gs-ujere2

Email: info@E-XFL.COM

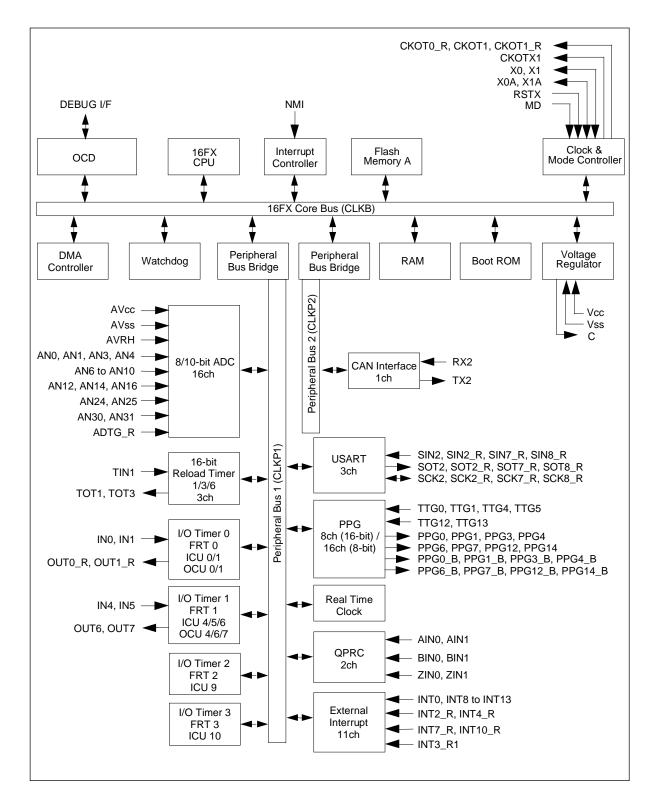
Address: Room A, 16/F, Full Win Commercial Centre, 573 Nathan Road, Mongkok, Hong Kong



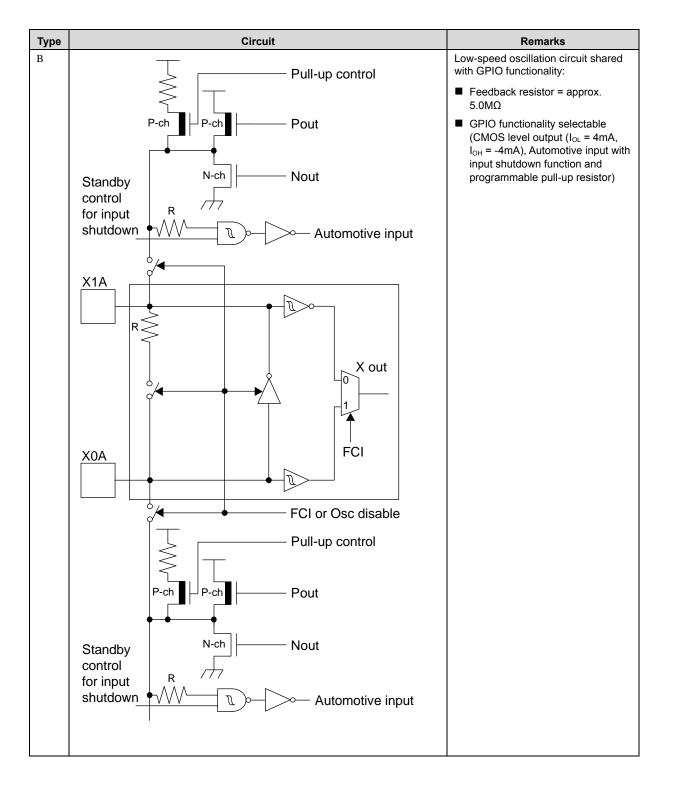
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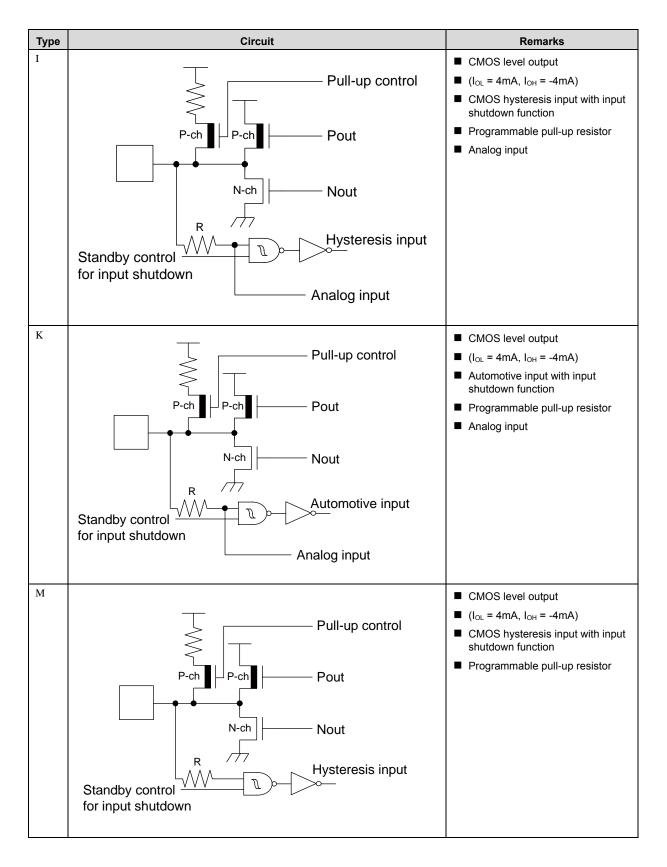
# 2. Block Diagram



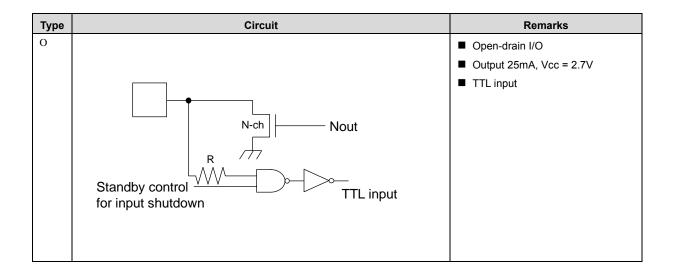














# 9. User ROM Memory Map for Flash Devices

		CY96F612	CY96F613	CY96F615	
		01901012	01901013	01901015	
CPU mode address	Flash memory mode address	Flash size 32.5KB + 32KB	Flash size 64.5KB + 32KB	Flash size 128.5KB + 32KB	
FF:FFFF <sub>H</sub> FF:8000 <sub>H</sub>	3F:FFFF <sub>H</sub> 3F:8000 <sub>H</sub>	SA39 - 32KB	SA39 - 64KB	SA39 - 64KB	
FF:7FFF <sub>H</sub> FF:0000 <sub>H</sub>	3F:7FFF <sub>H</sub> 3F:0000 <sub>H</sub>		SA39 - 04NB	5A39 - 04KB	Bank A of Flash A
FE:FFFF <sub>H</sub>	3E:FFFF <sub>H</sub>			SA38 - 64KB	BunkA of HushA
FE:0000 <sub>H</sub>	3E:0000 <sub>H</sub>	-			
FD:FFFF <sub>H</sub>		Reserved	Reserved	Reserved	
DF:9FFF <sub>H</sub> DF:8000 <sub>H</sub>	1F:9FFF <sub>H</sub> 1F:8000 <sub>H</sub>	SA4 - 8KB	SA4 - 8KB	SA4 - 8KB	7
DF:7FFF <sub>H</sub> DF:6000 <sub>H</sub>	1F:7FFF <sub>H</sub> 1F:6000 <sub>H</sub>	SA3 - 8KB	SA3 - 8KB	SA3 - 8KB	Darely D. of Elev. L. A.
DF:5FFF <sub>H</sub> DF:4000 <sub>H</sub>	1F:5FFF <sub>н</sub> 1F:4000 <sub>н</sub>	SA2 - 8KB	SA2 - 8KB	SA2 - 8KB	Bank B of Flash A
DF:3FFF <sub>H</sub> DF:2000 <sub>H</sub>	1F:3FFF <sub>H</sub> 1F:2000 <sub>H</sub>	SA1 - 8KB	SA1 - 8KB	SA1 - 8KB	
DF:1FFF <sub>H</sub> DF:0000 <sub>H</sub>	1F:1FFF <sub>H</sub> 1F:0000 <sub>H</sub>	SAS - 512B*	SAS - 512B*	SAS - 512B*	Bank A of Flash A
DE:FFFF <sub>H</sub> DE:0000 <sub>H</sub>	**	Reserved	Reserved	Reserved	

\*: Physical address area of SAS-512B is from DF:0000<sub>H</sub> to DF:01FF<sub>H</sub>. Others (from DF:0200<sub>H</sub> to DF:1FFF<sub>H</sub>) is mirror area of SAS-512B. Sector SAS contains the ROM configuration block RCBA at CPU address DF:0000<sub>H</sub> -DF:01FF<sub>H</sub>. SAS can not be used for E<sup>2</sup>PROM emulation.



### CAUTION:

**YPRESS** 

The occurrence of latch-up not only causes loss of reliability in the semiconductor device, but can cause injury or damage from high heat, smoke or flame. To prevent this from happening, do the following:

- 1. Be sure that voltages applied to pins do not exceed the absolute maximum ratings. This should include attention to abnormal noise, surge levels, etc.
- 2. Be sure that abnormal current flows do not occur during the power-on sequence.

### ■ Observance of Safety Regulations and Standards

Most countries in the world have established standards and regulations regarding safety, protection from electromagnetic interference, etc. Customers are requested to observe applicable regulations and standards in the design of products.

### Fail-Safe Design

Any semiconductor devices have inherently a certain rate of failure. You must protect against injury, damage or loss from such failures by incorporating safety design measures into your facility and equipment such as redundancy, fire protection, and prevention of over-current levels and other abnormal operating conditions.

Precautions Related to Usage of Devices

Cypress semiconductor devices are intended for use in standard applications (computers, office automation and other office equipment, industrial, communications, and measurement equipment, personal or household devices, etc.). *CAUTION:* 

Customers considering the use of our products in special applications where failure or abnormal operation may directly affect human lives or cause physical injury or property damage, or where extremely high levels of reliability are demanded (such as aerospace systems, atomic energy controls, sea floor repeaters, vehicle operating controls, medical devices for life support, etc.) are requested to consult with sales representatives before such use. The company will not be responsible for damages arising from such use without prior approval.

### 12.2 Precautions for Package Mounting

Package mounting may be either lead insertion type or surface mount type. In either case, for heat resistance during soldering, you should only mount under Cypress's recommended conditions. For detailed information about mount conditions, contact your sales representative.

#### Lead Insertion Type

Mounting of lead insertion type packages onto printed circuit boards may be done by two methods: direct soldering on the board, or mounting by using a socket.

Direct mounting onto boards normally involves processes for inserting leads into through-holes on the board and using the flow soldering (wave soldering) method of applying liquid solder. In this case, the soldering process usually causes leads to be subjected to thermal stress in excess of the absolute ratings for storage temperature. Mounting processes should conform to Cypress recommended mounting conditions.

If socket mounting is used, differences in surface treatment of the socket contacts and IC lead surfaces can lead to contact deterioration after long periods. For this reason it is recommended that the surface treatment of socket contacts and IC leads be verified before mounting.



### Surface Mount Type

Surface mount packaging has longer and thinner leads than lead-insertion packaging, and therefore leads are more easily deformed or bent. The use of packages with higher pin counts and narrower pin pitch results in increased susceptibility to open connections caused by deformed pins, or shorting due to solder bridges.

You must use appropriate mounting techniques. Cypress recommends the solder reflow method, and has established a ranking of mounting conditions for each product. Users are advised to mount packages in accordance with Cypress ranking of recommended conditions.

# Lead-Free Packaging

### CAUTION:

When ball grid array (BGA) packages with Sn-Ag-Cu balls are mounted using Sn-Pb eutectic soldering, junction strength may be reduced under some conditions of use.

Storage of Semiconductor Devices

Because plastic chip packages are formed from plastic resins, exposure to natural environmental conditions will cause absorption of moisture. During mounting, the application of heat to a package that has absorbed moisture can cause surfaces to peel, reducing moisture resistance and causing packages to crack. To prevent, do the following:

- 1. Avoid exposure to rapid temperature changes, which cause moisture to condense inside the product. Store products in locations where temperature changes are slight.
- Use dry boxes for product storage. Products should be stored below 70% relative humidity, and at temperatures between 5°C and 30°C. When you open Dry Package that recommends humidity 40% to 70% relative humidity.
- 3. When necessary, Cypress packages semiconductor devices in highly moisture-resistant aluminum laminate bags, with a silica gel desiccant. Devices should be sealed in their aluminum laminate bags for storage.
- 4. Avoid storing packages where they are exposed to corrosive gases or high levels of dust.

#### Baking

Packages that have absorbed moisture may be de-moisturized by baking (heat drying). Follow the Cypress recommended conditions for baking.

#### Condition: 125°C/24 h

Static Electricity

Because semiconductor devices are particularly susceptible to damage by static electricity, you must take the following precautions:

- 1. Maintain relative humidity in the working environment between 40% and 70%. Use of an apparatus for ion generation may be needed to remove electricity.
- 2. Electrically ground all conveyors, solder vessels, soldering irons and peripheral equipment.
- Eliminate static body electricity by the use of rings or bracelets connected to ground through high resistance (on the level of 1 MΩ). Wearing of conductive clothing and shoes, use of conductive floor mats and other measures to minimize shock loads is recommended.
- 4. Ground all fixtures and instruments, or protect with anti-static measures.
- 5. Avoid the use of styro foam or other highly static-prone materials for storage of completed board assemblies.



# 12.3 Precautions for Use Environment

Reliability of semiconductor devices depends on ambient temperature and other conditions as described above.

For reliable performance, do the following:

1. Humidity

Prolonged use in high humidity can lead to leakage in devices as well as printed circuit boards. If high humidity levels are anticipated, consider anti-humidity processing.

2. Discharge of Static Electricity

When high-voltage charges exist close to semiconductor devices, discharges can cause abnormal operation. In such cases, use anti-static measures or processing to prevent discharges.

3. Corrosive Gases, Dust, or Oil

Exposure to corrosive gases or contact with dust or oil may lead to chemical reactions that will adversely affect the device. If you use devices in such conditions, consider ways to prevent such exposure or to protect the devices.

4. Radiation, Including Cosmic Radiation

Most devices are not designed for environments involving exposure to radiation or cosmic radiation. Users should provide shielding as appropriate.

5. Smoke, Flame

### CAUTION:

Plastic molded devices are flammable, and therefore should not be used near combustible substances. If devices begin to smoke or burn, there is danger of the release of toxic gases.

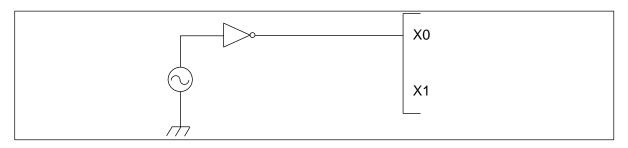
Customers considering the use of Cypress products in other special environmental conditions should consult with sales representatives.



AC Characteristics for detailed modes and frequency limits. Single and opposite phase external clocks must be connected as follows:

### 13.3.1 Single Phase External Clock for Main Oscillator

When using a single phase external clock for the Main oscillator, X0 pin must be driven and X1 pin left open. And supply 1.8V power to the external clock.

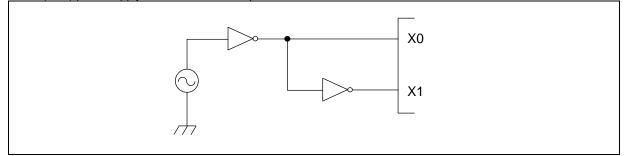


### 13.3.2 Single Phase External Clock for Sub Oscillator

When using a single phase external clock for the Sub oscillator, "External clock mode" must be selected and X0A/P04\_0 pin must be driven. X1A/P04 1 pin can be configured as GPIO.

#### 13.3.3 Opposite Phase External Clock

When using an opposite phase external clock, X1 (X1A) pins must be supplied with a clock signal which has the opposite phase to the X0 (X0A) pins. Supply level on X0 and X1 pins must be 1.8V.



#### 13.4 Notes on PLL Clock Mode Operation

If the microcontroller is operated with PLL clock mode and no external oscillator is operating or no external clock is supplied, the microcontroller attempts to work with the free oscillating PLL. Performance of this operation, however, cannot be guaranteed.

#### 13.5 Power Supply Pins (Vcc/Vss)

It is required that all  $V_{cc}$ -level as well as all  $V_{SS}$ -level power supply pins are at the same potential. If there is more than one  $V_{cc}$  or  $V_{SS}$  level, the device may operate incorrectly or be damaged even within the guaranteed operating range.

Vcc and Vss pins must be connected to the device from the power supply with lowest possible impedance.

The smoothing capacitor at Vcc pin must use the one of a capacity value that is larger than Cs.

Besides this, as a measure against power supply noise, it is required to connect a bypass capacitor of about 0.1µF between Vcc and Vss pins as close as possible to Vcc and Vss pins.

#### 13.6 Crystal Oscillator and ceramic resonator Circuit

Noise at X0, X1 pins or X0A, X1A pins might cause abnormal operation. It is required to provide bypass capacitors with shortest possible distance to X0, X1 pins and X0A, X1A pins, crystal oscillator (or ceramic resonator) and ground lines, and, to the utmost effort, that the lines of oscillation circuit do not cross the lines of other circuits.

It is highly recommended to provide a printed circuit board art work surrounding X0, X1 pins and X0A, X1A pins with a ground area for stabilizing the operation.

It is highly recommended to evaluate the quartz/MCU or resonator/MCU system at the quartz or resonator manufacturer, especially when using low-Q resonators at higher frequencies.





# 14.2 Recommended Operating Conditions

 $(V_{SS} = AV_{SS} = 0V)$ 

Deverseden	Cumphiel	Value		Unit	Demerica	
Parameter	Symbol	Min	Тур	Max	Unit	Remarks
Power supply voltage	V <sub>cc</sub> , AV <sub>cc</sub>	2.7	-	5.5	V	
Fower supply voltage	V <sub>CC</sub> , AV <sub>CC</sub>	2.0	-	5.5	V	Maintains RAM data in stop mode
Smoothing capacitor at C pin	Cs	0.5	1.0 to 3.9	4.7	μF	$\begin{array}{l} 1.0 \mu F \mbox{ (Allowance within $\pm$ 50\%) \\ 3.9 \mu F \mbox{ (Allowance within $\pm$ 20\%) \\ Please use the ceramic capacitor or the capacitor of the frequency response of this level. The smoothing capacitor at V_{cc} must use the one of a capacity value that is larger than C_s. \end{array}$

### WARNING:

The recommended operating conditions are required in order to ensure the normal operation of the semiconductor device. All of the device's electrical characteristics are warranted when the device is operated within these ranges.

Always use semiconductor devices within their recommended operating condition ranges. Operation outside these ranges may adversely affect reliability and could result in device failure. No warranty is made with respect to uses, operating conditions, or combinations not represented on the data sheet. Users considering application outside the listed conditions are advised to contact their representatives beforehand.





Dama	<b>0</b>	Pin	O and little		Value			Dama
Parameter	Symbol	Name	Conditions	Min	Тур	Мах	Unit	Remarks
				-	1800	2245	μA	$T_A = +25^{\circ}C$
	I <sub>CCTPLL</sub>		PLL Timer mode with CLKPLL = 32MHz (CLKRC and CLKSC stopped)	-	-	3165	μA	T <sub>A</sub> = +105°C
				-	-	3975	μA	T <sub>A</sub> = +125°C
			Main Timer mode with	-	285	325	μA	T <sub>A</sub> = +25°C
			CLKMC = 4MHz, SMCR:LPMSS = 0	-	-	1085	μA	T <sub>A</sub> = +105°C
			(CLKPLL, CLKRC and CLKSC stopped)	-	-	1930	μA	T <sub>A</sub> = +125°C
Davias avealu			RC Timer mode with	-	160	210	μA	T <sub>A</sub> = +25°C
Power supply current in Timer modes <sup>[2]</sup>	I <sub>CCTRCH</sub>	Vcc	CLKRC = 2MHz, SMCR:LPMSS = 0 (CLKPLL,	-	-	1025	μA	T <sub>A</sub> = +105°C
Timer modes.			CLKMC and CLKSC stopped)		-	1840	μA	T <sub>A</sub> = +125°C
		-	RC Timer mode with CLKRC = 100kHz (CLKPLL, CLKMC and CLKSC stopped)	-	35	75	μA	T <sub>A</sub> = +25°C
				-	-	855	μA	T <sub>A</sub> = +105°C
				-	-	1640	μA	T <sub>A</sub> = +125°C
	I <sub>CCTSUB</sub>		Sub Timer mode with CLKSC = 32kHz (CLKMC, CLKPLL and CLKRC stopped)	-	25	65	μA	T <sub>A</sub> = +25°C
				-	-	830	μA	T <sub>A</sub> = +105°C
				-	-	1620	μA	T <sub>A</sub> = +125°C
Power supply				-	20	55	μA	T <sub>A</sub> = +25°C
current in Stop	I <sub>CCH</sub>		-	-	-	825	μA	T <sub>A</sub> = +105°C
mode <sup>[3]</sup>				-	-	1615	μA	T <sub>A</sub> = +125°C
Flash Power Down current	ICCFLASHPD		-	-	36	70	μA	
Power supply current		Vcc		-	5	-	μA	T <sub>A</sub> = +25°C
for active Low	I <sub>CCLVD</sub>		Low voltage detector enabled					
Voltage detector <sup>[4]</sup>				-	-	12.5	μA	T <sub>A</sub> = +125°C
Flash Write/			_	-	12.5	-	mA	T <sub>A</sub> = +25°C
Erase current <sup>[5]</sup>	ICCFLASH		-	-	-	20	mA	T <sub>A</sub> = +125°C

[1]: The power supply current is measured with a 4MHz external clock connected to the Main oscillator and a 32kHz external clock connected to the Sub oscillator. See chapter "Standby mode and voltage regulator control circuit" of the Hardware Manual for further details about voltage regulator control. Current for "On Chip Debugger" part is not included. Power supply current in Run mode does not include Flash Write / Erase current.

[2]: The power supply current in Timer mode is the value when Flash is in Power-down / reset mode.

When Flash is not in Power-down / reset mode, ICCFLASHPD must be added to the Power supply current.

The power supply current is measured with a 4MHz external clock connected to the Main oscillator and a 32kHz external clock connected to the Sub oscillator. The current for "On Chip Debugger" part is not included.

[3]: The power supply current in Stop mode is the value when Flash is in Power-down / reset mode.

When Flash is not in Power-down / reset mode, ICCFLASHPD must be added to the Power supply current.

[4]: When low voltage detector is enabled, I<sub>CCLVD</sub> must be added to Power supply current.

[5]: When Flash Write / Erase program is executed, ICCFLASH must be added to Power supply current.

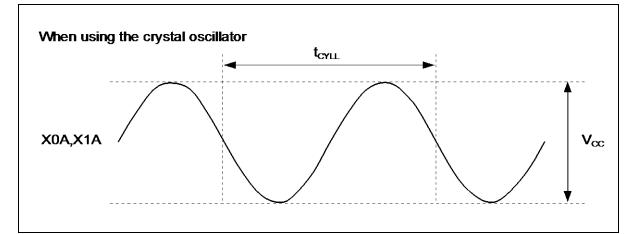


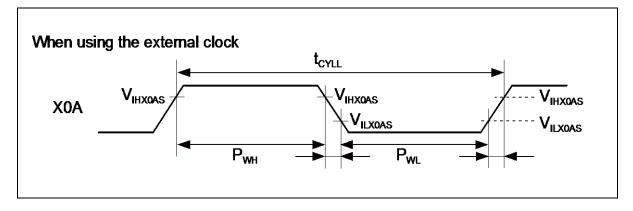


# 14.4.2 Sub Clock Input Characteristics

 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40^{\circ}\text{C to } + 125^{\circ}\text{C})$ 

Demonstern	Quarterst	Pin	Conditions		Value		11	Remarks
Parameter	Symbol	Name	Conditions	Min	Тур	Max	Unit	
Input frequency f <sub>CL</sub>	X0A, X1A	-	-	32.768	-	kHz	When using an oscillation circuit	
		-	-	-	100	kHz	When using an opposite phase external clock	
		X0A	-	-	-	50	kHz	When using a single phase external clock
Input clock cycle	t <sub>CYLL</sub>	-	-	10	-	-	μs	
Input clock pulse width	-	-	P <sub>WH</sub> /t <sub>CYLL</sub> , P <sub>WL</sub> /t <sub>CYLL</sub>	30	-	70	%	







# 14.4.3 Built-in RC Oscillation Characteristics

 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40^{\circ}C \text{ to } + 125^{\circ}C)$ 

<b>–</b> <i>i</i>			Value			<b>-</b> .
Parameter	Symbol	Min	Тур	Max	Unit	Remarks
Clock frequency	f <sub>BC</sub>	50	100	200	kHz	When using slow frequency of RC oscillator
Clock frequency	IRC	1	2	4	MHz	When using fast frequency of RC oscillator
		80	160	320	μS	When using slow frequency of RC oscillator (16 RC clock cycles)
RC clock stabilization time	t <sub>RCSTAB</sub>	64	128	256	μS	When using fast frequency of RC oscillator (256 RC clock cycles)

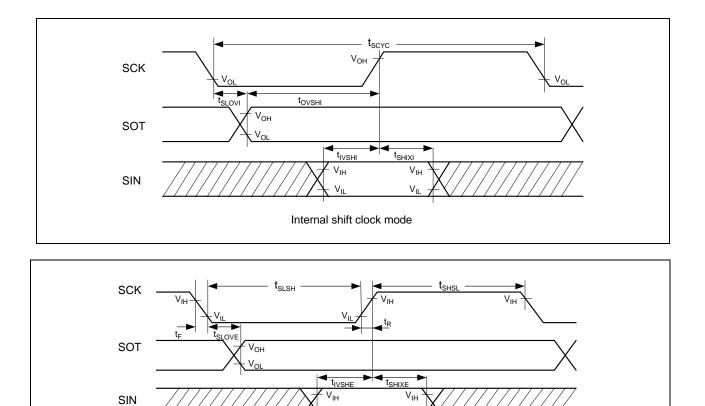
# 14.4.4 Internal Clock Timing

 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40^{\circ}C \text{ to } + 125^{\circ}C)$ 

Deservator	Current of	Va	11:0:6	
Parameter	Symbol	Min	Мах	Unit
Internal System clock frequency (CLKS1 and CLKS2)	fclks1, fclks2	-	54	MHz
Internal CPU clock frequency (CLKB), Internal peripheral clock frequency (CLKP1)	f <sub>clkb</sub> , f <sub>clkp1</sub>	-	32	MHz
Internal peripheral clock frequency (CLKP2)	f <sub>CLKP2</sub>	-	32	MHz







External shift clock mode

VII



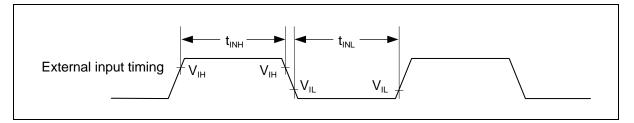


# 14.4.9 External Input Timing

 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40^{\circ}\text{C to } + 125^{\circ}\text{C})$ 

_		<b>D</b> : <b>N</b>	Value				
Parameter	Symbol	Pin Name	Min	Max	Unit	Remarks	
		Pnn_m				General Purpose I/O	
		ADTG_R				A/D Converter trigger input	
		TINn	2t <sub>CLKP1</sub> +200				Reload Timer
		TTGn		-	ns	PPG trigger input	
Input pulse		INn	$(t_{CLKP1}=1/f_{CLKP1})^*$			Input Capture	
width	t <sub>INH</sub> , t <sub>INL</sub> AINn, BINn, ZINn			Quadrature Position/Revolution Counter			
		INTn, INTn_R, INTn_R1	200	-	ns	External Interrupt	
		NMI	]			Non-Maskable Interrupt	

\*: t<sub>CLKP1</sub> indicates the peripheral clock1 (CLKP1) cycle time except stop when in stop mode.







# 14.5 A/D Converter

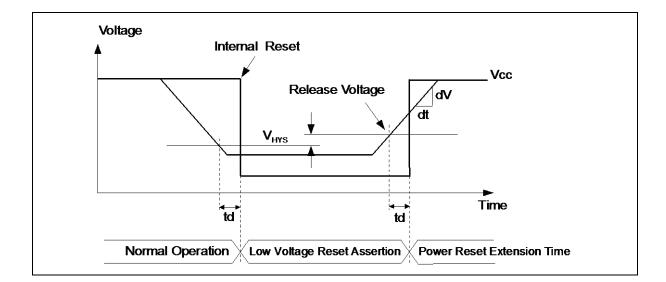
# 14.5.1 Electrical Characteristics for the A/D Converter

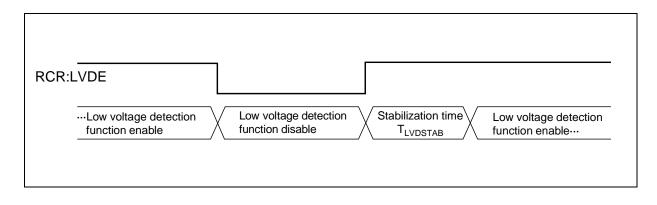
 $(V_{CC} = AV_{CC} = 2.7V \text{ to } 5.5V, V_{SS} = AV_{SS} = 0V, T_A = -40^{\circ}\text{C to} + 125^{\circ}\text{C})$ 

			, 1A 10	Value			Demonto
Parameter	Symbol	Pin Name	Min	Тур	Max	Unit	Remarks
Resolution	-	-	-	-	10	bit	
Total error	-	-	- 3.0	-	+ 3.0	LSB	
Nonlinearity error	-	-	- 2.5	-	+ 2.5	LSB	
Differential Nonlinearity error	-	-	- 1.9	-	+ 1.9	LSB	
Zero transition voltage	V <sub>ot</sub>	ANn	Тур - 20	AV <sub>SS</sub> + 0.5LSB	Тур + 20	mV	
Full scale transition voltage	V <sub>FST</sub>	ANn	Тур - 20	AVRH- 1.5LSB	Тур + 20	mV	
0			1.0	-	5.0	μs	$4.5V \le AV_{CC} \le 5.5V$
Compare time*	-	-	2.2	-	8.0	μs	$2.7V \le AV_{CC} < 4.5V$
Complianting*			0.5	-	-	μs	$4.5V \le AV_{CC} \le 5.5V$
Sampling time*	-	-	1.2	-	-	μs	$2.7V \le AV_{CC} < 4.5V$
	I <sub>A</sub>		-	2.0	3.1	mA	A/D Converter active
Power supply current	I <sub>AH</sub>	AV <sub>cc</sub>	-	-	3.3	μA	A/D Converter not operated
Reference power supply current	I <sub>R</sub>	AVRH	-	520	810	μA	A/D Converter active
(between AVRH and $AV_{SS}$ )	I <sub>RH</sub>	Ανκη	-	-	1.0	μA	A/D Converter not operated
Analog input capacity	C <sub>VIN</sub>	ANn	-	-	15.6	pF	
Analog impodonoo	R <sub>VIN</sub>	ANn	-	-	2050	Ω	$4.5 V \le AV_{CC} \le 5.5 V$
Analog impedance	r vin	AINI	-	-	3600	Ω	$2.7 V \leq AV_{CC} < 4.5 V$
Analog port input current (during conversion)	I <sub>AIN</sub>	ANn	- 0.3	-	+ 0.3	Ω	AV <sub>SS</sub> <v<sub>AIN <av<sub>CC, AVRH</av<sub></v<sub>
Analog input voltage	V <sub>AIN</sub>	ANn	AV <sub>SS</sub>	-	AVRH	V	
Reference voltage range	-	AVRH	AV <sub>cc</sub> - 0.1	-	AV <sub>cc</sub>	V	
Variation between channels	-	ANn	-	-	4.0	LSB	

\*: Time for each channel.





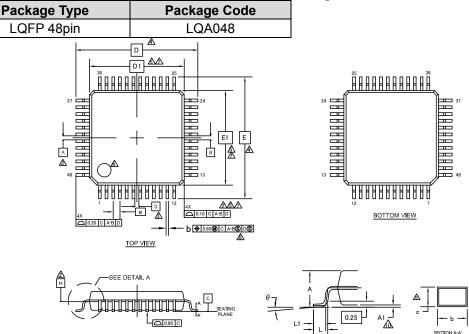






# 17. Package Dimension

## LQA048, 48 Lead Plastic Low Profile Quad Flat Package



SIDE VIEW

SYMBOL	DIMENSIONS					
STMBUL	MIN.	NOM.	MAX.			
А	—	_	1.70			
A1	0.00	—	0.20			
b	0.15	_	0.27			
с	0.09		0.20			
D	9.00 BSC					
D1	7.00 BSC					
е	0.50 BSC					
Е	9.00 BSC					
E1	7.00 BSC					
L	0.45	0.60	0.75			
L1	0.30	0.50	0.70			
θ	0°		8°			

### NOTES

1. ALL DIMENSIONS ARE IN MILLIMETERS.

▲ DATUM PLANE H IS LOCATED AT THE BOTTOM OF THE MOLD PARTING LINE COINCIDENT WITH WHERE THE LEAD EXITS THE BODY.

DETAIL A

A DATUMS A-B AND D TO BE DETERMINED AT DATUM PLANE H.

TO BE DETERMINED AT SEATING PLANE C.

DIMENSIONS D1 AND E1 DO NOT INCLUDE MOLD PROTRUSION.

- ALLOWABLE PROTRUSION IS 0.25mm PRE SIDE. DIMENSIONS D1 AND E1 INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE H.
- ▲ DETAILS OF PIN 1 IDENTIFIER ARE OPTIONAL BUT MUST BE LOCATED WITHIN THE ZONE INDICATED.
- REGARDLESS OF THE RELATIVE SIZE OF THE UPPER AND LOWER BODY SECTIONS. DIMENSIONS D1 AND E1 ARE DETERMINED AT THE LARGEST FEATURE OF THE BODY EXCLUSIVE OF MOLD FLASH AND GATE BURRS. BUT INCLUDING ANY MISMATCH BETWEEN THE UPPER AND LOWER SECTIONS OF THE MOLDER BODY.
- ▲ DIMENSION b DOES NOT INCLUDE DAMBER PROTRUSION. THE DAMBAR PROTRUSION (\$) SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED b MAXIMUM BY MORE THAN 0.08mm. DAMBAR CANNOT BE LOCATED ON THE LOWER RADIUS OR THE LEAD FOOT.
- THESE DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN 0.10mm AND 0.25mm FROM THE LEAD TIP.

 $\cancel{A}$  A1 IS DEFINED AS THE DISTANCE FROM THE SEATING PLANE TO THE LOWEST POINT OF THE PACKAGE BODY.

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PACKAGE OUTLINE, 48 LEAD LQFP 7.0X7.0X1.7 MM LQA048 REV\*\*



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