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### Applications of "[Embedded - Microcontrollers](#)"

#### Details

Product Status	Active
Core Processor	S08
Core Size	8-Bit
Speed	50MHz
Connectivity	I <sup>2</sup> C, LINbus, SCI, SPI
Peripherals	LVD, PWM, WDT
Number of I/O	54
Program Memory Size	96KB (96K x 8)
Program Memory Type	FLASH
EEPROM Size	-
RAM Size	6K x 8
Voltage - Supply (Vcc/Vdd)	1.8V ~ 3.6V
Data Converters	A/D 22x12b
Oscillator Type	Internal
Operating Temperature	-40°C ~ 85°C (TA)
Mounting Type	Surface Mount
Package / Case	64-LQFP
Supplier Device Package	64-LQFP (10x10)
Purchase URL	<a href="https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mc9s08qe96clh">https://www.e-xfl.com/pro/item?MUrl=&amp;PartUrl=mc9s08qe96clh</a>

Part Number	Package Description	Original (gold wire) package document number	Current (copper wire) package document number
MC68HC908JW32	48 QFN	98ARH99048A	98ASA00466D
MC9S08AC16			
MC9S908AC60			
MC9S08AC128			
MC9S08AW60			
MC9S08GB60A			
MC9S08GT16A			
MC9S08JM16			
MC9S08JM60			
MC9S08LL16			
MC9S08QE128			
MC9S08QE32			
MC9S08RG60			
MCF51CN128			
MC9RS08LA8	48 QFN	98ARL10606D	98ASA00466D
MC9S08GT16A	32 QFN	98ARH99035A	98ASA00473D
MC9S908QE32	32 QFN	98ARE10566D	98ASA00473D
MC9S908QE8	32 QFN	98ASA00071D	98ASA00736D
MC9S08JS16	24 QFN	98ARL10608D	98ASA00734D
MC9S08QB8			
MC9S08QG8	24 QFN	98ARL10605D	98ASA00474D
MC9S08SH8	24 QFN	98ARE10714D	98ASA00474D
MC9RS08KB12	24 QFN	98ASA00087D	98ASA00602D
MC9S08QG8	16 QFN	98ARE10614D	98ASA00671D
MC9RS08KB12	8 DFN	98ARL10557D	98ASA00672D
MC9S08QG8			
MC9RS08KA2	6 DFN	98ARL10602D	98ASA00735D

# 1 MC9S08QE128 Series Comparison

The following table compares the various device derivatives available within the MC9S08QE128 series.

**Table 1. MC9S08QE128 Series Features by MCU and Package**

Feature	MC9S08QE128				MC9S08QE96				MC9S08QE64			
Flash size (bytes)	131072				98304				65536			
RAM size (bytes)	8064				6016				4096			
Pin quantity	80	64	48	44	80	64	48	44	64	48	44	32
ACMP1	yes											
ACMP2	yes											
ADC channels	24	22	10	10	24	22	10	10	22	10	10	10
DBG	yes											
ICS	yes											
IIC1	yes											
IIC2	yes	yes	no	no	yes	yes	no	no	yes	no	no	no
IRQ	yes											
KBI	16	16	16	16	16	16	16	16	16	16	16	12
Port I/O <sup>1</sup>	70	54	38	34	70	54	38	34	54	38	34	26
RTC	yes											
SCI1	yes											
SCI2	yes											
SPI1	yes											
SPI2	yes											
TPM1 channels	3											
TPM2 channels	3											
TPM3 channels	6											
XOSC	yes											

<sup>1</sup> Port I/O count does not include the input only PTA5/IRQ/TPM1CLK/RESET or the output only PTA4/ACMP1O/BKGD/MS.

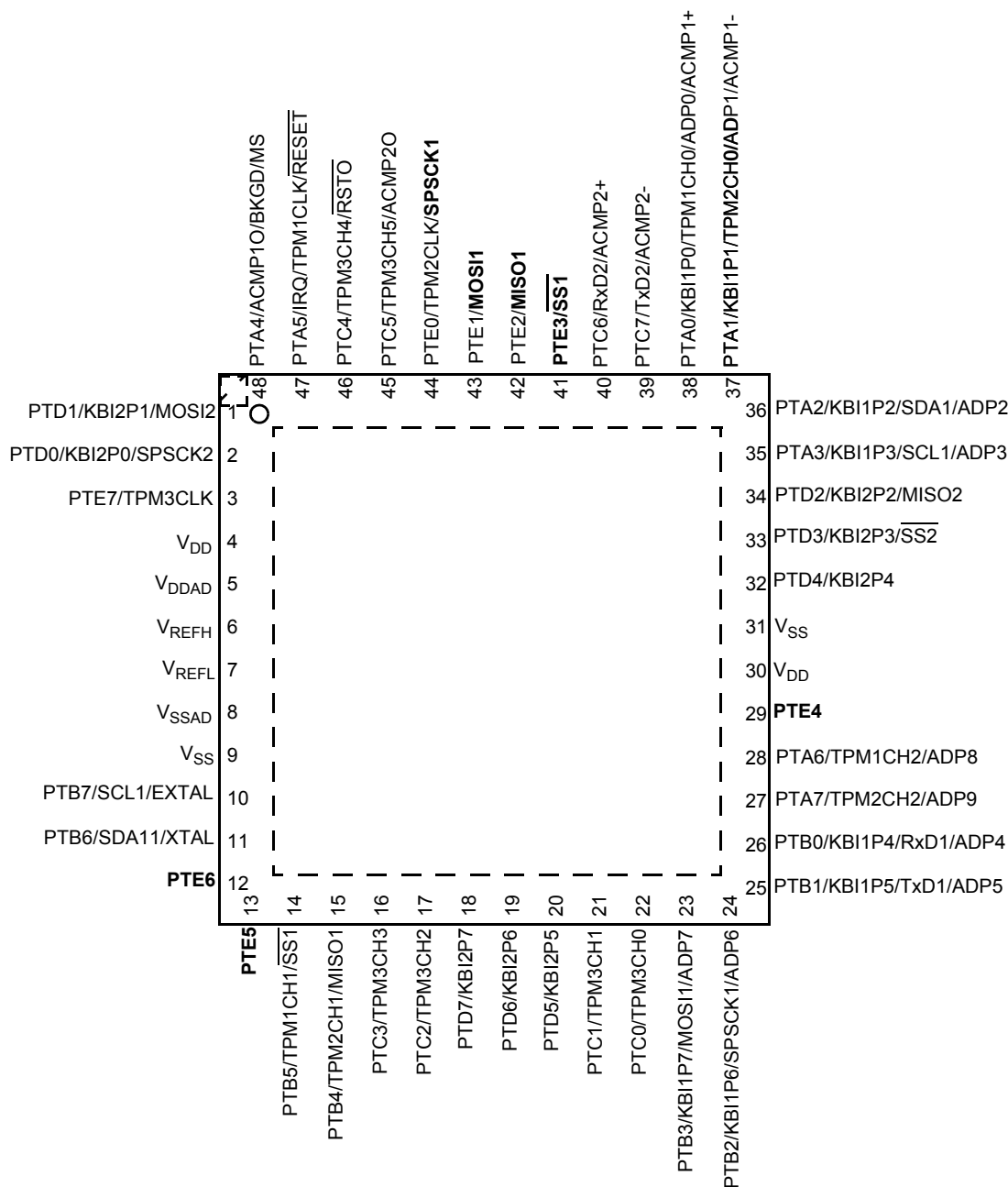


Figure 4. Pin Assignments in 48-Pin QFN Package

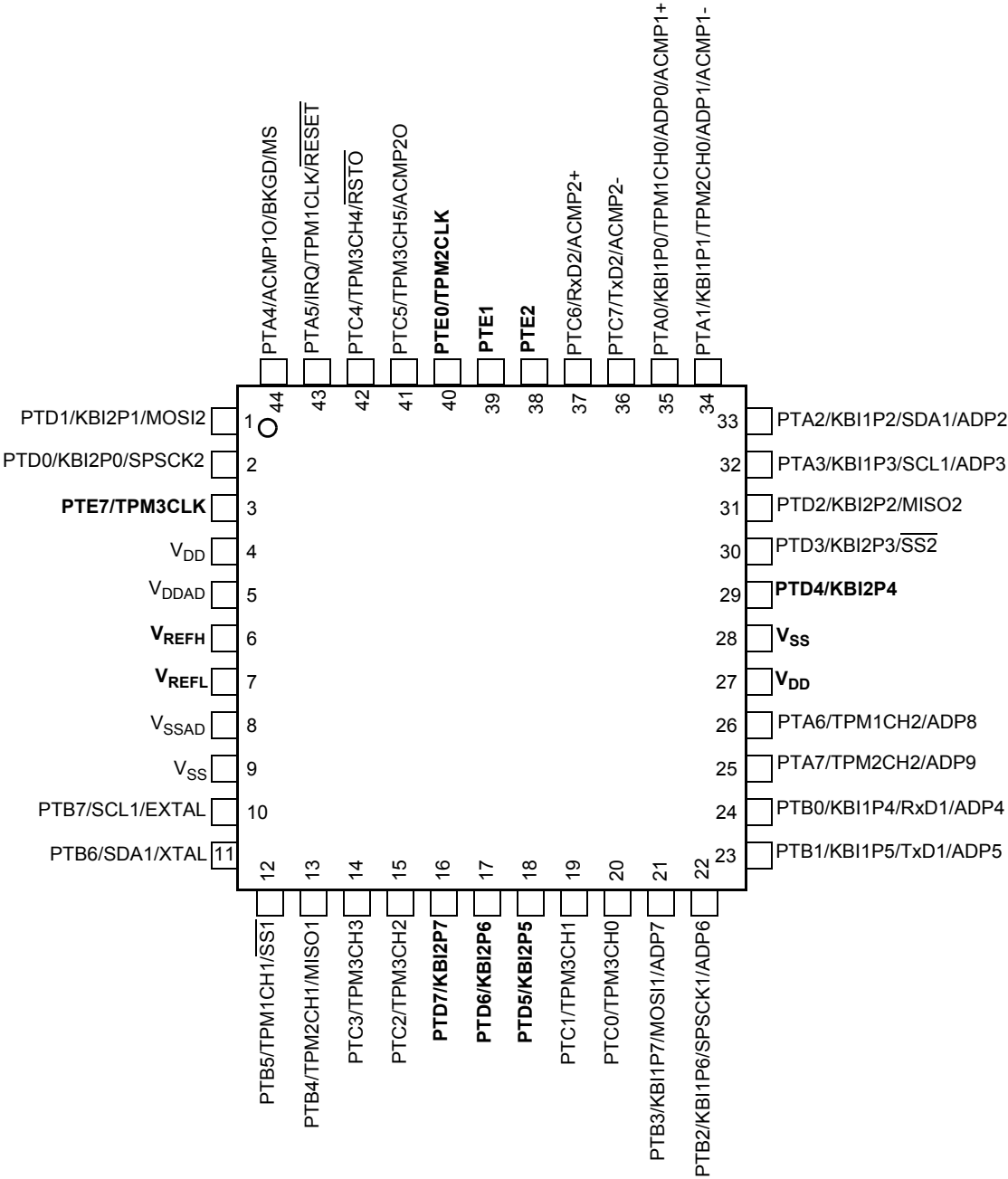


Figure 5. Pin Assignments in 44-Pin LQFP Package

- <sup>3</sup> Power supply must maintain regulation within operating  $V_{DD}$  range during instantaneous and operating maximum current conditions. If positive injection current ( $V_{IN} > V_{DD}$ ) is greater than  $I_{DD}$ , the injection current may flow out of  $V_{DD}$  and could result in external power supply going out of regulation. Ensure external  $V_{DD}$  load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low (which would reduce overall power consumption).

## 3.4 Thermal Characteristics

This section provides information about operating temperature range, power dissipation, and package thermal resistance. Power dissipation on I/O pins is usually small compared to the power dissipation in on-chip logic and voltage regulator circuits, and it is user-determined rather than being controlled by the MCU design. To take  $P_{I/O}$  into account in power calculations, determine the difference between actual pin voltage and  $V_{SS}$  or  $V_{DD}$  and multiply by the pin current for each I/O pin. Except in cases of unusually high pin current (heavy loads), the difference between pin voltage and  $V_{SS}$  or  $V_{DD}$  will be very small.

**Table 5. Thermal Characteristics**

Rating		Symbol	Value	Unit
Operating temperature range (packaged)		T <sub>A</sub>	−40 to 85	°C
Maximum junction temperature		T <sub>JM</sub>	95	°C
Thermal resistance Single-layer board				
	32-pin LQFP	θ <sub>JA</sub>	82	°C/W
	44-pin LQFP		68	
	48-pin QFN		81	
	64-pin LQFP	θ <sub>JA</sub>	69	°C/W
	80-pin LQFP		60	
Thermal resistance Four-layer board				
	32-pin LQFP	θ <sub>JA</sub>	54	°C/W
	44-pin LQFP		46	
	48-pin QFN		26	
	64-pin LQFP	θ <sub>JA</sub>	50	°C/W
	80-pin LQFP		47	

The average chip-junction temperature ( $T_J$ ) in °C can be obtained from:

$$T_J = T_A + (P_D \times \theta_{JA}) \quad \text{Eqn. 1}$$

where:

$T_A$  = Ambient temperature, °C

$\theta_{JA}$  = Package thermal resistance, junction-to-ambient, °C/W

$P_D = P_{int} + P_{I/O}$

$P_{int} = I_{DD} \times V_{DD}$ , Watts — chip internal power

$P_{I/O}$  = Power dissipation on input and output pins — user determined

## Electrical Characteristics

For most applications,  $P_{I/O} \ll P_{int}$  and can be neglected. An approximate relationship between  $P_D$  and  $T_J$  (if  $P_{I/O}$  is neglected) is:

$$P_D = K \div (T_J + 273^\circ\text{C}) \quad \text{Eqn. 2}$$

Solving Equation 1 and Equation 2 for K gives:

$$K = P_D \times (T_A + 273^\circ\text{C}) + \theta_{JA} \times (P_D)^2 \quad \text{Eqn. 3}$$

where K is a constant pertaining to the particular part. K can be determined from equation 3 by measuring  $P_D$  (at equilibrium) for a known  $T_A$ . Using this value of K, the values of  $P_D$  and  $T_J$  can be obtained by solving Equation 1 and Equation 2 iteratively for any value of  $T_A$ .

## 3.5 ESD Protection and Latch-Up Immunity

Although damage from electrostatic discharge (ESD) is much less common on these devices than on early CMOS circuits, normal handling precautions should be used to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

All ESD testing is in conformity with AEC-Q100 Stress Test Qualification for Automotive Grade Integrated Circuits. During the device qualification ESD stresses were performed for the human body model (HBM), the machine model (MM) and the charge device model (CDM).

A device is defined as a failure if after exposure to ESD pulses the device no longer meets the device specification. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless specified otherwise in the device specification.

**Table 6. ESD and Latch-up Test Conditions**

Model	Description	Symbol	Value	Unit
Human Body	Series resistance	R1	1500	$\Omega$
	Storage capacitance	C	100	pF
	Number of pulses per pin	—	3	
Machine	Series resistance	R1	0	$\Omega$
	Storage capacitance	C	200	pF
	Number of pulses per pin	—	3	
Latch-up	Minimum input voltage limit		- 2.5	V
	Maximum input voltage limit		7.5	V

**Table 7. ESD and Latch-Up Protection Characteristics**

No.	Rating <sup>1</sup>	Symbol	Min	Max	Unit
1	Human body model (HBM)	$V_{HBM}$	$\pm 2000$	—	V
2	Machine model (MM)	$V_{MM}$	$\pm 200$	—	V
3	Charge device model (CDM)	$V_{CDM}$	$\pm 500$	—	V
4	Latch-up current at $T_A = 85^\circ\text{C}$	$I_{LAT}$	$\pm 100$	—	mA

<sup>1</sup> Parameter is achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted.

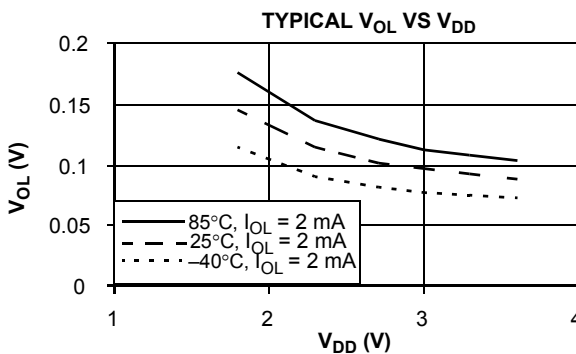
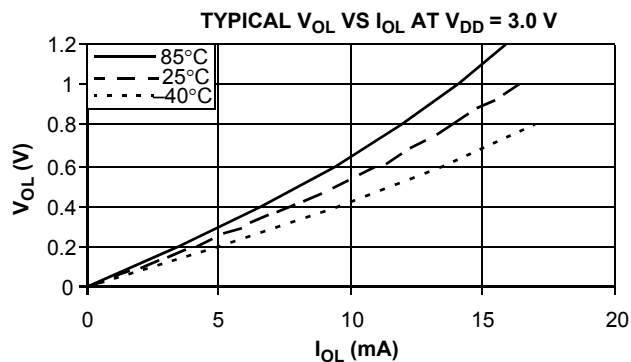
## 3.6 DC Characteristics

This section includes information about power supply requirements and I/O pin characteristics.

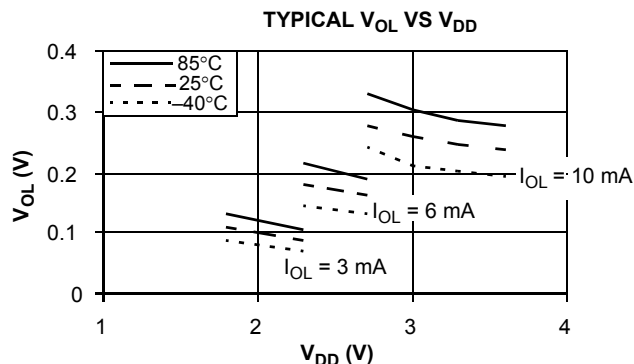
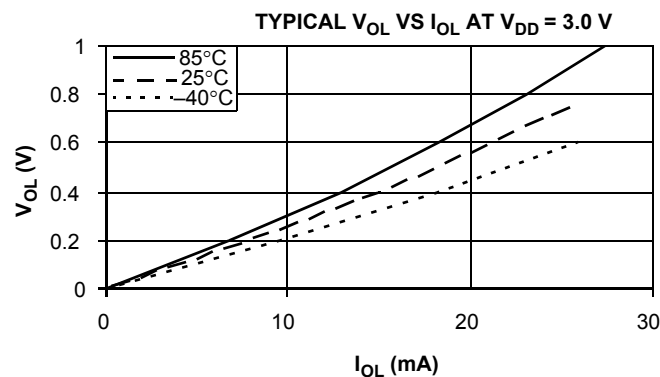
**Table 8. DC Characteristics**

Num	C	Characteristic	Symbol	Condition	Min	Typ <sup>1</sup>	Max	Unit	
1		Operating Voltage			1.8 <sup>2</sup>		3.6	V	
2	C	Output high voltage All I/O pins, low-drive strength	V <sub>OH</sub>	1.8 V, I <sub>Load</sub> = –2 mA	V <sub>DD</sub> – 0.5	—	—	V	
	P	All I/O pins, high-drive strength		2.7 V, I <sub>Load</sub> = –10 mA	V <sub>DD</sub> – 0.5	—	—		
	T	2.3 V, I <sub>Load</sub> = –6 mA		V <sub>DD</sub> – 0.5	—	—			
	C	1.8V, I <sub>Load</sub> = –3 mA		V <sub>DD</sub> – 0.5	—	—			
3	D	Output high current Max total I <sub>OH</sub> for all ports	I <sub>OHT</sub>		—	—	100	mA	
4	C	Output low voltage All I/O pins, low-drive strength	V <sub>OL</sub>	1.8 V, I <sub>Load</sub> = 2 mA	—	—	0.5	V	
	P	All I/O pins, high-drive strength		2.7 V, I <sub>Load</sub> = 10 mA	—	—	0.5		
	T	2.3 V, I <sub>Load</sub> = 6 mA		—	—	0.5			
	C	1.8 V, I <sub>Load</sub> = 3 mA		—	—	0.5			
5	D	Output low current Max total I <sub>OL</sub> for all ports	I <sub>OLT</sub>		—	—	100	mA	
6	P	Input high voltage all digital inputs	V <sub>IH</sub>	V <sub>DD</sub> > 2.7 V	0.70 x V <sub>DD</sub>	—	—	V	
	C	V <sub>DD</sub> > 1.8 V		0.85 x V <sub>DD</sub>	—	—			
7	P	Input low voltage all digital inputs	V <sub>IL</sub>	V <sub>DD</sub> > 2.7 V	—	—	0.35 x V <sub>DD</sub>		
	C	V <sub>DD</sub> > 1.8 V		—	—	0.30 x V <sub>DD</sub>			
8	C	Input hysteresis all digital inputs	V <sub>hys</sub>		0.06 x V <sub>DD</sub>	—	—	mV	
9	P	Input leakage current all input only pins (Per pin)	I <sub>In</sub>	V <sub>In</sub> = V <sub>DD</sub> or V <sub>SS</sub>	—	—	1	μA	
10	P	Hi-Z (off-state) leakage current all input/output (per pin)	I <sub>OZ</sub>	V <sub>In</sub> = V <sub>DD</sub> or V <sub>SS</sub>	—	—	1	μA	
11	P	Pull-up resistors all digital inputs, when enabled	R <sub>PU</sub>		17.5	—	52.5	kΩ	
12	D	DC injection current <sup>3, 4, 5</sup> Single pin limit	I <sub>IC</sub>	V <sub>IN</sub> < V <sub>SS</sub> , V <sub>IN</sub> > V <sub>DD</sub>	–0.2	—	0.2	mA	
		Total MCU limit, includes sum of all stressed pins			–5	—	5	mA	
13	C	Input Capacitance, all pins	C <sub>In</sub>		—	—	8	pF	
14	C	RAM retention voltage	V <sub>RAM</sub>		—	0.6	1.0	V	
15	C	POR re-arm voltage <sup>6</sup>	V <sub>POR</sub>		0.9	1.4	1.79	V	
16	D	POR re-arm time	t <sub>POR</sub>		10	—	—	μs	
17	P	Low-voltage detection threshold — high range <sup>7</sup>	V <sub>LVDH</sub> <sup>8</sup>	V <sub>DD</sub> falling V <sub>DD</sub> rising	2.11 2.16	2.16 2.21	2.22 2.27	V	

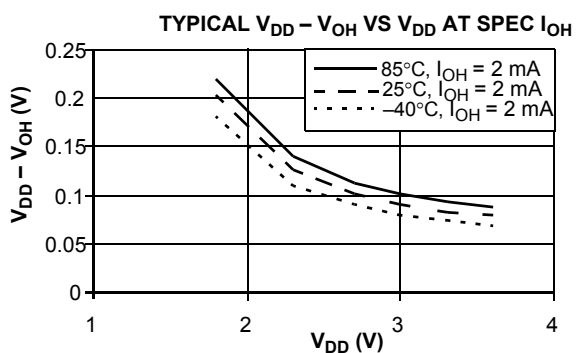
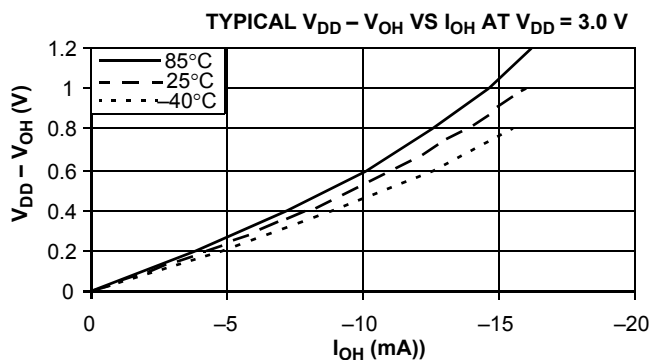




**Figure 8. Typical Low-Side Driver (Sink) Characteristics — Low Drive ( $PTxDSn = 0$ )**



**Figure 9. Typical Low-Side Driver (Sink) Characteristics — High Drive ( $PTxDSn = 1$ )**



**Figure 10. Typical High-Side (Source) Characteristics — Low Drive ( $PTxDSn = 0$ )**

Table 9. Supply Current Characteristics (continued)

Num	C	Parameter	Symbol	Bus Freq	V <sub>DD</sub> (V)	Typ <sup>1</sup>	Max	Unit	Temp (°C)
6	P	Stop2 mode supply current	S2I <sub>DD</sub>	n/a	3	0.35	0.6	μA	-40 to 25
	C					0.98	2.0		70
	P					2.5	7.5		85
	C				2	0.25	0.5		-40 to 25
	C					1.4	1.9		70
	C					1.91	6.5		85
7	P	Stop3 mode supply current No clocks active	S3I <sub>DD</sub>	n/a	3	0.45	1.0	μA	-40 to 25
	C					1.99	4.2		70
	P					5.0	15.0		85
	C				2	0.35	0.7		-40 to 25
	C					2.9	3.9		70
	C					3.77	13.2		85

<sup>1</sup> Data in Typical column was characterized at 3.0 V, 25°C or is typical recommended value.

Table 10. Stop Mode Adders

Num	C	Parameter	Condition	Temperature (°C)				Units
				-40	25	70	85	
1	T	LPO		50	75	100	150	nA
2	T	ERREFSTEN	RANGE = HGO = 0	1000	1000	1100	1500	nA
3	T	IREFSTEN <sup>1</sup>		63	70	77	81	uA
4	T	RTC	does not include clock source current	50	75	100	150	nA
5	T	LVD <sup>1</sup>	LVDSE = 1	90	100	110	115	uA
6	T	ACMP <sup>1</sup>	not using the bandgap (BGBE = 0)	18	20	22	23	uA
7	T	ADC <sup>1</sup>	ADLPC = ADLSMP = 1 not using the bandgap (BGBE = 0)	95	106	114	120	uA

<sup>1</sup> Not available in stop2 mode.

## 3.8 External Oscillator (XOSC) Characteristics

Reference Figure 13 and Figure 14 for crystal or resonator circuits.

**Table 11. XOSC and ICS Specifications (Temperature Range = -40 to 85°C Ambient)**

Num	C	Characteristic	Symbol	Min	Typ <sup>1</sup>	Max	Unit
1	C	Oscillator crystal or resonator (EREFS = 1, ERCLKEN = 1)					
		Low range (RANGE = 0)	$f_{lo}$	32	—	38.4	kHz
		High range (RANGE = 1), high gain (HGO = 1)	$f_{hi}$	1	—	16	MHz
		High range (RANGE = 1), low power (HGO = 0)	$f_{hi}$	1	—	8	MHz
2	D	Load capacitors Low range (RANGE=0), low power (HGO=0) Other oscillator settings	$C_1, C_2$	See Note <sup>2</sup> See Note <sup>3</sup>			
3	D	Feedback resistor	$R_F$				
		Low range, low power (RANGE=0, HGO=0) <sup>2</sup>		—	—	—	MΩ
		Low range, High Gain (RANGE=0, HGO=1)		—	10	—	
		High range (RANGE=1, HGO=X)		—	1	—	
4	D	Series resistor —	$R_S$				kΩ
		Low range, low power (RANGE = 0, HGO = 0) <sup>2</sup>		—	—	—	
		Low range, high gain (RANGE = 0, HGO = 1)		—	0	—	
		High range, low power (RANGE = 1, HGO = 0)		—	100	—	
		High range, high gain (RANGE = 1, HGO = 1)					
		≥ 8 MHz		—	0	0	
		4 MHz		—	0	10	
		1 MHz		—	0	20	
5	C	Crystal start-up time <sup>4</sup>					ms
		Low range, low power	$t_{CSTL}$	—	200	—	
		Low range, high power		—	400	—	
		High range, low power	$t_{CSTH}$	—	5	—	
		High range, high power		—	15	—	
6	D	Square wave input clock frequency (EREFS = 0, ERCLKEN = 1)					
		FEE or FBE mode	$f_{extal}$	0.03125	—	40.0	MHz
		FBELP mode		0	—	50.33	MHz

<sup>1</sup> Data in Typical column was characterized at 3.0 V, 25°C or is typical recommended value.

<sup>2</sup> Load capacitors ( $C_1, C_2$ ), feedback resistor ( $R_F$ ) and series resistor ( $R_S$ ) are incorporated internally when RANGE=HGO=0.

<sup>3</sup> See crystal or resonator manufacturer's recommendation.

<sup>4</sup> Proper PC board layout procedures must be followed to achieve specifications.

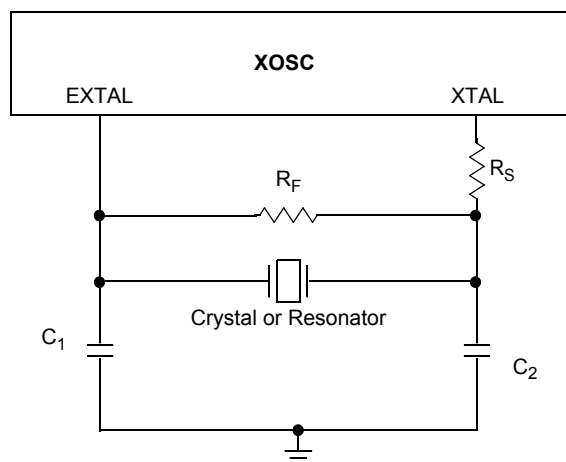


Figure 13. Typical Crystal or Resonator Circuit: High Range and Low Range/High Gain

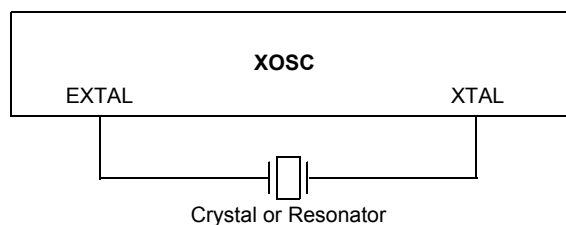


Figure 14. Typical Crystal or Resonator Circuit: Low Range/Low Gain

### 3.9 Internal Clock Source (ICS) Characteristics

Table 12. ICS Frequency Specifications (Temperature Range =  $-40$  to  $85^{\circ}\text{C}$  Ambient)

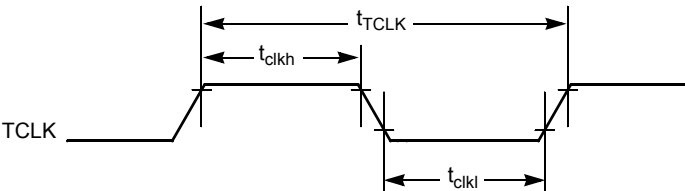
Num	C	Characteristic		Symbol	Min	Typ <sup>1</sup>	Max	Unit
1	P	Average internal reference frequency — factory trimmed at $V_{DD} = 3.6\text{ V}$ and temperature = $25^{\circ}\text{C}$		$f_{\text{int\_ft}}$	—	32.768	—	kHz
2	P	Internal reference frequency — user trimmed		$f_{\text{int\_ut}}$	31.25	—	39.06	kHz
3	T	Internal reference start-up time		$t_{\text{IRST}}$	—	60	100	$\mu\text{s}$
4	P	DCO output frequency range — trimmed <sup>2</sup>	Low range (DRS=00)	$f_{\text{dco\_u}}$	16	—	20	MHz
	P		Mid range (DRS=01)		32	—	40	
	P		High range (DRS=10)		48	—	60	
5	P	DCO output frequency <sup>2</sup> Reference = 32768 Hz and DMX32 = 1	Low range (DRS=00)	$f_{\text{dco\_DMX32}}$	—	19.92	—	MHz
	P		Mid range (DRS=01)		—	39.85	—	
	P		High range (DRS=10)		—	59.77	—	
6	C	Resolution of trimmed DCO output frequency at fixed voltage and temperature (using FTRIM)		$\Delta f_{\text{dco\_res\_t}}$	—	$\pm 0.1$	$\pm 0.2$	$\%f_{\text{dco}}$
7	C	Resolution of trimmed DCO output frequency at fixed voltage and temperature (not using FTRIM)		$\Delta f_{\text{dco\_res\_t}}$	—	$\pm 0.2$	$\pm 0.4$	$\%f_{\text{dco}}$

### 3.10.2 TPM Module Timing

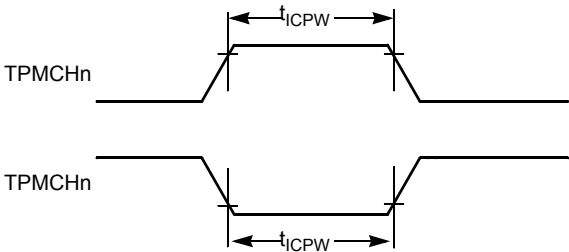
Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

**Table 14. TPM Input Timing**

No.	C	Function	Symbol	Min	Max	Unit
1	D	External clock frequency	$f_{TCLK}$	0	$f_{Bus}/4$	Hz
2	D	External clock period	$t_{TCLK}$	4	—	$t_{cyc}$
3	D	External clock high time	$t_{clkh}$	1.5	—	$t_{cyc}$
4	D	External clock low time	$t_{clkl}$	1.5	—	$t_{cyc}$
5	D	Input capture pulse width	$t_{ICPW}$	1.5	—	$t_{cyc}$



**Figure 19. Timer External Clock**



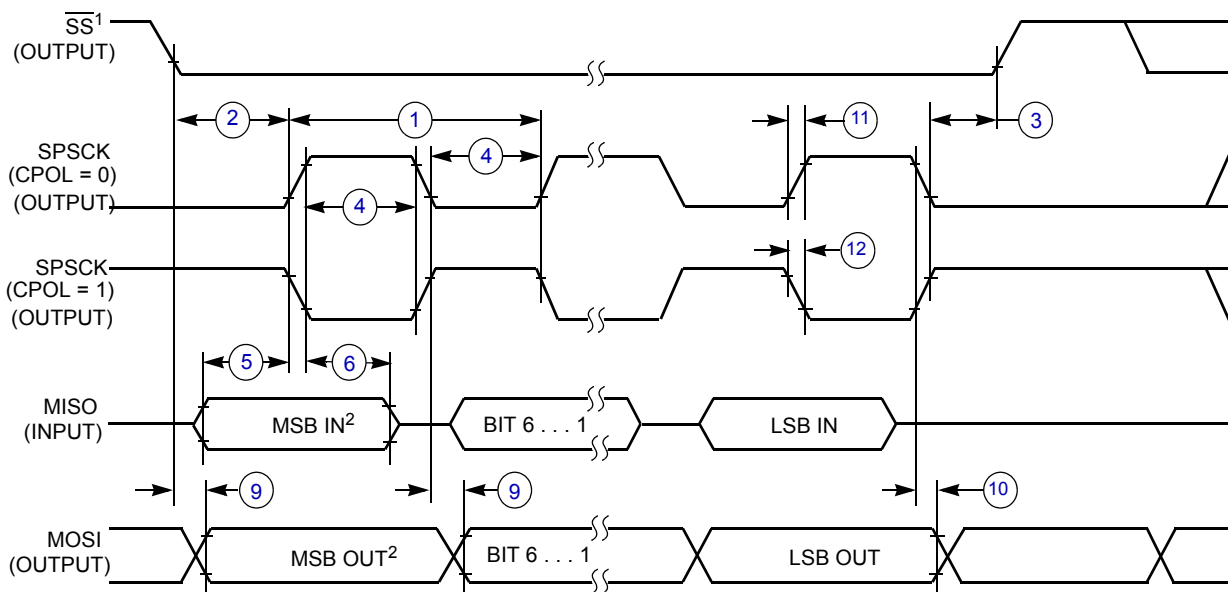
**Figure 20. Timer Input Capture Pulse**

### 3.10.3 SPI Timing

Table 15 and Figure 21 through Figure 24 describe the timing requirements for the SPI system.

**Table 15. SPI Timing**

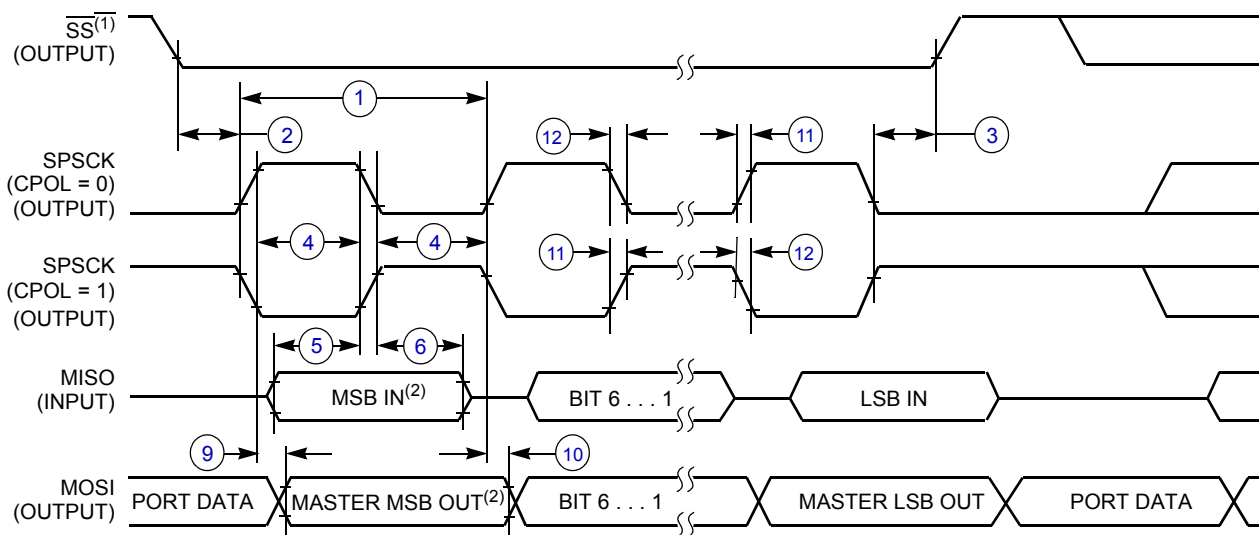
No.	C	Function	Symbol	Min	Max	Unit
—	D	Operating frequency Master Slave	$f_{op}$	$f_{Bus}/2048$ 0	$f_{Bus}/2$ $f_{Bus}/4$	Hz Hz
1	D	SPSCK period Master Slave	$t_{SPSCK}$	2 4	2048 —	$t_{cyc}$ $t_{cyc}$
2	D	Enable lead time Master Slave	$t_{Lead}$	1/2 1	— —	$t_{SPSCK}$ $t_{cyc}$
3	D	Enable lag time Master Slave	$t_{Lag}$	1/2 1	— —	$t_{SPSCK}$ $t_{cyc}$
4	D	Clock (SPSCK) high or low time Master Slave	$t_{WSPSCK}$	$t_{cyc} - 30$ $t_{cyc} - 30$	$1024 t_{cyc}$ —	ns ns
5	D	Data setup time (inputs) Master Slave	$t_{SU}$	15 15	— —	ns ns
6	D	Data hold time (inputs) Master Slave	$t_{HI}$	0 25	— —	ns ns
7	D	Slave access time	$t_a$	—	1	$t_{cyc}$
8	D	Slave MISO disable time	$t_{dis}$	—	1	$t_{cyc}$
9	D	Data valid (after SPSCK edge) Master Slave	$t_v$	— —	25 25	ns ns
10	D	Data hold time (outputs) Master Slave	$t_{HO}$	0 0	— —	ns ns
11	D	Rise time Input Output	$t_{RI}$ $t_{RO}$	— —	$t_{cyc} - 25$ 25	ns ns
12	D	Fall time Input Output	$t_{FI}$ $t_{FO}$	— —	$t_{cyc} - 25$ 25	ns ns



## NOTES:

1.  $\overline{SS}$  output mode (DDS7 = 1, SSOE = 1).
2. LSBF = 0. For LSBF = 1, bit order is LSB, bit 1, ..., bit 6, MSB.

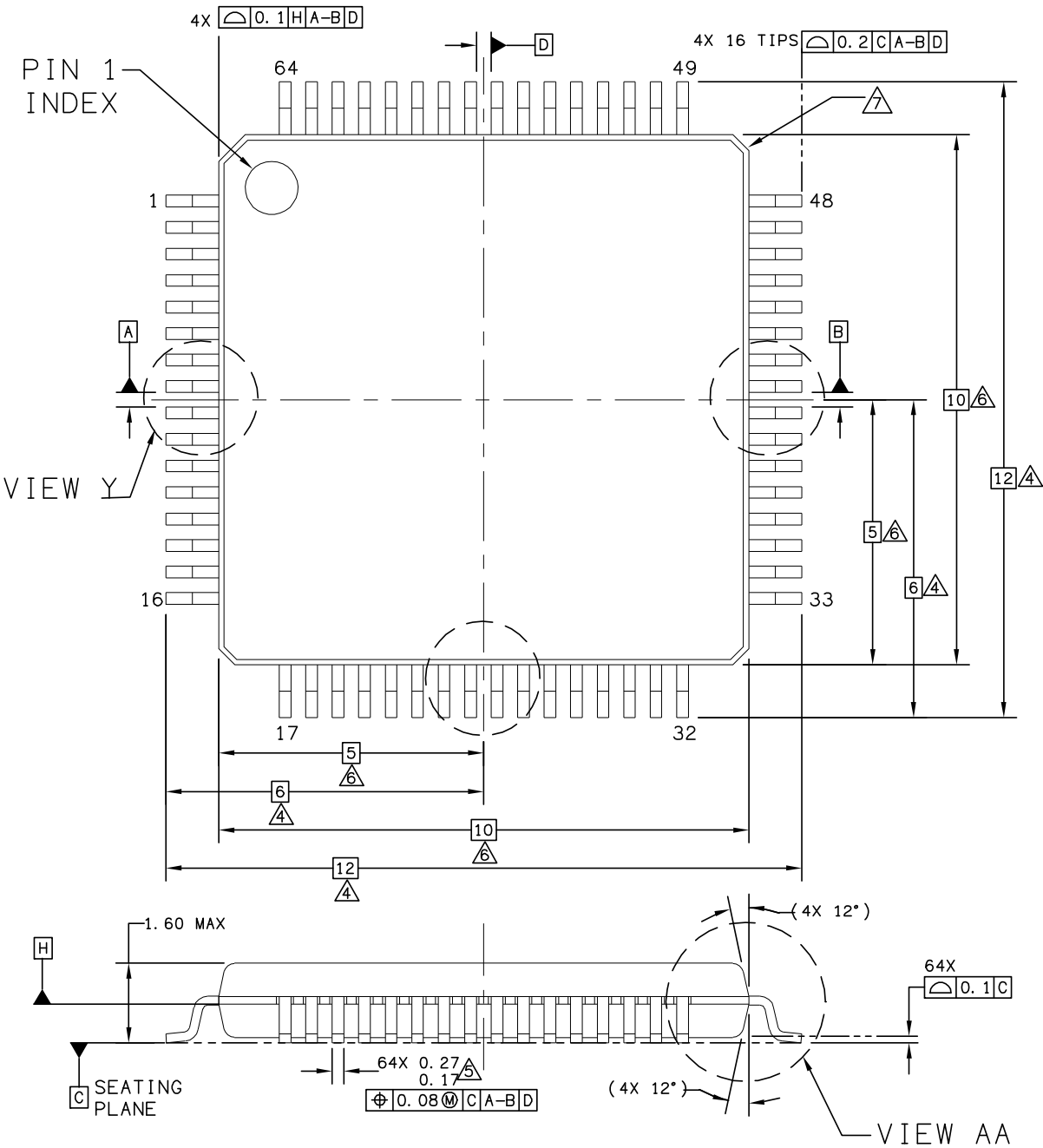
**Figure 21. SPI Master Timing (CPHA = 0)**



## NOTES:

1.  $\overline{SS}$  output mode (DDS7 = 1, SSOE = 1).
2. LSBF = 0. For LSBF = 1, bit order is LSB, bit 1, ..., bit 6, MSB.

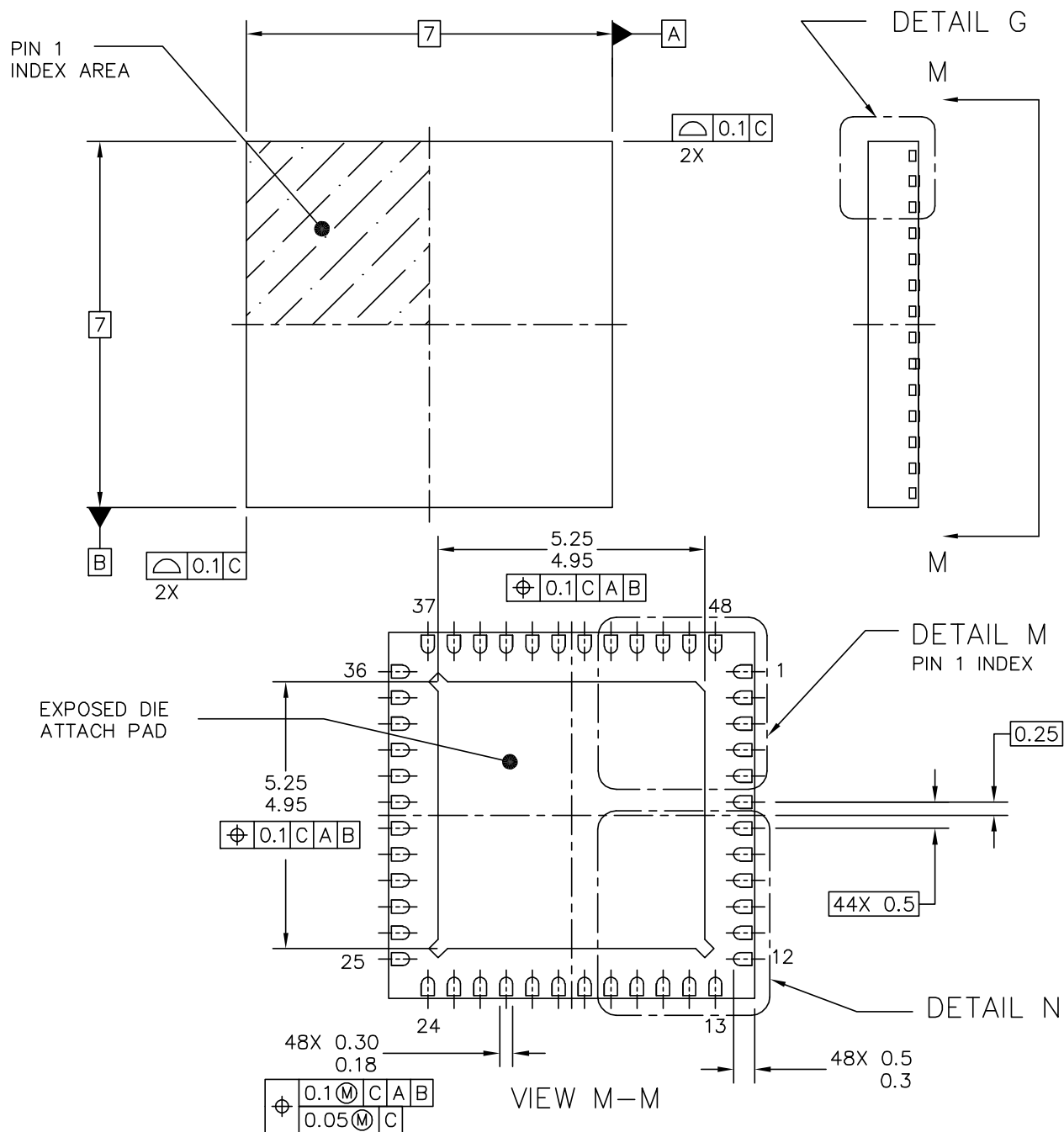
**Figure 22. SPI Master Timing (CPHA = 1)**



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TITLE: 64LD LQFP, 10 X 10 X 1.4 PKG, 0.5 PITCH, CASE OUTLINE		DOCUMENT NO: 98ASS23234W	REV: D
		CASE NUMBER: 840F-02	06 APR 2005
		STANDARD: JEDEC MS-026 BCD	

Figure 27. 64-pin LQFP Package Drawing (Case 840F, Doc #98ASS23234W), Sheet 1 of 3





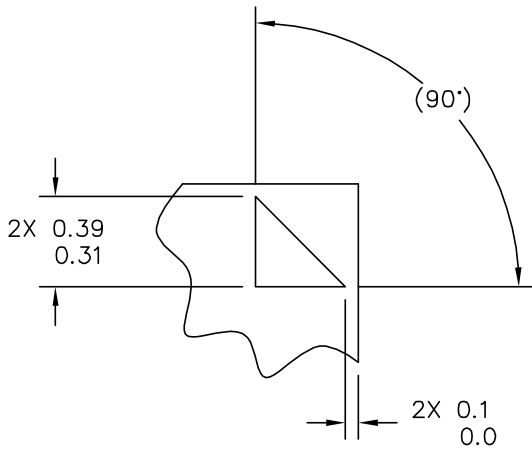
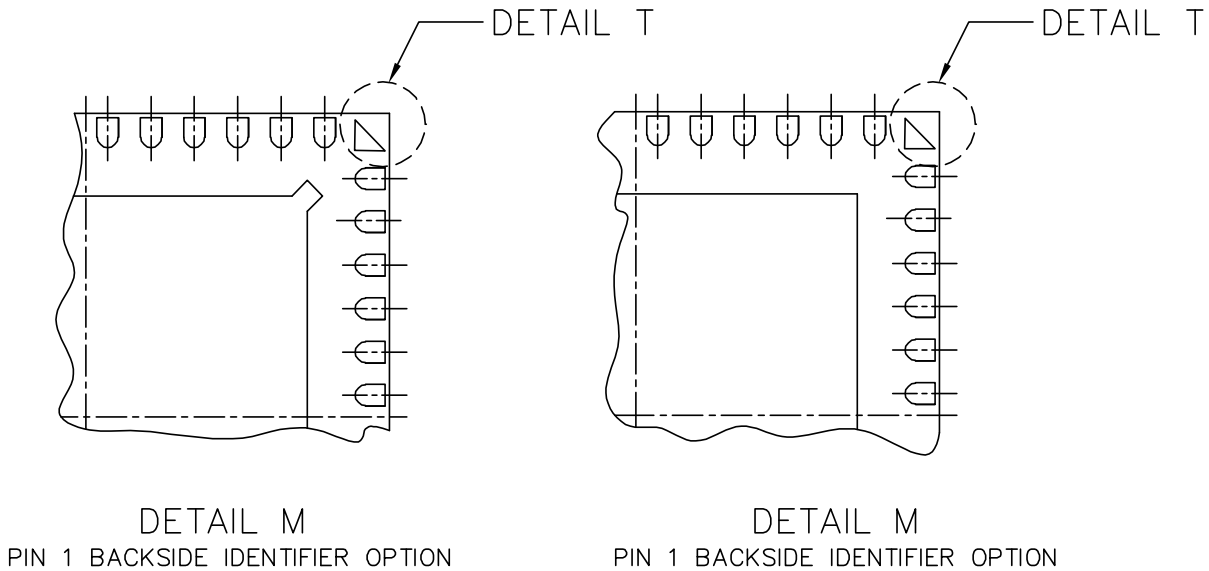
© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICAL OUTLINE		PRINT VERSION NOT TO SCALE	
TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)	DOCUMENT NO: 98ARH99048A		REV: F	
	CASE NUMBER: 1314-05		05 DEC 2005	
	STANDARD: JEDEC-MO-220 VKKD-2			

**Figure 30. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 1 of 3**



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TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)		DOCUMENT NO: 98ARH99048A		REV: F	
		CASE NUMBER: 1314-05		05 DEC 2005	
		STANDARD: JEDEC-MO-220 VKKD-2			

**Figure 31. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 2 of 3**

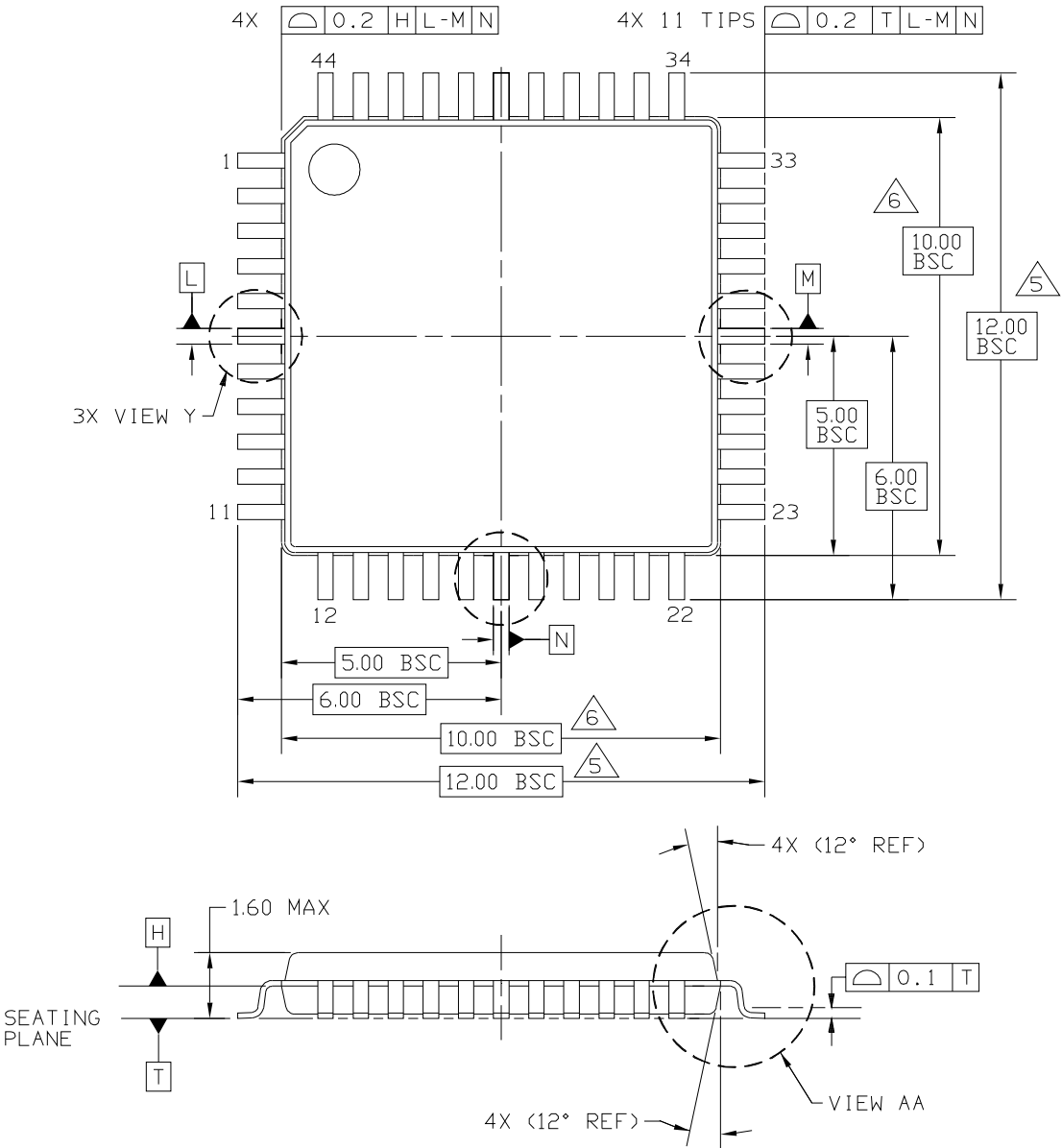


DETAIL T

- NOTES:
1. DIMENSIONS ARE IN MILLIMETERS.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
  3. THE COMPLETE JEDEC DESIGNATOR FOR THIS PACKAGE IS: HF-PQFN.
  4. COPLANARITY APPLIES TO LEADS, CORNER LEADS, AND DIE ATTACH PAD.
  5. MIN METAL GAP SHOULD BE 0.2MM.

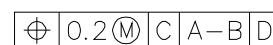
© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	<b>MECHANICAL OUTLINE</b>	PRINT VERSION NOT TO SCALE	
TITLE: THERMALLY ENHANCED QUAD FLAT NON-LEADED PACKAGE (QFN) 48 TERMINAL, 0.5 PITCH (7 X 7 X 1)	DOCUMENT NO: 98ARH99048A		REV: F
	CASE NUMBER: 1314-05		05 DEC 2005
	STANDARD: JEDEC-MO-220 VKKD-2		

Figure 32. 48-pin QFN Package Drawing (Case 1314, Doc #98ARH99048A), Sheet 3 of 3



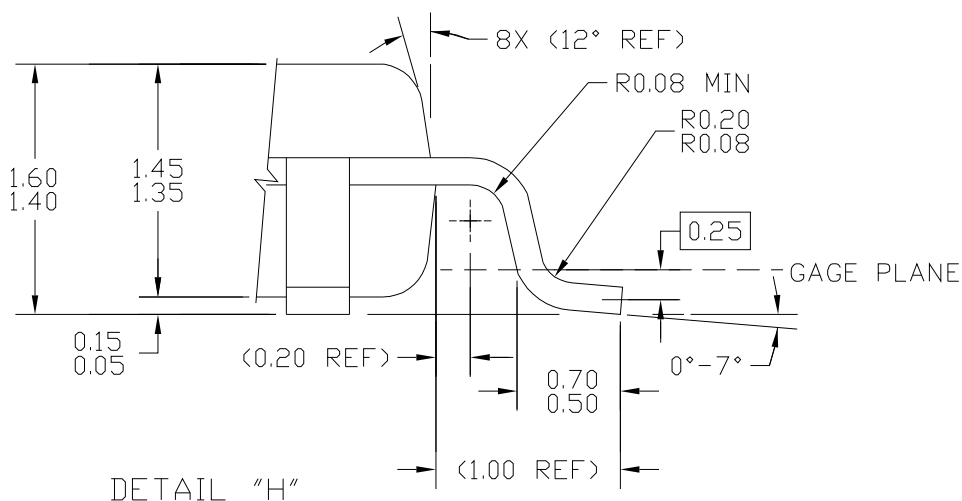
© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.		MECHANICAL OUTLINE	PRINT VERSION NOT TO SCALE	
TITLE: 44 LD LQFP, 10 X 10 PKG, 0.8 PITCH, 1.4 THICK		DOCUMENT NO: 98ASS23225W		REV: D
		CASE NUMBER: 824D-02		26 FEB 2007
		STANDARD: JEDEC MS-026-BCB		

Figure 33. 44-pin LQFP Package Drawing (Case 824D, Doc #98ASS23225W), Sheet 1 of 3



SECTION F-F

ROTATED 90°CW  
32 PLACES



**Figure 37. 32-pin LQFP Package Drawing (Case 873A, Doc #98ASH70029A), Sheet 2 of 3**